TRIM TRIO and SEALOK interconnection

system





Introduction



FCI

FCI was created in 1989. The company is now the second largest connector manufacturer in the world and is the only European Company amongst the first 10 worldwide. Its activities are geared towards five major sectors: electronics, industrial, military and aerospace, electrical equipment, microelectronics and automotive.

FCI has its headquarters in Paris and employs more than 17,000 people in the world.

With more than 60 production plants in 28 countries, FCI accounts for approximately 50% of the total sales of the Framatome Group, of which the FCI company is a subsidiary.

FCI connects the world



TRIM TRIO and SEALOK products are produced by the Interconnections division of FCI. The products are marketed through the International sales organisations of FCI as indicated on the back page of this catalogue.

Connectors for Industrial markets

FCI Technology and Capability

Always attentive to the diversified needs of industrial equipment manufacturers, FC-Belgium has developed an unparalleled range of competitive options for signal and power applications addressing electronic controls, scientific and medical instrumentation, servo drives and motors for machine tools and robots.

In house capabilities such as research and development, product and tool design, moulding, stamping, plating and assembly, created a substantial knowledge base in material research of advanced plastics and moulding, as well as metal forming and plating techniques, that improve the performance capabilities of our connector products.

State-of-the art computer techniques have improved the precision of our connector designs and have reduced the overall cycle for new product developments and design-in projects.

FCI Commitment to Quality

FCI connectors for the Industrial markets are all produced with modern quality assurance methods to obtain the product reliability required by our customers. This commitment to quality has pursued ISO 9001 certification, ensuring that many aspects of our business are being continuously upgraded and refined to guarantee the continuation of our quality improvement achievements.



Overview



G - Bantamate



Description Metal circular connector with metal bayonet coupling system

Range

Features

Shell sizes:	
Contact arrangements:	

8

8 (4 to 48)

Derived from MIL - C 26482 Intermateable with UTG / UTP and UTGS IP65 (waterprotected version) - 5 sizes Suitable for EMC requirements Min 500 matings/unmatings

Accessories

Different types of cable clamps Shielded cable clamp Dustcaps Discrimination pins

UTGS - Shielded Bantam



Description

Metallised plastic circular connector with metal bayonet coupling system for EMC requirements

Range

Shell sizes:	8
Contact arrangements:	11 (3 to 48)

Features

Derived from MIL - C 26482 Intermateable with UTO IP65 (waterprotected version) Suitable for EMC requirements Min 500 matings/unmatings 3 VDE versions

Accessories

Dustcaps Discrimination pins

UTG - Metalok Bantam



Description

Plastic circular connector with metal bayonet coupling system

Range Shell sizes:

Shell sizes:	8
Contact arrangements:	11 (3 to 48)

Features

Derived from MIL - C 26482 Intermateable with UTO / UTP IP65 (waterprotected version) Min 500 matings/unmatings 3 VDE versions, 2 power versions

Accessories

Different types of cable clamps Dustcaps Discrimination pins

UTGW - SEALOK



Description

Plastic circular high density connector with metal bayonet coupling system, intermateable with MIL - C - 26482 Series I connectors

Range

Shell sizes:	7
Contact arrangements:	7 (6 to 61)

Features

Intermateable and intermountable with MIL - C 26482 Series I connectors IP65 (waterprotected version) Min 500 matings/unmatings Military performance levels

Accessories

Different types of cable clamps Dustcaps

UTP - Full plastic Bantam



Description Full plastic circular connector with rugged plastic bayonet coupling system

Range Shell sizes: Contact arrangements:

8 10 (3 to 48)

Features

Derived from MIL - C 26482 Intermateable with UTO / UTG IP65 (waterprotected version) Min 250 matings/unmatings 2 VDE versions

Accessories Different type of cable clamps Dustcaps **Discrimination pins**

MBG - Banatamate II



Description

Plastic circular connector with metal quick mating feature

Range	
Shell sizes:	5
Contact arrangements:	5 (4 to 46)

Features

Min 5000 matings/unmatings Quick and easy mating with latching system

Accessories Cable clamp

Overview



MS-M Hyfen series



8

8 (14 to 104)

Description High performance rectangular cable connector

Range Shell sizes: Contact arrangements:

Features Per MIL - C 28748

Per MIL - C 28748 Intermateable with MSO

Accessories

Different types of cable clamps Guide and jackscrew pins Pin protection shrouds Discrimination pins

MSO series



Description

Rectangular boardmount connector to mate with MS-M cable connectors

Range Shell sizes:

Shell sizes: Contact arrangements: 5 5 straight (9 to 75) 3 right angle (9,18,34)

Features Solid machined or stamped and formed contacts Intermateable with MS-M

Accessories Guide and jackscrew pins Discrimination pins

SMS - Qikmate boardmount



Description

Low cost rectangular cable connectors for cable to cable and cable to panel applications

Range	
Shell sizes:	10
Contact arrangements:	10 (2 to 36)

Features

Intermateable with SMS Boardmount Moulded-on cable hood No extra hardware required Positive locking with retaining latches Disrrimination cavities in between contact cavities

Accessories

Pin protection shrouds Discrimination pins Tie wraps



Description Low cost rectangular boardmount connector to mate with SMS cable connectors

Range

Shell sizes:	10
Contact arrangements:	10 straight (2 to 36)
	4 right angle
	(3,6,12,18)

Features

Solid machined or stamped and formed contacts

No extra hardware required Intermateable with SMS cable connectors Disrrimination cavities in between contact cavities

Accessories

Discrimination pins

V35 - DTE/DCE



Description

Rectangular cable and boardmount connector for V.35 DTE/DCE interface applications

Range

1 shell size with 34 contact positions straight and right angle boardmount connector

Features

In compliance with international standards of ISO 2593 for TSS V.35 interfacing Solid machined or stamped and formed contacts for boardmount connector Shielded cable and boardmount connectors available

Accessories

Different type of cable clamps (incl. shielded) Guide and jackscrew pins Pin protection shrouds and discrimination pins

PI43 Eurorack connectors



Description

Rectangular cable and boardmount connector manufactured to DIN41612 style C dimensions

Range

1 shell size with 43 contact positions straight and right angle boardmount connector

Features

19" rack mounted Designed to DIN41612 style C dimensions Solid machined contacts for boardmount connector

Accessories

Cable clamps Locking keys for front and backpanel applications

Trim Trio + Sealok

In house capabilities



R&D Product engineering Tool design Manufacturing engineering



Toolroom



Moulding

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Introduction





The TRIM TRIO interconnection system is a fully integrated system, in which 4 contact types can be used in a variety of connector styles and sizes, ranging from 1 to 104 contact positions.

This interchangeability offers boundless design possibilities with a large commonality throughout the entire range.

The commonality in the system is established in:

- contact performance and wire range.
- configuration of contact cavities in the housings.
- crimp tooling
- assembly procedures.
- quality assurance procedures.
- field service and maintenance.
- personnel training.

Products

The contacts, both male and female, accommodate a wire range of AWG14 up to AWG30. The 4 contact families are:

- machined contacts for high performance (up to 13 Amp current rating), with gold or tin plating.
- stamped and formed two-piece contacts, for more cost effective applications (up to 13 Amp current rating).
- subminiature coaxial contacts, in a multi-piece and a mono-crimp version, for coaxial or twisted-pair cables.
- Fibre optic contacts to accommodate 1000 µ plastic fibres with a cable diameter of 2.2 mm.

The housings offer many options in contact cavities and backshell possibilities. The main versions are:

- circular connectors:
 - full metal
 - plastic with metal coupling system
 - plastic with metal coupling
 full plastic
 - metallised plastic for shielding
 - plastic with guick mating feature
- rectangular, high performance, rack and panel and printed circuit board versions.
- rectangular, low cost, rack and panel and printed circuit board versions.
- rectangular connectors for V.35 applications.
- rectangular connectors for eurorack applications.

(See TRIM TRIO selection matrix on the next page)

The beauty of the TRIM TRIO system means that the 4 contact types can be combined (both male and female) in any TRIM TRIO connector type of any geometry.

The keywords in the TRIM TRIO interconnection system are standardisation, versatility, reliability and economy. These words explain why the TRIM TRIO name is so well known, and its connectors are used all over the world.

Standardisation

- The same contact cavity for each type of housing
- identical crimp tooling for all types of contacts except fibre optics

- reduced manufacturing methods
- standardised operator training
- international acceptance

Versatility

- wide range in current capability
- various contact platings
- wire and cable accommodations
- housings accommodate pin and socket (male and female) contacts
- variety of terminations
- variations in mounting
- number of sizes
- discrimination keying
- broad range of installation tooling
- variety of possible applications

Reliability

- proven materials
- guaranteed quality assurance per ISO 9001 certification
- rigid inspection procedures
- positive polarisation
- pin protection
- rugged mouldings
- restricted entry contacts

Economy

- low assembly cost
- minimal tooling downtime
- easy connecting and disconnecting
- low wiring cost
- simplified personnel education
- low inspection cost
- removable contacts
- reduced number of components
- low installed cost

Introduction



Versatility



TRIM TRIO selection matrix



Circular



Description

The TRIM TRIO and SEALOK circular connectors are an integrated group of economical, reliable, versatile standardised connectors for a broad spectrum of interconnection applications. Being derived from MIL-C-26482, input and output connections can be made with a large number of sizes ranging from: 4 to 48 contact positions in TRIM TRIO 4 to 46 contact positions in MBG Bantamate II 6 to 61 contact positions in SEALOK

What are the links and differences between TRIM TRIO circular, MBG Bantamate II and SEALOK ?

To avoid misunderstandings on the circular connector ranges, it has to be clearly understood that there are inevitable links and differences between all the circular product ranges (see fig).

Intermateability

- TRIM TRIO circular connectors are available in G, UTG, UTP and UTGS and are fully intermateable, interchangeable and intermountable.
- MBG Bantamate II with his unique quick mating feature plus high number of mating cycles is not mateable with other TRIM TRIO circular connectors.
- SEALOK is derived from UTG range in TRIM TRIO and is fully intermateable and intermountable with MIL-C-26482 (62GB) and VG-95328 connectors.

Contacts

- TRIM TRIO and MBG Bantamate II circular connectors are using the size 16 TRIM TRIO contacts available in machined, stamped and formed, coax and fibre optic versions.
- SEALOK uses size 20 SEALOK contacts, only available in stamped and formed versions.

Accessories

- TRIM TRIO and Sealok use the same accessories such as backshells and dustcaps.
- MBG Bantamate II has his own backshell

Tooling

• TRIM TRIO and MBG Bantamate II and SEALOK use all the same crimp barrels per wire size and the same crimptooling.









Selection matrix Circular connectors



Circular



TRIM TRIO Insert arrangements and moulded-in contact identification









Trim Trio G Series Insert Arrangements



*Also available in interfacial seal version. To order, add suffix number 21 to standard catalog number.

SEALOK insert arrangements



Marking on wiring face is moulded-in.

Marking on mating face is mouded-in for socket versions. For pin versions, each mating face has an interfacial seal with silkscreen marking.

Circular



Mating Dimensions TRIM TRIO and SEALOK



Shell	Dimensions in mm								
size	A max.	B max.	C max.	D max.	E max.	F max.	G ±0.2	H max.	J max.
10	57	72		57.5	72.5			106	136
12		74			74.0				139
14	63	81		63.5	81	24.3	11.4	118	153
16		85			85				161
18	67	88	31.8	67.5	89			126	168
20	74	101		76	103		14.6	140	191
22	79	117		82	110	26		151	207
24	84	123		88	127		15.4	162	240
10-3VDE	57	72	1	57.5	72.5	31.7	11.4	106	136
18-7 VDE	73.5	94,5	33	74	95.5	34	17.9	133	175
20-20VDE	74	101	31.8	76	103	26	14.6	140	191





TRIM TRIO cavity dimensions on wire face



SEALOK cavity dimensions on wire face



TRIM TRIO and SEALOK threading dimensions

Shell size	Shell thread size for backshells	PG - thread on PG cable clamp
10	9/16 - 24 UNEF	PG9
12	11/16 - 24 UNEF	PG11
14	13/16 - 20 UNEF	PG13.5
16	15/16 - 20 UNEF	PG16
18	1-1/16 - 18 UNEF	
20	1-3/16 - 18 UNEF	PG21
22	1-5/16 - 18 UNEF	
24	1-7/16 - 18 UNEF	PG29

Metal circular connector

(Suitable for EMC requirements)

Description

"G" Bantam industrial circular connectors are a range of multiway connectors available in 8 shell sizes and 8 insert arrangements, interchangeable and intermountable with the Trim-Trio "UTG", "UTGS" and "UTP industrial connector families.

"G" is equipped with identical shells from military connectors complying to MIL-C-26482 spec.

Strong and rugged built to resist every environmental and mechanical requirement for indoor and outdoor applications. In combination with the shielded backshell , "G" offers the perfect solution to EMC requirements.

Features and benefits

- Suitable for EMC requirements.
- Shielded backshell is independent of the cable diameter and its shielding.
- Available in 8 shell sizes and 8 insert arrangements.
- Available in plug and receptacle version for both male and female contacts.
- Shells and accessories are made from tin plated corrosion resistant Aluminium.
- Plastic inserts with flammability rating: UL94-V0.
- Alu. bayonet ring:
- Metal wave spring loaded.
- Locks with audible positive "click"
- Assures 500 matings and unmatings



Performance characteristics

Operating	
temperature:	-55°C to +125°C
Insulation	
resistance:	5000 MΩ min.
Test potential:	2000 VAC
Durability:	500 matings and unmatings.
Vibration	Per MIL-STD202
resistance:	method 204
Thermal	Per MIL-STD202
shock:	method 207
Corrosion:	Salt spray per MIL-STD 202
	method 101
Shielding effec	tiveness: 95 dB at 1 Mhz
(see shielded c	onnectors section)
Degree of prote	ection per DIN 40050:
IP65 in mated	condition. "21" version used
with UTG-PG c	able clamp

Construction

Shells and accessories: Alumimium alloy
Coupling ring: Aluminium alloy
Tri-lock pins: Stainless steel
Coupling spring: Spring steel
Insert: Glass-filled thermoset UL94-V0
Finish: Cadmium plate (standard)

Contact accommodation

- "G" connectors accept Trim-Trio crimptype removable snap-lock contacts (see contacts section)
- Contacts to be ordered seperately.

How to order

	G	0	Α	16	19	Ρ	Ν	н	21
Туре:	0-1-2-6-4-3-7-8-9								
Termination Class:	A-B-F-L-J-JF-P								
Shell Size:	10-12-14-16-18-20)-22-24							
Insert Arrangement:	4-88-92-19-22-30-	38-48							
Contact Type:	P: pin - S: socket								
Insert Polarization:	N-W-X-Y-Z								
Finish:	H-E								
Interfacial Seal (optional):	Available in Shell	sizes 14,	, 18, 20,	22 and 2	24				





Cable plug for pin contacts (G6B- - - -P--)



Part number	Shell size	Ø A ±0.2	B max.
G6B10-4P	10	21.39	
G6B12-88P	12	24.74	
G6B14-92P	14	27.74	
G6B16-19P	16	31.12	31.06mm
G6B18-22P	18	34.09	1.223 in.
G6B20-30P	20	37.47	
G6B22-38P	22	40.44	
G6B24-48P	24	43.99]

Cable plug for socket contacts (G6B- - - -S--)





Part number	Shell size	Ø A ±0.2	B max.
G6B10-4S	10	21.39	
G6B12-88S	12	24.74	-
G6B14-12S	14	27.74	24.18mm
G6B16-19S	16	31.12	-
G6B18-22S	18	34.09	-
G6B20-30S	20	37.47	25.93mm
G6B22-38S	22	40.44	
G6B24-48S	24	43.99	27.53mm

G





Wall mounting receptacle for pin contacts (G0B- - - -P--)



Part number	Shell size	A max.	B ±0.25	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1
G0B10-4P	10				14.99	18.26	24.23	
G0B12-88P	12				19.05	20.62	26.59	
G0B14-92P	14	31.29	1.6	10.95	22.23	23.01	28.98	
G0B16-19P	16				25.40	24.61	31.34	3.05
G0B18-22P	18				28.58	26.97	33.73	
G0B20-30P	20			14.12	31.75	29.36	36.91	
G0B22-38P	22	32.87	2.4		34.93	31.75	40.08	
G0B24-48P	24			14.96	38.10	34.93	43.26	3.73

Wall mounting receptacle for socket contacts (G0B- - - -S--)







Part number	Shell size	A max.	B ±0.25	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1
G0B10-4S	10				14.99	18.26	24.23	
G0B12-88S	12				19.05	20.62	26.59	
G0B14-92S	14	24.41	1.6	10.95	22.23	23.01	28.98	
G0B16-19S	16				25.40	24.61	31.34	3.05
G0B18-23S	18				28.58	26.97	33.73	
G0B20-30S	20	27.74		14.12	31.75	29.36	36.91	
G0B22-38S	22		2.4		34.93	31.75	40.08	
G0B24-48S	24	29.34		14.96	38.10	34.93	43.26	3.73





Free hanging receptacle for pin contacts (G1B- - - -P--) - suitable for cable to cable applications



Part number	Shell size	A max.	B ±0.25	C ±0.2	Ø D ±0.15	Ø E max.
G1B10-4P	10				14.99	24.23
G1B12-88P	12	1		2.4	19.05	26.59
G1B14-92P	14	31.29	1.6		22.23	28.98
G1B16-19P	16	1			25.40	31.34
G1B18-22P	18	1			28.58	33.73
G1B20-30P	20				31.75	36.91
G1B22-38P	22	32.87	2.4	2.9	34.93	40.08
G1B24-48P	24				38.10	43.26

Free hanging receptacle for pin contacts (G1B- - - -S--) - suitable for cable to cable applications





Part number	Shell size	A max.	B ±0.25	C ±0.2	Ø D ±0.15	Ø E max.
G1B10-4S	10				14.99	24.23
G1B12-88S	12	1			19.05	26.59
G1B14-92S	14	24.41	1.6	2.4	22.23	28.98
G1B16-19S	16	1			25.40	31.34
G1B18-22S	18				28.58	33.73
G1B20-30S	20	27.74			31.75	36.91
G1B22-38S	22	1	2.4	2.9	34.93	40.08
G1B24-48S	24	29.34			38.10	43.26



Bulk head receptacle for pin contacts (G3B- - - -P--) - suitable for rear panel mounting



Part number	Shell size	A ±0.15	B ±0.2	D max.	F max.	G ±0.25	H •0.2	K ±0.2
G3B10-4P	10	14.99				27.38	22.66	16.64
G3B12-88P	12	19.05				32.16	27.41	20.78
G3B14-92P	14	22.23	17.55	31.29	3.18	35.33	30.61	23.93
G3B16-19P	16	25.40				38.51	33.76	27.08
G3P18-23P	18	28.58				41.68	36.96	30.25
G3B20-30P	20	31.75	22.33			46.43	40.11	33.43
G3B22-38P	22	34.93		32.87	6.35	49.63	43.31	36.60
G3B24-48P	24	38.10	23.16			52.78	48.06	39.78

Bulk head receptacle for pin contacts (G3B- - - -S--) - suitable for rear panel mounting







Part number	Shell size	A ±0.15	B ±0.2	D max.	F max.	G ±0.25	H •0.2	K ±0.2
G3B10-4S	10	14.99				27.38	22.66	16.64
G3B12-88S	12	19.05				32.16	27.41	20.78
G3B14-92S	14	22.23	17.55	24.41	3.18	35.33	30.61	23.93
G3B16-19S	16	25.40				38.51	33.76	27.08
G3P18-23S	18	28.58				41.68	36.96	30.25
G3B20-30S	20	31.75	22.33	27.74		46.43	40.11	33.43
G3B22-38S	22	34.93			6.35	49.63	43.31	36.60
G3B24-48S	24	38.10	23.16	29.34		52.78	48.06	39.78

UTG - Metalok Bantam



Plastic connector with metal coupling system

Description

"UTG" Metalok Bantam plastic industrial circular connectors with metal coupling are a range of multiway connectors to provide the complete answer to the need for leightweight, robust circular connectors. They are available in 8 shell sizes, 11 insert arrangements all intermateable, interchangeable and intermountable with the Trim-Trio "UT0" and "UTP industrial connector families.



Features and benefits

- Available in 8 shell sizes and 11 insert arrangements incl. 3 VDE versions and one power version.
- Available in plug and receptacle versions for both male and female contacts.
- Connectors and accessories are moulded from highly durable glass-filled thermoplastic.
- Flammability rating: UL94-V0.
- UL approved-file Nr.: E31151
- Metal bayonet ring:
- Metal wave spring loaded.
- Locks with audible positive "click"
- Assures 500 matings and unmatings

Performance characteristics

Operating							
temperature:	-55°C to +125°C						
Insulation							
resistance:	5000 MΩ min.						
Test potential:	2000 VAC						
Durability:	500 matings and unmatings.						
Vibration	Per MIL-STD202						
resistance:	method 204						
Thermal	Per MIL-STD202						
shock:	method 207						
Degree of prote	ection per DIN 40050:						
IP65 in mated condition. "H" version used							
with UTG —PG cable clamp							

Construction

Connector body	
Glass filled thermoplast UL94-V0	
Colour: black	
Coupling ring: Nickel plated brass	
Tri-lock pins: Stainless steel	
Coupling spring: Spring steel	

Contact accommodation

- "UTG" connectors accept Trim-Trio crimptype removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

How to order

Connector family	:	UTG UTG	0 6	14 14	12 12	P S	N		··· ···	B B
Body variation:	0: Wall mounting recepted6: Cable plug1: Free hanging receptacl									
Shell size:										
Insert arrangeme	nt:									
Type of contacts:	P : Pin contacts S : Socket contacts									
Plating	N: Nickelplated bayonet r	ing (Plug	Part Numb	ers Only)						
Application No letter : Standard version H : Water protected version (only receptacle)										
Design variation	Design variation No letter : Moulded-in contact marking (standard version) Others : Specials versions									
Packing:	No letter: Standard versio B: Bulk packing per qty of		onnector ir	ndividualy p	acked in p	lastic bag				

Cable plug for pin contacts (UTG6- - - - PN)



Part number	Shell size	Ø A ±0.2	B max.	Ø C ±0.15	Ø D ±0.15	E ±0.2
UTG6104PN / UTG6103PNVDE	10	21.6		10.9	12.2	
UTG6128PN	12	24.8		13.8	15.1	-
UTG61412PN	14	28.0	31.8	17.0	18.3	-
UTG61619PN	16	31.2		19.9	21.5	19.1
UTG61823PN / UTG6187PNVDEU	18	34.3	31.8 / 33.0	22.4	24.0	-
UTG62028PN / UTG62020PN	20	37.5	31.8 / 35.3	25.6	27.2	-
UTG62235PN	22	40.7	31.8	26.5	30.4	
UTG62448PN	24	43.9		31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG61412PNB

Cable plug for socket contacts (UTG6- - - -SN)





Part number	Shell size	Ø A ±0.2	B max.	Ø C ±0.15	Ø D ±0.15	E ±0.2
UTG6104SN / UTG6103SNVDE	10	21.6	23.9 / 26.75	10.9	12.2	
UTG6128SN	12	24.8		13.8	15.1	
UTG61412SN	14	28.0	23.9	17.0	18.3	
UTG61619SN	16	31.2		19.9	21.5	19.1
UTG61823SN / UTG6187SNVDEU	18	34.3	23.9 / 29.0	22.4	24.0	
UTG62028SN / UTG62020SN	20	37.5	24.9	25.6	27.2	
UTG62235SN	22	40.7		28.5	30.4	
UTG62448SN	24	43.9	26.2	31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG61412SNB



Wall mounting receptacle for pin contacts (UTG0- - - -P)



Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTG0104P / UTG0103PVDE	10				15.0	18.3	23.8		17.3	15.1
UTG0128P	12		2.3		19.0	20.6	26.2		21.8	18.2
UTG01412P	14	31.7		11.3	22.2	23.0	28.6		25.0	21.4
UTG01619P	16	1			25.3	24.6	31.0	3.2	28.1	24.6
UTG01823P / UTG0187PVDEU	18	31.7/34.0	2.5	11.3/17.9	28.5	27.0	33.3		31.3	27.8
UTG02028P / UTG02020P	20	33.3/34.3		14.5	31.7	29.4	36.5		34.5	30.9
UTG02235P	22	33.3	3.5		34.9	31.8	39.7		37.7	34.1
UTG02448P	24			15.3	38.0	34.9	42.9	3.9	40.9	37.3

For waterprotected version add "H" behind "P" e.g. UTG01412PH

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG01412PB

Wall mounting receptacle for socket contacts (UTG0- - - -S)









Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTG0104S / UTG0103SVDE	10	24.3/27.6			15.0	18.3	23.8		17.3	15.1
UTG0128S	12		2.3		19.0	20.6	26.2		21.8	18.2
UTG01412S	14	24.3		11.3	22.2	23.0	28.6		25.0	21.4
UTG01619S	16	1			25.3	24.6	31.0	3.2	28.1	24.6
UTG01823S / UTG0187SVDEU	18	24.3/30.4	2.5	11.3/17.9	28.5	27.0	33.3		31.3	27.8
UTG02028S / UTG02020S	20	27.0		14.5	31.7	29.4	36.5		34.5	30.9
UTG02235S	22	28.0	3.5		34.9	31.8	39.7		37.7	34.1
UTG02448S	24	30.4		15.3	38.0	34.9	42.9	3.9	40.9	37.3

For waterprotected version add "H" behind "P" e.g. UTG01412SH For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG01412SB



/-

Free hanging receptacle for pin contacts (UTG1- - - -P)



Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	Ø E ±0.15
UTG1104P / UTG1103PVDE	10				15.0	19.5
UTG1128P	12				19.0	23.5
UTG11412P	14	31.7		8.65	22.2	27.0
UTG11619P	16		5.0		25.3	30.0
UTG11823P / UTG1187PVDEU	18	31.7/34.0	1	8.65/15.35	28.5	33.0
UTG12028P / UTG12020P	20	33.3/34.3	1	12.05	31.7	36.5
UTG12235P	22	33.3	1		34.9	39.5
UTG12448P	24			13.85	38.0	42.5

For waterprotected version add "H" behind "P" e.g. UTG11412PH For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG11412PB

Free hanging receptacle for socket contacts (UTG1- - - -S)







Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	Ø E ±0.15
UTG1104S / UTG1103SVDE	10	24.3/27.6			15.0	19.5
UTG1128S	12				19.0	23.5
UTG11412S	14	24.3		8.65	22.2	27.0
UTG11619S	16		5.0		25.3	30.0
UTG11823S / UTG1187SVDEU	18	24.3/30.4		8.65/15.35	28.5	33.0
UTG12028S / UTG12020S	20			12.05	31.7	36.5
UTG12235S	22	25.9			34.9	39.5
UTG12448S	24			13.85	38.0	42.5

For waterprotected version add "H" behind "P" e.g. UTG11412SH

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTG11412SB

UTP - Full plastic Bantam



Description

"UTP" full plastic industrial circular connectors are a range of multiway connectors.

"UTP" provides the complete answer to the need for economical leightweight, robust circular connectors and is unique in offering a plastic bayonet coupling ring incorporating a metal wave spring, which locks with an audible positive "click". It is available in 8 shell sizes, 10 insert arrangements all intermateable, interchangeable and intermountable with the Trim-Trio "UT0" (full metal) and "UTG" (plastic with metal coupling ring) industrial connector families.

Features and benefits

- Available in 8 shell sizes and 10 insert arrangements incl. 2 VDE versions.
- Available in plug and receptacle versions for both male and female contacts.
- Connectors and accessories are moulded from highly durable glass-filled thermoplastic.
- Flammability rating: UL94-V0.
- Plastic bayonet ring:
- Vibration proof thermoplast
- Metal wave spring loaded.
- Locks with audible positive "click"



Performance characteristics

Operating							
temperature:	-55°C to +125°C						
Insulation							
resistance:	5000 MΩ min.						
Test potential:	2000 VAC						
Durability:	250 matings and unmatings.						
Degree of prote	ection per DIN 40050:						
IP65 in mated condition. "H" version used							
with UTG-PG c	able clamp						

Construction

Connector, Bayonet ring and accessories Gass filled thermoplast UL94-V0 Colour: black Coupling spring: Spring steel

Contact accommodation

- "UTP" connectors accept Trim-Trio crimptype removable snap-lock contacts (see contacts section)
- Contacts to be ordered seperately.

How to order

Connector family	:	UTP UTP	0 6	14 14	12 12	P S	н	 B B
Body variation:	0 : Wall mounting receptacle 6 : Cable plug							
Shell size:								
Insert arrangeme	ent:							
Type of contacts	: P : Pin contacts S : Socket contacts							
Application	No letter : Standard version H : Water protected version (only rec	eptacle)						
Design variation	No letter : Moulded-in contact markin Others : Specials versions	ng (standa	rd version)					
Packing:	No letter: Standard version: Each co B: Bulk packing per qty of 100 pcs	onnector ir	ndividualy p	acked in pl	astic bag			

New

UTP - Full plastic Bantam

Cable plug for pin contacts (UTP6- - - -P)



Part number	Shell size	Ø A ±0.2	B max.	Ø C ±0.15	Ø D ±0.15	Ø E ±0.2
UTP6104P / UTP6103PVDE	10	26.7		10.9	12.2	
UTP6128P	12	31.4		13.8	15.1	
UTP61412P	14	34.5	31.8	17.0	18.3	
UTP61619P	16	37.8		19.9	21.5	19.1
UTP61823P / UTP6187PVDEU	18	40.8	31.8 / 33.0	22.4	24.0	
UTP62028P	20	43.9		25.6	27.2	
UTP62235P	22	47.0	31.8	28.5	30.4	
UTP62448P	24	50.1		31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTP61412PB

Cable plug for socket contacts (UTP6- - - -S)





New

Part number	Shell size	Ø A ±0.2	B max.	Ø C ±0.15	Ø D ±0.15	Ø E ±0.2
UTP6104S / UTP6103SVDE	10	26.7		10.9	12.2	
UTP6128S	12	31.4		13.8	15.1	
UTP61412S	14	34.5	23.9	17.0	18.3	
UTP61619S	16	37.8		19.9	21.5	19.1
UTP61823S / UTP6187SVDEU	18	40.8	23.9 / 29.0	22.4	24.0	
UTP62028S	20	43.9	24.9	25.6	27.2	
UTP62235S	22	47.0		28.5	30.4	
UTP62448S	24	50.1	26.2	31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTP61412SB

UTP - Full plastic Bantam



New

UTP

Wall mounting receptacle for pin contacts (UTP0- - - -P)



Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTP0104P / UTP0103PVDE	10				15.0	18.3	23.8		15.1	
UTP0128P	12		2.3		19.0	20.6	26.2		18.2	
UTP01412P	14	31.7		11.3	22.2	23.0	28.6		21.4	
UTP01619P	16				25.3	24.6	31.0	3.2	24.6	
UTP01823P / UTP0187PVDEU	18	31.7/34.0	2.5	11.3/17.9	28.5	27.0	33.3		27.8	
UTP02028P	20			14.5	31.7	29.4	36.5		30.9	
UTP02235P	22	33.3	3.5		34.9	31.8	39.7		34.1	
UTP02448P	24			15.3	38.0	34.9	42.9	3.9	37.3	

For waterprotected version add "H" behind "P" e.g. UTP01412PH

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTP01412PB

Wall mounting receptacle for socket contacts (UTP0- - - -S)





Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F •0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTP0104S / UTP0103SVDE	10	24.3/27.6			15.0	18.3	23.8		15.1	
UTP0128S	12		2.3		19.0	20.6	26.2		18.2	
UTP01412S	14	24.3		11.3	22.2	23.0	28.6		21.4	
UTP01619S	16				25.3	24.6	31.0	3.2	24.6	
UTP01823S / UTP0187SVDEU	18	24.3/30.4	2.5	11.3/19.7	28.5	27.0	33.3		27.8	
UTP02028S	20	27.0		14.5	31.7	29.4	36.5		30.9	
UTP02235S	22	28.0	3.5		34.9	31.8	39.7		34.1	
UTP02448S	24	30.4		15.3	38.0	34.9	42.9	3.9	37.3	

For waterprotected version add "H" behind "P" e.g. UTP01412SH For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTP01412SB

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Shielded connectors

New

Shielded circular TRIM TRIO connectors UT0 and UTGS

Description

With the increasing coverage of the electromagnetic spectra and the constantly increasing use of electronic hardware, the need for control on electronic equipment to operate in electromagnetically noisier environments and greater control is one of the main issues.

More and more electronic equipment will be required to meet an EMC (Electro Magnetic Compatibility) specification which controls the level of EM emmisions being upset by interfering RF (Radio Frequency) and EM (Electro Magnetic) fields.

A full solution to the problem consists in the consideration of each and every aspect within a design, starting at the board level and working outwards through the connector to the enclosure and then on to the power supply and signal cabling. As a result, UT0 and UTGS are available with shielded backshells including a " two conical ferrule shielding system".

Shielding effectiveness is a functional method to characterise the shield leakage, since it offers us the relation between the measured power progression from shielding leakage and the reference power delivered to the test-cel

Test set-up

The measurements are performed with the triaxial setup.

The connectors are embedded in a rectangular testcell (see picture) For the circular connectors an inner conductor is contructed to obtain a 50(coaxial transmission line, to which a power level Pin is delivered. The shield of the connector and the walls from the triaxial cell form the second coaxial transmission line. The output power

Pout at one end of the short-circuited second transmission line is measured with a spectrum analyser. From the average of these quantities, the shielding effectiveness is calculated (see formula and resulting chart).



Formula: Shielding effectiveness in dB



Shielding effectiveness chart for UT0 and UTGS



How to assemble shielded connectors ...



10 - 4 22.3 12 - 8 22.3 14 - 12 26.2 16 - 19 28.1 18 - 23 31.7 20 - 28 35.3 22 - 35 40.5 24 - 48 44.4	SIZE-NR.POS.	DIM E
14 - 12 26.2 16 - 19 28.1 18 - 23 31.7 20 - 28 35.3 22 - 35 40.5	10 - 4	22.3
16-1928.118-2331.720-2835.322-3540.5	12 - 8	22.3
18-2331.720-2835.322-3540.5	14 - 12	26.2
20 - 2835.322 - 3540.5	16 - 19	28.1
22 - 35 40.5	18 - 23	31.7
	20 - 28	35.3
24 - 48 44 4	22 - 35	40.5
	24 - 48	44.4

Put all parts over the cable, including the coupling ring, as shown on the picture. Strip the outer jacket with the dimensions given in the table.



Insert contact into connector.

Slide inner shielding ferrule over the connector.

Bend the braid backwards over the cable jacket. Strip the wires (refer to contact section). Crimp the contacts.



Bend the braid back over the conical part of the inner shielding ferrule.

Cut the shield so that it does not pass the front edge as shown



Wrap shielding around inner shielding ferrule using a conductive tape.

.Make sure that the braid is wrapped equally around the ferrule to avoid misalignment when assembled.

Recommended cable strip dimensions

New

Shielded connectors



How to assemble shielded connectors ... (cont.)



Slide coupling ring forwards over the connector. Slide outer shielding ferrule over the shield. Push the cable a little foreward to avoid stress on wires, contact and braid after tightening the PG-tube.



Screw the PG-tube onto the connector using a strap wrench. Put the plug in an empty receptacle and fix the receptacle in a bench. Tighten the PG-tube with the recommended torque moments given in table and prevent the cable of twisting. For Strap wrench and torque meters cosult factory.



Note: Tightening the PG-tube with its PG-nut and sealing might twist the

SIZE-NR.POS. TORQUE PG-TUBE 10 - 4 4 Nm max. 12 - 8 6 Nm max. 14 - 12 10 Nm max 16 - 19 10 Nm max. 18 - 23 10 Nm max 20 - 28 15 Nm max 22 - 35 15 Nm max 24 - 48 15 Nm max

Recommended torque moments to tighten PG-tube onto connector.



Shielded connector in assembled condition.

Tighten up cable clamp.

braid.

UTGS - Shielded Bantam



Description

"UTGS" Shielded Bantam are a range of industrial circular connectors suitable for EMC requirements.

It is a range of multiway connectors available in 8 shell sizes and 13 insert arrangements all intermateable, interchangeable and intermountable with the Trim-Trio "UT0" metal connector families. Finding its origin in the "UTG" range, "UTGS" keeps the metal locking system, whilst the connectors are selectively metallised.

This together with a new shielded backshell offers a competent, reliable, user friendly and cost effective solution .

Features and benefits

- Suitable for EMC requirements.
- Shielded backshell is independent from the cable diameter and its shielding.
- Available in 8 shell sizes and 13 insert arrangements incl. 3 VDE versions and one power version.
- Available in plug and receptacle versions for both male and female contacts.
- Connectors are moulded from highly durable glass-filled thermoplastic.
 Selectively nickel plated
- Flammability rating: UL94-V0.
- Metal bayonet ring:
- Metal wave spring loaded.
- Locks with audible positive "click"
- Assures 500 matings and unmatings

How to order



Performance characteristics

Operating							
temperature:	-55°C to +125°C						
Insulation							
resistance:	5000 MΩ min.						
Test potential:	2000 VAC						
Durability:	500 matings and unmatings.						
Vibration	Per MIL-STD202						
resistance:	method 204						
Thermal	Per MIL-STD202						
shock:	method 207						
Corrosion:	Salt spray per MIL-STD 202						
	method 101						
Shielding effect	tiveness: 95 dB at 1 Mhz						
(See shielded o	connectors section)						
Degree of protection per DIN 40050:							
IP65 in mated condition. "H" version							

Construction

Connector body
Glass filled thermoplast UL94-V0
Colour: black
Selectively nickel plated
Coupling ring: Nickel plated brass
Tri-lock pins: Stainless steel
Coupling spring: Spring steel
Shielded backshell : Nickel plated Aluminium
alloy.

Contact accommodation

- "UTGS" connectors accept Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

Connector family:		UTGS UTGS	0 6	PG	14 14	12 12	P S	н	-	N N	В -
Body variation:	0 : Wall mounting recepta6 : Cable plug1 : Free hanging receptace										
Shielded backshell	:										
Shell size:											
Insert arrangemen	t:										
Type of contacts:	P : Pin contacts S : Socket contacts										
Application:	No letter : Standard vers H : Water protected version		ceptacle)								
Design variation:	No letter : Moulded-in co others : Special versions	ontact marki	ng (stand	dard versio	on)						
Plating:	N: Nickel plated										
Packing:	No letter: Standard version B: Bulk packing per qty o		nnector ir	ndividualy	packed in	n plastic k	bag				

New





Shielded cable plug for pin contacts (UTGS6PG- - - - PN)



Part number	Shell size	A	В	C ±0.2	D Max.	Ø E ±0.15	F ±0.15	Max cable Ø
UTGS6PG104PN / UTGS6PG103PNVDE	10	70/74.1	52.2/56.3			12.2	21.6	11.0
UTGS6PG128PN	12	74	53.2			15.1	24.8	13.5
UTGS6PG1412PN	14	81	58.2		31.8	18.3	28.0	14.5
UTGS6PG1619PN	16	84	61.2	19.1		21.5	31.2	16.5
UTGS6PG1823PN / UTGS6PG187PNVDEU	18	88/94.4	65.2/71.6		31.8/33.0	24.0	34.3	16.5
UTGS6PG2028PN / UTGS6PG2020PN	20	101	70.9		31.8/35.3	27.2	37.5	22.0
UTGS6PG2235PN	22	107	76.9		31.8	30.4	40.7	22.0
UTGS6PG2448PN	24	120	81.9			33.5	43.9	29.5

- For ass'y procedure see shielded connectors section

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS6PG1412PNB

Shielded cable plug for socket contacts (UTGS6PG- - - -SN)





Part number	Shell size	A	В	C ±0.2	D Max.	Ø E ±0.15	F ±0.15	Max cable Ø
UTGS6PG104SN / UTGS6PG103SNVDE	10	70 / 74.1	52.2 / 56.3		23.9/26.8	12.2	21.6	11.0
UTGS6PG128SN	12	74	53.2			15.1	24.8	13.5
UTGS6PG1412SN	14	81	58.2		23.9	18.3	28.0	14.5
UTGS6PG1619SN	16	84	61.2	19.1		21.5	31.2	16.5
UTGS6PG1823SN / UTGS6PG187SNVDEU	18	88 / 94.4	65.2 / 71.6		23.9/29.0	24.0	34.3	16.5
UTGS6PG2028SN / UTGS6PG2020SN	20	101	70.9		24.9	27.2	37.5	22.0
UTGS6PG2235SN	22	107	76.9			30.4	40.7	22.0
UTGS6PG2448SN	24	120	81.9		26.2	33.5	43.9	29.5

- For ass'y procedure see shielded connectors section

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS6PG1412SNB

UTGS - Shielded Bantam



UTGS

Shielded wall mounting receptacle for pin contacts (UTGS0- - - - PN)



Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F ±0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTGS0104PN / UTGS0103PNVDE	10				15.0	18.3	23.8		17.3	15.1
UTGS0128PN	12		2.3		19.0	20.6	26.2		21.8	18.2
UTGS01412PN	14	31.7		11.3	22.2	23.0	28.6		25.0	21.4
UTGS01619PN	16				25.3	24.6	31.0	3.2	28.1	24.6
UTGS01823PN / UTGS0187PNVDEU	18	31.7/34.0	2.5	11.3/17.9	28.5	27.0	33.3		31.3	27.8
UTGS02028PN / UTGS02020PN	20	33.3/34.3		14.5	31.7	29.4	36.5		34.5	30.9
UTGS02235PN	22	33.3	3.5		34.9	31.8	39.7		37.7	34.1
UTGS02448PN	24			15.3	38.0	34.9	42.9	3.9	40.9	37.3

For waterprotected version add "H" behind "P" e.g. UTGS01412PHN For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS01412PNB

Shielded wall mounting receptacle for socket contacts (UTGS0- - - -SN)









Part number	Shell size	A max.	B ±0.15	C ±0.2	Ø D ±0.15	E ±0.25	F ±0.25	Ø G ±0.1	Ø H ±0.1	Ø J ±0.1
UTGS0104SN / UTGS0103SNVDE	10	24.3/27.6			15.0	18.3	23.8		17.3	15.1
UTGS0128SN	12		2.3		19.0	20.6	26.2		21.8	18.2
UTGS01412SN	14	24.3		11.3	22.2	23.0	28.6		25.0	21.4
UTGS01619SN	16				25.3	24.6	31.0	3.2	28.1	24.6
UTGS01823SN / UTGS0187SNVDEU	18	24.3/30.4	2.5	11.3/17.9	28.5	27.0	33.3		31.3	27.8
UTGS02028SN / UTGS02020SN	20	27.0		14.5	31.7	29.4	36.5		34.5	30.9
UTGS02235SN	22	28.0	3.5		34.9	31.8	39.7		37.7	34.1
UTGS02448SN	24	30.4		15.3	38.0	34.9	42.9	3.9	40.9	37.3

For waterprotected version add "H" behind "P" e.g. UTGS01412SHN For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS01412SNB

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Shielded free hanging receptacle for pin contacts (UTGS1PG- - - - PN)



Part number	Shell size	A	В	C max	D ±0.15	Ø E ^{±0.2}
UTGS1PG104PN / UTGS1PG103PNVDE	10	70 / 74.1	52.2 / 56.3		15.0	
UTGS1PG128PN	12	74	53.2		19.0	
UTGS1PG1412PN	14	81	58.2	31.7	22.2	8.65
UTGS1PG1619PN	16	84	61.2		25.3	
UTGS1PG1823PN / UTGS1PG187PNVDEU	18	88 / 94.4	65.2 / 71.6	31.7 / 34.0	28.5	8.65 / 15.35
UTGS1PG2028PN / UTGS1PG2020PN	20	101	70.9		31.7	12.05
UTGS1PG2235PN	22	107	76.9	33.3	34.9	
UTGS1PG2448PN	24	120	81.9		38.0	13.85

For waterprotected version add "H" behind "P" e.g. UTGS1PG1412PHN For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS1PG1412PNB

Shielded free hanging receptacle for socket contacts (UTGS1PG- - - -SN)



Part number	Shell size	A	В	C max	D ±0.15	Ø E ^{±0.2}
UTGS1PG104SN / UTGS1PG103SNVDE	10	70 / 74.1	52.2 / 56.3	24.3 / 27.6	15.0	
UTGS1PG128SN	12	74	53.2		19.0	
UTGS1PG1412SN	14	81	58.2	24.3	22.2	8.65
UTGS1PG1619SN	16	84	61.2		25.3	
UTGS1PG1823SN / UTGS1PG187SNVDEU	18	88 / 94.4	65.2 / 71.6	24.3 / 30.4	28.5	8.65 / 15.35
UTGS1PG2028SN / UTGS1PG2020SN	20	101	70.9		31.7	12.05
UTGS1PG2235SN	22	107	76.9	25.9	34.9	
UTGS1PG2448SN	24	120	81.9		38.0	13.85

For waterprotected version add "H" behind "P" e.g. UTGS1PG1412SHN For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGS1PG1412SNB

Specials - TRIM TRIO



TRIM TRIO special circular connectors for:

- Mixed power / signal
- Boardmount applications

Description

Based upon design-in projects, this range of special connectors is an extension of the long established and popular TRIM TRIO circular connector series, but with the advantage of offering a number of additional features.

Features and benefits

TRIM TRIO connectors suitable for mixed power / signal application. TRIM TRIO connectors with preloaded stamped and formed contacts for boardmount application Design-in flexibility of TRIM TRIO

UTG size 24-7 with mixed power / signal contacts.

Description

UTG size 24-7 is a standard shell size 24 connector with a modified insert arrangement to accept 7 power contacts of 3.6mm and 2 TRIM TRIO signal contacts. The power contacts are suitable for currents up to 44 Amps.

The central contact cavity is advanced moulded for grounding purposes. UTG size 24-7 is VDE 0110 group C - 660V approved.

Typical performance characteristics

VDE 0110 Group C - 660 V approved. Central power cavity is advanced for grounding purposes. For further characteristics refer to UTG series.

Construction

Refer to UTG series.

Power contacts 3.6mm for up to 44 Amps

Power contacts of 3.6mm are available as standard contacts from the 8P/8PM series. Contacts are for AWG 10, 12 and 14. For all further information such as references, plating, crimptooling and extraction tooling refer to the 8P / 8GN catalog.

TRIM TRIO size 16 signal contacts

Trim-Trio crimp-type removable snap-lock contacts (refer to TRIM TRIO contacts section)

· Contacts to be ordered seperately



UTG size 18-7 with mixed power / signal contacts.

Description

UTG size 18-7 is a standard shell size 18 connector with a modified insert arrangement to accept 2 power contacts of 2.4mm and 5 TRIM TRIO signal contacts. The power contacts are suitable up to 26 Amps and the housings are moulded to obtain 2 mating levels. UTG size 18-7 is per VDE 0110 group C -380V

Typical performance characteristics

Per VDE 0110 Group C - 380 V. 2 mating levels. For further characteristics refer to UTG series.

Construction

Refer to UTG series.

Power contacts 2.4mm for up to 26 Amps

Power contacts of 2.4mm are available as standard contacts from the 8P/8PM series. Contacts are for AWG 26 up to AWG 14. For all further information such as references, plating, crimptooling and extraction tooling refer to the 8P / 8GN catalog.

TRIM TRIO size 16 signal contacts

Trim-Trio crimp-type removable snap-lock contacts (refer to TRIM TRIO contacts section)

Contacts to be ordered seperately

UTP7 size 12-8 receptacle for boardmount applications

Description

UTP7 size 12-8 is a receptacle with a central bulkhead instead of the standard square flange with 4 mounting holes.

This central bulkhead receptacle is suitable for rear panel mounting and is preassembled with size 16 stamped and formed dipsolder contacts.

The receptacle is standard supplied with a ferrite ring at the back of the connector for EMC regulations.

Typical performance characteristics

Ferrite ring at the back of the connector for EMC regulations. IP67 in mated conditions. For further characteristics refer to UTP series.

Construction

Refer to UTP series.

Performance characteristics for size 16 stamped and formed dipsolder contacts

Current rating 5 Amps Contact resistance 6 m Ω Plating: 0.4 μ Au min in contact area, SnPb on solder tail.

 For receptacle without ferrite ring, right-angle solder tails or other plating specifications, consult factory

Specials - TRIM TRIO

UTG size 24-7 with mixed power / signal contacts Cable plug connector for pin contacts. Part number: UTG6247PN









Cable plug connector for socket contacts. Part number: UTG6247SN





Panel mount receptacle for pin contacts. Part number: UTG0247P





Panel mount receptacle for socket contacts. Part number: UTG0247S







UTG size 18-7 with mixed power / signal contacts Cable plug connector for pin contacts. Part number: UTG6187PNVDE34



Cable plug connector for socket contacts. Part number: UTG6187SNVDE34







Panel mount receptacle for pin contacts. Part number: UTG0187PVDE34



Panel mount receptacle for socket contacts. Part number: UTG0187SVDE34



New




UTP7 size 12-8 receptacle for boardmount applications Bulkhead panelmount receptacle with straight stamped and formed male dipsolder contacts. Part Number: UTP7128PHSE30K9



Bulkhead panelmount receptacle with right angle stamped and formed male dipsolder contacts. Part Number: Consult factory



UTGW - SEALOK



Plastic high density connector with metal coupling

Intermateable with MIL-C-26482 VG-95328 62GB

Description

"UTGW" SEALOK industrial circular connectors are a range of multiway connectors, using N°20 SM-W/SC-W SEALOK contacts with a pin diameter of .040" (1.0mm). This high density connector provides the

complete answer to the need for leightweight, robust and economical circular connectors intermateable and intermountable with MIL-C-26482 Series I. 62GB and VG-95328 connectors.

Features and benefits

- Available in 7 shell sizes and 7 insert arrangements.
- Intermateable with MIL-C-26482 series I, 62GB and VG-95328 connectors.
- Plastic connector with metal coupling system.
- Available in cable plug, wall mounting receptacle and free hanging receptacle versions for both male and female contacts.
- Connectors and accessories are moulded from highly durable glass-filled thermoplastic.
- Flammability rating: UL94-V0.
- Bayonet ring:
- Metal wave spring loaded.
- Locks with audible positive "click"
- Interfacial seal on pin mating face for the ultimate in environmental protection.
- Interfacial seals have silkscreened cavity marking.

How to order



Performance characteristics

Operating	
1 0	
temperature:	-55°C to +125°C
Insulation	
resistance:	5000 MΩ min.
Test potential:	2000 V RMS
Durability:	500 matings and unmatings.
Vibration	Per MIL-STD1344A
resistance:	Mehod 2004, Condition III
Thermal	Per MIL-STD1344A
shock:	Method 2005, Condition A
Salt spray:	Per MIL-STD1344A
	Method 1001, 48 hrs (mated)
Deswee of such	DINI 40050

Degree of protection per DIN 40050: IP67 in mated condition used with UTG-ST + UTG-PG cable clamp

Construction

Connector body							
Glass filled thermoplast UL94-V0							
Colour: black							
Interfacial seal: Neoprene rubber							
Coupling ring: Nickel plated brass							
Tri-lock pins: Stainless steel							
Coupling spring: Spring steel							

Contact accommodation

- "UTGW" connectors only accept SEALOK crimp type removable snap-lock SM-W / SC-W contacts (see contacts section)
- Contacts to be ordered seperately.

	UTGW	6	14	19	S	1	B
0 : Wall mounting receptacle6 : Cable plug1 : Free hanging receptacle							
s:							
P : Pin contacts S : Socket contacts							
1 : Interfacial sealing							
		individualy p	backed in pla	stic bag			
	6 : Cable plug 1 : Free hanging receptacle P : Pin contacts S : Socket contacts 1 : Interfacial sealing No letter: Standard version: Ea	UTGW 0 : Wall mounting receptacle 6 : Cable plug 1 : Free hanging receptacle 3: P : Pin contacts S : Socket contacts 1 : Interfacial sealing	UTGW 6 0 : Wall mounting receptacle 6 6 : Cable plug 1 : Free hanging receptacle 1 : Free hanging receptacle 5 P : Pin contacts 5 S : Socket contacts 1 : Interfacial sealing No letter: Standard version: Each connector individually p	UTGW 6 14 0 : Wall mounting receptacle 5: 6 : Cable plug 1 : Free hanging receptacle 7 : Prin contacts S : Socket contacts 1 : Interfacial sealing No letter: Standard version: Each connector individualy packed in planet	UTGW614190 : Wall mounting receptacle 6 : Cable plug 1 : Free hanging receptacle	UTGW61419S0 : Wall mounting receptacle 6 : Cable plug 1 : Free hanging receptacleS:S:P : Pin contacts S : Socket contacts1 : Interfacial sealingNo letter: Standard version: Each connector individualy packed in plastic bag	UTGW61419S10 : Wall mounting receptacle 6 : Cable plug 1 : Free hanging receptacle

0

14

19

UTGW

New

В







Part number	Shell size	Ø A ±0.2	B Max.	Ø C ±0.15	Ø D ±0.15	E ±0.2
UTGW6106P1	10	21.6		10.9	12.2	
UTGW61210P1	12	24.8		13.8	15.1	
UTGW61419P1	14	28.0		17.0	18.3	
UTGW61626P1	16	31.2	31.8	19.9	21.5	19.1
UTGW62041P1	20	37.5		25.6	27.2	
UTGW62255P1	22	40.7		26.5	30.4	
UTGW62461P1	24	43.9		31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW61419P1B

Cable plug for socket contacts (UTGW6- - - -S1)





New

Part number	Shell size	Ø A ±0.2	B Max.	Ø C ±0.15	Ø D ±0.15	E ±0.2
UTGW6106S1	10	21.6		10.9	12.2	
UTGW61210S1	12	24.8		13.8	15.1	
UTGW61419S1	14	28.0	23.7	17.0	18.3	
UTGW61626S1	16	31.2		19.9	21.5	19.1
UTGW62041S1	20	37.5	24.9	25.6	27.2	
UTGW62255S1	22	40.7		26.5	30.4	
UTGW62461S1	24	43.9	26.2	31.7	33.5	

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW61419S1B







Part number	Shell size	A Max.	В ± 0.15	C ± 0.2	Ø D ± 0.15	E ± 0.25	F ± 0.25	Ø G ± 0.1	Ø J ± 0.1
UTGW0106P1	10				15.0	18.3	23.8		15.1
UTGW01210P1	12		2.3		19.0	20.6	26.2		18.2
UTGW01419P1	14	31.7		11.3	22.2	23.0	28.6		21.4
UTGW01626P1	16				25.3	24.6	31.0	3.2	24.6
UTGW02041P1	20			14.5	31.7	29.4	36.5		30.9
UTGW02255P1	22	33.3	3.5		34.9	31.8	39.7		34.1
UTGW02461P1	24			15.3	38.0	34.9	42.9	3.9	37.3

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW01419P1B

Wall mounting receptacle for socket contacts (UTGW0- - - -S1)





Part number	Shell size	A Max.	В ± 0.15	C ± 0.2	Ø D ± 0.15	E ± 0.25	F ± 0.25	Ø G ± 0.1	Ø J ± 0.1
UTGW0106S1	10				15.0	18.3	23.8		15.1
UTGW01210S1	12		2.3		19.0	20.6	26.2		18.2
UTGW01419S1	14	24.3		11.3	22.2	23.0	28.6		21.4
UTGW01626S1	16				25.3	24.6	31.0	3.2	24.6
UTGW02041S1	20	27.0		14.5	31.7	29.4	36.5		30.9
UTGW02255S1	22	28.0	3.5		34.9	31.8	39.7		34.1
UTGW02461S1	24	30.4		15.3	38.0	34.9	42.9	3.9	37.3

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW01419S1B

New





Free hanging receptacle for pin contacts (UTGW1- - - - P1)



Part number	Shell size	A Max.	В ± 0.15	C ± 0.2	Ø D ± 0.15	Ø E ± 0.15
UTGW1106P1	10				15.0	19.5
UTGW11210P1	12	1			19.0	23.5
UTGW11419P1	14	31.7		8.65	22.2	27.0
UTGW11626P1	16		5.0		25.3	30.0
UTGW12041P1	20			12.05	31.7	36.5
UTGW12255P1	22	33.3			34.9	39.5
UTGW12461P1	24			13.85	38.0	42.5

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW11419P1B

Free hanging receptacle for socket contacts (UTGW1- - - -S1)







Part number	Shell size	A Max.	B ± 0.15	C ± 0.2	Ø D ± 0.15	Ø E ± 0.15
UTGW1106S1	10				15.0	19.5
UTGW11210S1	12				19.0	23.5
UTGW11419S1	14	24.3		8.65	22.2	27.0
UTGW11626S1	16		5.0		25.3	30.0
UTGW12041S1	20			12.05	31.7	36.5
UTGW12255S1	22	25.9			34.9	39.5
UTGW12461S1	24			13.85	38.0	42.5

For bulk packing (qty 100 pcs) add B at the end of cat. Nr. eg. UTGW11419S1B



New

Intermateable cross reference list SEALOK versus MIL-C-26482 series 1

Sealok P/N	Description	Crimp 26482 S1	Solder 26482 S1
UTGW6106P1		MS3126*106P	MS3116*610P
UTGW61210P1		MS3126*1210P	MS3116*1210P
UTGW61419P1		MS3126*1419P	MS3116*1419P
UTGW61626P1	Cable plug for pin contacts	MS3126*1626P	MS3116*1626P
UTGW62041P1		MS3126*2041P	MS3116*2041P
UTGW62255P1		MS3126*2255P	MS3116*2255P
UTGW62461P1		MS3126*2461P	MS3116*2461P
UTGW6106S1		MS3126*106S	MS3116*610S
UTGW61210S1		MS3126*1210S	MS3116*1210S
UTGW61419S1		MS3126*1419S	MS3116*1419S
UTGW61626S1	Cable plug for socket contacts	MS3126*1626S	MS3116*1626S
UTGW62041S1		MS3126*2041S	MS3116*2041S
UTGW62255S1		MS3126*2255S	MS3116*2255S
UTGW62461S1		MS3126*2461S	MS3116*2461S
UTGW0106P1		MS3120*106P	MS3110*610P
UTGW01210P1		MS3120*1210P	MS31101210P
UTGW01419P1		MS3120*1419P	MS3110*1419P
UTGW01626P1	Wall mounting receptacle for pin contacts	MS3120*1626P	MS3110*1626P
UTGW02041P1		MS3120*2041P	MS3110*2041P
UTGW02255P1		MS3120*2255P	MS3110*2255P
UTGW02461P1		MS3120*2461P	MS3110*2461P
UTGW0106S1		MS3120*106S	MS3110*610S
UTGW01210S1		MS3120*1210S	MS3110*1210S
UTGW01419S1		MS3120*1419S	MS3110*1419S
UTGW01626S1	Wall mounting receptacle for socket contacts	MS3120*1626S	MS3110*1626S
UTGW02041S1		MS3120*2041S	MS3110*2041S
UTGW02255S1		MS3120*2255S	MS3110*2255S
UTGW02461S1		MS3120*2461S	MS3110*2461S

*Adaptable to standard 26482 termination





Plastic cable clamp with strain relief (UTG - - AC)



Part number	Shell size	Cable range Ø	Ø A = 0.4	L ± 0.5
UTG10AC	10	3.0 - 8.7	21.0	40.0
UTG12AC	12	3.0 - 12.8	24.0	40.0
UTG14AC	14	4.0 - 13.8	27.0	46.0
UTG16AC	16	5.0 - 17.0	30.2	46.0
UTG18AC	18	5.0 - 19.0	33.3	50.0
UTG20AC	20	5.0 - 21.0	36.5	55.0
UTG22AC	22	5.0 - 23.0	39.7	60.0
UTG24AC	24	8.0 - 27.0	42.9	65.0

Plastic cable clamp with strain relief nut for waterprotected (IP65) applications (UTG - - PG)





Part number	Shell size	Sealing* outer dia x inner dia's	L ±1	A ±0.5
UTG10PG	10	13.5 x 5 x 8	54	21.0
UTG12PG	12	16 x 7 x 10.5 x 13	57	24.0
UTG14PG	14	18.5 x 7 x 105 x 13 x 16	62	27.0
UTG16PG	16	20.5 x 8 x 10.5 x 13 x 16	68	30.2
UTG18PG	18	20.5 x 8 x 10.5 x 13 x 16	71	33.3
UTG20PG	20	26 x 11 x 15 x 18 x 22	82	36.5
UTG22PG	22	26 x 11 x 15 x 18 x 22	88	39.7
UTG24PG	24	35 x 19 x 23 x 27 x 31	103	42.9

*In order to accommodate different cable dia's, the sealing exisits of different layers which can be pulled out easily.

Circular - accessories

Plastic cable clamp with strain relief nut for waterprotected (IP65) applications (UTG--ST)





Part number	Shell size	Cable range	Dia. A ± 0.5	L *1
UTG10ST	10	2 - 6	21.0	64
UTG12ST	12	3 - 7	24.0	64
UTG14ST	14	6 - 9	27.0	69
UTG16ST	16	7 - 12	30.2	72
UTG18ST	18		33.3	76
UTG20ST	20	9 - 16	36.5	80
UTG22ST	22		39.7	86
UTG24ST	24	13 - 20	42.9	91

New

Circular - accessories

Right angle wall mounting adaptor for receptacle connectors (UT0--RA--)



Part number	Shell size	A ±0.5	Ø B ±0.25	Ø C ±0.25	Ø D ±0.1	Ø W ±0.1	Ø J ±0.1
UT010RAT	10	43.8	23.8	18.2	14.8		14.9
UT012RAT	12	46.2	26.2	20.5	17.9		18.0
UT014RAT	14	48.6	28.6	22.9	21.1		21.2
UT016RAT	16	51.0	31.0	24.5	24.3	3.2	24.4
UT018RAT	18	53.3	33.3	26.9	27.5		27.6
UT020RAT	20	56.5	36.5	29.2	30.6		30.7
UT022RAT	22	59.7	39.7	31.6	33.8		33.9
UT024RAT	24	62.9	42.9	34.8	37.0	3.9	37.1

Standard plating is tin. For black anodised plating replace "T" by "AB" e.g. UT012RAAB For waterprotected version with O-seals add "H" e.g. UT012HRAT or UT012HRAAB

Metal shrink boot adaptor (UTG--AD)





New

Part number	Shell size	Ø A ^{±0.2}	В
UTG10AD	10	21.0	
UTG12AD	12	24.0	19.2
UTG14AD	14	27.0	
UTG16AD	16	30.0	21.5
UTG18AD	18	33.3	
UTG20AD	20	36.5	22.8
UTG22AD	22	39.7	
UTG24AD	24	42.9	21.9

Standard plating is anodised black. For tin plating add "T" at the end of the part number e.g. UTG12ADT



Metal cable clamp with strain relief (U--ACT)



Part number	Shell size	A ^{±0.2}	L ±0.3
U10ACT	10	16.7	41.2
U12ACT	12	20.2	41.0
U14ACT	14	23.1	46.0
U16ACT	16	26.2	49.3
U18ACT	18	29.7	53.5
U20ACT	20	32.6	56.6
U22ACT	22	35.8	58.6
U24ACT	24	39.2	62.6

Metal cable clamp with strain relief nut for waterprotected applications (UT0--PGT)





Part number	Shell size	Sealing* L ^{±1} outer dia x inner dia's		A ±0.25
UT010PGT	10	13.5 x 5 x 8	53	16.7
UT012PGT	12	16 x 7 x 10.5 x 13	57	20.1
UT014PGT	14	18.5 x 7 x 105 x 13 x 16	62	23.0
UT016PGT	16	20.5 x 8 x 10.5 x 13 x 16	68	26.2
UT018PGT	18	20.5 x 8 x 10.5 x 13 x 16	71	29.6
UT020PGT	20	26 x 11 x 15 x 18 x 22	82	32.5
UT022PGT	22	26 x 11 x 15 x 18 x 22	88	35.7
UT024PGT	24	35 x 19 x 23 x 27 x 31	103	39.2

*In order to accommodate different cable dia's, the sealing exisits of different layers which can be pulled out easily.



Shielded cable clamp only suitable for UTGS connectors (UTGS----PGN)



Part n	umber	Shell			Sealing*
For pin contacts	For socket contacts	size	ØA	L	outer dia x inner dia's
UTGS1	IOPGN	10	8.8	54	13.5 x 5 x 8
UTGS1	I2PGN	12	12.0	57	16 x 7 x 10.5 x 13
UTGS1	I4PGN	14	14.4	62	18.5 x 7 x 105 x 13 x 16
UTGS1	I6PGN	16	16.4	68	20.5 x 8 x 10.5 x 13 x 16
UTGS1	18PGN	18	16.8	71	20.5 x 8 x 10.5 x 13 x 16
UTGS20PGPN	UTGS20PGSN	20	22.3	82	26 x 11 x 15 x 18 x 22
UTGS22PGPN	UTGS22PGSN	22	22.3	88	26 x 11 x 15 x 18 x 22
UTGS24PGPN	UTGS24PGSN	24	30.0	103	35 x 19 x 23 x 27 x 31

*In order to accommodate different cable dia's, the sealing exisits of different layers which can be pulled out easily.

Shielded cable clamp only suitable for UT0 connectors (UT0S----PG00T)



New





Part n	umber	Shell			Sealing*
For pin contacts	For socket contacts	size	ØA	L	outer dia x inner dia's
UT0S10	DPG00T	10	8.8	54	13.5 x 5 x 8
UT0S12	2PG00T	12	12.0	57	16 x 7 x 10.5 x 13
UT0S14	4PG00T	14	14.4	62	18.5 x 7 x 105 x 13 x 16
UT0S10	SPG00T	16	16.4	68	20.5 x 8 x 10.5 x 13 x 16
UT0S18	3PG00T	18	16.8	71	20.5 x 8 x 10.5 x 13 x 16
UT0S20PGP00T	UT0S20PGS00T	20	22.3	82	26 x 11 x 15 x 18 x 22
UT0S22PGP00T	UT0S22PGS00T	22	22.3	88	26 x 11 x 15 x 18 x 22
UT0S24PGP00T	UT0S24PGS00T	24	30.0	103	35 x 19 x 23 x 27 x 31

*In order to accommodate different cable dia's, the sealing exisits of different layers which can be pulled out easily.



Metal right angle cable clamp with strain relief (L--LE)



Part number	shell size	A max	B max	C max	Cable range
L10LE	10	18.3	61.4	64.0	7.2 - 11.1
L12LE	12	21.4	63.1	66.0	9.9 - 14.2
L14LE	14	24.7	66.6	75.8	13.0 - 15.8
L16LE	16	27.7	76.2	79.2	14.6 - 19.0
L18LE	18	31.0	81.6	96.3	17.8 - 23.8
L20LE	20	34.1	83.1	97.9	17.8 - 23.8
L22LE	22	37.4	87.4	106.6	19.0 - 31.7
L24LE	24	40.4	87.4	108.2	19.0 - 31.7



Environmental dustcap for plugs (UTG6--DCG)

FOAM TO ENSURE THE SEALING FROM THE ENVIRONMENT

Part number	Shell size	A max.	В
UTG610DCG	10	20.0	
UTG612DCG	12	24.0	
UTG614DCG	14	27.5	20.8
UTG616DCG	16	30.5	
UTG618DCG	18	33.5	
UTG620DCG	20	36.5	
UTG622DCG	22	40.0	22.5
UTG624DCG	24	43.0	

For dustcap without chain skip "G" e.g. UTG612DC

Metal environmental dustcap for receptacles (UTG--DCG)





Part number	Shell size	A max.
UTG10DCG	10	20.8
UTG12DCG	12	24.9
UTG14DCG	14	28.1
UTG16DCG	16	31.3
UTG18DCG	18	34.4
UTG20DCG	20	37.6
UTG22DCG	22	40.8
UTG24DCG	24	43.9

For dustcap without chain skip "G" e.g. UTG12DC



Plastic environmental dustcap for receptacles (UTP--DCG)



Part number	Shell size	Ø A ±0.2	B max.
UTP10DCG	10	26.7	19.3
UTP12DCG	12	31.4	20.0
UTP14DCG	14	34.5	
UTP16DCG	16	37.8	
UTP18DCG	18	40.8	20.2
UTP20DCG	20	43.9	
UTP22DCG	22	47.0	
UTP24DCG	24	50.1	21.8

For dustcap without chain skip "G" e.g. UTP12DC

Sealing for square flange receptacle (UTFD1-B)





Part number	shell size	Ø F ±0.1	R ±0.25	S ±0.25	ØV
UTFD12B	10	15.9	18.3	23.8	
UTFD13B	12	19.0	20.6	26.2	
UTFD14B	14	22.2	23.0	28.6	
UTFD15B	16	25.4	24.6	31.0	3.3
UTFD16B	18	28.6	27.0	33.3	
UTFD17B	20	31.8	29.4	36.5	
UTFD18B	22	34.9	31.8	39.7	
UTFD19B	24	38.1	34.9	42.9	4.0

New

/-

Plastic connector with quick mating feature

Description

The BANTAMATE II cylindrical plastic connector has been designed for use in applications requiring a high number of mating cycles and rapid connections and disconnections.

Bantamate II meets minimum durability requirements of 5000 mating/unmating cycles by using a unique contact wiping system consisting of a lubricant saturated foam pad bonded to a spring loaded stripper plate within the receptacle or plug. On mating, the stripper plate is pushed deep into the connector wiping a thin film of lubricant onto the male contacts. A distinctive shape provides mating ease in blind or difficult to reach applications. Some typical applications would include test equipment, medical diagnostic equipment, or any of the hardware interconnections found in the modern electronic office.

Features and benefits

- 5000 mating / unmating cycles
- Lubricated male contacts with spring actuated foam plate
- Quick and easy installation with latching mechanism
- Easy mating due to the positive polarisation, even in blind spots
- Unmated male contacts are protected by the spring actuated plate
- Available with 4, 12, 19, 30, and 46 contact positions.
- Applicable for front or rear panel mounting as well as free hanging applications
- UL recognised File number E31151
- CSA certified LR54977



Performance characteristics

Operating temperature:	-55°C to +125°C
Insulation	
resistance:	5000 MΩ min.
Test potential:	2000 VAC
Durability:	Min. 5000 matings cycles
Vibration	5-50Hz, 0,5 dA; 8 hours axis
resistance:	
Thermal	5 cycles -55°C to +105°C
shock:	
Humidity:	10 days at 85% RH, +85°C

Construction

Connector body and strain relief: Glass filled thermoplast UL94-V0				
Colour: black				
Locking latch	Stainless steel,			
and hook:	passivated			
Compression				
Spring:	Music wire, Nickel plated			
Lubricating pad:	Polyurethane foam			
Rivet:	Brass, Tin plated			
Strain relief screw	s:Steel, Cadmium plated			

Contact accommodation

- "MBG" connectors accept Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

How to order

Connector family	МВ	G	12	Ρ	1
Insert arrangement:	4, 12, 19, 30, 46 positions				
Body variation:	P: Plug body R: Receptacle body S: Strain relief				
Design variation:	1: Standard version with male contacts 11: Reversed version with male contacts	•			





Female plug connector for socket contacts (MBG--P1) - Standard version Male plug connector for pin contacts (MBG--P11) - Reversed version



MBG4P1		
MBG4P11	15.08	21.90
MBG12P1		
MBG12P11	19.43	27.25
MBG19P1		
MBG19P11	22.83	30.53
MBG30P1		
MBG30P11	27.94	35.51
MBG46P1		
MBG46P1	34.42	41.91

Panel mounting male receptacle connector for pin contacts (MBG--R1) - Standard version Panel mounting female receptacle connector for socket contacts (MBG--R11) - Reversed version







Part number							
Male Receptacle	Female Receptacle	Ø A ±0.25	B max.	C ±0.18	D ±0.30	Ø E ±0.18	F max.
MBG4R1							
	MBG4R11	23.90	18.08	31.45	37.36	20.07	29.46
MBG12R1							
	MBG12R11	32.49	26.54	30.76	36.86	24.64	34.93
MBG19R1							
	MBG19R11	32.44	26.54	34.04	40.13	27.86	38.10
MBG30R1							
	MBG30R11	35.61	28.65	38.00	44.91	38.10	43.31
MBG46R1							
	MBG46R11	42.24	35.13	46.94	54.05	39.70	49.61

MBG

C ±0.18 D ±0.3

MBG - Bantamate II

Strain relief (MBG--S1)





Part number	ØC	ØD	E	F	Cable range Ø G side A	Cable range Ø G side B			
MBG4S1	12.2	15.0	20.1	5.3	8.51/6.35	-			
MBG12S1	18.8	21.1	26.4	7.9	11.30/7.65	14.99/11.38			
MBG19S1	21.3	24.4	29.0	9.4	13.08/8.66	17.53/13.12			
MBG30S1	26.7	29.0	34.5	16.3	19.02/15.88	22.86/19.05			
MBG30S2	26.7	29.0	34.5	15.9	12.67/10.01	15.85/12.70			
MBG46S1		Not available							

Insert arrangements and moulded-in contact identification



Contact identification positions shown are for mating face of plug and wiring face of receptacle.





Panel cut-out dimensions for receptacle - Standard version (MBG--R1)



Part number	Fig.	J	к	L	м	N
MBG4R1	1	20.86	27.41	18.08	31.45	10.16
MBG12R1	2	25.30	32.74	26.54	30.76	11.65
MBG19R1	2	28.50	35.89		34.04	13.32
MBG30R1	2	33.73	40.97	28.65	38.00	15.49
MBG46R1	2	40.36	47.22	35.13	46.94	18.85

Panel cut-out dimensions for receptacle - Reversed version (MBG--R11)



Part number	Fig.	J	к	L	м	N
MBG4R11	1	20.86	27.41	18.08	31.45	10.16
MBG12R11	2	25.30	32.74	26.54	30.76	11.65
MBG19R11	2	28.50	35.89		34.04	13.32
MBG30R11	2	33.73	40.97	28.65	38.00	15.49
MBG46R11	2	40.36	47.22	35.13	46.94	18.85



Overview rectangular TRIM TRIO connectors



Selection matrix Rectangular connectors



MS-M - Hyfen rectangular

High performance hyfen rectangular cable connectors

Description

MSM rectangular connectors offers an extremely reliable, rugged, and versatile connection system .

They are a range of multiway connectors available in 8 sizes from 14 to 104 positions. MS-M cable connectors can be offered with a full range of hardware and accessories. Guiding pins and sockets, turnable jackscrews, a variety of cable hoods, pin protection shrouds and discrimination pins make this connector range a truly versatile system.

Features and benefits

- Connectors supplied pre-assembled except for panel mount versions.
- Available in 14-20-26-34-42-50-75 and 104 positions.
- 34 contact positions suitable for V.35 applications (see V.35 section)
- Full range of accessories available including hoods, strain relief clamps, guide pins, jackscrews and pin protection shrouds.
- MS-M hyfen complies with NFC 93426 -HE 621-622 and MIL-C-28748 specifications.



Performance characteristics

Operating temperature:	-55°C to +125°C
Insulation	
resistance:	5000 MΩ min.
Test potential:	2000 VAC
Durability:	500 matings and
-	unmatings.
Vibration	Per MIL-STD 202
resistance	method 204
Shock:	Per MIL-C-STD 202
	method 207

Construction

Connector Material : Glass filled Phenolic Flammability rating : UL94-V0
Hoods: Aluminium alloy - anodized
Cable clamps: Stainless steel
Polarizing hardware: Brass nickel plated
Shrouds: Aluminium alloy
colour less anodized

Contact accommodation

- "MS-M" Hyfen connectors accept Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

How to order

Series		MS MSD	14	РМ	1	S9
Connector Density:	14-20-26-34-42-50-75					
Plug/Receptacle:	PM-RM					
Variation Number:						
Accessories/Shroud:						

MS-M - Hyfen rectangular

Contact arrangement



plug connector.

Panel mount connectors with guiding hardware (MS--M1)



(*) Complete part number with "S" for connector with protective shroud.

Panel mount connectors with fixed jackscrew hardware (MS--M58)







	Part r	umber					
Connector	Plug version for	Receptacle version for	A	В	D	E	Fig.
size	male contacts	female contacts					
14	MS14PM58	MS14RM58	23.8	31.8	20.1	11.7	
20	MS20PM58	MS20RM58	31.75	39.65	27.95	11.7	1-2
26	MS26PM58	MS26RM58	33.3	41.3	27.2	15.0	
34	MS34PM58	MS34RM58	42.8	50.8	35.7	19.05	
42	MS42PM58	MS42RM58	50.55	58.65	42.95		
50	MS50PM58	MS50RM58	57.95	65.85	50.85	18.95	
75	MS75PM58	MS75RM58				28.1	1-3

(*) Complete part number with "S" for connector with protective shroud.

Cable connector with metal butterfly hood and guiding hardware (MS--M120)



size	male contacts	female contacts	~			G max.		o max.	minax.	rig.
14	MS14PM120	MS14RM120	23.8	31.8	11.7	14.7		8.5	8	
20	MS20PM120	MS20RM120	31.75	39.65			48.7		8.5	1-2
26	MS26PM120	MS26RM120	33.3	41.3	15.0	18		10	9	
34	MS34PM120	MS34RM120	42.8	50.8	19.05	22.2			13	
42	MS42PM120	MS42RM120	50.55	58.65	1		56.7	16		
50	MS50PM120	MS50RM120	57.95	65.85	18.95			19.5	11	
75	MS75PM120	MS75RM120			28.1	31.8		21		1-3

(*) Complete part number with "S" for connector with protective shroud.

Cable connector with metal butterfly hood and fixed jackscrew hardware (MS--M140)





	Part n	umber								
Connector	Plug version for	Receptacle version for	Α	В	E	G max.	н	S max.	R max.	Fig.
size	male contacts	female contacts								
14	MS14PM140	MS14RM140	23.8	31.8	11.7	14.7		8.5	8	
20	MS20PM140	MS20RM140	31.75	39.65			48.7		8.5	1-2
26	MS26PM140	MS26RM140	33.3	41.3	15.0	18		10	9	
34	MS34PM140	MS34RM140	42.8	50.8	19.05	22.2			13	
42	MS42PM140	MS42RM140	50.55	58.65	1		56.7	16		
50	MS50PM140	MS50RM140	57.95	65.85	18.95			19.5	11	
75	MS75PM140	MS75RM140			28.1	31.8		21		1-3

(*) Complete part number with "S" for connector with protective shroud.



MSD104 receptacle cable connector with central jackscrew (MS104RM-)



size	Part number	Unentation of guide sockets
104	MSD104RM489	A, B, C, D

Other orientations of guide sockets on request

MSD104 plug cable connector without cable clamp (MS104PM-)





Connector size	Part number	Orientation of guide sockets
104	MSD104PM494	A, B, C, D

Other orientations of guide sockets on request



MS104 cable connector with cable clamp (MS104PM-)



Connector size	Part number	Orientation of guide pins
104	MS104PM494(*)GE10	A, B, C, D

Other orientations of guide sockets on request

(*) Complete part number with "S" for connector with protective shroud.

MS-M panel cut-out dimensions



Connector size	Fig.	Α	В	С	D	E	F
14	1 or 2	12.45	20.83	23.80			
20	1 or 2	12.45	28.70	31.75			
26	2 or 3	15.75	28.20	33.32			
34	4		36.60	42.82	49.30		
42	4	19.81	43.70	50.55	56.90	6.35	11.89
50	4		51.56	57.95	64.30		
75	4	29.08				14.22	19.40
104	5	29.46	55.63	63.50	72.64	12.70	20.62

MSO - Rectangular boardmount

Rectangular boardmount connectors to mate with MSM cable connectors

Description

The MSO series, derived from the MSM series, is for straight or right-angled application on a printed circuit board. Pre-assembled MSO connectors with pin or socket N(16 contacts are intermateable with the existing MSM rectangular cable connectors.

The N° 16 TRIM TRIO .0625" (1.6mm) diameter contacts are available in either solid machined or stamped and formed versions.

The polarizing hardware can be delivered in either guiding or jackscrew versions.

Features and benefits

- Connectors supplied pre-assembled with dip solder contacts.
- Contacts available in solid machined or stamped and formed version.
- Available in 9-18-34-50-75 positions.
- For right-angled versions, there is a choice of 9-18 and 34 contact positions.
- 34 contact positions suitable for V.35
- applications (see section V.35)
- Polarising hardware prevent mismating.
- UL94-V0 rated thermoplast.

Performance characteristics

Operating	
temperature:	-55°C to +125°C
Current rating:	7.5 Amp
Contact	
resistance:	\leq 3 m Ω
Insulation	
resistance:	5000 M min.
Test potential:	2000 VAC
Operating	
voltage:	750 V RMS
Durability:	500 matings and unmatings.

How to order



Construction

Connector Material : Glass filled polysulfone Flammability rating : UL94-V0 Polarizing hardware: Brass nickel plated Contacts: High conductive copper alloy

Plating table

Plating for solid machined contacts: No digit (std) = Min. 0.4 µ Gold all over, over Nickel.

 $\begin{array}{l} J = Gold \ flash \ all \ over, \ over \ Nickel.\\ T = 3 - 5\mu \ Tin \ all \ over\\ \mbox{Plating for Stamped and formed contacts :}\\ K9 \ (std) = Min. \ 0.4\mu \ Gold \ in \ contact \ area,\\ 3 - 5\mu \ SnPb \ on \ solder \ tail.\\ T = 3 - 5\mu \ Tin \ all \ over \end{array}$

Intermateability

- "MSO" with pre-assembled contacts are intermateable with the "MSM" rectangular cable connectors equipped with Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

Connector family		MSO	34	М	R	G	58	SE1	K9
Contact arrangement									
N° 16 contacts									
Type of housing	P: Plug body with male contacts R: Receptacle body with female contacts								
Contact termination	K: straight dipsolder G: Right angle dipsolder								
Type of hardware	1: Guide pin and socket 58:Threaded jackscrew pin and socket								
Design variation	E1: Solid machined contacts SE1:stamped and formed contacts								
Plating indication									

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Straight boardmount with guiding hardware (MSO--M-K1--)



		Part n					
connector size		on with ned contacts		on with ormed contacts	А	В	с
	male	female	male	female			
9	MSO9MPK1E1	MSO9MRK1E1	MSO9MPK1SE1K9	MSO9MRK1SE1K9	9.5	33.3	25.4
18	MSO18MPK1E1	MSO18MRK1E1	MSO18MPK1SE1K9	MSO18MRK1SE1K9	15.2		
34	MSO34MPK1E1	MSO34MRK1E1	MSO34MPK1SE1K9	MSO34MRK1SE1K9	19.0	50.8	42.8
50	MSO50MPK1E1	MSO50MRK1E1	MSO50MPK1SE1K9	MSO50MRK1SE1K9	18.9	65.8	57.9
75	MSO75MPK1E1	MSO75MRK1E1	MSO75MPK1SE1K9	MSO75MRK1SE1K9	19.4	1	
		- · ·					

For other platings: See plating table.

Other solder tail lengths on request

New

Selective loading on request

0.5

FEMALE

13.0

5.7

5.9

Ø 0.8

Straight boardmount with jackscrew hardware (MSO--M-K58--)





		Part n	umber				
connector		Version with		Version with			
size	solid machined contacts		stamped and for	Α	В	С	
	male	female	male	female			
9	MSO9MPK58E1	MSO9MRK58E1	MSO9MPK58SE1K9	MSO9MRK58SE1K9	9.5	33.3	25.4
18	MSO18MPK58E1	MSO18MRK58E1	MSO18MPK58SE1K9	MSO18MRK58SE1K9	15.2		
34	MSO34MPK58E1	MSO34MRK58E1	MSO34MPK58SE1K9	MSO34MRK58SE1K9	19.0	50.8	42.8
50	MSO50MPK58E1	MSO50MRK58E1	MSO50MPK58SE1K9	MSO50MRK58SE1K9	18.9	65.8	57.9
75	MSO75MPK58E1	MSO75MRK58E1	MSO75MPK58SE1K9	MSO75MRK58SE1K9	19.4		

For other platings: See plating table.

Other solder tail lengths on request

New

Selective loading on request



Right angle boardmount with guiding hardware (MSO--M-G1--)



		Part n	umber							
connector	Version with			Version with				_		_
size	solid machir	ned contacts	contacts stamped and formed contacts		A	В	С	D	E	F
	male	female	male	female						
9	MSO9MPG1E1	MSO9MRG1E1			33.3	23.0	38.0	16.0	10.0	25.4
18	MSO18MPG1E1	MSO18MRG1E1			1			18.0		
34	MSO34MPG1E1	MSO34MRG1E1	MSO34MPG1SE1K9	MSO34MRG1SE1K9	50.8	19.3	55.5	20.5	10.5	42.8
For other pla	For other platings: See plating table. Other solder tail lengths on request Selective loading on request									
				New						

Right angle boardmount with jackscrew hardware (MSO--M-G58--)



connector size	Part nu Version with solid machined contacts		umber Version with stamped and formed contacts		A	в	с	D	E	F
	male	female	male	female						
9	MSO9MPG58E1	MSO9MRG58E1			33.3	23.0	38.0	16.0	10.0	25.4
18	MSO18MPG58E1	MSO18MRG58E1						18.0		
34	MSO34MPG58E1	MSO34MRG58E1	MSO34MPG58SE1K9	MSO34MRG58SE1K9	50.8	19.3	55.5	20.5	10.5	42.8
For other pl	For other platings: See plating table Other solder tail lengths on request Selective loading on reque						anuaet			

For other platings: See plating table.

Other solder tail lengths on request

Selective loading on request

New

MSO - Rectangular boardmount

MSO recommended drilling hole pattern





Size 18





MSO recommended drilling hole pattern

Size 34



Size 50



Size 75



V.35 DTE/DCE Interface connectors

Description

The Telecommunications Standardization Sector TSS V.35, formerly CCITT V.35 is the international standard termed "Data Transmission at 48 Kbps using 60-108 Khz Group-Band Circuits. It makes use of a 34 contact connection system specially designed to be used for DTE/DCE that interface to high speed digital carriers found in computer, modem and telecommunication industries.

Being part of the TRIM TRIO wide range of high reliable rectangular connectors, **MSO34** (boardmount connectors) and **MS34** (cable connectors) are in complete compliance to this specification.

To meet this specification, insulators have been manufactured with 34 contact positions which can be loaded with the international accepted N° 16 TRIM TRIO .0625" (1.6mm) diameter contacts. The boardmount connectors **(MSO34)** are available in straight and right angle versions equipped with either solid machined or stamped and formed male / female contacts.

Filtered connectors are under development. The cable connectors **(MS34)** can be offered with a full range of hardware and accessories. Guiding pins and sockets, turnable jackscrew system, different cable hoods with strain relief, pin protection shrouds and discrimination pins make this connector range as complete as possible.

Features and benefits

- Complete compliance with International Standards of ISO 2593 for TSS V.35 (formerly CCITT V.35) interfacing.
- In compliance with NFC 93426 HE621-622 and MIL-C-28748 specifications.
- UL recognised.
- UL94-V0 rated thermoplastic
- Boardmount connectors supplied preassembled with dipsolder contacts in either: - Male or female contacts.
 - Iviale or remaie contacts.
 Machined or stamped and
 - formed contacts
 - Straight or right-angled
- Stamped and formed contacts have selective tin plating on solder tails, thus eliminating extra flux operations.
- Selective loading possible on request.
- Filtered versions are under development.



Intermateability

All the references mentioned are perfectly intermateable, provided that 1 mated pair exists out of a plug half and a receptacle half.

Mated pairs can be made for following applications:

- Cable to cable
- Cable to panel
- Cable to straight or right-angled boardmount

Technical data on MSO34 PC-Boardmount connectors

Performance characteristics

Operating		
temperature:		-55°C to +125°C
Current rating:		7.5 Amp
Contact resista	ince:	≤ 3mΩ
Operating volta	ige:	750 V RMS
Insulation		
resistance: 5000		MΩ min.
Test potential: 2000		VAC
Durability: 500 m		natings and unmatings.

Plating table

- Plating for solid machined contacts: No digit (std) = Min. 0.4µ Gold all over,
 - over Nickel.
 - J = Gold flash all over, over Nickel.
 - T = 3 5μ Tin all over
- Plating for Stamped and formed contacts : **K9 (std**) = Min. 0.4μ Gold in contact area, 3 - 5 μ SnPb on solder
 - tail.
 - T = 3 5μ Tin all over

Construction

Material : Glass-reinforced thermoplastic Flammability rating : UL94-V0 Polarising hardware: Brass nickel plated Contacts: High conductive copper alloy Technical data on MS34 Cable connectors

Performance characteristics

Operating		
temperature:	-55°C to +125°C	
Insulation		
resistatance:	5000 MΩ min.	
Test potential:	2000 VAC	
Durability:	500 matings and unmatings.	
Vibration	Per MIL-STD 202	
resistance:	method 204	
Shock:	Per MIL-STD 202	
	method 207	

Contact accommodation

- "MS" Cable connectors accept Trim Trio crimp-type removable snap-lock contacts
- Contacts to be ordered separately

Construction

Connector body: Glass-reinforced Phenolic Flammability rating : UL94-V0 Cable hoods: Aluminium alloy or Polyamide 6.6 Cable clamps: Stainless steel Protection Shrouds: Aluminium alloy Polarising hardware: Brass nickel plated

MSO34 Straight boardmount connectors



Part number Version with Version with solid machined contacts stamped and formed contacts		Description	
MSO34MPK1E1	MSO34MPK1SE1K9	Guide pin, guide socket and male contacts	
MSO34MRK1E1	MSO34MRK1SE1K9	Guide pin, guide socket and female contacts	
MSO34MPK58E1 MSO34MPK58SE1K9		Jackscrew pin, jackscrew socket and male contacts	
MSO34MRK58E1	MSO34MRK58SE1K9	Jackscrew pin, jackscrew socket and female contacts	
For other platings: See plating	table New Other so	older tail lengths on request Selective loading on request	

MSO34 Right-angled boardmount connectors



Part number Version with Version with solid machined contacts stamped and formed contacts		Description	
MSO34MPG1E1 MSO34MPG1SE1K9		Guide pin, guide socket and male contacts	
MSO34MRG1E1 MSO34MRG1SE1K9		Guide pin, guide socket and female contacts	
MSO34MPG58E1 MSO34MPG58SE1K9		Jackscrew pin, jackscrew socket and male contacts	
MSO34MRG58E1 MSO34MRG58SE1K9		Jackscrew pin, jackscrew socket and female contacts	
For other platings: See plating	table 1 Other se	older tail lengths on request Selective loading on request	

For other platings: See plating table

New

Other solder tail lengths on request

Selective loading on request

57

7.0

MSO34 Shielded right-angle boardmount connectors (under development) For availability consult factory



Under development

New



MS34 Cable connectors without strain relief hood



Part n	umber		
Version with male contactsVersion with female contacts		Description	
MS34PM1(*)GE00 MS34RM1(*)GE00		Guide pin and guide socket. No strain relief hood.	
MS34PM58(*)GE00 MS34RM58(*)GE00		Jackscrew pin and jackscrew socket. No strain relief hood.	
MS34PM007(*)GE00	MS34RM007(*)GE00	Turnable jackscrew pin and turnable jackscrew socket. No strain relief hood.	

(*) Complete catalogue number with "S " for connector with protective shroud.

MS34 Cable connectors with cable clamp





Part n	umber		
Version with Version with male contacts female contacts		Description	
MS34PM117(*)GE00	MS34RM117(*)GE00	Guide pin, guide socket and cable clamp	
MS34PM127(*)GE00	MS34RM127(*)GE00	Jackscrew pin, jackscrew socket and cable clamp	
MS34PM107(*)GE10	MS34RM107(*)GE10	Turnable jackscrew pin, turnable jackscrew socket and cable clamp.	

(*) Complete catalogue number with "S" for connector with protective shroud.



MS34 Cable connectors with metal butterfly hood



Part n	umber		
Version withVersion withmale contactsfemale contacts		Description	
MS34PM120(*)GE00 MS34RM120(*)GE00		Guide pin, guide socket and butterfly hood	
MS34PM140(*)GE00 MS34RM140(*)GE00		Jackscrew pin, jackscrew socket and butterfly hood.	
MS34PM124(*)GE16	MS34RM124(*)GE16	Turnable jackscrew pin, turnable jackscrew socket and butterfly hood.	

(*) Complete catalogue number with "S" for connector with protective shroud.

MS34 Cable connectors with plastic suitcase hood





Part n	umber	
Version with male contactsVersion with female contacts		Description
MS34PMEH2(*)	MS34RMEH2(*)	Guide pin, guide socket and plastic suitcase hood.
MS34PMEH3(*)	MS34RMEH3(*)	Jackscrew pin, jackscrew socket and plastic suitcase hood.
MS34PMEH0(*)	MS34RMEH0(*)	Turnable jackscrew pin, turnable jackscrew socket and plastic suitcase hood.

(*) Complete catalogue number with "S" for connector with protective shroud.

V.35 - interface connectors

MS34 Cable connector with metal suitcase hood



Part n	umber	
Version with male contacts	Version with female contacts	Description
MS34PMEHM(*)	MS34RMEHM(*)	Anodised hood, plastic strain relief and turnable hardware
MS34PMSEHM(*) MS34RMSEHM(*)		Shielded version with nickel plated hood, metal strain relief and turnable hardware

(*) Complete catalogue number with " S " for connector with protective shroud.

Contacts arrangement for cable connectors



Panel cut-out for cable connectors



Recommended PCB drilling hole pattern for MSO34



V.35

New
Qikmate panel and cable connectors

Description

The versatile "SMS " Qikmate panel and cable connectors are a highly cost-effective system approach to solving the constant demand for more cost effective interconnection techniques.

It is a range of multiway connectors using N° 16 TRIM TRIO .0625" (1.6mm) diameter contacts and available in 10 contact arrangements from 2 to 36 positions. Having no additional hardware, Panel receptacle connectors snap and lock into panel cutouts and cable plugs quick connect and disconnect with positive retention locks.

Cable plug connectors also feature pinprotection skirts, positive polarisation and can be supplied with or without integrated strain relief hoods.

Cable receptacle connectors (only with integrated strain relief hood) are developed to mate with cable plug connectors thus offering solutions for cable to cable applications.

Features and benefits

- Available in 10 contact arrangements.Self mountable panel receptacle with
- positive housing retention.
- Cable plugs with retaining latches for positive locking.
- Cable plug has pin protection skirt to prevent damage of male contacts
- Positive polarization keys prevent mismating.
- Cable plug and receptacle have integrated strain relief hood which can take a wide range of cables.
- Cable plug and receptacle have discrimination cavities in between contact cavities, thus offering discrimination without contact loss.



Performance characteristics

Operating	
temperature:	-55°C to +105°C
Insulation	
resistance:	5000 M min.
Test potential:	2000 VAC
Durability:	500 matings and unmatings.

Construction

Material : Polyamide 6.6 Flammability rating : UL94-V2

Contact accommodation

- "SMS" Qikmate connectors accept Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- Contacts to be ordered seperately.

How to order

Connector family			SMS	12	PDH1
Contact arrangen	nent				
Body variation:	P1: PDH1:	Panel mount receptacle Cable plug without strain relief hood Cable plug with integrated strain relief hood Cable receptacle with integrated strain relief hood			





Contact arrangements for cable plug connectors (SMS--P1 and SMS--PDH1)



Contact identifications shown are for mating face. Contact identifications of wiring face are identical as shown on the receptacle arrangements

SMS





Contact identifications shown are for mating face. Contact identifications of wiring face are identical as shown on the plug arrangements









SMS

SMS - Qikmate



Panel mount receptacle (SMS--R1)



Part number	Number of contact pos.	Α	В	C max.	J ±0.13	K ±0.13
SMS2R1	2	11.0			11.4	
SMS3R1	3	16.2	5.8	15.2	16.5	11.6
SMS4R1	4	21.2			21.7]
SMS6R1	6		10.9	20.3	16.5	16.7
SMS9R1	9		16.0	25.4		21.6
SMS12R1	12	16.2	21.1	30.5		26.7
SMS15R1	15		26.2	35.6	16.7	31.8
SMS18R1	18		31.2	40.6		36.9
SMS24R1	24	21.2			21.7	
SMS36R1	36	46.6	21.1	30.5	47.1	26.7

Cable plug without strain relief hood (SMS--P1)







Part number	Number of contact pos.	А	C max.
SMS2P1	2	15.0	
SMS3P1	3	18.6	17.8
SMS4P1	4	23.7	
SMS6P1	6		22.9
SMS9P1	9		27.9
SMS12P1	12	18.6	33.0
SMS15P1	15		38.1
SMS18P1	18		43.2
SMS24P1	24	23.7	
SMS36P1	36	49.1	33.0





Cable receptacle with integrated strain relief hood (SMS--RDH1)



Part number	Number of contact pos.	Number of disrimination	А	В	С	D	н	Cable range	Recommended unirap
		pos.							cable te
SMS2RDH1	2	0	31.6		64.8	11.1		0.5 - 8.4	
SMS3RDH1	3	0	35.1	9.9	69.0	16.2	492	0.8 - 7.3	TF4BKD
SMS4RDH1	4	0	38.2		74.4	21.2		1.5 - 10.0	
SMS6RDH1	6	2	34.6	15.0	72.6		50.9	1.7 - 9.2	
SMS9RDH1	9	4	35.8	20.0	75.3	1	52.2	3.9 - 14.3	
SMS12RDH1	12	6	38.1	25.1	72.0	16.2	52.7	4.0 - 15.0	
SMS15RDH1	15	8	35.9	30.2	81.3		55.2	5.0 - 16.2	TF5BKD
SMS18RDH1	18	10	36.1	35.3				5.8 - 20.3	
SMS24RDH1	24	15	39.7	1	90.4	21.2	57.2	7.1 - 20.4	
SMS36RDH1	36	24	54.6	25.1	128.0	46.6	63.3	8.8 - 24.5	
Cable plug	with integ	rated stra	in relief h	ood (SMS	6PDH1)				New

Cable plug with integrated strain relief hood (SMS--PDH1)









Part number	Number of contact pos.	Number of disrimination pos.	A	В	С	D	н	Cable range	Recommended unirap cable te
SMS2PDH1	2	0	39.5		64.8	14.1		0.5 - 8.4	
SMS3PDH1	3	0	43.0	16.4	69.0	18.6	57.1	0.8 - 7.3	TF4BKD
SMS4PDH1	4	0	46.1	1	74.4	23.7	1	1.5 - 10.0	
SMS6PDH1	6	2	42.5	21.5	72.6		58.8	1.7 - 9.2	
SMS9PDH1	9	4	43.7	26.7	75.3	1	60.1	3.9 - 14.3	
SMS12PDH1	12	6	46.0	31.7	72.0	18.6	60.6	4.0 - 15.0	
SMS15PDH1	15	8	43.8	36.7	81.3		63.1	5.0 - 16.2	TF5BKD
SMS18PDH1	18	10	44.0	41.8				5.8 - 20.3	
SMS24PDH1	24	15	47.6	1	90.4	23.7	65.1	7.1 - 20.4	
SMS36PDH1	36	24	62.5	31.7	128.0	49.1	71.2	8.8 - 24.5	

New





Accessories for standard Qikmate connectors

Pin protection shroud for panel mount receptacle (SMS--CSB1)



When pins are inserted into the panelmount receptacle half (SMS--R1) of the QIKMATE connector, an optional pin protection shroud can be installed.

The shroud is mounted at the same time as the receptacle by holding the shroud against the mating side of the panel with both cutouts lined up. The receptacle is then inserted in place, trapping the shroud between the receptacle and panel. The use of the pin protection shroud reduces the allowable thickness of the panel from 2.3 to 1.6 mm max.

Unirap cable tie

Unirap selflocking cable ties are designed per MIL - 23190E and guarantee permanent harness tying either by hand or with special TY501 tooling for pre-selected strap tighness.

Unirap is recommended to harness the integraded strain relief hoods on the QIKMATE cable receptacles and plugs

- Construction
 black Polyamide 6.6 UL94-V2
- Operating Temperature -55°C to +100°C
- Min tensile strength
- TF4BKD =180N TF5BKD =220N
- Packing qty. = 100 pcs. in plastic bag.



Part number	Number of contact positions	А	В
SMS2CSB1	2	19.8	
SMS3CSB1	3	23.4	18.8
SMS4CSB1	4	28.4	
SMS6CSB1	6		23.9
SMS9CSB1	9		29.0
SMS12CSB1	12	23.4	34.0
SMS15CSB1	15		39.1
SMS18CSB1	18		44.2
SMS24CSB1	24	28.4	
SMS36CSB1	36	54.1	34.0



Discrimination pins

For discrimination pins on both standard Qikmate and Qikmate Pin Headers cable and boardmount: See accessories section.

SMS - Boardmount Qikmate

Qikmate PC-boardmount connectors

Description

These PC boardmount connectors enable QIKMATE and preassembled TRIM TRIO contacts to be PC board mounted, using conventional solder production techniques. They will then mate and latch with the standard QIKMATE plugs.

Straight boardmount QIKMATE is available in 10 insert arrangements from 2 to 36 positions.

Right-angled boardmount Qikmate is available in 3, 6, 12 and 18 positions.

All boardmount connectors are supplied fully loaded with pin or socket contacts, either in solid machined or stamped and formed contacts.

Stamped and formed contact have selective tin plating on the solder tails, thus eliminating flux operations.

Features and benefits

- Straight versions available in 10 contact arrangements from 2 to 36 positions
- Right-angled versions available in 3, 6, 12 and 18 positions.
- All versions are available with:
- Pin or socket contacts
 Stamped and formed or solid machined contacts.
- Some boardmount connectors have discrimination cavities in between contact cavities, thus offering discrimination without contact loss.



Performance characteristics

Operating	
temperature:	-55°C to +125°C
Insulation	
resistance:	5000 M min.
Test potential:	2000 VAC
Current rating:	5 Amp
Durability:	500 matings and unmatings.

Construction

Connector body:					
Glass filled thermoplast					
UL94-V2					
Contacts: High conductive copper allov					

Plating table

Plating Table						
Plating Suffix	Description	Plating				
TR-29	Tin-Alloy Pre-Plated					
D70	.000005 in (0.13 micron) Gold over .000075 in (1.9 micron) Nickel	Standard				
S6	.000030 in (0.75 micron) .Gold over .000075 in (1.9 micron) Nickel	Selective				

Intermateability

 "SMS" Qikmate boardmount connectors with preassembled TRIM TRIO boarmount contacts are intermateable only with the "SMS" Qikmate cable plug connectors equipped with TRIM TRIO crimp type removable snap-lock contacts (see contact section)

How to order

Connector family (Self Mountable System)		SMS SMS	12 12	GE RE	3 3	-
Contact arrangeme	nt					
Contact type:	GE: Solid machined contacts RE: Stamped and formed contacts					
Design variation:	 Straight boardmount with female contact Straight boardmount with male contacts Right angle boardmount with female co Right angle boardmount with male cont 	s ntacts				
Plating indication						

SMS

Straight boardmount with female contacts (SMS--GE3 / SMS--RE3S6)



Part number Solid machined	Part number Stamped and	Number of contact pos.	Number of discrimination	Α	В	С	D	E
contacts	formed contacts		pos.					
SMS2GE3	SMS2RE3S6	2	0	11.0	-	19.1		
SMS3GE3	SMS3RE3S6	3	0	16.2	14.0	10.2		5.9
SMS4GE3	SMS4RE3S6	4	0	21.3		15.2		
SMS6GE3	SMS6RE3S6	6	0		19.2			10.9
SMS9GE3	Not Available	9	4		24.2			16.0
SMS12GE3	SMS12RE3S6	12	0	16.2	29.2	10.2	13.4	21.1
SMS15GE3	Not Available	15	8		34.3	1		26.1
SMS18GE3	Not Available	18	10		39.4			31.2
SMS24GE3	SMS24RE3S6	24	0	21.2	1	15.2		
SMS36GE3	SMS36RE3S6	36	0	46.5	15.2	54.6		20.9

For other platings: see plating table

Straight boardmount with male contacts (SMS--GE4 / SMS--RE4S6)





New

New

Part number Solid machined contacts	Part number Stamped and formed contacts	Number of contact pos.	Number of discrimination pos.	A	В	C	D	E
SMS2GE4	SMS2RE4S6	2	0	11.0	-	19.1		
SMS3GE4	SMS3RE4S6	3	0	16.2	14.0	10.2		5.9
SMS4GE4	SMS4RE4S6	4	0	21.3	1	15.2		
SMS6GE4	SMS6RE4S6	6	0		19.2			10.9
SMS9GE4	SMS9RE4S6	9	4		24.2			16.0
SMS12GE4	SMS12RE4S6	12	0	16.2	29.2	10.2	13.4	21.1
SMS15GE4	SMS15RE4S6	15	8		34.3			26.1
SMS18GE4	SMS18RE4S6	18	10		39.4			31.2
SMS24GE4	SMS24RE4S6	24	0	21.2		15.2		
SMS36GE4	SMS36RE4S6	36	0	46.5	15.2	54.6		20.9

For other platings: see plating table

SMS - Boardmount Qikmate

Right angle boardmount with female contacts (SMS--GE5 / SMS--SE5K9)



Part number Solid machined	Part number Stamped and	Number of contact pos.	Number of discrimination	Α	В	С	D	E	F	G
contacts	formed contacts		pos.							
SMS3GE5	SMS3SE5K9	3	0	16.5		20.5	30.2	24.2	16.2	6.8
SMS6GE5	SMS6SE5K9	6	0	19.0	14.4	24.5				11.9
SMS12GE5	SMS12SE5K9	12	6	21.6		29.5	35.2	29.2	21.2	17.2
SMS18GE5	SMS18SE5K9	18	10				45.4	39.4	31.2	

For other platings: see plating table

Right angle boardmount with male contacts (SMS--GE6 / SMS--SE6K9)





Part number Solid machined	Part number Stamped and	Number of contact pos.	Number of discrimination	A	В	С	D	E	F	G
contacts	formed contacts		pos.							
SMS3GE6	SMS3SE6K9	3	0	16.5		20.5	30.2	24.2	16.2	6.8
SMS6GE6	SMS6SE6K9	6	0	19.0	14.4	24.5				11.9
SMS12GE6	SMS12SE6K9	12	6	21.6		29.5	35.2	29.2	21.2	17.2
SMS18GE6	SMS18SE6K9	18	10				45.4	39.4	31.2	

For other platings: see plating table

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New

⊲



Recommended PC-Board hole lay out for straight male and female boardmount connectors



Recommended PC-Board hole lay out for right-angled male and female boardmount connectors



SMS - Qikmate Pin Header



Description

Qikmate Pin Header, available in 3, 4, 6, 9 and 10 positions, provides the additional versatility of straight and right angle board mounting.

Offered as an alternative to stacked connectors, the in-line contact design of the pin header provides the user with significant PC board space savings.

The boardmount receptacle features positieve polarization and a moulded on pin protection skirt and is supplied

preassembled with straight or right angled:Solid machined or stamped and formed PC board pin contacts.

Coax PC board pin contacts.

The socket cable plug features positive quick connect / disconnect latches and is designed to accept N° 16 TRIM TRIO .0625" (1.6mm) diameter socket contacts for maximum contact protection.

Features and benefits

- Available in 3, 4, 6, 9 and 10 positions.
 In-line contact design, offering significant PC board space savings.
- Boardmount connectors available in straight and right-angled version preassembled with:
- Solid machined or stamped and formed pin contacts.
- Coax pin contacts.

Construction

Connector body: Glass filled thermoplast UL94-V0 Colour: Black

Contacts: High conductive copper alloy



Performance characteristics

Operating	
temperature:	-55°C to +125°C
Insulation	
resistance:	5000 MΩ min.
Test potential:	2000 VAC
Current rating:	5 AMP
Durability:	500 matings and unmatings.

Intermateability

- "SMS" Socket plugs accept Trim-Trio crimp-type removable snap-lock contacts (see contact section)
- · Contacts to be ordered seperately.

Plating table

	Plating Table						
Plating Suffix	Description	Plating					
TR-29	Tin-Alloy Pre-Plated						
D70	.000005 in (0.13 micron) Gold over .000075 in (1.9 micron) Nickel	Standard					
D28	.000030 in (0.75 micron) .Gold over .000075 in (1.9 micron) Nickel	Standard					
Z17	Min. 0.75μ Au in contact area, Flash on solder tail (inner) Min. 0.75μ Au in contact area, Tin on solder tail (outer)	Selective					

How to order

Connector family (S	SMS SMS SMS	9 9 9	PH CH P3	3 1 -	TR29 Z17 -	
Contact arrangeme	nt					
Contact type:	PH: Pin header boardmount.CH: Coax header boardmount.P3: Socket cable plug for pin and coax boardmount header.					
Design variation:	 Straight coax header boardmount with Right angle pin header boardmount with Straight pin header boardmount with GE6: Right angle pin header boardmount w 	Right angle coax header boardmount with male contacts. Straight coax header boardmount with male contacts Right angle pin header boardmount with stamped male contacts Straight pin header boardmount with stamped male contacts Right angle pin header boardmount with machined male contacts Straight pin header boardmount with machined male contacts				
Plating indication						



Right angle pin header boardmount with male contacts (SMS--PH3 / SMS--PHGE6)



SMS3PH3TR29	SMS3PHGE6T	3	31.2	25.4	
SMS4PH3TR29	SMS4PHGE6T	4	36.3	30.4	
SMS6PH3TR29	SMS6PHGE6T	6	46.5	40.6	
SMS9PH3TR29	SMS9PHGE6T	9	61.7	55.9	
SMS10PH3TR29	SMS10PHGE6T	10	66.8	61.0	
		•	•		

For other platings: see plating table.

Other solder tail lenghts on request

34.5 49.8 54.9

Straight pin header boardmount with male contacts (SMS--PH4 / SMS--PHGE4)

	9.4	
--	-----	--

Part number Stamped and formed contacts	Part number Solid machined contacts	Number of contact positions	A	В	C
SMS3PH4TR29	SMS3PHGE4T	3	31.2	25.4	19.3
SMS4PH4TR29	SMS4PHGE4T	4	36.3	30.4	24.4
SMS6PH4TR29	SMS6PHGE4T	6	46.5	40.6	34.5
SMS9PH4TR29	SMS9PHGE4T	9	61.7	55.9	49.8
SMS10PH4TR29	SMS10PHGE4T	10	66.8	61.0	54.9

For other platings: see plating table.

Other solder tail lenghts on request

SMS - Qikmate Pin Header

Right angle coax header boardmount with male contacts (SMS--CH1Z17)



Part number positions	Number of contact	А	В	С
SMS3CH1Z17	3	31.2	25.4	19.3
SMS4CH1Z17	4	36.3	30.4	24.4
SMS6CH1Z17	6	46.5	40.6	34.5
SMS9CH1Z17	9	61.7	55.9	49.8
SMS10CH1Z17	10	66.8	61.0	54.9

For plating spec.: see plating table.

Straight coax header boardmount with male contacts (SMS--CH2Z17)



Part number positions	Number of contact	А	В	С
SMS3CH2Z17	3	31.2	25.4	19.3
SMS4CH2Z17	4	36.3	30.4	24.4
SMS6CH2Z17	6	46.5	40.6	34.5
SMS9CH2Z17	9	61.7	55.9	49.8
SMS10CH2Z17	10	66.8	61.0	54.9

For plating spec.: see plating table.

New







Socket cable plug for pin and coax boardmount header (SMS--P3)



Part number	Number of contact positions	D
SMS3P3	3	16.0
SMS4P3	4	21.1
SMS6P3	6	31.2
SMS9P3	9	46.5
SMS10P3	10	51.6

Recommended PC-board hole layouts



Part number of contact positions	E	F
3	10.18	25.40
4	15.24	30.48
6	25.40	40.64
9	40.64	55.88
10	45.72	60.96



Wire applications

Description

A 43 position two part plug & receptacle connector system, compatible with Trim-Trio contacts and manufactured to DIN41612 style C dimensions.

It is used for power & high frequency signal distribution within a "Eurorack" 19" cardrack system.

Features and benefits

- 19" rack mounted
- Designed to DIN41612 style C dimensions
- Compatible with Trim-Trio contacts
- Contacts are easily replaced
- Any combination of different contact styles can be used within the same housing, including machined, stamped & formed and submix. coax.

Performance characteristics

Operating temperature: -55° C to $+125^{\circ}$ C Insulation resistance: 5000 M Ω min.

Construction

Material: 30% glass filled polyester Flammability rating: UL94V-O Colour: light grey

Contact accomodation

P143 connectors accept

- RM/RC Machined contacts
- SM/SC Formed two-piece contacts
- RMDX/RCDX coaxial contacts

• Fibre optic contacts Contacts to be ordered separately, see contact section.



Wire to wire derating curve



Test with 43 mach. contacts / Ø 1,6 mm / 1,5 mm²



Plug wire housing with 90° mounting



How to order: PI43G2PTA10P1







Receptacle wire housing with straight mounting



How to order: PI43G2RTA10P1



Boardmount applications

Description

The PI43 boardmount version, derived from the wire version, is for direct application on a printed circuit board and manufactured to DIN41612 style C dimensions.

The preassembled Pl43 connectors with pin or socket N° 16 contacts are intermateable with the existing wire ver sions.

It is used for power & high frequency signal distribution within a "Eurorack" 19" cardrack system.

Features and benefits

- Connector supplied preassembled with 43 dipsolder contacts.
- Available with pin and socket contacts for both straight and right-angle terminations.
 19" rack mounted
- Designed to DIN41612 style C dimensions.
- Selective loading and other termination lengths optional.

Performance characteristics

Operating temperature: -55°C to +125°C
Current rating: 7,5 Amp
Contact resistance: $\leq 3m\Omega$
Operating voltage: 750 V RMS
Test potential: 2000 VAC
Insulation resistance: 5000 M Ω
Durability: 500 cycles

Construction

- Connector Body: 30% glass filled polyester flammability rating: UL94VO colour: light grey
- Contacts: high conductivity copper alloy
- Plating: no digit (Std) = 0.4 μ min gold over nickel
- J = gold flash over nickel
- N = 0.75 μ min gold over nickel
- T = 3-5µ Tin

Intermateability

The Pl43 boardmount connectors with preassembled contacts are intermateable only with the Pl43 wire versions equipped with:

- RC/CM machined contacts
- SC/SM formed two piece contacts





Test with 43 mach. contacts / Ø 1,6 mm / 1,5 mm²



Straight boardmount plug



How to order: RPI43G20P5C00 - (standard)

Connector Family	RPI43G	20	P5	С	0	0	-
Contact arrangement: two rows fully loaded							
Variations: plug housing with preassembled straight female dipsolder contacts							
Termination: 4,50 mm							
Material: 30% glass filled polyester - colour: grey							
Machined contacts							
Plating:							

Right-angle boardmount plug



How to order: RPI43G20PTBF08 - (standard)

Connector Family	PI43G	20	РТВ	F	0	8	-
Contact arrangement: two rows fully loaded							
Variations: plug housing with preassembled right-angle male dipsolder contacts							
Termination: 2,75 mm							
Material: 30% glass filled polyester - colour: grey							
Machined contacts							
Plating:							



Straight boardmount receptacle



How to order: PI43G20RTBC0E - (standard)

Connector Family	PI43G	20	RTB	С	0	E	-
Contact arrangement: two rows fully loaded							
Variations: plug housing with preassembled straight female dipsolder contacts							
Termination: 4,50 mm							
Material: 30% glass filled polyester - colour: grey							
Machined contacts							
Plating:							



Right-angle boardmount receptacle



How to order: RPI43G20R5G00 - (standard)

Connector Family	RPI43G	20	R5	G	0	0	-
Contact arrangement: two rows fully loaded							
Variations: plug housing with preassembled right-angle ma dipsolder contacts	le						
Termination: 2,75 mm							
Material: 30% glass filled polyester - colour: grey							
Machined contacts							
Plating:							



Cable hood + Locking keys

The cable hood + locking keys offers the opportunity to have a reliable cable strain relief and an easy locking system between the two mating parts.

The hood meets de demand for a fullyinsulated compact housing suitable for holding either the male or female half of connectors manufactured to DIN41612 style C dimensions.

The locking keys can be chosen in function of the application and assist in guiding and matching the two connector halves and also offering coding possibilities.

Features and benefits

• a strong fully-insulated housing

- Exclusion of any mechanical stress on multi-pin connectors during insertion, operation and withdrawal forces
- 19" rack mounted
- Designed to DIN41612 style C dimensions
- Three alternative cable outlet positions
- Reliable strain relief
- Quick mating
- Locking keys assist in guiding and coding

Construction

- Moulded parts:
 - polycarbonate 30% glass filled - colour: hood - lightgrey Locking keys- black
- Flammability rating: UL94V1
- Temperature range: -65°C to +125°C
- Hardware: surface treated steel



Cable Hood





Accessories



How to order: PI96CAP1

For intermateability chart: see next pages

Locking keys









Intermateability chart





Intermateability chart









Selection matrix TRIM TRIO and SEALOK contacts



Contacts



Current ratings for multi-contact connectors

Choice of right connector - contact combination.

The choice of a Trim Trio connector in combination with a Trim Trio contact is essential and different for any application There is considerable misunderstanding in the field on current carrying capabilities for the various contacts in the TrimTrio programme.

The intention of this part is to give guidance how to interprete the given current ratings in general and how to calculate them for particular applications.

The information given is based upon existing MIL specifications such as:

MIL-C-26482, MIL-C-8384,

MIL-T-7928, MIL-W-5086,

MIL-W-5088, MIL-W-16878, etc. and in conjunction with long field practice.

Current carrying capabilities

Trim Trio contacts are designed to carry a specific current, in accordance with the applicable specification.

This specification will be defined by following variables:

Connector size

The more contacts in a connector, the less current per contact can be loaded.

• Wire size (see table 1)

The cross section will determine the internal resistance and temperature rise for a given current.

-Table 1 gives the current ratings for the various wire sizes commonly used with Trim Trio contacts.

• Current rating (see table 2)

The current load for a given application will generate heat.

- Table 2 gives the maximum current carrying capacity of most of the Trim Trio contacts, the maximum operating current and the recommended continuous current.

Ambient temperature

The combination of the connector size, the wire size and the current rating will generate a temperature rise.

This temperature rise + a given ambient temperature may not exceed the maximum operating temperature of the connector material (see performance characteristics for each connector family).

Table 1 - Outrent carrying capabilities per wire size									
AWG	wire size mm²	wire dia. mm Amp.	max.curr. carrying Amp.	max.oper- ating curr. Amp.	recomm. cont. curr				
26	0.13	0.40	3	2	1				
24	0.20	0.51	4.5	3	2				
22	0.32	0.64	9	5	3				
20	0.52	0.81	11	7.5	5				
18	0.82	1.02	16	10	7.5				
16	1.30	1.29	22	13	10				
14	2.10	1.63	32	17	13				

Table 2 - Current carrying capabilities per contact type

Table 1 - Current carrying capabilities per wire size

size	pin dia.	type	max. curr. carying Amp.	max. oper- ating curr. Amp.	recomm. cont. curr. Amp.
		RM / RC	22	13	10
		machined			
16	.062*	SM / SC	22	13	10
	1.6 mm	2 piece			
		stamped			
20	.040*	SM-W / SC-W	11	7.5	5
	1.0 mm	2 piece			
		stamped			

- Max. current carrying capacity
- Max. operating current
- Recommended continuous current

What do these values mean in practice ?

• Max current carrying capacity

of a contact is defined by the conducting section of the contact in its smallest area. The listed values are obtained from several tests in laboratories under room conditions (21°C). The contact is considered to be in free air.

• Max operating current

is the current with which the contacts can be energized during a longer or shorter period, without deteriorating and depending on working conditions.

These are dissipated heat, cooling provisions, ambient temperature, insulation material, etc.

• *Recommended continuous current* can be applied for all normal cases and working conditions. The values include a safety margin. However, there are restrictions in the application of the given values. The most important restriction is the used wire, its sectional area, insulation temperature range, as well as wires in bundles.

Military specifications require that for a cable bundle of 15 conductors or more, the bundle shall not carry more than 20% of the total carrying capacity of the bundle. In smaller bundles, the allowable percentage of total current may be increased as the bundle approaches the single wire condition. This percentage of increase in total current carrying capacity of the bundle is 6% for each conductor less than 15 in a bundle.

Contacts



From simple calculations, one can see that the closer the bundle approaches the single wire condition, the higher the allowable current per conductor becomes, to even such an extent, that it exceeds the recommended continuous current value. In that case, the recommended continuous value should have preference. In order to make this clear, we will give hereafter some typical examples.

• Example 1

Cable bundle, 48 conductors AWG20 (0.5mm²) used with circular TrimTrio connector with insert arrangement 24-48 and machined size 16 contacts RM/RC20.

- Total operating current capacity of bundle 48 x 7.5 A (table I) = 360 A
- Total allowable capacity for bundles of more than 15 wires is 20% = 72 A
- When all conductors are energized equally, this gives:

<u>72 : 48 = 1.5 A per conductor</u>

When for instance 5 conductors are energized to the recommended continuous current of 5 A (see table 1) resulting in 25 A consumption, the other conductors may not take more than

72 - 25 = 47 A all together, or 1 A per conductor.

Any other combination can of course also be taken as long as the total capacity of 72 A is not exceeded and the recommended continuous current is respected.

Remark

Please note that contacts used are of the size 16 type with maximum operating current of 13 A (table 2).

The maximum operating current of the bundle is however restricted to 7.5 A per conductor due to the wire size of AWG20 (see table 1).

• Example 2

Cable bundle, 14 conductors AWG22 (0.32 mm²) used with rectangular Trim Trio connector with insert arrangement for 14 contacts, and machined size 16 contacts RM / RC20.

- Total operating current capacity of bundle 14 x 5 (table I) = 70 A
- Total allowable for wire bundle of 15 wires less 1 is 20% + 6% = 26% gives 18.2 A.
- All conductors energized equally, gives: <u>18.2 : 14 = 1.3 A per conductor</u>

This value is within the recommended rating of 3 A so that it can be applied. See also remark under example 1.

• Example 3

Cable bundle, 4 conductors AWG16 (1.3mm²) used with circular Trim Trio connector with insert arrangement 10-4 and stamped 2 piece contacts SM /SC.

- Total operating current capacity of bundle 4 x 13 A (table I) = 52 A
- Total allowable for wire bundle of 15 wires less 11 is 20% + 66% = 86% gives 44.7 A.
- All conductors energized equally, gives: <u>44.7 : 4 = 11.2 A per conductor</u>

Since the recommended continuous current is 10 A, the conductor should not carry more than 10 A individually.

As said before, the recommended ratings are valid for most common wiring systems and under normal working conditions. For extreme conditions, the given values should be lowered. The percentage of current reduction should be investigated from case to case. A rule-of thumb which can be used for such cases is:

4 Amp. per mm² wire section

It gives us for common used wire sizes the values listed in table 3.

Table 3 - Recommended continuous current for extreme working conditions

AWG	wire size mm2	recommended continuous current Amp.
26	0.13	0.5
24	0.20	0.8
22	0.32	1.3
20	0.52	2.0
18	0.82	3.3
16	1.30	5.2
14	2.10	8.4

Contacts



Crimping instructions

The conductor and insulation crimp section

Are designed to accommodate wireconductor and insulation diameters, expressed in AWG (American Wire Gauge) or mm².

For each wire gauge, a correct crimp requires a crimp height that offers the highest performance.

This performance is defined as the highest tensile strength force.

A good conductor crimp can be guaranteed if the tensile stength force is equal or higher as indicated on the graph below. E.g. a conductor of AWG20 (0.52 mm²) has a good crimp if the tensile strength is min 84N. The tensile strength force is measured in Newtons and is the wire-to-contact connection that will withstand when a straight axial load is applied to the terminated wire. This is however a destructive test and is therefore inappropriate as a 100% inspection method.

An alternative method is to measure crimp height. The crimp height is measured at the conductor-crimp section.

- If the dimension is to small, then the conductor is over-crimped and the wire strands could be damaged, which results in a lower tensile strength force.
- If the dimension is to large, then the conductor is under-crimped and the wire strands will not be deformed enough to assure that the crimp will pass the tensile strength test.

In both cases, the application tooling's crimp height should be adjusted. In order to have the right tooling's crimp height go and no-go gauges can be obtained and are defined in function of the type of crimp tooling and the wire gauge. For further information consult factory.



RM/RC - Machined contacts

Size 16 solid machined contacts for TRIM TRIO connectors

Description

Size 16 RM/RC .0625" (1.6mm) diameter contacts are precision solid machined crimp snap-in pin and sockets for heavy duty top performance requirements. Springs on both contacts are made of

spring-tempered, heat-treated, beryllium copper.

The socket inner spring supplies high contact pressure to ensure low-resistance contact between pin and socket. The socket contact features closed entry to prevent probe damage. Crimp barrels have insulation grips for vibration support and are provided with a cable stop and inspection hole.

Features and benefits

- Made from high conductive copper alloy with gold or tin over nickel plate finish.
- Heat-treated beryllium copper locking springs assure proper locking and alignment of contacts in the housing.
- Colour coded for different wire sizes.
- Closed entry design on socket contact to prevent probe damage.
- Contacts available in bulk packing

Performance characteristics

Current rating:	13 Amp
Contact resistance:	\leq 3 m Ω
Operating voltage:	750 V RMS
Contact retention in body:	110 N min.
Individual insertion force:	3.5 N max.
Individual withdrawal force:	0.55 N min.

How to order



Construction

Contact body: High conductive copper alloy. Outer spring: Tempered, heat-treated, non-plated beryllium copper. Inner spring socket: Tempered, heat-treated, plated beryllium copper.

Connector accommodation

Any TRIM TRIO contact can be used in any contact position in any connector in the TRIM TRIO interconnection system.

- MS-M Rectangular connectors
- SMS Qikmate
- PI43 Eurorack connectors
- G-Bantamate
- UTG Metalok bantam
- UTP Full plastic bantam
- UTGS Shielded bantam
- MBG Bantamate II



Standard RM/RC crimp contacts: Contact size 16 - Pin diameter 1.57mm (.062")



Dimensional table

	Part numb	er		wire	size	Max.	Max.	wire		
Pin contacts	Fig.	Socket contacts	Fig.	AWG	mm ²	wire dia.	insul. dia.	strip length	I.D.	O.D
RM28M1D28	1	RC28M1D28	7	30 - 28	0.05 - 0.08	0.55	1.1		1.50	1.90
RM24M9D28	2	RC24M9D28	8	26 - 24	0.13 - 0.20	0.8	1.7	4.8	1.50	2.55
RM20M13D28	3	RC20M13D28	9	22 - 20	0.32 - 0.52	1.18	1.9		1.83	2.92
RM20M12D28	4	RC20M12D28	10	22 - 20	0.32 - 0.52	1.18	2.2		1.83	2.92
RM16M23D28	5	RC16M23D28	11	20 - 16	0.52 - 1.50	1.82	3.2	7.1	2.55	-
RM16M31D28	6			20 - 16	0.52 - 1.50	1.82	3.2		2.55	-

Crimptooling table

	Han			
Size	M10	M10S1		Extraction
	Die set	Stop bushing	Die set	tools
	(not incl.)	(not incl.)	(not incl.)	
28	S9		N24RT10	
24		SL40		RX16D11D1
20	S10		N20RT30	or
16M23	S3D1	SL39	N16RT21	RX20-25GE1
16M31	S3D1	SL115	N16RT25	



Special RM / RC contacts: Contact size 16 - Pin diameter 1.57mm (.062")



Pin contacts	Part numb	er Socket contacts	Fig.	code	wire s AWG	iize mm²	Post cross section A cavity	Length out of TRIM TRIO part number	Anti-rotating bushing
RM16SEOK	1	RC16SE4K	2	Handsolder	16 - 20	1.50 - 0.52	ø1.7	3.5	-
RM20M12G4D28	3	RC20M12G4D28	4	Mini - wrap	28 - 30	0.08 - 0.05	ø 0.636	16.0	J1661
RM20M12G8D28	7	RC20M12G18D28	8	Dipsolder	-	-	ø 0.9	5.2	-

The RM/RC contact principle



SM/SC-M Stamped contacts

Size 16 stamped and formed contacts for TRIM TRIO connectors

Description

Size 16 SM/SC .0625" (1.6mm) diameter contacts are two piece strip formed crimp snap-in pin and sockets.

These contacts consist of a crimp body made of high conductive copper alloy, and a stainless steel retaining spring featuring retention in the housing cavity and a closed entry socket to prevent probe damage. The contact with its open barrel is standard available on srtip and packaged with 3000 pcs on reel. This reel packaging combined with semi or even full automatic crimp tooling provides the added advantage of a lower installed cost.

Features and benefits

- Made from high conductive copper alloy with gold or tin over nickel plate finish.
- Two piece construcion with dual purpose spring which serves for contat retention and protects the body against damage.
- Contacts available on reel (standard) and in bulk packing (100 pcs).
- Suitable for high volumes and lower installation cost.

Performance characteristics

Current rating:	13 Amp
Contact resistance:	\leq 6 m Ω
Operating voltage:	750 V RMS
Contact retention in body:	65 N min.
Individual insertion force:	3.5 N max.
Individual withdrawal force:	0.55 N min.



Construction

Contact body: High conductive copper alloy. Outer spring: Stainless steel

Plating table

- S6 = 0.75μ Gold min. in contact area,
- flash on crimp barrel over Nickel.
- D70 = Gold flash all over, over Nickel.
- TK6 = Preplated Tin all over.

Connector accommodation

Any TRIM TRIO contact can be used in any contact position in any connector in the TRIM TRIO interconnection system.

- MS-M Rectangular connectors
- SMS Qikmate
- PI43 Eurorack connectors
- G-Bantamate
- UTG Metalok bantam
- UTP Full plastic bantam
- UTGS Shielded bantam
- MBG Bantamate II

How to order

	SM SC	16 16	M M	(L) (L)	1 1	S6 S6
Contact type:	SM: Male contact SC : Female contact					
AWG Size:	14, 16, 20, 24					
Type of crimp barre	I: American open crimp barrel					
Packing:	No digit: Contacts on strip (qty 3000 per L: Preformed loose piece contacts	reel)				
Design variation	 1: Only wire crimp for size 14 and 16 Wire + insulation crimp for sizes 20 11: Wire + insulation crimp for size 16 	and 24				
Plating indication:	See plating table					



Standard SM/SC crimp contacts: Contact size 16 - Pin diameter 1.57mm (.062")



Dimensional table

Part number: contacts on strip Loose pieces				Wire size		Insulation	Wire
Pin contacts	Fig.	Socket contacts	Fig.	AWG	mm²	diameter	strip length
SM24M1S6	1	SC24M1S6	2	26 - 24	0.13 - 0.25	0.89 - 1.58	4.0
SM24ML1S6		SC24ML1S6					
SM20M1S6	3	SC20M1S6	4	22 - 20	0.35 - 0.50	1.17 - 2.08	4.0
SM20ML1S6		SC20ML1S6					
SM16M1S6	5	SC16M1S6	6	18 - 16	0.80 - 1.50	2.0 - 3.0	4.65
SM16ML1S6		SC16ML1S6					
SM16M11S6	7	SC16M11S6	8	18 - 16	0.80 - 1.50	3.0	6.35
SM16ML11S6		SC16ML11S6					
SM14M1S6	9	SC14M1S6	10	14	2.0	3.0	6.35
SM14ML1S6		SC14ML1S6					

For other platings: See plating table.

Crimptooling table

Size	Hand crimp tooling for loose contacts Hand tools die set included Die set (not included)		Automatic crimp tooling for contacts on strip UTM-2 Crimp Mechanism	Extraction tooling
24		N24RT11	CM11G1	
20		N20RT29		RX16D11D1
16M(L)11	Y14MTV (ratchet)	N16RT26	CM27	or
16M(L)1		N16RT24	CM11	RX2025GE1
14		N14RT13	1	

For detailed information on crimp tooling : See crimp tooling section


Size 16 MULTIPIECE coaxial contacts for TRIM TRIO connectors

Description

Size 16 RMDX/RCDX Multipiece .0625" (1.6mm) diameter contacts are subminiature coaxial contacts to cover a wide range of subminiature coaxial and twisted pair cables.

They are suitable in applications where a mix of signal, power and coaxial cable terminations for low frequency, shielded signal and high frequency applications are needed.

The contact consist of an inner pin/socket and an outer male/female body.

The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact. The outer ferrule hold the outer braid to the outer contact and act as an insulating support to ensure against bending and vibrating stresses.

The inner and the outer conductor are crimped individually, thereby enabling inspection of both critical crimp points.

Features and benefits

- The inner and outer conductors are crimped individually
- The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact.
- Outer ferrule hold the outer braid to the outer contact and act as an insulating support to ensure against bending and vibration.

Performance characteristics

 Operating voltage between inner / outer contact:
 230 VDC

 Test potential between inner / outer contact
 750 VAC 1 min.

 Operating temperature:
 -55°C t0 + 125°C

 Contact retention in body:
 65 N min.

 Contact voltage drop a 1A:
 25m V max.

 Shielding eff. at 30 MHZ:
 140 db.



Construction

Inner and outer contacts: High conductive copper alloy Retaining spring: berylium copper Insulating bushing: Polyamide 6.6

Plating table

Retaining spring: Nickel plated Inner and outer contacts: D28: 0.75 μ Gold min. over Nickel

Connector accommodation

Any TRIM TRIO contact can be used in any contact position in any connector in the TRIM TRIO interconnection system.

- MS-M Rectangular connectors
- SMS Qikmate
- PI43 Eurorack connectors
- G-Bantamate
- UTG Metalok bantam
- UTP Full plastic bantam
- UTGS Shielded bantam
- MBG Bantamate II

How to order

		RMDX RCDX	K10 K1	D28 D28
Contact type:	RMDX = Male subminiature coax. RCDX = Female subminiature coax.			
Multipiece coax kit	K10 = Kit male coax.K1 = Kit female coax			
Plating indication				



MULTIPIECE Subminiature coax - Male contact for coaxial cable



	Cont	tact for	inner condu	uctor		Contact for outer braid						
Type of coaxial	coaxial contact		Crimp tool M1051			Outer female contact		Hyring		Crimp tool M1051		
cable	Part number	Fig.	Stop Bushing	Die set	Part number	Fig	Part number	Fig Stop Bushing				
RG161U												
RG179A/U				S23D2			YOC074	4			RX2025	
RG179B/U											GE1	
RG187U												
RG174/U											or	
RG188/U	RFD26L1D28	2	SL46D2	S26D2	RMDX602D28	1	YOC074	4	SL47-1	S22-1		
Amphenol											RX16D11D1	
21-598												
RG178A/U							YOC074	4				
RG196U				S23D2			+					
							RMDXB0553	3				

Kit reference RMDXK10D28 includes RMDX602D28 + RFD26L1D28 + YOC074 + RMDXB0553 and are packed in plastic bag.

MULTIPIECE Subminiature coax - Female contact for coaxial cable



	Cont	tact for	inner condu	ictor			Contact for	outer b	oraid		
Type of coaxial	Inner fen contac		Crimp tool M1051			Outer female contact Hyring		na – – – – – – – – – – – – – – – – – – –		o tool 051	Extrac tool
cable	Part number	Fig.	Stop Bushing	Die set	Part number	Fig	Part number	Fig	Stop Bushing	Die set	
RG161U											
RG179A/U				S23D2			YOC074	4			RX2025
RG179B/U											GE1
RG187U											
RG174/U	1								1		or
RG188/U	RMD26L1D28	2	SL46D2	S26D2	RCDX602D28	1	YOC074	4	SL47-1	S22-1	
Amphenol											RX16D11D1
21-598											
RG178A/U	1						YOC074	4	1		
RG196U				S23D2			+				
							RCDXB0551	3			

Kit reference RCDXK1D28 includes RCDX602D28 + RMD26L1D28 + YOC074 + RCDXB0551 and are packed in plastic bag.



MULTIPIECE Subminiature coax - Male contact for twisted pair cable



	Cont	tact for	inner condu	ictor			Contact for	outer b	oraid		
Type of coaxial	Inner female contact Crimp tool		ol M10S1 Outer fen contac		Hyring		g Crimp to		ol M10S1	Extrac tool	
cable	Part number	Fig.	Die set	Stop bushing	Part number	Fig	Part number	Fig	Die set	Stop bushing	
2 #24 solid							YORX090	4			
or stranded							YOC074	5			RX2025
2 #26 str							RMDXB0553	3			GE1
2 #24	1										
7/20 str.							YORX090	4			or
MIL-W-76 or	RFD26L1D28	2	S26D2	SL46D2	RMDX602D28	1	YOC074	5	S221	SL471	
MIL-W-16878							RMDXB0554	3			RX16D11D1
type B											
#28 per	1						YORX090	4			
MIL-W-							YOC074	5			
81822/3							RMDXB0553	3			

MULTIPIECE Subminiature coax - Female contact for twisted pair cable



	Cont	tact for	inner condu	ictor			Contact for	outer b	oraid		
Type of coaxial	Inner female contact Crimp tool M10S1			Outer female contact		g	Crimp tool M10S1		Extrac tool		
cable	Part number	Fig.	Die set	Stop bushing	Part number	Fig	Part number	Fig	Die set	Stop bushing	-
2 #24 solid							YORX090	4			
or stranded							YOC074	5			RX2025
2 #26 str							RCDXB0551	3			GE1
2 #24	1										
7/20 str.							YORX090	4			or
MIL-W-76 or	RMD26L1D28	2	S26D2	SL46D2	RCDX602D28	1	YOC074	5	S221	SL471	
MIL-W-16878							RCDXB0552	3			RX16D11D1
type B											
#28 per	1						YORX090	4			
MIL-W-							YOC074	5			
81822/3							RCDXB0551	3			





Size 16 monocrimp coaxial contacts for TRIM TRIO connectors

Description

Size 16 RMDX/RCDX Monocrimp .0625" (1.6mm) diameter contacts are one-piece monocrimp subminiature coaxial contacts to cover a wide range of subminiature coaxial and twisted pair cables.

They provide cost effective solutions in applications where a mix of signal, power and coaxial cable terminations for low frequency, shielded signal and high frequency applications are needed. Monocrimp one piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods currently in use.

Features and benefits

- The monocrimp one-piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods.
- This economy is achieved by simultaneously crimping of both the inner and outer conductor

Performance characteristics

Operating voltage between	
inner / outer contact:	230 VDC
Test potential between	
inner / outer contact	450 VAC 1 min.
Operating temperature:	-55°C to + 125°C
Contact retention in body:	65 N min.
Contact voltage drop a 1A:	30m V max.
Shielding eff. at 30 MHZ:	140 db.



Construction

Inner and outer contacts: High conductive copper alloy Retaining spring: berylium copper

Insulating bushing: Polyamide 6.6

Plating table

Retaining spring: Nickel plated Inner and outer contacts: D28: 0.75µ Gold min. over Nickel

Connector accommodation

Any TRIM TRIO contact can be used in any contact position in any connector in the TRIM TRIO interconnection system.

- MS-M Rectangular connectors
- SMS Qikmate
- PI43 Eurorack connectors
- G-Bantamate
- UTG Metalok bantam
- UTP Full plastic bantam
- UTGS Shielded bantam
- MBG Bantamate II

RMDX/RCDX

How to order

		RMDX60 RCDX60	36 36	D28 D28
Contact type:	RMDX = Male subminiature coax. RCDX = Female subminiature coax.			
Monocrimp design	variation			
Plating indication				



MONOCRIMP Twisted pair



Part number		Dia. outer	Cat	ole strip lenç	jhts	Crim M1			
Male Female	AWG inner conduct.	jacket (single wire)	A	в	с	Die set not incl.	Stop bushing not. incl.	Extraction tool	
RMDX6019D28 RCDX6019D28	26 (19 x 0.10) 24 (7 x 0.20) 24 (19 x 0.13)	1.25 1.25 1.45	4.7 6.0 4.0		4.0	M10 Crimp		RX2025GE1 or	
RMDX6031D28 RCDX6031D28	26 (7 x 0.16)	0.70				S80	SL105	RX16D11D1	





MONOCRIMP Subminiature coax



Part number	AWG			Coax dir	nensions		Coax	strip ler	gths	Crimp to	ol M10S1	
Male Female	inner conduct.	Cable type	D max	E	F	G	A	В	С	Die set not incl.	stop bushing not incl.	Extraction tool
RMDX6050D28 RCDX6016D28	30	-	2.64	2.11	1.70	0.30	5.1		8.9	S80		
RMDX6050D28 RCDX6016D28		-	2.29	1.63	1.22		4.2		8.5	S87		
RMDX6032D28 RCDX6032D28	28	-	2.90	2.29	1.91	0.38			11.7	S80		
RMDX6032D28 RCDX6032D28		RG174/U	2.92	2.24	1.52	0.48	5.1	6.35		S80	SL105	RX2025GE1
RMDX6026D28 RCDX6026D28	26	-	3.05	2.44	1.96	0.41				S82		OR
RMDX6036D28 RCDX6036D28		RG188A/U	2.79						11.7	S80		RX16D11D1
RMDX6036D28 RCDX6036D28		RG316/U	2.72	1.98	1.52	0.51						

* M10SG8 consists of die set, stop bushing and M10S1 tool



SM/SC-W Stamped contacts



Size 20 stamped and formed contacts for SEALOK connectors

Description

Size 20 SM-W/SC-W .040" (1.0mm) diameter contacts are two piece strip formed crimp snap-in pin and sockets. These contacts consist of a crimp body made of high conductive copper alloy, and a stainless steel retaining spring featuring retention in the housing cavity and a closed entry socket to prevent probe damage. Contacts accomodate AWG20 through AWG26 wire and the crimp barrels are identical to the crimp barrels used on the TRIM TRIO contact thus offering the advantage of using the same crimp tooling. The contact with its open barrel is standard available on strip and packaged with 3000 pcs on a reel. This reel packaging combined with semi or even full automatic crimp tooling provides the added advantage of a lower installed cost.

Each contact has a break-off section facilitating the use handtooling and individual crimping.

Features and benefits

- Made from high conductive copper alloy with gold or tin over nickel plate finish.
- Two piece construction with dual purpose spring which serves for contact retention and protects the body against damage.
- Contacts available on reel (3000 pcs) and in bulk packing (100 pcs)
- Crimp tooling is the same as used on TRIM TRIO contacts.



Performance characteristics

Current rating:	5 Amp
Contact resistance:	\leq 15 m Ω
Dielectric withstanding volt	age:
	1500 V RMS min
Contact retention in body:	90 N max.
Contact engagement force	: 5 N max.
Contact separation force/	2 N min.

Construction

Contact body: High conductive copper alloy.
Outer spring: Stainless steel

Plating table

S25/26	i = 0.75μ Gold min. in contact area,
	gold flash on crimp barrel over
	Nickel.
TKG	- Droplated Tip all over

TK6 = Preplated Tin all over.

Connector accommodation

Any SEALOK SM-W / SC-W contact can be used in any contact position in any connector in the SEALOK interconnection system.

UTGW Sealok

How to order

	SM SC	24 24	W W	(L) (L)	3 3	S26 S25
Contact type:	SM : Male contact SC: Female contact					
AWG Size:	20, 24					
Type of crimp barrel	Copen crimp barrel identical to TRIN	I TRIO				
Packing:	No digit: Contacts on strip (qty 3000 per reel) L: Preformed loose piece contacts (qty 100 in plastic bag)			
Design variation						
Plating indication:	See plating table					





Standard SM-W/SC-W crimp contacts: Contact size 20 - Pin diameter 1.0mm (.040")



Dimensional table

Part number: contacts on strip Loose pieces			Wire s	ize	Insulation	Wire	
Pin contacts	Fig.	Socket contacts	Fig.	AWG	mm²	diameter	strip length
SM24W3S26	2	SC24W3S25	1	26 - 24	0.13 - 0.25	0.89 - 1.58	4.0
SM24WL3S26		SC24WL3S25					
SM20W3S26	2	SC20W3S25	1	22 - 20	0.35 - 0.50	1.17 - 2.08	4.0
SM20WL3S26		SC20WL3S25					

For other platings: See plating table

Crimptooling table

Size	Hand crimp tooling	for loose contacts	UTM-2	Extraction tooling
GIEC	Hand tools die set included	M8ND Die set (not included)	Crimp Mechanism	tooning
24	Y14MTV (ratchet)	N24RT14	CM11G1	RX20D44
20		N20RT33	-	

For detailed information on crimp tooling : See crimp tooling section.

* without locator

Fibre optic contacts



Size 16 Fibre optic contacts for TRIM TRIO connectors

Description

Size 16 (1.6mm) Fibre optic contacts series 8012 are optical contacts designed for the integration of optical links in all TRIM TRIO cable connectors.

The F.O. contacts are designed to accomodate 1000μ plastic fibres with a cable diameter of 2.2 mm.

Features and benefits

- Socket contact is spring loaded to avoid any air gap between the two optical faces.
- Low insertion loss is provided by high precision pieces.
- Single jumpers, multiway harness and active device housings can be supplied according customer requirement.

Performance characteristics for plastic fibre (depends on supplier)

Temperatur range:	-20°C to + 70°C
Attenuation at 0.660 µm	
(at +20°C):	< 200 db/Km
Min radius:	25 mm
Tensile strength	5 daN
Weight:	5 daN/Km
Cable retention:	25 N
Typical insertion loss	1.5 dB at 650 nm



Construction

Contact body: Arcap (rustproof) Outer spring: Stainless steel

Connector accommodation

Fibre optic contacts can be used in any contact position in any connector in the TRIM TRIO interconnection system.

- MS-M Rectangular connectors
- SMS Qikmate
- PI43 Eurorack connectors
- UT-Bantam
- UTG Metalok bantam
- UTP Full plastic bantam
- UTGS Shielded bantam

How to order

Contacts

Male contact:	8012P14J262
Female contact:	8012S14J262

Tool kit

Crimping / polishing technic

The tool kit contains all necessary tools to terminate contacts for plastic fibre, such as

- Stripping plier
- Crimping plier
- Polishing plate and tool
- Miscallaneous

Part number tool kit: 80MS0004

Separate tools

Cutting tool	80WD0005
 Stripping plier 	80WD0025
Crimping plier	80WS0002
 Polishing plate 	80WP0005
 Polishing tool 	80WP0018
 10 polishing discks 30 µm 	80WP0019
 10 polishing discks 9 µm 	80WP0014
 Extraction tool 	RX2025GE1

For other fibres consult factory.

Accessories



Discrimination keys for TRIM TRIO connectors

Description

In applications where similar connectors are used next to each other, mismatching can be a reason for disturbances, system failure or even danger to operating personnel. To eliminate mismatching, all TRIM TRIO connectors can be equipped with discrimination keys, which offer unlimited possibilities for a "fool - proof" interconnection system.

When one of these discrimination keys is used, the TRIM TRIO connector will only mate with a connector which has a vacant contact or discrimination cavity at the corresponding position.

This system offers boundless opportunities for all applications which involve several identical TRIM TRIO connectors.

The material used is polyamide 6.6





SMSPKB1-5PK

A dummy contact, which can be inserted into an empty contact cavity in any of the TRIM TRIO connectors.



SMSPKB2

A tube, which can be fitted over a preassembled male contact in all TRIM TRIO male boardmount connectors MSO, SMS, PI43.



Accessories



SMSPKE2V1

A pin, which can be inserted into a preassambled female contact in all TRIM TRIO female boardmount connectors MSO, SMS, PI43.



SMSPKE3

A pin, Which can be inserted in the discrimination cavities of the SMS Qikmate cable and boardmount connectors. The discrimination cavities are in between of the contact cavities and offer the advantage that no contact cavities are lost due to discrimination.

As extraction tool, the RX2025GE1 without the "extraction tool tip" can be used.

To unlock the discrimination pin, insert the extraction tool in the discrimination cavity at the rear side of the connector. Meanwhile, the pin can be extracted manually at the mating side.





Overview TRIM TRIO and SEALOK tooling



Selection matrix TRIM TRIO and SEALOK tooling

/ Ø 2.8%





ACCESSORIES-TOOLING

Crimptooling



M10S1 - for machined contacts

A robust, versatile, full cycling handtool which is fully qualified to the requirements of MIL-C-22520. Interchangeable 4-indent die sets are available for a wide range of machined contacts and gives a simultaneous crimp on both wire and insulation.

This tool is suitable for application of RM/RC machined contacts and coaxial from the TRIM TRIO range.



M8ND - for machined and formed contacts

A robust full cycling hand ratchet tool which utilises interchangeable "N" die sets to crimp

Size 16 TRIM TRIO RM/RC loose piece machined contacts. Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts. Size 20 SEALOK SM-W/SC-W loose piece formed contacts.



Y14MTV - for formed contact

A light weight crimptool with fixed 3-groove die set for AWG26 to 14 for:

Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts. Size 20 SEALOK SM-W/SC-W loose piece formed contacts. Ratchet controlled to guarantee a complete crimp cycle.



Extraction tooling



RX2025GE1

A spring loaded extraction tool **for the full range of TRIM TRIO contacts**. This tool ensures that the contact locking louvres are fully retracted before any pressure is applied to extract a contact. It is especially suitable for applications where the integrity of the assemblies are of the utmost importance.



RX20D44

A spring loaded extraction tool **for the full range of SEALOK contacts**. This tool ensures that the contact locking louvres are fully retracted before any pressure is applied to extract a contact. It is especially suitable for applications where the integrity of the assemblies are of the utmost importance.

Insertion tooling



RTM205

This tool is especially designed to ease insertion **of any TRIM TRIO and SEALOK contact** crimped on very flexible or small wire sizes. Simply position the insertion tool so that the tip of the tool bears against the back of the wire barrel, retaining the wire with thumb in the groove of the tool. Push the contact slowly into the connector until it snaps into position.



RX16D11D1

For use with all **TRIM TRIO contacts**. Must be used with Qikmate rectangular connectors.



How to extract a contact out of its cavity?

Slide the extraction tip over contact from mating side till the locking spring from the contact is depressed.

Push on handle to push out the contact with the spring loaded inner plunger.





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U.S.A. Tel.: (800) 237-2374; 717-938-7200 Canada Tel.: 905-826-9810 Europe Tel.: 33-1-39-49-21-83 Asia/Pacific Tel.: 65-549-6666









Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

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- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
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- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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