

Standard Laminate SiP Module

Series/Type:	R078 (WL1837) / D7020
Ordering code:	B30931D7020Y918
Date:	2014-12-9

1.3

Version:

© EPCOS AG 2014. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.

# **⊗TDK**

## Complementary wireless module WLAN / BT

## **Standard Laminate SiP Module**

# B30931D7020Y918 R078 (WL1837) / D7020

# 1. Overview

This document details the specifications and features of R078 (WL1837) / D7020 SiP module. The R078 (WL1837) / D7020 SiP module is based on Texas Instruments WL1837 IC, specifically WL183x Data Sheet version 1.4, such that the SiP module specification is subject to any subsequent changes in applicable Texas Instruments documentation and software.

The R078 (WL1837) / D7020 contains the WL1837 SoC, 2.4GHz and 5 GHz SPDT switches, 2.4GHz and 5GHz band pass filters / diplexer and necessary passive components for WLAN and BT in a highly integrated solution.

## 1.1 Features

- WLAN, BT, BLE on a single chip provide universal connectivity in small PCB footprint.
- Provides efficient direct connection to battery by employing several integrated switched mode power supplies (DC2DC).
- Based on 45nm CMOS technology using proven core technology.
- Seamless integration with TI OMAP<sup>™</sup> Application Processors.
- WLAN and Bluetooth cores software and hardware are compatible with prior WL127x and WL128x offerings, for smooth migration to Device.
- Shared HCI transport for BT/BLE over UART and SDIO for WLAN.
- Downloadable patches and firmware enables new features to be added for all functional block's.
- Temperature detection and compensation mechanism ensures minimal variation in the RF performance over the entire temperature range.
- Bluetooth 4.0, BLE and all audio processing features work in parallel and include full coexistence with WLAN

## 1.2 Applications

Mobile phone and mobile computer device applications.

## **1.3 General Description**

The R078 (WL1837) / D7020 is a highly integrated WLAN, BT, BLE device that forms a complete standalone communication system. The WL1837 is a highly integrated single-chip CMOS (45-nm process) incorporates the core functionality of the WL1271/3 and WL1281/3 devices.

The device is the 8th-generation WLAN/BT/BLE devices from Texas Instruments. As such, the WL1837 is based upon proven core technology and complements the TI integrated devices for connectivity portfolio.

R078 (WL1837) / D7020 is ideal for use in mobile phone and mobile computer device applications due to its low current, small area and cellular phone coexistence-friendly features.



## Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

## **1.4 Terms and abbreviations**

BPF – Band-Pass Filter BT - Bluetooth FE - Front-End (refers to FE IC and BPF) GND - Ground HCI - Host Controller Interface IC - Integrated Circuit I/O - Input/Output interfaces LDO – Low Drop-Out (voltage regulator) PCB - Printed Circuit Board Q - Quality factor RF - Radio Frequency RX - Receive SiP - System in Package SoC - System on Chip TX – Transmit Vbat - Battery Voltage VIO - external pre-existing 1.8V IO power supply WLAN - Wireless Local Area Network

## **1.5 Reference documents**

■ Texas Instruments WL183x\_Data\_Manual\_Rev\_1\_4.pdf



# Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

1.	C	OVERVIEW	2
	1.1	Features	2
	1.2	Applications	2
	1.3	GENERAL DESCRIPTION	2
	1.4	TERMS AND ABBREVIATIONS	3
	1.5	Reference documents	3
2	F	FUNCTIONAL BLOCK FEATURES	5
	2.1	FUNCTIONAL BLOCK DIAGRAM	5
	2.2	WLAN FEATURES	6
	2.3	Bluetooth Features	6
	2.4	BLE FEATURES	6
3	D	DETAILED DESCRIPTION	7
	3.1	Host Interfaces	7
	3.2	CLOCKS AND POWER MANAGEMENT	11
	3.3	WLAN FUNCTIONAL BLOCK	14
	3.4	BLUETOOTH FUNCTIONAL BLOCK	16
	3.5	TERMINAL ASSIGNEMENTS	
	3.6	TERMINAL FUNCTIONS	19
4	D	DESIGN GOAL SPECIFICATIONS	25
	4.1	GENERAL CHIP REQUIREMENTS AND OPERATION	25
	4.2	WLAN RF PERFORMANCE	
	4.3	BLUETOOTH RF PERFORMANCE	
	4.4	BLE RF PERFORMANCE	
	4.5	INTERFACE TIMING CHARACTERISTICS	
	4.6	PACKAGE MECHANICAL DRAWING	42
	4.7	SCHEMATIC	43
5	L	LEAD-FREE PRODUCT STATUS	44
6	R	RECOMMENDED REFLOW PROFILE	45
7	Р	PACKING INFORMATION	46
8	R	REVISION HISTORY	49
D	ISPL	LAY OF ORDERING CODES FOR EPCOS PRODUCTS	50



## **Standard Laminate SiP Module**

# B30931D7020Y918 R078 (WL1837) / D7020

# 2 Functional Block Features

## 2.1 Functional Block Diagram

Figure 2-1 shows a high-level view of R078 (WL1837) / D7020 along with its various configurations. The flexibility of the R078 (WL1837) / D7020 based on WL1837 enables easy integration with various hostsystem topologies.

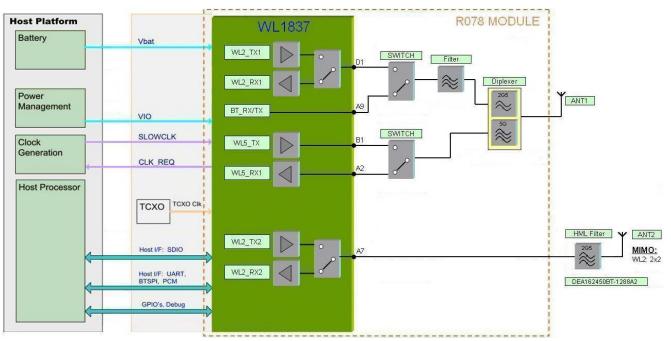


Figure 2-1 High-Level System Diagram



## **Standard Laminate SiP Module**

## B30931D7020Y918 R078 (WL1837) / D7020

## 2.2 WLAN Features

- Integrated 2.4 & 5GHz power amplifiers for complete WLAN solution
- WLAN MAC Baseband Processor and RF transceiver IEEE802.11a/b/g/n compliant
- WLAN 2.4 / 5 GHz SISO (20 / 40 MHz channels), 2.4 GHz MIMO (20 MHz channels).
- Baseband Processor
  - IEEE Std 802.11a/b/g data rates and IEEE Std 802.11n data rates with 20 or 40 MHz SISO and 20 MHz MIMO.
- Fully calibrated system. No production calibration required.
- Medium-Access Controller (MAC)
  - Embedded ARM<sup>™</sup> Central Processing Unit (CPU)
  - Hardware-Based Encryption/Decryption Using 64-, 128-, and 256-Bit WEP, TKIP or AES Keys,
  - Supports requirements for Wi-Fi Protected Access (WPA and WPA2.0) and IEEE Std 802.11i [Includes Hardware-Accelerated Advanced-Encryption Standard (AES)]
  - Designed to work with IEEE Std 802.1x
- New advanced co-existence scheme with BT/BLE
- 2.4/5.0 GHz Radio
  - Internal LNA, PA and RF switch
  - Supports: IEEE Std 802.11a, 802.11b, 802.11g and 802.11n
- Supports 4 bit SDIO host interface, including high speed (HS) and V3 modes

## 2.3 Bluetooth Features

- Supports Bluetooth 4.0 BLE
- Includes concurrent operation and built-in coexistence and prioritization handling of BT, BLE, audio processing and WLAN
- Dedicated Audio processor supporting on chip SBC encoding + A2DP:
  - Assisted A2DP (A3DP) support SBC Encoding implemented internally
  - Assisted WB-Speech (AWBS) support modified SBC codec implemented internally

## 2.4 BLE Features

- Fully compliant with BT4.0 BLE dual mode standard
- Support for all roles and role-combinations, mandatory as well as optional
- Supports up to 10BLE connection
- Independent buffering for LE allows having large number of multiple connections without affecting BR/EDR performance



**Standard Laminate SiP Module** 

# 3 Detailed Description

## 3.1 Host Interfaces

### 3.1.1 Device Host Interface Options

The following table summarizes the Host Controller interface options. All interfaces operate independently.

Table 3-1	Host	Controller	Interface	ontions
I able J-I	11031	Controller	menace	options

WLAN	Shared HCI for BT	BT Voice/Audio
WLAN HS SDIO	Over UART	BT PCM

The Device incorporates UART module dedicated to the BT shared-transport Host Controller Interface (HCI) transport layer. The HCI interface is used to transport commands, events, and ACL between the Bluetooth device and its host using HCI data packets.

This acts as a shared transport for BT/BLE functional blocks.

## 3.1.2 WLAN SDIO Transport Layer

The SDIO is the host interface for WLAN. The interface between the host and the D7020 uses an SDIO interface and supports a maximum clock rate of 50MHz.

The Device SDIO also supports the following features of the SDIO V3 specification:

- 4 bit data bus
- Synchronous and Asynchronous In-Band-Interrupt
- Default and High-Speed (50MHz) timing
- Sleep/wake commands

SDIO timing specifications are given in specification section at end of document.

## 3.1.3 HCI UART Shared Transport Layers for BT

The HCI UART supports most baud rates (including all PC rates) for all fast clock frequencies - up to maximum of 4 Mbps. After power up the baud rate is set for 115.2 kbps, irrespective of fast clock frequency. The baud rate can then be changed by using a VS command. The Device responds with a Command Complete Event (still at 115.2 kbps), after which the baud rate change takes place.

HCI hardware includes the following features:

- Receiver detection of break, idle, framing, FIFO overflow, and parity error conditions.
- Transmitter underflow detection.
- CTS/RTS hardware flow control.
- 4 wire (H4)

Parameter	Value
Bit rate	115.2 kbps
Data length	8 bits
Stop bit	1
Parity	None

#### Table 3-2 UART Default Setting

## Complementary wireless module WLAN / BT

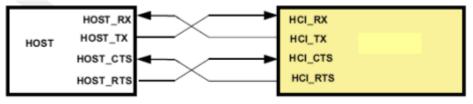
## Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

## 3.1.3.1 UART 4 Wire Interface - H4

The interface includes four signals: TXD, RXD, CTS and RTS. Flow control between the host and the Device is byte-wise by hardware.

Flow control is obtained by the following:



### Figure 3-1 HCI UART Connection

When the RX buffer of the Device passes the "flow control" threshold, it will set the HCI\_RTS signal high to stop transmission from the host.

When the CTS signal is set high, the Device will stop its transmission on the interface. In case CTS is set high in the middle of transmitting a byte, the Device will finish transmitting the byte and stop the transmission.

### 3.1.3.2 BT function Firmware Low Power Mode Protocols

The Device includes a mechanism that handles the transition between operating mode and deep sleep lowpower mode. The protocol is done via the UART and is known as eHCILL (enhanced HCI Low Level) power management protocol.

This protocol is backward compatible with the TI BT HCILL Protocol, so a Host that implements the HCILL does not need to change anything in order to work with the Device. The "Enhanced" portion of the HCILL introduces changes that allow a simpler host implementation of this protocol. See SWRA288 eHCILL Four-Wire Power Management Protocol.

### 3.1.4 BT Audio CODEC Interface

### 3.1.4.1 Overview

The CODEC interface is a fully dedicated programmable serial port, supporting the following:

- Two voice channels
- Master / slave modes
- Coding schemes: u-Law, A-Law, Linear, Transparent and SBC (for Assisted WBS operation)
- Long & short frames
- Different data sizes, order and positions
- Enlarged interface options to support a wider variety of Codecs

### 3.1.4.2 PCM Hardware Interface

The PCM interface is one implementation of the codec interface. It contains the following four lines:

- Clock--configurable direction (input or output)
- Frame Sync--configurable direction (input or output)
- Data In--Input
- Data Out--Output/Tri state

The Device can be either the master of the interface where it generates the clock and the frame-sync signals, or slave where it receives these two signals. The PCM interface is fully configured by means of a VS command.

For slave mode, clock input frequencies between 64KHz and 12 MHz are supported.

For master mode, the Device can generate any clock frequency between 64 kHz and 6 MHz.

# **公TDK**

## Complementary wireless module WLAN / BT

## Standard Laminate SiP Module

## B30931D7020Y918 R078 (WL1837) / D7020

### 3.1.4.3 PCM Data Format

The data format is fully configurable:

- The data length can be from 8 to 320 bits, in 1 bit increments, when working with two channels, or up to 640 bits when using 1 channel. The data length can be set independently for each channel.
- The data position within a frame is also configurable with 1-clock (bit) resolution, and can be set independently (relative to the edge of the Frame Sync signal) for each channel.
- The Data\_IN and Data\_OUT bit order can be configured independently. For example; Data\_IN can start with MSB while Data\_OUT starts with LSB. Each channel is separately configurable. The inverse bit order (i.e. LSB first) is supported only for sample sizes up to 24 bits.
- The data in and data out size do not necessarily have to be the same length.
- The Data\_OUT line is configured as a "high-Z" output between data words. Data\_OUT can also be set for permanent high-Z, irrespective of data out. This allows the Device to be a bus slave in a multi-slave PCM environment. At power up, Data\_OUT is configured as high-Z.

### 3.1.4.4 PCM Frame-Idle Period

The CODEC interface has the capability for frame-idle periods, where the PCM clock can "take a break" and become '0' at the end of the PCM frame, after all data has been transferred.

The Device supports frame-idle periods both as master and slave of the PCM bus.

When Device is the master of the interface, the frame-idle period is configurable. There are 2 configurable parameters:

- Clk\_Idle\_Start Indicates the number of PCM clock cycles from the beginning of the frame till the beginning
  of the idle period. After Clk\_Idle\_Start clock cycles, the clock becomes '0'.
- Clk\_Idle\_End Indicates the time from the beginning of the frame till the end of the idle period. This time is given in multiples of PCM clock periods.

The delta between Clk\_Idle\_Start and Clk\_Idle\_End is the clock idle period.

e.g. For PCM clock rate = 1 MHz, frame sync period = 10 kHz, Clk\_Idle\_Start = 60, Clk\_Idle\_End = 90. Between each two-frame sync there are 70 clock cycles (instead of 100). The clock idle period starts 60 clock cycles after the beginning of the frame and lasts 90-60=30 clock cycles. This means that the idle period ends 100-90=10 clock cycles before the end of the frame. The data transmission must end prior to the beginning of the idle period.



## Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 3.1.5 Two Channel PCM Bus Example

In the following figure, a 2-channel PCM bus is shown where the two channels have different word sizes and arbitrary positions in the bus' frame. (FT stands for Frame Timer).

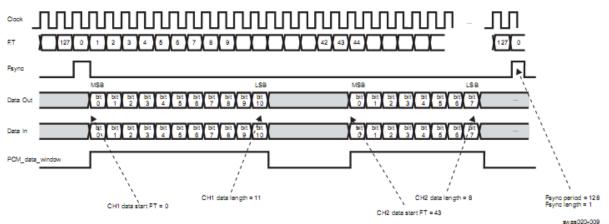


Figure 3-2 2 Channels PCM Bus Timing

## 3.1.6 PCM Audio Encoding

The Device CODEC interface can use one of four audio coding patterns:

- A-Law (8-bit)
- µ-Law (8-bit)
- Linear (8 or 16-bit)
- SBC (16-bit)

Two BT voice channels are not supported when SBC encoding is selected.

### 3.1.6.1 BT PCM Clock Mismatch Handling

In BT RX, the Device receives RF voice packets and writes these to the CODEC I/F. If the Device receives data faster than the CODEC I/F output allows, an overflow occurs. In this case, the Device BT function has 2 possible behavior modes: "allow overflow" and "don't allow overflow".

- If overflow is allowed, the Device BT function continues receiving data and overwrites any data not yet sent to the CODEC.
- If overflow is not allowed, RF voice packets received when buffer is full, are discarded.

When the Bluetooth functional block is master on the PCM and slave on the Bluetooth network, the Bluetooth functional block can measure the drift between the two clocks and apply compensation to the PCM clock in order to avoid underrun and overrun scenarios

### 3.1.6.2 BT Inter-IC Sound (BT I2S over PCM bus)

The Device can be configured as an Inter-IC Sound (I2S) serial interface to a I2S CODEC device. In this mode, the Device audio CODEC interface is configured as a bi-directional, full duplex interface, with two time slots per frame: Time slot 0 is used for the left channel audio data and time slot 1 for the right channel audio data. Each time slot is configurable up to 40 serial clock cycles in length and the frame is configurable up to 80 serial clock cycles in length.



## **Standard Laminate SiP Module**

## B30931D7020Y918 R078 (WL1837) / D7020

## 3.2 Clocks and Power Management

#### 3.2.1 Slow Clock / RTC clock

The slow clock is a free-running clock of 32.768 KHz which is supplied from an external clock source. It is connected to the RTC\_CLK pin and is a digital square-wave signal in the range of 0-1.8V nom.

### 3.2.2 Fast Clock System

### 3.2.2.1 Fast clock using external crystal

The devices incorporate an internal crystal oscillator circuit for supporting a cost optimized crystal based fast clock scheme. Connection is as shown:

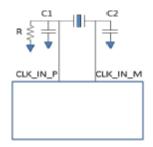


Figure 3-3 XTAL Connection

C1 = C2. Typically 8 - 22pF. Refer to Crystal manufacturer's recommendations. R = 390K ohm (+/- 5% tolerance).

**NOTE :** this arrangement does not support 5GHz band functions.

### 3.2.2.2 Fast Clock using external oscillator

CLK\_IN\_P is the main system fast clock and must meet the specifications as described in "Fast clock specifications" at the end of this document.

The clock must be one of the specified frequencies and the device incorporates an internal mechanism to detect this. The clock can be AC or DC coupled, sine or square wave.

Crystal operation is supported as shown:

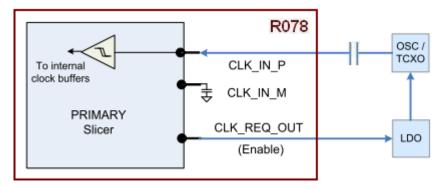


Figure 3-4 Fast Clock Block Diagram



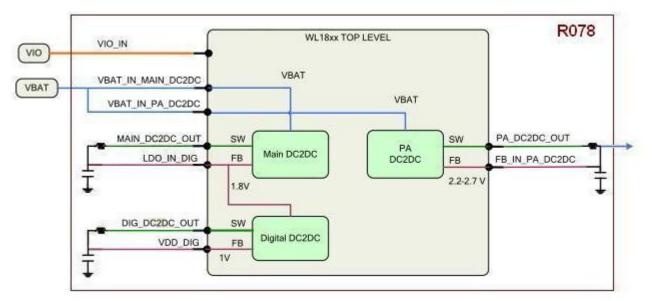
## Standard Laminate SiP Module

## B30931D7020Y918 R078 (WL1837) / D7020

### 3.2.3 Power Management

### 3.2.3.1 Block Diagram - internal DC2DC's

The Device incorporates three internal DC2DC's (switched-mode power supplies) to provide efficient internal and external supplies, derived from Vbat.



## Figure 3-5 Internal DC2DC's

### 3.2.4 Reset / Power up system

After Vbat and VIO are fed to Device and while BT\_EN, WLAN\_EN are de-asserted (LOW), the device is in Shutdown state.

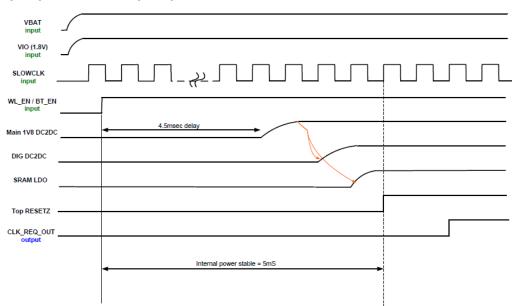
While in Shutdown state all functional blocks, internal DC2DC's and LDO's will be disabled. The power supplied to the functional blocks is cut off.

When one of the two signals BT\_EN or WLAN\_EN are asserted (High) a Power On Reset (POR) is performed. Stable Slow Clock, VIO and Vbat are pre-requisites for successful POR.



**Standard Laminate SiP Module** 

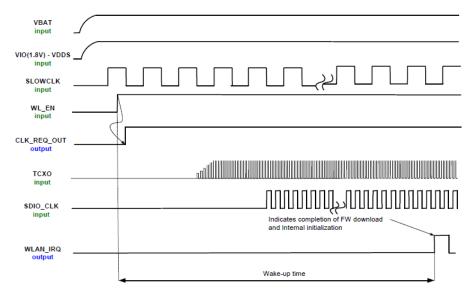
B30931D7020Y918 R078 (WL1837) / D7020



### 3.2.4.1 Chip Top-level Power Up Sequence



## 3.2.4.2 WLAN Power Up Sequence



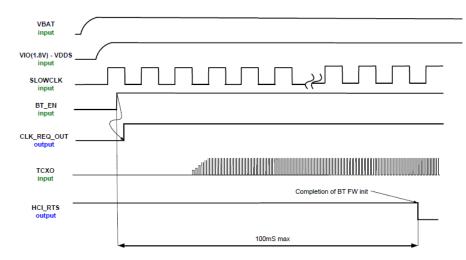




## **Standard Laminate SiP Module**

B30931D7020Y918 R078 (WL1837) / D7020

### 3.2.4.3 BT/BLE Power Up Sequence



### Figure 3-8 BT Power Up Sequence

## 3.3 WLAN Functional Block

### 3.3.1 WLAN MAC

R078 (WL1837) / D7020 MAC implements the IEEE standard 802.11 MAC sub-layer using both dedicated hardware and embedded firmware. The MAC hardware implements real-time functions, including access protocol management, encryption and decryption.

### 3.3.2 WLAN Baseband Processor

R078 (WL1837) / D7020 baseband processor implements the IEEE 802.11a/b/g/n PHY sub layers and has been optimized to perform well in conditions of high multipath and noise.

### 3.3.3 WLAN RF Radio

R078 (WL1837) / D7020 WLAN radio is a highly integrated radio processor designed for 802.11a/b/g/n applications, including internal front-end PA's.

#### 3.3.4 Coexistence BT/BLE - WLAN

R078 (WL1837) / D7020 has been designed to support simultaneous operation of each of the major on-chip core functions. This operational coexistence is based on extensive frequency planning for each of the on-chip core functions, as well as a sophisticated MAC co-ordination scheme between Bluetooth and WLAN subsystems that allows operation in the same ISM frequency band.

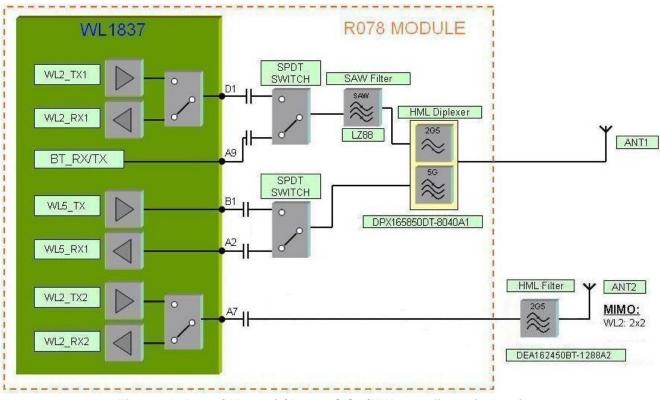
### 3.3.5 WLAN RF Configuration and Power Options

The R078 (WL1837) / D7020 includes all RF switches, band pass filters and diplexer for complete WLAN (SISO) and BT RF system. Optional MIMO configuration is also supported with external band pass filter.



## B30931D7020Y918 R078 (WL1837) / D7020

## **Standard Laminate SiP Module**



### Figure 3-9 R078 (WL1837) / D7020 SISO/MIMO configuration options

## 3.3.5.1 MIMO and SISO options (WL1837 device)

The diagram above shows WLAN and BT pins in standard SISO application and also for optional MIMO. Standard configuration for SISO:

- WLAN 2.4/5GHz + BT
- WLAN/BT 2.4GHz simultaneous RX/RX
- Optional configuration for MIMO:
- WLAN 2.4/5GHz + BT
- WLAN/BT 2.4GHz simultaneous RX/RX
- WLAN 2.4GHz MIMO



**Standard Laminate SiP Module** 

## 3.4 Bluetooth Functional Block

### 3.4.1 BT Digital Radio Processor (DRP)

The Device uses 8th-generation TI Bluetooth technology, with new features and improved radio performance.

### 3.4.2 BT Receiver

The receiver uses near-zero-IF architecture to convert the RF signal to baseband data. Received signal from the external antenna is input to an internal RF switch and a differential LNA (low-noise amplifier).

This signal is then passed to a mixer which down-converts the signal to an IF, followed by a filter and amplifier. The signal is then quantized by a sigma-delta ADC. The quantized signal is further processed to reduce the interference level.

The demodulator digitally down-converts the signal to zero IF and recovers the data stream by an adaptive decision mechanism. The demodulator includes EDR processing with state-of-the-art performance. It includes a maximum-likelihood sequence estimator (MLSE) for improved performance of basic-rate BR sensitivity, and adaptive equalization to enhance EDR modulation.

### 3.4.3 BT Transmitter

The transmitter is based on an all-digital sigma-delta PLL with a digitally controlled oscillator (DCO) as the RF frequency clock. The modulation is achieved by directly modulating the digital PLL. The power amplifier is also digitally controlled.

For EDR modulation, the transmitter uses a Polar-Modulation technique. In this mode, in addition to the frequency modulation that controls the direct-modulated ADPLL, an amplitude control modulates the PA, using the Digital-Transmitter block. This block receives the input bit-stream and converts these signals to phase-modulated control-words. The phase-modulated digital signal is then processed to provide frequency-modulation control to the ADPLL.

### 3.4.4 Class 1.5 Application

Device provides on-chip support for Class 2 and Class 1.5 applications. Class 1.5 is the normal operating mode after the initialization script has been sent to the Device.

It is called Class 1.5 as Device can transmit more than 4dBm on any BT modulation.

Refer to Bluetooth RF Performance specifications at end of document for more information.

#### 3.4.5 Advanced Audio features

The Device includes Audio and Voice Processor (AVPR) targeted for off-loading the host CPU from coding voice/audio samples when running A2DP and WBS profiles.

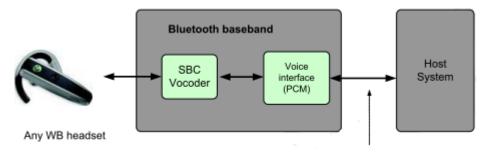


## **Standard Laminate SiP Module**

## B30931D7020Y918 R078 (WL1837) / D7020

### 3.4.5.1 Assisted Wideband (WB) speech

- Encode/Decode 16kHz PCM audio samples to/from 64kbps SBC frames
- Fully compliant with the BT SIG Wideband speech profile



Voice interface = linear 16 Ks/s PCM interface

Figure 3-10 Device Wideband speech support

### 3.4.5.2 Assisted A2DP

- Encode 44.1/48kHz PCM audio samples to Low/Mid/High Quality A2DP stream
- Fully compliant with the BT SIG A2DP profile

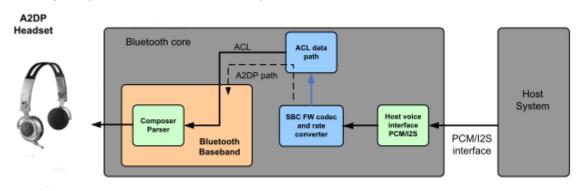


Figure 3-11 Device Assisted A2DP



DIGITAL

RF

Power

GND

CLOCK

DIGITAL High Speed

Not Used NC

# Complementary wireless module WLAN / BT

# B30931D7020Y918 R078 (WL1837) / D7020

Standard Laminate SiP Module

# R078 (WL183

## 3.5 Terminal Assignements

The view is from top side:

11			n top :		Е	F	G	н	J	к	L	м	N	Р		
12	GND	BT_AUD_ FSYNC_S B_DATA	GND	VIO	GND	GND	GND	GND	NC	NC	NC	NC	GND	GND	12	
11	GND	BT_AUD_I N_SB_CL K	GND	GND	GND	SDIO_D2_ WL	SDIO_CLK _WL	GND	BT_AUD_ OUT	GND	NC	GND	GND	NC	11	
10	GND	BT_AUD_ CLK	GND	FUNC2_B T	GND	SDIO_D3_ WL	SDIO_D0_ WL	GND	DC2DC_R EQ_MODE _SOC	CLK_REQ _OUT	GND	GND	GND	GND	10	
9	GND	GND	GND	FUNC1_B T	GND	SDIO_CM D_WL	SDIO_D1_ WL	GND	SLOW_CL K	NC	NC	GND	GND	NC	9	
8	WLAN_BG 2	GND	NC	NC	GND	GND	GND		COEX_M WS_FRAM E_SYNC	NC	NC	GND	GND	NC	8	
7	GND	GND	NC	GND	GND	COEX_M WS_ACTI VE	RX_SW_F EM_WL	COEX_M WS_RX_P RI	NC	NC	GND	GND	GND	NC	7	
6	NC	GND	PBIAS_TE STP_W	GND	GND	DC2DC_R EQ_OUT_ SOC	WLAN_IR Q	UART_DE BUG	GPIO_2	NC	NC	GND	GND	NC	6	
5	GND	GND	PDET_TE STM_W	GND	GND	GND	WLAN_EN _SOC	FEM_PA_ EN_WL	NC	GPIO_1	GND	GND	GND	GND	5	
4	GND	GND	NC	GND	BT_EN_S OC	BT_HCI_R X	BT_HCI_T X	BT_HCI_R TS	BT_HCI_C TS	GPIO_3	GND	VBAT1	VBAT2	VBAT3	4	
3	11abg_AN T_1	GND	GND	GND	GND	GND	GND	GND	GND	GND	GND	GND	GND	GND	3	
2	GND	GND	GND	GND	GND	CLK_IN_P	CLK_IN_M	GND	GND	GND	GND	GND	GND	GND	2	
1	GND	GND	GND	GND	GND	GND	GND	GND	C_IN	PA_DC2D C_OUT	GND	GND	GND	GND	1	
	A	В	С	D	E	F	G	н	J	K	L	М	N	Р		

Top view

Figure 3-12 Terminal Assignements



# **Standard Laminate SiP Module**

# B30931D7020Y918 R078 (WL1837) / D7020

## 3.6 Terminal Functions

Pin names and pin numbers in bracket apply to WSP pin out.

Table 3-3 Terminal Functions									
Module Pin Name (WSP Pin Name)		l/O Type	Shut Down state		Buffer Type [mA]	Description			
WLAN pins: I/O signals	,								
SDIO_CLK_WL (SDIO_CLK_WL)	G11 (E11)	IN	HiZ	HiZ		WLAN SDIO clock. Must be driven by the host.			
SDIO_CMD_WL(SDIO_CMD_WL)	. ,	IN	HiZ	HiZ		WLAN SDIO command in. Host must pull up.			
SDIO_D0_WL (SDIO_D0_WL)	G10 (E10)	I/O	HiZ	HiZ		WLAN SDIO data bit 0. Host must pull up.			
SDIO_D1_WL (SDIO_D1_WL)	G9 (E9)	I/O	HiZ	HiZ		WLAN SDIO data bit 1. Host must pull up.			
SDIO_D2_WL (SDIO_D2_WL)	F11 (D11)		HiZ	HiZ		WLAN SDIO data bit 2. Host must pull up.			
SDIO_D3_WL (SDIO_D3_WL)	F10 (D10)		HiZ	PU		WLAN SDIO data bit 3. Changes state to PU at WL_EN or BT_EN assertion for card detect. Later disabled by the SW during init. Host must pull up.			
WLAN_IRQ (IRQ_WL)	G6 (E3)	OUT	PD	Drive 0		SDIO available, interrupt out. Active high. To use WL_RS232_TX/RX lines, need to pull up with 10K resistor.			
GPIO_1 (GPIO1)	K5 (H1)	I/O	PD	PD		Option: WL_RS232_TX (when IRQ_WL = 1 at power up)			
GPIO_2 (GPIO2)	J6 (H2)	I/O	PD	PD		Option: WL_RS232_RX (when IRQ_WL = 1 at power up)			
GPIO_3 (UART_DBG_WL)	K4 (G4)	OUT	PU	PU		WLAN logger Option: GPIO3			
FEM_PA_EN_WL (GPIO13)	H5 (F2)					NC			
RX_SW_FEM_WL (SW_CTRL_BG_IO1)	G7 (F3)					NC			
PBIAS_TESTP_W (PABIAS_OUT_FEM_TESTP_WL)	· · ·	ANA				NC			
PDET_TESTM_W (PDET_IN_FEM_TESTM_WL)	C5 (C6)	ANA				NC			
WLAN Pins: RF antenna		<b></b>		1	1				
11abg_ANT_1	A3	RF				WLAN ABG / BT RX and TX 50Ω input and output. No external matching required.			
WLAN_BG2	A8	RF				Second 2.4GHz WLAN BG input and output for MIMO functionality. Requires external RF filter.			
BT pins: I/O Signals		1	D. I	<b>D</b> 11	1				
BT_HCI_RX (HCI_RX_BT)	F4 (E7)	IN	PU	PU		HCI UART RX from host. Shared HCI I/F for BT. NC if not used.			
BT_HCI_TX (HCI_TX_BT)	G4 (F7)	OUT	PU	PU		HCI UART TX to host. Shared HCI I/F.NC if not used.			

SAW IT

2014-12-9

# Complementary wireless module WLAN / BT

# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

Module Pin Name	Module	I/O	Shut	Defaul	t Buffer	Description
(WSP Pin Name)	Pin No. (WSP ball no.)	Туре	Down state		Type [mA]	
BT_HCI_RTS (HCI_RTS_BT)	H4 (G6)	OUT	PU	PU		HCI UART RTS to host. Shared
			PU	PU		HCI I/F. NC if not used.
BT_HCI_CTS (HCI_CTS_BT)	J4 (F6)	IN	PU	PU		HCI UART CTS from host. Shared HCI I/F. NC if not used.
UART_DEBUG (UART_DEBUG_BT)	H6 (G2)	OUT	PU	PU		BT UART debug (logger). NC if not used.
FUNC1_BT (FUNC1_BT)	D9 (E8)	OUT	PD	PD		Optional: BT_HOST_WAKE_UP signal to wake-up the HOST from BT. NC if not used.
FUNC2_BT (FUNC2_BT)	D10 (B11)	IN	PD	PD		Optional: BT_WAKE_UP Bluetooth wakeup from HOST. NC if not used.
BT_AUD_CLK (AUD_CLK_BT)	B10 (G11)	OUT	PD	PD		BT PCM/I2S bus clock. NC if not used.
BT_AUD_FSYNC_SB_DATA (AUD_FSYNC_BT)	B12 (H11)	OUT	PD	PD		BT PCM/I2S bus frame sync. NC if not used.
BT_AUD_IN_SB_CLK (AUD_IN_BT)	B11 (G9)	IN	PD	PD		BT PCM/I2S bus data input. NC if not used.
BT_AUD_OUT (AUD_OUT_BT)	J11 (G10)	OUT	PD	PD		BT PCM/I2S bus data output. NC if not used.
JTAG pins						
JTAG_TCK	C8 (F11)	IN	PD	PD		JTAG_TCK NC if not used
JTAG_TMS	C7 (F8)	IN	PD	PD		JTAG_TMS NC if not used
JTAG_TDI	C4 (F9)	IN	PD	PD		JTAG_TDI NC if not used
JTAG_TDO	D8 (F10)	OUT	PD	PD		JTAG_TDO NC if not used
Clock pins			1	1	1	
CLK_IN_P	F2 (E4)	ANA				FREF/TCXO input for all functional blocks
CLK_IN_M	G2 (E5)	ANA				Connect to GND
SLOW_CLK (RTC_CLK)	J9 (H8)	ANA				Sleep clock 32.768 kHz
CLK_REQ_OUT	K10 (K11)		PD	PD		Request external fast clock NC if not used.
Enable pins						NO II HOL USCU.
BT_EN_SOC (BT_EN)	E4 (E2)	IN	PD	PD		High = enable
WLAN_EN_SOC (WLAN_EN)	G5 (E1)	IN	PD	PD		High = enable
Power management pins				÷		
VBAT1	M4	POW				Battery voltage
VBAT2	N4	POW				Battery voltage
VBAT3	P4	POW				Battery voltage
VIO	D12	POW				1.8V I/O power supply
PA_DC2DC_IN	J1	POW				PA power supply input, with internal PA_DC2DC connect to pin PA_DC2DC_OUT K1.
PA_DC2DC_OUT	K1	POW				DC2DC output for PA supply, with internal PA_DC2DC connect to pin PA_DC2DC_IN J1.
DC2DC_REQ_OUT_SOC (NU)	F6 (D3)					NC
DC2DC_REQ_MODE_SOC (NU)	J10 (J10)					NC

# Complementary wireless module WLAN / BT

# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

Module Pin Name (WSP Pin Name)	Module Pin No. (WSP ball no.)	I/O Type	Shut Down state	Default after POR	Buffer Type [mA]	Description
Co-existence signals						
COEX_MWS_RX_PRI	H7 (G5)		PU	PU		General purpose IO.
(COEX_MWS_UART_RX)						NC if not used.
COEX_MWS_BT_WL_TX_O (COEX_MWS_UART_TX)	H8 (G7)		PU	PU		General purpose IO. NC if not used.
COEX_MWS_ACTIVE (COEX_MWS_PRE_TX)	F7 (G8)		PU	PU		General purpose IO. NC if not used.
COEX_MWS_FRAME_SYNC (COEX_MWS_FRAME_SYNC)	J8 (H7)		PU	PU		General purpose IO. NC if not used.
Not used pins						
NU	A6					NC
NU	J5					NC
NU	J7					NC
NU	J12					NC
NU	K6					NC
NU	K7					NC
NU	K8					NC
NU	K9					NC
NU	K12					NC
NU	L6					NC
NU	L8					NC
NU	L9					NC
NU NU	L11					NC NC
NU	L12 M12					NC
NU	P6					NC
NU	P7					NC
NU	P8					NC
NU	P9					NC
NU	P11					NC
Ground pins		1	1	1	1	
GND	A1	GND				
GND	A2	GND				
GND	A4	GND				
GND	A5	GND				
GND	A7	GND				
GND	A9	GND				
GND	A10	GND				
GND	A11	GND				
GND	A12	GND				
GND	B1	GND				
GND	B2	GND	1			
GND	B3	GND				
GND	B4	GND				
GND	B5	GND				

SAW IT

# Complementary wireless module WLAN / BT

# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

Module Pin Name (WSP Pin Name)	Module Pin No. (WSP ball no.)	I/O Type	Shut Down state	Buffer Type [mA]	Description
GND		GND			
GND	B7	GND			
GND	B8	GND			
GND	B9	GND			
GND	C1	GND			
GND	C2	GND			
GND	C3	GND			
GND	C9	GND			
GND	C10	GND			
GND	C11	GND			
GND	C12	GND			
GND	D1	GND			
GND	D2	GND			
GND	D3	GND			
GND	D4	GND			
GND	D5	GND			
GND	D6	GND			
GND	D7	GND			
GND	D11	GND			
GND	E1	GND			
GND	E2	GND			
GND	E3	GND			
GND	E5	GND			
GND	E6	GND			
GND	E7	GND			
GND	E8	GND			
GND	E9	GND			
GND	E10	GND			
GND	E11	GND			
GND	E12	GND			
GND	F1	GND			
GND	F3	GND			
GND	F5	GND			
GND	F8	GND			
GND	F12	GND			
GND	G1	GND			
GND	G3	GND			
GND	G8	GND			
GND	G12	GND			

SAW IT

# Complementary wireless module WLAN / BT

# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

Module Pin Name (WSP Pin Name)	Module Pin No. (WSP ball no.)	I/O Type	Shut Down state	Buffer Type [mA]	Description
GND	H1	GND			
GND	H2	GND			
GND	H3	GND			
GND	H9	GND			
GND	H10	GND			
GND	H11	GND			
GND	H12	GND			
GND	J2	GND			
GND	J3	GND			
GND	K2	GND			
GND	K3	GND			
GND	K11	GND			
GND	L1	GND			
GND	L2	GND			
GND	L3	GND			
GND	L4	GND			
GND	L5	GND			
GND	L7	GND			
GND	L10	GND			
GND	M1	GND			
GND	M2	GND			
GND	M3	GND			
GND	M5	GND			
GND	M6	GND			
GND	M7	GND			
GND	M8	GND			
GND	M9	GND			
GND	M10	GND			
GND	M11	GND			
GND	N1	GND			
GND	N2	GND			
GND	N3	GND			
GND	N5	GND			
GND	N6	GND			
GND	N7	GND			
GND	N8	GND			
GND	N9	GND			
GND	N10	GND			
GND	N11	GND			

SAW IT

# Complementary wireless module WLAN / BT

# B30931D7020Y918

# Standard Laminate SiP Module

# R078 (WL1837) / D7020

Module Pin Name (WSP Pin Name)	Module Pin No. (WSP ball no.)	I/O Type	Shut Down state	t Buffer Type [mA]	Description
GND	N12	GND			
GND	P1	GND			
GND	P2	GND			
GND	P3	GND			
GND	P5	GND			
GND	P10	GND			
GND	P12	GND			



**Standard Laminate SiP Module** 

# 4 Design Goal Specifications

### Section Disclaimer

This Specification is based upon the Texas Instruments WL183x Data Sheet version 1.4, and is subject to any subsequent changes in applicable Texas Instruments documentation and software.

Any parameter marked TBD indicates that this is yet to be determined by TDK design/testing. Any parameter marked TBC indicates that this is yet to be determined in an update of Texas Instruments documentation.

## 4.1 General Chip Requirements and Operation

All parameters are measured as follows unless stated otherwise: VIO=1.8V

### 4.1.1 Absolute Maximum Ratings <sup>(1)</sup>

			Value	Unit
VBAT <sup>(2)</sup>	VBAT <sup>(2)</sup>			
VIO			-0.5 to 2.1	V
Input voltage to Analog	pins <sup>(3)</sup>		-0.5 to 2.1	V
Input voltage to all other	pins		-0.5 to (VDD_IO + 0.5V)	V
Operating ambient temp	erature range		-40 to +85 <sup>(5)</sup>	°C
ESD Stress Voltage (6)	Human Body Model <sup>(7)</sup>	RF pins	>500	V
		Other	>1000	V
	Charged Device Model (8)	RF pins	>300	V
		Other	>250	V

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) The following signals are from the VBAT group: VBAT1, VBAT2, VBAT3

(3) Analog pins: WLAN\_BG2, 11abg\_ANT\_1.

(4) 5.5V up to 10s cumulative in 7 years. 5V cumulative to 250s, 4.8V cumulative to 2.33 years - all includes charging dips and peaks.

(5) Operating free-air temperature range. The device can be reliably operated for 7 years at  $T_{ambient}$  of 85°C, assuming 25% active mode and 75% sleep mode (15,400 cumulative active power-on hours).

(6) Electrostatic discharge (ESD) to measure device sensitivity/immunity to damage caused by electrostatic discharges into the device.

(7) Level listed is the passing level per ANSI/ESDA/JEDEC JS-001. JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 500V HBM is possible if necessary precautions are taken. Pins listed as 1000V may actually have higher performance.

(8) Level listed is the passing level per EIA-JEDEC JESD22-C101E. JEDEC document JEP157 states that 250 V CDM allows safe manufacturing with a standard ESD control process, and manufacturing with less than 250V CDM is possible if necessary precautions are taken. Pins listed as 250 V may actually have higher performance.

# Complementary wireless module WLAN / BT

## Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 4.1.2 Recommended Operating Conditions

Rating	Condition	Sym	Min	Мах	Unit
1.8V core supply voltage			1.7	1.95	V
Vbat	DC supply range for all modes		3.4	4.3	
IO high-level input voltage		VIH	0.65 x VDD_IO	VDD_IO	1
IO low-level input voltage		VIL	0	0.35 x VDD_IO	]
Enable inputs high-level input voltage		Vih_en	1.365	VDD_IO	]
Enable inputs low-level input voltage		Vil_en	0	0.4	1
High-level output voltage	@4 mA	VOH	VDD_IO – 0.45	VDD_IO	1
	@ 1 mA		VDD_IO - 0.112	VDD_IO	1
	@0.3 mA		VDD_IO- 0.033	VDD_IO	1
Low-level output voltage	@4 mA	VOL	0	0.45	1
	@ 1 mA		0	0.112	1
	@0.09 mA		0	0.01	1
Input transitions time Tr/Tf from 10% to 90% (Digital IO) $^{(1)}$		Tr/Tf	1	10	ns
Output rise time from 10% to 90% (Digital pins) <sup>(1)</sup>	CL <25 pF	Tr		5.3	ns
Output fall time from 10% to 90% (Digital pins) <sup>(1)</sup>	CL <25 pF	Tf		4.9	]
Ambient operating temperature			-40	+85	°C

(1) Applies to all Digital lines except SDIO, SPI, UART, I2C, PCM and slow clock lines

### 4.1.3 External Digital Slow Clock Requirements (-40°C to +85°C)

The supported digital slow clock is 32.768 kHz digital (square wave). All core functions share a single input.

Characteristics	Condition	Sym	Min	Тур	Max	Unit
Input slow clock frequency				32768		Hz
Input slow clock accuracy	WLAN, BT				±250	ppm
(initial + temp + aging)						
Input transition time Tr/Tf -IO% to 90%		Tr/Tf			100	ns
Frequency input duty cycle			15	50	85	%
Input voltage limits	Square wave, DC-coupled	Vih	0.65xVDD_l O		VDD_IO	Vpeak
		Vil	0		0.35xVDD_I O	
Input impedance			1			MΩ
Input capacitance					5	pF

# **公TDK**

## Complementary wireless module WLAN / BT

## Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

### 4.1.4 External fast clock Crystal Requirements and operation (-40°C to +85°C)

Characteristics	Condition	Min	Тур	Мах	Unit
Supported frequencies		26, 38.	4	•	MHz
Frequency accuracy	Initial + temp + aging			±20	ppm
Load capacitance, $C_{L}^{(1)}$		5		13	pF
Equivalent Series Resistance, ESR				60	ohms
Drive level			100		uW

1) Load capacitance, CL = [C1.C2] / [C1 + C2] + CP, where C1, C2 are the capacitors connected on CLK\_IN\_P & CLK\_IN\_M respectively and CP is the parasitic capacitance (typically 1-2pF).

For example, for C1 = C2 = 12pF and CP = 2pF, then CL = 8pF.

### 4.1.5 External TCXO CLK Requirements (-40°C to +85°C)

Parameter		Conditions		Min	Тур	Max	Unit
Supported frequency				26, 38.4			MHz
Frequency accuracy		Total short and long	Total short and long term			±20	ppm
Input voltage limits (TC	XO_P)	Sine wave/	2.4GHz WLAN	0.2		1.4	Vp-p
		ac-coupled 50	5GHz WLAN	0.8		1.4	
Input impedance,	RP	Input resistance		20			kΩ
26 MHz	СР	Input capacitance				2.5	pF
Input impedance,	RP	Input resistance		15			kΩ
38.4 MHz	СР	Input capacitance				2.5	pF
Power-up time <sup>(1)</sup>	L					5	ms
Phase noise 2.4GHz fo	or 38.4MHz	Measured at 1 KHz offset				-120	dBc/Hz
20MHz SISO <sup>(2)</sup>		Measured at 10 KHz offset				-130	dBc/Hz
		Measured at 100 KHz offset				-135	dBc/Hz
Phase noise 2.4GHz fo	or 38.4MHz	Measured at 1 KHz offset				-125	dBc/Hz
40MHz SISO <sup>(2)</sup>		Measured at 10 KHz offset				-132	dBc/Hz
		Measured at 100KHZ offset				-136.5	dBc/Hz
Phase noise 2.4GHz fo	or 38.4MHz	Measured at 1 KHz offset				-125	dBc/Hz
20MHz MIMO <sup>(2)</sup>		Measured at 10 KHz	offset			-139	dBc/Hz
		Measured at 100KH	Z offset			-144	dBc/Hz
Phase noise 5GHz for	38.4MHz,	Measured at 1 KHz offset				-125	dBc/Hz
20/40MHz SISO <sup>(2)</sup>		Measured at 10 KHZ offset				-142	dBc/Hz
		Measured at 100KHZ offset				-145	dBc/Hz

(1) Power-up time is calculated from the time CLK\_REQ\_OUT asserted till the time the TCXO\_CLK amplitude is within voltage limit specified above and TCXO\_CLK frequency is within  $\pm 0.1$  ppm of final steady state frequency.

\* The slope of the clock at zero-crossings should not be less than that of a 200 mVp-p sine-wave (800 mVp-p for 11a band). i.e. 26MHz clock: 16V/µs (for 11bg band) 38.4MHz clock: 24V/µs (for 11bg band)

<sup>(2)</sup> The phase noise numbers listed here must be met at 38.4 MHz. For other frequencies the phase noise requirement is corrected by adding 20 x log10( $f_{TCXO}$  / 38.4e6) dB. Specifically, for 26 MHz TCXO, the correction factor would be -3.4 dB.



## B30931D7020Y918 R078 (WL1837) / D7020

## **Standard Laminate SiP Module**

## 4.2 WLAN RF Performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

\* MIMO function is confirmed by only WL183x.

\* 11n 40MHz bandwidth function is available. However the RF performance is guaranteed by only WL183x.

### 4.2.1 WLAN 2.4 GHz Radio Characteristics

### 4.2.1.1 WLAN 2.4 GHz Receiver RF Characteristics

Characteristics	Condition	Min	Тур	Max	Unit
Operation frequency range		2400		2480	MHz
Sensitivity (ANT1)	1 Mbps DSSS			-91	dBm
20MHz bandwidth.	54 Mbps OFDM			-70	
At < 10% PER limit	MCS7			-65	
Max Input Level	OFDM (11g/n)	-19			dBm
At < 10% PER limit	CCK	-4			
Adjacent Channel Rejection at	2Mbps	42.7			dB
sensitivity level +3 for OFDM and	11 Mbps	37.9			
+6 for CCK	54 Mbps	2			
LO leakage			-80		dBm

### 4.2.1.2 WLAN 2.4 GHz Receiver Blocking Characteristics Per Band

The R078 (WL1837) / D7020 is designed to coexist with co-located cellular transmitters. Table below lists typical cellular interference sources and the corresponding maximum power from the cellular interference source that can be present at the input terminal of R078 (WL1837) / D7020, such that WLAN receiver sensitivity is not degraded by more than 1 dB. (Further improvement is achieved by antenna isolation)

Characteristics	Condition	Min	Тур	Max	Unit
Blocking performance at other bands	776 to 794 MHz (CDMA)	+10			dBm
	824 to 849 MHz (GMSK)	+10			
	824 to 849 MHz (EDGE)	+10			
	824 to 849 MHz (CDMA)	+10			
	880 to 915 MHz (GMSK)	+21			
	880 to 915 MHz (EDGE)	+21			
	1710 to 1785 MHz (GMSK)	+3			
	1710 to 1785 MHz (EDGE)	+3			
	1850 to 1910 MHz (GMSK)	-3			
	1850 to 1910 MHz (EDGE)	-3			
	1850 to 1910 MHz (CDMA)	-10			
	1850 to 1910 MHz (WCDMA)	-10			
	1920 to 1980 MHz (WCDMA)	-10			



## Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 4.2.1.3 WLAN 2.4 GHz Transmitter power

RF transmission (Tx) tests are done in continuous transmission.

Characteristics	Condition	11abg	_ANT_1 p	in	WLAN	WLAN_BG2 pin		
		Min	Тур	Max	Min	Тур	Max	
Maximum output power	1 Mbps	+12	+15					dBm
-Notice that	11Mbps	+12	+15					
WLAN_BG2 path	6 Mbps at EVM: -10 dB,	+10	+13		+16	+19		
requires external RF	54 Mbps at EVM: -25 dB	+9	+12		+13.5	+15		
filter.	MCS0 (Greenfield) at	+9	+13		+15.6	+19		
	EVM: -10 dB							
	MCS7 (Greenfield) at	+8	+11		+12.1	+14		
	EVM: -28 dB							
Output power accuracy			±1.5			±1.5		dB
Transmit power control resolution			0.125			0.125		dB

### 4.2.1.4 WLAN 2.4 GHz Transmitter out-of-band emissions

Table below shows 2.4GHz WLAN transmitter out-of-band emissions for each band listed in the Condition column. The wideband noise at 2.4GHz WLAN antenna port is also listed.

Characteristics	Condition	Min T	ур Ма	X	Unit		
Cellular bands out-of-band broadband	746 to 764 MHz (CDMA1)		-14	.5	dBm/Hz		
emissions(1)	869 to 894 MHz (GSM850)		-14	.5			
	925 to 960 MHz (EGSM900)		-13	8			
	1570 to 1580 MHz (GPS)		-14	2			
	1596 to 1609 MHz (GLONASS)		-13	0			
	1805 to 1880 MHz (DCS1800)		-14	-0			
	1930 to 1990 MHz (PCS1900)		-12	20			
	2110 to 2170 MHz		-12				
Cellular bands out-of-band spurious	746 to 764 MHz (CDMA)				dBm		
emissions	869 to 894 MHz (CDMA, GSM850)			·.2 <sup>(4)</sup>			
	925 to 960 MHz (EGSM900)			·.2 <sup>(4)</sup>			
	1570 to 1580 MHz (GPS)			·.2 <sup>(4)</sup>			
	1805 to 1880 MHz (DCS1800)			·.2 <sup>(4)</sup>			
	1930 to 1990 MHz (PCS1900, CDMA)			·.2 <sup>(4)</sup>			
	2110 to 2170 MHz			·.2 <sup>(4)</sup>			
Spurious emission during operation at	30MHz – 1GHz				dBm		
1MHz RBW	2 <sup>nd</sup> harmonic			3 <sup>(3)</sup>			
	3 <sup>rd</sup> harmonic		-33 <sup>(3)</sup>				
	4 <sup>th</sup> harmonic			3 <sup>(3)</sup>			
	5 <sup>th</sup> harmonic		-33	3 <sup>(3)</sup>			

(1) Figures are for max transmission power for all available modulations. The setup noise floor is -167dBm/Hz.

(2) Based on TI IC performance

(3) ETSI limit plus 3dB margin

(4) FCC conductive limit plus 3dB margin



## Standard Laminate SiP Module

## B30931D7020Y918 R078 (WL1837) / D7020

### 4.2.1.5 2.4GHz WLAN Current Consumption

Active Current								
Spec item <sup>(1)</sup>	MIN	TYP	MAX	Units				
Tx 11CCK @15dBm		345	380	mA				
Tx 54OFDM @12dBm		290	320	mA				
Rx		65	75	mA				

(1) All measured at ANT1 and the 3.6V VBAT rail of the solution. TCXO current included.

#### 4.2.2 WLAN 5 GHz Radio Characteristics

### 4.2.2.1 WLAN 5 GHz Receiver RF Characteristics

Characteristics	Condition	Min	Тур	Max	Unit
Operation frequency range		4910		5835	MHz
Sensitivity <sup>(1)</sup>	54 Mbps OFDM			-70	dBm
Notes:					
-20MHz bandwidth.	MCS7			-65	
-At < 10% PER limit					
Max Input Level	802.11a/n	-27			dBm
Adjacent channel rejection	54 Mbps	2			
LO leakage			-53		dBm

(1) The sensitivity is guaranteed at only 36ch (5180MHz).

#### 4.2.2.2 WLAN 5 GHz Receiver Blocking Characteristics Per Band

The R078 (WL1837) / D7020 is designed to coexist with co-located cellular transmitters. Table below lists typical cellular interference sources and the corresponding maximum power from the cellular interference source that can be present at the input terminal of R078 (WL1837) / D7020, such that WLAN receiver sensitivity is not degraded by more than 1 dB. (Further improvement is achieved by antenna isolation)

Characteristics	Condition	Min	Typ Max Unit
Blocking performance at other bands	776 to 794 MHz (CDMA)	-10	dBm
	824 to 849 MHz (GMSK)	-10	
	824 to 849 MHz (EDGE)	-10	
	824 to 849 MHz (CDMA)	-10	
	880 to 915 MHz (GMSK)	-10	
	880 to 915 MHz (EDGE)	-10	
	1710 to 1785 MHz (GMSK)	-10	
	1710 to 1785 MHz (EDGE)	-18	
	1850 to 1910 MHz (GMSK)	-39	
	1850 to 1910 MHz (EDGE)	-39	
	1850 to 1910 MHz (CDMA)	-39	
	1850 to 1910 MHz (WCDMA)	-39	
	1920 to 1980 MHz (WCDMA)	-23	



## Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 4.2.2.3 WLAN 5 GHz Transmitter power

RF transmission (Tx) tests are done in continuous transmission.

Characteristics	Condition	Min	Тур	Max	Unit
	6 Mbps at EVM: -10 dB,	+10	+12		dBm
	54 Mbps at EVM: -25 dB	+6	+9		
	MCS0 (Greenfield) at EVM: -10 dB	+8	+11		
	MCS7 (Greenfield) at EVM: -28 dB	+7	+14		
Output power		-1.5		+1.5	dB
accuracy					
Transmit power			0.125		dB
control resolution					

## 4.2.2.4 WLAN 5 GHz Transmitter out-of-band emissions

Table below shows 5GHz WLAN transmitter out-of-band emissions for each band listed in the Condition column. The wideband noise at 5GHz WLAN antenna port is also listed.

Characteristics	Condition	Min	Тур	Max	Unit		
Cellular bands out-of-band broadband	746 to 764 MHz (CDMA2000)			-143	dBm/Hz		
emissions	869 to 894 MHz (GSM850)			-143			
	925 to 960 MHz (EGSM900)			-143			
	1570 to 1580 MHz (GPS)			-145			
	1570 to 1580 MHz (GLONASS)			-145			
	1805 to 1880 MHz (DCS1800)			-110			
	1930 to 1990 MHz (PCS1900)			-105			
	2110 to 2170 MHz (WCDMA FDD)			-142			
Cellular bands out-of-band spurious	746 to 764 MHz (CDMA2000)			-44.2(4)	dBm		
emissions	869 to 894 MHz (GSM850)			-44.2(4)			
	925 to 960 MHz (EGSM900)			-44.2(4)			
	1570 to 1580 MHz (GPS)			-44.2(4)			
	1570 to 1580 MHz (GLONASS)			-44.2(4)	-		
	1805 to 1880 MHz (DCS1800)			-44.2(4)			
	1930 to 1990 MHz (PCS1900, CDMA)			-44.2(4)			
	2110 to 2170 MHz (WCDMA FDD) -44.2						
2 <sup>nd</sup> harmonic	11an			-33 <sup>(3)</sup>	dBm		

(1) Figures are for max transmission power for all available modulations. The setup noise floor is -167dBm/Hz.

(2) Based on TI IC performance

(3) ETSI Limit plus 3dB margin

(4) FCC conductive Limit plus 3dB margin

## 4.2.2.5 5GHz WLAN Current Consumption

Active Current				
Spec item <sup>(1)</sup>	MIN	TYP	MAX	Units
Tx 6 OFDM @ 12dBm		420	460	mA
Tx 54OFDM @ 9dBm		375	415	mA
Rx		75	85	mA

(1) All measured at the 3.6V VBAT rail of the solution. TCXO current included.



B30931D7020Y918 R078 (WL1837) / D7020

Standard Laminate SiP Module

## 4.3 Bluetooth RF Performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

Characteristics	Condition		Min	Тур	Max	Bluetooth Spec	Unit
Operation frequency			2402		2480	•	MHz
range							
Channel spacing				1			MHz
Input impedance				50			Ω
Sensitivity <sup>(1)</sup>	BR, BER = 0.1%		-86	-90		-70	dBm
Dirty TX on	EDR2, BER = 0.01	%	-85	-89		-70	
	EDR3, BER = 0.01	%	-78	-82		-70	
EDR BER floor at sensitivity + 10 dB,	EDR2, BER = 0.1%	, D	1e-6			1e-5	
dirty TX off (for 1,600,00 bits)	EDR3, BER = 0.1%	, D	1e-6			1e-5	
Maximum useable	BR, BER = 0.1%		-5			-20	dBm
input power	EDR2, BER = 0.1%	, 0	-10			-20	-
	EDR3, BER = 0.1%	, D	-10			-20	
Intermodulation	Level of interferers		-36	-30		-39	dBm
characteristics	For n = 3, 4, and 5						
C/I performance	BR, co-channel			8	10	11	dB
Note: Numbers show	EDR, co-channel	EDR2		9.5	12	13	
wanted-signal to		EDR3		16.5	20	21	
interfering-signal	BR, adjacent ±1 M	1Hz		-10	-3	0	
ratio. Smaller	EDR, adjacent	EDR2		-10	-3	0	-
numbers indicate	$\pm$ 1MHz, (image)	EDR3		-5	2	5	-
better C/I	BR, adjacent +2 M	Hz		-38	-33	-30	
performance. Image =	EDR, adjacent	EDR2		-38	-33	-30	-
–1 MHz	+2MHz	EDR3		-38	-28	-25	
	BR, adjacent -2 M	Hz		-28	-22	-20	-
	EDR, adjacent	EDR2		-28	-20	-20	-
	–2MHz,	EDR3		-22	-13	-13	1
		3   MHz		-45	-42	-40	
	EDR, adjacent	EDR2		-45	-42	-40	4
	±3   MHz	EDR3		-44	-36	-33	-
RF return loss		1			-10		dB

4.3.1	Bluetooth BR,	EDR Receiver	Characteristics-	-In-Band Signals
-------	---------------	--------------	------------------	------------------

(1) Sensitivity degradation up to –3 dBm may occur due to fast clock harmonics with dirty Tx on.



# B30931D7020Y918

## Standard Laminate SiP Module

# R078 (WL1837) / D7020

## 4.3.2 Bluetooth Receiver Characteristics—General Blocking

Characteristics	Condition	Min	Тур	Bluetooth	Spec Unit
Blocking performance over full	30 to 2000 MHz	-6		-10	dBm
range, according to	2000 to 2399 MHz	-6		-27	
Bluetooth specification <sup>(1)</sup>	2484 to 3000 MHz	-6		-27	
	3 to 12.75 GHz	-6		-10	

(1) Exceptions taken out of the total 24 allowed in the Bluetooth spec.

### 4.3.3 Bluetooth Receiver Characteristics—GFSK, EDR2, EDR3 Blocking Per Band

Characteristics	Condition	Min	Тур	Unit
Blocking performance for various cellular bands.	776 to 794 MHz (CDMA) <sup>(1)</sup>	+13		dBm
	824 to 849 MHz (GMSK) <sup>(1)</sup>	+22		
Hopping on.	824 to 849 MHz (EDGE) <sup>(1)</sup>	+14		
Wanted signal: -3 dB from sensitivity, with modulated continuous blocking signal.	824 to 849 MHz (CDMA,QPSK) <sup>(1)</sup>	+13		
BER = $0.1\%$ for BT BR, BER = $0.01\%$ for BT EDR,	880 to 915 MHz (GMSK)	+11		
PER = 1%	880 to 915 MHz (EDGE)	+10		
	1710 to 1875 MHz (GMSK)	+17		
	1710 to 1875 MHz (EDGE)	+3		
	1850 to 1910 MHz (GMSK)	-3		
	1850 to 1910 MHz (EDGE)	-5		
	1850 to 1910 MHz (CDMA,QPSK)	-5		
	1850 to 1910 MHz (WCDMA,QPSK)	-1		
	1920 to 1980 MHz (WCDMA,QPSK)	-2		

(1) Expect for frequencies where (3 x F\_BLOCKER falls within the BT band (2400-2483.5 MHz).

### 4.3.4 Bluetooth Transmitter, BR, Class 1.5

Characteristics	Min	Тур	Мах	Bluetooth Spec	Unit
RF output power	9	11			dBm
Gain control range		30			dB
Power control step	2	5	8	2 to 8	
Adjacent channel power  M–N  = 2		-43	-35	< -20	dBm
Adjacent channel power  M–N  > 2		-48	-40	< -40	

#### 4.3.5 Bluetooth Transmitter, EDR, Class 1.5

Characteristics	Min	Тур	Мах	Bluetooth Spec	Units
EDR relative power	-2		1	-4 to +1	dB
Gain control range		30			
Power control step	2	5	8	2 to 8	
Adjacent channel power  M–N  = 1		-36	-30	<-26	dBm
Adjacent channel power  M-N  = 2		-30	-23	<-20	
Adjacent channel power  M–N  > 2		-42	-40	<-40	

# Complementary wireless module WLAN / BT

# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

### 4.3.6 Bluetooth Modulation, BR—Class 1.5

Characteristics	Condition	Sym	Min	Тур	Мах	Bluetooth Spec	Unit
–20 dB BW				925	995	1000	kHz
Average deviation detector bandwidth – 10 MHz	Mod Data = 4-1, 4-0 1111000011110000	dF1 avg	145	160	170	140 to 175	kHz
Instantaneous deviation	Mod data = 10101 1010101	dF2 max	120	130		> 115	kHz
dF2/dF1			85	88		> 80	%
Carrier frequency drif	t DH1		-25		25	< ±25	kHz
	DH3 and DH5		-35		35	< ±40	
Drift rate	lfk+5 – fkl , k = 0				15	< 20	kHz/ 50µs
Initial carrier frequency tolerance	F0 –fTX		-25		25	<± 75	kHz

## 4.3.7 Bluetooth Modulation, EDR, Class 1.5

Characteristics	Condition	Min	Тур	Max	Bluetooth spec	Unit
Carrier frequency stability		-5		5	≤10	kHz
Initial carrier frequency tolerance		-25		25	± 75	kHz
RMS DEVM <sup>(1)</sup>	EDR2		4	15	20	%
	EDR3		4	10	13	%
99% DEVM <sup>(1)</sup>	EDR2			30	30	%
	EDR3			20	20	%
Peak DEVM <sup>(1)</sup>	EDR2		9	25	35	%
	EDR3		9	18	25	%

## 4.3.8 Bluetooth Transceiver, Out-of-Band Emissions

Characteristics	Condition	Тур	Max	Unit
TX out-of-band emissions	746 to 764 MHz (CDMA)		-143	dBm/Hz
	869 to 894 MHz (CDMA1, GSM)		-141	
	925 to 960 MHz (E-GSM)		-140	
	1570 to 1580 MHz (GPS)		-137	
	1598 to 1607 MHz (GLONASS)		-137	
	1805 to 1880 MHz (DCS,		-133	
	WCDMA)			
	1930 to 1990 MHz (PCS)		-131	
	2110 to 2170 MHz (WCDMA)		-121	



# Standard Laminate SiP Module

# B30931D7020Y918

R078 (WL1837) / D7020

## 4.3.9 Bluetooth Transceiver, Spurious Emissions

Characteristics	Condition	Тур	Max	Unit		
out-of-band spurious emissions	76 to 108 MHz (FM)		-44.2	dBm		
	746 to 764 MHz (CDMA)		-44.2			
	869 to 894 MHz (CDMA1, GSM)		-44.2			
	925 to 960 MHz (E-GSM)		-44.2			
	1570 to 1580 MHz (GPS)		-44.2	2		
	1805 to 1880 MHz (GSM)	/				
	1930 to 1990 MHz (GSM, CDMA1, WCDMA)					
	2110 to 2170 MHz (WCDMA)		-44.2			



## Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 4.4 BLE RF performance

All specifications in this draft data sheet are design goal level and subject to change. All specifications have been measured using TDK CB (Carrier Board) and are given at the module pins (Carrier Board insertion loss is de-embedded). All measurements have been performed over VBAT voltage range from 3.4V to 4.3V and over temperature range from -40°C to +85°C.

\* BLE function is available. However the RF performance is guaranteed by only WL183x.

Characteristics	Condition <sup>(2)</sup>	Min	Тур	Max	BLE	Unit
					Spec	
Operation frequency		2402		2480	-	MHz
range						
Channel spacing			2			MHz
Input impedance			50			Ω
Sensitivity <sup>(1)</sup>	dirty Tx on	-88	-91		≤ -70	dBm
Dirty TX on						
Maximum useable		-5			≥ -10	dBm
input power						
Intermodulation	Level of interferers	-36	-30		≥ -50	dBm
characteristics	For n = 3, 4, and 5					
C/I performance	BLE, co-channel		8	12	≤ 21	dB
Note: Numbers show	BLE, adjacent ±1 MHz		-5	0	≥ 15	
wanted-signal to	BLE, adjacent +2 MHz		-45	-38	≤ -17	
interfering-signal	BLE, adjacent –2 MHz		-22	-15	≤ -15	
ratio. Smaller	BLE, adjacent ≥ ±3  MHz		-47	-40	≤ -27	
numbers indicate						
better C/I						
performance. Image =	=					
–1 MHz						

### 4.4.1 BLE Receiver Characteristics—In-Band Signals

(1) Sensitivity degradation up to -3 dBm may occur due to fast clock harmonics with dirty Tx on.

(2) BER of 0.1% corresponds to PER of 30.8% for a minimum of 1500 transmitted packets, according to BLE test spec.

### 4.4.2 BLE Receiver Characteristics—General Blocking

Characteristics	Condition	Min	BLE spec	Unit
Blocking performance over full range,	30 to 2000 MHz -	-15	-30	dBm
according to BLE specification <sup>(1)</sup>	2000 to 2399 MHz	-15	-35	
	2484 to 3000 MHz	-15	-35	
	3 to 12.75 GHz	-15	-30	

(1) Exceptions taken out of the total 10 allowed for fbf\_1, according to the BT LE Spec.

# **公TDK**

# Complementary wireless module WLAN / BT

#### Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

#### 4.4.3 BLE Receiver Characteristics—Blocking Per Band

Same as BT BR with following conditions:

- Hopping off.
- Desired signal: -3dB from sensitivity, with modulated continuous blocking signal. PER = 30.8%

#### 4.4.4 BLE Transmitter

Characteristics	Min	Тур	Max	BLE	Unit
				Spec	
RF output power	6	8		<10	dBm
Adjacent channel power  M–N  = 2		-51	-43	< -20	dBm
Adjacent channel power  M–N  > 2		-54	-46	< -30	

(1) BLE spec = 10dBm max can be achieved using normal system losses due to filters etc, or by reducing value through VS command.

#### 4.4.5 BLE Modulation

Characteristics Condition <sup>(1)</sup>			Min	Тур	Max	BLE Spec	Unit
BLE modulation characteristics	ΔF1 avg Mod Data = 4-1, 4-0; 1111000011110000.			250	260	225 to 275	kHz
	ΔF2 max ≥ limit for at least 99.9% of all ∆f2max	Mod data = 10101	195	215		> 185	kHz
	ΔF2avg / ΔF1avg		85	90		> 80	%
BLE carrier frequency drift	lf0 – fnl , n = 2,3K		-25		25	<±50	kHz
BLE drift rate	lf1 – f0l and lfn – fn- 5l, n = 6,7K				15	< 20	kHz/50µs
BLE initial carrier frequency tolerance	fn – ftx		-25		25	<±150	kHz

(1) Performance figures at maximum power.

#### 4.4.6 BLE Transceiver, Out-Of-Band and Spurious Emissions

Same as BT basic rate.

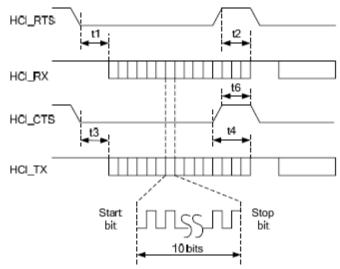


# Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

# 4.5 Interface Timing Characteristics

#### 4.5.1 UART timing



#### Figure 4-1 UART timing diagram

#### Table 4-1 UART timing

Parameter	Condition	Symbol	Min	Тур	Max	Unit
Baud rate			37.5		4364	Kbps
Baud rate accuracy per byte	Receive/Transmit		-2.5		+1.5	%
Baud rate accuracy per bit	Receive/Transmit		-12.5		+12.5	%
CTS low to TX_DATA on		t3	0	2		μs
CTS high to TX_DATA off	Hardware flow control	t4			1	Byte
CTS High Pulse Width		t6	1			Bit
RTS low to RX_DATA on		t1	0	2		μs
RTS high to RX_DATA off	Interrupt set to ¼ FIFO	t2			16	Bytes

- STR Start bit
- D0..Dn Data bits (LSB first)
- PAR Parity bit (if used)
- STP Stop bit



#### Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

#### 4.5.2 SDIO timing specifications

#### 4.5.2.1 SDIO Switching Characteristics - Default rate input and output

Specification is over recommended operating conditions. Parameters are for default clock frequency.

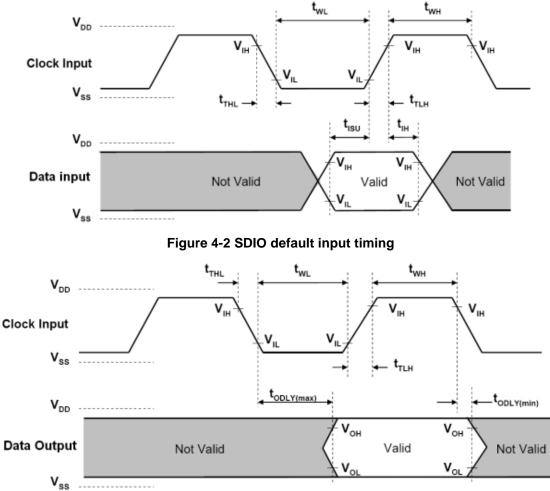


Figure 4-3 SDIO default output timing

Paramete	Parameter		Мах	Unit
fclock Clock frequency, CLK		0	26	MHz
DC	Low/high duty cycle	40	60	%
ttlh	Rise time, CLK		10	ns
tTHL	Fall time, CLK		10	ns
tISU	Setup time, input valid before CLK ↑	3		ns
t <sub>IH</sub>	Hold time, input valid after CLK ↑	2		ns
tODLY	Delay time, CLK ↓ to output valid	2.5	14.8	ns
CI	Capacitive load on outputs		15	pF

Table 4-2 SDIO Switching Characteristics – Deault Rate

Note: Option to change data out clock edge from falling edge (default) to rising edge, by setting configuration bit.

# **⇔TDK**

# Complementary wireless module WLAN / BT

### **Standard Laminate SiP Module**

# B30931D7020Y918 R078 (WL1837) / D7020

# 4.5.2.2 SDIO Switching Characteristics - High Rate

Specification is over recommended operating conditions. Parameters are for maximum clock frequency.

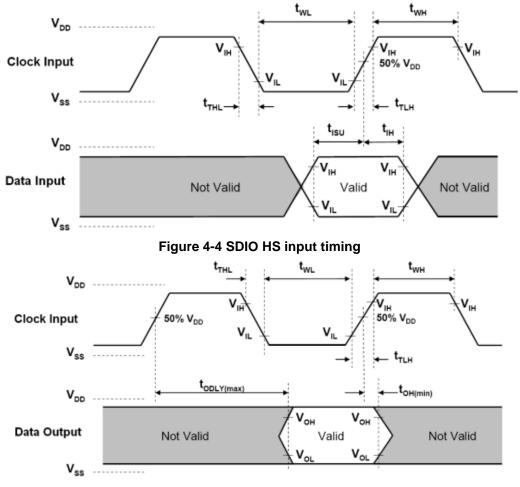


Figure 4-5 SDIO HS output timing

Paramete	Parameter		Мах	Unit
fclock Clock frequency, CLK		0	50	MHz
DC	Low/high duty cycle	40%	60%	
ttlh	Rise time, CLK		3	ns
tthl	Fall time, CLK		3	ns
tISU	Setup time, input valid before CLK ↑	3		ns
t <sub>IH</sub>	Hold time, input valid after CLK ↑	2		ns
todly	Delay time, $CLK \downarrow to output valid$	2.5	14	ns
CI	Capacitive load on outputs		10	pF

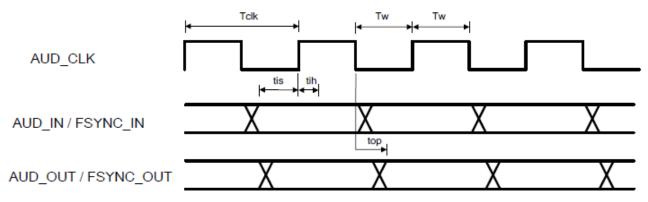
#### Table 4-3 SDIO Switching Characteristics – High Rate



#### **Standard Laminate SiP Module**

B30931D7020Y918 R078 (WL1837) / D7020

#### 4.5.3 BT Codec/PCM (audio) timing specifications



#### Figure 4-6 PCM Interface Timing

#### Table 4-5 PCM Master

Symbol	Parameter	Min	Max	Unit
<sup>t</sup> clk	Cycle time	166.67 (6.144	15625 (64 kHz)	ns
		MHz)		
t <sub>w</sub>	High or low pulse width	35% of Tclk		
		min		
t <sub>is</sub>	AUD_IN setup time	10.6		
t <sub>ih</sub>	AUD_IN hold time	0		
t <sub>op</sub>	AUD_OUT propagation time	0	15	
t <sub>op</sub>	AUD_FSYNC_OUT propagation time	0	15	
CI	Capacitive loading on outputs		40	pF

#### Table 4-6 PCM Slave

Symbol	Parameter	Min	Max	Unit
tclk	Cycle time	81 (12.288Hz))		ns
t <sub>w</sub>	High or low pulse width	35% of Tclk min		
t <sub>is</sub>	AUD_IN setup time	5		
t <sub>ih</sub>	AUD_IN hold time	0		
t <sub>is</sub>	AUD_FSYNC setup time	5		
t <sub>ih</sub>	AUD_FSYNC hold time	0		
t <sub>op</sub>	AUD_OUT propagation time	0	19	
CI	Capacitive loading on outputs		40	pF

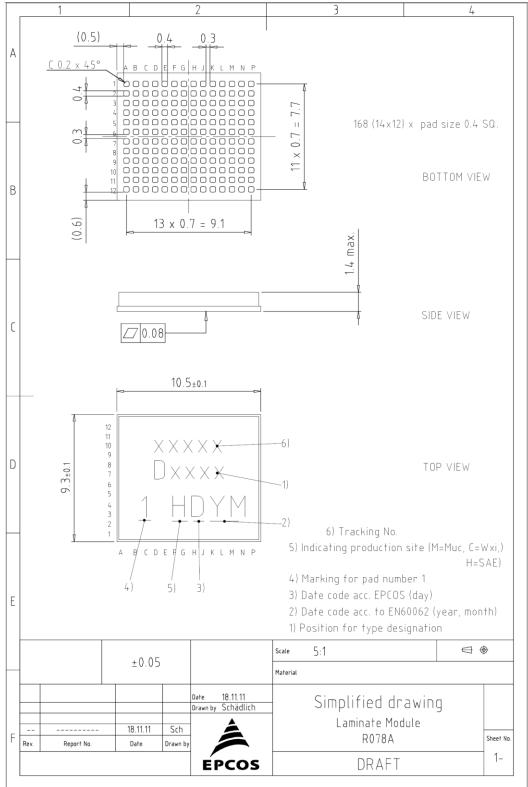


#### Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

## 4.6 Package Mechanical Drawing

Land Grid Array (LGA) Module



#### SAW IT

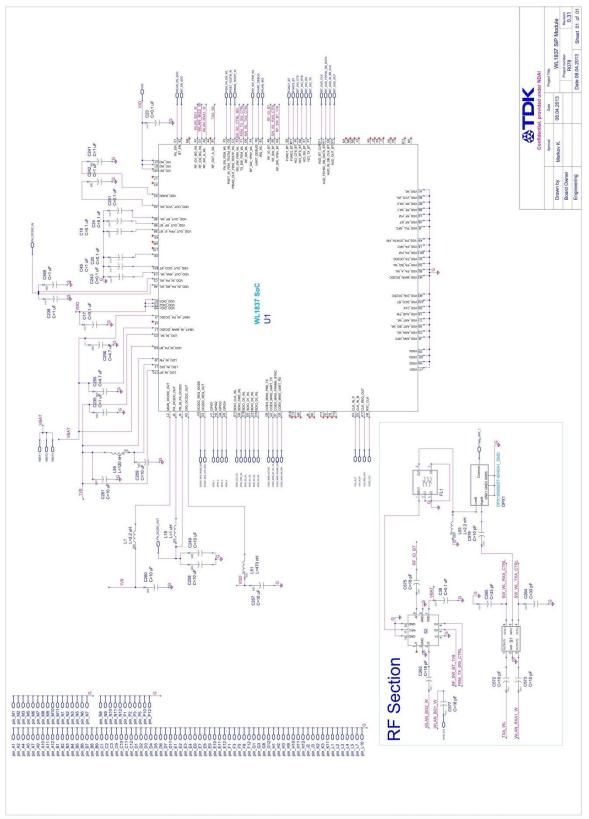
Please read Cautions and warnings and Important notes at the end of this document.



# Complementary wireless module WLAN / BT Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

### 4.7 Schematic



#### SAW IT



**Standard Laminate SiP Module** 

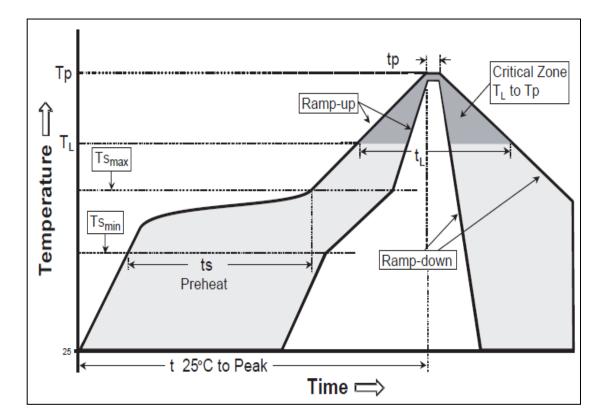
# B30931D7020Y918 R078 (WL1837) / D7020

# 5 Lead-free Product Status

All Epcos modules in mass production are lead-free. This is achieved by using only materials with lead contamination below 1000 ppm. The applied lead-free solder alloy is the main source of Pb-contamination, which together gives Pb-levels much below 50 ppm per module.

A comprehensive qualification for these lead-free module packages has been done. The related AQTP documentation is available from Epcos on request.





# 6 Recommended Reflow Profile

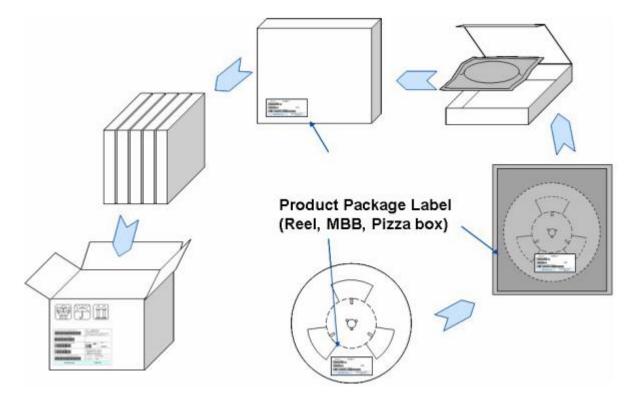
Profile Feature	Range
Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)	3°C/second max.
Preheat: -Temperature Min (Ts <sub>min</sub> ) -Temperature Max (Ts <sub>max</sub> ) -Time (ts <sub>min</sub> to ts <sub>max</sub> )	150°C 200°C 60-120 seconds
Time maintained above: -Temperature $(T_L)$ -Time $(t_L)$	217°C 60-150 seconds
Peak Temperature (Tp)	245-250°C
Time within 5°C of actual Peak Temperature (Tp)	20-40 seconds
Ramp-Down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.



Complementary wireless module WLAN / BT Standard Laminate SiP Module B30931D7020Y918 R078 (WL1837) / D7020

# 7 Packing Information

#### 7.1.1 Packaging flow

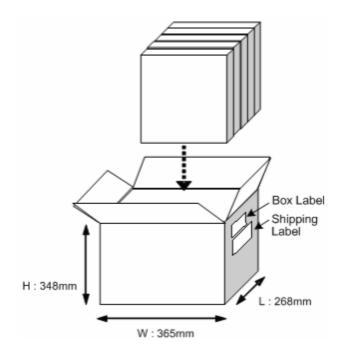




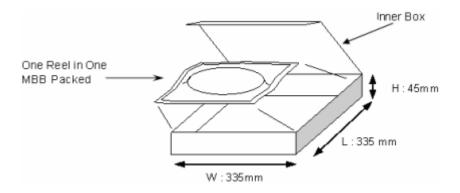
# Standard Laminate SiP Module

# B30931D7020Y918 R078 (WL1837) / D7020

## 7.1.2 Outer Box



#### 7.1.3 Inner Box

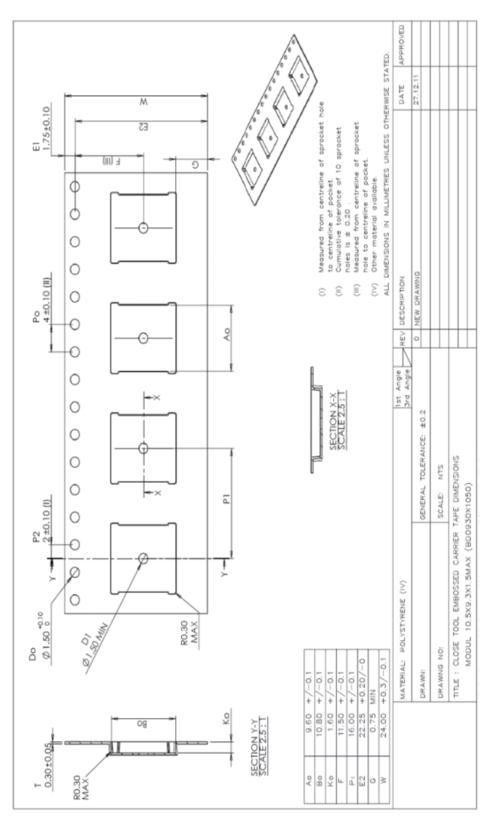




# **Standard Laminate SiP Module**

# B30931D7020Y918 R078 (WL1837) / D7020

## 7.1.4 Tape drawing



#### SAW IT



Standard Laminate SiP Module

B30931D7020Y918 R078 (WL1837) / D7020

# 8 Revision History

Version	Date	Status	Note
0.1	7.1.2013	Preliminary	Initial
0.2	18.2.2013	Preliminary	Update from TI - FM support removed
0.3	18.4.2013	Preliminary	Update from TI - 5GHz WLAN RX MIMO support removed
0.3b	11.6.2013	Preliminary	LTE co-existence removed
	9.10.2013	Preliminary	4.2.1.1 remove MIMO description
			adding ANT2 description
			remove MCS8,15,32
			change spec for 1Mbps
			change spec for 54Mbps
			change spec for MCS7
0.4			4.2.1.3 remove MIMO description
			remove MCS8,15,32
			change spec for all rate
			4.2.2.1 remove MCS8,15,32
			4.2.2.3 remove MCS32
			adding Notes
			4.6 update Package Mechanical Drawing
	18.10.2013	Preliminary	Removed ANT function
			Removed 802. 11d,e,h,k,r function
			Removed Cisco support
			Removed 802.11v support
0.5			4.2.1.1 removed 11Mbps,6Mpbs,MCS0
0.5			4.2.1.3 spec update
			4.2.1.5 removed inactive current and update
			4.2.2.1 removed 6Mpbs,MCS0
			4.2.2.3 spec update
			4.2.2.5 Current Consumption spec update
0.6	25.10.2013	Preliminary	4.6 update Package Mechanical Drawing
	07.03.2014	Preliminary	Updated 3.2.4.2 WLAN Power Up Sequence
0.7			Updated Table 3-3 WLAN_IRQ (IRQ_WL)
0.7			Updated 4.1.2 DC supply range
			Ambient operating temperature
	30.5.2014	Preliminary	Removed 11n BW40MHz function
			Removed BLE function
			Removed external Xtal option
0.8			Updated operation condition
			(3.4 to 4.3V / -15 to +55degree C)
			Updated all RF performance table
			Updated tape drawing



#### Standard Laminate SiP Module

## B30931D7020Y918

R078 (WL1837) / D7020

Version	Date	Status	Note
			Updated 11n BW40MHz function
1.0	3.6.2014	Official Release	Updated BLE function
			Updated external Xtal option
1.1	3.9.2014	Official Release	Changed 4.1.1 Absolute Maximum Ratings
1.1	5.5.2014	Official Release	Operating ambient temperature range : -15 to +55 °C
		Changed the template of the data sheet	
			Updated operation temperature range : -30 to +85°C
1.2	25.9.2014	Official Release	Updated 4.2.1.3 WLAN 2.4 GHz Transmitter power (1Mbps and 11Mbps)
			Updated 4.2.2.3 WLAN 5 GHz Transmitter power (MCS7)
1.3	9.12.2014	Official Release	Updated operation temperature range : -40 to +85°C

#### Display of ordering codes for EPCOS products

The ordering code for one and the same EPCOS product can be represented differently in data sheets, data books, other publications, on the EPCOS website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- 6. Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, Alu-X, CeraDiode, CeraLink, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, FilterCap, FormFit, MiniBlue, MiniCell, MKD, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PQSine, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, TFAP, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный) **Факс:** 8 (812) 320-02-42 **Электронная почта:** <u>org@eplast1.ru</u> **Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.