

Film Capacitors

EMI Suppression Capacitors (MKP)

Series/Type:B32922H/J ... B32926H/JDate:November 2019

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EMI suppression capacitors (MKP)

X2 / 305 V AC

B32922H/J ... B32926H/J

Typical applications

- X2 class for interference suppression
- "Across the line" applications
- Severe ambient conditions
- For connections in series with the mains
- Capacitive power supply
- Energy meters

Climatic

- Max. operating temperature: 110 °C
- Climatic category (IEC 60068-1:2013): 40/110/56

Construction

- Dielectric: metallised polypropylene (MKP)
- Wound film technology
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

Features

- Self-healing properties
- High stability of capacitance value
- AEC-Q200D compliant

Terminals

- Parallel wire leads
- Lead-free tinned
- Standard lead lengths: 6-1 mm
- Special lead lengths available on request

Marking

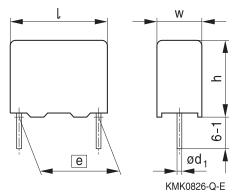
Manufacturer's logo, lot number, date code, rated capacitance (coded), cap. tolerance (code letter), rated AC voltage, series number, sub-class (X2), dielectric code (MKP), climatic category, passive flammability category, approvals

Delivery mode

Bulk (untaped) Taped (Ammo pack or reel) For taping details, refer to chapter "Taping and packing"

Dimensional drawings

Drawing A1



Dimensions in mm

| Number of wires | Lead spacing <i>e</i> _±0.4 | Lead diameter d1 ±0.05 | Туре |
|-----------------------|-----------------------------------|------------------------------|------------|
| 2-pin | 15.0 | 0.8 | B32922 H/J |
| 2-pin | 22.5 | 0.8 | B32923 H/J |
| 2-pin | 27.5 | 0.8 | B32924 H/J |
| 2-pin | 37.5 | 1.0 | B32926 H/J |

Marking Example



KMK1582-Y



X2/305 V AC

X2

Approvals

| Approval marks | Standards | Certificate |
|-----------------|--|-----------------------------|
| 3 15 | EN 60384-14:2014 IEC 60384-14:2013 | ENEC-00812 (approved by UL) |
| c 91) us | UL 60384-14:2014 CSA E60384-14:2013 | E97863 (approved by UL) |

Overview of available types

| Lead spacing | 15 mm | 22.5 mm | 27.5 mm | 37.5 mm |
|---------------------|-----------|-----------|-----------|-----------|
| Туре | B32922H/J | B32923H/J | B32924H/J | B32926H/J |
| C _R (μF) | | | | |
| 0.10 | | | | |
| 0.15 | | | | |
| 0.2 | | | | |
| 0.22 | | | | |
| 0.33 | | | | |
| 0.410 | | | | |
| 0.47 | | | | |
| 0.56 | | | | |
| 0.68 | | | | |
| 0.82 | | | | |
| 1.0 | | | | |
| 1.5 | | | | |
| 2.2 | | | | |
| 3.3 | | | | |
| 4.7 | | | | |
| 6.8 | | | | |
| 8.2 | | | | |
| 10 | | | | |
| 15 | | | | |





X2/305 V AC

Ordering codes and packing units

| Lead | C _R | Max. dimensions | Ordering code | Ammo | Reel | Untaped |
|---------|----------------|----------------------------|------------------|----------|----------|----------|
| spacing | | $w \times h \times l$ | (composition see | pack | | |
| mm | μF | mm | below) | pcs./MOQ | pcs./MOQ | pcs./MOQ |
| 15 | 0.10 | $6.0\times11.0\times18.0$ | B32922H3104+*** | 3840 | 4400 | 4000 |
| | 0.15 | $7.0\times12.5\times18.0$ | B32922H3154+*** | 3320 | 3600 | 4000 |
| | 0.20 | $8.0\times14.0\times18.0$ | B32922H3204+*** | 2920 | 3000 | 2000 |
| | 0.22 | $8.0\times14.0\times18.0$ | B32922H3224M*** | 2920 | 3000 | 2000 |
| | 0.22 | $8.5\times14.5\times18.0$ | B32922J3224+*** | 2720 | 2800 | 2000 |
| | 0.33 | 9.0 	imes 17.5 	imes 18.0 | B32922H3334+*** | 2560 | 2800 | 2000 |
| _ | 0.47 | $11.0\times18.5\times18.0$ | B32922H3474+*** | — | 2200 | 1200 |
| 22.5 | 0.22 | $7.0\times16.0\times26.5$ | B32923H3224+*** | 2320 | 2400 | 2520 |
| | 0.33 | $8.5\times16.5\times26.5$ | B32923J3334+*** | 1920 | 2000 | 2040 |
| | 0.41 | $8.5\times16.5\times26.5$ | B32923H3414M*** | 1920 | 2000 | 2040 |
| | 0.47 | $10.5\times16.5\times26.5$ | B32923H3474+*** | 1560 | 1600 | 2160 |
| | 0.56 | $10.5\times18.5\times26.5$ | B32923H3564+*** | 1560 | 1600 | 2160 |
| | 0.68 | $10.5\times18.5\times26.5$ | B32923H3684M*** | 1560 | 1600 | 2160 |
| | 0.68 | $11.0\times20.5\times26.5$ | B32923J3684+*** | — | — | 2040 |
| | 0.82 | $11.0\times20.5\times26.5$ | B32923H3824+*** | — | — | 2040 |
| | 1.0 | $12.0\times22.0\times26.5$ | B32923H3105+*** | — | — | 1800 |
| | 1.5 | $14.5\times29.5\times26.5$ | B32923H3155+*** | - | - | 1040 |
| | 2.2 | $14.5\times29.5\times26.5$ | B32923H3225M*** | - | _ | 1040 |

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

Composition of ordering code

- + = Capacitance tolerance code:
 - M =±20%

 $K = \pm 10\%$

- *** = Packaging code:
 - 289 = Straight terminals, Ammo pack for lead spacing 15 mm and 22.5 mm
 - 189 = Straight terminals, Reel
 - $\begin{array}{rl} \text{003} = & \text{Straight terminals, untaped} \\ & (\text{lead length 3.2 } \pm 0.3 \text{ mm}) \end{array}$
 - 000 = Straight terminals, untaped (lead length 6 -1 mm)



X2 / 305 V AC

X2

Ordering codes and packing units

| Lead | C _R | Max. dimensions | Ordering code | Ammo | Reel | Untaped |
|---------|----------------|--------------------------------|------------------|----------|----------|----------|
| spacing | | $w \times h \times l$ | (composition see | pack | | |
| mm | μF | mm | below) | pcs./MOQ | pcs./MOQ | pcs./MOQ |
| 27.5 | 0.68 | $11.0 \times 19.0 \times 31.5$ | B32924H3684+*** | — | 1400 | 1280 |
| | 1.0 | $11.0 \times 21.0 \times 31.5$ | B32924H3105+*** | _ | 1400 | 1280 |
| | 1.5 | $13.5\times23.0\times31.5$ | B32924H3155M*** | _ | 1000 | 1040 |
| | 1.5 | $14.0\times24.5\times31.5$ | B32924J3155+*** | _ | _ | 1040 |
| | 2.2 | $16.0\times32.0\times31.5$ | B32924J3225+*** | _ | _ | 880 |
| | 2.2 | $18.0\times27.5\times31.5$ | B32924H3225+*** | _ | _ | 800 |
| | 3.3 | $18.0\times33.0\times31.5$ | B32924J3335+*** | _ | _ | 800 |
| | 3.3 | $19.0\times30.0\times31.5$ | B32924H3335M*** | _ | _ | 720 |
| | 4.7 | $22.0\times36.5\times31.5$ | B32924H3475+*** | — | — | 640 |
| 37.5 | 2.2 | $14.0\times25.0\times42.0$ | B32926H3225+*** | — | — | 1380 |
| | 3.3 | $16.0\times28.5\times42.0$ | B32926H3335+*** | — | — | 800 |
| | 4.7 | $18.0\times32.5\times42.0$ | B32926H3475+*** | — | — | 720 |
| | 6.8 | $20.0\times39.5\times42.0$ | B32926H3685+*** | — | — | 640 |
| | 8.2 | $28.0\times37.0\times42.0$ | B32926J3825+*** | — | — | 440 |
| | 10.0 | $28.0\times37.0\times42.0$ | B32926H3106M*** | _ | _ | 440 |
| | 10.0 | $28.0\times42.5\times42.0$ | B32926J3106+*** | - | - | 440 |
| | 15.0 | $33.0\times48.0\times42.0$ | B32926H3156+*** | - | - | 180 |

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

Composition of ordering code

- + = Capacitance tolerance code:
 - M = ±20%
 - $K = \pm 10\%$

*** = Packaging code:

- 289 = Straight terminals, Ammo pack for lead spacing 15 mm and 22.5 mm
- 189 = Straight terminals, Reel
- $\begin{array}{rl} \text{003} = & \text{Straight terminals, untaped} \\ & (\text{lead length 3.2 } \pm 0.3 \text{ mm}) \end{array}$
- 000 = Straight terminals, untaped (lead length 6 -1 mm)





X2/305 V AC

Technical data and specifications

Reference standard: IEC 60384-14:2013/UL 60384-14:2014 and AEC-Q200D. All data given at T = 20 $^{\circ}$ C, unless otherwise specified.

| Rated AC voltage | 305 V AC (5 | 305 V AC (50/60 Hz) | | | | |
|--|--------------------------|------------------------|--------------------------------|-----------------|--|--|
| (IEC 60384-14:2013) | | | | | | |
| Rated DC voltage V _{DC} | 630 V DC | 630 V DC | | | | |
| DC voltage test | Between ter | rminals: 131 | 2 V DC / 2 s | | | |
| The repetition of this DC voltage test | may damage | the capacite | or. Special care mus | st be taken in | | |
| case of use several capacitors in a pa | arallel configu | ration. | | | | |
| Max. operating temperature $T_{op,max}$ | +110 °C | | | | | |
| Dissipation factor tan δ (in 10 ⁻³) | at | C _R ≤0.1 μF | 0.1μF <c<sub>R ≤2.2 μF</c<sub> | C_{R} >2.2 µF | | |
| at 20 $^{\circ}$ C (upper limit values) | 1 kHz | 1.0 | 1.0 | 2.0 | | |
| | 100 kHz | 5.0 | _ | _ | | |
| Insulation resistance R_{ins} (in $G\Omega$) | $C_{R} \le 0.33 \ \mu F$ | = | C _R > 0.33 μF | | | |
| or time constant $\tau = C_R \cdot R_{ins}$ (in s) | 100 GΩ | | 30 000 s | | | |
| at 20 °C, rel. humidity \leq 65% | | | | | | |

| (minimum as-delivered values) | | | | |
|--------------------------------------|--|------------------------|------------------|---|
| Operating AC voltage V _{op} | $T_{op} \le 110 \ ^{\circ}C$ | $V_{op} = V_{AC}$ | (contin | uously) |
| at high temperature | $T_{op} \le 110 \ ^{\circ}C$ | V _{op} = 1.25 | $5 \cdot V_{AC}$ | (1000 h) |
| Passive flammability category | В | · | | |
| Damp heat test | | Test 1: | | Test 2: |
| | Temperature: | 85 °C ±2 ° | C | 60 °C ±2 °C |
| | Relative humidity (RH) | : 85% ±2% | | 95% ±2% |
| | Test duration: | 1000 h | | 1000 h |
| | Voltage value: | 240 V AC, | 50 Hz | 240 V AC, 50 Hz |
| Limit values after damp heat test | Capacitance change I | C/CI | ≤ 10% |) |
| | Dissipation factor change $\Delta tan \delta$ | | for lea | ^{⊢3} (at 1 kHz) d spacing n and 22.5 mm |
| | Dissipation factor change $\Delta tan \; \delta$ | | for lea | I0 ⁻² (at 1 kHz) Id spacing nm and 37.5 mm |
| | ∆tan δ/tan δ | | ≤ 2000 | 0% (at 10 kHz) |
| | Insulation resistance R | ins | ≥ 200 | ΜΩ |



X2 / 305 V AC

X2

Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in V/ μ s.

" k_0 " represents the maximum permissible pulse characteristic of the waveform applied to the capacitor, expressed in V²/µs.

Note:

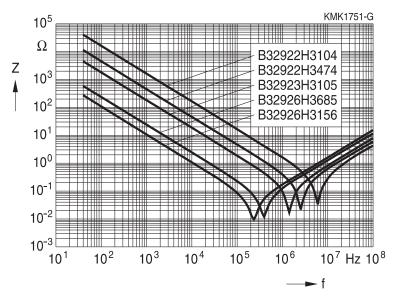
The values of dV/dt and k_0 provided below must not be exceeded in order to avoid damaging the capacitor.

dV/dt and k₀ values

| Lead spacing | 15 mm | 22.5 mm | 27.5 mm | 37.5 mm |
|---------------|--------|---------|---------|---------|
| dV/dt in V/µs | 340 | 170 | 120 | 80 |
| k₀ in V²/μs | 292400 | 146200 | 103200 | 68800 |

Impedance Z versus frequency f

(typical values)

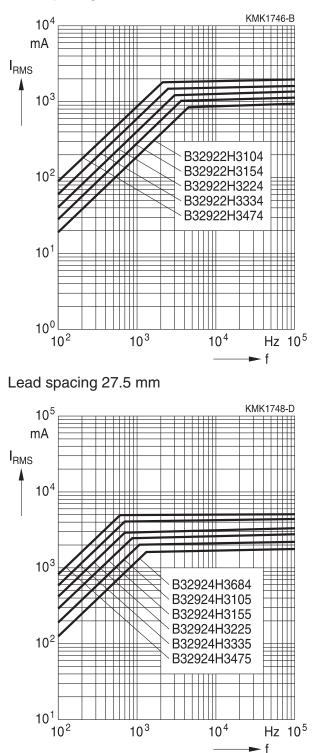




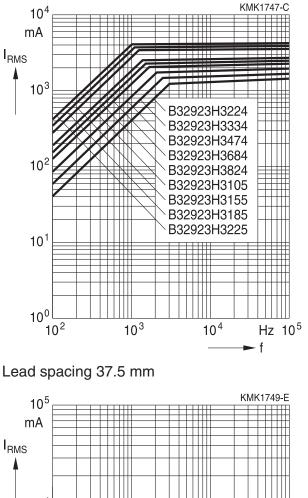


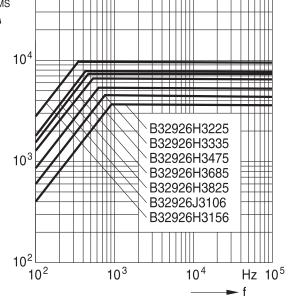
Permissible AC current I_{RMS} versus frequency f (for sinusoidal waveform, TA \leq 90 °C and Δ ESR <100% from receipt condition)

Lead spacing 15 mm



Lead spacing 22.5 mm







X2 / 305 V AC

X2

Testing and Standards

| Test | Reference | Conditions of test | | Performance requirements |
|--------------|------------------|---------------------------------------|---------------------|--|
| Electrical | IEC | Voltage Proof: | | Within specified limits |
| parameters | 60384-14:2013 | Between terminals: | | |
| | | $4.3 \times V_{\rm R}$ (DC), 2s | | |
| | | Terminals and encl | osure: | |
| | | 2 V _R + 1500 V AC | | |
| | | Insulation resistanc | e, R _{ins} | |
| | | Capacitance, C | | |
| | | Dissipation factor, t | an δ | |
| Robustness | IEC | Tensile strength (te | | Capacitance and tan δ |
| of termina- | 60068-2-21:2006 | Wire diameter | Tensile | within specified limits |
| tions | | | force | |
| | | 0.5 < d₁ ≤ 0.8 mm | 10 N | |
| | | $0.8 < d_1 \le 0.0$ mm | - | |
| Desisteres | IEC | | _ | |
| Resistance | 60068-2-20.2008, | Solder bath temper 260 ±5 °C, immersi | | $\Delta C/C_0 \le 5\%$ |
| to soldering | test Tb, | 10 seconds | | tan δ within specified limits |
| heat | method 1A | | | |
| Desid | | T | | No visible domage |
| Rapid | IEC | $T_A = lower category$ | • | No visible damage |
| change of | 60384-14:2013 | $T_{B} = upper category$ | • | $ \Delta C/C_0 \le 5\%$ |
| temperature | | Five cycles, duratio | n t = 30 min. | tan δ within specified limits |
| Vibration | IEC | Test F _c : vibration si | nusoidal | No visible damage |
| | 60384-14:2013 | Displacement: 0.75 | mm | |
| | | Accleration: 98 m/s | 2 | |
| | | Frequency: 10 Hz . | 500 Hz | |
| | | Test duration: 3 ort | nogonal axes, | |
| | | 2 hours each axe | | |
| Bump | IEC | Test Eb: Total 400 | 0 bumps with | No visible damage |
| | 60384-14:2013 | 400 m/s ² mounted of | on PCB | $ \Delta C/C_0 \le 5\%$ |
| | | 6 ms duration | | tan δ within specified limits |
| Damp heat, | IEC | Test Ca | | No visible damage |
| steady | 60384-14:2013 | 40 °C / 93% RH / 5 | 6 days | $ \Delta C/C_0 \le 5\%$ |
| state | | | | $ \Delta \tan \delta \le 0.008$ for $C \le 1 \ \mu F$ |
| | | | | $ \Delta \tan \delta \le 0.005$ for C > 1 μ F |
| | | | | Voltage proof |
| | | | | $R_{ins} \ge 50\%$ of initial limit |





X2 / 305 V AC

| Test | Reference | Conditions of test | Performance requirements |
|--------------|---------------|--|--|
| Impulse | IEC | 3 impulses | No visible damage |
| test | 60384-14:2013 | T _B / 1.25 V _R / 1000 hours, | $ \Delta C/C_0 \leq 10\%$ |
| Endurance | | 1000 V _{BMS} for 0.1 s every hour | $ \Delta \tan \delta \le 0.008$ for C $\le 1 \ \mu F$ |
| | | | $ \Delta \tan \delta \le 0.005$ for C > 1 μ F |
| | | | Voltage proof |
| | | | $R_{ins} \ge 50\%$ of initial limit |
| Passive | IEC | Flame applied for a period of | В |
| flammability | 60384-14:2013 | time depending on capacitor | |
| | | volume | |
| Active | IEC | 20 discharges at 2.5 kV + V_R | The cheesecloth shall not |
| flammability | 60384-14:2013 | | burn with a flame |

Mounting guidelines

1 Soldering

1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

| Solder bath temperature | 235 ±5 °C |
|-------------------------|---|
| Soldering time | 2.0 ±0.5 s |
| Immersion depth | 2.0 +0/ -0.5 mm from capacitor body or seating plane |
| Evaluation criteria: | |
| Visual inspection | Wetting of wire surface by new solder ≥90%, free-flowing solder |



X2 / 305 V AC



1.2 Resistance to soldering heat

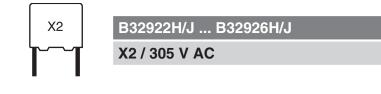
Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1. Conditions:

| Series | | Solder bath temperature | Soldering time |
|------------------|--|---|--|
| coated | xcept $2.5 \times 6.5 \times 7.2$ mm) I (lead spacing >10 mm) | 260 ±5 °C | 10 ±1 s |
| MFP | | - | |
| | acing >7.5 mm) | | |
| MKT boxed (c | ase $2.5 \times 6.5 \times 7.2$ mm) | - | 5±1 s |
| MKP (lead spa | acing ≤7.5 mm) | - | <4 s |
| MKT uncoated | I (lead spacing ≤10 mm) I (B32559) | | recommended soldering profile for MKT uncoated (lead spacing \leq 10 mm) and insulated (B32559) |
| 300 | KMK1242-V | | |
| °C | _ ∠ 260 °C, 4 s | | |
| т | 260 C, 4 S | | |
| 250 | | | |
| | | | |
| 200 | | | |
| | | | |
| 150 | | | |
| | | | |
| 100 | | | |
| | | | |
| 50 | | | |
| | | | |
| 0 50 | 100 150 200 s 25 | 50 | |
| 0 00 | | | |
| Immersion dept | h | 2.0 + 0/-0.5 mm from car | acitor body or seating plane |
| Shield | | Heat-absorbing board, (1.5 ± 0.5) mm thick, between | |
| | | capacitor body and liquid | |
| Evaluation crite | ria: | . , , , , | |
| Visual inspectio | inspection No visible damage | | |
| | | 2% for MKT/MKP/MFP | |
| $\Delta C/C_0$ | | 5% for EMI suppression of | capacitors |
| tan δ | | As specified in sectional specification | |

Please read *Cautions and warnings* and *Important notes* at the end of this document.

Page 11 of 22





1.3 General notes on soldering

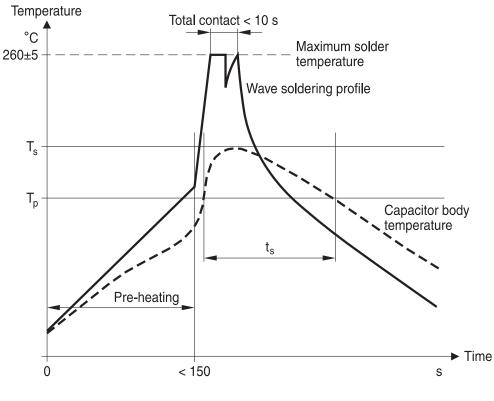
Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature T_{max} . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics:
- diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

Recommendations

As a reference, the recommended wave soldering profile for our film capacitors is as follows:

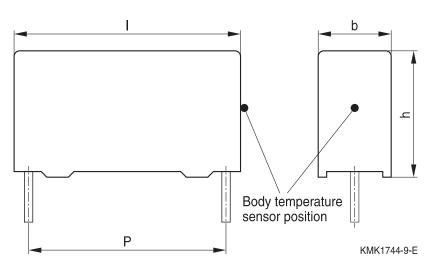


 $T_{s}: Capacitor body maximum temperature at wave soldering \\T_{p}: Capacitor body maximum temperature at pre-heating \\KMK1745-A-E$



X2 / 305 V AC





Body temperature should follow the description below:

- MKP capacitor During pre-heating: T_p ≤110 °C During soldering: T_s ≤120 °C, t_s ≤45 s
- MKT capacitor During pre-heating: T_p ≤125 °C During soldering: T_s ≤160 °C, t_s ≤45 s

When SMD components are used together with leaded ones, the film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.

Leaded film capacitors are not suitable for reflow soldering.

In order to ensure proper conditions for manual or selective soldering, the body temperature of the capacitor (T_s) must be \leq 120 °C.

One recommended condition for manual soldering is that the tip of the soldering iron should be <360 °C and the soldering contact time should be no longer than 3 seconds.

For uncoated MKT capacitors with lead spacings \leq 10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering

Please refer to our Film Capacitors Data Book in case more details are needed.





X2 / 305 V AC

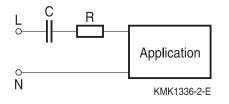
Application note for the different possible X1 / X2 positions

In series with the powerline (i.e. capacitive power supply)

Typical Applications:

- Power meters
- ECUs for white goods and household appliances
- Different sensor applications
- Severe ambient conditions

Basic circuit



Required features

- High capacitance stability over the lifetime
- Narrow tolerances for a controlled current supply

Recommended product series

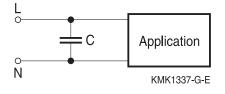
- B3293* (305 V AC) heavy duty with EN approval for X2 (UL Q1/2010)
- B3265* MKP series standard MKP capacitor without safety approvals
- B3267*L MKP series standard MKP capacitor without safety approvals
- B3292*H/J (305 V AC), severe ambient condition, approved as X2

In parallel with the powerline

Typical Applications:

Standard X2 are used parallel over the mains for reducing electromagnetic interferences coming from the grid. For such purposes they must meet the applicable EMC directives and standards.

Basic circuit



Required features

- Standard safety approvals (ENEC, UL, CSA, CQC)
- High pulse load capability
- Withstand surge voltages

Recommended product series

- B3292*C/D (305 V AC) standard series, approved as X2
- B3291* (330 V AC), approved as X1
- B3291* (530 V AC), approved as X1
- B3291* (550 V AC), approved as X1
- B3292*H/J (305 V AC), severe ambient condition, approved as X2



X2 / 305 V AC

X2

Cautions and warnings

- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board.
- Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering.
- Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.
- Consult us if application is with severe temperature and humidity condition.
- There are no serviceable or repairable parts inside the capacitor. Opening the capacitor or any attempts to open or repair the capacitor will void the warranty and liability of TDK Electronics.
- Please note that the standards referred to in this publication may have been revised in the meantime.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

| Торіс | Safety information | Reference chapter "General technical information" |
|-------------------------|---|---|
| Storage conditions | Make sure that capacitors are stored within the specified range of time, temperature and humidity conditions. | 4.5 "Storage conditions" |
| Flammability | Avoid external energy, such as fire or electricity (passive flammability), avoid overload of the capacitors (active flammability) and consider the flammability of materials. | 5.3 "Flammability" |
| Resistance to vibration | Do not exceed the tested ability to withstand vibration. The capacitors are tested to IEC 60068-2-6:2007. TDK Electronics offers film capacitors specially designed for operation under more severe vibration regimes such as those found in automotive applications. Consult our catalog "Film Capacitors for Automotive Electronics". | 5.2 "Resistance to vibration" |





X2 / 305 V AC

| Topic | Safety information | Reference chapter "Mounting guidelines" |
|---|--|--|
| Soldering | Do not exceed the specified time or temperature limits during soldering. | 1 "Soldering" |
| Cleaning | Use only suitable solvents for cleaning capacitors. | 2 "Cleaning" |
| Embedding of capacitors in finished assemblies | When embedding finished circuit assemblies in plastic resins, chemical and thermal influences must be taken into account. Caution: Consult us first, if you also wish to embed other uncoated component types! | 3 "Embedding of capacitors in finished assemblies" |

Design of our capacitors

Our EMI capacitors use polypropylene (PP) film metalized with a thin layer of Zinc (Zn). The following key points have made this design suitable to IEC/UL testing, holding a minimum size.

- Overvoltage AC capability with very high temperature Endurance test of IEC 60384-14:2013 (4th edition) / UL 60384-14:2014 (2nd edition) must be performed at 1.25 × V_R at maximum temperature, during 1000 hours, with a capacitance drift less than 10%.
- Higher breakdown voltage withstanding if compared to other film metallizations, like Aluminum. IEC 60384-14:2013 (4th edition) / UL 60384-14:2014 (2nd edition) establishes high voltage tests performed at 4.3 × V_R −1 minute, impulse testing at 2500 V for C = 1 µF and active flammability tests.
- Damp heat steady state: 40 °C/ 93% RH / 56 days. (without voltage or current load)

Effect of humidity on capacitance stability

Long contact of a film capacitor with humidity can produce irreversible effects. Direct contact with liquid water or excess exposure to high ambient humidity or dew will eventually remove the film metallization and thus destroy the capacitor. Plastic boxed capacitors must be properly tested in the final application at the worst expected conditions of temperature and humidity in order to check if any parameter drift may provoke a circuit malfunction.

In case of penetration of humidity through the film, the layer of Zinc can be degraded, specially under AC operation (change of polarity), accelerated by the temperature, provoking an increment of the serial resistance of the electrode and eventually a reduction of the capacitance value. For DC operation, the parameter drift is much less.

Plastic boxes and resins can not protect 100% against humidity. Metal enclosures, resin potting or coatings or similar measures by customers in their applications will offer additional protection against humidity penetration.

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the order-





ing codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under

www.tdk-electronics.tdk.com/orderingcodes.





X2/305 V AC

Symbols and terms

| Symbol | English | German |
|-----------------------|---|---|
| α | Heat transfer coefficient | Wärmeübergangszahl |
| α_{c} | Temperature coefficient of capacitance | Temperaturkoeffizient der Kapazität |
| А | Capacitor surface area | Kondensatoroberfläche |
| βc | Humidity coefficient of capacitance | Feuchtekoeffizient der Kapazität |
| С | Capacitance | Kapazität |
| C _R | Rated capacitance | Nennkapazität |
| ΔC | Absolute capacitance change | Absolute Kapazitätsänderung |
| $\Delta C/C$ | Relative capacitance change (relative | Relative Kapazitätsänderung (relative |
| | deviation of actual value) | Abweichung vom Ist-Wert) |
| $\Delta C/C_R$ | Capacitance tolerance (relative deviation | |
| | from rated capacitance) | vom Nennwert) |
| dt | Time differential | Differentielle Zeit |
| Δt | Time interval | Zeitintervall |
| ΔT | Absolute temperature change | Absolute Temperaturänderung |
| | (self-heating) | (Selbsterwärmung) |
| ∆tan δ | Absolute change of dissipation factor | Absolute Änderung des Verlustfaktors |
| ΔV | Absolute voltage change | Absolute Spannungsänderung |
| dV/dt | Time differential of voltage function (rate | Differentielle Spannungsänderung |
| | of voltage rise) | (Spannungsflankensteilheit) |
| $\Delta V / \Delta t$ | Voltage change per time interval | Spannungsänderung pro Zeitintervall |
| E | Activation energy for diffusion | Aktivierungsenergie zur Diffusion |
| ESL | Self-inductance | Eigeninduktivität |
| ESR | Equivalent series resistance | Ersatz-Serienwiderstand |
| f | Frequency | Frequenz |
| f ₁ | Frequency limit for reducing permissible | Grenzfrequenz für thermisch bedingte |
| | AC voltage due to thermal limits | Reduzierung der zulässigen |
| _ | | Wechselspannung |
| f ₂ | Frequency limit for reducing permissible | Grenzfrequenz für strombedingte |
| | AC voltage due to current limit | Reduzierung der zulässigen |
| t. | | Wechselspannung |
| f _r | Resonant frequency | Resonanzfrequenz |
| F _D | Thermal acceleration factor for diffusion | Therm. Beschleunigungsfaktor zur Diffusion |
| F _T | Derating factor | Deratingfaktor |
| i | Current (peak) | Stromspitze |
| I _C | Category current (max. continuous | Kategoriestrom (max. Dauerstrom) |
| | current) | |



X2/305 V AC

X2

| Symbol | English | German |
|---------------------------------------|---|---|
| I _{RMS} | (Sinusoidal) alternating current, | (Sinusförmiger) Wechselstrom |
| | root-mean-square value | |
| i _z | Capacitance drift | Inkonstanz der Kapazität |
| k _o | Pulse characteristic | Impulskennwert |
| Ls | Series inductance | Serieninduktivität |
| λ | Failure rate | Ausfallrate |
| λο | Constant failure rate during useful | Konstante Ausfallrate in der |
| | service life | Nutzungsphase |
| λ_{test} | Failure rate, determined by tests | Experimentell ermittelte Ausfallrate |
| P_{diss} | Dissipated power | Abgegebene Verlustleistung |
| P _{gen} | Generated power | Erzeugte Verlustleistung |
| Q | Heat energy | Wärmeenergie |
| ρ | Density of water vapor in air | Dichte von Wasserdampf in Luft |
| R | Universal molar constant for gases | Allg. Molarkonstante für Gas |
| R | Ohmic resistance of discharge circuit | Ohmscher Widerstand des |
| | | Entladekreises |
| R _i | Internal resistance | Innenwiderstand |
| R _{ins} | Insulation resistance | Isolationswiderstand |
| R _P | Parallel resistance | Parallelwiderstand |
| Rs | Series resistance | Serienwiderstand |
| S | severity (humidity test) | Schärfegrad (Feuchtetest) |
| t | Time | Zeit |
| Т | Temperature | Temperatur |
| τ | Time constant | Zeitkonstante |
| tan δ | Dissipation factor | Verlustfaktor |
| $tan \ \delta_{\scriptscriptstyle D}$ | Dielectric component of dissipation factor | Dielektrischer Anteil des Verlustfaktors |
| tan δ_P | Parallel component of dissipation factor | Parallelanteil des Verlfustfaktors |
| tan δ_s | Series component of dissipation factor | Serienanteil des Verlustfaktors |
| T _A | Temperature of the air surrounding the component | Temperatur der Luft, die das Bauteil umgibt |
| T _{max} | Upper category temperature | Obere Kategorietemperatur |
| T _{min} | Lower category temperature | Untere Kategorietemperatur |
| t _{OL} | Operating life at operating temperature and voltage | Betriebszeit bei Betriebstemperatur und -spannung |
| T _{op} | Operating temperature, $T_A + \Delta T$ | Beriebstemperatur, $T_A + \Delta T$ |
| т _{ор} Т _В | Rated temperature | Nenntemperatur |
| T _{ref} | Reference temperature | Referenztemperatur |
| t _{SL} | Reference service life | Referenz-Lebensdauer |





X2/305 V AC

| Symbol | English | German |
|-----------------|-----------------------------------|---------------------------------------|
| V _{AC} | AC voltage | Wechselspannung |
| V _c | Category voltage | Kategoriespannung |
| $V_{C,RMS}$ | Category AC voltage | (Sinusförmige) |
| | | Kategorie-Wechselspannung |
| V_{CD} | Corona-discharge onset voltage | Teilentlade-Einsatzspannung |
| V_{ch} | Charging voltage | Ladespannung |
| V_{DC} | DC voltage | Gleichspannung |
| V_{FB} | Fly-back capacitor voltage | Spannung (Flyback) |
| Vi | Input voltage | Eingangsspannung |
| Vo | Output voltage | Ausgangssspannung |
| V_{op} | Operating voltage | Betriebsspannung |
| V _p | Peak pulse voltage | Impuls-Spitzenspannung |
| V_{pp} | Peak-to-peak voltage Impedance | Spannungshub |
| V _R | Rated voltage | Nennspannung |
| Ŷ _R | Amplitude of rated AC voltage | Amplitude der Nenn-Wechselspannung |
| V_{RMS} | (Sinusoidal) alternating voltage, | (Sinusförmige) Wechselspannung |
| | root-mean-square value | |
| V_{SC} | S-correction voltage | Spannung bei Anwendung "S-correction" |
| V_{sn} | Snubber capacitor voltage | Spannung bei Anwendung |
| | | "Beschaltung" |
| Z | Impedance | Scheinwiderstand |
| е | Lead spacing | Rastermaß |



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