DRAWING MADE IN THIRD ANGLE PROJECTION

567965 ⇔ 567965

/home/us016926/DMTECmod

PART NUMBER	REV	FIRST USED
567965–1	A	854040–3

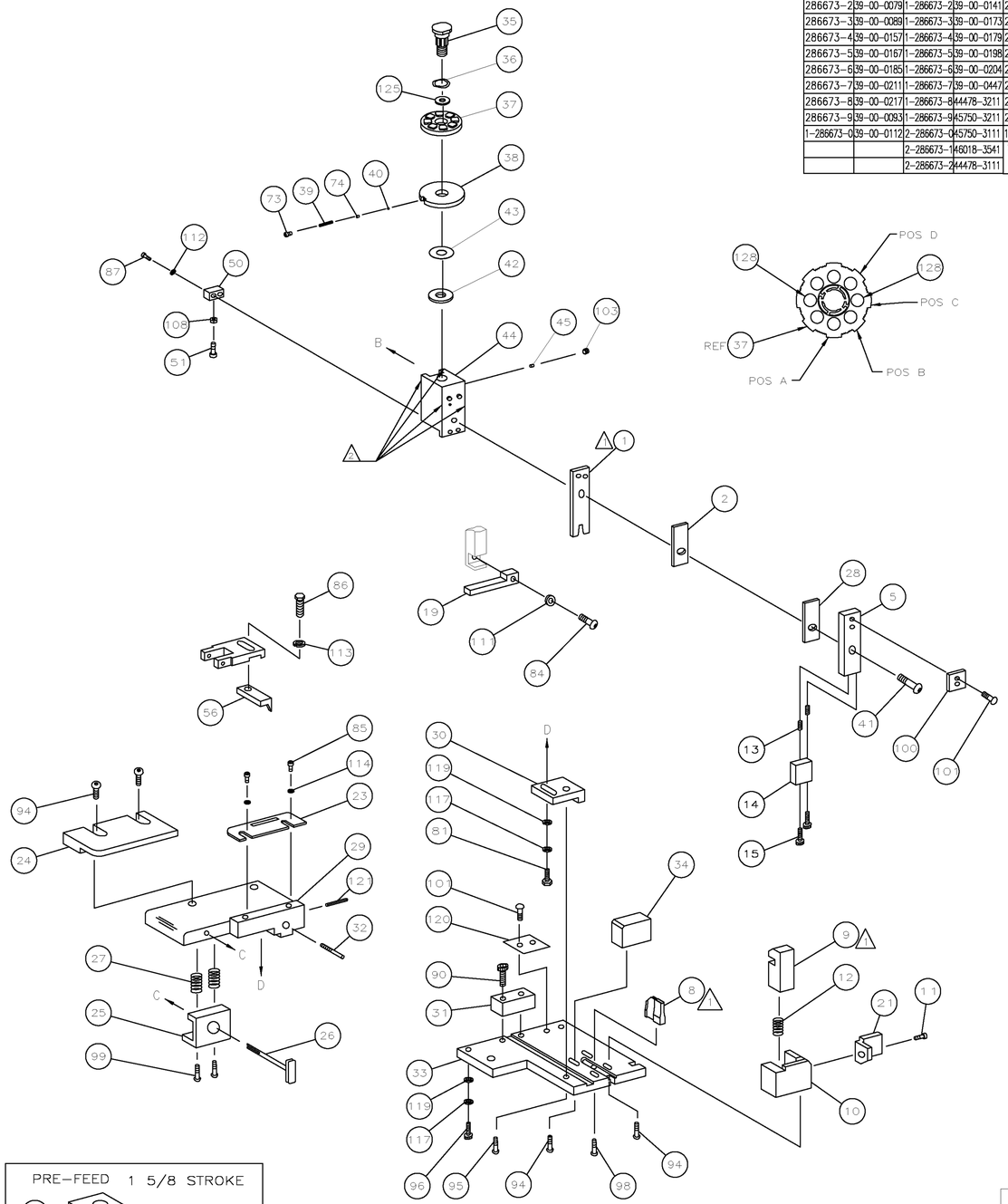
TERMINAL NAME: MINI–FIT JR.

TE PN	MFR PN	TE PN	MFR PN	TE PN	MFR PN	TE PN	MFR PN
SOCKET				PIN			
286673–1	39–00–0077	1–286673–1	39–00–0118	286857–1	39–00–0081	1–286857–1	40–01–0855
286673–2	39–00–0079	1–286673–2	39–00–0141	286857–2	39–00–0083	1–286857–2	98–00–0176
286673–3	39–00–0089	1–286673–3	39–00–0173	286857–3	39–00–0095	1–286857–3	44476–3211
286673–4	39–00–0157	1–286673–4	39–00–0179	286857–4	39–00–0124	1–286857–4	44485–3211
286673–5	39–00–0167	1–286673–5	39–00–0198	286857–5	39–00–0130	1–286857–5	44485–3311
286673–6	39–00–0185	1–286673–6	39–00–0204	286857–6	39–00–0223	1–286857–6	46012–3111
286673–7	39–00–0211	1–286673–7	39–00–0447	286857–7	44476–3111	1–286857–7	46012–3141
286673–8	39–00–0217	1–286673–8	44478–3211	286857–8	39–00–0147	1–286857–8	46012–3211
286673–9	39–00–0093	1–286673–9	45750–3211	286857–9	39–00–0449	1–286857–9	46012–3241
1–286673–0	39–00–0112	2–286673–0	45750–3111	1–286857–0	39–00–0099	2–286857–0	44485–3411
		2–286673–1	46018–3541				
		2–286673–2	44478–3111				

VISIBLE PAD LTR	CRIMP DATA (NON–AMP TERM–AMP SPEC) CRIMP HEIGHT	WIRE SIZE
A	.052 ±002 [1.27 ±0.05mm]	16
B	NOT	USED
C	NOT	USED
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.062 [1.57mm]	F	16
INSUL	.080 [2.03mm]	F	.065 MAX

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.118–.138	NONE	.435	SEE CUSTOMER MANUAL	NONE	L2343



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. ITEM NOT SHOWN
4. CUT TO LENGTH AT ASSY

SIM TO HDM –

					129
2	–	C	2–354779–5	PIN, WIRE DISC (.3115)C	128
					127
					126
1	–	A	986950–1	WASHER, FLAT PRECISION	125
1	–	A	217238–3	GENERAL INSTRUCTION PACKAGE	124
					123
					122
1	–	A	4–21028–0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
1	–	B	690701–2	PLATE, SERIAL NO.	120
2	–	A	21899–2	WASHER,FLAT(#10)S G ADJ BLK	119
					118
2	–	A	21024–5	WASHER, LOCK(#10)ADJ BLOCK	117
					116
					115
2	–	A	21024–2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	–	A	21024–4	WASHER,LOCK(#8)FEED FINGER	113
2	–	A	21024–4	WASHER,LOCK(#8)DEP–HOLD	112
REF	–	A	21024–4	WASHER,LOCK(#8)STRIPPER	111
					110
					109
1	–	A	21018–5	NUT,HEX(#6)HOLD DOWN	108
					107
					106
					105
					104
1	–	A	21009–2	SCR,SKT SET(1/4–20x.25 LW)RAM	103
					102
4	–	A	21017–2	SCR,DRIVE(#2x.19)ID PLATE	101
1	–	B	819347–1	PLATE, IDENTIFICATION	100
2	–	A	3–21002–0	SCR,BHC(10–32x.88)DRAG	99
1	–	A	22733–8	SCR,BHC(8–32x.38 LW)ANVIL	98
					97
1	–	A	3–21000–8	SCR,SHC(10–32x.88)MOUNTING	96
1	–	A	2–21002–7	SCR,BHC(10–32x.50)SG ADJ BLK	95
6	–	A	2–21002–2	SCR,BHC(8–32x.50)SHEAR–TERM SUP	94
					93
					92
1	–	A	1–21002–7	SCR,SHC(6–32x.50)CAM	91
2	–	A	2–21000–7	SCR,SHC(8–32x.50)SCR BLK	90
					89
					88
2	–	A	2–21000–7	SCR,SHC(8–32x.48)DEP–HOLD DOWN	87
REF	–	A	2–22603–0	SCR,HEX HD(8–32x.31)FEED FINGER	86
2	–	A	1–21000–3	SCR,SHC(4–40x.25)F ST GUIDE	85
REF	–	A	22733–9	SCR,BHC(8–32x.50 SL)STRIPPER	84
					83
					82
1	–	A	3–22603–1	SCR,HEX(10–32x.38)SG ADJ BL	81
					80
					79
					78
2	–	B	463310–3	BLADE, STRIPPING (#16)	77
					76
					75
1	–	A	690603–1	SPRING, ASSIST	74
1	–	A	23030–1	SCR,SKT CAP (6–32X.25) CP DSC	73
					72
					71
–1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY			PARTS LIST		

					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
					57
REF	–	B	694433–8	PAWL, FEED	56
					55
					54
					53
					52
1	–	A	811242–2	BUMPER, HOLDDOWN	51
1	–	A	690753–1	SPACER, TONKER	50
					49
1	–	A	690602–6	CAM, PRE–FEED 1.62 STROKE	48
					47
					46
1	–	A	690191–1	PLUG, NYLON	45
1	–	C	455673–1	RAM	44
1	–	A	690125–1	WASHER, LAMINATED	43
1	–	A	690124–1	WASHER, RAM	42
1	–	A	690686–1	BOLT, CRIMPER(5/16x1.00)	41
1	–	A	23241–6	BALL, STEEL	40
1	–	A	690170–1	SPRING, COMPRESSION	39
1	–	A	690223–2	SPACER, INSULATION DISC	38
1	–	D	354777–1	WIRE DISC, PLASTIC	37
1	–	A	22480–5	WASHER, SPRING	36
1	–	B	690212–1	POST, RAM	35
1	–	B	690786–3	SUPPORT, TERMINAL	34
1	–	C	462544–1	PLATE, BASE SPECIAL	33
1	–	A	690432–3	SCREW, ADJUSTMENT	32
1	–	B	462543–1	BLOCK, SCREW SPECIAL	31
1	–	B	455689–1	BLOCK, STRIP GUIDE ADJ	30
1	–	C	455671–1	PLATE, STRIP GUIDE	29
1	–	C	1–455888–2	SPACER, FRONT SHEAR DEP	28
2	–	A	1–22284–0	SPRING, DRAG	27
1	–	B	690546–1	LEVER, DRAG RELEASE	26
1	–	B	240792–1	DRAG, TERMINAL	25
1	–	D	6–690504–0	GUIDE, STRIP (REAR)	24
1	–	A	690438–1	GUIDE, STRIP (FRONT)	23
					22
1	–	A	463756–1	GUIDE, SCRAP	21
					20
REF	–	C	462615–1	STRIPPER	19
1	–	B	904225–1	JAW ASSY	18
					17
					16
2	–	A	1–21989–4	SCR, SHLD	15
1	–	B	904274–1	DEPRESSOR	14
2	–	A	6–22281–3	SPRING, DEPRESSOR	13
1	–	A	5–22280–0	SPRING, SHEAR	12
1	–	B	1–690461–6	STOP, SHEAR (FRONT)	11
1	–	B	462548–1	HOLDER, SHEAR (FRONT) SP	10
1	–	B	462547–1	SHEAR, FLOAT (FRONT) SP	9
1	–	C	2–662184–0	ANVIL	8
					7
					6
1	–	A	904273–1	DEPRESSOR, SHEAR (FRONT) SP	5
1	–	B	2–238011–2	SPACER, BLOCK CRIMPER	4
1	–	C	5–456134–4	CRIMPER, INSULATION	3
1	–	C	455888–2	SPACER, CRIMPER	2
1	–	C	1–456403–6	CRIMPER, WIRE	1
–1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
			REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY			PARTS LIST		

P	F	LTR	REVISION RECORD	APP	DATE
		A4	ECR–10–023359	LZ/SX	NOV2010
		A3	ECR–06–017359	GB	7–06
		A2	ECN 0150–0949–02	TE	7–02
		A1	ECN 0150–0586–02	TE	4–02
		A	REVISED	TK	2–00

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±–
3 PLC DEC ±–
4 PLC DEC ±–
ANGLES ±–
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL – –	HT TR – –	FIN – –	
DR T.KINT 17FEB00	APP 17FEB00 T.ELBIN	Tyco Electronics	AMP Incorporated Harrisburg, PA 17105–3608
CHK 17FEB00 –	REL – –		
NAME STRIPPER CRIMPER APPLICATOR			MACHINE REF STRIPPER CRIMPER
SCALE –	D	DWG NO 567965	SHEET 1 OF 1 REV A4
CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO —

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Computer Version: Mechanical Revision 15.3.19.18

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- Техническая поддержка проекта;
- Защита от снятия компонента с производства.

Как с нами связаться

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