







E54SJ12033

1/8 Brick DC/DC Regulated Power Module 40~60V in, 11.8V/33.9A out, 400W

The Delphi series E54SJ12033, eighth brick, 40~60V input, single output 11.8V, isolated DC/DC converter is the latest offering from a world leader in power system and technology and manufacturing — Delta Electronics, Inc. This product provides up to 400 watts of power at 40~60V input in an industry standard footprint and pin out. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions. The E54SJ12033 offers peak 97.0% high efficiency. The E54SJ12033 is fully protected from abnormal input/output voltage, current, and temperature conditions and meets 707V isolation. And it can be connected in parallel directly for higher power without external oring-fet.

FEATURES

Electrical

- Peak Efficiency up to 97.0%
- Input range: 40~60Vdc
- Over current protection
- Input UVP/OVP,
- Over Temperature Protection
- Remote ON/OFF
- · Pre-bias startup
- No minimum load required
- Active Droop Performance
- Parallel Operation with Direct Output Connection
- 707Vdc isolation

Mechanical

Size(open frame):

58.4 x 22.8 x 12.2mm (2.30"x0.9"x0.48")

Size(with heat spreader):

58.4 x 22.8 x 14.5mm (2.30"x0.9"x0.57")

Size(with heat sink):

58.4 x 22.8 x 30.0mm (2.30"x0.9"x1.18")

Safety & Reliability

- UL 60950-1
- ISO 9001, TL 9000, ISO 14001, QS 9000,
- OHSAS18001 certified manufacturing facility

OPTIONS

- Negative/Positive Remote on/off
- Optional Power-Good Signal
- HSP/HSK optional

APPLICATIONS

- Optical Transport
- Data Networking
- Communications
- Servers



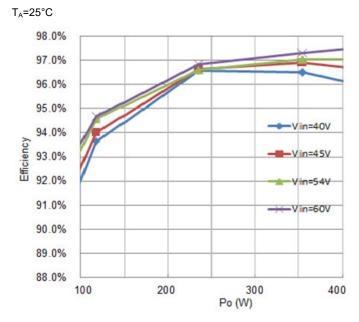
TECHNICAL SPECIFICATIONS

(T_A=25 $^{\circ}$ C, airflow rate=300 LFM, V_{in}=54Vdc, nominal V_{out} unless otherwise noted.)

PARAMETER	NOTES and CONDITIONS		E549	J12033	3
17110111121211		Min.	Тур.	Max.	Units
ABSOLUTE MAXIMUM RATINGS					
Input Voltage Continuous		0		60	Vdc Vdc
Transient	100mS	0		65	Vdc
Operating Ambient Temperature (Ta)		-20		85	°C
Operating Module Temperature (Th)	Hot Spot Temperature	-20		115	°C
Storage Temperature Input/Output Isolation Voltage		-55		125 707	°C Vdc
INPUT CHARACTERISTICS				101	Vuc
Operating Input Voltage		40	54	60	Vdc
Input Under-Voltage Lockout		00.0	00.4	40	
Turn-On Voltage Threshold Turn-Off Voltage Threshold		38.8 36.9	39.4 37.9	40 38.9	Vdc Vdc
Lockout Hysteresis Voltage		30.3	1.5	50.5	Vdc
Input Over-Voltage Protection		60.5	62	63.5	Vdc
Maximum Input Current	Full Load, 40V _{in}		400	10.8	A
No-Load Input Current Off Converter Input Current	V _{in} =54V, I _o =0A V _{in} =54V		120 20		mA mA
Internal Input Filter	L + C Structure, Lin and Cin shown in Figure 9		40+19.8		nH+µF
Internal Input Ripple Current	100uF AL cap and 20μF ceramic cap		300		mArms
OUTPUT CHARACTERISTICS	V6==F4V 0 1 T 0500	40.10	40.0	40.01	\/ 1
Output Voltage Set Point	Vin=54V, Io=Open Load, Ta=25°C Vin=54V, Io=Full Load, Ta=25°C	12.16 11.76	12.2 11.8	12.24 11.84	Vdc Vdc
Output Regulation	VIII 01V, 10 1 dii Lodd, 14-20 0	11.70	11.0	11.54	• 40
Load Regulation	V _{in} =54V, I _o =I _o min to I _o max		400		mV
	Tc= full operating temperature range V _{in} =40V to 60V. I _o =0	-0.4	.00	0.4	% Vo.set
Line Regulation Temperature Regulation	T _a =-20°C to 85°C	-0.4	1	0.4	% Vo.set
Total Output Voltage Range	Over sample load, line and temperature	11.6		12.4	V
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth				.,
Peak-to-Peak RMS	Full Load, Co=500uF, 1µF ceramic, 10µF tantalum Full Load, Co=500uF, 1µF ceramic, 10µF tantalum			150 80	mV mV
Operating Output Current Range	Tuli Load, Co-Soodi , Tuli Ceramic, Topi Tantalum	0		33.9	A
Output Over Current Protection(hiccup mode)	when V _o <10%V _{o.nom}	37.4		46.2	A
Output Over Voltage Protection(hiccup mode)			14		V
DYNAMIC CHARACTERISTICS Output Voltage Current Transient	Vin=54V, 500μF Tan & 1μF Ceramic load cap, 1A/μs				
Positive Step Change in Output Current	75% l _{o.max} to 50% l _{o.max}		100	350	mV
Negative Step Change in Output Current	50% I _{o.max} to 75% I _{o.max}		100	350	mV
Settling Time (within 1% nominal V _{out})			200		μs
Turn-On Delay Time	On/Off=On, from V _{in} =Turn-on Threshold to V _o =10%				
Start-Up Delay Time From Input Voltage	V _{o,nom}	5		30	mS
Start-Up Delay Time From On/Off Control	V _{in} =V _{in,nom} , from On/Off=On to V _o =10% V _{o,nom}	0		10	mS
Output Voltage Rise Time	V _o =10% to 90% V _{o,nom}	500		15 3300	mS
Output Capacitance EFFICIENCY	50% ceramic, 50% Oscon or AO	500		3300	μF
100% Load	Vin=54V		97.0		%
50% Load	Vin=54V		96.6		%
ISOLATION CHARACTERISTICS				707	\
Input to Output Isolation Capacitance			10	707	Vdc nF
FEATURE CHARACTERISTICS	<u></u>				
Switching Frequency	V _{in} =40~60V	330		1100	KHz
On/Off Control, Negative Remote On/Off logic	N/			0.0	V
Logic Low (Module On) Logic High (Module Off)	V _{on/off} V _{on/off}	2.4		0.8 20	V V
ON/OFF Current	Ion/off at Von/off=0.0V	2.4		0.2	mA
Leakage Current	Logic High, Von/off=15V	10		500	uA
Power Good (Optional Function), Negative Logic			40.5		V
Vout Low Threshold Vout High Threshold			10.5 13.5		V
Voict high Threshold Vin Low Threshold		37	10.0	39	V
Vin High Threshold		60.5		63.5	V
Logic High of Power Good		1.2		5.5	V
High State Leakage Current (into Pin) Logic Low of Power Good		0		10 0.8	uA V
Low State Leakage Current (into Pin)				5	mA
Power Good Assert/De-assert Response		0		3	mS
Over Temp Warning			10°C lower	than OTP	point
GENERAL SPECIFICATIONS MTBF	I _o =80% of I _{o, max} ; T _a =25°C	6.6			Mhours
Weight(open frame)	Open frame	0.0	40.5		grams
Weight(HSP)	With heat spreader		47.5		grams
Weight(HSK)	With heat-sink		60.0		grams
Over-Temperature Shutdown (NTC resistor)			130		°C



ELECTRICAL CHARACTERISTICS CURVES



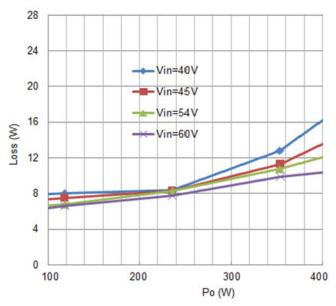


Figure 1: Efficiency vs. Output Power

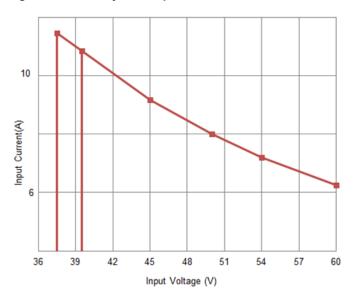


Figure 2: Loss vs. Output Power

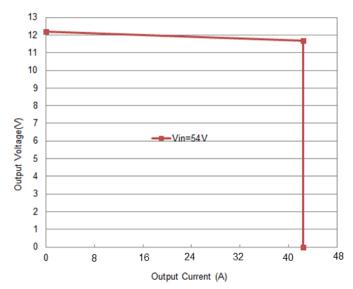


Figure 3: Full Load Input Characteristics

Figure 4: Output Voltage vs. Output Current showing typical current limit curves and converter shutdown points.



ELECTRICAL CHARACTERISTICS CURVES

T_A=25°C,

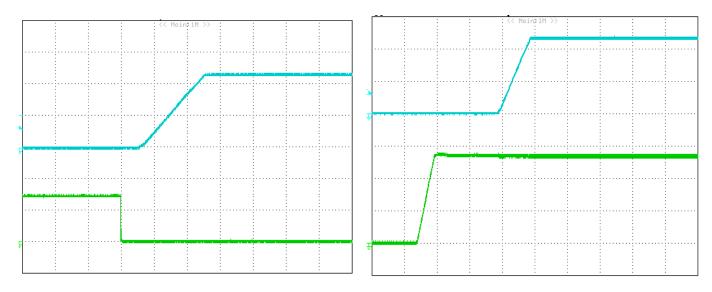


Figure 5: Remote On/Off (negative logic) at full load

Vin=54V, I_{out} =33.9A Time: 5ms/div. V_{out} (top trace): 5V/div;

Vremote On/Off signal (bottom trace): 2V/div.

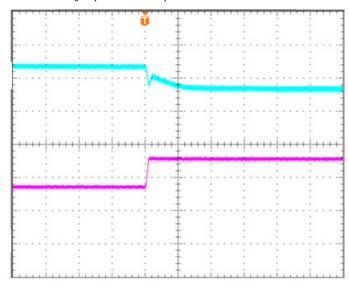


Figure 7: Transient Response

(Vin=54V, 500 $\mu F,$ Tan & 1 μF Ceramic load cap,1A/ μs step change in load from75% to 100% of $l_{o,\,max})$

Vout (top trace): 0.2 V/div, 200us/div;

lout (bottom trace): 10A/div.

Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module

Figure 6: Input Voltage Start-up at full load

Vin=54V, I_{out} =33.9A Time: 10ms/div. V_{out} (top trace): 5V/div; V_{in} (bottom trace): 20V/div.

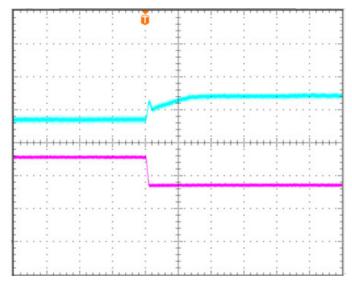


Figure 8: Transient Response

(Vin=54V, 500 μ F, Tan & 1 μ F Ceramic load cap ,1A/ μ s step change in load from 100% to 75% of I_{o, max})

Vout (top trace):0.2V/div, 200us/div;

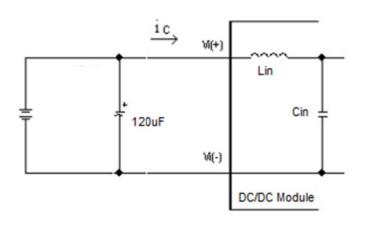
lout (bottom trace): 10A/div.

Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module



ELECTRICAL CHARACTERISTICS CURVES

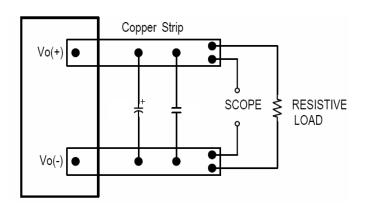
T_A=25°C



P-P(C3) 333.333mA Rms(C3) 81.9278mA

Figure 9: Test Setup Diagram for Input Ripple Current Note: Measured input ripple current with a simulated source, with 100uF AL cap and $20\mu F$ ceramic cap. Measure current as shown above.

Figure 10: Input Ripple Current, i_c, at max output current and nominal input voltage with 100uF AL cap and 20μF ceramic cap. (200 mA/div, 2us/div).



P-P(C4) 46.6667nU Rns(C4) 15.2877nU

Figure 11: Test Setup for Output Voltage Noise and Ripple

Figure 12: Output Voltage Ripple and Noise at nominal input voltage and max load current (20 mV/div, 2us/div) Load cap: 500uF, 50% ceramic, 50% Oscon.

Bandwidth: 20MHz.



Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. A low ESR electrolytic capacitor higher than 100µF (ESR < 0.7Ω at 100kHz) is suggested.

Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team..

Schematic and Components List

CX1, CX2, CX3, CX4, CX5 is 1000nF ceramic caps; Cin1 is 100nF ceramic cap;

CY1, CY2, CY3, CY4 is 33nF ceramic caps;

Cin2 is 100uF Aluminum cap;

L1.L2 is common-mode inductor, L1, L2=473uH.

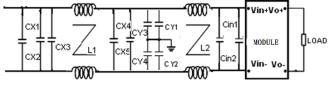


Figure 13-1: Recommended Input Filter

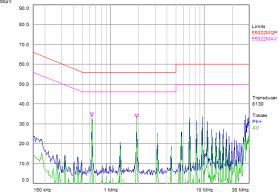


Figure 13-2: Test Result of EMC(V_{in}=54V, I_o=33.9A).

Safety Considerations

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL 60950-1, 2nd Edition, 2014-10-14, CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, IEC 60950-1: 2005 + A1: 2009 + A2: 2013 and EN 60950-1: 2006 + A11: 2009 + A1: 2010 + A12: 2011 + A2: 2013, if the system in which the power module is to be used must meet safety agency requirements.

Both the input and output of this product meet SELV requirement. This module has function insulation with 707Vdc isolation. The input source must be insulated from the ac mains by reinforced or double insulation. The input terminals of the module are not considered as operator accessible.

DESIGN CONSIDERATIONS

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a normal-blow fuse with 15A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current

Soldering and Cleaning Considerations

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

Remote On/Off

The remote on/off feature on the module is negative logic. Negative logic turns the module on during a logic low and off during a logic high.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi (-) terminal. The switch can be an open collector or open drain.

For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi (-).

The DC level on/off signal is suggested.

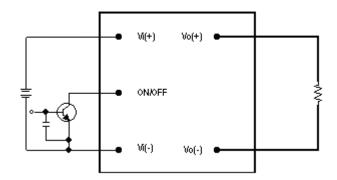


Figure 14: Remote On/Off Implementation

Over-Current Protection

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will shut down (hiccup mode).

The modules will try to restart after shutdown. If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.



Over-Voltage Protection Parallel and Droop Current Sharing

The modules include an internal input over-voltage protection circuit, which monitors the voltage on the input terminals. If this voltage exceeds the over-voltage set point, the protection circuit will shut down, and then restart with a time delay after the fault no long exist.

Over-Temperature Protection

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down. The module will restart after the temperature is within specification.

Power Good Function

There is an optional Power Good function. An additional pin is used to provide a Power good signal.

The default is a negative logic. When the output voltage is within the specified range, the Power-good will provide a low level voltage; otherwise it is pulled high (open drain). An external pull up resistor is needed for this positive logic Power Good function.

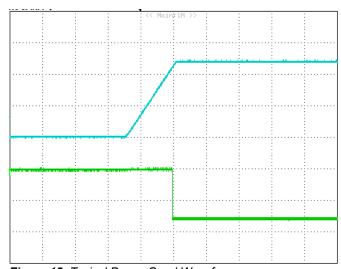


Figure 15: Typical Power Good Waveform.

Vin=54V, I_{out} =33.9A Time: 5ms/div. V_{out} (top trace): 5V/div; P-Good (bottom trace): 2V/div. The modules are capable of operating in parallel, and realizing current sharing by droop current sharing method. There is about 500mV output voltage droop from 0A to full output Load, and there is no current sharing pin. By connecting the Vin pin and the Vo pin of the parallel module together, the current sharing can be realized automatically.

FEATURES DESCRIPTIONS

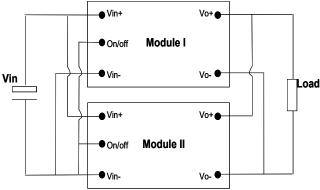


Figure 16: Parallel and droop current sharing configuration for no redundancy requirement system

If system has no redundancy requirement, the module can be parallel directly for higher power without adding external oring-fet; whereas, If the redundancy function is required, the external oring-fet should be added.

For a normal parallel operation the following precautions must be observed:

- 1. The current sharing accuracy equation is:
 - X% = | Io1-Io2 | / Irated, Where, Io1 is the output current of module1; Io2 is the output current of module2 Irated is the rated full load current of per module.
- 2. To ensure a better steady current sharing accuracy, below design guideline should be followed:
- a) The inputs of the converters must be connected to the same voltage source; and the PCB trace resistance from Input voltage source to Vin+ and Vin- of each converter should be equalized as much as possible.
- b) The PCB trace resistance from each converter's output to the load should be equalized as much as possible.
- c) For accurate current sharing accuracy test, the module should be soldered in order to avoid the unbalance of the touch resistance between the modules to the test board.
- 3. To ensure the parallel module can start up monotonically without trigging the OCP circuit, below design guideline should be followed:
- a) Before all the parallel modules finished start up, the total load current should be lower than the rated current of 1 module.
- b) The ON/OFF pin of the converters should be connected together to keep the parallel modules start up at the same time.
- c) The under voltage lockout point will slightly vary from unit to unit. The dv/dt of the rising edge of the input source voltage must be greater than 1V/ms to ensure that the parallel module start up at the same time.

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THERTHERMAL CONSIDERATIONS

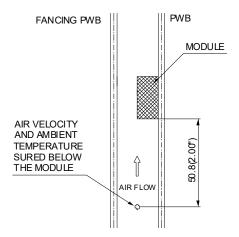
Thermal Testing Setup

Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a $185 \text{mm} \times 185 \text{mm}$, $105 \mu \text{m}$ (3Oz),6 layers test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35 mm (0.25").



Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Incl

Figure 17: Wind Tunnel Test Setup

Thermal Derating

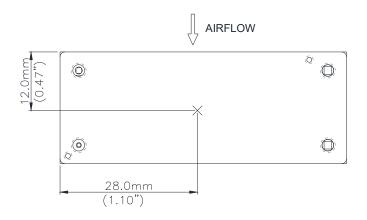
Heat can be removed by increasing airflow over the module. To enhance system reliability, the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.



THERTHERMAL CONSIDERATIONS

Thermal Curves (with heat spreader)

Thermal Curves (with 0.5" height heat sink)



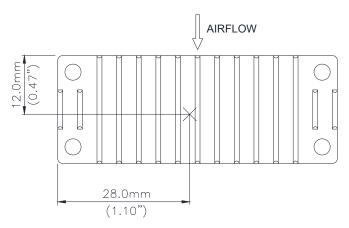


Figure 18: Hot spot 1 temperature measurement location The allowed maximum hot spot 1 temperature is defined at 110 $\mathcal C$. The allowed maximum hot spot 2 temperature is defined at 105 $\mathcal C$.

Figure 20: Hot spot 2 temperature measurement location

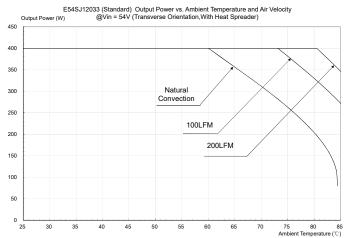


Figure 19: Output Power vs. Ambient Temperature and Air Velocity @Vin = 54V (Transverse Orientation, Airflow from Vin+ to Vin-, With Heat Spreader)

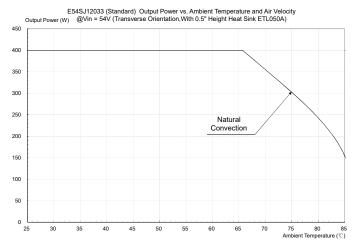
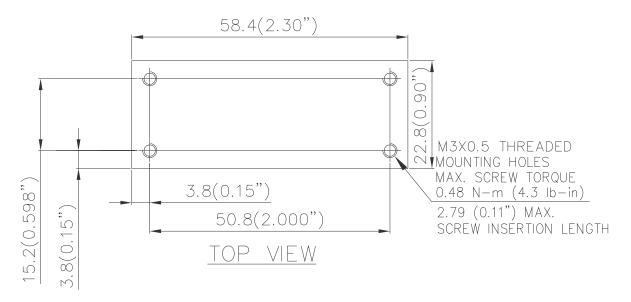


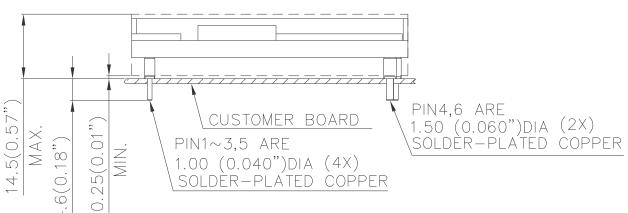
Figure 21: Output Power vs. Ambient Temperature and Air Velocity @Vin = 54V (Transverse Orientation, Airflow from Vin+ to Vin-, With 0.5" Height Heat Spreader ETL050A)



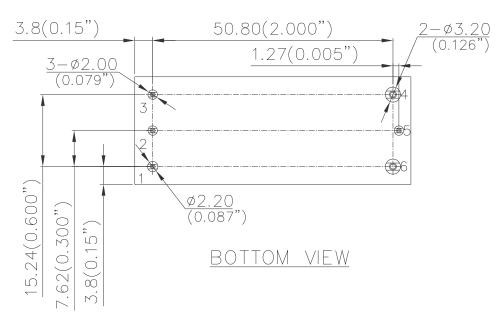
MECHANICAL CONSIDERATIONS

Mechanical Drawing (With Baseplate)





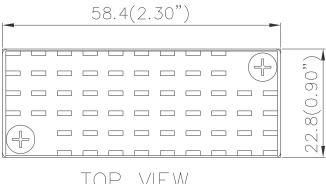
SIDE VIEW

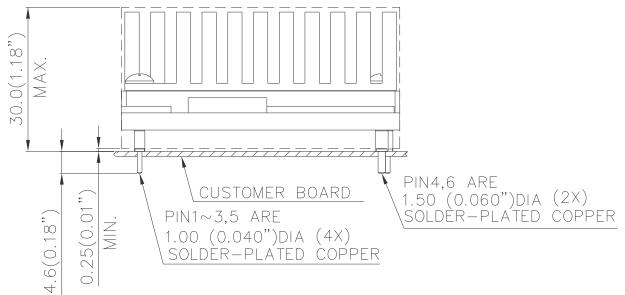




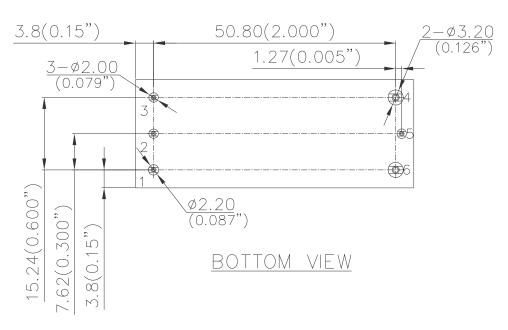
MECHANICAL CONSIDERATIONS

Mechanical Drawing (With heat sink)





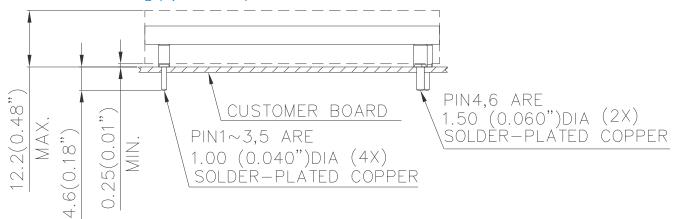
SIDE VIEW



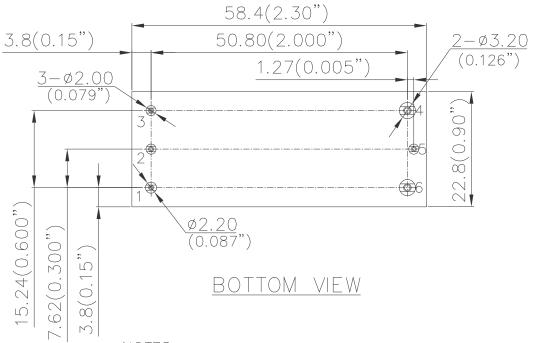


MECHANICAL CONSIDERATIONS

Mechanical Drawing (open frame)



SIDE VIEW



NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: $X.Xmm\pm0.5mm(X.XX in.\pm0.02 in.)$ $X.XXmm\pm0.25mm(X.XXX in.\pm0.010 in.)$

Pin No.	<u>Name</u>	<u>Function</u>
1	+Vin	Positive input voltage
2	ON/OFF	Remote ON/OFF
3	-Vin	Negative input voltage
4	-Vout	Negative output voltage
5	PGood	Power good sensor(optional)
6	+Vout	Positive output voltage

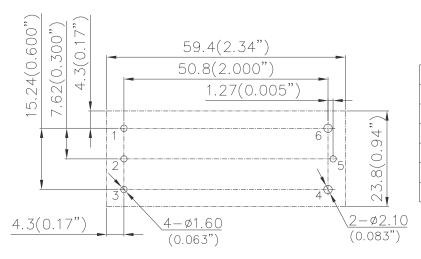
Pin Specification:

Pins 1,2,3,5 Pins 4,6

1.00mm (0.040") diameter; copper with matte Tin plating and Nickel under plating 1.50mm (0.060") diameter; copper with matte Tin plating and Nickel under plating



Recommended Layout



Pin#	Function
1	Vin+
2	ON/OFF
3	Vin-
4	Vout-
5	PGood
6	Vout+

NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.) X.XXmm±0.25mm(X.XXX in.±0.010 in.)

For modules with through-hole pins and the optional base plate, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.



E	54	S	J	120	33	N	N	F	H
Type of Product	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	ON/OFF Logic	Pin Length /Type	Pin assignment	Option Code
E - Eight Brick	54 - 40~60V	S - Single	J - Series number	120 - 11.8V	33 - 33.9A	P - Positive N - Negative	C - 0.180" R - 0.170" N - 0.145" K - 0.110"	F - ROHS Version	A - Open; with PG B - Open; no PG H - HSP; with PG N - HSP; no PG F - HSK; with PG E - HSK; no PG

Default pin length 4.60mm(0.180")

MODEL LIST						
Model Name	Input		Output		Peak Eff.	
E54SJ12033NNFH	40V~60V	10.8A	11.8V	33.9A	97.0%	

Default remote On/Off logic is negative.

Please contact with Delta sales/FAE for different optional functions.

CONTACT US:

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WARRANTY

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Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов:
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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