

Power Contacts

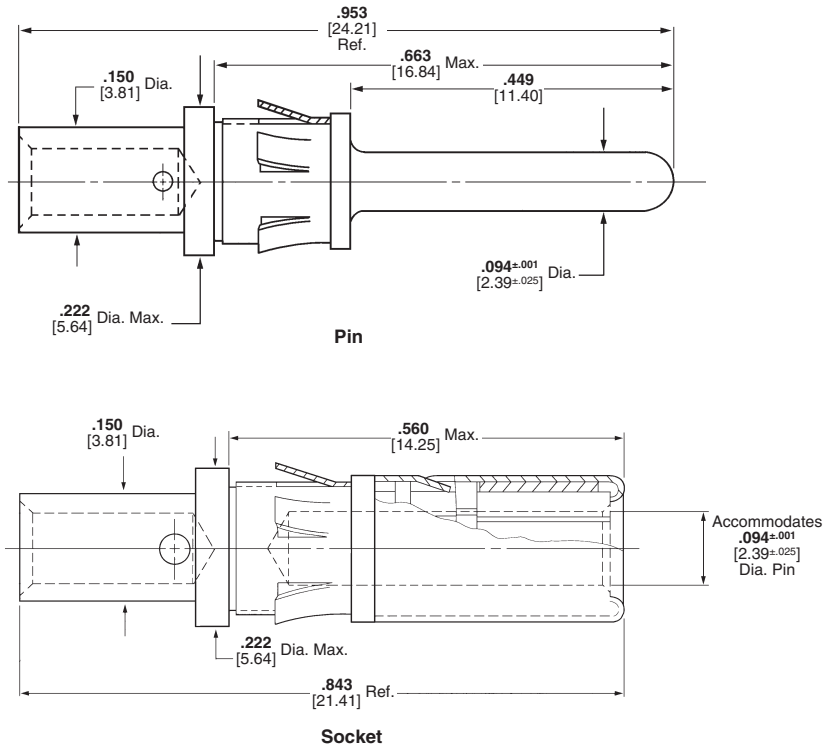
Type I, Crimp, Snap-In



Pin



Socket



Material

Contact Body—Bronze

Retention Spring—Beryllium copper

Finish

Contact Body—.000030 [0.00076] gold over .000050 [0.00127] nickel.
Gold thickness controlled on socket O.D.

Retention Spring—Nickel plated

Related Product Data

Application Tooling—Pages 29, 30

Technical Documents

108-10108 Product Specification
114-10037 Application Specification

Size 12—Pin Diameter .094 [2.39] (Test Current, 23 Ampere)†

Wire Size Range		Loose Piece Contact No.		Tooling Part No.	
AWG	[mm ²]	Pin	Socket	Dies for Pneumatic Tool*	Hand Tool
18-16	0.8-1.4	202421-1	202418-1	90122	90121
14-12	2-3	202422-1	202417-1	90122	90121

* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

†Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 3.

Extraction Tool **Part No. 305183-8** (Instruction Sheet 408-1216)

Note: All part numbers are RoHS compliant.

Power Contacts—High Current Upgrade (Continued)

Type II and Type III+, Size 16

The features of the High Current Size 16 contact have been designed to fit into the existing AMP Multimate Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal Connector), G Series, M Series, Econoseal Metrimate Square Grid and Drawer Connector housings. An initial T-Rise test in free air has shown a 23 amp capability with a 30°C T-Rise. The contact may be crimped onto 14 AWG wire with a Tyco Electronics hand tool P/N 601967-1. Use turret TH502 (1-601967-6) for the pin and turret TH501 (1-601967-5) for the socket.

Material

Pin Body — Leaded Brass;
Copper Alloy (Board Mount)

Socket Body — Copper Alloy

Louvertac Band — Beryllium Copper

Retention Spring — Stainless Steel

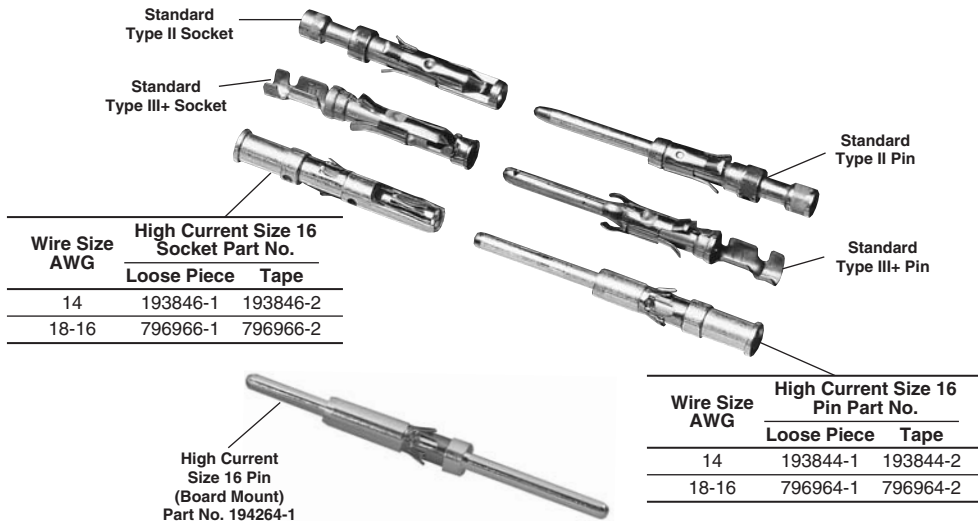
Finish

Body — Silver

Louvertac Band — Gold



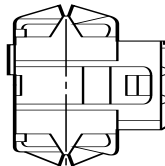
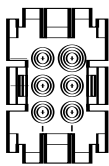
Extraction Tool Part No. 305183



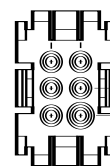
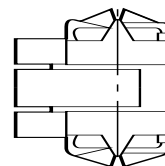
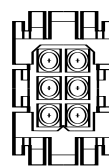
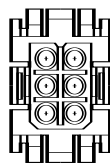
4 Pos. CPC Posted Square Flange Receptacle
Part No. 796764-1
Mates with CPC Plug (Part No. 206060-1) with either
Type II or High Current Socket contact

Current-Carrying Capacity. The graph shows current-carrying capacity versus temperature rise for a fully energized 6 position Metrimate Square Grid plug P/N 207152-1 and receptacle P/N 207153-1. These initial representative ampere ratings were conducted with 14 AWG wires that were 2 feet long.

■ **Recognized under the
Component Program of
Underwriters
Laboratories Inc.,** 
File No. E28476

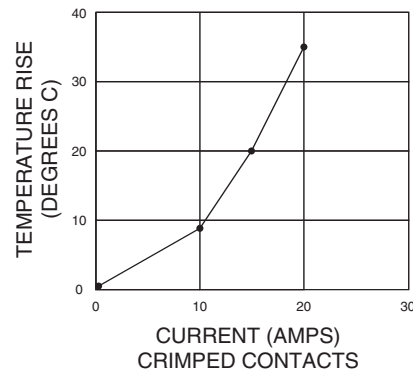


Plug (for Sockets)



Receptacle (for Pins)

TEMPERATURE RISE VS. CURRENT



**Current Rating for
30°C Temperature Rise
100% Energized**

**6 Circuit Metrimate
Connector (Wire-to-Wire)**

Notes: 1. High Current contacts with Louvertac bands are NOT intermateable with any other contact.

- Additional information on CPC and CMC connectors is available in Catalog 82021.
- Additional information on G Series connectors is available in Catalog 82046.
- Additional information on M Series connectors is available in Catalog 82003.
- Additional information on Metrimate connectors is available in Catalog 82045.
- Additional information on Econoseal connectors is available in Catalog 82057.
- Additional information on LGH connectors is available in Catalog 82024.

Note: All part numbers are RoHS compliant.

Power Contacts (Continued)

.125 POWERBAND Contacts

Pin Diameter—.125 [3.175]

Test Current—50 Amperes†

Material and Finish

Contact —Copper

Spring —Beryllium copper

Plating Code

A. 0.00508 [0.000200] min. silver on contact area, 0.00127 [0.000050] min. on remainder, all over 0.00127 [0.000050] min. nickel underplate

B. 0.00076 [0.000030] min. gold on contact area, gold flash on remainder, all over 0.00127 [0.000050] min. nickel underplate

Related Product Data

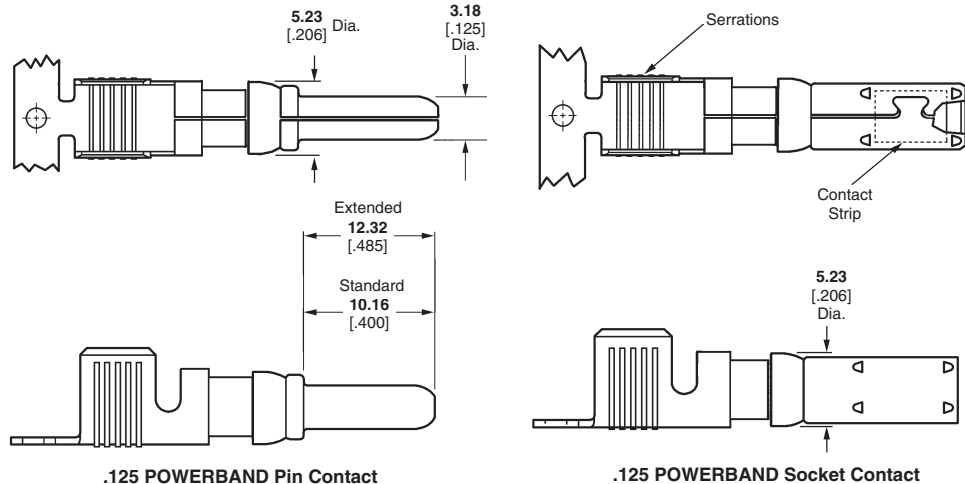
Application Tooling—Pages 29, 30

Technical Document—Page 4

Extraction Tool

Part No. 318813-1

(Instruction Sheet 408-4374)



.125 POWERBAND Pin Contact

.125 POWERBAND Socket Contact

Wire Size AWG/mm ²	Contact Finish	Pin Length	Contact Part No.				Tooling Part No.**	
			Strip		Loose Piece		Heavy Duty Miniature (HDM) Applicators (for AMP-O-ELECTRIC Model G Machine, Base Part No. 354500)	Die Sets for Hand Tool 69710-1 or 626 Pneumatic Tool System*
			Pin	Socket	Pin	Socket		
14-12 2-3	A	Standard	213845-1	213847-1	213845-3	213847-3	680195-3	356612-1
	B	Standard	213845-2	213847-2	213845-4	213847-4		
	A	Extended ¹	213845-5	—	213845-7	—		
	B	Extended ¹	213845-6	—	213845-8	—		
10-8 5-8	A	Standard	213841-1	213843-1	213841-3	213843-3	680197-3	356611-1 (8 AWG)
	B	Standard	213841-2	213843-2	213841-4	213843-4		
	A	Extended ¹	213841-5	—	213841-7	—		356611-2 (10 AWG)
	B	Extended ¹	213841-6	—	213841-8	—		

¹For use in Metrimate Drawer Connectors listed in chart below and Two-Piece Sealed Circular Plastic Connectors (CPC), Series 5 and 6.

†Single contact, free-air test current; not to be construed as contact rating current. Use only for testing.

Refer to contact current carrying capability information, page 3.

Note: Standard Size 8, High Current Size 8 upgrade, and .125 POWERBAND contacts are **not** interchangeable.

*A typical 626 Pneumatic Tool System requires: a power unit (**Part No. 189721-2**, hand actuated or **189722-2**, foot actuated), an adapter holder (**Part No. 356304-1**, with ratchet), and "C" Head adapter **Part No. 318161-1**.

**There are power options available for these tools/dies. See Battery Powered Crimp tool Kit and SDE Electric Terminator on page 30.

Note: All part numbers are RoHS compliant.

.125 POWERBAND Metrimate Drawer Connectors

No. of Pos.	Housing Part No.	
	Plug	Receptacle
8	213886-1**	213500-3**

Color: blue

**For use with .125 POWERBAND contacts (Extended Pin Length), listed above.

Note: All part numbers are RoHS compliant.

Power Contacts (Continued)

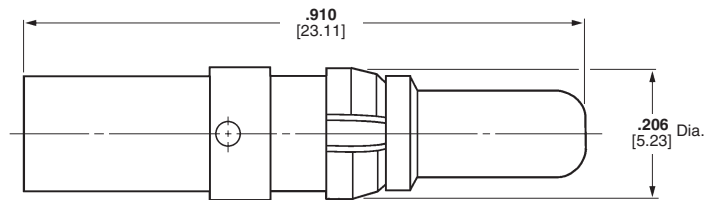
Standard, Size 8, 4/8 Indent Crimp



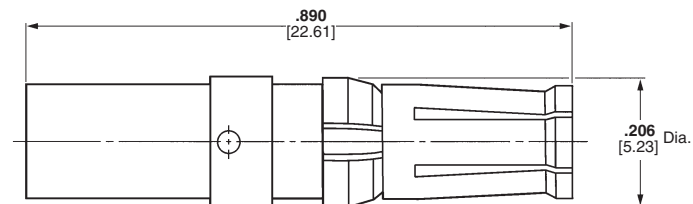
Pin



Socket



Pin



Socket

Note: Standard Size 8, High Current Upgrade Size 8 and .125 POWERBAND contacts are **not** intermateable.

Material

Contact Body—Copper alloy

Retention Clip—Phosphor bronze

Finish

Contact Body—.000050 [0.00127] gold over .000050 [0.00127] nickel

Retention Spring—Nickel plated

Related Product Data

Technical Documents

108-10045 Product Specification
114-10014 Application Specification

Power Contacts, Standard, Size 8 (Test Current 50 Amperes)‡

Wire Range		Contacts		Crimping Tools	
AWG	[mm ²]	Pin	Socket	Tool No.	Positioner
18-16	0.8-1.4	213567-1	212014-1	608668-1	(P) SP867 (S) 608668-2
14-12	2-3	213662-1	212008-1	608651-1	(P) SP867 (S) 608651-2
10	5	213740-1	213737-1	608651-1	(P) 608651-3 (S) 608651-2
8	8	213552-2	213750-1	608651-1	(P) 608651-3 (S) 608651-2

‡Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 3.

Note: All part numbers are RoHS compliant.

Power Contacts—High Current Upgrade (Continued)

Metrimate Drawer Connector, Size 8

The Louvertac bands have the versatility of being designed into contact dimensions used in existing Tyco Electronics connectors.

Metrimate High Current contacts have been designed to fit into the existing Drawer Connector housings. A fully energized 8 position connector with 8 gage wires can handle 30 amps per line with a 30°C T-rise on either the cable-to-cable or cable-to-board.

Cable-to-Cable

Material

Contact Body — Copper Alloys

Louvertac Band — Beryllium Copper

Retention Spring — Stainless Steel

Finish — Gold

Product Specification

108-1449 Metrimate Pin and Socket with Louvertac High Current Contact

Connector Voltage Rating — 600 VAC

■ **Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476**



■ **Certified by Canadian Standards Association, File No. LR7189A**



Cable-to-Board

Material

Contact Body — Copper Alloys

Louvertac Band — Beryllium Copper

Retention Spring — Stainless Steel

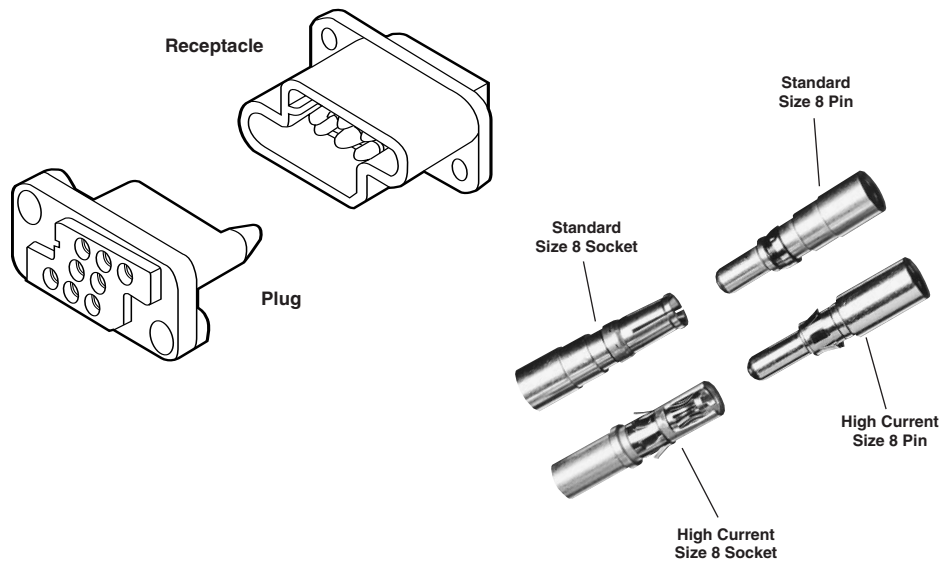
Finish — Gold

A typical application would have solder tail pins mounted into the receptacle and crimp sockets mounted into the plug.

■ **Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476**



■ **Certified by Canadian Standards Association, File No. LR7189A**



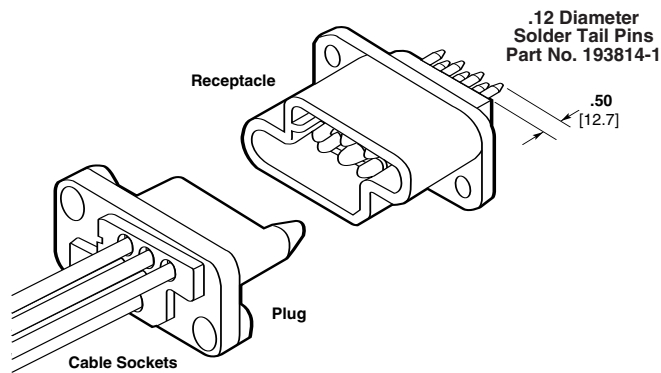
High Current Contacts

Wire Size AWG	Contact Part Numbers		Crimp Tools
	Pin	Socket	
8	193457-1	193458-1	Daniels† Hand Tool #M310 or AMP P/N 356114-1 Positioner #TP944 or AMP P/N 356336-1
10	193642-1	193643-1	
12-14	193534-1	193535-1	

Extraction Tool Part No. 318813-1 or 305183-6

†Daniels Manufacturing Corp., Orlando, FL

Note: All part numbers are RoHS compliant.



Drawer Connector Housings

Size Configuration	Housing Part Numbers	
	Plug	Receptacle
8 Positions (8 Size 8 Cavities)	213499-1	213500-1
15 Positions (3 Size 8 Cavities & 12 Size 16 Cavities)	213426-1	213427-1

Extraction Tool Part No. 318813-1

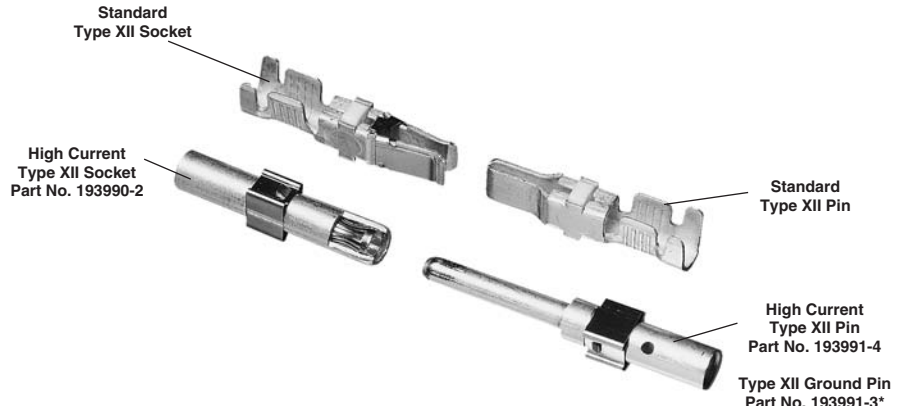
Note: All part numbers are RoHS compliant.

Notes: 1. High Current contacts with Louvertac bands are NOT intermateable with any other contact.
2. Additional information on connectors is available in Catalog 82045.

Power Contacts—High Current Upgrade (Continued)

Type XII, Screw Machined

The features of the High Current Type XII contact have been designed to fit into the existing AMP Multimate Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal Connector), G Series, and M Series housings. An initial T-Rise test in free air has shown a 60 amp capability with a 30°C T-Rise with 8 gage wires. The contact may be crimped onto 8 AWG wire with a Daniels Hand Tool M310 or AMP P/N 356114-1 and Positioner TP1068S or AMP P/N 356119-1.



* Not recommended for CPC connectors.

Cable-to-Cable

Material

Body — Copper Alloy

Louvertac Band — Beryllium Copper

Retention Spring — Stainless Steel

Finish

Body — Silver

Louvertac Band — Gold



Extraction Tool Part No. 224155-1

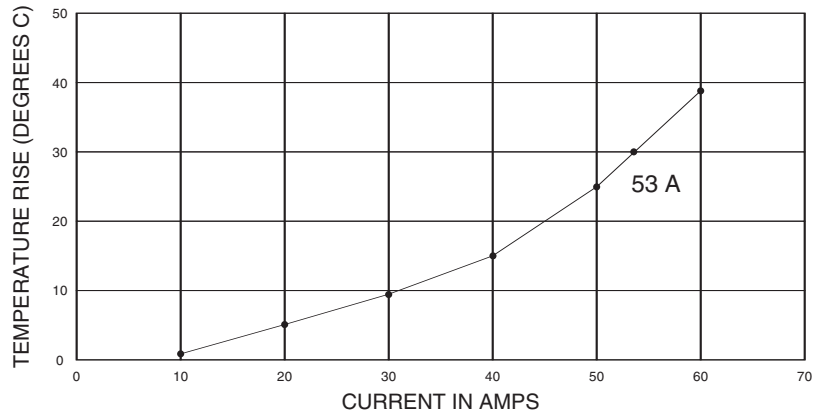
Current-Carrying Capacity. The graph shows current-carrying capacity versus temperature rise for a fully energized 3 position CPC plug P/N 206037-2 and receptacle P/N 206036-2. These initial representative amperage ratings were conducted with 8 AWG wires that were 3 feet long.

■ **Recognized under the Component Program of Underwriters Laboratories Inc.,** 
File No. E28476

Current Rating for 30°C Temperature Rise 100% Energized

3 Circuit Connector (Wire-to-Wire)

TEMPERATURE RISE VS CURRENT



Plug
(For Sockets)



Square Flange Receptacle
(For Pins)

Notes: 1. High Current contacts with Louvertac bands are NOT intermateable with any other contact.

2. Additional information on CPC and CMC connectors is available in Catalog 82021.

3. Additional information on G Series connectors is available in Catalog 82046.

4. Additional information on M Series connectors is available in Catalog 82003.

5. Additional information on LGH connectors is available in Catalog 82024.

Note: All part numbers are RoHS compliant.



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Как с нами связаться

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