

SLVS251C-SEPTEMBER 2000-REVISED JANUARY 2008

CURRENT-LIMITED POWER-DISTRIBUTION SWITCHES

FEATURES

- 80-mΩ High-Side MOSFET Switch
- 250 mA Continuous Current Per Channel
- Independent Thermal and Short-Circuit
 Protection With Overcurrent Logic Output
- Operating Range: 2.7-V to 5.5-V
- CMOS- and TTL-Compatible Enable Inputs
- 2.5-ms Typical Rise Time
- Undervoltage Lockout
- 10 μA Maximum Standby Supply Current for Single and Dual (20 μA for Triple and Quad)
- Bidirectional Switch
- Ambient Temperature Range, 0°C to 85°C
- ESD Protection

DESCRIPTION

The TPS2045A through TPS2048A and TPS2055A through TPS2058A power-distribution switches are intended for applications where heavy capacitive loads and short circuits are likely to be encountered.

D	TPS2045A, TPS2055A D PACKAGE (TOP VIEW)			TPS2046A, TPS2056A D PACKAGE (TOP VIEW)			
GND [1 IN [2 IN [3 EN [†] [4	2	8] OUT 7] OUT 6] OUT 5] OC	GND [IN [EN1 [†] [EN2 [†] [0 1 2 3 4	8] <u>OC1</u> 7] OUT1 6] OUT2 5] <u>OC2</u>		
1	047A, T D PACK (TOP VI		TPS2048A, TPS2058A D PACKAGE (TOP VIEW)				
GNDA [IN1 [EN1 ⁺ [GNDB [IN2 [EN3 ⁺ [NC [1 2 3 4 5 6 7 8	16] OC1 15] OUT1 14] OUT2 13] OC2 12] OC3 11] OUT3 10] NC 9] NC	GNDA [IN1 [EN1 [†] [GNDB [IN2 [EN3 [†] [EN4 [†] [1 1 2 1 3 1 4 1 5 1 6 1 7 1 8	5 OUT1 4 OUT2 3 OC2 2 OC3 1 OUT3		

[†] All enable inputs are active high for the TPS205xA series. NC – No connect

These devices incorporate 80-m Ω N-channel MOSFET high-side power switches for power-distribution systems that require multiple power switches in a single package. Each switch is controlled by an independent logic enable input. Gate drive is provided by an internal charge pump designed to control the power-switch rise times and fall times to minimize current surges during switching. The charge pump requires no external components and allows operation from supplies as low as 2.7 V.

When the output load exceeds the current-limit threshold or a short is present, these devices limit the output current to a safe level by switching into a constant-current mode, pulling the overcurrent (\overline{OCx}) logic output low. When continuous heavy overloads and short circuits increase the power dissipation in the switch, causing the junction temperature to rise, a thermal protection circuit shuts off the switch to prevent damage. Recovery from a thermal shutdown is automatic once the device has cooled sufficiently. Internal circuitry ensures the switch remains off until valid input voltage is present. These power-distribution switches are designed to current limit at 0.5 A.

	GENERAL SWITCH CATALOG										
33 mΩ, Single	80 mΩ, Single	80 mΩ, Dual	80 mΩ, Dual	80 mΩ, Triple	80 m Ω , Quad	80 m Ω , Quad					
TPS201xA 0.2 A to 2 A TPS202x 0.2 A to 2 A TPS203x 0.2 A to 2 A	TPS2014 600 mA TPS2015 1A TPS2041B 500 mA TPS2041B 500 mA TPS2045A 250 mA TPS2049 100 mA TPS2049 100 mA TPS205A 250 mA TPS2065 1A TPS2068 1.5 A TPS2069 1.5 A	TPS2042B 500 mA TPS2052B 500 mA TPS2052B 520 mA TPS2066 250 mA TPS2066 1A TPS2060 1.5 A TPS2064 1.5 A	TPS2080 500 mA TPS2081 500 mA TPS2082 500 mA TPS2090 250 mA TPS2091 250 mA TPS2092 250 mA	TPS2043B 500 mA TPS2053B 500 mA TPS2047B 250 mA TPS2047B 250 mA TPS2063 1A TPS2067 1A	TPS2044B 500 mA TPS2054B 500 mA TPS2054B 500 mA TPS2048A 250 mA	TPS2085 500 mA TPS2085 500 mA TPS2086 500 mA TPS2087 500 mA TPS2095 250 mA TPS2097 250 mA					



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

AVAILABLE OPTIONS⁽¹⁾

		RECOMMENDED	TYPICAL SHORT-CIRCUIT		PACKAGED DEVICES
T _A	ENABLE	MAXIMUM CONTINUOUS LOAD CURRENT (A)	CURRENT LIMIT AT 25°C (A)	NUMBER OF SWITCHES	SOIC (D) ⁽²⁾
	Active low			Single	TPS2045AD
0°C to 85°C -	Active high	_		Single	TPS2055AD
	Active low		0.5	Dual	TPS2046AD
	Active high	0.25		Duai	TPS2056AD
0 0 10 85 0	Active low	0.25	0.5	Triplo	TPS2047AD
	Active high			Thple	TPS2057AD
-	Active low			Qued	TPS2048AD
	Active high			Quad	TPS2058AD

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

(2) The D package is available taped and reeled. Add an R suffix to device type (e.g., TPS2045ADR)



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FUNCTIONAL BLOCK DIAGRAMS

TPS2045A



[‡] Active high for TPS205xA series





[‡] Active high for TPS205xA series

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[‡] Active high for TPS205xA series



TPS2048A

TPS2045A, TPS2046A TPS2047A, TPS2048A, TPS2055A TPS2056A, TPS2057A, TPS2058A

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Terminal Functions

5A AND TPS2	055A				
TERMINA	L				
N	0.	I/O	DESCRIPTION		
TPS2045A	TPS2055A				
4	-	I	Enable input. Logic low turns on power switch.		
-	4	I	Enable input. Logic high turns on power switch.		
1	1	I	Ground		
2, 3	2, 3	I	Input voltage		
5	5	0	Overcurrent. Open drain output active low		
UT 6, 7, 8 6, 7, 8 O Power-switch output					
SA AND TPS2	056A				
TERMINAL					
N	NO. 1/		DESCRIPTION		
TPS2046A	TPS2056A				
3	-	I	Enable input. Logic low turns on power switch, IN-OUT1.		
4	-	I	Enable input. Logic low turns on power switch, IN-OUT2.		
-	3	I	Enable input. Logic high turns on power switch, IN-OUT1.		
-	4	I	Enable input. Logic high turns on power switch, IN-OUT2.		
1	1	I	Ground		
2	2	I	Input voltage		
8	8	0	Overcurrent. Open drain output active low, for power switch, IN-OUT1		
5	5	0	Overcurrent. Open drain output active low, for power switch, IN-OUT2		
7	7	0	Power-switch output		
6	6	0	Power-switch output		
	TERMINAL N TPS2045A 4 - 1 2, 3 5 6, 7, 8 SA AND TPS20 TERMINAL No TPS2046A 3 4 - 1 2 8 5 7	4 - - 4 1 1 2,3 2,3 5 5 6,7,8 6,7,8 SA AND TPS2056A TERMINAL NO. TPS2046A TPS2056A 3 - 4 - - 3 - 4 1 1 2 2 8 8 5 5 7 7	TERMINAL I/O NO. TPS2045A TPS2055A 4 - 1 - 4 1 1 1 1 2,3 2,3 1 5 5 O 6,7,8 6,7,8 O 6,7,8 6,7,8 O 5A AND TPS2056A TPS2046A TPS2056A TPS2046A TPS2056A 1 3 - 1 4 - 1 - 3 1 1 1 1 2 1 1 1 1 1 2 2 1 8 8 O 5 5 O 7 7 O		

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Terminal Functions (continued)

TPS2047	7A AND TPS2	057A		
	TERMINAI	_		
	N	0.	I/O	DESCRIPTION
NAME	TPS2047A	TPS2057A		
EN1	3	-	I	Enable input, logic low turns on power switch, IN1-OUT1.
EN2	4	-	I	Enable input, logic low turns on power switch, IN1-OUT2.
EN3	7	-	I	Enable input, logic low turns on power switch, IN2-OUT3.
EN1	-	3	I	Enable input, logic high turns on power switch, IN1-OUT1.
EN2	-	4	I	Enable input, logic high turns on power switch, IN1-OUT2.
EN3	-	7	I	Enable input, logic high turns on power switch, IN2-OUT3.
GNDA	1	1		Ground for IN1 switch and circuitry.
GNDB	5	5		Ground for IN2 switch and circuitry.
IN1	2	2	I	Input voltage
IN2	6	6	I	Input voltage
NC	8, 9, 10	8, 9, 10		No connection
OC1	16	16	0	Overcurrent, open drain output active low, IN1-OUT1
OC2	13	13	0	Overcurrent, open drain output active low, IN1-OUT2
OC3	12	12	0	Overcurrent, open drain output active low, IN2-OUT3
OUT1	15	15	0	Power-switch output, IN1-OUT1
OUT2	14	14	0	Power-switch output, IN1-OUT2
OUT3	11	11	0	Power-switch output, IN2-OUT3
TPS204	BA AND TPS2	058A		
	TERMINAI	_		
	N	NO. I/O		DESCRIPTION
NAME	TPS2048A	TPS2058A		
EN1	3	-	I	Enable input. logic low turns on power switch, IN1-OUT1.
EN2	4	-	I	Enable input. Logic low turns on power switch, IN1-OUT2.
EN3	7	-	I	Enable input. Logic low turns on power switch, IN2-OUT3.
EN4	8	-	I	Enable input. Logic low turns on power switch, IN2-OUT4.
EN1	-	3	I	Enable input. Logic high turns on power switch, IN1-OUT1.
EN2	-	4	I	Enable input. Logic high turns on power switch, IN1-OUT2.
EN3	-	7	I	Enable input. Logic high turns on power switch, IN2-OUT3.
EN4	-	8	I	Enable input. Logic high turns on power switch, IN2-OUT4.
GNDA	1	1		Ground for IN1 switch and circuitry.
GNDB	5	5		Ground for IN2 switch and circuitry.
IN1	2	2	I	Input voltage
IN2	6	6	I	Input voltage
OC1	16	16	0	Overcurrent. Open drain output active low, IN1-OUT1
OC2	13	13	0	Overcurrent. Open drain output active low, IN1-OUT2
	12	12	0	Overcurrent. Open drain output active low, IN2-OUT3
OC3				
<u>OC3</u> <u>OC4</u>	9	9	0	Overcurrent. Open drain output active low, IN2-OUT4
		9 15	0	Overcurrent. Open drain output active low, IN2-OUT4 Power-switch output, IN1-OUT1
OC4	9			
OC4 OUT1	9 15	15	0	Power-switch output, IN1-OUT1

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DETAILED DESCRIPTION

POWER SWITCH

The power switch is an N-channel MOSFET with a maximum on-state resistance of 135 m Ω (V_{I(IN)} = 5 V). Configured as a high-side switch, the power switch prevents current flow from OUT to IN and IN to OUT when disabled. The power switch supplies a minimum of 250 mA per switch.

CHARGE PUMP

An internal charge pump supplies power to the driver circuit and provides the necessary voltage to pull the gate of the MOSFET above the source. The charge pump operates from input voltages as low as 2.7 V and requires very little supply current.

DRIVER

The driver controls the gate voltage of the power switch. To limit large current surges and reduce the associated electromagnetic interference (EMI) produced, the driver incorporates circuitry that controls the rise times and fall times of the output voltage. The rise and fall times are typically in the 2-ms to 4-ms range.

ENABLE (ENx, ENx)

The logic enable disables the power switch and the bias for the charge pump, driver, and other circuitry to reduce the supply current. The supply current is reduced to less than 10 μ A on the single and dual devices (20 μ A on the triple and quad devices) when a logic high is present on ENx (TPS204xA¹) or a logic low is present on ENx (TPS205xA¹). A logic zero input on ENx or a logic high on ENx restores bias to the drive and control circuits and turns the power on. The enable input is compatible with both TTL and CMOS logic levels.

OVERCURRENT (\overline{OCx})

The OCx open-drain output is asserted (active low) when an overcurrent or over temperature condition is encountered. The output will remain asserted until the overcurrent or over temperature condition is removed.

CURRENT SENSE

A sense FET monitors the current supplied to the load. The sense FET measures current more efficiently than conventional resistance methods. When an overload or short circuit is encountered, the current-sense circuitry sends a control signal to the driver. The driver in turn reduces the gate voltage and drives the power FET into its saturation region, which switches the output into a constant-current mode and holds the current constant while varying the voltage on the load.

THERMAL SENSE

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The TPS204xA and TPS205xA implement a dual-threshold thermal trip to allow fully independent operation of the power distribution switches. In an overcurrent or short-circuit condition the junction temperature rises. When the die temperature rises to approximately 140°C, the internal thermal sense circuitry checks to determine which power switch is in an overcurrent condition and turns off that switch, thus isolating the fault without interrupting operation of the adjacent power switch. Hysteresis is built into the thermal sense, and after the device has cooled approximately 20 degrees, the switch turns back on. The switch continues to cycle off and on until the fault is removed. The (\overline{OCx}) open-drain output is asserted (active low) when over temperature or overcurrent occurs.

UNDERVOLTAGE LOCKOUT

A voltage sense circuit monitors the input voltage. When the input voltage is below approximately 2 V, a control signal turns off the power switch.



ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			UNIT		
V _{I(IN)}	Input voltage range ⁽²⁾		0.3 V to 6 V		
V _{O(OUT)}	Output voltage range ⁽²⁾		–0.3 V to V _{I(IN)} + 0.3 V		
$V_{I(ENx)}$ or $V_{I(ENx)}$	Input voltage range		–0.3 V to 6 V		
I _{O(OUT)}	Continuous output current		internally limited		
	Continuous total power dissipation	tinuous total power dissipation			
TJ	Operating virtual junction temperature range		0°C to 125°C		
T _{stg}	Storage temperature range		–65°C to 150°C		
	Lead temperature soldering 1,6 mm (1/16 inc	h) from case for 10 seconds	260°C		
ESD	Electrostatic discharge protection	Human body model MIL-STD-883C	2 kV		
230	Electrostatic discharge protection	Machine model	0.2 kV		

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltages are with respect to GND.

DISSIPATION RATING TABLE

PACKAGE	T _A ≤ 25°C POWER RATING	DERATING FACTOR ABOVE T _A = 25°C	T _A = 70°C POWER RATING	T _A = 85°C POWER RATING
D-8	725 mW	5.9 mW/°C	464 mW	377 mW
D-16	1123 mW	9 mW/°C	719 mW	584 mW

RECOMMENDED OPERATING CONDITIONS

		MIN	MAX	UNIT
V _{I(IN)}	Input voltage	2.7	5.5	V
$V_{I(\text{EN})}$ or $V_{I(\text{EN})}$	Input voltage	0	5.5	V
I _{O(OUT)}	Continuous output current (per switch)	0	250	mA
TJ	Operating virtual junction temperature	0	125	°C

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ELECTRICAL CHARACTERISTICS OVER RECOMMENDED OPERATING JUNCTION TEMPERATURE RANGE

 $V_{I(IN)} = 5.5 \text{ V}, I_{O} = \text{rated current}, V_{I(EN)} = V_{I(IN)}(\text{unless otherwise noted})$

		TEST CON		T	PS204x/	4	T	PS205x	A	
	PARAMETER	TEST CON	DITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
		$V_{I(IN)} = 5 V,$ $I_O = 0.25 A$	$T_J = 25^{\circ}C$,		80	100		80	100	
	Static drain-source on-state resistance, 5-V operation	$V_{I(IN)} = 5 V,$ $I_O = 0.25 A$	$T_J = 85^{\circ}C,$		90	120		90	120	
$r_{DS(on)} = \frac{I_O = 0.2}{V_{I(IN)} = I_O = 0.2}$	$V_{I(IN)} = 5 V,$ $I_{O} = 0.25 A$	$T_J = 125^{\circ}C$,		100	135		100	135		
		$V_{I(IN)} = 3.3 \text{ V},$ I _O = 0.25 A	$T_J = 25^{\circ}C$,		90	125		90	125	mΩ
	Static drain-source on-state resistance, 3.3-V operation	$V_{I(IN)} = 3.3 V,$ $I_O = 0.25 A$	$T_J = 85^{\circ}C$,		110	145		110	145	
		$V_{I(IN)} = 3.3 V,$ $I_O = 0.25 A$	$T_J = 125^{\circ}C$,		120	160		120	160	
		$V_{I(IN)} = 5.5 V,$ $C_L = 1 \ \mu F,$	$\begin{array}{l} T_{J}=25^{\circ}C,\\ R_{L}=20\Omega \end{array}$		2.5			2.5		~~~~
t _r	Rise time, output	$V_{I(IN)} = 2.7 V,$ $C_L = 1 \mu F,$	$\begin{array}{l} T_{J}=25^{\circ}C,\\ R_{L}=20\Omega \end{array}$		3	m	ms			
+	Fall time output	$V_{I(IN)} = 5.5 V,$ $C_L = 1 \mu F,$	$T_{J} = 25^{\circ}C,$ $R_{L} = 20\Omega$		4.4		4.4			
t _f	Fall time, output	$V_{I(IN)} = 2.7 V,$ $C_L = 1 \mu F,$	$T_J = 25^{\circ\circ}C,$ $R_L = 20\Omega$		2.5			2.5		ms

(1) Pulse-testing techniques maintain junction temperature close to ambient temperature; thermal effects must be taken into account separately.

ENABLE INPUT ENX OR ENX

	PARAME	TED	TEST CONDITIONS	Т	TPS204xA			TPS205xA			
	PARAME	IER	TEST CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT	
V_{IH}	high-level input	voltage	$2.7 \text{ V} \le \text{V}_{I(IN)} \le 5.5 \text{ V}$	2			2			V	
		lta a a	$4.5 \text{ V} \le \text{V}_{I(IN)} \le 5.5 \text{ V}$			0.8			0.8		
۷IL	V _{IL} Low-level input v	vollage	$2.7 \text{ V} \le \text{V}_{I(IN)} \le 4.5 \text{ V}$			0.4			0.4	V	
	loout ourroot	TPS204xA	$V_{I(ENX)} = 0 V \text{ or } V_{I(ENX)} = V_{I(IN)}$	-0.5		0.5				۵	
II.	Input current	TPS205xA	$V_{I(ENx)} = V_{I(IN)}$ or $V_{I(ENx)} = 0$ V				-0.5		0.5	μA	
t _{on}	Turnon time		$C_L = 100 \ \mu F$, $R_L = 20\Omega$			20			20		
t _{off}	Turnoff time		$C_L = 100 \ \mu\text{F}, \ R_L = 20\Omega$			40			40	ms	

CURRENT LIMIT

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PARAMETER		TEST CONDITIONS ⁽¹⁾	TPS204xA			TPS205xA			UNIT
		TEST CONDITIONS (MIN	TYP	MAX	MIN	TYP	MAX	UNIT
I _{OS}	Short-circuit output current	$V_{I(IN)} = 5 V$, OUT connected to GND, Device enabled into short circuit	0.3	0.5	0.7	0.3	0.5	0.7	А

(1) Pulse-testing techniques maintain junction temperature close to ambient temperature; thermal effects must be taken into account separately.

Product Folder Link(s): TPS2045A TPS2046A TPS2047A TPS2048A TPS2055A TPS2056A TPS2057A TPS2058A



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SUPPLY CURRENT (TPS2045A, TPS2055A)

PARAMETER		TEST COND		TP	S2045A		TF	PS2055	A		
PARAMETER		TEST COND	TIONS	MIN	TYP	MAX	MIN	TYP	25 1 ^µ 25 1 ^µ 10 85 110 ^µ 00	UNIT	
Supply current, low-level output		V – V	$T_J = 25^{\circ}C$		0.025	1					
	No Load	$V_{I(EN)} = V_{I(IN)}$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$			10					
	on OUT		$T_J = 25^{\circ}C$					0.025	1	μA	
		$V_{I(EN)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$						10		
	No Load on OUT			$T_J = 25^{\circ}C$		85	110				
Supply current,		$V_{I(EN)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$		100					μA 0	
high-level output			$T_J = 25^{\circ}C$					85	110		
		$V_{I(EN)} = V_{I(IN)}$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$					100			
	OUT	$V_{I(EN)} = V_{I(IN)}$	40°C ≤ T _J ≤ 125°C		100						
Leakage current	connected to ground	V _{I(EN)} = 0 V	$40^{\circ}C \le T_{J} \le 125^{\circ}C$					100		μA	
Reverse leakage	IN = High	$V_{I(EN)} = 0 V$			0.3						
current	impedance	$V_{I(EN)} = V_{I(IN)}$	1j = 25 C					0.3		μA	

SUPPLY CURRENT (TPS2046A, TPS2056A)

PARAMETER		TEST CONDITIONS			PS2046	4	Т	PS2056A	1	UNIT
PARAMETER		TEST CONDI	TIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
			$T_J = 25^{\circ}C$		0.025	1				
Supply current,	No Load	$V_{I(ENx)} = V_{I(IN)}$	$40^{\circ}C \le T_J \le 125^{\circ}C$			10				
low-level output	vel output on OUT		$T_J = 25^{\circ}C$					0.025	1	μA
		$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_J \le 125^{\circ}C$						10	
		N 0.V	$T_J = 25^{\circ}C$		85	110				
Supply current,	No Load	$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_J \le 125^{\circ}C$		100					۸
high-level output	on OUT		$T_J = 25^{\circ}C$					85	110	μA
		$V_{I(ENx)} = V_{I(IN)}$	$40^{\circ}C \le T_J \le 125^{\circ}C$					100		
	OUT	$V_{I(ENx)} = V_{I(IN)}$	$40^{\circ}C \le T_J \le 125^{\circ}C$		100					
Leakage current	connected to ground	$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$					100		μA
Reverse leakage	IN = high	$V_{I(EN)} = 0 V$	T ₁ = 25°C		0.3					
current	impedance	$V_{I(EN)} = V_{I(IN)}$	1J = 25 C					0.3		μA

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SUPPLY CURRENT (TPS2047A, TPS2057A)

PARAMETER		TEST CONDITIONS					Т	PS2057	Ά	UNIT
PARAMETER		TEST CONDITI	IONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
			$T_J = 25^{\circ}C$		0.05	2				
Supply current,	No load on	$V_{I(ENx)} = V_{I(INx)}$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$			20				
low-level output	w-level output OUTx		$T_J = 25^{\circ}C$					0.05	2	μA
	$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$						20		
			$T_J = 25^{\circ}C$		160	200				
Supply current,	No load on	$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$		200					
high-level output	OUTx		$T_J = 25^{\circ}C$					160	200	μA
		$V_{I(ENx)} = V_{I(INx)}$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$					200		
	OUTx	$V_{I(ENx)} = V_{I(INx)}$	40°C ≤ T _J ≤ 125°C		200					
Leakage current	connected to ground	$V_{I(ENx)} = 0 V$	40°C ≤ T _J ≤ 125°C					200		μA
Reverse leakage	IN = high	$V_{I(ENX)} = 0 V$	T _{.1} = 25°C		0.3					
current	impedance	$V_{I(ENx)} = V_{I(IN)}$	$1_{\rm J} = 25.0$					0.3		μA

SUPPLY CURRENT (TPS2048A, TPS2058A)

		TEST CONDITIONS				A	TF	4		
PARAMETER		TEST COND	TIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
			$T_J = 25^{\circ}C$		0.05	2				
Supply current, low-level output OUTx	No Load on	$V_{I(ENx)} = V_{I(INx)}$	$40^{\circ}C \le T_J \le 125^{\circ}C$			20				۸
	OUTx	V 0.V	$T_J = 25^{\circ}C$					0.05	2	μA
		$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_J \le 125^{\circ}C$						20	
Supply current, No Load on	N 0.V	$T_J = 25^{\circ}C$		170	220					
	No Load on	$V_{I(ENx)} = 0 V$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$		200					
high-level output	OUTx		$T_J = 25^{\circ}C$					170	220	μA
		$V_{I(ENx)} = V_{I(INx)}$	$40^{\circ}C \le T_J \le 125^{\circ}C$					200		
	OUTx	$V_{I(ENx)} = V_{I(INx)}$	$40^{\circ}C \le T_{J} \le 125^{\circ}C$		200					
Leakage current connected to ground		V _{I(ENx)} = 0 V	$40^{\circ}C \le T_{J} \le 125^{\circ}C$					200		μA
Reverse leakage	IN = high	$V_{I(EN)} = 0 V$	T 05%C		0.3					۸
0	impedance	$V_{I(EN)} = V_{I(IN)}$	— T _J = 25°C				0.3			μA

UNDERVOLTAGE LOCKOUT

PARAMETER	TEST CONDITIONS	TPS204xA			TP	UNIT		
FARAMETER	TEST CONDITIONS		TYP	MAX	MIN	TYP	MAX	UNIT
Low-level input voltage		2		2.5	2		2.5	V
Hysteresis	$T_J = 25^{\circ}C$		100			100		mV

OVERCURRENT OC

PARAMETER	TEST CONDITIONS	Т	PS204x	κA	TP	A		
PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
Sink current ⁽¹⁾	$V_0 = 5 V$			10			10	mA
Output low voltage	$I_{O} = 5 \text{ V}, \text{ V}_{OL(OC)}$			0.5			0.5	V
Off-state current ⁽¹⁾	$V_0 = 5 V, V_0 = 3.3 V$			1			1	μΑ

(1) Specified by design, not production tested.



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PARAMETER MEASUREMENT INFORMATION









VOLTAGE WAVEFORMS

Figure 1. Test Circuit and Voltage Waveforms





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PARAMETER MEASUREMENT INFORMATION (continued)



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TYPICAL CHARACTERISTICS



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TYPICAL CHARACTERISTICS (continued)

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TYPICAL CHARACTERISTICS (continued)





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APPLICATION INFORMATION



Figure 24. Typical Application (Example, TPS2045A)

POWER-SUPPLY CONSIDERATIONS

A $0.01-\mu F$ to $0.1-\mu F$ ceramic bypass capacitor between INx and GND, close to the device, is recommended. Placing a high-value electrolytic capacitor on the output pin(s) is recommended when the output load is heavy. This precaution reduces power-supply transients that may cause ringing on the input. Additionally, bypassing the output with a $0.01-\mu F$ to $0.1-\mu F$ ceramic capacitor improves the immunity of the device to short-circuit transients.

OVERCURRENT

A sense FET is employed to check for overcurrent conditions. Unlike current-sense resistors, sense FETs do not increase the series resistance of the current path. When an overcurrent condition is detected, the device maintains a constant output current and reduces the output voltage accordingly. Complete shutdown occurs only if the fault is present long enough to activate thermal limiting.

Three possible overload conditions can occur. In the first condition, the output has been shorted before the device is enabled or before $V_{I(IN)}$ has been applied (see Figure 6). The TPS204xA and TPS205xA sense the short and immediately switch into a constant-current output.

In the second condition, a short or an overload occurs while the device is enabled. At the instant the overload occurs, very high currents may flow for a short time before the current-limit circuit can react. After the current-limit circuit has tripped (reached the overcurrent trip threshold) the device switches into constant-current mode.

In the third condition, the load has been gradually increased beyond the recommended operating current. The current is permitted to rise until the current-limit threshold is reached or until the thermal limit of the device is exceeded (see Figure 7). The TPS204xA and TPS205xA are capable of delivering current up to the current-limit threshold without damaging the device. Once the threshold has been reached, the device switches into its constant-current mode.

OC RESPONSE

The $\overline{\text{OC}}$ open-drain output is asserted (active low) when an overcurrent or over temperature condition is encountered. The output will remain asserted until the overcurrent or over temperature condition is removed. Connecting a heavy capacitive load to an enabled device can cause momentary false overcurrent reporting from the inrush current flowing through the device, charging the downstream capacitor. The TPS204xA and TPS205xA family of devices are designed to reduce false overcurrent reporting. An internal overcurrent transient filter eliminates the need for external components to remove unwanted pulses. Using low-ESR electrolytic capacitors on the output lowers the inrush current flow through the device during hot-plug events by providing a low-impedance energy source, also reducing erroneous overcurrent reporting.

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Figure 25. Typical Circuit for OC Pin (Example, TPS2045A)

POWER DISSIPATION AND JUNCTION TEMPERATURE

The low on-resistance on the n-channel MOSFET allows small surface-mount packages, such as SOIC, to pass large currents. The thermal resistance of these packages is high compared to those of power packages; it is good design practice to check power dissipation and junction temperature. Begin by determining the $r_{DS(on)}$ of the N-channel MOSFET relative to the input voltage and operating temperature. As an initial estimate, use the highest operating ambient temperature of interest and read $r_{DS(on)}$ from Figure 18. Using this value, the power dissipation per switch can be calculated by:

$$P_D = r_{DS(on)} \times I^2$$

Depending on which device is being used, multiply this number by the number of switches being used. This step will render the total power dissipation from the N-channel MOSFETs.

Finally, calculate the junction temperature:

$$\mathsf{T}_{\mathsf{J}} = \mathsf{P}_{\mathsf{D}} \times \mathsf{R}_{\mathsf{\theta}\mathsf{J}\mathsf{A}} + \mathsf{T}_{\mathsf{A}}$$

Where: T_A = Ambient temperature °C $R_{\Theta JA}$ = Thermal resistance SOIC = 172°C/W (for 8 pin), 111°C/W (for 16 pin) P_D = Total power dissipation based on number of switches being used.

Compare the calculated junction temperature with the initial estimate. If they do not agree within a few degrees, repeat the calculation, using the calculated value as the new estimate. Two or three iterations are generally sufficient to get a reasonable answer.

THERMAL PROTECTION

Thermal protection prevents damage to the IC when heavy-overload or short-circuit faults are present for extended periods of time. The faults force the TPS204xA and TPS205xA into constant-current mode, which causes the voltage across the high-side switch to increase; under short-circuit conditions, the voltage across the switch is equal to the input voltage. The increased dissipation causes the junction temperature to rise to high levels. The protection circuit senses the junction temperature of the switch and shuts it off. Hysteresis is built into the thermal sense circuit, and after the device has cooled approximately 20 degrees, the switch turns back on. The switch continues to cycle in this manner until the load fault or input power is removed.

The TPS204xA and TPS205xA implement a dual thermal trip to allow fully independent operation of the power distribution switches. In an overcurrent or short-circuit condition the junction temperature will rise. Once the die temperature rises to approximately 140°C, the internal thermal sense circuitry checks which power switch is in an overcurrent condition and turns that power switch off, thus isolating the fault without interrupting operation of the adjacent power switch. Should the die temperature exceed the first thermal trip point of 140°C and reach 160°C, both switches turn off. The OC open-drain output is asserted (active low) when overtemperature or overcurrent occurs.

UNDERVOLTAGE LOCKOUT (UVLO)

An undervoltage lockout ensures that the power switch is in the off state at power up. Whenever the input voltage falls below approximately 2 V, the power switch will be quickly turned off. This facilitates the design of hot-insertion systems where it is not possible to turn off the power switch before input power is removed. The UVLO will also keep the switch from being turned on until the power supply has reached at least 2 V, even if the switch is enabled. Upon reinsertion, the power switch will be turned on, with a controlled rise time to reduce EMI and voltage overshoots.

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UNIVERSAL SERIAL BUS (USB) APPLICATIONS

The universal serial bus (USB) interface is a 12-Mb/s, or 1.5-Mb/s, multiplexed serial bus designed for low-to-medium bandwidth PC peripherals (e.g., keyboards, printers, scanners, and mice). The four-wire USB interface is conceived for dynamic attach-detach (hot plug-unplug) of peripherals. Two lines are provided for differential data, and two lines are provided for 5-V power distribution.

USB data is a 3.3-V level signal, but power is distributed at 5 V to allow for voltage drops in cases where power is distributed through more than one hub across long cables. Each function must provide its own regulated 3.3 V from the 5-V input or its own internal power supply.

The USB specification defines the following five classes of devices, each differentiated by power-consumption requirements:

- Hosts/self-powered hubs (SPH)
- Bus-powered hubs (BPH)
- · Low-power, bus-powered functions
- High-power, bus-powered functions
- Self-powered functions

Self-powered and bus-powered hubs distribute data and power to downstream functions. The TPS204xA and TPS205xA can provide power-distribution solutions for many of these classes of devices.

HOST/SELF-POWERED AND BUS-POWERED HUBS

Hosts and self-powered hubs have a local power supply that powers the embedded functions and the downstream ports. This power supply must provide from 5.25 V to 4.75 V to the board side of the downstream connection under full-load and no-load conditions. Hosts and SPHs are required to have current-limit protection and must report overcurrent conditions to the USB controller. Typical SPHs are desktop PCs, monitors, printers, and stand-alone hubs.

Bus-powered hubs obtain all power from upstream ports and often contain an embedded function. The hubs are required to power up with less than one unit load. The BPH usually has one embedded function, and power is always available to the controller of the hub. If the embedded function and hub require more than 100 mA on power up, the power to the embedded function may need to be kept off until enumeration is completed. This can be accomplished by removing power or by shutting off the clock to the embedded function. Power switching the embedded function is not necessary if the aggregate power draw for the function and controller is less than one unit load. The total current drawn by the bus-powered device is the sum of the current to the controller, the embedded function, and the downstream ports, and it is limited to 500 mA from an upstream port.

LOW-POWER BUS-POWERED FUNCTIONS AND HIGH-POWER BUS-POWERED FUNCTIONS

Both low-power and high-power bus-powered functions obtain all power from upstream ports; low-power functions always draw less than 100 mA (see Figure 26); high-power functions must draw less than 100 mA at power up and can draw up to 500 mA after enumeration. If the load of the function is more than the parallel combination of 44 Ω and 10 μ F at power up, the device must implement inrush current limiting.







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USB POWER-DISTRIBUTION REQUIREMENTS

USB can be implemented in several ways, and, regardless of the type of USB device being developed, several power-distribution features must be implemented.

- Hosts/self-powered hubs must:
 - Current-limit downstream ports
 - Report overcurrent conditions on USB V_{BUS}
 - Enable/disable power to downstream ports
 - Power up at <100 mA
 - Limit inrush current (<44 Ω and 10 μ F)
 - Limit inrush currents
 - Power up at <100 mA
- Bus-powered hubs must:
 - Enable/disable power to downstream ports
 - Power up at <100 mA
 - Limit inrush current (<44 Ω and 10 μ F)
 - Limit inrush currents
 - Power up at <100 mA
- Functions must:
 - Limit inrush currents
 - Power up at <100 mA

The feature set of the TPS204xA and TPS205xA allows them to meet each of these requirements. The integrated current-limiting and overcurrent reporting is required by hosts and self-powered hubs. The logic-level enable and controlled rise times meet the need of both input and output ports on bus-power hubs, as well as the input ports for bus-power functions.

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TPS2045A, TPS2046A TPS2047A, TPS2048A, TPS2055A TPS2056A, TPS2057A, TPS2058A

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[†] USB rev 1.1 requires 120 μF per hub.



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IEXAS

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 † USB rev 1.1 requires 120 μF per hub.



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[†] USB rev 1.1 requires 120 μF per hub.

Figure 29. Bus-Powered Hub Implementation, TPS2047A

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[†] USB rev 1.1 requires 120 μF per hub.





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GENERIC HOT-PLUG APPLICATIONS (see Figure 31)

In many applications it may be necessary to remove modules or pc boards while the main unit is still operating. These are considered hot-plug applications. Such implementations require the control of current surges seen by the main power supply and the card being inserted. The most effective way to control these surges is to limit and slowly ramp the current and voltage being applied to the card, similar to the way in which a power supply normally turns on. Due to the controlled rise times and fall times of the TPS204xA and TPS205xA, these devices can be used to provide a softer start-up to devices being hot-plugged into a powered system. The UVLO feature of the TPS204xA and TPS205xA also ensures the switch will be off after the card has been removed, and the switch will be off during the next insertion. The UVLO feature insures a soft start with a controlled rise time for every insertion of the card or module.



Figure 31. Typical Hot-Plug Implementation (Example, TPS2045A)

By placing the TPS204xA and TPS205xA between the V_{CC} input and the rest of the circuitry, the input power will reach these devices first after insertion. The typical rise time of the switch is approximately 2.5 ms, providing a slow voltage ramp at the output of the device. This implementation controls system surge currents and provides a hot-plugging mechanism for any device.



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PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
TPS2045AD	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	,
TPS2045ADG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2045ADR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2045ADRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2046AD	NRND	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2046ADG4	NRND	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2046ADR	NRND	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2046ADRG4	NRND	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2047ADR	NRND	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2047ADRG4	NRND	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2048AD	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2048ADG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2048ADR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2048ADRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2055AD	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2055ADG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2055ADR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	



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Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Peak Temp ⁽³⁾	Samples (Requires Login)
TPS2055ADRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2056AD	NRND	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2056ADG4	NRND	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2056ADR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2056ADRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2057AD	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2057ADG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2057ADR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2057ADRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2058AD	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
TPS2058ADG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.



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Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION

REEL DIMENSIONS

TEXAS INSTRUMENTS





TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

TAPE AND REEL INFORMATION

*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS2045ADR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TPS2046ADR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TPS2047ADR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
TPS2048ADR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1
TPS2055ADR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TPS2056ADR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TPS2056ADR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
TPS2057ADR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1

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*All dimensions are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS2045ADR	SOIC	D	8	2500	340.5	338.1	20.6
TPS2046ADR	SOIC	D	8	2500	340.5	338.1	20.6
TPS2047ADR	SOIC	D	16	2500	333.2	345.9	28.6
TPS2048ADR	SOIC	D	16	2500	333.2	345.9	28.6
TPS2055ADR	SOIC	D	8	2500	340.5	338.1	20.6
TPS2056ADR	SOIC	D	8	2500	340.5	338.1	20.6
TPS2056ADR	SOIC	D	8	2500	367.0	367.0	35.0
TPS2057ADR	SOIC	D	16	2500	333.2	345.9	28.6

D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



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D (R-PDSO-G16) PLASTIC SMALL OUTLINE Stencil Openings (Note D) Example Board Layout (Note C) –16x0,55 -14x1,27 -14x1,27 16x1,50 5,40 5.40 Example Non Soldermask Defined Pad Example Pad Geometry (See Note C) 0,60 .55 Example 1. Solder Mask Opening (See Note E) -0,07 All Around

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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