

Power Supply ICs for TFT-LCD Panels Multi-channel System Power Supply IC for Small to Middle PANEL

BD8184MUV



No.11035EBT19

Description

The BD8184MUV is a system power supply for the TFT-LCD panels used for liquid crystal Monitors and Note Display. Incorporates high-power FET with low on resistance for large currents that employ high-power packages, thus driving large current loads while suppressing the generation of heat. A charge pump controller is incorporated as well, thus greatly reducing the number of application components. Also Gate Shading Function is included.

Features

- 1) Boost DC/DC converter; 18 V / 2.5 A switch current. (Target specification is ±1% accurate.)
- 2) Switching frequency: 1.2 MHz
- 3) Operational Amplifier (short current 200mA)
- 4) Incorporates Positive / Negative Charge-pump Controllers.
- 5) Gate Shading Function
- 6) VQFN024V4040 Package (4.0 mm x 4.0 mm)
- 7) Protection circuits: Under Voltage Lockout Protection Circuit

Thermal Shutdown Circuit (Latch Mode)

Over Current Protection Circuit (AVDD)

Timer Latch Mode Short Circuit Protection (AVDD SRC VGL) Over / Under Voltage Protection Circuit for Boost DC/DC Output

No SCP time included (160ms from UVLO-off)

Applications

Power supply for the TFT-LCD panels used for LCD Monitors and Note Display

●Absolute Maximum Ratings (T_A = 25°C)

Parameter	Symbol	LIMIT	Unit	
Supply Voltage 1	VIN	+7	V	
Supply Voltage 2	AVDD	+20	V	
Supply Voltage 3	SRC	+36	V	
Switching Voltage	SW, DRP, DRN	+20	V	
Input Voltage 1	RSTIN, DLY, CTL, FB, FBP, FBN	VIN+0.3	V	
Input Voltage 2	INN, INP	+20	V	
Output Voltage 1	RST, COMP, VREF	+7	V	
Output Voltage 2	VCOM	+20	V	
Output Voltage 3_1	GSOUT	+36	V	•
Output Voltage 3_2	SRC - GSOUT	+40	v v	
Junction Temperature	Tama	150	ိင	
Power Dissipation	Pd	3560 ^{*1}	mW	
Operating Temperature Range	Topr	-40~85	°C	
Storage Temperature Range	Tstg	-55~150	°C	

*1 Derating in done 28.5mW/°C for operating above Ta≧25°C(On 4-layer 74.2mm×74.2mm×1.6mm board)

●Operating Range (Ta=-40°C~85°C)

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	Parameter	Symbol	MIN	MAX	Unit
	Supply Voltage 1	VIN	2.0	5.5	V
	Supply Voltage 2	AVDD	6	18	V
	Supply Voltage 3	SRC	12	34	V

● Electrical characteristics (unless otherwise specified VIN = 3.3V, AVDD = 10V and TA=25°C)

Parameter	Symbol	Limits		Unit	Condition	
	J	Min	Тур	Max		
GENERAL						
Circuit Current	I _{VIN}	-	1.2	3	mA	No Switching
Under Voltage Lockout Threshold	V _{UVLO}	1.75	1.85	1.95	V	VIN rising
Internal Reference Output Voltage	VREF	1.238	1.250	1.262	V	No load
Thermal Shutdown (rising)	TSD	-	160	-	°C	Junction Temp
Duration to Trigger Fault Condition	T _{SCP}	-	55	-	ms	FB , FBP or FBN below threshold
BOOST CONVERTER (AVDD)						
FB Regulation Voltage	V _{FB}	1.238	1.250	1.262	V	Voltage rising
FB Fault Trip Level	V_{TL_FB}	0.95	1.0	1.05	V	VFB falling
FB Input Bias Current	I _{FB}	-	0.1	1	μA	VFB= 1.5V
SW Leakage Current	I _{SW_L}	-	0	10	μA	VSW=20V
Maximum switching Duty Cycle	MDUTY	85	90	95	%	VFB= 1.0V
SW ON-Resistance	R _{sw}	-	200	-	mΩ	ISW= 200mA
SW Current Limit	I _{SWLIM}	2.5	-		A	
Over Voltage Protection	V _{OVP}		20		V	AVDD rising
Under Voltage Protection	VUVP	1.3	1.6	1.9	V	AVDD falling
BOOST Soft Start Time	T _{SS_FB}		13.6	-	ms	
Oscillator frequency	Fsw	1.0	1.2	1.4	MHz	
RESET						
RST Output Low Voltage	V _{RST}	-	0.05	0.2	V	IRST =1.2mA
RSTIN Threshold Voltage	VTH_L	1.18	1.25	1.32	V	RSTIN falling
RSTIN Input Current	IRSTIN	-	0	-	μA	VRSTIN=0 to VIN-0
RST Blanking Time	T _{NO_SCP}	146	163	180	ms	No SCP Zone
Operational Amp rifer						
Input Range	V _{RANGE}	0	-	AVDD	V	
Offset Voltage	V _{OS}	-	2	15	mV	VINP= 5.0V
Input Current	I _{INP}	-	0	-	μΑ	VINP= 5.0V
Output Swing Voltage	V _{он}	-	5.03	5.06	V	ICOM = +50mA
(VINP= 5.0V)	V _{OL}	4.94	4.97	-	V	ICOM = -50mA
Short Circuit Current	I _{SHT_VCOM}	-	200	-	mA	
Slew Rate	SR	-	40	_	V/us	

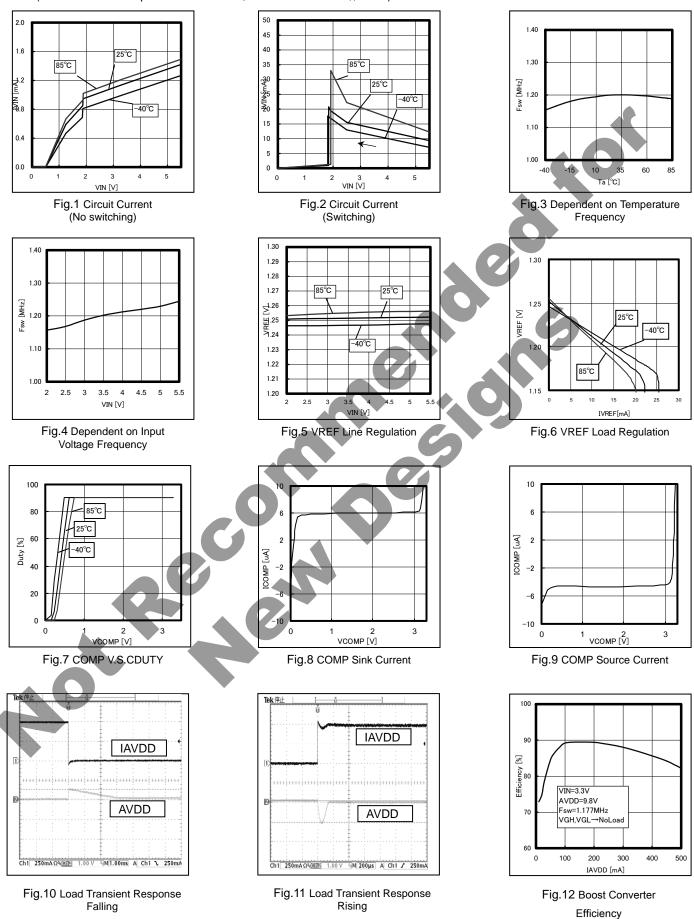
●Electrical characteristics (unless otherwise specified VIN = 3.3V, AVDD = 10V and T_A=25°C) (Continued)

Electrical characteristics (unless oth	er wise specifi		-		A-20 0)	
Parameter	Symbol	Min	Limits	Max	Unit	Condition
Negative Charge pump driver (VGL)	IVIII	Тур	Max		
FBN Regulation Voltage	V_{FBN}	241	265	289	mV	
FBN Fault Trip Level	V_{TL_FBN}	400	450	500	mV	V _{FBN} rising
FBN Input Bias Current	I _{FBN}	-	0.1	1	μA	V _{FBN} = 0.1V
Oscillator frequency	F _{CPN}	500	600	700	kHz	
DRN Leakage Current	I _{DRN_L}	-	0	10	μA	V _{FBN} =1.0V
Positive Charge pump driver (SRC)						
FBP Regulation Voltage	V_{FBP}	1.23	1.25	1.27	V	
FBP Fault Trip Level	V_{TL_FBP}	0.95	1.0	1.05	V	V _{FBP} falling
FBP Input Bias Current	I _{FBP}	-	0.1	1	μA	V _{FBP} = 1.5V
Oscillator frequency	F _{CPP}	500	600	700	kHz	6
DRP Leakage Current	I _{DRP_L}	-	0	10	μA	V _{FBP} = 1.5V
Soft-Start Time	T _{SSP}	-	3.4	-	ms	
Gate Shading Function (GSOUT)						
DLY Source Current	IDLY	4	5	6	μA	
DLY Threshold Voltage	V _{TL_DLY}	1.22	1.25	1.28	V	V _{DLY} falling
CTL Input Voltage High	V _{IN_H}	2.0		-	V	
CTL Input Voltage Low	V _{IN_L}	-	-	0.5	V	
CTL Input Bias Current	I _{CTL}	-	0	-	μA	VRSTIN=0 to VIN-0.3
Propagation delay time (Rising)	T _{GS_R}	-	100	-	ns	V _{SRC} = 25V
Propagation delay time (Falling)	T _{GS_F}	-	100	-	ns	V _{SRC} = 25V
SRC -GSOUT ON Resistance	R _{GS_H}	-	15	-	Ω	$V_{DLY} = 1.5V$
GSOUT-RE ON Resistance	R _{GS_M}	-	30	-	Ω	$V_{DLY} = 1.5V$
GSOUT-GND ON Resistance	R_{GS_L}	-	2.5	-	kΩ	$V_{DLY} = 1.0V$

OThis product is not designed for protection against radio active rays.

•Electrical characteristic curves (Reference data)

(Unless otherwise specified VIN = 3.3V, AVDD = 10V and $T_A=25^{\circ}C$)



10

SRC

AVDD VIN

VĠL

/[4.00ms A Ch1 J 2.00 V

20.00 %

1

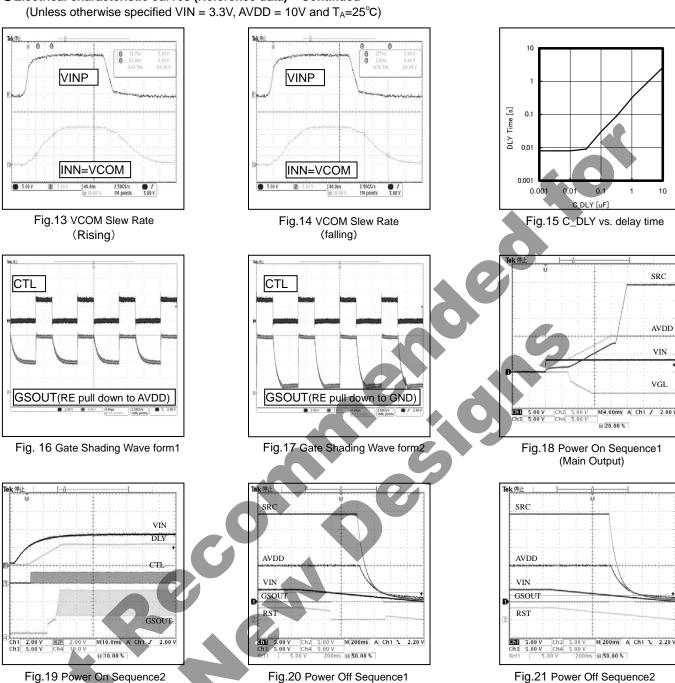


Fig.21 Power Off Sequence2 (R_RŠT_U=10k,R_RST_D=OPEN)

•Electrical characteristic curves (Reference data) – Continued



M40.0ms A Ch1 l 2.00 V

(CTL=signal, RE pull down to AVDD)

AVDD VIN

VGL

Ch3 5.00 V

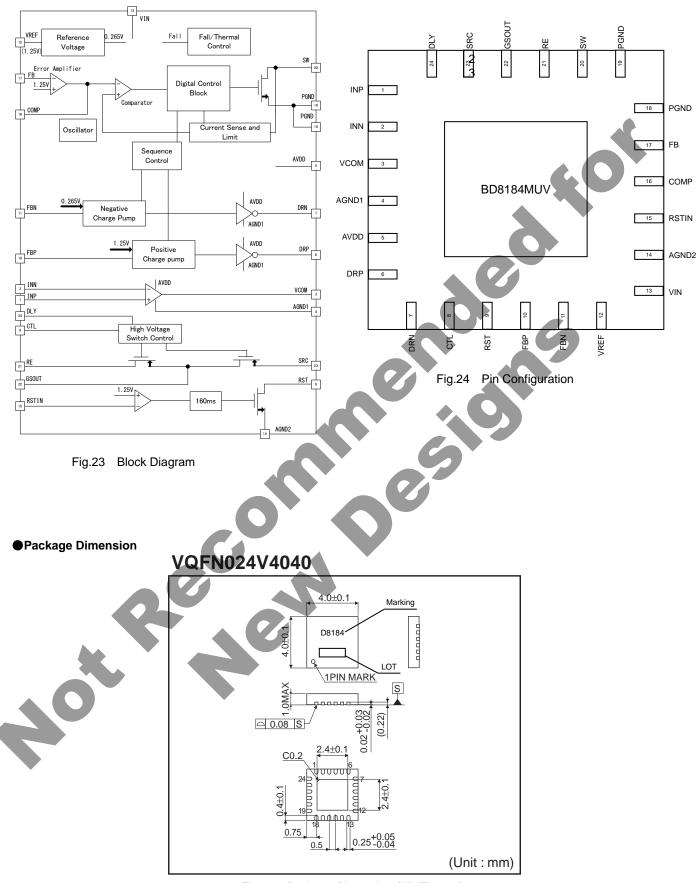
Ch2 5.00 V Ch4 5.00 V

Fig.22 Power On Sequence3 (Main Output)

(R_RST_U=10k,R_RST_D=10k)

BD8184MUV

Block Diagram



Pin Configuration

Fig.25 Package Dimension (UNIT : mm)

Pin Assignments

-				
	PINNO.	Pin name	Function	
	1	INP	COM Amplifier input +	
	2	INN	COM Amplifier input -	
	3	VCOM	COM Amplifier output	
	4	AGND1	Ground	
	5	AVDD	Supply voltage input for com, charge pump	
	6	DRP	Drive pin of the positive charge pump	
	7	DRN	Drive pin of the negative charge pump	
	8	CTL	High voltage switch control pin	
	9	RST	Open drain reset output	
	10	FBP	Positive charge pump feed back	
	11	FBN	Negative charge pump feed back	
	12	VREF	Internal Reference voltage output	
	13	VIN	Supply voltage input for PWM	
	14	AGND2	Ground	
	15	RSTIN	Reset comparator input	
	16	COMP	BOOST amplifier output	
	17	FB	BOOST amplifier input	
	18	PGND1	BOOST FET ground	
	19	PGND2	BOOST FET ground	
	20	SW	BOOST FET Drain	
	21	RE	Gate High voltage Fall set pin	
	22	GSOUT	Gate High voltage output set pin	
	23	SRC	Gate High voltage input set pin	
	24	DLY	GSOUT Delay Adjust pin	
\bullet				

Main Block Function

- Boost Converter A controller circuit for DC/DC boosting. The switching duty is controlled so that the feedback voltage FB is set to 1.25 V (typ.). A soft start operates at the time of starting.
 Positive Charge Pump
 - A controller circuit for the positive-side charge pump. The switching amplitude is controlled so that the feedback voltage FBP will be set to 1.25 V (typ.).
- Negative Charge Pump A controller circuit for the negative-side charge pump. The switching amplitude is controlled so that the feedback voltage FBN will be set to 0.265 V (Typ.).
- Gate Shading Controller
 A controller circuit for P-MOS FET Switch
 The GSOUT switching synchronize with CTL input.
 When VIN drops below UVLO threshold or RST=Low(=RSTIN<1.25V), GSOUT is pulled High(=SRC).</p>
- VCOM

A 1-channel operational amplifier block.

Reset

A open-drain output(RST) refer from RSTIN voltage(up to threshold voltage 1.25V) RST is keep High(need a pull-up resistor connected to VIN) dulling to 163ms from start-u

VREF

A block that generates internal reference voltage of 1.25V (Typ.). VREF is keep High when the thermal/short-current-protection shutdown circuit.

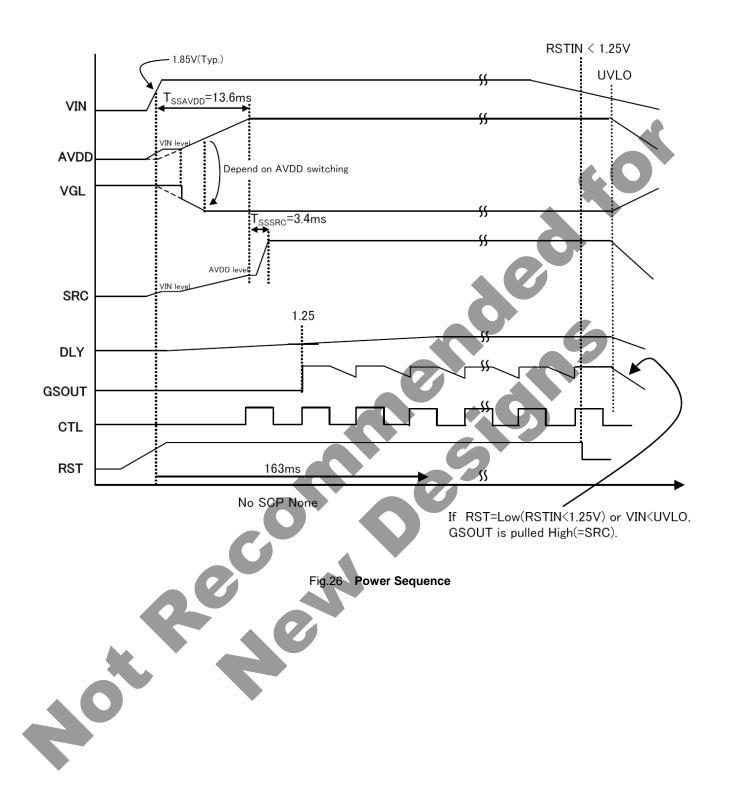
TSD/UVLO/OVP/UVP

The thermal shutdown circuit is shut down at an IC internal temperature of 160°C. The under-voltage lockout protection circuit shuts down the IC when the VIN is 1.85 V (Typ.) or below. The over-voltage protection circuit when the SW is 19 V (Typ.) or over. The under-voltage protection circuit when the SW is 1.3 V (Typ.) or under

Start-up Controller

A control circuit for the starting sequence. Controls to start in order of VCC \rightarrow VGL \rightarrow VDD \rightarrow SRC (Please refer to Fig.4 of next page for details.)

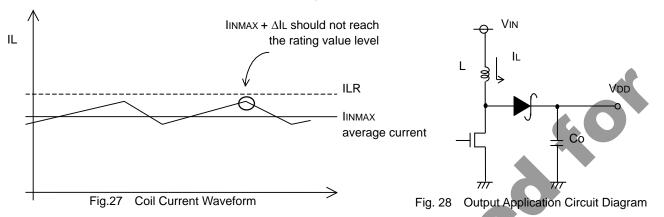
Power Sequence



How to select parts of application

(1-1) Setting the Output L Constant (Boost Converter)

The coil to use for output is decided by the rating current ILR and input current maximum value INMAX of the coil.



Adjust so that INMAX + AL does not reach the rating current value ILR. At this time, AL can be obtained by the following equation.

$$\Delta I_{L} = \frac{1}{L} \quad V_{IN\times} \quad \frac{V_{DD} - V_{IN}}{V_{DD}} \times \frac{1}{f} \qquad [A] \quad \text{Here, f is the switching frequency.}$$

Set with sufficient margin because the coil value may have the dispersion of $\pm 30\%$. If the coil current exceeds the rating current ILR of the coil, it may damage the IC internal element.

BD8164MUV uses the current mode DC/DC converter control and has the optimized design at the coil value. A coil inductance (L) of 4.7 uH to 15 uH is recommended from viewpoints of electric power efficiency, response, and stability.

(2) Output Capacity Settings

For the capacitor to use for the output, select the capacitor which has the larger value in the ripple voltage VPP allowance value and the drop voltage allowance value at the time of sudden load change. Output ripple voltage is decided by the following equation.

Here, f is the switching frequency.

$$\Delta VPP = ILMAX \times RESR + \frac{1}{fCo} \times \frac{ViN}{VDD} \times (ILMAX - \frac{\Delta IL}{2})$$
 [V]

Perform setting so that the voltage is within the allowable ripple voltage range.

., .,

For the drop voltage during sudden load change; VDR, please perform the rough calculation by the following equation.

$$VDR = \frac{\Delta I}{Co} \times 10 \text{ us}$$
 [V]

However, 10 μ s is the rough calculation value of the DC/DC response speed. Please set the capacitance considering the sufficient margin so that these two values are within the standard value range.

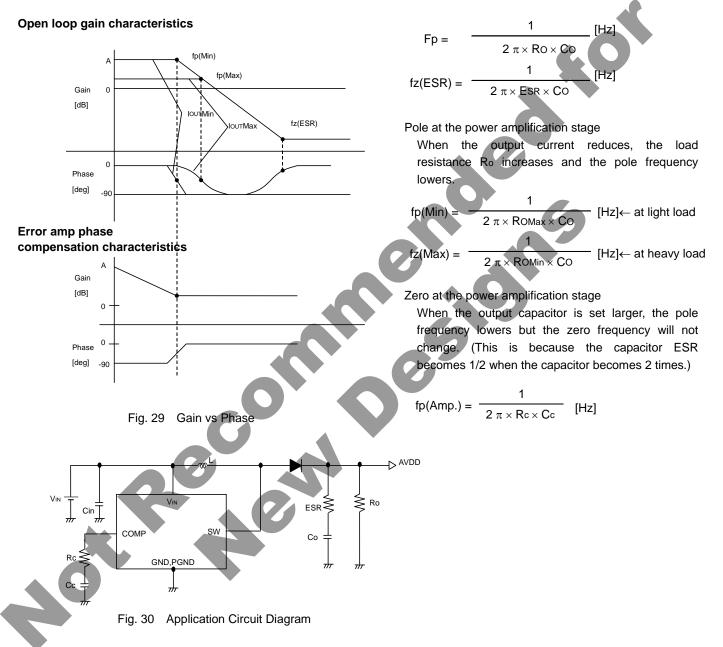
(3) Selecting the Input Capacitor

Since the peak current flows between the input and output at the DC/DC converter, a capacitor is required to install at the input side. For the reason, the low ESR capacitor is recommended as an input capacitor which has the value more than 10 μ F and less than 100 m Ω . If a capacitor out of this range is selected, the excessive ripple voltage is superposed on the input voltage, accordingly it may cause the malfunction of IC.

However these conditions may vary according to the load current, input voltage, output voltage, inductance and switching frequency. Be sure to perform the margin check using the actual product.

(4) Setting Rc, Cc of the Phase Compensation Circuit

In the current mode control, since the coil current is controlled, a pole (phase lag) made by the CR filter composed of the output capacitor and load resistor will be created in the low frequency range, and a zero (phase lead) by the output capacitor and ESR of capacitor will be created in the high frequency range. In this case, to cancel the pole of the power amplifier, it is easy to compensate by adding the zero point with Cc and Rc to the output from the error amp as shown in the illustration.



It is possible to realize the stable feedback loop by canceling the pole fp(Min.), which is created by the output capacitor and load resistor, with CR zero compensation of the error amp as shown below.

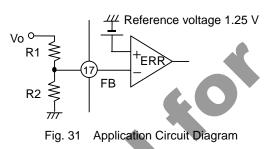
$$fz(Amp.) = fp(Min.)$$

$$1 \qquad 1 \qquad 2 \pi \times Rc \times Cc \qquad = \frac{1}{2 \pi \times Romax \times Co} \qquad [Hz]$$

(5) Design of the Feedback Resistor Constant

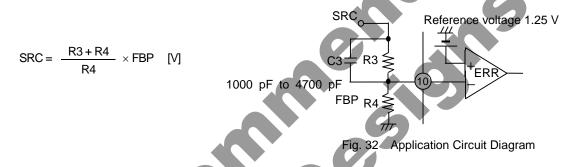
Refer to the following equation to set the feedback resistor. As the setting range, 6.8 k Ω to 330 k Ω is recommended. If the resistor is set lower than a 6.8 k Ω , it causes the reduction of power efficiency. If it is set more than 330 k Ω , the offset voltage becomes larger by the input bias current 0.1 μ A(Typ.) in the internal error amplifier.

$$AVDD = \frac{R1 + R2}{R2} \times FB \qquad [V]$$



(6) Positive-side Charge Pump Settings

The IC incorporates a charge pump controller, thus making it possible to generate stable gate voltage. The output voltage is determined by the following formula. As the setting range, 6.8 k Ω to 330 k Ω is recommended. If the resistor is set lower than a 6.8k Ω , it causes the reduction of power efficiency. If it is set more than 330 k Ω , the offset voltage becomes larger by the input bias current 0.1 μ A (Typ.) in the internal error amp.



In order to prevent output voltage overshooting, add capacitor C3 in parallel with R3. The recommended capacitance is 1000 pF to 4700 pF. If a capacitor outside this range is inserted, the output voltage may oscillate.

(7) Negative-side Charge Pump Settings

This IC incorporates a charge pump controller for negative voltage, thus making it possible to generate stable gate voltage.

The output voltage is determined by the following formula. As the setting range, 6.8 k Ω to 330 k Ω is recommended. If the resistor is set lower than a 6.8 k Ω , it causes the reduction of power efficiency. If it is set more than 330 k Ω , the offset voltage becomes larger by the input bias current 0.1 μ A (Typ.) in the internal error amp.

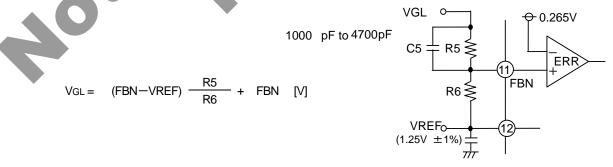


Fig. 33 Application Circuit Diagram

In order to prevent output voltage overshooting, insert capacitor C5 in parallel with R5. The recommended capacitance is 1000 pF to 4700 pF. If a capacitor outside this range is inserted, the output voltage may oscillate.

Application Circuit

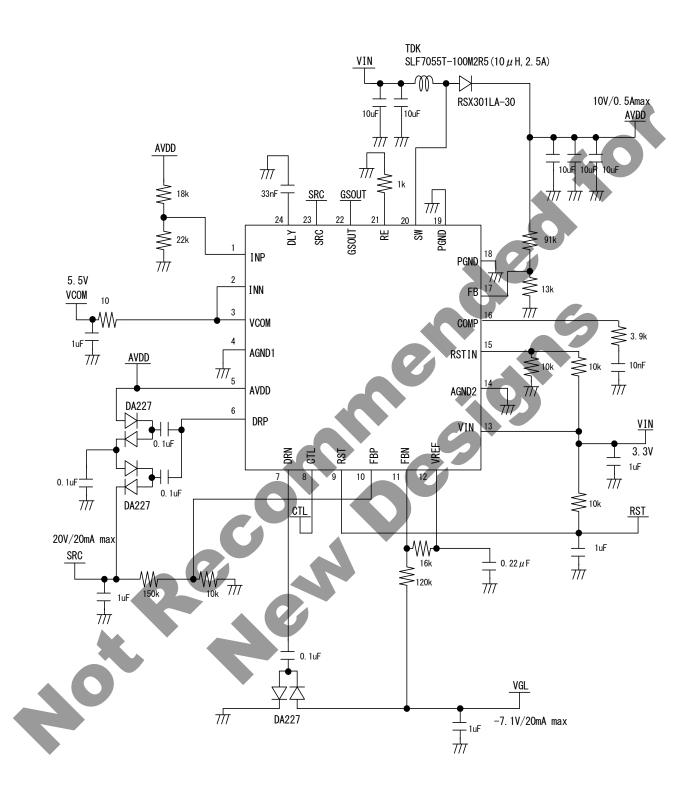
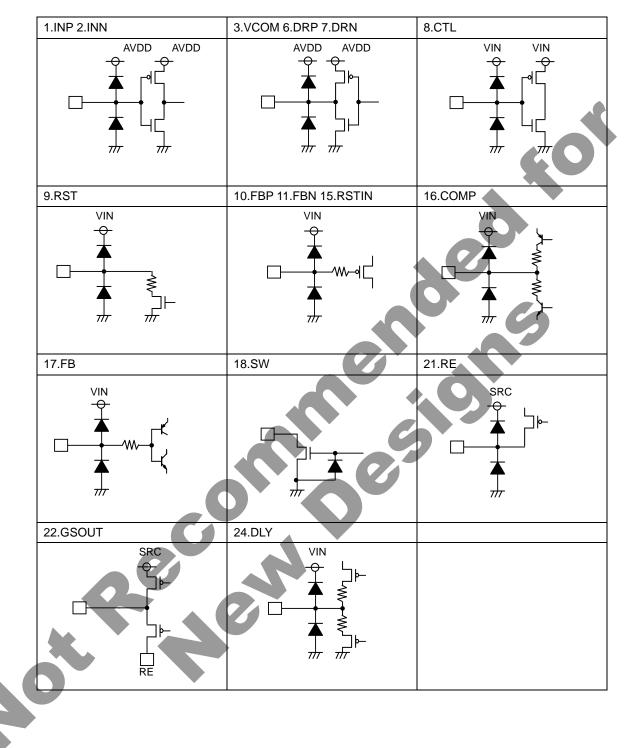


Fig. 34 Application Circuit

●I/O Equivalent Circuit Diagrams

(Except for 4.AGND1, 5.AVDD, 13.VIN, 14.AGND2, 18 19.PGND, 23.SRC)



Operation Notes

1. Absolute maximum range

This product are produced with strict quality control, but might be destroyed in using beyond absolute maximum ratings. Open IC destroyed a failure mode cannot be defined (like Short mode, or Open mode). Therefore physical security countermeasure, like fuse, is to be given when a specified mode to be beyond absolute maximum ratings is considered.

2. About Rush Current

Rush current might flow momentarily by the order of turning on the power supply and rise time in IC with two or more power supplies. Therefore, please note drawing the width of the power supply and the GND pattern wiring, the output capacity, and the pattern and the current abilities.

3. Setting of heat

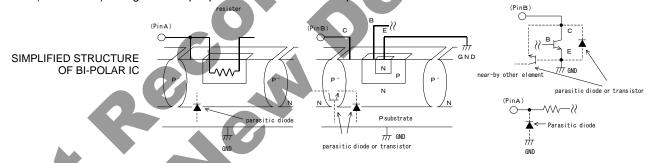
Use a setting of heat that allows for a sufficient margin in light of the power dissipation (Pd) in actual operating conditions.

- 4. Short Circuit between Terminal and Soldering Don't short-circuit between Output pin and VIN pin, Output pin and GND pin, or VIN pin and GND pin. When soldering the IC on circuit board, please be unusually cautious about the orientation and the position of the IC. When the orientation is mistaken the IC may be destroyed.
- Electromagnetic Field Mal-function may happen when the device is used in the strong electromagnetic field.
- 6. Ground wiring patterns

When using both small signal and large current GND patterns, it is recommended to isolate the two ground patterns, placing a single ground point at the application's reference point so that the pattern wiring resistance and voltage variations caused by large currents do not cause variations in the small signal ground voltage. Be careful not to change the GND wiring patterns of any external components.

7. This IC is a monolithic IC which has P+ isolation in the P substrate and between the various pins.

A P-N junction is formed from this P layer and the N layer of each pin. For example, when a resistor and a transistor is connected to a pin. Parasitic diodes can occur inevitably in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits as well as operation faults and physical damage. Accordingly, you must not use methods by which parasitic diodes operate, such as applying a voltage that is lower than the GND. (P substrate) voltage to an input pin. Please make sure all pins which is over GND even if include transient feature.



8. Over current protection circuit

The over-current protection circuits are built in at output, according to their respective current outputs and prevent the IC from being damaged when the load is short-circuited or over-current. But, these protection circuits are effective for preventing destruction by unexpected accident. When it's in continuous protection circuit moving period don't use please. And for ability, because this chip has minus characteristic, be careful for heat plan.

Built-in thermal circuit

A temperature control circuit is built in the IC to prevent the damage due to overheat. Therefore, all the outputs are turned off when the thermal circuit works and are turned on when the temperature goes down to the specified level.

10. Testing on application boards

When testing the IC on an application board, connecting a capacitor to a pin with low impedance subjects the IC to stress. Always discharge capacitors after each process or step. Ground the IC during assembly steps as an antistatic measure, and use similar caution when transporting or storing the IC. Always turn the IC's power supply off before connecting it to or removing it from a jig or fixture during the inspection process.

BD8184MUV

Ordering part number



Notice

Precaution on using ROHM Products

Our Products are designed and manufactured for application in ordinary electronic equipments (such as AV equipment, 1. OA equipment, telecommunication equipment, home electronic appliances, amusement equipment, etc.). If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment ^(Note 1), transport equipment, traffic equipment, aircraft/spacecraft, nuclear power controllers, fuel controllers, car equipment including car accessories, safety devices, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical	Equ	ipment Classific	cation of the Spec	ific Applications
				CHINA

		EU	CHINA
CLASSⅢ		CLASS II b	CLASSI
CLASSIV	CLASSⅢ	CLASSⅢ	CLASSI

- 2. ROHM designs and manufactures its Products subject to strict guality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:

 - [a] Installation of protection circuits or other protective devices to improve system safety[b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure
- Our Products are designed and manufactured for use under standard conditions and not under any special or 3. extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
 - [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
 - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
 - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
 - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - [f] Sealing or coating our Products with resin or other coating materials
 - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- Please verify and confirm characteristics of the final or mounted products in using the Products. 5.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power, exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.

De-rate Power Dissipation (Pd) depending on Ambient temperature (Ta). When used in sealed area, confirm the actual ambient temperature.

- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

- When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- In principle, the reflow soldering method must be used; if flow soldering method is preferred, please consult with the 2 ROHM representative in advance.

For details, please refer to ROHM Mounting specification

7

Precautions Regarding Application Examples and External Circuits

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
- 2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
 - [a] the Products are exposed to sea winds or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
- 2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

Precaution for Product Label

QR code printed on ROHM Products label is for ROHM's internal use only.

Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

Precaution for Foreign Exchange and Foreign Trade act

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