



AC/DC Drivers **PWM Control IC** BM1P068FJ

• General

The PWM control IC for AC/DC "BM1P068FJ" provides an optimum system for all products that include an electrical outlet.

A built-in start circuit that withstands 650 V helps to keep power consumption low. Both isolated and non-isolated versions are supported, making for simpler design of various types of low-power converters. Switching MOSFET and current detection resistors are external devices, thus achieving a higher degree of freedom in power supply design. The switching frequency is set as fixed. Since current mode control is used, a current limit is imposed in each cycle, and excellent performance is demonstrated in bandwidth and transient response. With a light load, frequency is reduced and higher efficiency is realized. A frequency hopping function is also built in, contributing to low EMI.

Also on chip are soft start and burst functions, a per-cycle overcurrent limiter, VCC overvoltage protection, overload protection, and other protection functions.

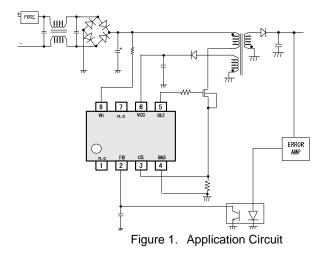
• Basic Specifications

Operating power supply voltage range: VCC 8.9 V to 26.0 V

	VI	H: to	600 V
Operating current:	Normal:	0.60 mA	(Тур.)
	Burst mode:	0.35 mA	(Typ.)
Oscillation frequency:	BM1P068FJ:	65 kHz	(Тур.)
	1 3	Operating current: Normal: Burst mode:	Operating current: Normal: 0.60 mA Burst mode: 0.35 mA

Operating temperature range: -40°C to +85°C

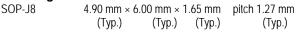
Application circuit



• Features

- PWM frequency: 65 kHz, 100 kHz
- PWM current mode method
- Frequency hopping function
- Burst operation during light load / Frequency reduction function
- 650 V start circuit
- VCC pin undervoltage protection
- VCC pin overvoltage protection
- CS pin open protection
- CS pin Leading-Edge-Blanking function
- Per-cycle overcurrent limiter function
- Overcurrent limiter with AC voltage compensation function
- Soft start function
- Secondary overcurrent protection circuit

• Package





Applications

AC adapters, TVs, and household appliances (vacuum cleaners, humidifiers, air cleaners, air conditioners, IH cooking heaters, rice cookers, etc.)

• Line-up

	Frequency	VCCOVP	VCC recharge	X−cap discharge	Brown-out
BM1P061FJ	65kHz	Auto-restart	0	0	0
BM1P062FJ	65kHz	Latch	0	0	0
BM1P063FJ	65kHz	Auto-restart	0	×	×
BM1P064FJ	65kHz	Latch	0	×	×
BM1P065FJ	65kHz	Auto-restart	×	×	0
BM1P066FJ	65kHz	Latch	×	×	0
BM1P067FJ	65kHz	Auto-restart	×	×	×
BM1P068FJ	65kHz	Latch	×	×	×
BM1P101FJ	100kHz	Auto-restart	0	0	0
BM1P102FJ	100kHz	Latch	0	0	0
BM1P103FJ	100kHz	Auto-restart	0	×	×
BM1P104FJ	100kHz	Latch	0	×	×
BM1P105FJ	100kHz	Auto-restart	×	×	0
BM1P106FJ	100kHz	Latch	×	×	0
BM1P107FJ	100kHz	Auto-restart	×	×	×
BM1P108FJ	100kHz	Latch	×	×	×

O Product structure : Silicon monolithic integrated circuit OThis product is not designed for protection against radioactive rays

• Absolute Maximum Ratings (Ta = 25°C)

Parameter	Symbol	Rating	Unit	Conditions
Maximum voltage 1	Vmax1	-0.3 ~ 30.0	V	VCC
Maximum voltage 2	Vmax2	-0.3 ~ 6.5	V	CS, FB
Maximum voltage 3	Vmax3	-0.3 ~ 15.0	V	OUT
Maximum voltage 4	Vmax4	-0.3 ~ 650	V	VH
OUT pin peak current	I _{OUT}	±1.0	А	
Allowable dissipation	Pd	674.9 (Note1)	mW	When mounted
Operating temperature range	Topr	-40 ~ +85	°C	
Storage temperature range	Tstr	-55 ~ +150	°C	

(Note1) SOP-J8: When mounted, $70 \times 70 \times 1.6$ mm (glass epoxy on single-layer substrate). Reduce to 5.40 mW/°C when used at Ta = 25°C or above.

• Recommended Operating Conditions (Ta = 25°C)

Parameter	Symbol	Rating	Unit	Conditions
Supply voltage range 1	VCC	8.9 ~ 26.0	V	VCC pin voltage
Supply voltage range 2	VH	80 ~ 600	V	VH pin voltage

• Electrical Characteristics (Unless otherwise noted, Ta = 25°C, VCC = 15 V)

		Rating					
Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	
[Circuit current]							
Circuit current (ON) 1	ION1	-	600	1000	μA	FB = 2.0 V (during pulse operation)	
Circuit current (ON) 2	ION2	-	350	450	μA	FB = 0.0 V (during burst operation)	
[VCC pin (5 pin) protection	function]						
VCC UVLO voltage 1	VUVLO1	12.50	13.50	14.50	V	VCC rise	
VCC UVLO voltage 2	VUVLO2	7.50	8.20	8.90	V	VCC drop	
VCC UVLO hysteresis	VUVLO3	-	5.30	-	V	VUVLO3 = VUVLO1 - VUVLO2	
VCC OVP voltage 1	VOVP1	26.00	27.50	29.00	V	VCC rise	
VCC LATCH released voltage	VLATCH	-	VUVLO2- 0.5	-	V		
[Output driver block]			•				
OUT pin H voltage	Vouth	10.5	12.5	14.5	V	IO = -20 mA	
OUT pin L voltage	Voutl	-	-	1.00	V	IO = +20 mA	
OUT pin pull-down resistance	RPDOUT	75	100	125	kΩ		
[Start circuit block]							
Start current 1	ISTART1	0.400	0.700	1.000	mA	VCC = 0 V	
Start current 2	ISTART2	1.000	3.000	5.000	mA	VCC = 10 V	
OFF current	ISTART3	-	10	20	uA	Inflow current from VH pin after release of UVLO	
Start current switching voltage	Vsc	0.400	0.800	1.400	V		

• Electrical characteristics of control IC block (Unless otherwise noted, Ta = 25°C, VCC = 15 V)

		Rating			, 		
Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	
[PWM type DC/DC driver bloc	[PWM type DC/DC driver block]						
Oscillation frequency 1a	FSW1a	60	65	70	kHz	FB = 2.00 V average frequency	
Oscillation frequency 2	Fsw2	-	25	-	kHz	FB = 0.40 V average frequency	
Frequency hopping range	FDEL1	-	4.0	-	kHz	FB = 2.00 V average frequency	
Hopping fluctuation frequency	Fсн	75	125	175	Hz		
Minimum pulse width	Tmin	-	400	-	ns		
Soft start time 1	TSS1	0.30	0.50	0.70	ms		
Soft start time 2	TSS2	0.60	1.00	1.40	ms		
Soft start time 3	TSS3	1.20	2.00	2.80	ms		
Soft start time 4	TSS4	2.40	4.00	5.60	ms		
Maximum duty	Dmax	68.0	75.0	82.0	%		
FB pin pull-up resistance	Rfb	22	30	38	kΩ		
FB / CS gain	Gain	-	4.00	-	V/V		
FB burst voltage 1	VBST1	0.300	0.400	0.500	V	FB drop	
FB burst voltage 2	VBST2	0.350	0.450	0.550	V	FB rise	
FBOLP voltage 1a	VFOLP1A	2.60	2.80	3.00	V	When overload is detected (FB rise)	
FBOLP voltage 1b	VFOLP1B	-	VFOLP2A -0.2	-	V	When overload is detected (FB drop)	
FBOLP detection timer	TFOLP	44	64	84	ms		
[Overcurrent detection block]	l						
Overcurrent detection voltage	Vcs	0.380	0.400	0.420	V	Ton = 0 us	
Overcurrent detection voltage SS1	Vcs_ss1	-	0.100	-	V	0 [ms] ~ Tss1 [ms]	
Overcurrent detection voltage SS2	Vcs_ss2	-	0.150	-	V	TSS1 [ms] ~ TSS2 [ms]	
Overcurrent detection voltage SS3	Vcs_ss3	-	0.200	-	V	TSS2 [ms] ~ TSS3[ms]	
Overcurrent detection voltage SS4	VCS_SS4	-	0.300	-	V	TSS3 [ms] ~ TSS4 [ms]	
Leading edge blanking time	Tleb	-	250	-	ns		
Overcurrent detection AC compensation factor	Kcs	12	20	28	mV/us		

• Pin Descriptions

Table1. I/O	Pin Functions
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N	Dia Mara	1/0	Europhian	ESD	Diode
No.	Pin Name	I/O	Function	VCC	GND
1	N.C	-	Non Connection	-	-
2	FB		Feedback signal input pin	0	0
3	CS		Primary current sense pin	0	0
4	GND	I/O	GND pin	0	-
5	OUT	0	External MOS drive pin	0	0
6	VCC	I/O	Power supply input pin	-	0
7	N.C.	-	Non Connection	-	-
8	VH	I	Start circuit pin	-	0

• I/O Equivalent Circuit Diagram

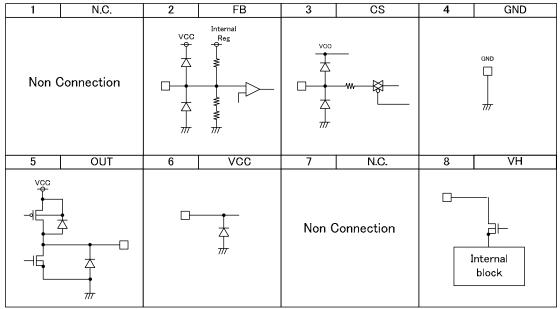


Figure 2. I/O Equivalent Circuit Diagram

Block Diagram

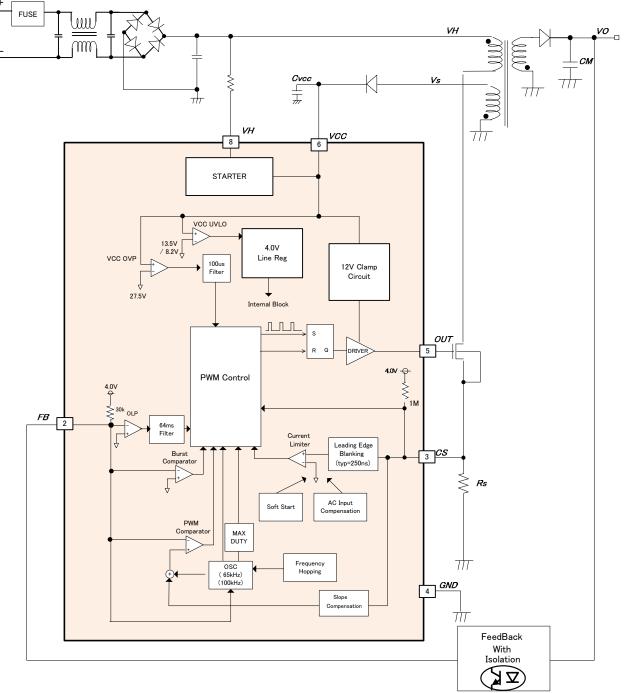


Figure 3. Block Diagram

• Description of application operations in blocks

(1) Start circuit (VH pin: 8 pin)

This IC has a built-in start circuit (withstands 650 V). This enables both low standby mode power and high-speed startup.

This start circuit operates only at startup. The current flow when operating is shown in Figure 5.

After startup, the power consumed is only for the idling current I_{START3} (typ = 10 uA). ex) When Vac = 100 V, power consumption is from start circuit only

PVH = 100 V*√2*10 uA = 1.41 mW

ex) When Vac = 240 V, power consumption is from start circuit only PVH = 240 V* $\sqrt{2*10}$ uA = 3.38 mW

Startup time is determined based on the inflow current for the VH pin and the capacitance for the VCC pin.

Startup time reference values are shown in Figure 6. For example, when $C_{VCC} = 10$ uF, startup takes about 0.07 seconds. When the VCC pin has been shorted by GND, the ISTART1 current in Figure 5 flows.

When the VH pin has been shorted by GND, a large current flows to GND from the VH line. To prevent this, insert resistor R_{VH} (5 k $\Omega \sim 60$ k Ω) to limit the current between the VH line and the VH pin of the IC.

When the VH pin is shorted, the power of VH^2/R_{VH} is applied to the resistor. Therefore, select a resistor size that is able to tolerate this amount of power.

If one resistor is not enough for the allowable power, connect two or more resistors in series.

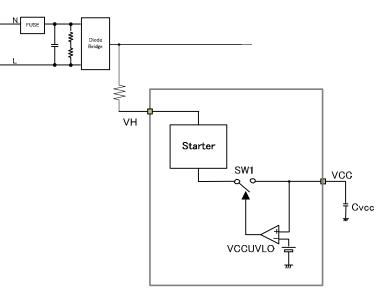
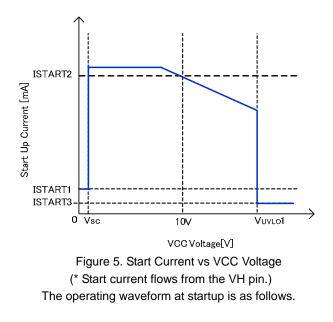


Figure 4. Block Diagram of Start Circuit



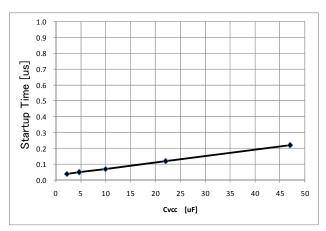
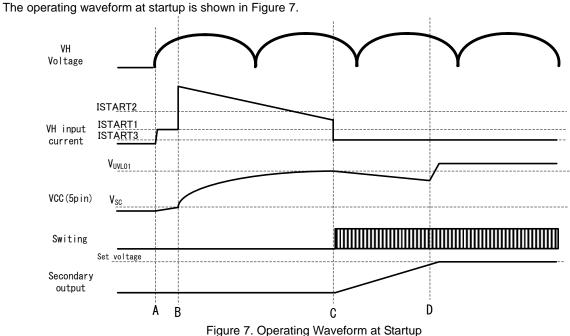


Figure 6. Startup Time (Reference Value) $(C_{VCC}$ is capacitance for the VCC pin.)



A: VH voltage is applied when plugged into the outlet. At that time, charging starts from the VH pin via the start circuit to the VCC pin.

At that time, VCC < Vsc (typ = 0.8 V), so the VH input current is limited to ISTART1 by the VCC pin short protection function.

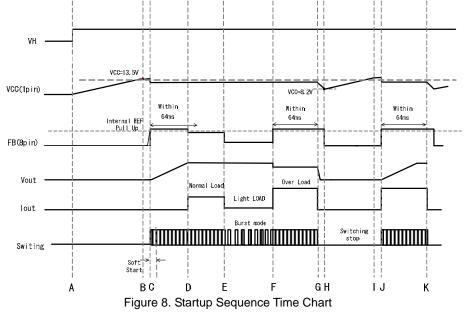
- B: Since VCC voltage > Vsc (typ = 0.8 V), VCC short protection is cancelled and current flow is from the VH input current.
- C: Since VCC voltage > VUVLO1 (typ = 13.5 V), the start circuit is stopped and the VH input current flow is only ISTART3 (typ = 10 uA).When switching starts, secondary output begins to increase, but since secondary output is low, the VCC pin voltage is

reduced. The drop rate of VCC is determined by the consumption current between the VCC pin capacitor and the IC and by the load current connected to the VCC pin. (V/t = Cvcc/Icc)

D: Since secondary output has risen to a constant voltage, voltage is applied from the auxiliary winding to the VCC pin, and VCC voltage is stabilized.

(2) Startup sequences (soft start operation, light load operation, auto recovery operation during overload protection) Startup sequences are shown in Figure 8.

See the sections below for detailed descriptions.



- A: Voltage is applied to the input voltage (VH) pin (pin 8).
- B: The VCC pin (pin 6) voltage rises, and when VCC > VUVLO1 (13.5 V typ) this IC starts to operate. When protection functions (VCC, CS, FB pin, temperature) are judged as normal, switching operation begins. At this time, the VCC pin (pin 6) consumption current necessarily causes the VCC pin voltage to drop. When VCC < VUVLO2 (8.2 V typ), switching operation stops by VCC UVLO function. For that, set VCC capacitor to finish start-up before VCC<V_{UVLO2}(8.2V.typ)
- C: With the soft start function, excessive rises in voltage and current are prevented by adjusting the voltage level of the CS pin (pin 3). During a soft start, the IC changes the overcurrent detection voltage from Vcc_ss1 to Vcc_ss4 to prevent overshoot of the output voltage. Vcc_ss1 is described in Table 2 below.

Soft start	Vlim1
Start ~ 0.5 ms	0.10 V (12%)
0.5 ms ~1 ms	0.15 V (25%)
1 ms ~2 ms	0.20 V (50%)
2 ms ~4 ms	0.30 V (75%)
4 ms ~	0.500 V (100%)

Table 2 Overcurrent Detection Voltage at Startup

- D: When the switching operation starts, the secondary output voltage VOUT rises.
- After switching has started, set the output voltage to within TFOLP (64 ms typ) to become the rated voltage.
- E: When there is a light load, burst operation suppresses power consumption.
- F: When there is an overload, the FB pin (pin 2) voltage becomes greater than VFOLP1A to reduce the output voltage.
- G: If the FB pin (pin 2) voltage exceeds VFOLP1A for TFOLP (64 ms typ) or longer, the overload protection circuit stops the switching operation. For that, set to finish the start-up time within TFOLP (64 ms typ).
- When the FB pin (pin 2) voltage exceeds VFOLP1B, the IC's internal timer TFOLP (64 ms typ) is reset.
- H: When VCC voltage becomes VCC < VUVLO2 (8.2 V typ), the start circuit operates and VCC charging is started.

I: When VCC voltage becomes VCC> VUVLO1 (13.5 V typ), the start circuit stops charging VCC.

- J: Same as F
- K: Same as G

Startup waveforms are shown as reference examples in Figure 9 and Figure 10.

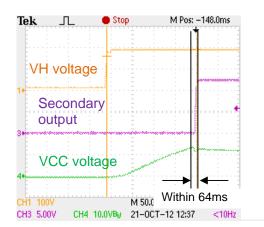
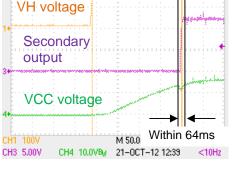


Figure 9. Waveform of No-load Startup



Stop

M Pos: -148.0ms

Figure 10. Waveform of High-load Startup

(3) VCC pin protection function

This IC includes a VCC pin under voltage protection function VCC UVLO (Under Voltage Protection) and overvoltage protection function VCC OVP (Over Voltage Protection).

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The VCC UVLO function and VCC OVP function prevent damage to the switching MOSFET that can occur when the VCC voltage drops or becomes excessive.

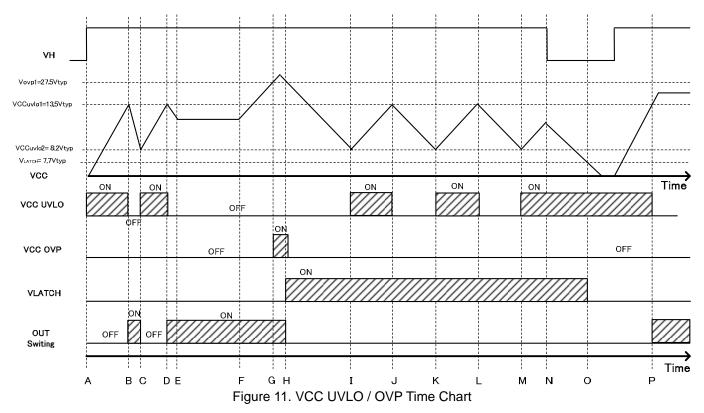
(3-1) VCC UVLO and VCC OVP functions

VCC UVLO is an auto recovery type comparator with voltage hysteresis. For VCC OVP, the BM1P068FJ has an latch type comparator.

After VCCOVP operation detects, IC stops latch off, and IC does not operate until VCC<VLATCH (typ=VUVL02 - 0.5). The operation is shown in Figure 11.

A mask time TLATCH (typ = 100 us) is built in for VCC OVP to prevent miss-detection. The detection is performed when the VCC pin (pin 6) voltage continues to exceed VovP1 (typ = 27.5 V) for TLATCH (typ = 100 us).

This function masks surges or the like that occur at the pin. (See section (7) below.)



- A: Voltage is applied to the VH pin (pin 8) and voltage at the VCC pin (pin 6) starts to rise.
- B: When VCC pin (pin 6) voltage > VuvLo1, the VCC UVLO function is canceled and the DC/DC operation starts. Then VCC start-up circuit stops charging.
- C: When VCC pin (pin 6) voltage < VUVLO2, the VCC UVLO function is operated and the DC/DC operation stops. Then VCC start-up circuit starts charging.
- D: When VCC pin (pin 6) voltage > VUVLO1, the VCC UVLO function is canceled and the DC/DC operation starts. Then VCC start-up circuit stops charging.
- E: After finishing start-up, VCC pin voltage is stable as secondary output voltage is stable.
- F: VCC pin voltage rises
- G: When VCC pin (pin 6) voltage > VOVP1, IC starts to detect VCCOVP.
- H: When the status of VCC pin voltage > VOVP1 continues for TLATCH (typ = 100us), switching operation is stopped by the VCC OVP function. Then IC stops by latch operation, and internal latch signal changes from L to H.
- I: When VCC pin voltage < VUVLO2, VCC UVLO function operates, and IC consumption current falls down.
- J: When VCC pin (pin 6) voltage > VUVLO1, the VCC UVLO function is released, but the switching does not operate. K: The same as I.
- L: The same as J.
- M: The same as K.
- N: High voltage line VH is reduced. Then VCC pin voltage drops because IC cannot charge the power to VCC pin.
- O: When VCC < VLATCH, the VCC latch is released.
- P: When VCC > VUVLO, start-up circuit stops, and the switching operation re-starts.

Capacitance value of VCC pin

To ensure stable operation of the IC, set the VCC pin capacitance value to 10 uF or above.

If the capacitor for the VCC pin is too large, it will delay the response of the VCC pin to secondary output. In cases where the transformer has a low degree of coupling, a large surge can be generated at the VCC pin, which may damage the IC. In such cases, insert a resistance of 10 Ω to 100 Ω on a bus between the diode and capacitor after the auxiliary winding. As for constants, perform a waveform evaluation of the VCC pin and enter settings that will prevent any surge at the VCC pin from exceeding the absolute maximum rating for the VCC pin.

· VCC OVP voltage protection settings for increased secondary output

The VCC pin voltage is determined by the secondary output and the transformer ratio (Np:Ns). Accordingly, when secondary output has become large, it can be protected by VCC OVP. The VCC OVP protection settings are as follows.

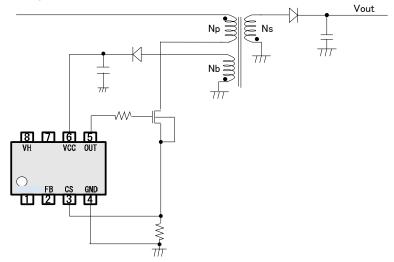


Figure 12 VCC OVP Settings

This is determined by VCC voltage = Vout x Nb/Ns.

(Vout: Secondary output, Nb: auxiliary winding turns, Ns: secondary winding turns).

When secondary output voltage rises 30% high, and protection is desired, set the number of winding turns so that 1.3 x Vout x (Nb/Ns) > VovP1.

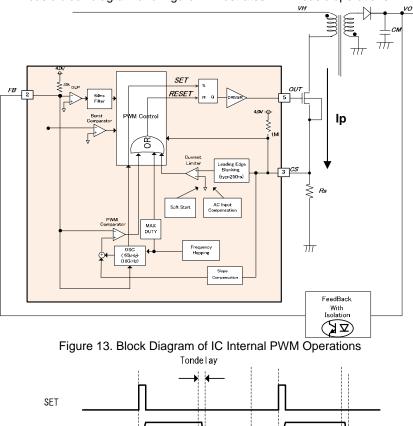
For VCC OVP protection, since there is the TLATCH (typ = 100 us) blanking time, VCC OVP protection cannot be detected for instantaneous surges at the VCC pin.

However, VCC OVP is detected when the VCC pin voltage has become higher than VOVP1 for at least the TLATCH period, such as due to the impact of a low degree of transformer couplings, so an application evaluation should be done to check this before setting VCC OVP.

(4) DC/DC driver (PWM comparator, frequency hopping, slope compensation, OSC, burst)

(4-1) PWM basic operations

Figure 13 shows a PWM basic block diagram and Figure 14 illustrates PWM basic operations.



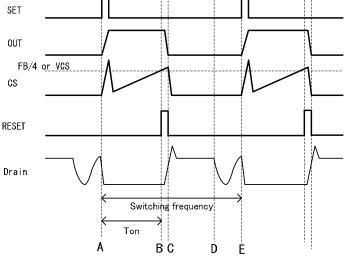


Figure 14. PWM Basic Operations

- A: A SET signal is output from the oscillator in the IC, and the MOSFET is turned ON. At that time, the capacitance between the MOSFET drain and source becomes discharged, and noise is
 - generated at the CS pin.
 - This noise is called the leading edge.
 - This IC has a built-in filter for this noise. (See (5).)
 - As a result of this filter and delay time, the minimum pulse width of the IC is 400 ns (typ).

Afterward, current flow to the MOSFET and the Vcs = Rs * Ip voltage is applied to the CS pin.

- B: When CS pin voltage rises to become greater than the FB pin voltage/Gain (typ = 4) or the overcurrent detection voltage Vcs, the RESET signal is output and OUT is turned off.
- C: There is a delay time Tondelay between time point B and actual turn-off. This time is the result of differences in maximum power that occur based on the AC voltage. This IC includes a function that suppresses these differences. (See (4-4).)
- D: The energy that accumulates in the transformer during Ton status is discharged to the secondary side, and the drain voltage starts to oscillate freely based on the transformer Lp value and the MOSFET Cds (drain-source capacitance).
- E: Since the switching frequency within the IC is predetermined, SET signal output from the internal oscillator occurs for a set period starting from point A, and the MOSFET is turned on.

(4-2) Frequency operations

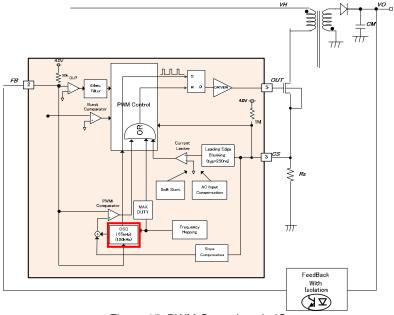


Figure 15. PWM Operations in IC

The PWM frequency is generated by the OSC block (internal oscillator) in Figure 15.

This oscillator has a switching frequency hopping function and the switching frequency changes such as is shown in Figure 16.

The fluctuation cycle is 125 Hz. Due to this frequency hopping function, the frequency spectrum is dispersed and the frequency spectrum peak is lowered. This increases the margin for EMI testing.

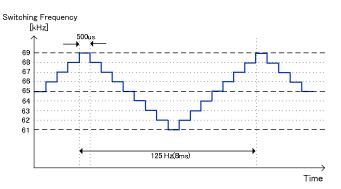


Figure 16. Frequency Hopping Function

In Figure 16, the duty is calculated as Ton * Switching frequency * 100. The maximum duty value is Dmax (typ = 75%). Since the PWM current mode method is being used, if the duty exceeds 50% sub harmonic oscillation may occur. 22 mV/us slope compensation is built in as a countermeasure to this.

To reduce power consumption when there is a light load, a burst mode circuit and frequency reduction circuit are built in. These operations are illustrated in Figure 17. As shown in this figure, frequency fluctuates according to the FB voltage. If the FB voltage is in the range shown for mode2, switching loss is reduced by reducing internal oscillations based on the FB voltage.

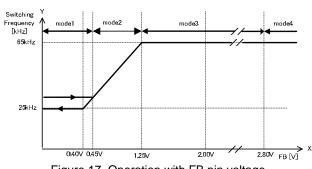


Figure 17. Operation with FB pin voltage

- mode1: Burst operation
- mode2: Frequency reduction operation (reduces maximum frequency.)
- mode3: Fixed frequency operation (operates at maximum frequency.)
- mode4: Overload operation (overload status is detected and pulse operation is stopped.)

(4-3) Overcurrent detection operation

RFB (30 kΩ.typ) is used as pull-up resistance for the FB pin with regard to the internal power supply (4.0 V). When the load of the secondary output voltage (secondary load power) changes, the photo-coupler current changes, and so the FB pin voltage also changes.

FB voltage VFB is determined by the equation FB voltage = 4 V - IFB. (IFB: photo coupler current) For example, when the load becomes heavier, the FB current is reduced, so the FB voltage rises. When the load becomes lighter, the FB current is increased, so the FB voltage drops. In this way, secondary voltage is monitored by the FB pin.

As the FB pin voltage is monitored, if the load becomes lighter (if FB voltage drops), a burst mode operation or frequency reduction operation is executed.

Figure 18 shows the CS detection voltage with regard to FB voltage.

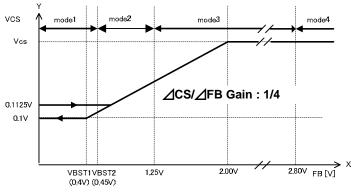


Figure 18 FB Voltage and CS Voltage Characteristics

When FB voltage is less than 2.0 V or when the CS voltage exceeds the FB voltage / Gain (typ = 4), the MOSFET is turned off.

(See time point C in Figure 14.)

When the FB voltage exceeds 2.0 V, the CS voltage = Vcs + Kcs * Ton. Kcs * Ton depends on AC voltage compensation. (See 4-4.)

Therefore, peak current lp is determined as lp = Vcs1 / Rs.

The current value for the MOSFET should be set with a margin with regard to the lp value obtained from this formula.

Maximum power is determined as $Pmax = 1/2 \times Lp \times Ip^2 \times Fsw$. (Lp: primary inductance value, Ip: primary peak current, Fsw: switching frequency)

Vcs1 is determined as Vcs1 = Vcs (typ = 0.4 V) + Kcs (typ = 20) * Ton + Vdelay.

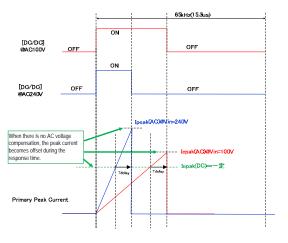
Vdelay is the amount of CS voltage increase during the delay time Rondelay between B and C in Figure 14. This is calculated as Vdelay = Vin / Lp * Tondelay * Rs.

(4-4) AC voltage dependent compensation of overcurrent limiter

This IC has an AC voltage compensation function on chip. This function performs compensation for AC voltage by increasing the level of the overcurrent limiter over time. In the equation below, (A) and (B) are assigned values similar to those for AC 100 V and AC 200 V to perform compensation.

 $Vcs1 = Vcs (typ = 0.4 V) + \frac{Kcs (typ = 20) *Ton}{(A)} + \frac{Vdelay}{(B)}$

These operations are shown in Figures 19, 20, and 21.



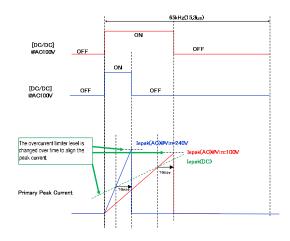


Figure 19. Without AC Voltage Compensation Function



Primary peak current that flows during overload mode is defined as follows.

Primary peak current <u>lpeak = Vcs/Rs + Kcs * Ton/Rs + Vin/Lp * Tondelay</u>

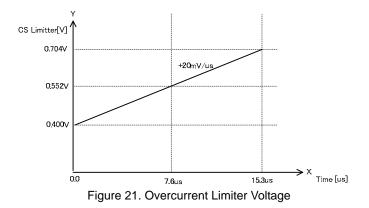
Vcs: Overcurrent limiter voltage in IC

Rs: Current detection resistor

Vin: Input DC voltage

Lp: Primary inductance value of transformer

Tondelay: Delay time after overcurrent limiter detection



(6) L.E.B period

When the driver MOSFET is turned on, a surge current is generated at time point A in Figure 14.

At that time, the CS voltage (pin 4) rises, which may cause detection errors in the overcurrent limiter circuit.

To prevent these detection errors, the OUT pin in this IC is switched from low to high and the CS voltage (pin 4) is masked for 250 ns by the built-in L.E.B. function (Leading Edge Blanking function).

This blanking function can reduce the CS pin noise filter for the noise that is generated when switching the OUT pin from low to high.

However, if the CS pin noise does not stay within this 250 ns period, an RC filter should be applied to this pin, such as is shown in Figure 22. At this time, a delay time occurs due to the RC filter when the CS pin is detected. Even if there is no filter, attachment of R_{CS} as a surge countermeasure is recommended.

The recommended resistance for Rcs is 1 k Ω . When a filter ring is desired, use Ccs to adjust for this resistance.

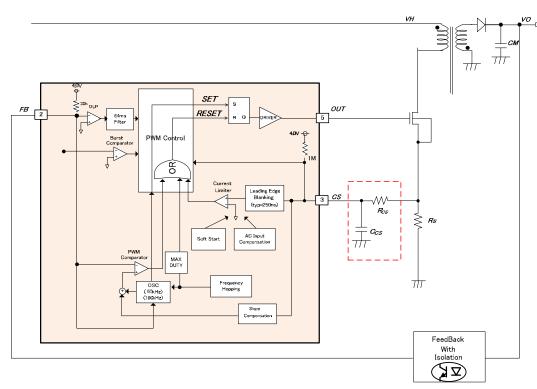


Figure22. Circuits Peripheral to the CS Pin

(6) CS pin open protection

When the CS pin (pin 4) has become an open pin, transient heat (due to noise, etc.) occurs in the IC, which may become damaged.

An open protection circuit has been built in to prevent such damage. (Auto recovery protection)

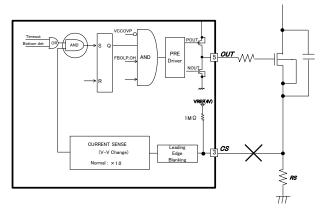


Figure 23. CS Pin Peripheral Circuit

(7) Output overload protection function (FB OLP comparator)

As is shown in mode4 of Figure 17, when the FB pin voltage rises to above a certain value, it is called an overload condition.

The output overload protection function stops switching operations when mode4 has an overload condition.

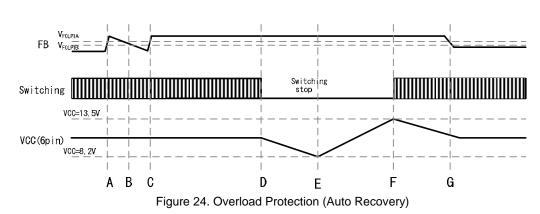
During an overload condition, the output voltage drops and so current no longer flows to the photo coupler while the FB voltage (pin 2) rises.

When the FB voltage (pin 2) exceeds VFOLP1A(2.8V typ) continuously for TFOLP2(64ms typ), it is judged as an overload condition and switching is stopped.

While the FB pin (pin 2) exceeds VFOLP1A(2.8V typ), if the FB pin (pin 2) voltage drops below VFOLP1B(2.6 V typ) during the TFOLP (64 ms typ) period, the overload protection timer is reset.

Switching operation are performed during the TFOLP(64ms typ) period. At startup, the FB pin (pin 2) voltage is pulled up by a resistance to the IC internal voltage, and operations start when the voltage reaches VFOLP1A(2.8V typ) or above. Therefore, at startup the start time of secondary output voltage must be set so that the FB voltage (pin 2) drops to VFOLP1B (2.6 V typ) or below within the TFOLP(64ms typ) period.

Once FBOLP is detected, the switching operation stops, and VCC voltage falls down because secondary output voltage falls down. When VCC voltage is lower than VUVLO2(8.2V.typ), IC is reset, and IC starts by starter circuit shown in (1). The switching stop time is calculated by VCC pin voltage and VCC capacitor and Icc current



Stop time : Tstop Tstop=Cvcc*(VCC - Vuvlo2) / Icc

- A: Since FB > VFOLP1A, the FBOLP comparator detects an overload.
- B: When FB<VFOLP1B within TFOLP (typ=64ms) period, FB overload detection is released, and FBOLP timer is reset.
- C: Since FB > VFOLP1A, the FBOLP comparator detects an overload.
- D: When the condition at C continues for TFOLP (typ = 64 ms), switching is stopped by the overload protection function.
- As switching operation stops, VCC pin voltage falls down because output voltage falls down.
- E: When VCC pin voltage < VUVLO2, IC is reset by VCC UVLO function, and start-up circuit operates.
- F: When VCC pin voltage > VUVLO1, VCC UVLO is released, and switching operation starts.
- G: Because secondary output voltage is stable, VCC pin voltage is also stable.

(8-1) OUT pin clamp function

To protect the external MOSFET, the high voltage level of the OUT pin (pin 5) is clamped to VOUTH (typ = 12.5 V). The VCC pin (pin 6) voltage is raised to prevent MOSFET gate damage. (Shown in Figure 25.)

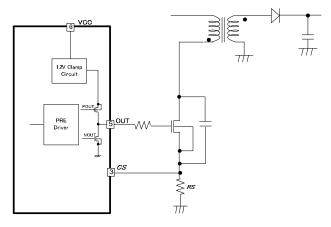


Figure 25. OUT Pin (Pin 5) Schematic

(8-2) OUT pin driver circuit

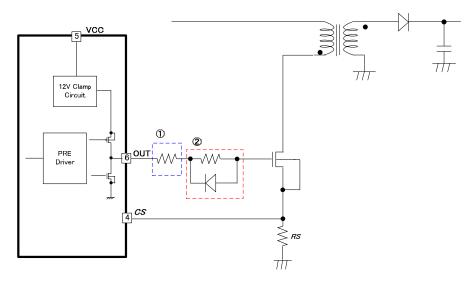


Figure 26. OUT Pin (Pin 5) Driver Circuit

Switching noise that occurs when OUT is turned on or off may cause EMI-related problems.

In such cases, the MOSFET turn-on time and turn-off time must be delayed.

However, when the turn off time is delayed, switching loss increases.

Figure 26 shows a delay circuit for the OUT pin. In Figure 26, ① is valid during both turn-on and turn-off operations. ② shows a delay in the turn-on only, while turn-off is accelerated.

(9) Caution points for board layout pattern

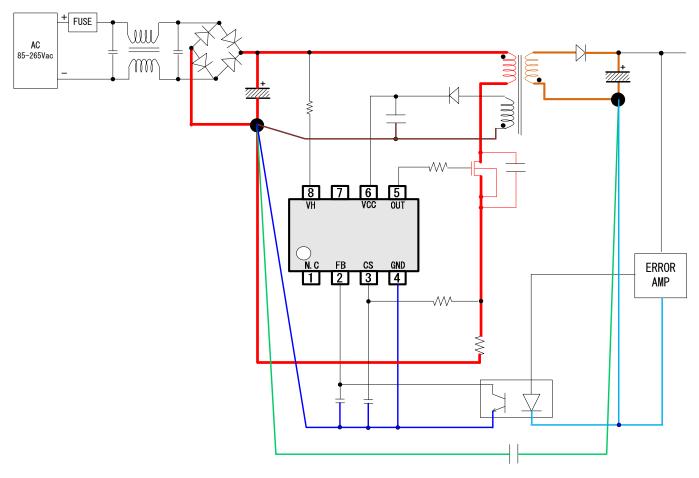


Figure 27. Board Layout Pattern

Caution points

① The red lines shown in Figure 27 are large current pathways. In the layout, these should be as short as possible since they can cause ringing, dissipation, etc.

Also, any loops that occur in the red line should be made as small as possible in this layout.

② The orange lines in the secondary side of Figure 27 should also be made short and thick like the red lines and should be made with small loops in this layout.

③ Be sure to implement grounding for the red lines, brown lines, blue lines, and green lines.

④ The green lines are pathways for surges on the secondary side to escape to the primary side, and since a large current may flow instantaneously, they should be laid out independently of the red lines and blue lines.

(5) The blue lines are GND lines for IC control. They do not have any large current flow, but they are susceptible to noise effects, so they should be laid out independently of the red lines, green lines, and brown lines.

(6) The brown lines are current pathways for the VCC pin. A current flows on these lines during switching, so they should also be laid out independently.

⑦ Do not route any IC control lines directly under the transformer, since they may be affected by magnetic flux.

(Application circuit example)

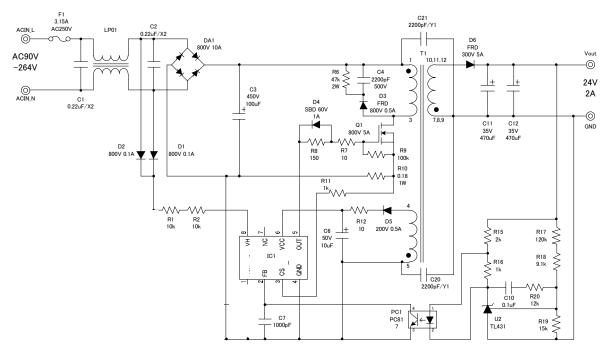


Figure 28. Application Circuit Example

• Operation modes of protection circuit Table 3 lists the operation mode of each protection function.

Table 3. Operation Modes of Protection Circuit

Function	Operation mode
VCC Undervoltage Locked Out	Auto recovery
VCC Overvoltage Protection	Latch (with 100-us timer)
FB Over Limited Protection	Auto recovery (with 64-us timer)
CS OPEN Protection	Auto recovery (with 100-us timer)

• Sequence

The sequence for this IC is shown in Figure 29.

A transition to OFF mode occurs under all conditions when VCC exceeds 8.2 V.

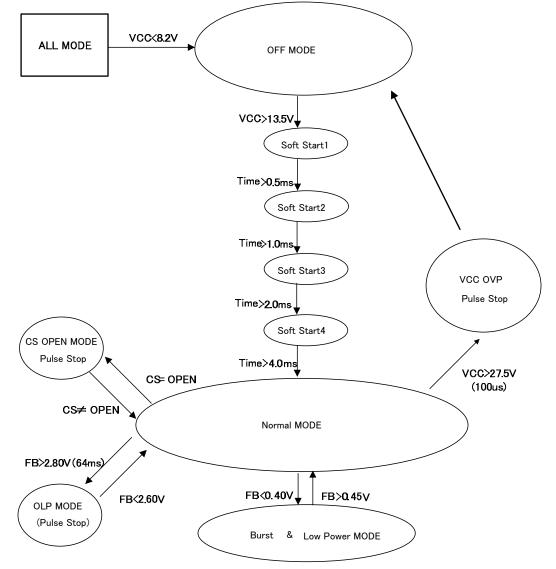


Figure 29. Sequence Diagram (LATCH)

• Thermal loss

In the thermal design, set operations for the following conditions.

(The temperature shown below is the guaranteed temperature, so be sure that a margin is taken into account.)

- 1. Ambient temperature Ta must be 85°C or less.
- 2. IC loss must be within the allowable dissipation Pd.

The thermal abatement characteristics are follows. (PCB: 70 mm x 70 mm x 1.6 mm, when mounted on glass epoxy substrate)

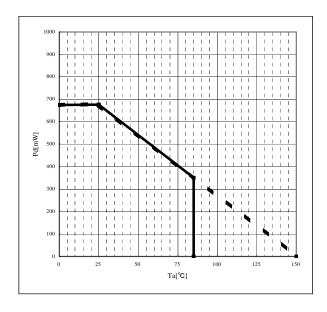


Figure 30. Thermal Abatement Characteristics

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Thermal Consideration

Should by any chance the power dissipation rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. The absolute maximum rating of the Pd stated in this specification is when the IC is mounted on a 70mm x 70mm x 1.6mm glass epoxy board. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the Pd rating.

6. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

7. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

8. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

9. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

10. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

Operational Notes – continued

11. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

12. Regarding the Input Pin of the IC

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode. When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

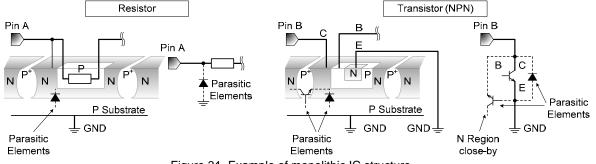


Figure 31. Example of monolithic IC structure

13. Ceramic Capacitor

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

14. Area of Safe Operation (ASO)

Operate the IC such that the output voltage, output current, and power dissipation are all within the Area of Safe Operation (ASO).

15. Thermal Shutdown Circuit(TSD)

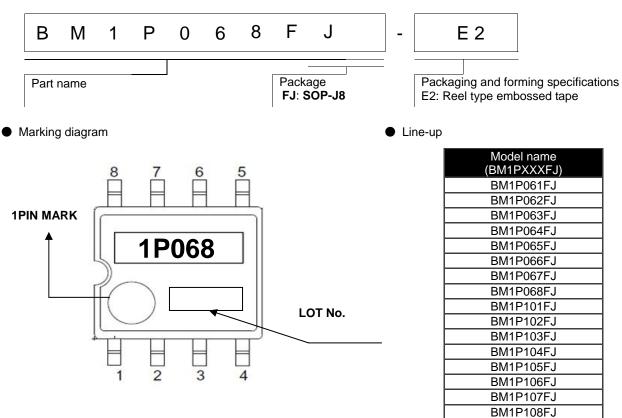
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's power dissipation rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF all output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

16. Over Current Protection Circuit (OCP)

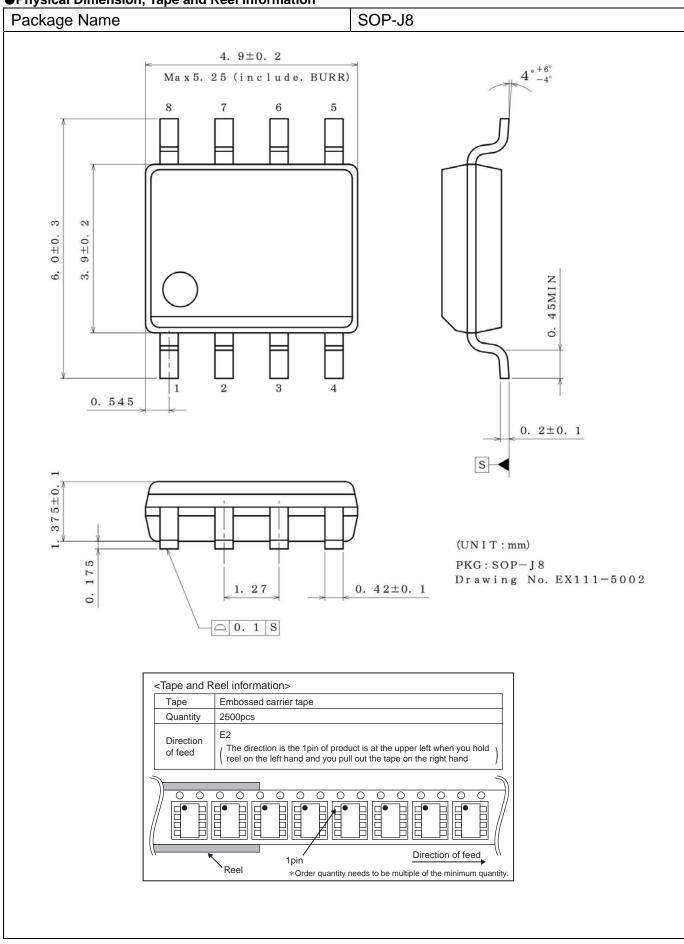
This IC incorporates an integrated overcurrent protection circuit that is activated when the load is shorted. This protection circuit is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection circuit.

Part Number selection



Datasheet

•Physical Dimension, Tape and Reel Information



Revision History

Date	Revision	Changes
24.Oct.2013	001	New Release

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