

NCL30185FLYGEVB, NCL30188FLYGEVB

10 W High Power Factor Isolated LED Driver Evaluation Board User's Manual



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EVAL BOARD USER'S MANUAL

Overview

This manual covers the specification, theory of operation, testing and construction of the NCL30185/88FLYGEVB demonstration board. The NCL30185/88 board demonstrates a 10 W high PF isolated flyback LED driver in a typical A19 outline. The 2 demo boards are nearly identical in construction except for the controller and Vcc bulk capacitor. The NCL30188 controller is a non-dimming version while the NCL30185 supports 3 levels of step dimming.

Specifications

| | | |
|--|---------------|-----------|
| Input voltage (Class 2 Input, no ground) | 90 – 265 V ac | |
| Line Frequency | 50 Hz/60 Hz | |
| Power factor (100% Load) | 0.9 | Min |
| THD (100% Load) | 20% | Max |
| Class 2 Output Mains Isolated | | |
| Output Voltage Range | 14 – 28 V dc | |
| Output Current | 350 mA dc | ±2% |
| Efficiency | 85% | Typ. |
| Start Up Time | < 500 msec | Typ. |
| EMI (conducted) | Class B | FCC/CISPR |

As illustrated, the key features of this demo board include:

- Wide Mains
- Low THD across line and load
- High Power Factor across wide line and load
- Integrated auto recovery fault protection (can be latched by choice A version)
 - ◆ Programmable over temperature thermal foldback (NTC mounted on PCB)
 - ◆ Cycle by cycle current limiting
 - ◆ Open LED and shorted output protection

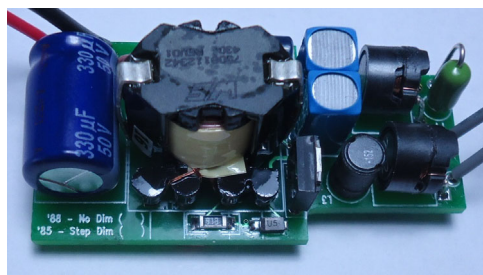


Figure 1. NCL30185FLYGEVB/
NCL30188FLYGEVB
Evaluation Board

THEORY OF OPERATION

Power Stage

The power stage for the demo boards is an isolated flyback. The controller has a built in control algorithm that is specific to the flyback transfer function. Specifically:

$$\frac{V_{out}}{V_{in}} = \frac{Duty}{(1 - Duty)} \quad (eq. 1)$$

This is applicable to flyback, buck boost, and SEPIC converters. The control is very similar to the control of the NCL30080–83 with the addition of a power factor correction control loop. The controller has a built in hardware algorithm that relates the output current to a reference on the primary side.

$$I_{out} = \frac{V_{ref} \times N_{ps}}{2 \times R_{sense}} \quad (eq. 2)$$

$$N_{ps} = \frac{N_{pri}}{N_{sec}} \quad (eq. 3)$$

Where N_{pri} = Primary Turns & N_{sec} = Secondary Turns

We can now find R_{sense} for a given output current.

$$R_{sense} = \frac{V_{ref} \times N_{ps}}{2 \times I_{out}} \quad (eq. 4)$$

Line Feedforward

R3 sets the line feedforward which compensates for power stage delay times by reducing the current threshold as the line voltage increases. R3 is also used by the shorted pin detection. At start up the controller generates a current from the CS pin to check for a short to ground. If R3 is zero, the current sense resistor is too low a value and the controller will not start because it will detect a shorted pin. So R3 is required to make the controller operate properly.

Voltage Sense

The voltage sense pin has several functions:

1. Basis for the reference of the PFC control loop
2. Line Range detection

The reference scaling is automatically controller inside the controller. While the voltage on V_s is not critical for the PFC loop control it is important for range detection. Generally the voltage on V_s should be 3.5 V peak at the highest input voltage of interest. The voltage on V_s determines which valley the power stage will operate at in full load. At low line and maximum load, the power stage operates in the first valley (standard CrM operation). At the higher line range, the power stage moves to the second valley to lower the switching frequency while retaining the advantage of CrM soft switching.

Auxiliary Winding

The auxiliary winding has 3 functions:

1. CrM timing
2. Vcc Power
3. Output voltage sense

CrM Timing

In the off time, the voltage on the transformer/inductor forward biases D_{out} and D_9 . When the current in the magnetic has reached zero, the voltage collapses to zero. This voltage collapse triggers a comparator on the ZCD pin to start a new switching cycle. The ZCD pin also counts rings on the auxiliary winding for higher order valley operation. A failure of the ZCD pin to reach a certain threshold also indicates a shorted output condition fault.

Vcc Power

The auxiliary winding forward biases D_9 to provide power for the controller. This arrangement is called a “bootstrap”. Initially the C_{vcc} is charged through R4 and R5. When the voltage on C_{vcc} reaches the startup threshold, the controller starts switching and providing power to the output circuit and the C_{vcc} . C_{vcc} discharges as the controller draws current. As the output voltage rises, the auxiliary winding starts to provide all the power to the controller. Ideally, this happens before C_{vcc} discharges to the undervoltage threshold where the controller stops operating to allow C_{vcc} to recharge once again. The size of the output capacitor will have a large effect on the rise of the output voltage. Since the LED driver is a current source, the rise of output voltage is directly dependent on the size of the output capacitor.

There are tradeoffs in the selection of C_{out} and C_{vcc} . A low output ripple will require a large C_{out} value. This requires that C_{vcc} be large enough to support V_{cc} power to the controller while C_{out} is charging up. A large value of C_{vcc} requires that R4 and R5 be lower in value to allow a fast enough startup time. Smaller values of R4 and R5 have higher static power dissipation which lowers efficiency of the driver.

Output Voltage Sense

The auxiliary winding voltage is proportional to the output voltage by the turns ratio of the output winding and the auxiliary winding. The controller has an overvoltage limit on the V_{cc} pin at about 26 V minimum. Above that threshold, the controller will stop operation and enter a fault mode for overvoltage. This is the open load protection.

In cases where the output has a lot of ripple current and the LED has high dynamic resistance, the peak output voltage can be much higher than the average output voltage. The auxiliary winding will charge the C_{vcc} to the peak of the output voltage which may trigger the OVP sooner than expected.

SD Pin

The SD pin is a multifunction protection input.

1. Thermal Foldback protection
2. Programmable OVP

Thermal Foldback

The OCV of the SD pin is 1.35 V. There is an internal current source connected to the SD pin even though the voltage is soft clamped to 1.35 V. Output current is reduced when the voltage on the SD pin drops below 1 V. Placing an NTC on the SD pin will allow the designer to choose the level of protection from over temperature. Below 0.5 volts on SD, the controller stops. Series or parallel resistors on the NTC can shape the foldback curve. An online EXCEL[®] based design tool is available at onsemi.com which provides support to select the appropriate value.

Programmable OVP

While the SD pin has a current source for the OTP, it can be overcome raising the voltage on the SD pin. At about 2.75 V, the SD pin detects an OVP and shuts down the controller. Typically, a zener to Vcc is used for this. In this way, the designer can set the OVP to a lower value than the OVP threshold built into the Vcc pin.

Step Dimming

Step dimming is only available on the NCL30185FLYGEVB. Cbulk is added to keep Vcc active for brief AC power interruptions. There are 3 dimming current levels for the NCL30185FLYGEVB after the driver is powered on.

| | |
|----|------|
| ON | 100% |
| 1. | 70% |
| 2. | 25% |
| 3. | 4% |

AC power interruption is detected on Vs when the voltage on Vs is below 1 V for 30 ms. Internally, the controller steps the internal Vref down to the next dimming level. After the lowest level, Vref cycles back to 100%. Issues with step dimming can be traced to Vcc dropping below the undervoltage cutoff before the input has been detected as off for 35 ms minimum.. This is caused by one of the following:

1. Operating Vcc too low (related to Vled)
2. Cbulk too small
3. Cout too large and discharges too much during the AC interruption. This is particularly seen at the lowest dim levels where the output current cannot recharge Cout fast enough.

For a more detailed discussion of step dimming, refer to [DN05065/D](#).

Circuit Modifications

Output Current

The output current is set by the value of Rsense as shown above. It's possible to adjust easily change the output current within $\pm 10\%$ of the set value by changing R7. Further adjustments may require changes to the transformer depending on the LED V_F and current.

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SCHEMATIC

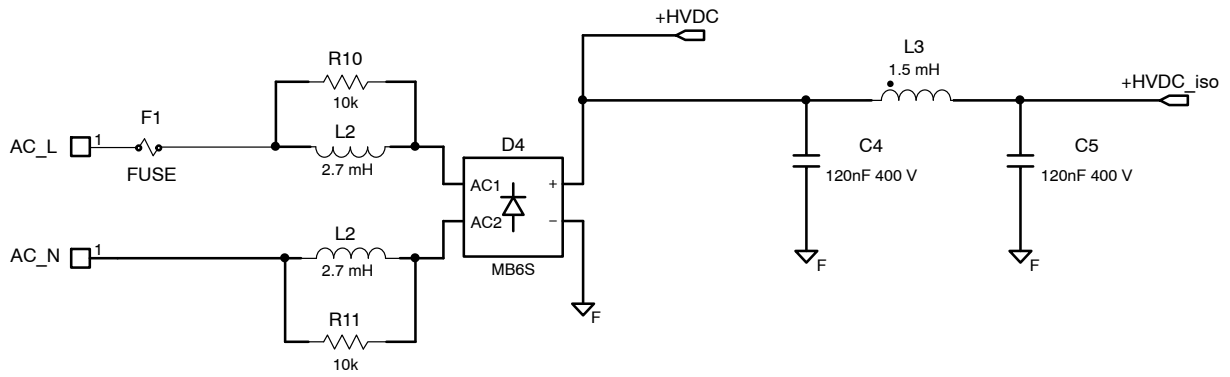


Figure 2. Input Circuit

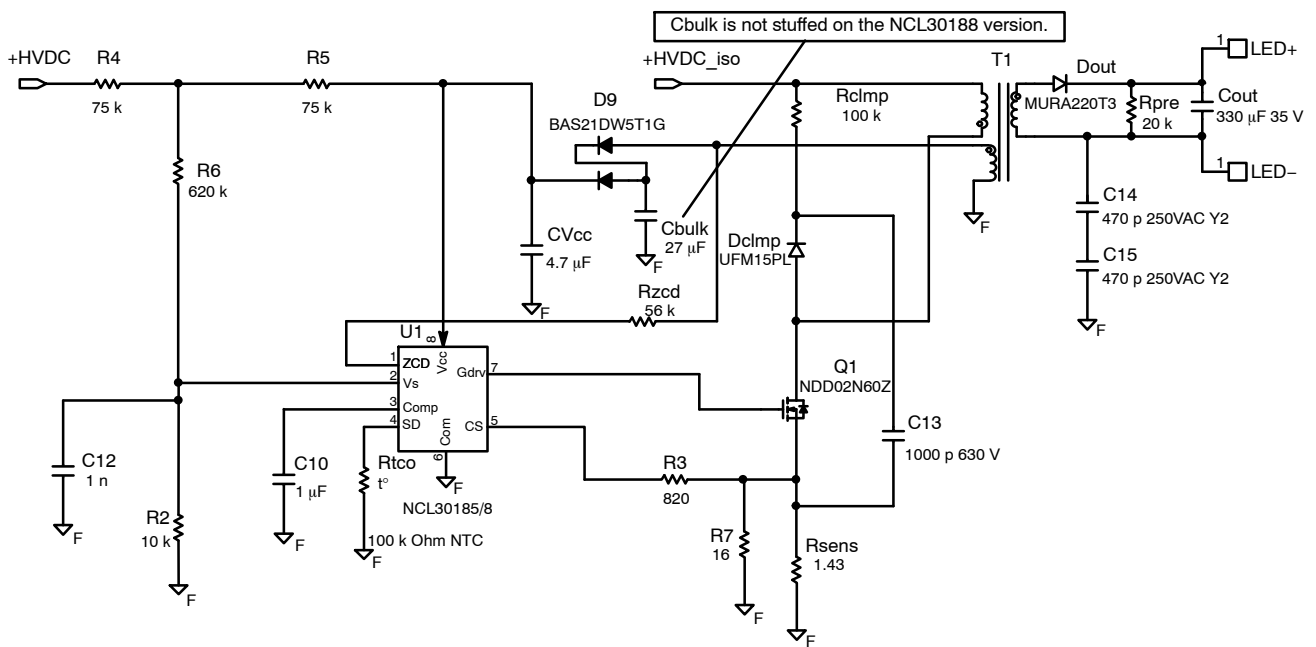


Figure 3. Main Schematic

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BILL OF MATERIAL

Table 1. BILL OF MATERIAL

| Quantity | Reference | Part | Manufacturer | Mfr_PN | PCB Footprint | Substitution Allowed |
|----------|-----------|--------------------|------------------|--------------------|------------------------|----------------------|
| 1 | CVcc | 4.7 μ F | AVX | TAJB475M035RNJ | 1210 | Yes |
| 1 | Cbulk | 27 μ F | Panasonic | EEU-FC1E270 | CAP-ALEL-4X11-HOR | Yes |
| 1 | Cout | 330 μ F 35 V | Nichicon | UHE1V331MPD | CAP-ALEL-10X16-HOR | Yes |
| 2 | C4, C5 | 120 nF 400 V | Epcos | B32559C6124+*** | CAP-BOX-LS5-5M0X7M2 | Yes |
| 1 | C10 | 1 μ F | Taiyo Yuden | GMK107AB7105KAHT | 603 | Yes |
| 1 | C12 | 1 nF | Kemet | C0402C102K3GACTU | 402 | Yes |
| 1 | C13 | 1000 p 630 V | Kemet | C0805C102KBRCTU | 805 | Yes |
| 2 | C14, C15 | 470 p 250 VAC Y2 | Murata | GA342QR7GF471KW01L | 1808 | Yes |
| 1 | Dclmp | UFM15PL | MCC | UFM15PL | SOD123FL | Yes |
| 1 | Dout | MURA2230T3 | ON Semiconductor | MURA220T3 | SMA | No |
| 1 | D4 | MB6S | MCC | MB6S | MB6S | Yes |
| 1 | D9 | BAS21DW5T1G | ON Semiconductor | BAS21DW5T1G | SC-88A | No |
| 1 | F1 | FUSE | Littelfuse | 0263.500WRT1L | FUSE-HAIRPIN-LS250 | Yes |
| 2 | L1, L2 | 2.7 mH | Bourns | RL875S-272K | Drum_Core_Hor_LS5_875S | Yes |
| 1 | L3 | 1.5 mH | Würth | 7447462152 | IND-UPRIGHT-LS25 | Yes |
| 1 | Q1 | NDD02N60Z | ON Semiconductor | NDD02N60Z | IPAK | No |
| 1 | Rclmp | 100 k Ω | Yaego | RC1206FR-07100KL | 1206 | Yes |
| 1 | Rpre | 20 k Ω | Yaego | RC0603FR-0720KL | 603 | Yes |
| 1 | Rsens | 1.43 Ω | Yaego | RC1206FR-071R43L | 1203 | Yes |
| 1 | Rtco | 100 k Ω NTC | Epcos | B57331V2104J60 | 603 | Yes |
| 1 | Rzcd | 56 k Ω | Yaego | RC0805FR-0756KL | 805 | Yes |
| 1 | R2 | 10 k Ω | Yaego | RC0402FR-0710KL | 402 | Yes |
| 1 | R3 | 820 Ω | Yaego | RC0402FR-07820RL | 402 | Yes |
| 2 | R4, R5 | 75 k Ω | Yaego | RC1206FR-0775KL | 1206 | Yes |
| 1 | R6 | 620 k Ω | Yaego | RC1206FR-07620KL | 1206 | Yes |
| 1 | R7 | 16 Ω | Yaego | RT0402FRE0716RL | 603 | Yes |
| 2 | R10, R11 | 10 k Ω | Yaego | RC0805JR-0710KL | 805 | Yes |
| 1 | T1 | XFRM_LINEAR | Würth | 7508112342 | RM6-4P-THFLYLEADS | Yes |
| 1 | U1 | NCL30185B | ON Semiconductor | NCL30185B | SO8 | No |
| | | NCL30185B | | NLC30188B | | |
| 6" | W1 | Wire, Red, 24 AWG | McMaster Carr | 7587K922 | UL1569 | Yes |
| 6" | W2 | Wire, Blk, 24 AWG | McMaster Carr | 7587K921 | UL1569 | Yes |
| 12" | W3, W4 | Wire, Wht, 24 AWG | McMaster Carr | 7587K924 | UL1569 | Yes |

Note: All Components to comply with RoHS 2002/95/EC

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GERBER VIEWS

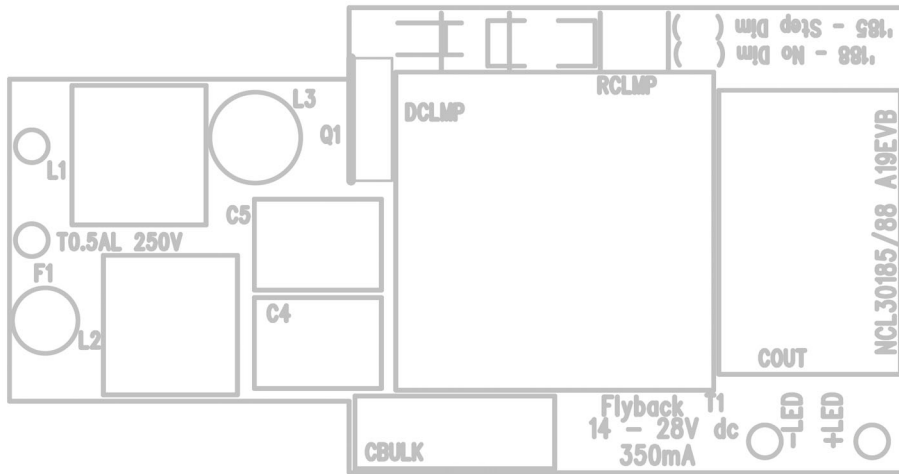


Figure 4. Top Side PCB

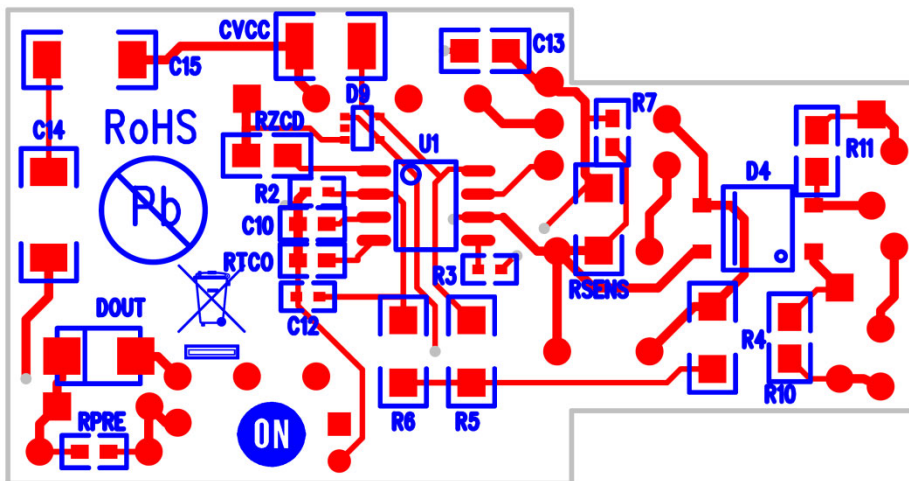


Figure 5. Bottom Side PCB

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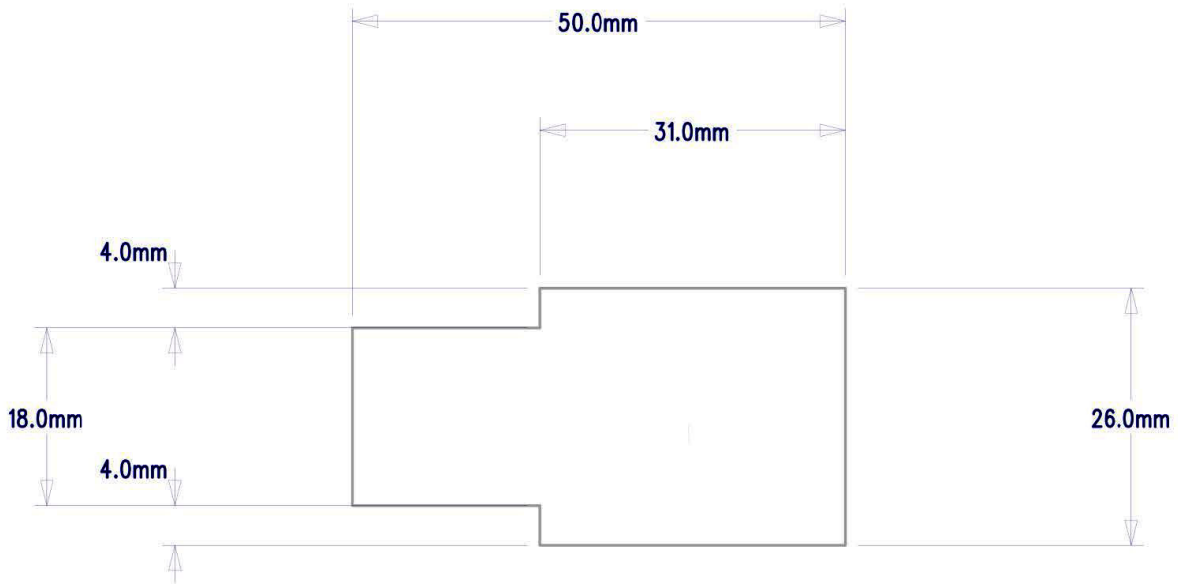
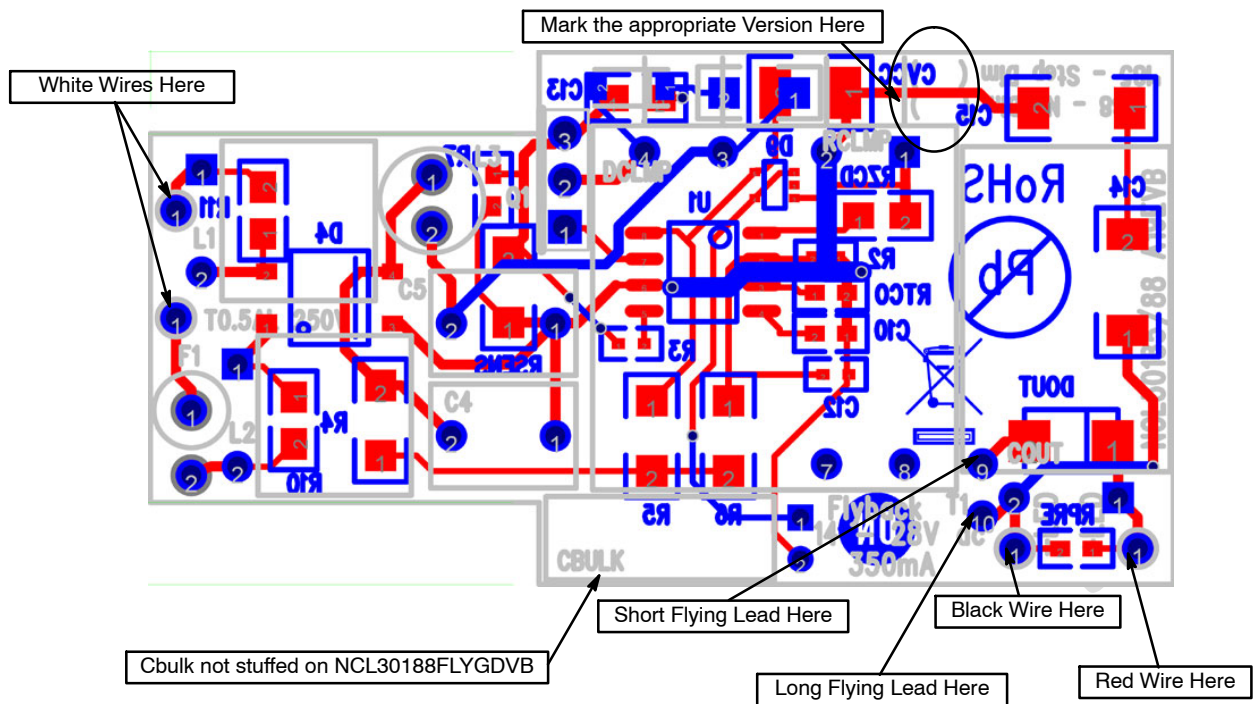


Figure 6. PCB Outline



NOTES:

1. Trim Transformer flying leads for minimum length.
2. Strip and tin lead wires to 6" ±0.5" 4 Places.

Figure 7. Assembly Notes

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CIRCUIT BOARD FABRICATION NOTES

1. Fabricate per IPC-6011 and IPC6012. Inspect to IPA-A-600 Class 2 or updated standard.
2. Printed Circuit Board is defined by files listed in fileset.
3. Modification to copper within the PCB outline is not allowed without permission, except where noted otherwise. The manufacturer may make adjustments to compensate for manufacturing process, but the final PCB is required to reflect the associated gerber file design ± 0.001 in. for etched features within the PCB outline.
4. Material in accordance with IPC-4101/21, FR4, Tg 125°C min.
5. Layer to layer registration shall not exceed ± 0.004 in.
6. External finished copper conductor thickness shall be 0.0026 in. min. (ie 2 oz)
7. Copper plating thickness for through holes shall be 0.0013 in. min. (ie 1 oz)
8. All holes sizes are finished hole size.
9. Finished PCB thickness 0.031 in.
10. All un-dimensioned holes to be drilled using the NC drill data.
11. Size tolerance of plated holes: ± 0.003 in.: non-plated holes ± 0.002 in.
12. All holes shall be ± 0.003 in. of their true position U.D.S.
13. Construction to be SMOBC, using liquid photo image (LPI) solder mask in accordance with IPC-SM-B40C, Type B, Class 2, and be green in color.
14. Solder mask mis-registration ± 0.004 in. max.
15. Silkscreen shall be permanent non-conductive white ink.
16. The fabrication process shall be UL approved and the PCB shall have a flammability rating of UL94V0 to be marked on the solder side in silkscreen with date, manufactures approved logo, and type designation.
17. Warp and twist of the PCB shall not exceed 0.0075 in. per in.
18. 100% electrical verification required.
19. Surface finish: electroless nickel immersion gold (ENIG)
20. RoHS 2002/95/EC compliance required.

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FLYBACK TRANSFORMER SPECIFICATION

| | | | |
|--------------------------|-------------|----------------------|----------------------|
| CUSTOMER TERMINAL | RoHS | LEAD(Pb)-FREE | |
| Sn 96%, Ag 4% | Yes | Yes | more than you expect |

MECHANICAL DIMENSIONS:
 PART MUST INSERT FULLY TO SURFACE A IN RECOMMENDED GRID .020 50(8) [-.50]
 .110 MIN. [2.79]
 .530 MAX. [13.46]
 .866 MAX. [22.50]
 .800 MAX. [20.32]
 .600 [15.24]
 .200(2) [5.08]
 #.047(8) [1.20]
 .150(4) [3.81]

DOT LOCATES TERM. #1
 TERM. NO.'s FOR REF. ONLY
 LOT CODE & DATE CODE
 RECOMMENDED P.C. PATTERN, COMPONENT SIDE

Views need to include flying leads. Short lead indicates lead A. JLV 8/27/14

ELECTRICAL SPECIFICATIONS @ 25° C unless otherwise noted:

| PARAMETER | TEST CONDITIONS | VALUE |
|--------------------|---------------------------------|-------------------|
| D.C. RESISTANCE | 4-3 @20°C | 0.680 ohms ±10% |
| D.C. RESISTANCE | A-B @20°C | 0.065 ohms ±15% |
| D.C. RESISTANCE | 1-2 @20°C | 0.360 ohms ±10% |
| INDUCTANCE | 4-3 10KHz, 100mV, Ls | 640.0µH ±10% |
| SATURATION CURRENT | 4-3 20% rolloff from initial | 1.0A |
| LEAKAGE INDUCTANCE | 4-3 tte(A+B),100KHz, 100mV, Ls | 15.0µH max. |
| LEAKAGE INDUCTANCE | 1-2 tte(A+B),100KHz, 100mV, Ls | 1.5µH max. |
| DIELECTRIC | 4-A tte(2+3), 4000VAC, 1 second | 4000VAC, 1 minute |
| DIELECTRIC | 4-1 625VAC, 1 second | |
| TURNS RATIO | (4-3):(1-2) | 4.31:1 ±1% |
| TURNS RATIO | (4-3):(A-B) | 4:1 ±1% |

GENERAL SPECIFICATIONS:
 OPERATING TEMPERATURE RANGE: -40°C to +125°C including temp rise.
 Designed to comply with the following requirements as defined by IEC61347-2-13:
 - Reinforced insulation for a primary circuit at a working voltage of 375VDC.

Wire insulation & RoHS status not affected by wire color. Wire insulation color may vary depending on availability.

| | | | | | | |
|------|-----------|--------------------------|----------------------------|--|----------------------------|-------------------|
| DFM | SP | Packaging Specifications | CONVENTIONAL PLACEMENT | Tolerances unless otherwise specified: Angles: ±1° Decimals: ±.005 [.13] Fractions: ±1/64 Footprint: ±.001 [.03] | DRAWING TITLE | PART NO. |
| DATE | 8/27/2014 | Method: Tray | | This drawing is dual dimensioned. Dimensions in brackets are in millimeters. | TRANSFORMER | 7508112342 |
| ENG | JLV | PKG-0155 | | | | |
| REV. | 02 | | | | | |
| DATE | 9/2/2014 | www.we-online.com/midcom | | | SPECIFICATION SHEET 1 OF 1 | |

ECA PICTURES

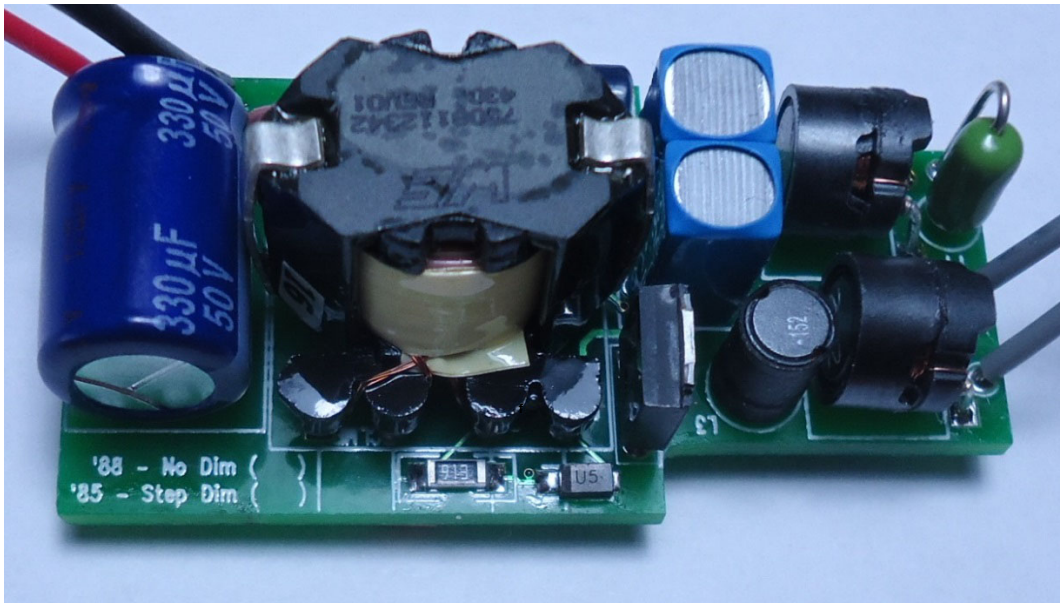


Figure 8. Top View

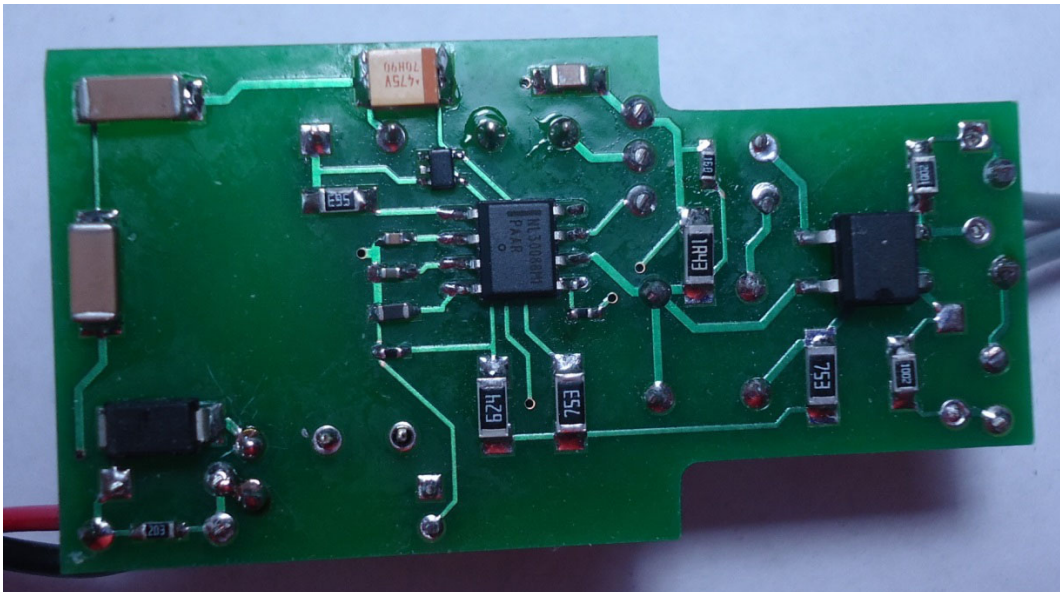


Figure 9. Bottom View

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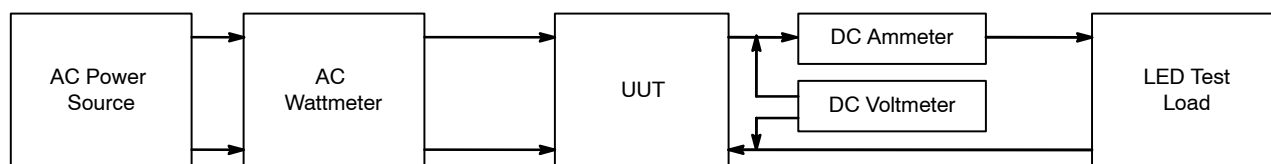
TEST PROCEDURE

Equipment Needed

- AC Source – 90 to 305 V ac 50/60 Hz Minimum 500 W capability
- AC Wattmeter – 300 W Minimum, True RMS Input Voltage, Current, Power Factor, and THD 0.2% accuracy or better

Test Connections

1. Connect the LED Load to the red(+) and black(-) leads through the ammeter shown in Figure 10. Caution: Observe the correct polarity or the load may be damaged.
2. Connect the AC power to the input of the AC wattmeter shown in Figure 10. Connect the white leads to the output of the AC wattmeter
3. Connect the DC voltmeter as shown in Figure 10.



NOTE: Unless otherwise specified, all voltage measurements are taken at terminals of the UUT.

Figure 10. Test Set Up

Functional Test Procedure

1. Set the LED Load for 26 V output.
2. Set the input power to 120 V 60 Hz. Caution: Do not touch the ECA once it is energized because there are hazardous voltages present.

LINE AND LOAD REGULATION

Table 2. 120 V/MAX LOAD

| | Output Current 350 mA ±14 mA | Output Power | Power Factor | THD < 20% |
|------|---------------------------------|--------------|--------------|-----------|
| 14 V | | | | |
| 21 V | | | | |
| 28 V | | | | |

Table 3. 230 V/MAX LOAD

| | Output Current 350 mA ±14 mA | Output Power | Power Factor | THD < 30% |
|------|---------------------------------|--------------|--------------|-----------|
| 14 V | | | | |
| 21 V | | | | |
| 28 V | | | | |

$$\text{Efficiency} = \frac{V_{out} \times I_{out}}{P_{in}} \times 100\% \quad (\text{eq. 5})$$

NCL30185FLYGEVB, NCL30188FLYGEVB

TEST DATA

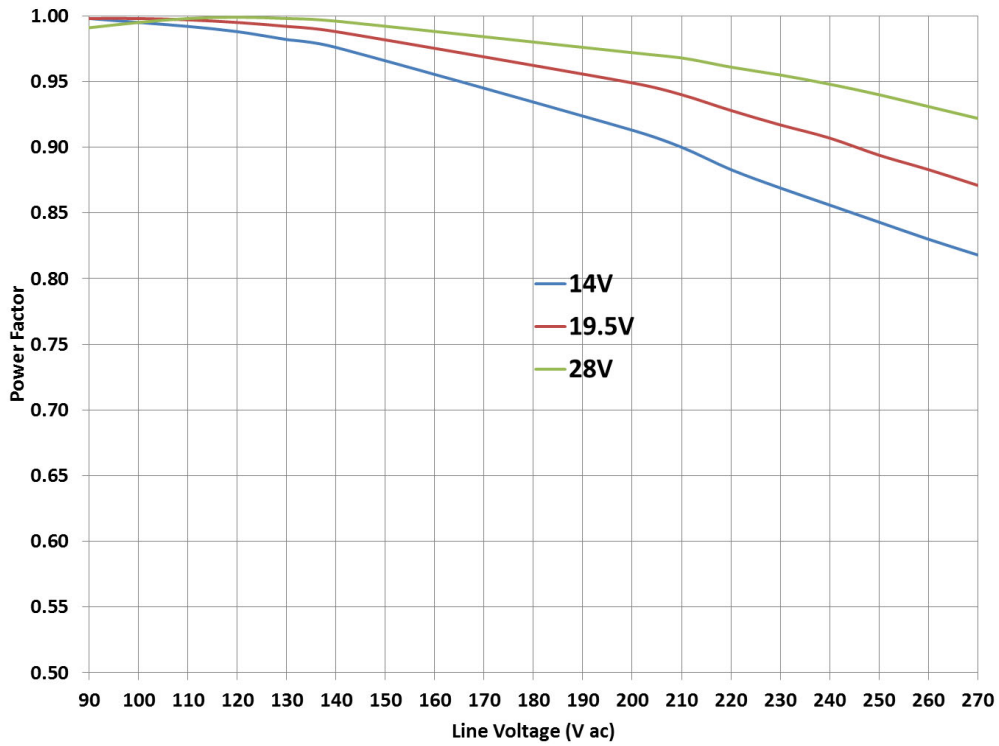


Figure 11. Power Factor over Line and Load

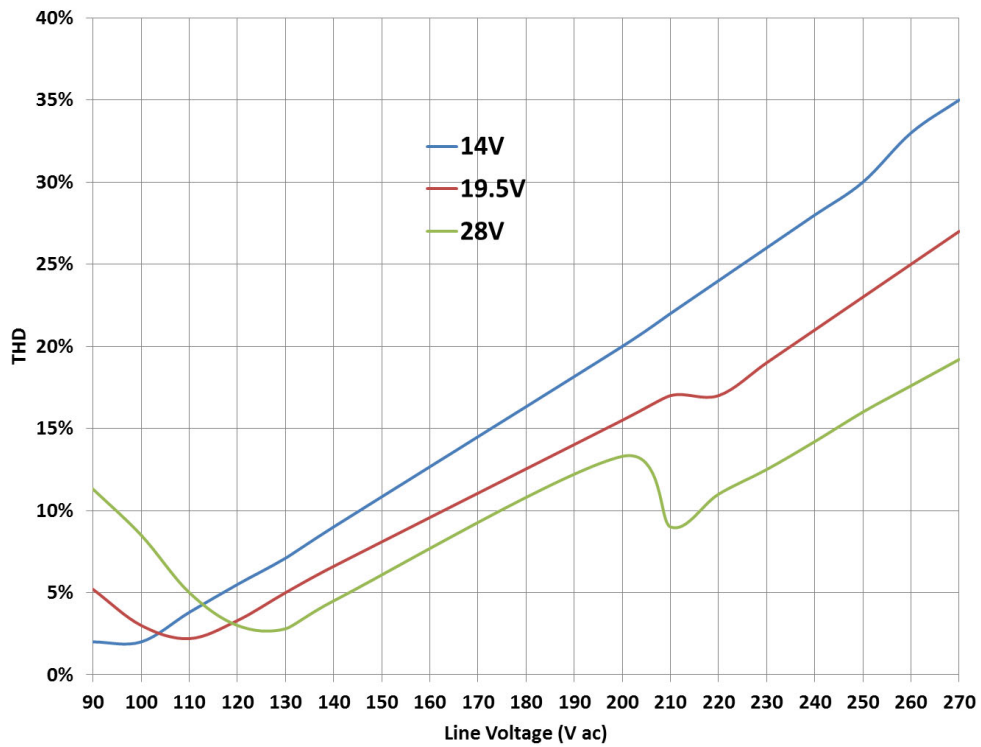


Figure 12. THD over Line and Load

NCL30185FLYGEVB, NCL30188FLYGEVB

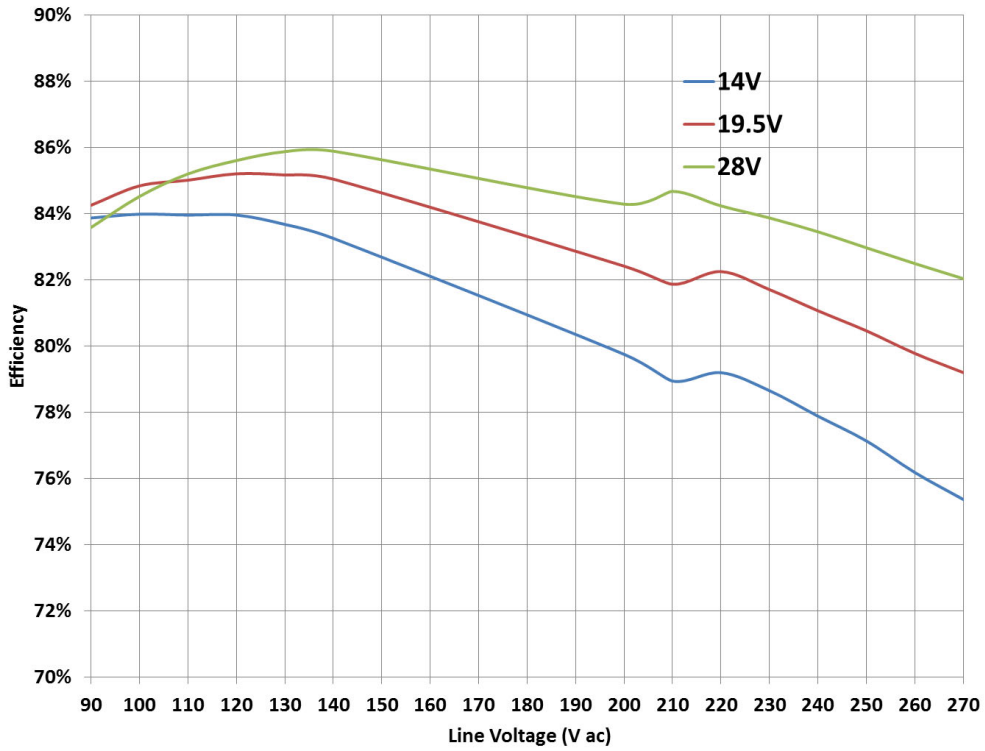


Figure 13. Efficiency over Line and Load @ Maximum Output Current

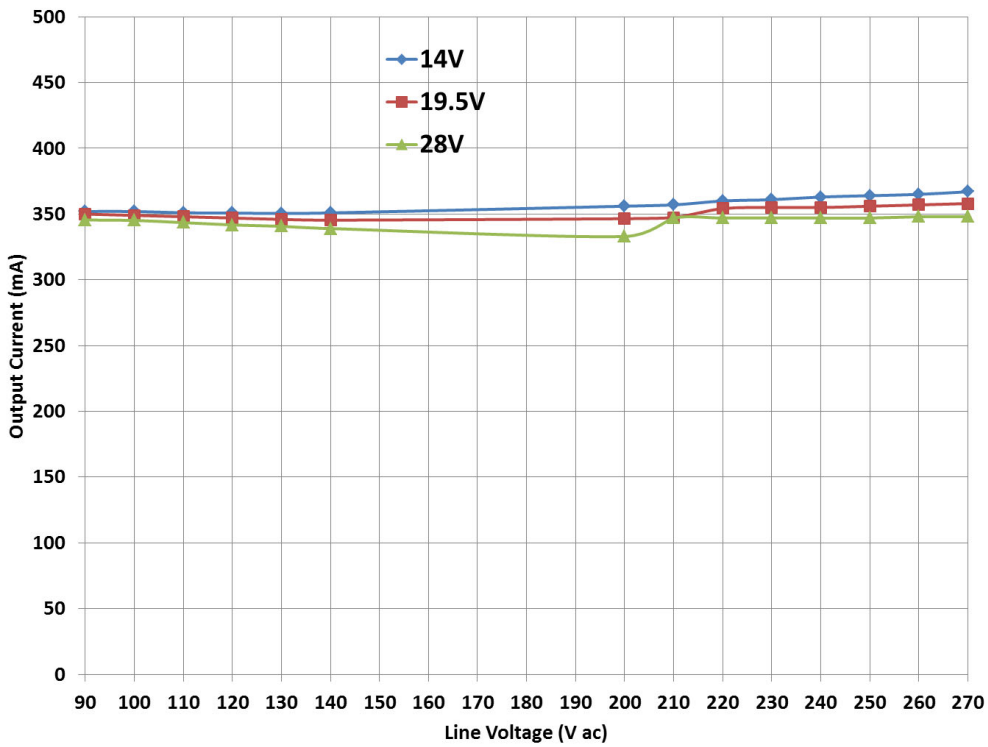


Figure 14. Maximum Current Load Regulation over Line

NCL30185FLYGEVB, NCL30188FLYGEVB

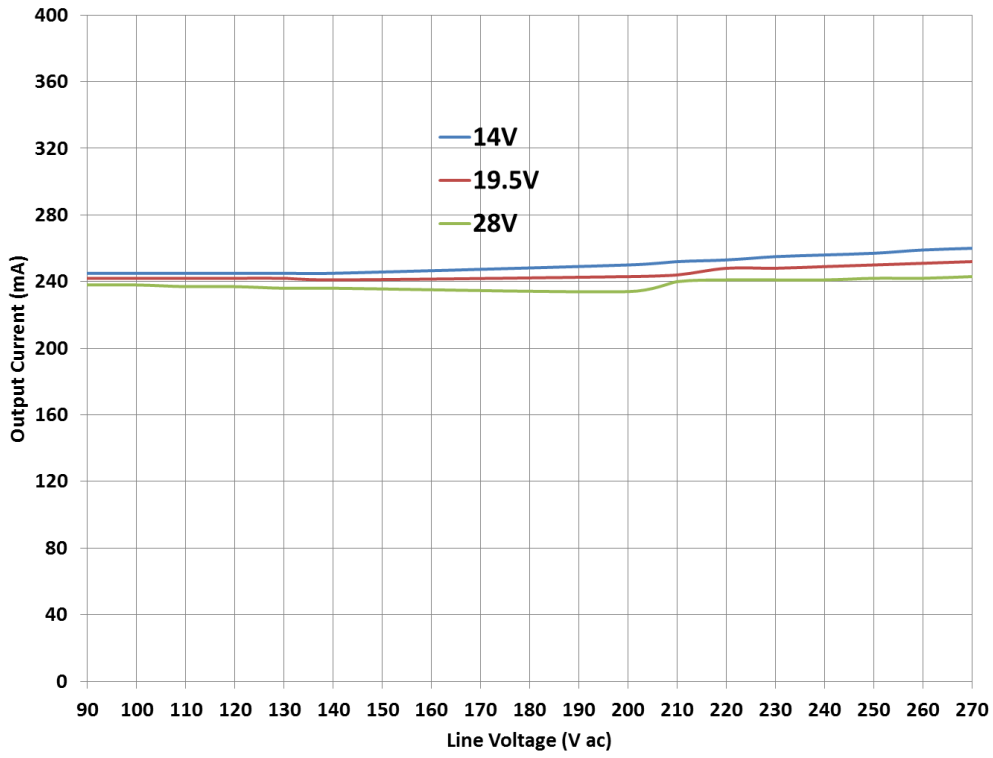


Figure 15. 70% Load Regulation over Line (NCL30185FLYG only)

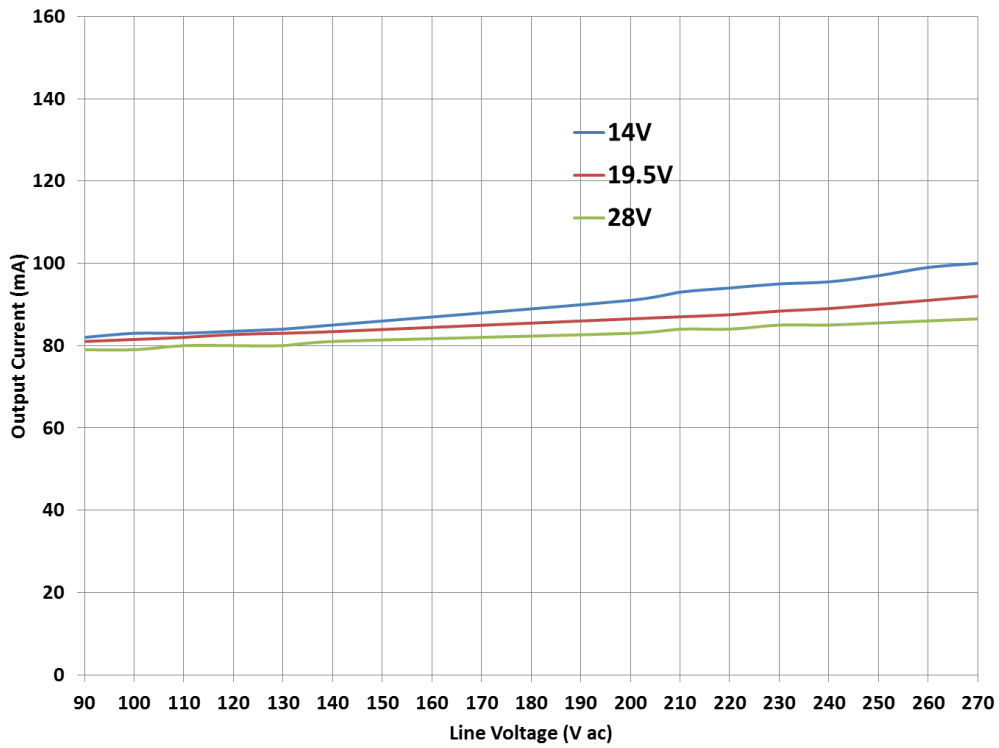


Figure 16. 25% Load Regulation over Line (NCL30185FLYG only)

NCL30185FLYGEVB, NCL30188FLYGEVB

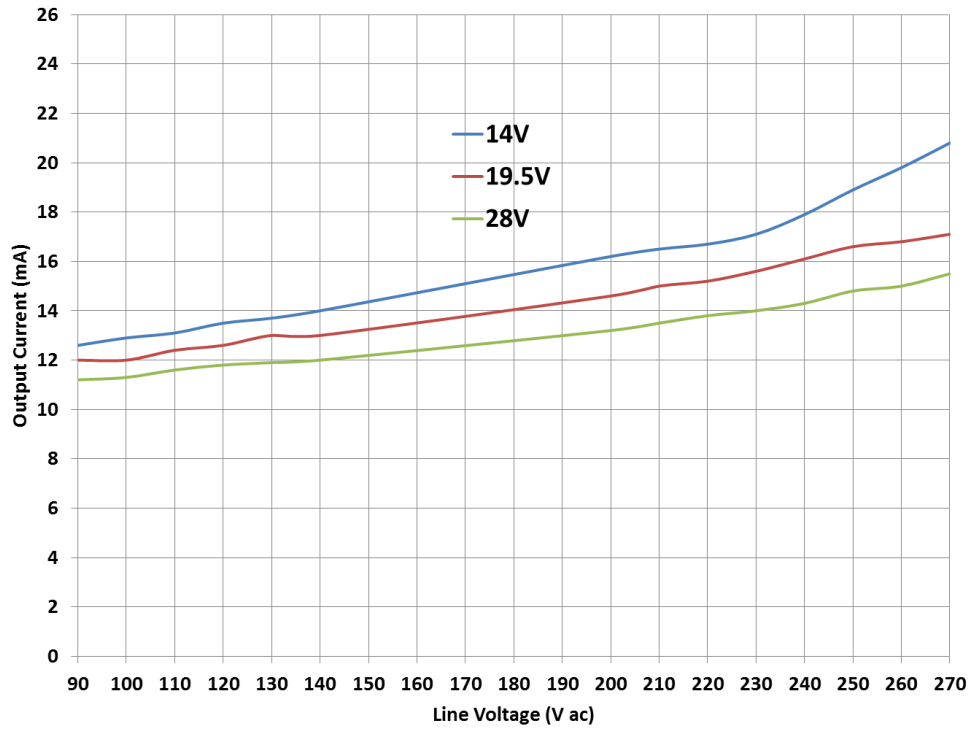


Figure 17. Minimum Load Regulation over Line (NCL30185FLYG only)

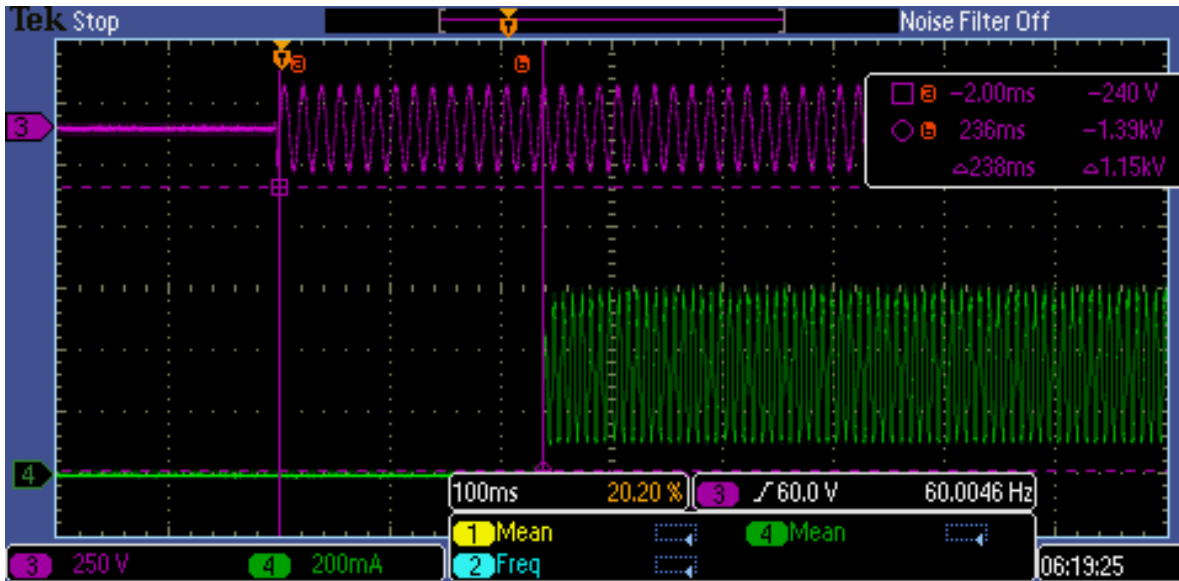


Figure 18. Start Up with AC Applied 120 V Maximum Load

NCL30185FLYGEVB, NCL30188FLYGEVB

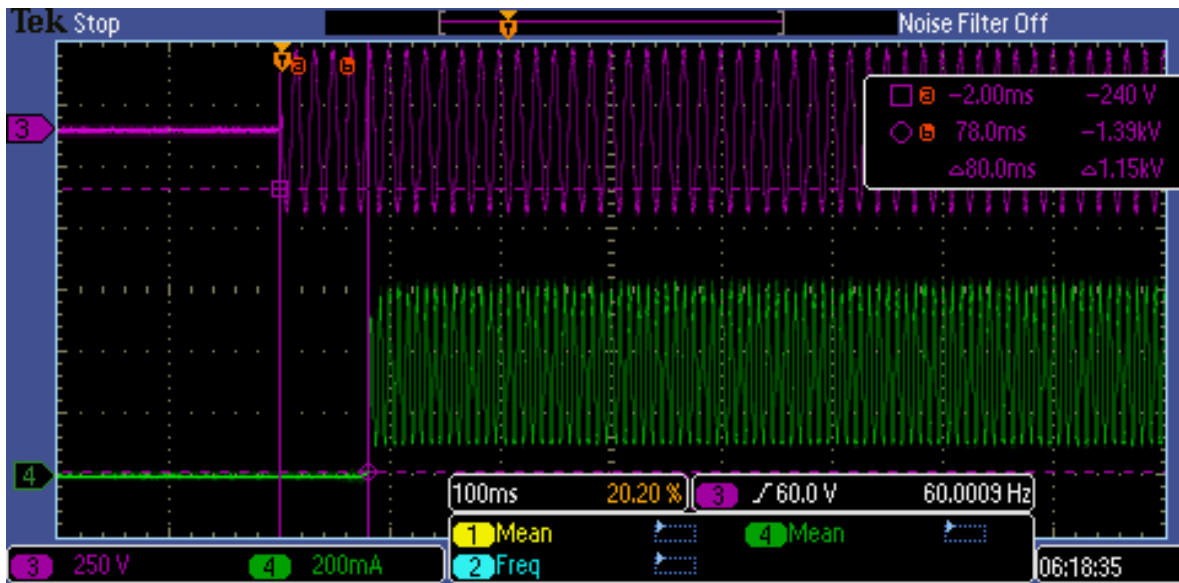


Figure 19. Start Up with AC Applied 230 V Maximum Load

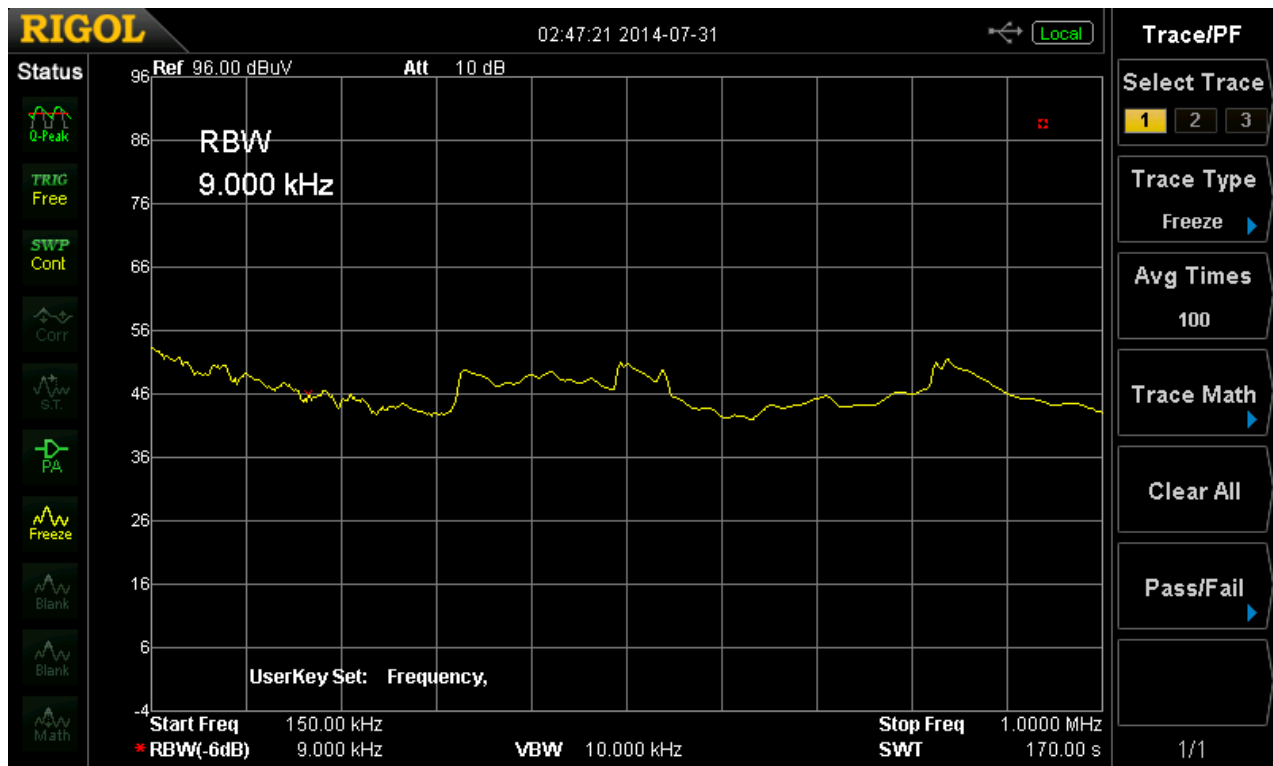


Figure 20. Conducted EMI Pre-compliance QP Data 150 kHz – 1 MHz

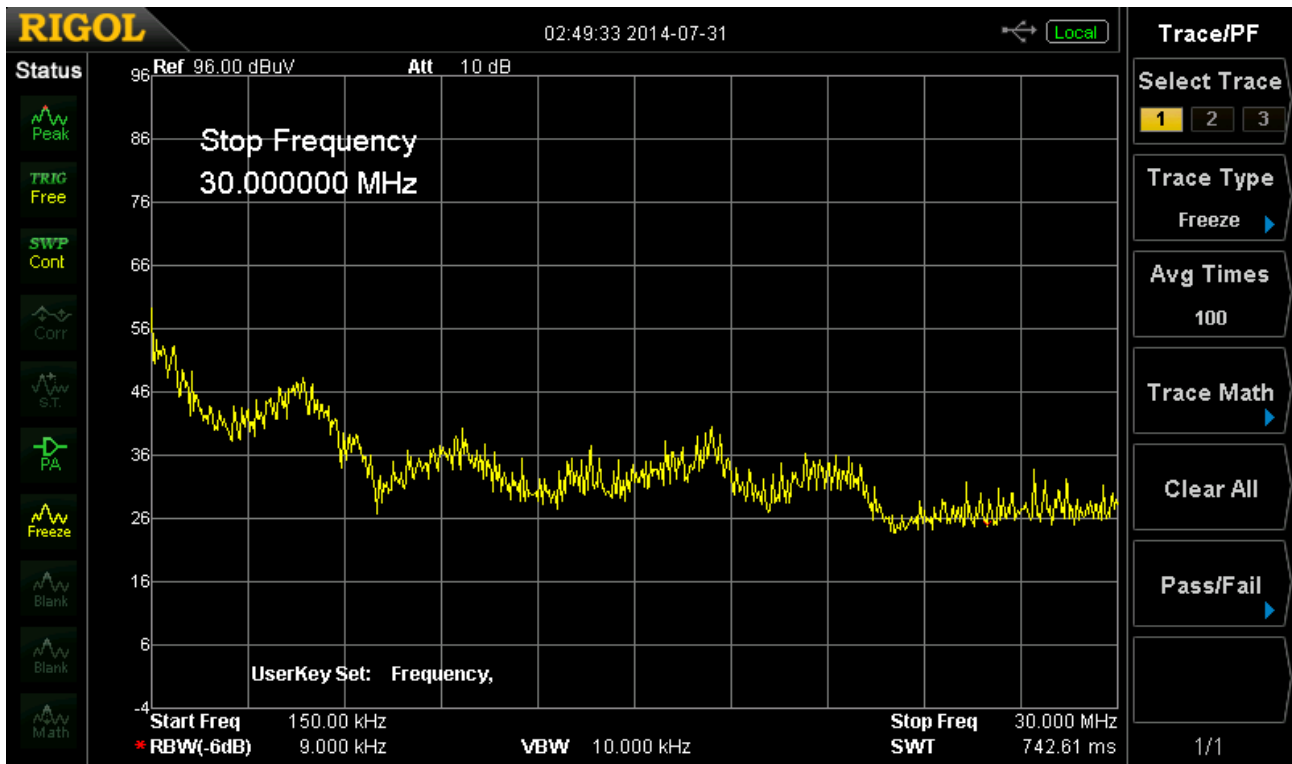


Figure 21. Conducted EMI Pre-compliance Peak Data 150 kHz – 30 MHz

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The board is delivered "AS IS" and without warranty of any kind including, but not limited to, that the board is production-worthy, that the functions contained in the board will meet your requirements, or that the operation of the board will be uninterrupted or error free. ON Semiconductor expressly disclaims all warranties, express, implied or otherwise, including without limitation, warranties of fitness for a particular purpose and non-infringement of intellectual property rights.

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