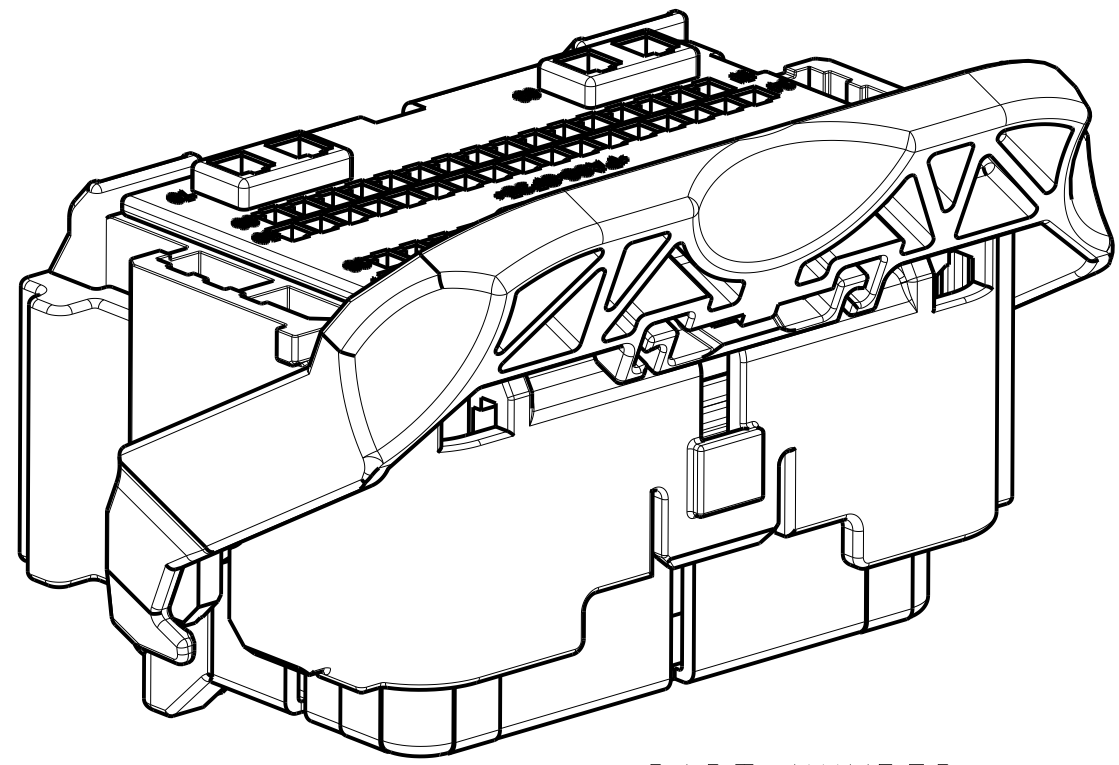
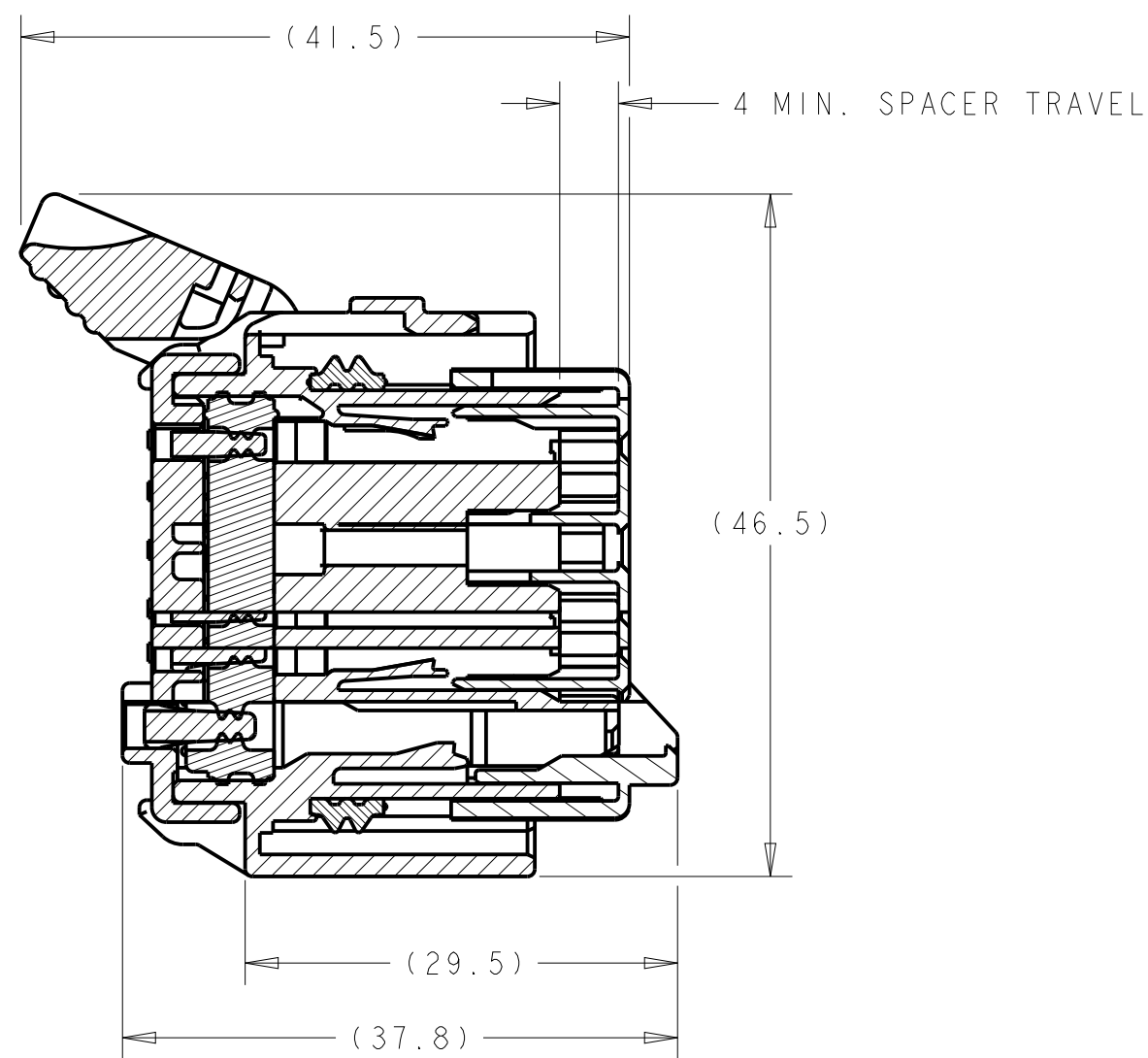
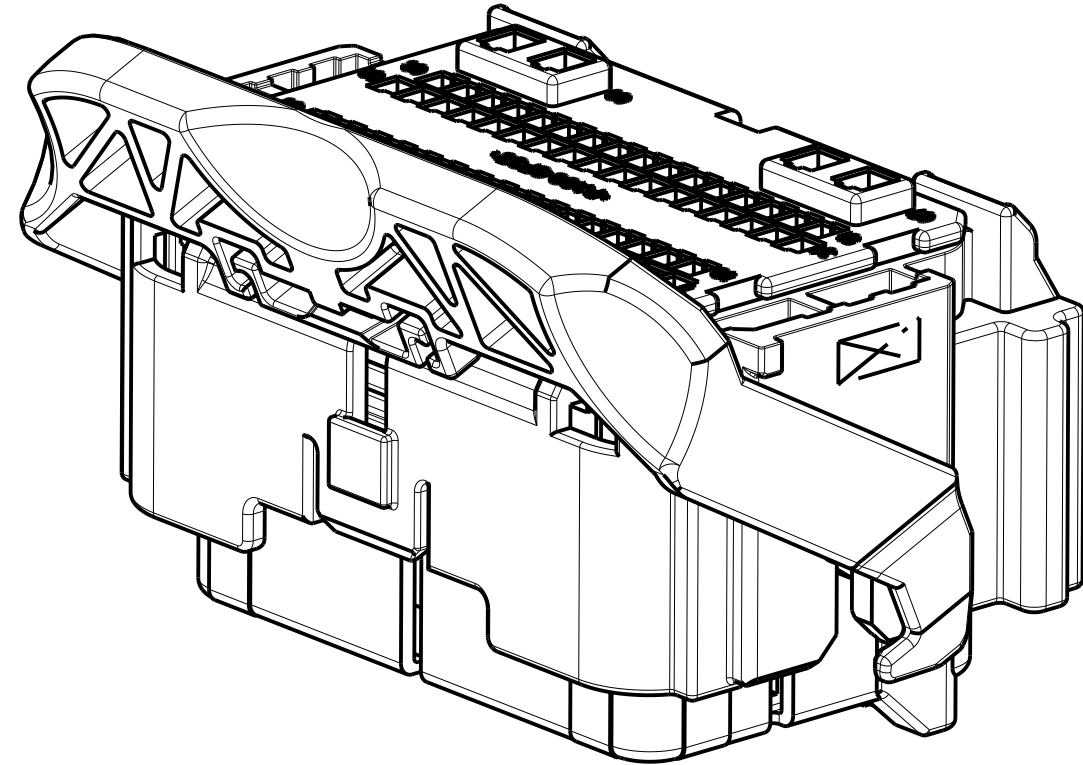
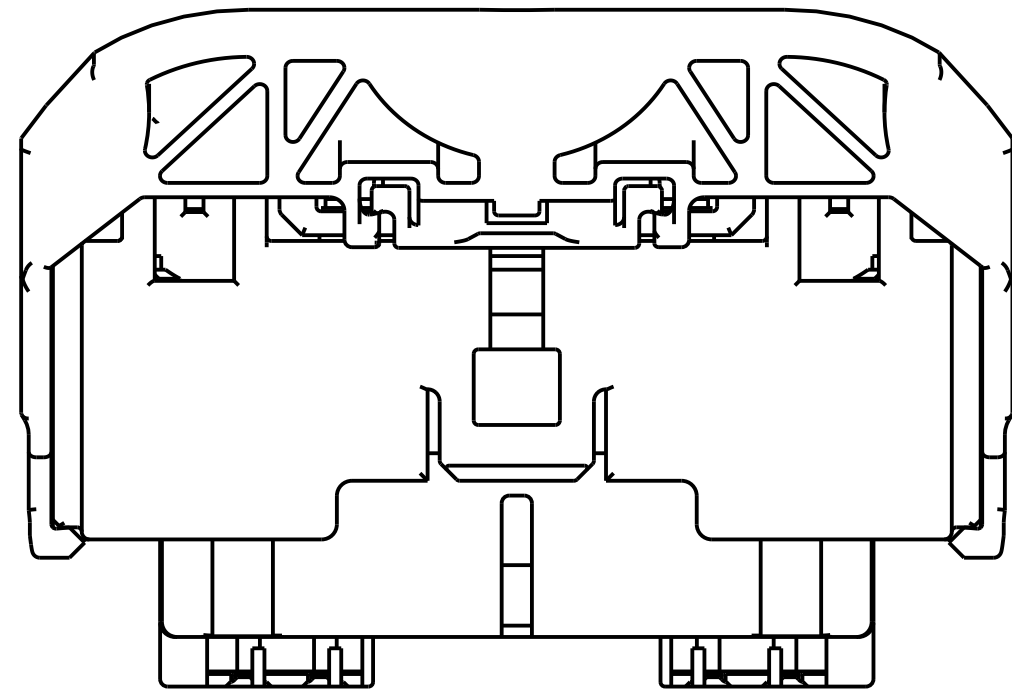
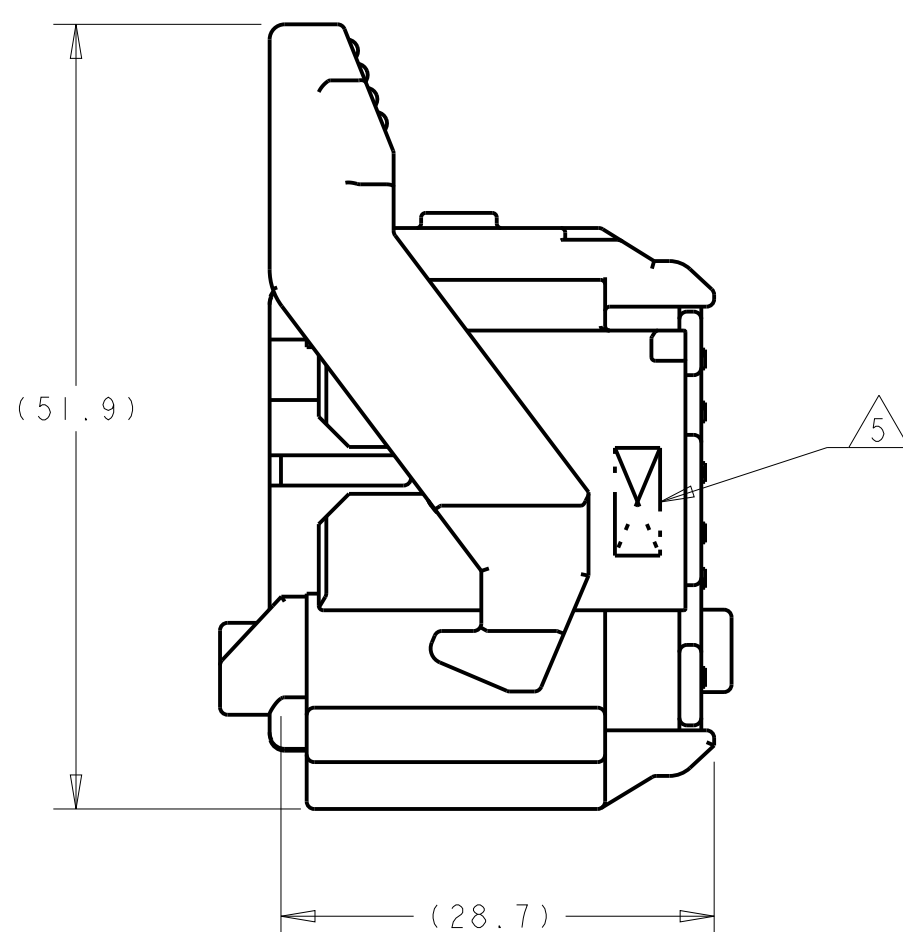
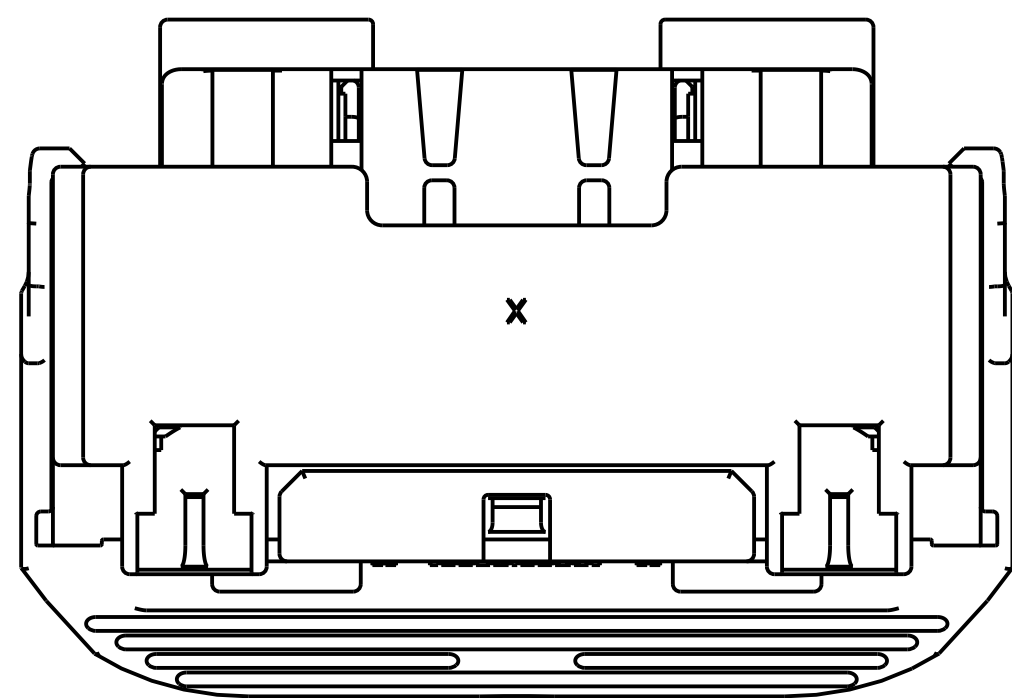
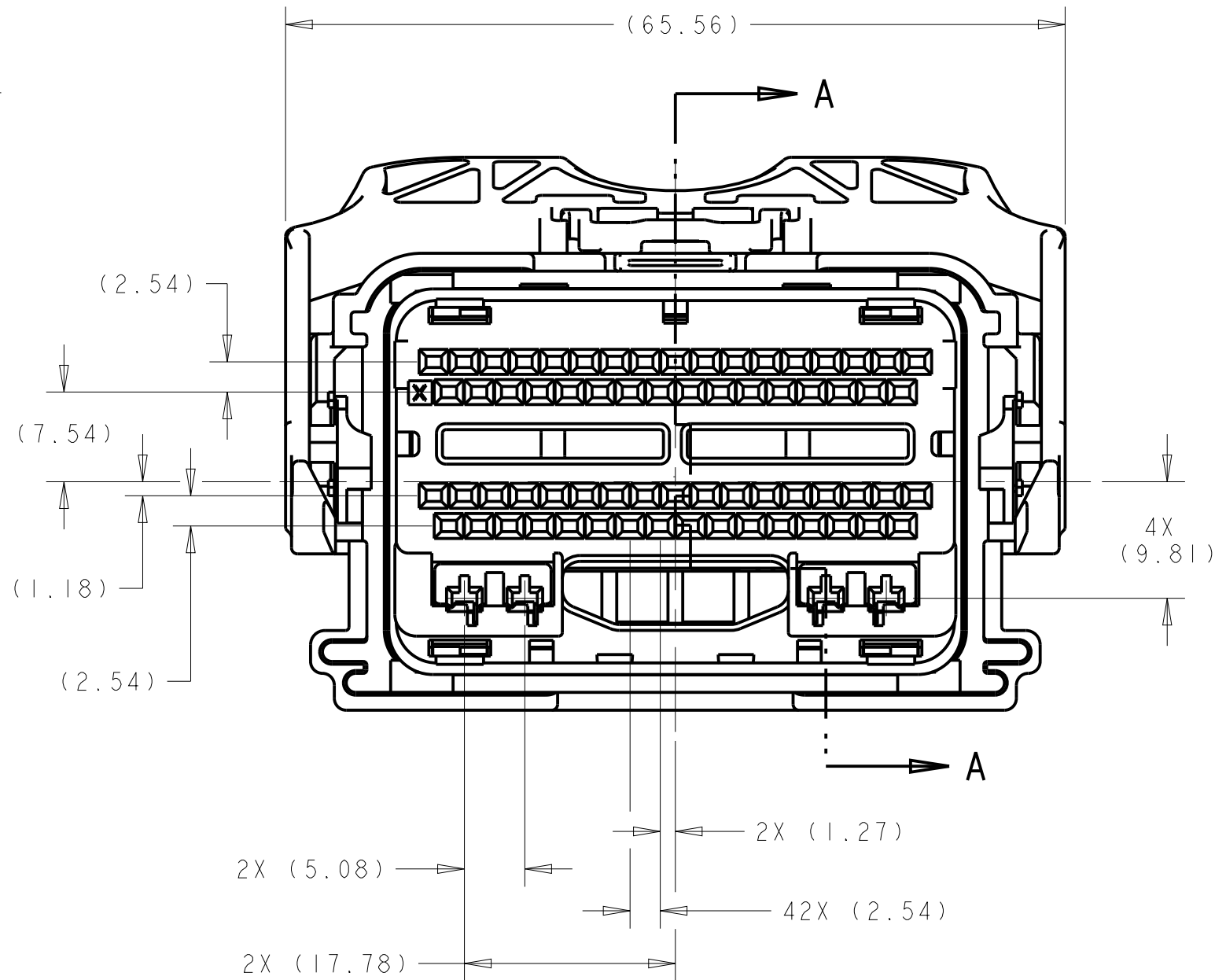




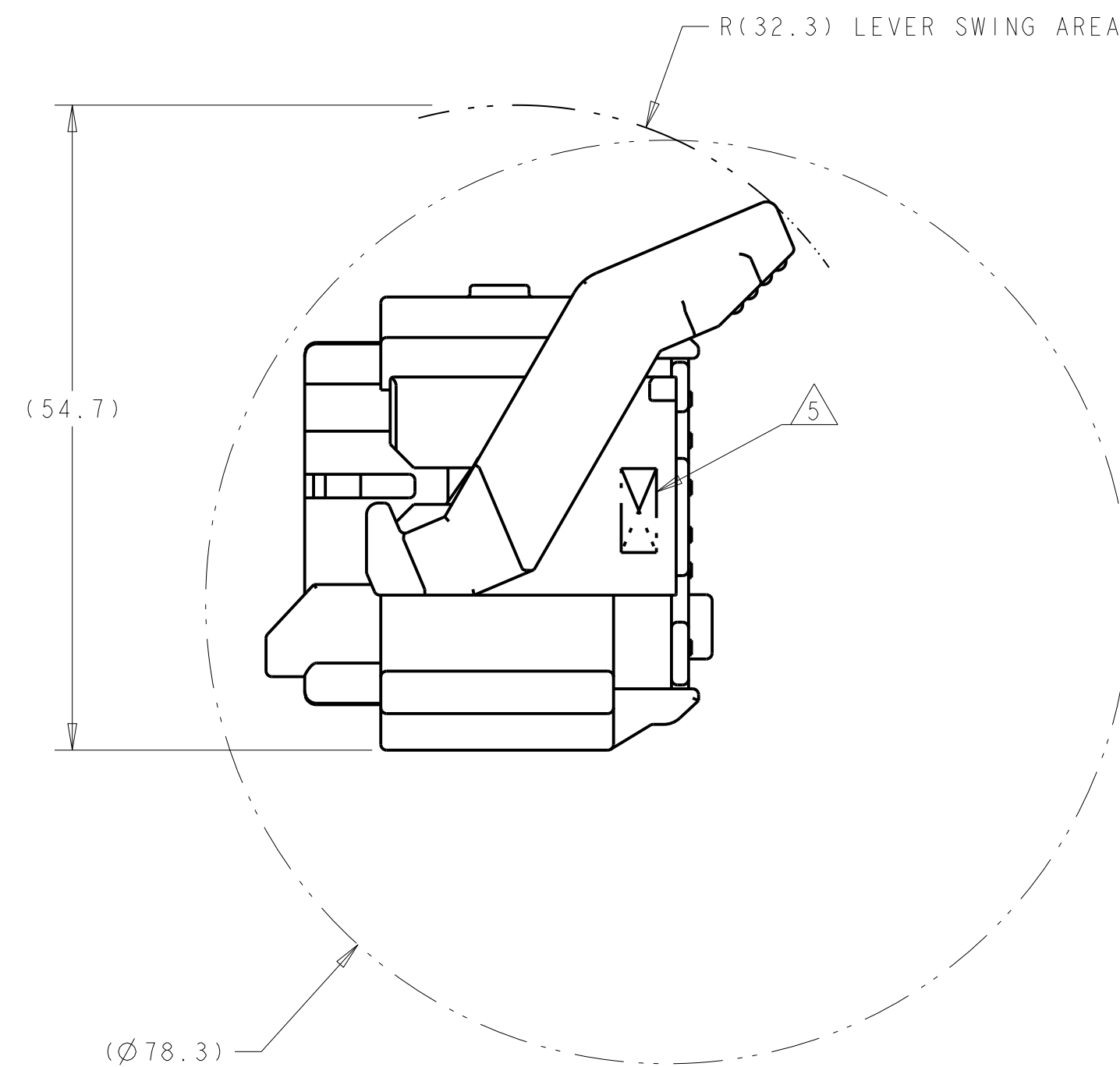
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSITION



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

4. REFERENCE TE INSTRUCTION SHEET 408-8893.

△ COMPANY LOGO.

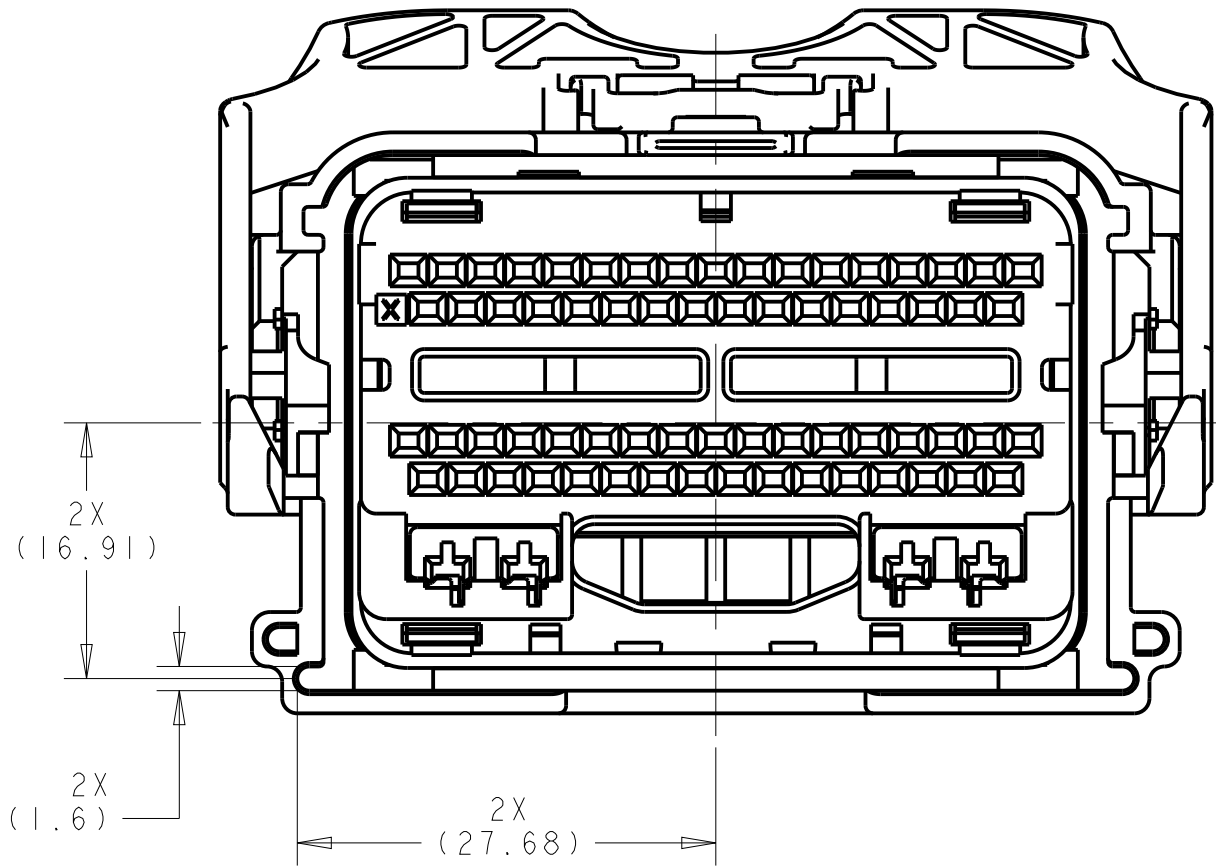
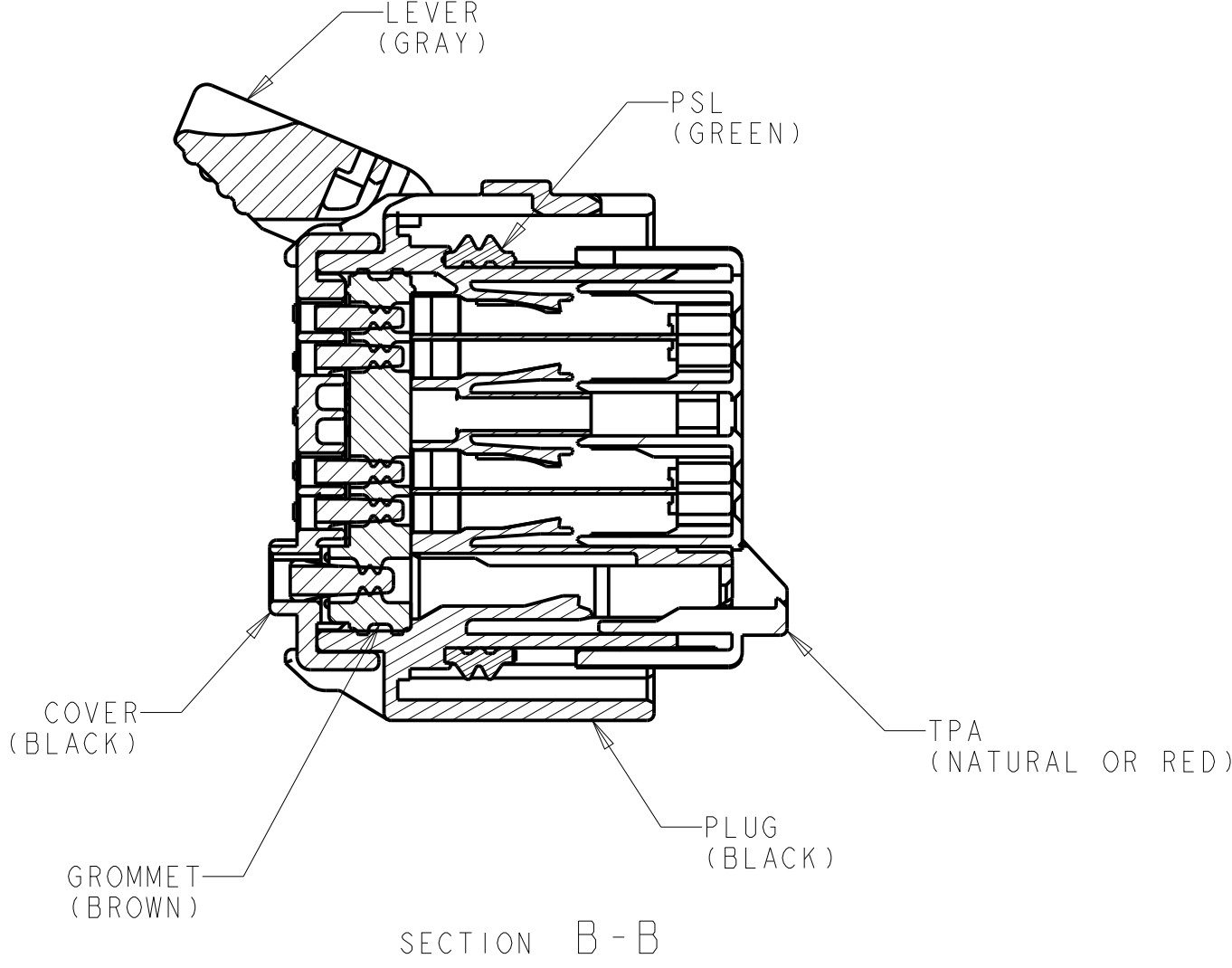
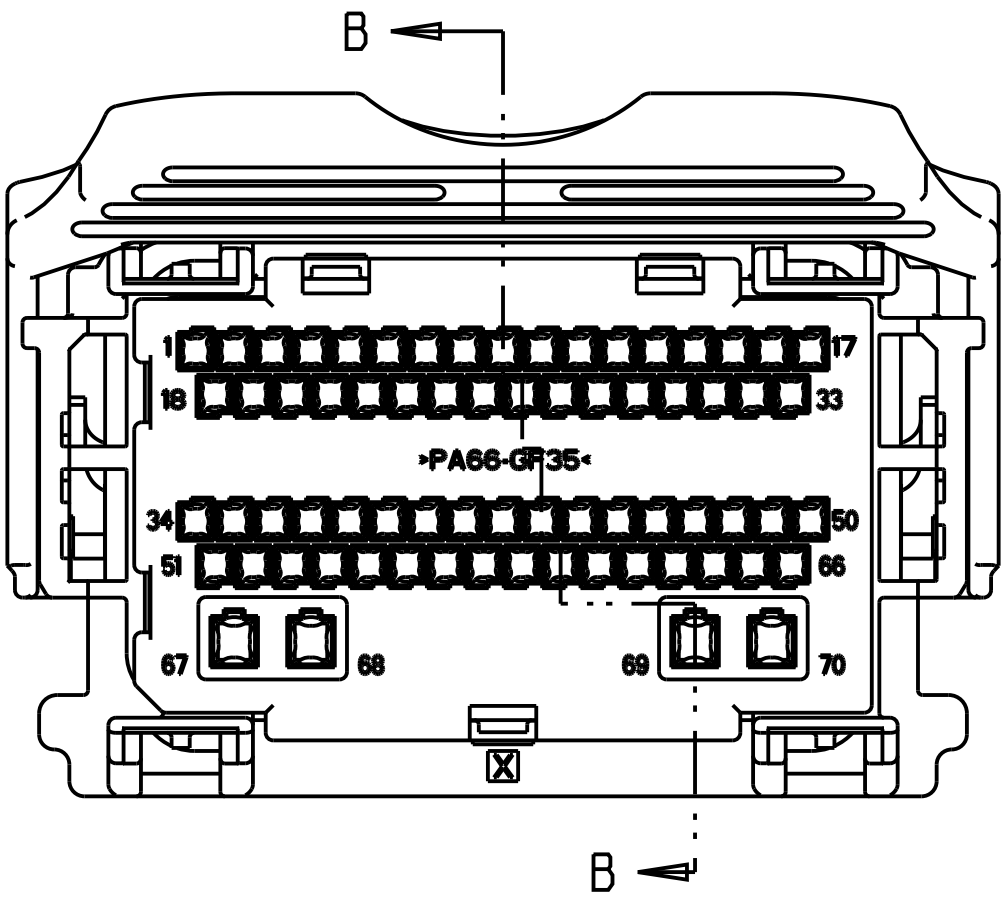
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

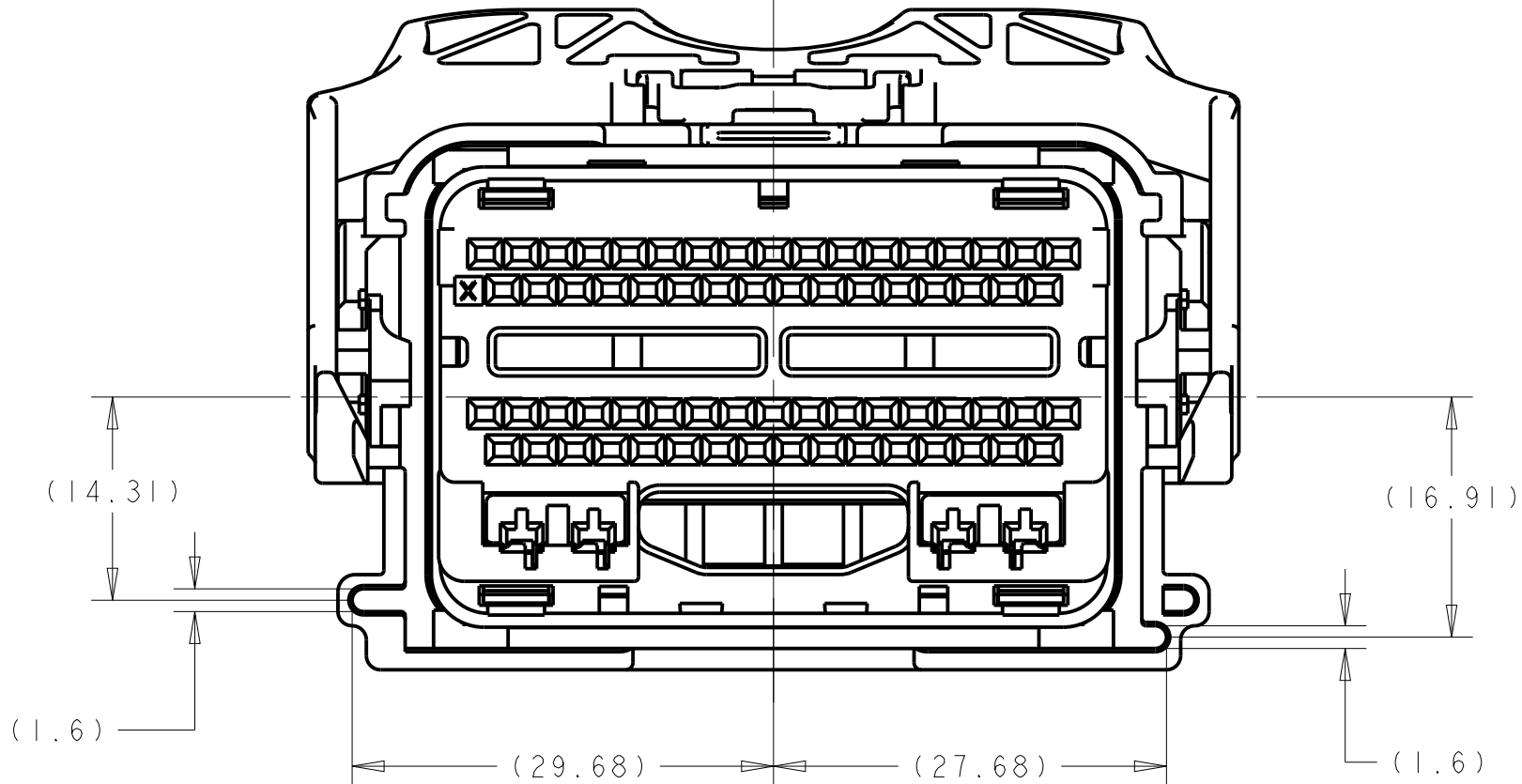
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE TE Connectivity	
DIMENSIONS:		CHK. T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE
-	-	-	A100779	1438136
CUSTOMER DRAWING		SCALE 2:1	SHEET 1 OF 11	REV. G47

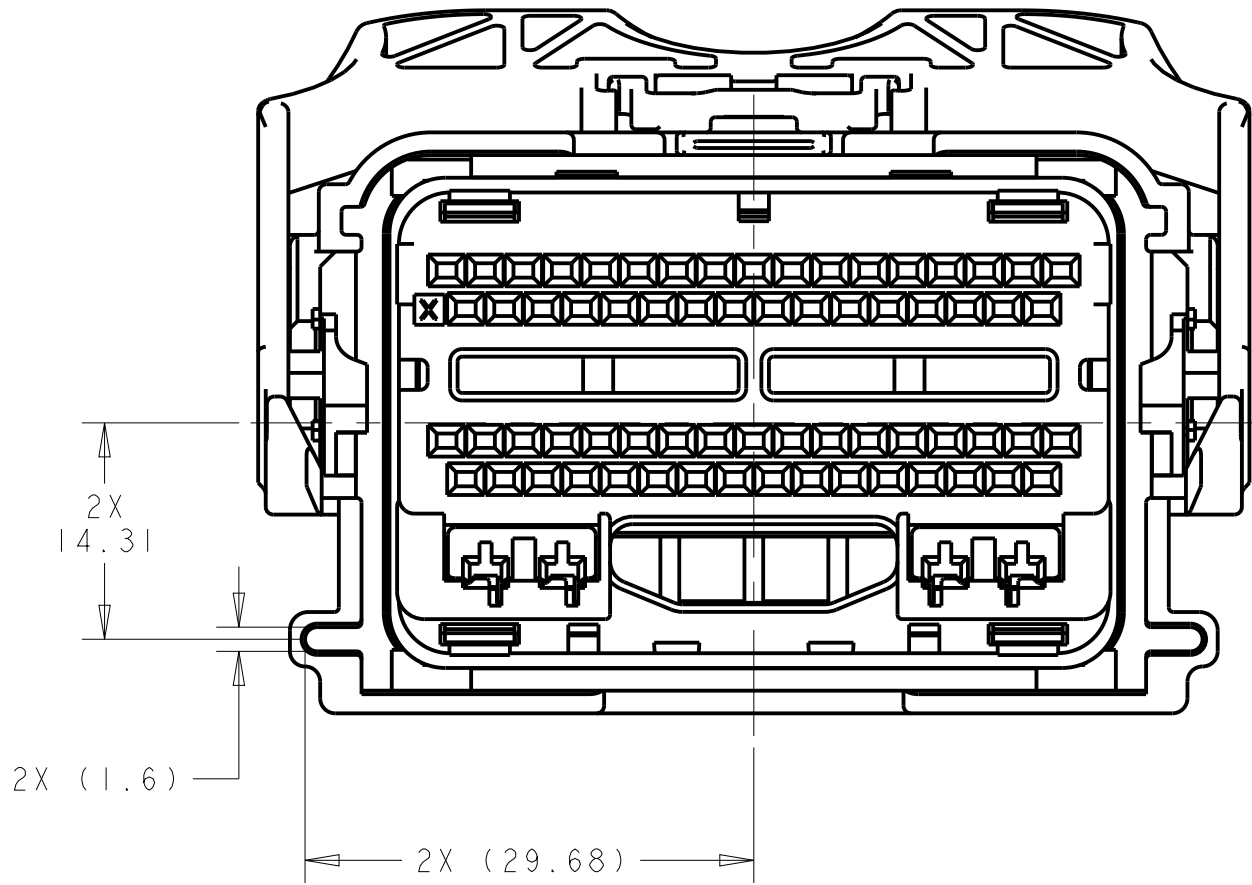
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD.
-	-	SEE SHEET 1	-	-



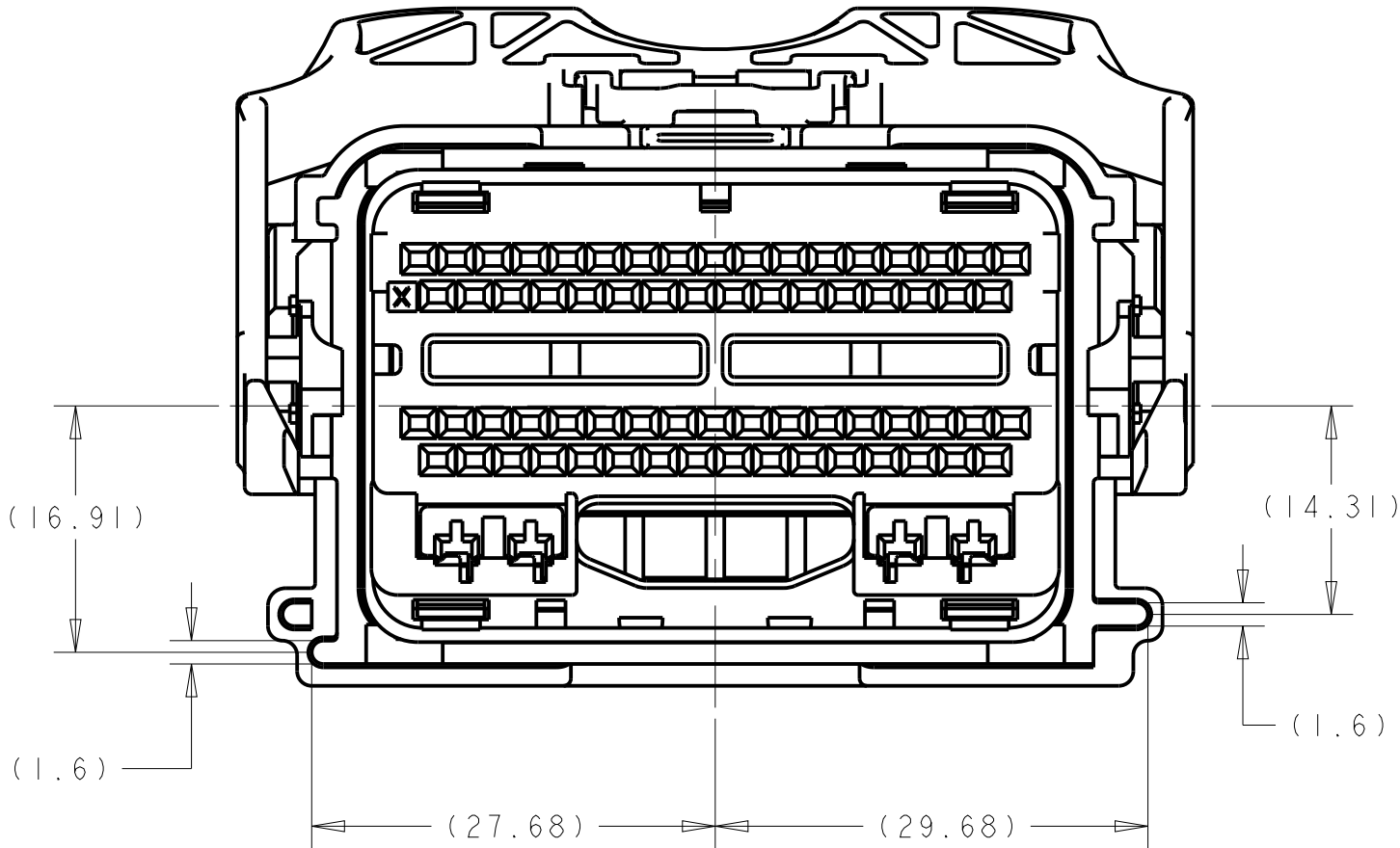
KEYING OPTION "A"



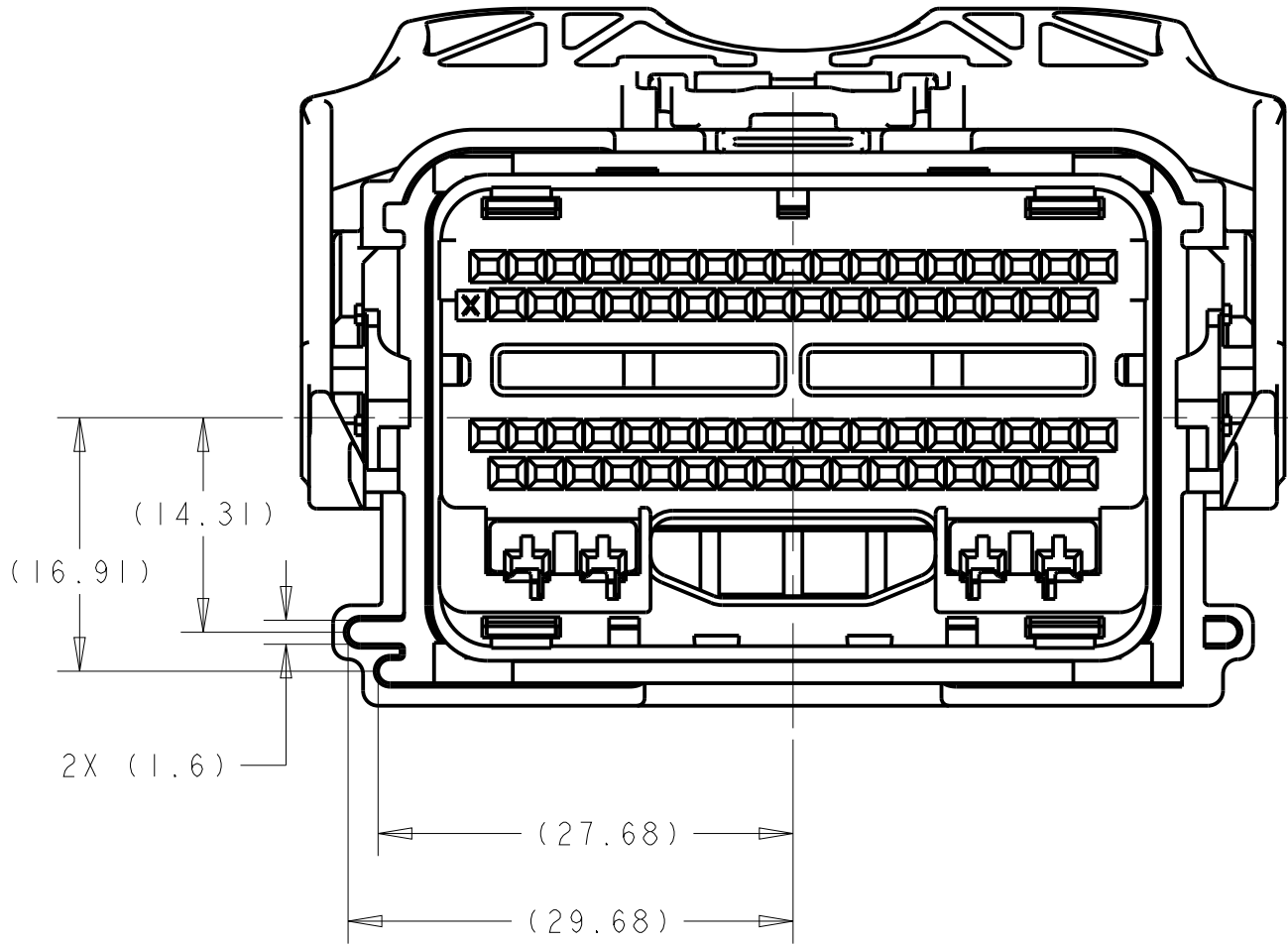
KEYING OPTION "B"



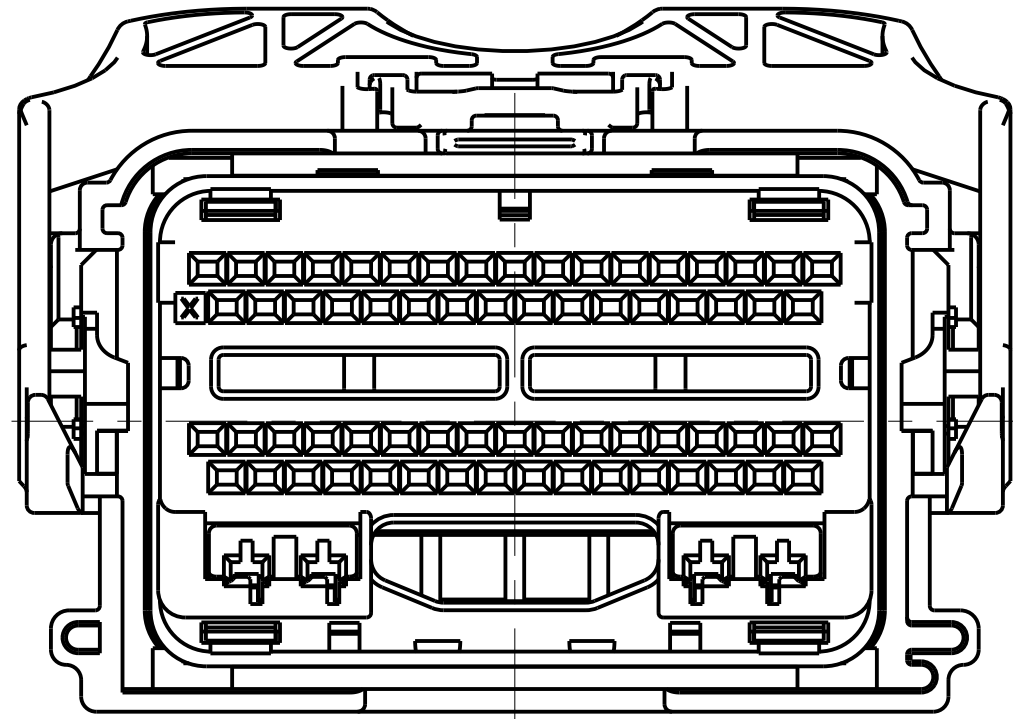
KEYING OPTION "C"



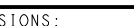
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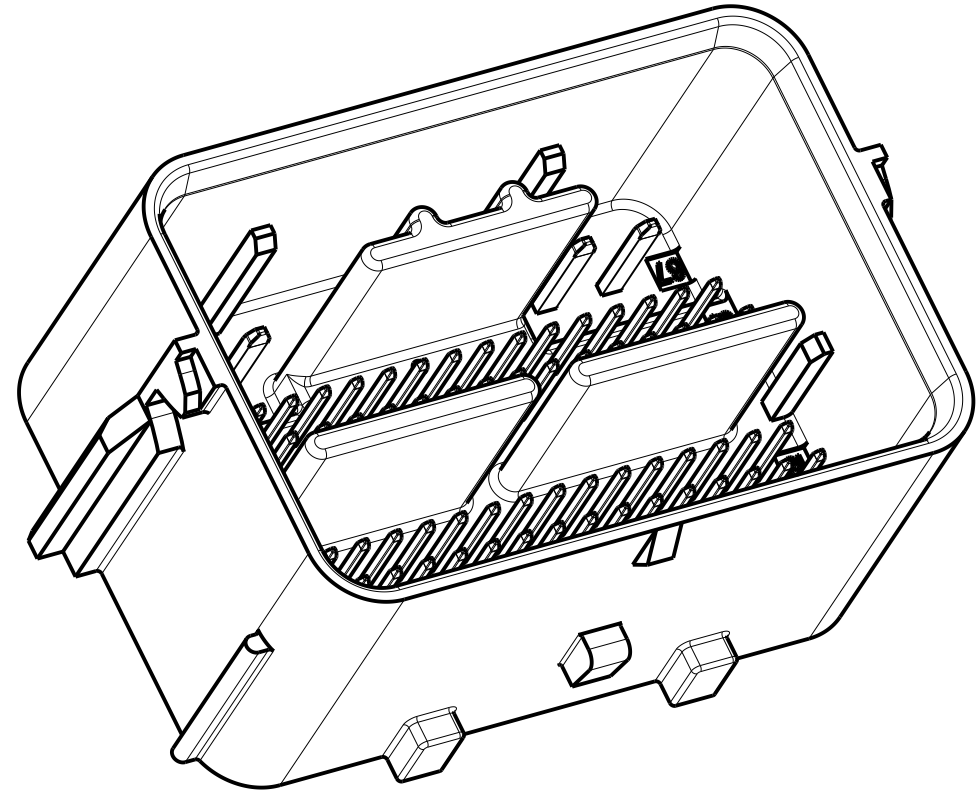
KEYING OPTION "E"



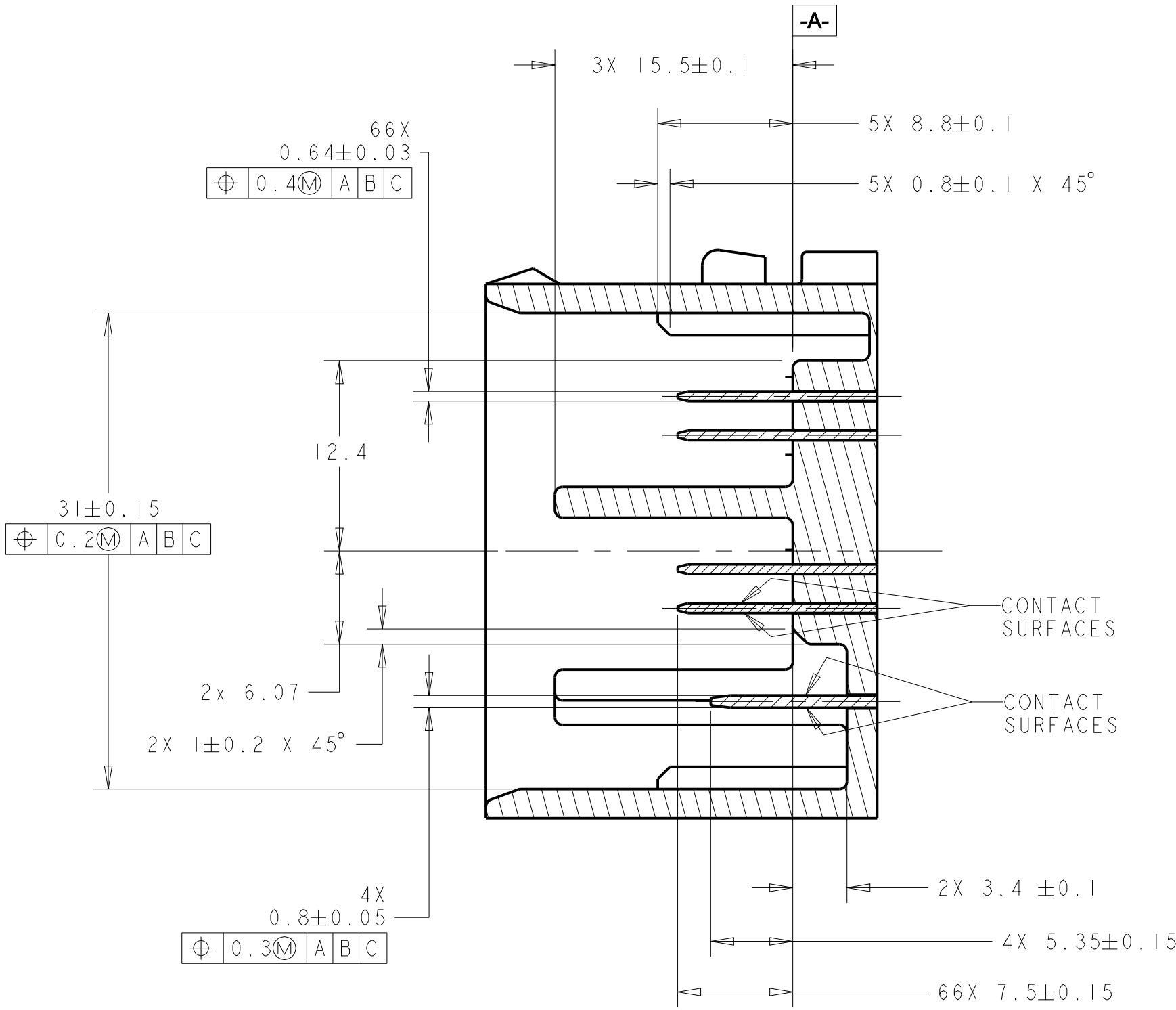
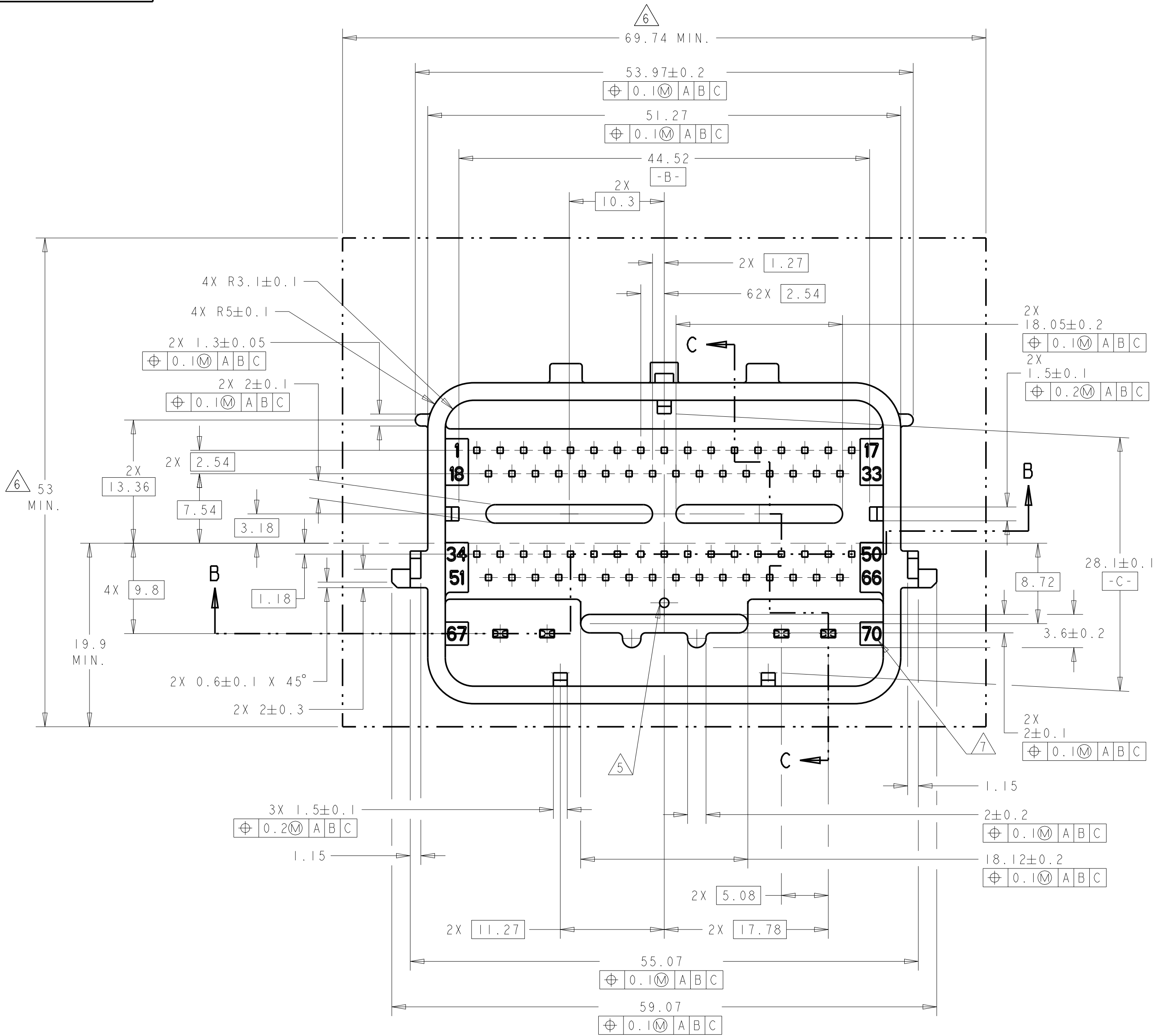
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC	±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC	±0.3			
	2 PLC	±0.10			
	3 PLC	±.1			
	4 PLC	±.1			
ANGLES		±1°	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING	RESTRICTED TO	
-	-	-	-	A100779C=1438136	
			SCALE	2:1	SHEET 2 OF 11
			REV G47		

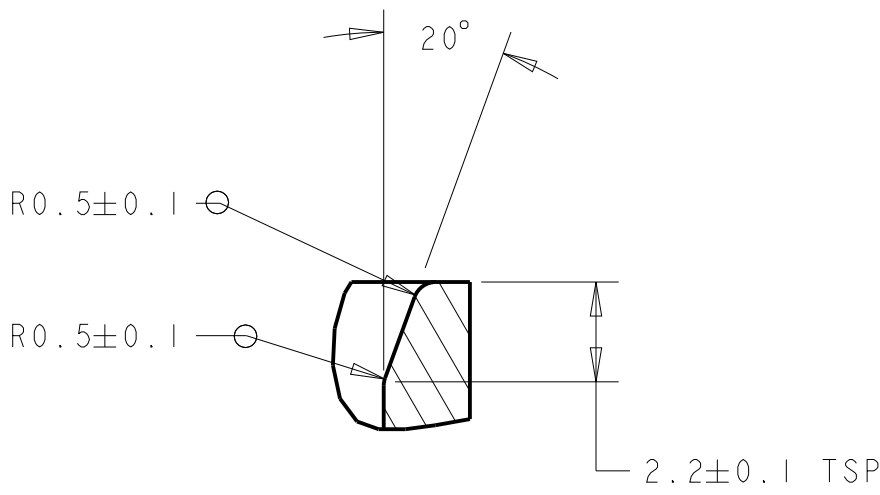
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN E. VESTAL 15APR2005	 TE Connectivity				
				CHR T. VALASEK 15APR2005					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			APVD T. VALASEK 15APR2005	NAME			
mm					PRODUCT SPEC		70-WAY HARNESS ASSEMBLY		
		0 PLC	±.1		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO		RESTRICTED TO
		1 PLC	±0.3				A100779 C=1438136		-
		2 PLC	±0.10						
		3 PLC	±.1						
		4 PLC	±.1						
MATERIAL		FINISH			WEIGHT				
-		-			-				
					CUSTOMER DRAWING		SCALE 2:1		SHEET 3 OF 11 REV 47



SCALE 2:1



SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN
DRAWING TOLERANCE.

3 SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

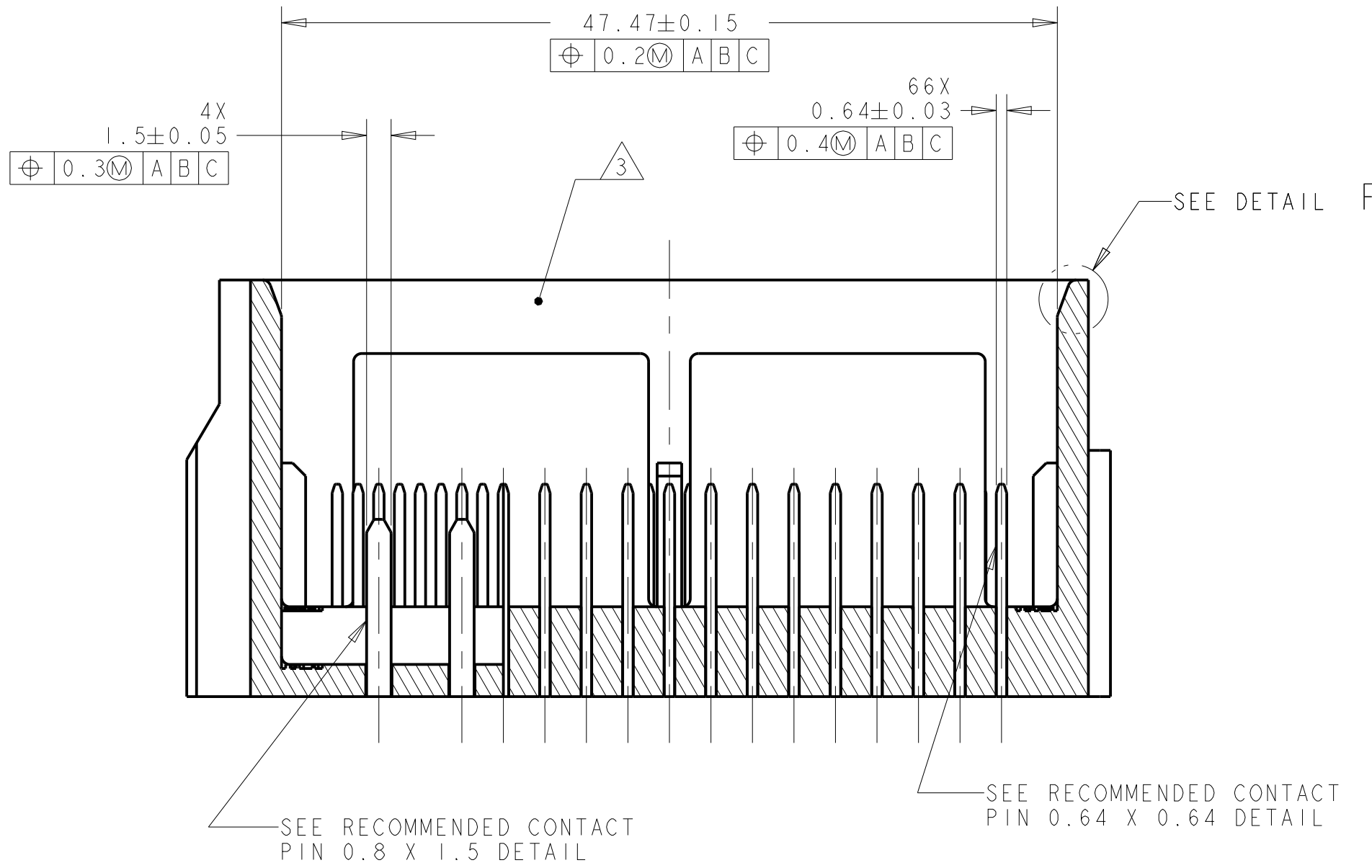
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

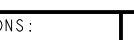
6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7 TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

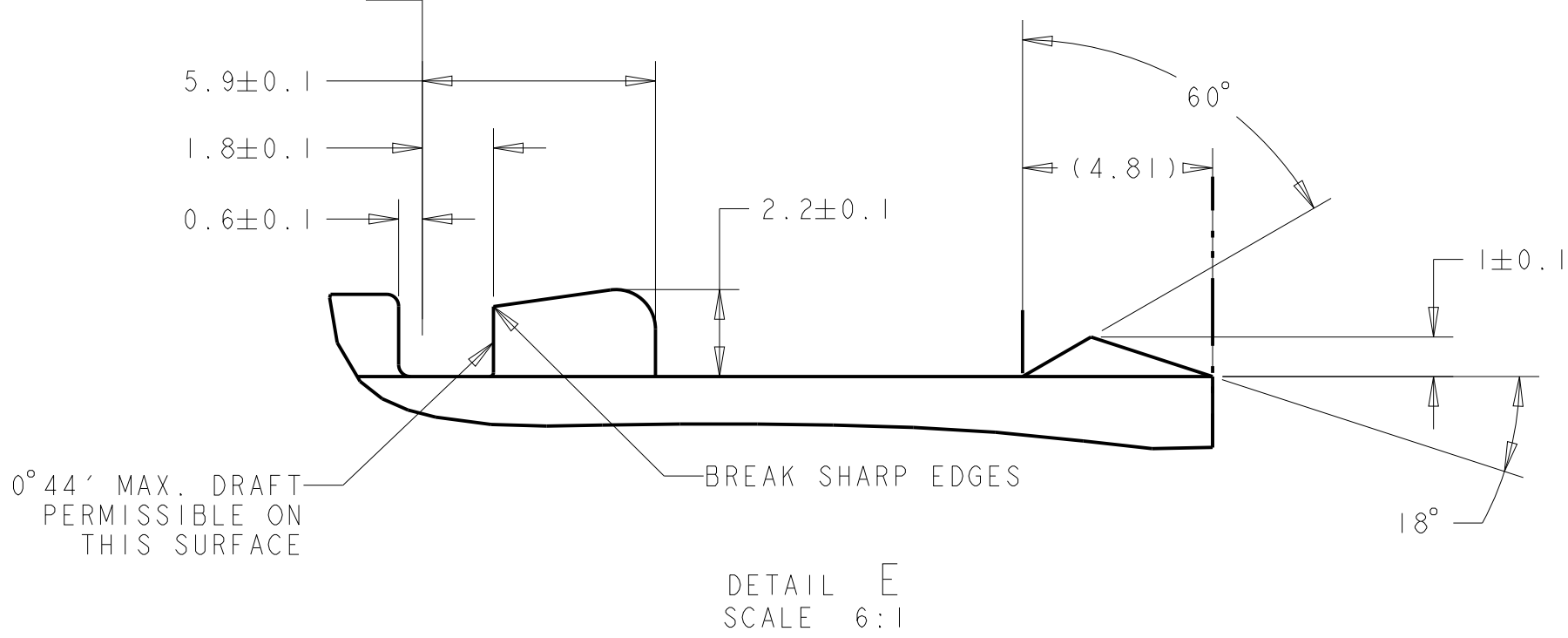
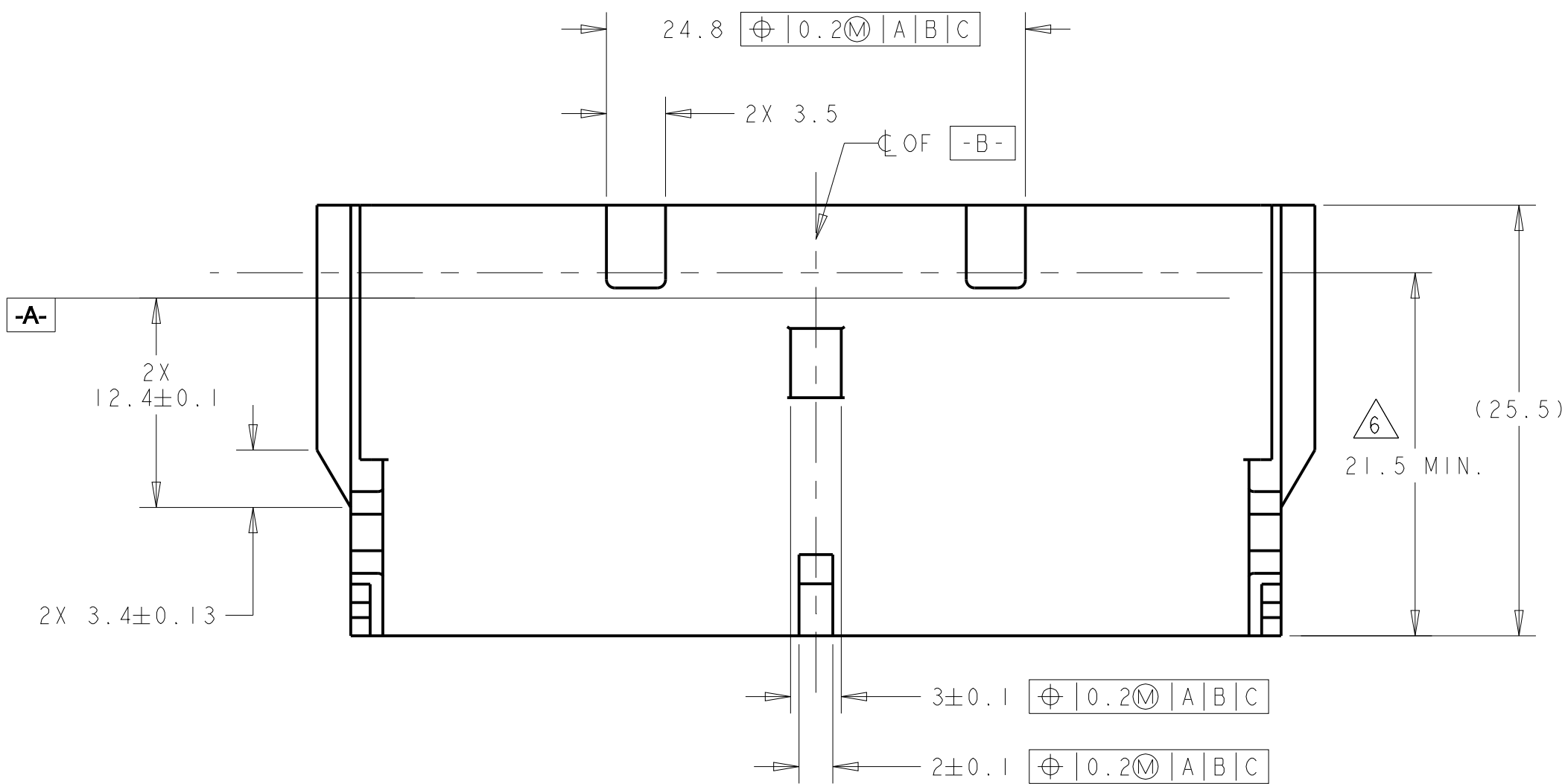
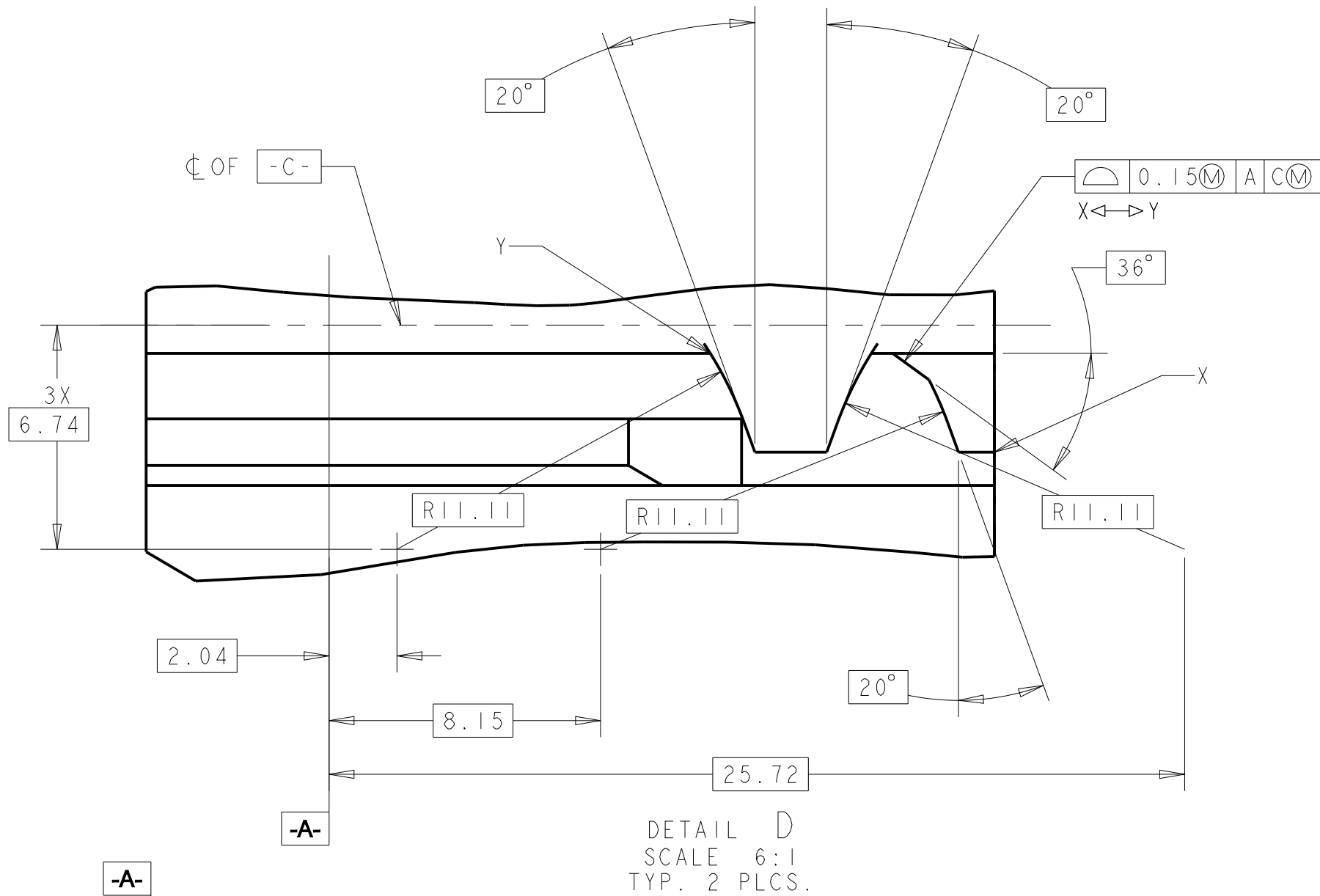
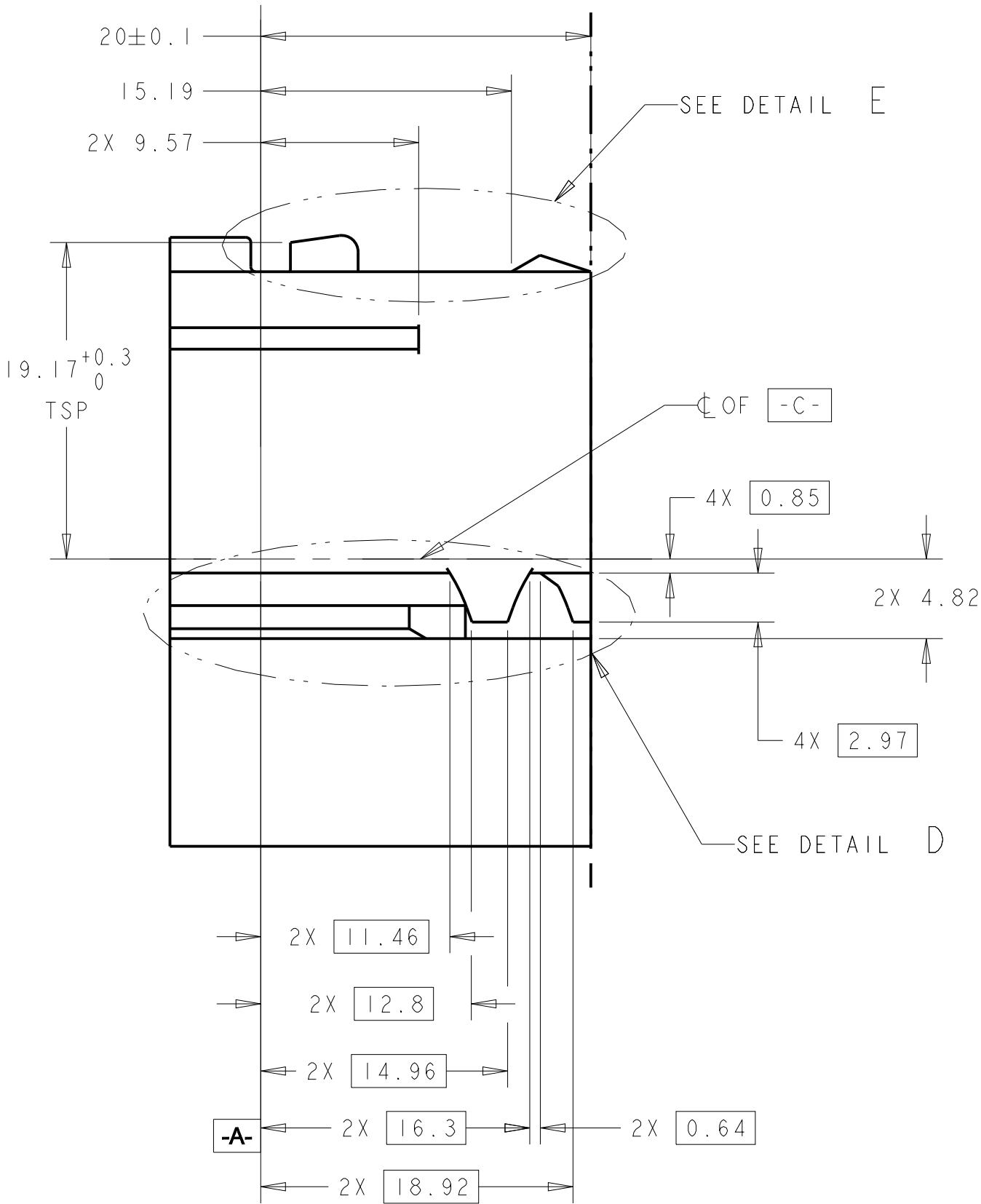
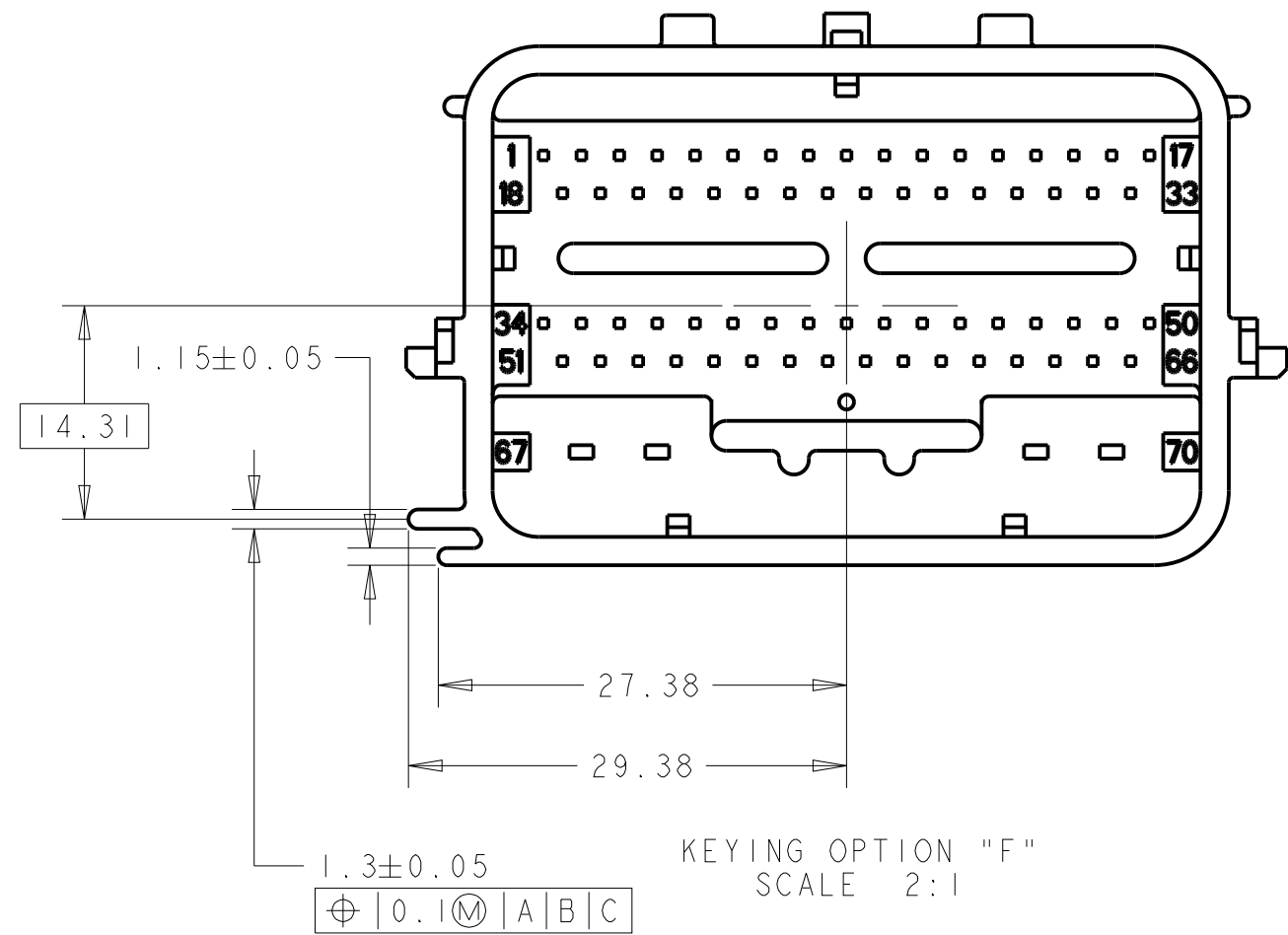
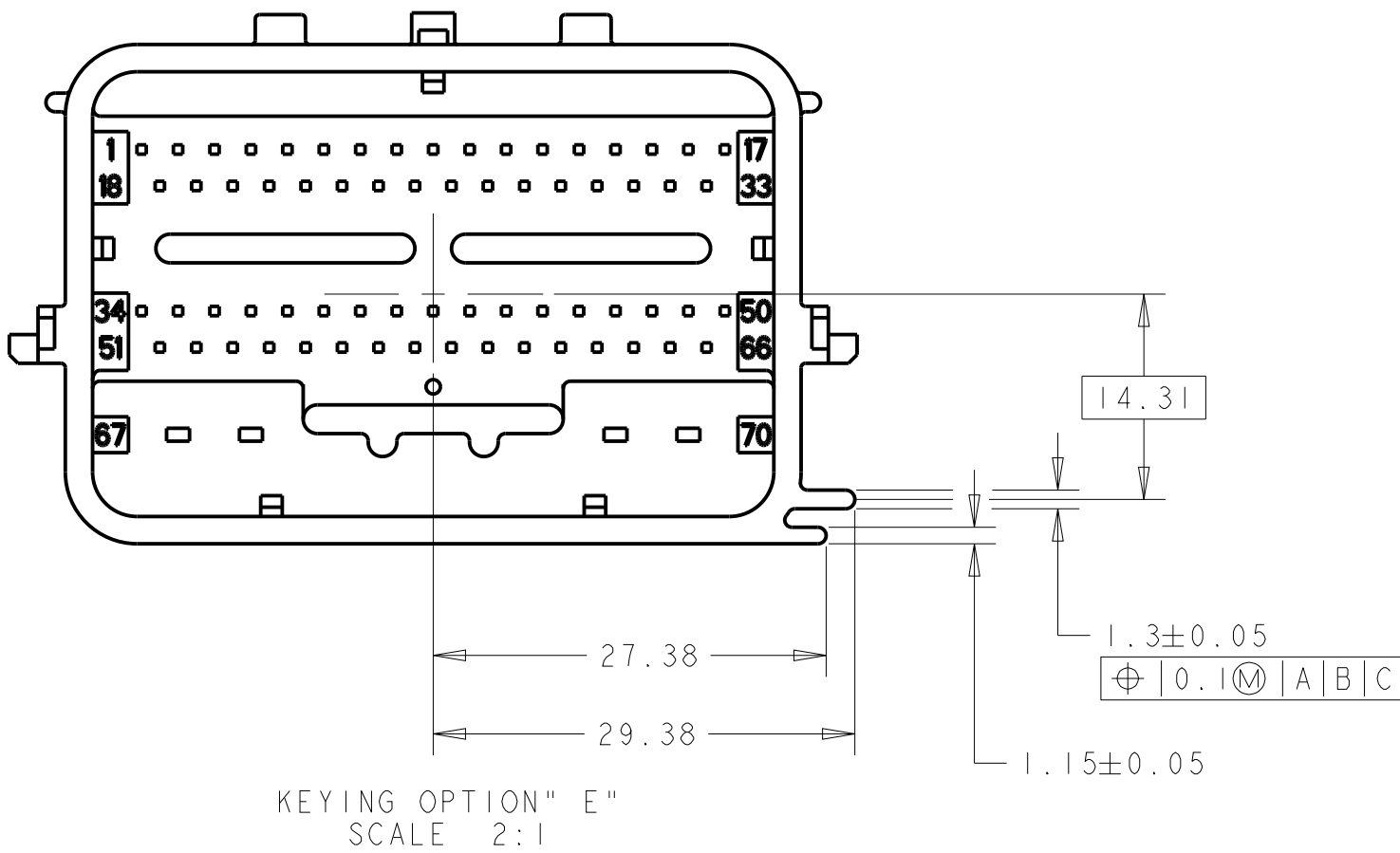
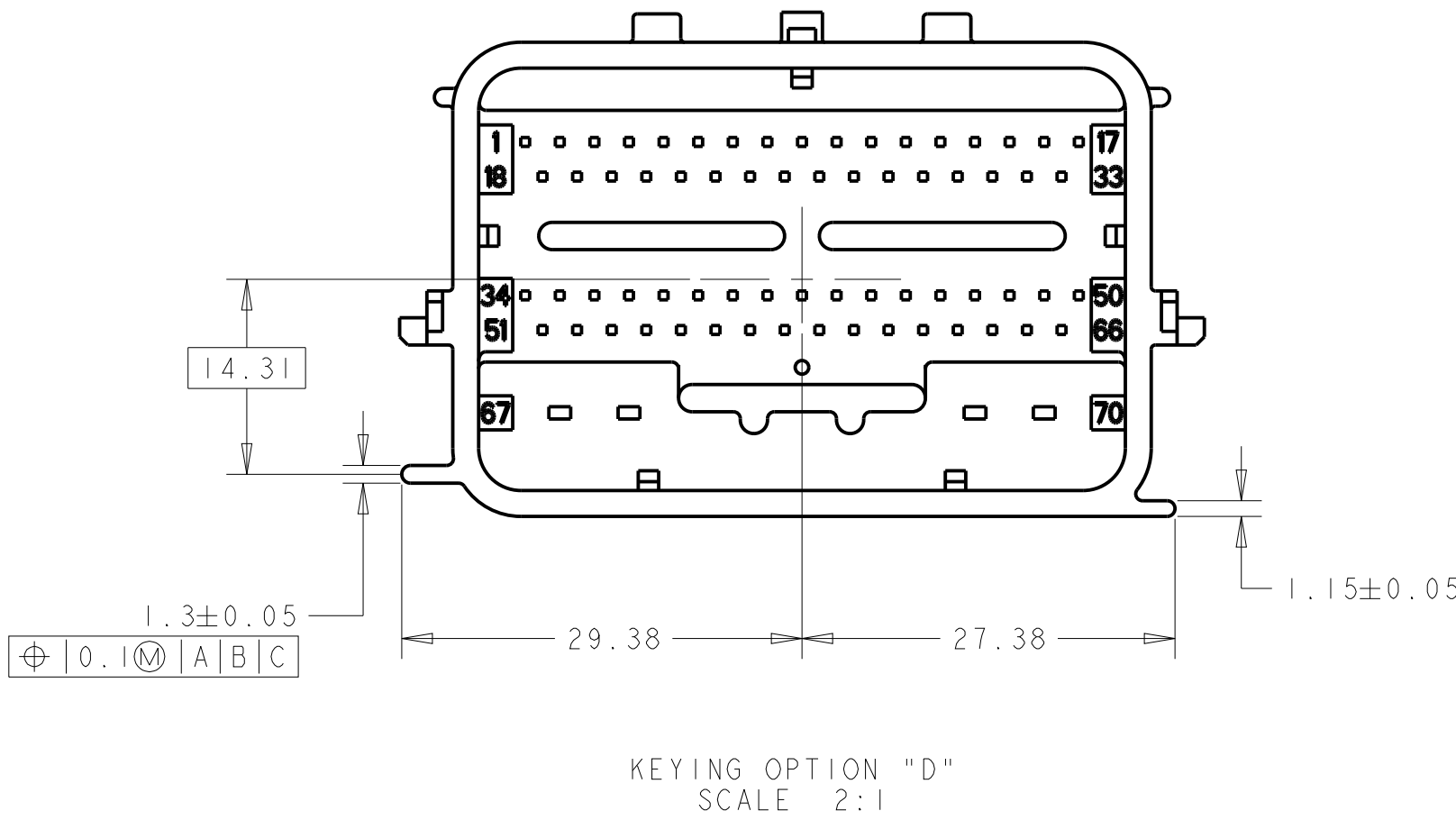
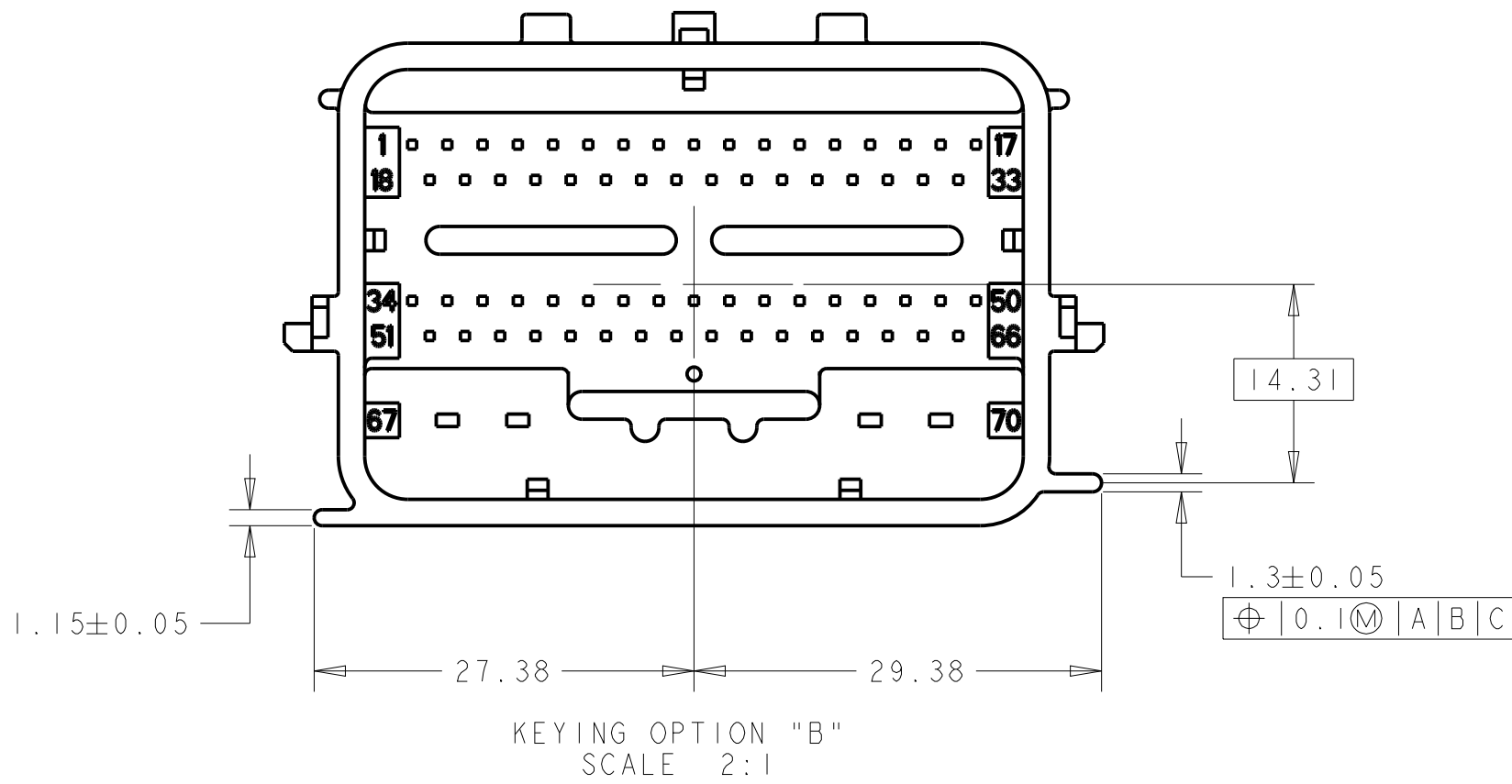
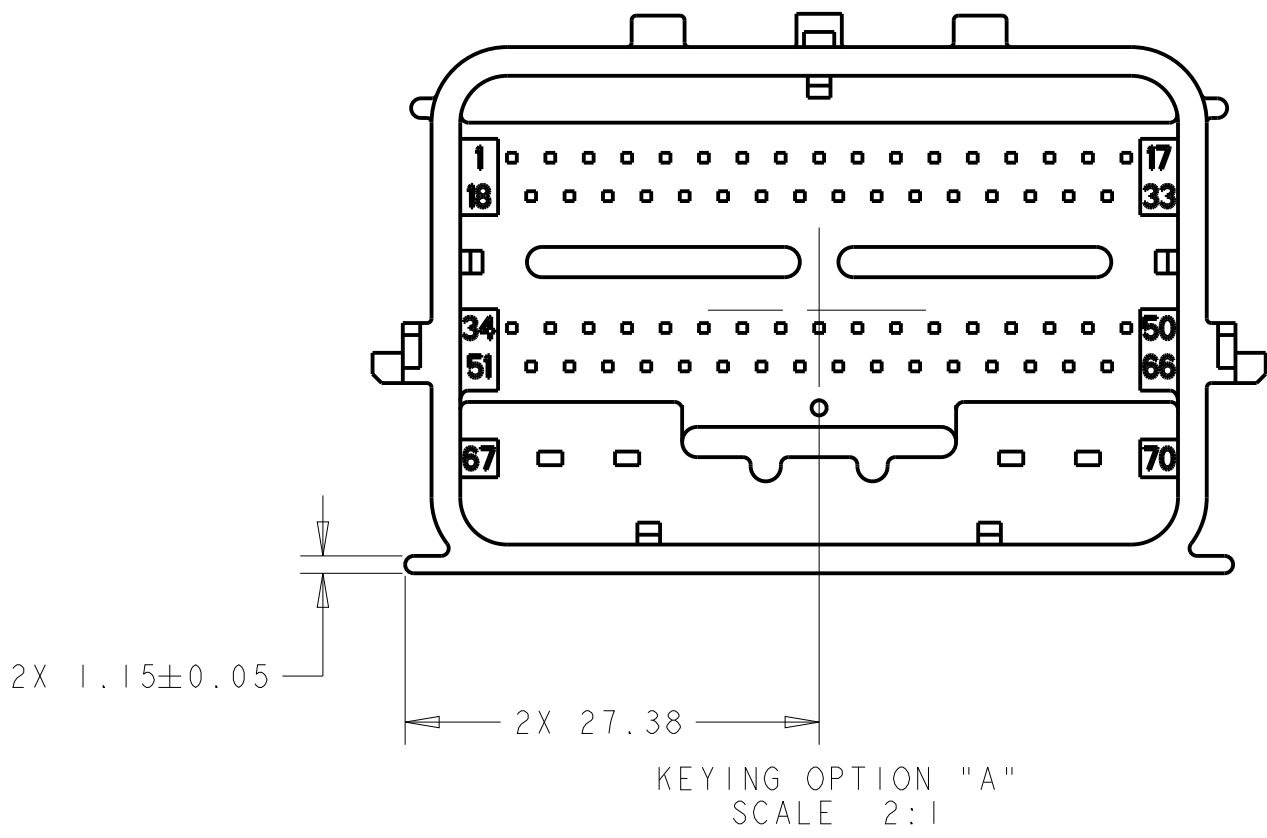


SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm		APVD T. VALASEK	15APR2005	NAME	
		PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
		APPLICATION SPEC			
MATERIAL		WEIGHT	-	SIZE	CAGE CODE
-		FINISH	-	A100779	C=1438136
-		CUSTOMER DRAWING		SCALE	2:1
				SHEET	10 OF 11
				REV	647

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS: mm		CHK T. VALASEK 15APR2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.3 1 PLC ±0.10 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±1°		APVD T. VALASEK 15APR2005	NAME 70-WAY HARNESS ASSEMBLY	
MATERIAL -		PRODUCT SPEC -	SIZE A100779	
FINISH -		APPLICATION SPEC -	CAGE CODE C=1438136	
CUSTOMER DRAWING		WEIGHT -	RESTRICTED TO -	
SCALE 2:1		SHEET 11 OF 11		REV. 647



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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Факс: 8 (812) 320-02-42

Электронная почта: org@eplast1.ru

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.