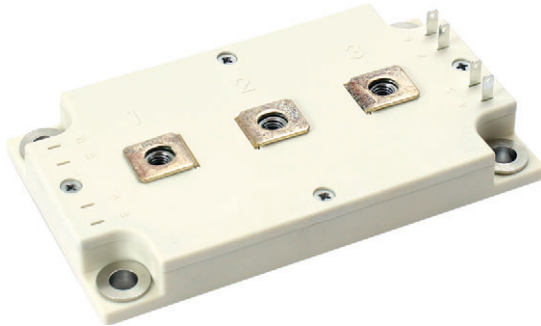





Dual INT-A-PAK Low Profile "Half Bridge" (Trench PT IGBT), 400 A

Proprietary Vishay IGBT Silicon "L Series"



Dual INT-A-PAK Low Profile

FEATURES

- Trench PT IGBT technology
- Low  $V_{CE(on)}$
- Square RBSOA
- HEXFRED® antiparallel diode with ultrasoft reverse recovery characteristics
- Industry standard package
- $Al_2O_3$  DBC
- UL approved file E78996 
- Designed for industrial level
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



RoHS COMPLIANT

PRODUCT SUMMARY	
$V_{CES}$	600 V
$I_C$ DC at $T_C = 103\text{ }^\circ\text{C}$	400 A
$V_{CE(on)}$ (typical) at 400 A, $25\text{ }^\circ\text{C}$	1.30 V
Speed	DC to 1 kHz
Package	DIAP low profile
Circuit	Half bridge

BENEFITS

- Increased operating efficiency
- Performance optimized as output inverter stage for TIG welding machines
- Direct mounting on heatsink
- Very low junction to case thermal resistance

ABSOLUTE MAXIMUM RATINGS				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	$V_{CES}$		600	V
Continuous collector current	$I_C$ <sup>(1)</sup>	$T_C = 25\text{ }^\circ\text{C}$	758	A
		$T_C = 80\text{ }^\circ\text{C}$	525	
Pulsed collector current	$I_{CM}$		n/a	
Clamped inductive load current	$I_{LM}$		n/a	
Diode continuous forward current	$I_F$	$T_C = 25\text{ }^\circ\text{C}$	219	
		$T_C = 80\text{ }^\circ\text{C}$	145	
Gate to emitter voltage	$V_{GE}$		$\pm 20$	V
Maximum power dissipation (IGBT)	$P_D$	$T_C = 25\text{ }^\circ\text{C}$	1563	W
		$T_C = 80\text{ }^\circ\text{C}$	875	
RMS isolation voltage	$V_{ISOL}$	Any terminal to case ( $V_{RMS}$ t = 1 s, $T_J = 25\text{ }^\circ\text{C}$ )	3500	V
Operating junction and storage temperature range	$T_J, T_{STG}$		-40 to +150	$^\circ\text{C}$

Note

<sup>(1)</sup> Maximum continuous collector current must be limited to 500 A to do not exceed the maximum temperature of terminals



<b>ELECTRICAL SPECIFICATIONS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	$V_{BR(CES)}$	$V_{GE} = 0\text{ V}, I_C = 500\text{ }\mu\text{A}$	600	-	-	V
Collector to emitter voltage	$V_{CE(on)}$	$V_{GE} = 15\text{ V}, I_C = 200\text{ A}$	-	1.13	1.24	
		$V_{GE} = 15\text{ V}, I_C = 400\text{ A}$	-	1.30	1.52	
		$V_{GE} = 15\text{ V}, I_C = 200\text{ A}, T_J = 125\text{ }^\circ\text{C}$	-	1.03	-	
		$V_{GE} = 15\text{ V}, I_C = 400\text{ A}, T_J = 125\text{ }^\circ\text{C}$	-	1.26	-	
Gate threshold voltage	$V_{GE(th)}$	$V_{CE} = V_{GE}, I_C = 9.6\text{ mA}$	4.9	5.9	8.8	
		$V_{CE} = V_{GE}, I_C = 9.6\text{ mA}, T_J = 125\text{ }^\circ\text{C}$	-	3.2	-	
Temperature coefficient of threshold voltage	$\Delta V_{GE(th)}/\Delta T$	$V_{CE} = V_{GE}, I_C = 9.6\text{ mA}, (25\text{ }^\circ\text{C to } 125\text{ }^\circ\text{C})$	-	-27	-	mV/ $^\circ\text{C}$
Forward transconductance	$g_{fe}$	$V_{CE} = 20\text{ V}, I_C = 50\text{ A}$	-	74	-	S
Transfer characteristics	$V_{GE}$	$V_{CE} = 20\text{ V}, I_C = 400\text{ A}$	-	10.7	-	V
Collector to emitter leakage current	$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}$	-	5	200	$\mu\text{A}$
		$V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}, T_J = 125\text{ }^\circ\text{C}$	-	1.5	-	mA
Diode forward voltage drop	$V_{FM}$	$I_{FM} = 200\text{ A}$	-	1.42	1.55	V
		$I_{FM} = 400\text{ A}$	-	1.76	1.98	
		$I_{FM} = 200\text{ A}, T_J = 125\text{ }^\circ\text{C}$	-	1.43	-	
		$I_{FM} = 400\text{ A}, T_J = 125\text{ }^\circ\text{C}$	-	1.88	-	
Gate to emitter leakage current	$I_{GES}$	$V_{GE} = \pm 20\text{ V}$	-	-	$\pm 750$	nA

<b>SWITCHING CHARACTERISTICS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Turn-on switching energy	$E_{on}$	$I_C = 400\text{ A}, V_{CC} = 300\text{ V}, V_{GE} = 15\text{ V}, R_g = 1.5\text{ }\Omega, L = 500\text{ }\mu\text{H}, T_J = 25\text{ }^\circ\text{C}$	-	6.3	-	mJ	
Turn-off switching energy	$E_{off}$		-	45	-		
Total switching energy	$E_{tot}$		-	51.3	-		
Turn-on delay time	$t_{d(on)}$	$I_C = 400\text{ A}, V_{CC} = 300\text{ V}, V_{GE} = 15\text{ V}, R_g = 1.5\text{ }\Omega, L = 500\text{ }\mu\text{H}, T_J = 25\text{ }^\circ\text{C}$	-	633	-	ns	
Rise time	$t_r$		-	254	-		
Turn-off delay time	$t_{d(off)}$		-	715	-		
Fall time	$t_f$		-	490	-		
Turn-on switching loss	$E_{on}$	$I_C = 400\text{ A}, V_{CC} = 300\text{ V}, V_{GE} = 15\text{ V}, R_g = 1.5\text{ }\Omega, L = 500\text{ }\mu\text{H}, T_J = 125\text{ }^\circ\text{C}$	-	7.2	-	mJ	
Turn-off switching loss	$E_{off}$		-	74	-		
Total switching loss	$E_{tot}$		-	81.2	-		
Turn-on delay time	$t_{d(on)}$		$I_C = 400\text{ A}, V_{CC} = 300\text{ V}, V_{GE} = 15\text{ V}, R_g = 1.5\text{ }\Omega, L = 500\text{ }\mu\text{H}, T_J = 125\text{ }^\circ\text{C}$	-	595	-	ns
Rise time	$t_r$			-	250	-	
Turn-off delay time	$t_{d(off)}$			-	950	-	
Fall time	$t_f$	-		865	-		
Reverse bias safe operating area	RBSOA	$T_J = 150\text{ }^\circ\text{C}, I_C = n/a, V_{CC} = 300\text{ V}, V_P = 600\text{ V}, R_g = 1.5\text{ }\Omega, V_{GE} = 15\text{ V to } 0\text{ V}, L = 500\text{ }\mu\text{H}$	Fullsquare				
Diode reverse recovery time	$t_{rr}$	$I_F = 400\text{ A}, R_g = 1.5\text{ }\Omega, V_{CC} = 300\text{ V}, T_J = 25\text{ }^\circ\text{C}$	-	123	-	ns	
Diode peak reverse current	$I_{rr}$		-	107	-	A	
Diode recovery charge	$Q_{rr}$		-	8.1	-	$\mu\text{C}$	
Diode reverse recovery time	$t_{rr}$	$I_F = 400\text{ A}, R_g = 1.5\text{ }\Omega, V_{CC} = 300\text{ V}, T_J = 125\text{ }^\circ\text{C}$	-	167	-	ns	
Diode peak reverse current	$I_{rr}$		-	140	-	A	
Diode recovery charge	$Q_{rr}$		-	14.7	-	$\mu\text{C}$	



THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS
Operating junction and storage temperature range	$T_J, T_{Stg}$	-40	-	150	°C
Junction to case per leg	IGBT	-	-	0.08	°C/W
	Diode	-	-	0.4	
Case to sink per module	$R_{thCS}$	-	0.05	-	
Mounting torque	case to heatsink: M6 screw	4	-	6	Nm
	case to terminal 1, 2, 3: M5 screw	2	-	4	
Weight		-	270	-	g

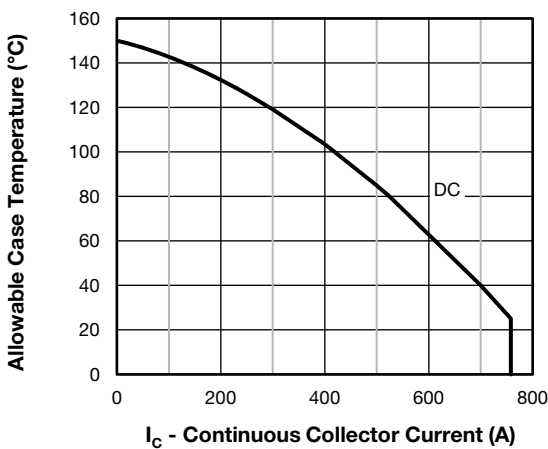


Fig. 1 - Maximum IGBT Continuous Collector Current vs. Case Temperature

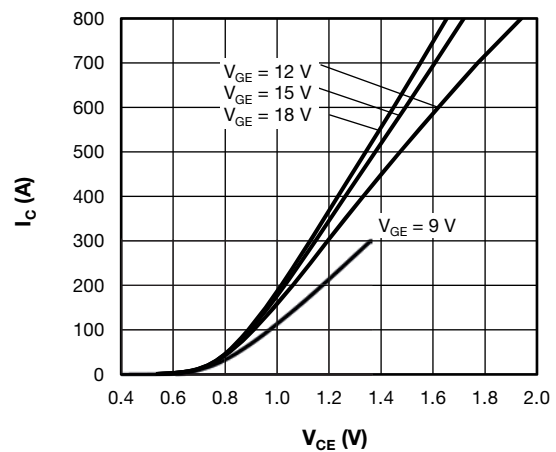


Fig. 3 - Typical IGBT Output Characteristics,  $T_J = 125$  °C

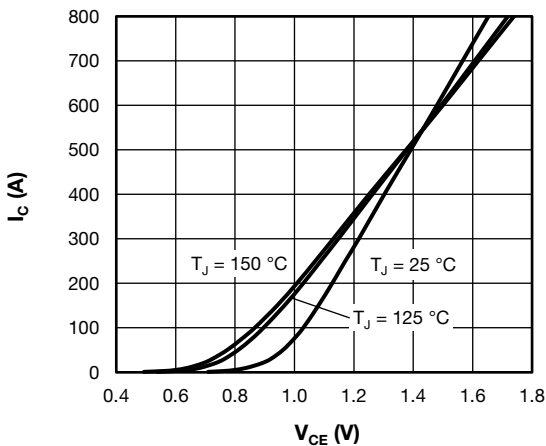


Fig. 2 - Typical IGBT Output Characteristics,  $V_{GE} = 15$  V

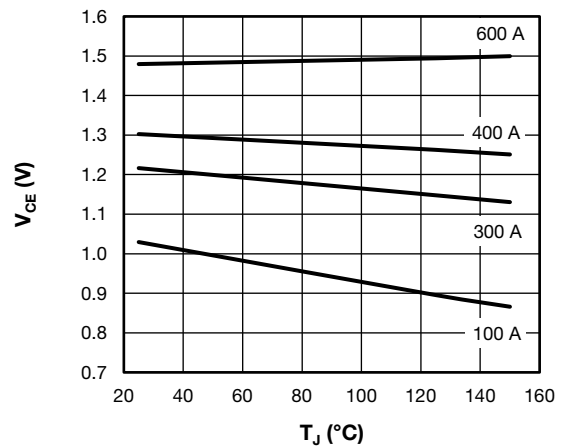


Fig. 4 - Collector to Emitter Voltage vs. Junction Temperature

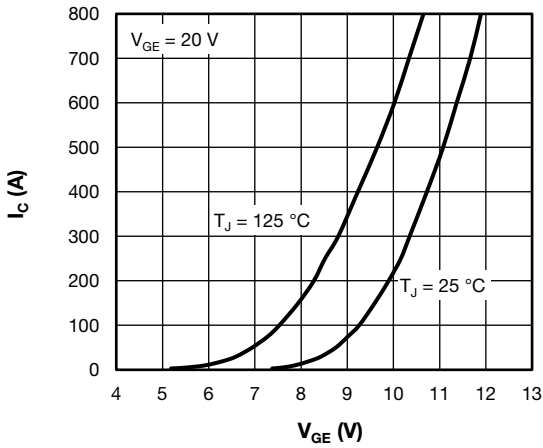


Fig. 5 - Typical IGBT Transfer Characteristics

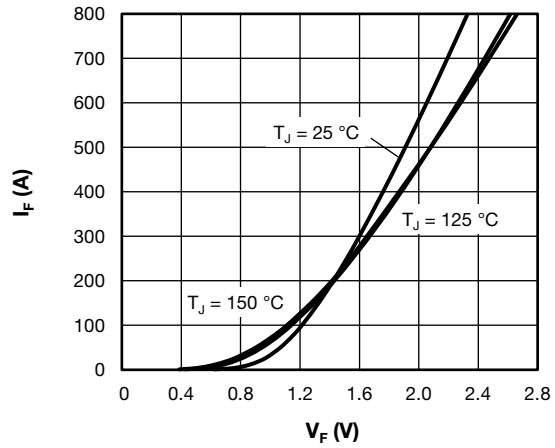


Fig. 8 - Typical Diode Forward Characteristics

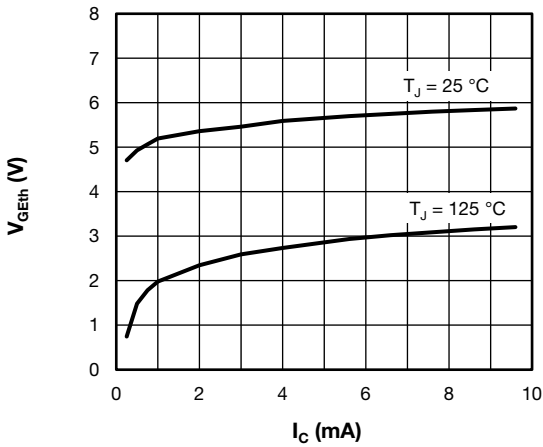


Fig. 6 - Typical IGBT Gate Threshold Voltage

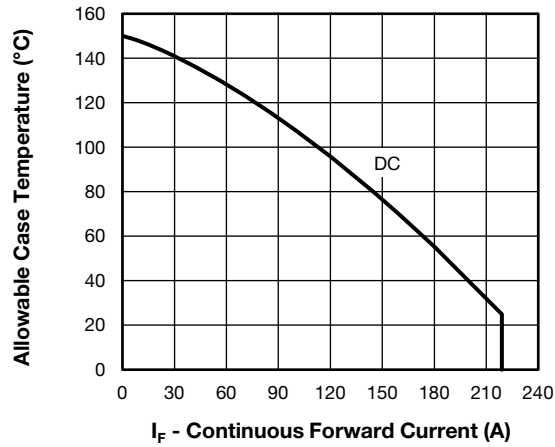


Fig. 9 - Maximum Diode Continuous Forward Current vs. Case Temperature

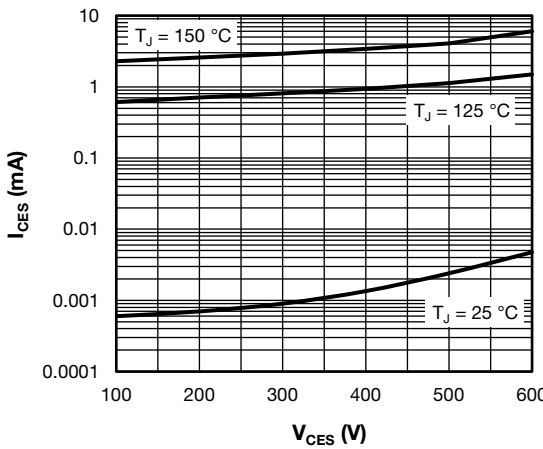


Fig. 7 - Typical IGBT Zero Gate Voltage Collector Current

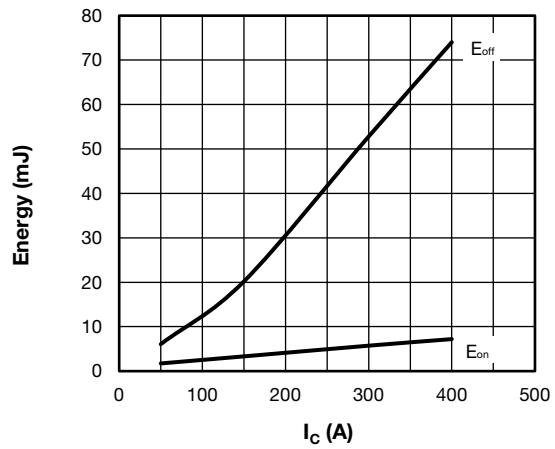


Fig. 10 - Typical IGBT Energy Loss vs.  $I_C$   
 $T_J = 125\text{ °C}$ ,  $V_{CC} = 300\text{ V}$ ,  $R_g = 1.5\ \Omega$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

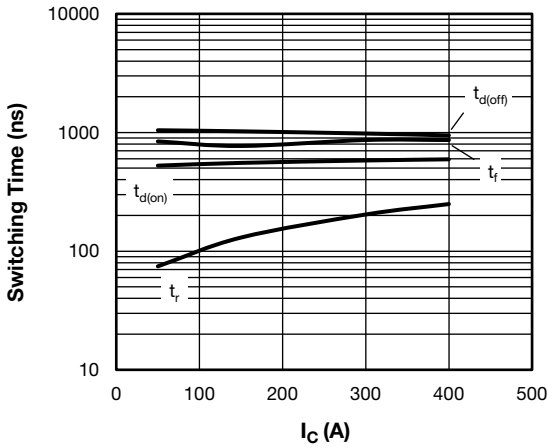


Fig. 11 - Typical IGBT Switching Time vs.  $I_C$   
 $T_J = 125^\circ\text{C}$ ,  $V_{CC} = 300\text{ V}$ ,  $R_g = 1.5\ \Omega$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

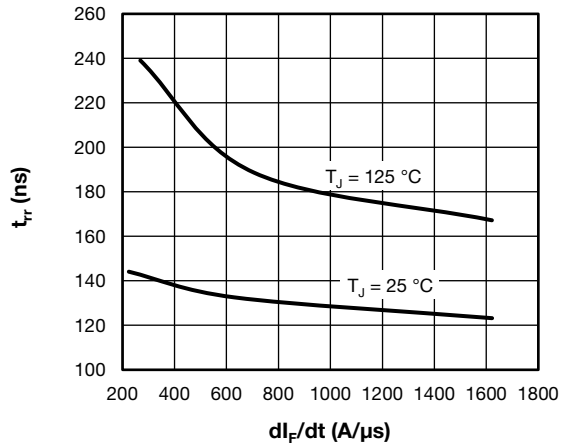


Fig. 14 - Typical Diode Reverse Recovery Time vs.  $di/dt$   
 $V_{CC} = 300\text{ V}$ ,  $I_F = 400\text{ A}$

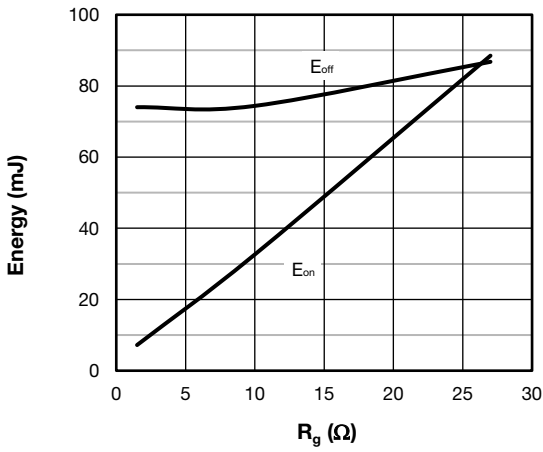


Fig. 12 - Typical IGBT Energy Loss vs.  $R_g$   
 $T_J = 125^\circ\text{C}$ ,  $V_{CC} = 300\text{ V}$ ,  $I_C = 400\text{ A}$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

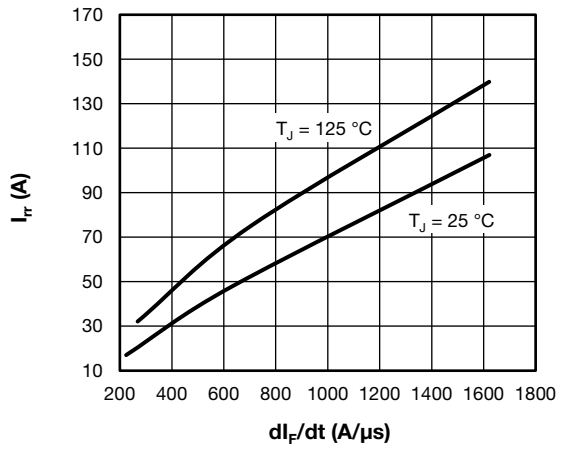


Fig. 15 - Typical Diode Reverse Recovery Current vs.  $di/dt$   
 $V_{CC} = 300\text{ V}$ ,  $I_F = 400\text{ A}$

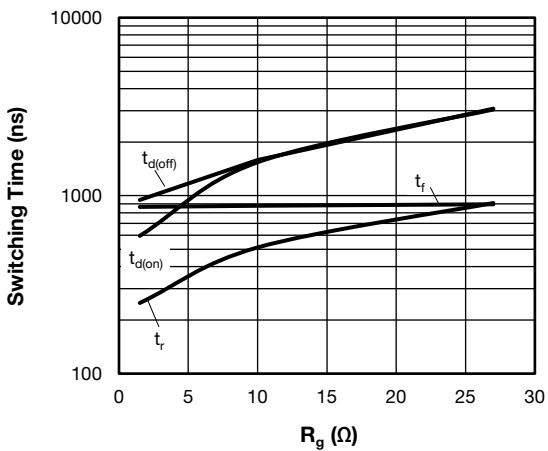


Fig. 13 - Typical IGBT Switching Time vs.  $R_g$   
 $T_J = 125^\circ\text{C}$ ,  $V_{CC} = 300\text{ V}$ ,  $I_C = 400\text{ A}$ ,  $V_{GE} = 15\text{ V}$ ,  $L = 500\ \mu\text{H}$

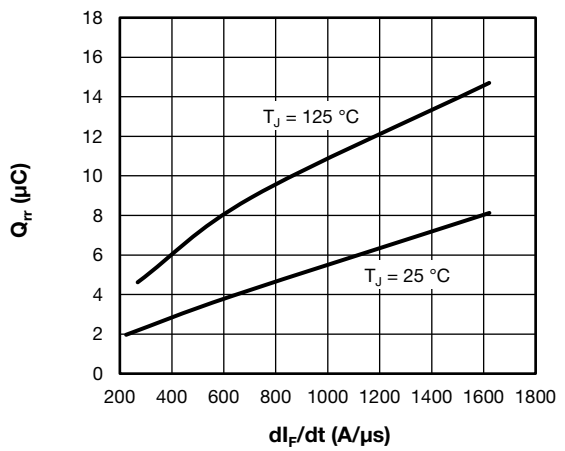


Fig. 16 - Typical Diode Reverse Recovery Charge vs.  $di/dt$   
 $V_{CC} = 300\text{ V}$ ,  $I_F = 400\text{ A}$

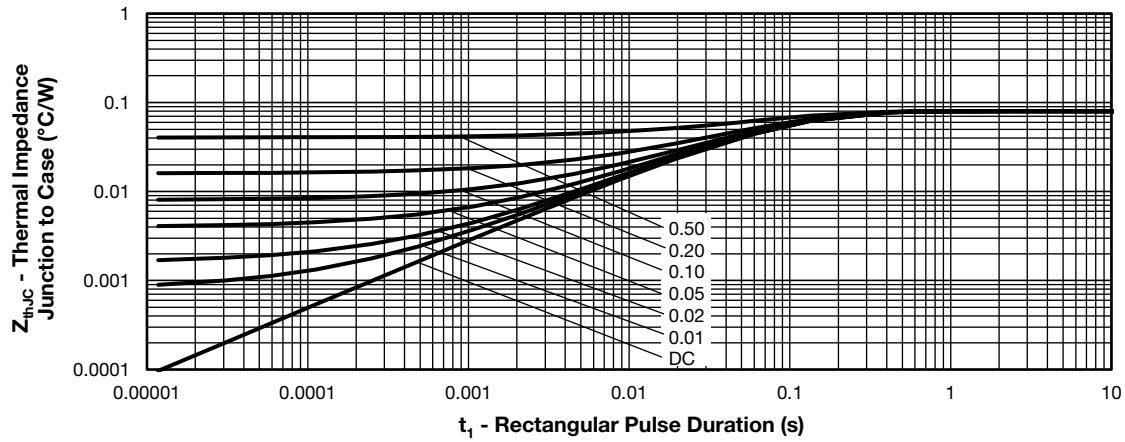


Fig. 17 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics - (IGBT)

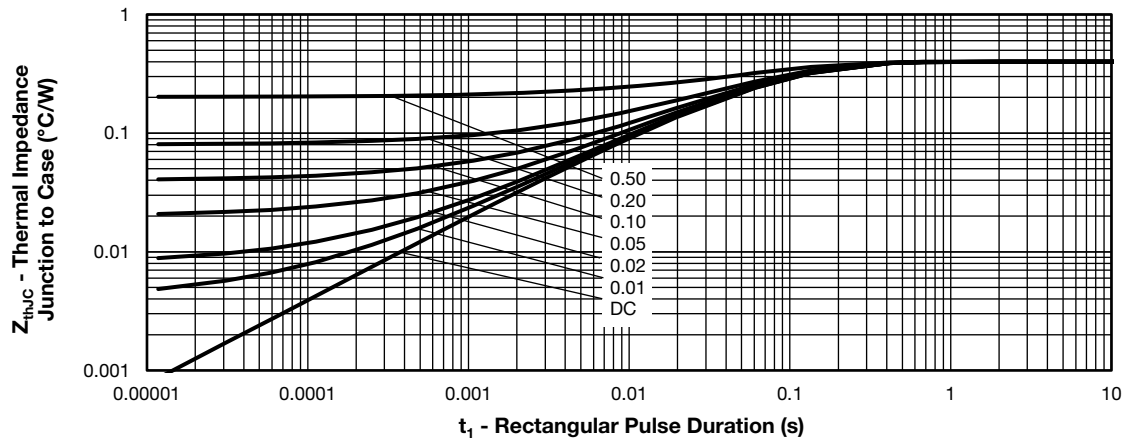


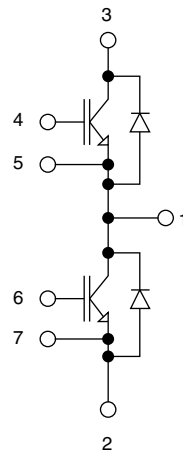
Fig. 18 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics - (Diode)

## ORDERING INFORMATION TABLE

Device code	<b>VS-</b>	<b>G</b>	<b>P</b>	<b>400</b>	<b>T</b>	<b>D</b>	<b>60</b>	<b>S</b>
	①	②	③	④	⑤	⑥	⑦	⑧

- 1** - Vishay Semiconductors product
- 2** - Insulated gate bipolar transistor (IGBT)
- 3** - P = trench PT IGBT technology
- 4** - Current rating (400 = 400 A)
- 5** - Circuit configuration (T = Half bridge)
- 6** - Package indicator (D = Dual INT-A-PAK low profile)
- 7** - Voltage rating (60 = 600 V)
- 8** - Speed / type (S = standard speed IGBT)

## CIRCUIT CONFIGURATION



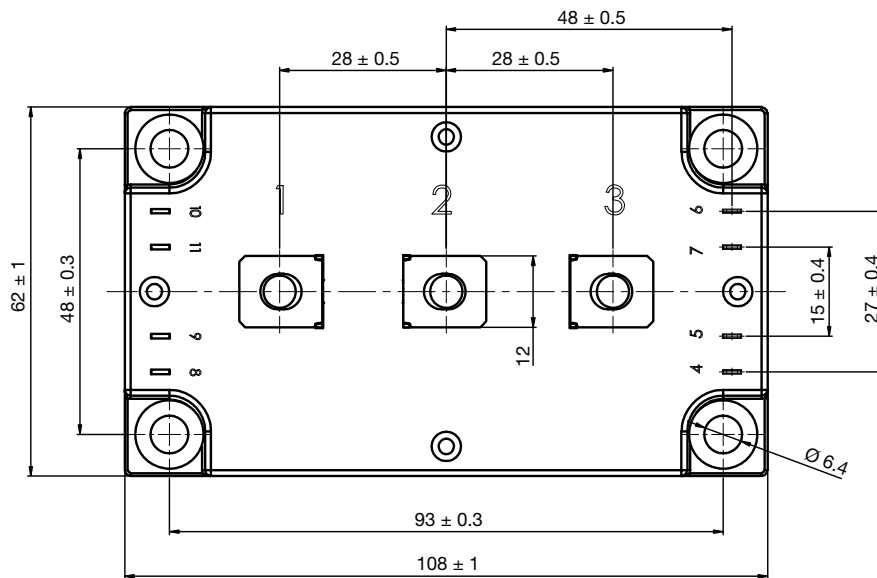
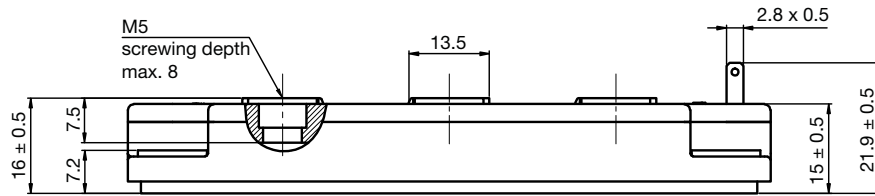
### LINKS TO RELATED DOCUMENTS

Dimensions	<a href="http://www.vishay.com/doc?95435">www.vishay.com/doc?95435</a>
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## Dual INT-A-PAK Low Profile

**DIMENSIONS** in millimeters







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## Material Category Policy

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.**

**Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.**

**Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.**



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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