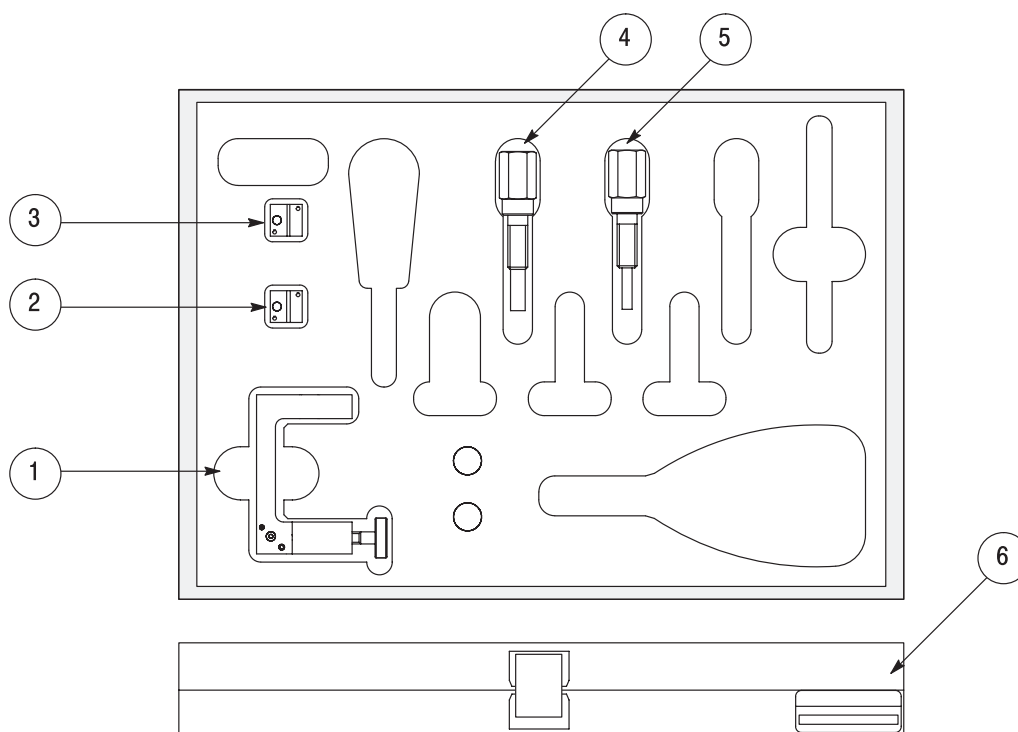




ITEM NUMBER	COMPONENT		QTY PER KIT
	PART NUMBER	DESCRIPTION	
1	1055439-1	Cable Fixture Subassembly	1
2	1055441-1	Clamp Insert for 2.16-mm [.085-in.] Cable	1 Set
3	1055440-1	Clamp Insert for 3.58-mm [.141-in.] Cable	1 Set
4	1059769-1	Locator Tool	1
5	1059770-1	Locator Tool	1
6	10403722-1	Tool Box Assembly (with Identification Plate)	1

Figure 1

1. INTRODUCTION

Solder Assembly Kit 1059772-1 shown in Figure 1 contains everything necessary to solder OSP Blindmate solder style connectors to 2.16-mm [.085-in.] and 3.58-mm [.141-in.] diameter semi-rigid cable.



These instructions are for reference only.
Refer to the appropriate connector-specific instructions to insure proper assembly.

Reasons for reissue of this instruction sheet are provided in Section 6, REVISION SUMMARY.

NOTE



Dimensions in this instruction sheet are in metric units [with U.S. customary units in brackets].
Figures are not drawn to scale.

2. DESCRIPTION

The kit contains the components listed in Figure 1. The two types of locators are used to properly align the connector and cable.

The cable fixture subassembly consists of a fixture frame, thumb screw, positioning tool, and spring. See Figure 2. When used with the proper set of clamp inserts, the assembly holds and locates the coaxial cable for soldering.

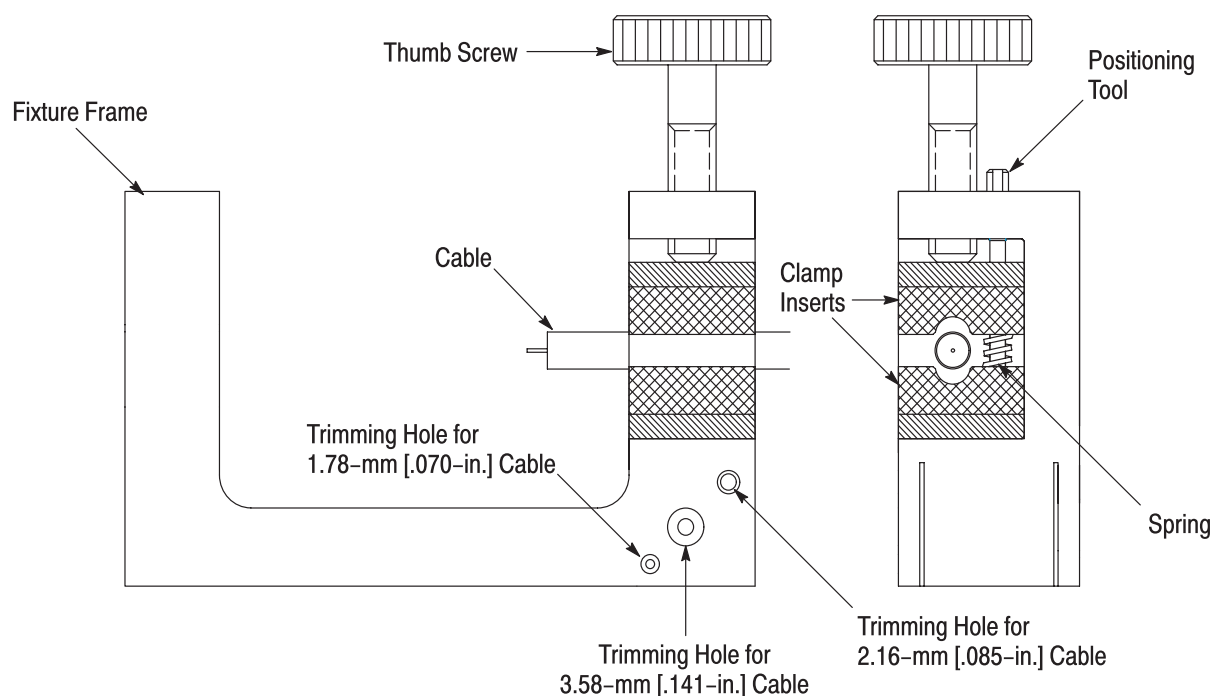


Figure 2

3. INSTALLING AND REPLACING CLAMP INSERT

NOTE



Clamp inserts are supplied in sets of two. Upper and lower inserts are interchangeable.

1. Select the appropriate set of clamp inserts (refer to Figure 1).
2. Remove the cable fixture thumbscrew by rotating it counterclockwise.
3. Remove the positioning tool by rotating it counterclockwise.
4. Remove the clamp inserts from the fixture frame after the positioning tool is removed.
5. Sandwich the spring in the pockets of the replacement clamp inserts. Refer to Figure 2.
6. Place the clamp inserts in the fixture frame and re-install the positioning tool.
7. Re-tighten the positioning tool.
8. Re-install the thumbscrew.

4. TRIMMING CABLE WITH FIXTURE FRAME

The fixture frame is equipped with six trimming holes designed to remove the outer jacket and cable dielectric.

The side marked with the number “2” is for trimming 1.78-mm [.070-in.], 2.16-mm [.085-in.], and 3.58-mm [.141-in.] cable. See Figure 2. When the cable is fully bottomed during trimming, a strip length of 2.79 mm [.110 in.] will result. If different strip lengths are required, the center conductor must be trimmed separately.

The side marked with the number “1” is for trimming cable already mounted in a connector housing. See the connector-specific instruction sheet for more information.

NOTE



Trim blades are NOT included with the kit. Use a razor blade with 0.38-mm [.015-in.] maximum thickness.

5. USING LOCATING TOOLS

The kit contains two locating tools. Refer to the connector-specific instruction sheet for selection of proper locator tool and assembly instructions.

These tools are designed to be used with the fixture subassembly. To insure proper connector assembly, use the following:

1. Place the connector housing on the end of the cable subassembly (cable with the center contact).
2. Place the loose connector assembly in the fixture base.
3. Nest the center contact in the locator tool.

4. Tighten the thumbscrew to secure the cable.
5. Tighten the locator tool to seat the cable firmly.
6. Slide the connector housing over the locator tool.
7. Maintain the position of the housing firmly against the locator tool.

NOTE

The fixture should be clamped vertically in a vise to keep the housing seated against the locator tool.

8. Solder according to the connector-specific instructions.

DANGER

To avoid personal injury, be sure to follow all local safety practices when using solder and solder equipment.

6. REVISION SUMMARY

Revisions to this instruction sheet include:

- Updated document to corporate requirements



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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