



SR Silicone Conformal Coating

2102

Techspray offers a variety of coating formulas to match field and engineering requirements. Specifications generally depend on the type of protection needed: e.g. thermal, moisture, and static resistance.

Coatings contain Opti/Scan to allow quality control inspection of coverage and evenness of the coating on a PCB. A coated board can be passed under a standard, low-cost UV (short-wave black) light, and the coated areas glow. The brighter the glow, the thicker the coating.



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Ideal for moisture, thermal and vibration protection

Silicone Conformal Coating is the most universal coating, offering protection for a wide variety of environments.

- UL recognized (UL746E) - file #E95150
- Max operating temperature Up to 392°F (200°C)
- Non-ozone depleting
- Dielectric strength & 1100 volts/mil
- Moisture resistant
- Chemically resistant
- Vibration resistant & flexible
- IPC-CC-830B & MIL-I-46058C qualified

Specifications:

- MIL-I-46058C Type SR
- IPC-CC-830B
- UL94 V-0 rated, UL# E95150.

Product Packaging

2102-12S
 Fine-L-Kote SR Conformal Coating
 12 oz
 12 units/case



2102-P
 Fine-L-Kote SR Conformal Coating
 1 pt
 2 units/case



2102-G
 Fine-L-Kote SR Conformal Coating
 1 gal
 1 units/case



2102-5G
 Fine-L-Kote SR Conformal Coating
 5 gal
 1 units/case



Techspray
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 Kennesaw, GA 30152
 800-858-4043 • www.techspray.com



Instructions

Surface to be sprayed should be thoroughly cleaned with solvent such as Flux Remover G3 (1631). Surface must be completely dry before application of coating. As you spray or brush coating, allow material to flow around components. Coating will be tack free in approximately 60 minutes; however, full cure requires 72 hours depending on humidity and thickness of application. Coated boards can be reworked by applying soldering iron directly to coating, or complete removal can be achieved in 1 to 3 hours by using Conformal Coating Remover (2510). Removal time depends on temperature, thickness of coating, and application.

Technical Information

Chemical & Physical Properties

Appearance	Clear, colorless liquid
Odor	Aromatic odor
Flash Point	-12.2°C (10°F)
VOC (EPA)	481 g/l
Boiling Point	79°C (134°F)

Chemical Composition

CHEMICAL NAME	CAS #
Acetone	67-64-1
Hexane	110-54-3
1-(2-Methoxy-Methyl-Ethoxy)-2-Propanol Acetate	88917-22-0
Dimethyl methylphenylmethoxy siloxane	68952-93-2
Methyltrimethoxysilane	1185-55-3
Benzene- methyl, (Toluene)	108-88-3
Propane (aerosol only)	74-98-6



Performance & Application Data

Cure type	Thermal / air
Tack-free time (min)	60
Accelerated cure time/temp	2 Step: 30 Min.@ 32°C, 45 Min.@ 93°C
Ambient cure time	72 hrs
Viscosity (bulk)	4-10 cps
Operating temperature range	-65° - 200° C
Dielectric strength	1.1 kV/Mil
Insulation resistance (ohms)	6.87 x 10 ¹⁵

Environmental Policy

Techspray is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

Resources

Techspray products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: www.techspray.com.

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Countries Outside US

Call to locate a distributor in your country.

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.

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Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
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Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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