

Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

/!\ REMINDERS

Product Information in this Catalog

Product information in this catalog is as of October 2019. All of the contents specified herein and production status of the products listed in this catalog are subject to change without notice due to technical improvement of our products, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

Approval of Product Specifications

Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available. When using our products, please be sure to approve our product specifications or make a written agreement on the product specification with TAIYO YUDEN in advance.

Pre-Evaluation in the Actual Equipment and Conditions

Please conduct validation and verification of our products in actual conditions of mounting and operating environment before using our products.

Limited Application

1. Equipment Intended for Use

The products listed in this catalog are intended for generalpurpose and standard use in general electronic equipment (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC) and other equipment specified in this catalog or the individual product specification sheets.

TAIYO YUDEN has the line-up of the products intended for use in automotive electronic equipment, telecommunications infrastructure and industrial equipment, or medical devices classified as GHTF Classes A to C (Japan Classes I to III). Therefore, when using our products for these equipment, please check available applications specified in this catalog or the individual product specification sheets and use the corresponding products.

2. Equipment Requiring Inquiry

Please be sure to contact TAIYO YUDEN for further information before using the products listed in this catalog for the following equipment (excluding intended equipment as specified in this catalog or the individual product specification sheets) which may cause loss of human life, bodily injury, serious property damage and/or serious public impact due to a failure or defect of the products and/or malfunction attributed thereto.

- (1) Transportation equipment (automotive powertrain control system, train control system, and ship control system, etc.)
- (2) Traffic signal equipment
- (3) Disaster prevention equipment, crime prevention equipment
- (4) Medical devices classified as GHTF Class C (Japan Class III)
- (5) Highly public information network equipment, dataprocessing equipment (telephone exchange, and base station, etc.)
- (6) Any other equipment requiring high levels of quality and/or reliability equal to the equipment listed above

3. Equipment Prohibited for Use

Please do not incorporate our products into the following equipment requiring extremely high levels of safety and/or reliability.

- (1) Aerospace equipment (artificial satellite, rocket, etc.)
- (2) Aviation equipment *1
- (3) Medical devices classified as GHTF Class D (Japan Class IV), implantable medical devices *2

- (4) Power generation control equipment (nuclear power, hydroelectric power, thermal power plant control system, etc.)
- (5) Undersea equipment (submarine repeating equipment, underwater work equipment, etc.)
- (6) Military equipment
- (7) Any other equipment requiring extremely high levels of safety and/or reliability equal to the equipment listed above

*Notes:

- 1. There is a possibility that our products can be used only for aviation equipment that does not directly affect the safe operation of aircraft (e.g., in-flight entertainment, cabin light, electric seat, cooking equipment) if such use meets requirements specified separately by TAIYO YUDEN. Please be sure to contact TAIYO YUDEN for further information before using our products for such aviation equipment.
- Implantable medical devices contain not only internal unit which is implanted in a body, but also external unit which is connected to the internal unit.

4. Limitation of Liability

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment that is not intended for use by TAIYO YUDEN, or any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

Safety Design

When using our products for high safety and/or reliability-required equipment or circuits, please fully perform safety and/or reliability evaluation. In addition, please install (i) systems equipped with a protection circuit and a protection device and/or (ii) systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault for a failsafe design to ensure safety.

Intellectual Property Rights

Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.

Limited Warranty

Please note that the scope of warranty for our products is limited to the delivered our products themselves and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a failure or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement

■ TAIYO YUDEN's Official Sales Channel

The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.

Caution for Export

Some of our products listed in this catalog may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

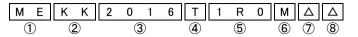
for General Electronic Equipment

METAL WIRE-WOUND CHIP POWER INDUCTORS (MCOIL™ ME SERIES)



■PARTS NUMBER

* Operating Temp.:-40~+125°C (Including self-generated heat)



△=Blank space

①Series name

Code	Series name
ME	Metal Wire-wound Chip Power Inductor

2)Differsions (T)					
Code	Dimensions (T) [mm]				
KK	1.0				

⑤Nominal inductance

Code

(example)

R47 1R0 1.0 4R7 4.7 ※R=Decimal point

Nominal inductance [μ H]

3Dimensions (L × W)

Code	Dimensions (L × W) [mm]
2016	2.0 × 1.6
2520	2.5 × 2.0

6 Inductance tolerance

Code	Inductance tolerance
М	±20%

(A) Doolsoning

4 Packaging	
Code	Packaging
Т	Taping

(7)Special code

· openial cour	
Code	Special code
Δ	Standard

®Internal code

■ STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY

Recommended Land Patterns

Surface Mounting

• Mounting and soldering conditions should be checked beforehand.

· Applicable soldering process to these products is reflow soldering only.



	Туре	Α	В	С
•	2016	0.7	0.8	1.8
	2520	0.9	1.0	2.2
				Unit:mm

Туре	L	W	Т	е	Standard quantity[pcs] Taping
MEKK2016	2.0±0.2	1.6±0.2	1.0 max	0.5±0.3	3000
MERKIZOTO	(0.079 ± 0.008)	(0.063 ± 0.008)	(0.039 max)	(0.020 ± 0.012)	5555
MERKAEAA	2.5±0.2	2.0±0.2	1.0 max	0.65 ± 0.3	3000
MEKK2520	(0.098 ± 0.008)	(0.079 ± 0.008)	(0.039 max)	(0.026 ± 0.012)	3000

Unit:mm(inch)

PARTS NUMBER

[Thiskness | 1 0mm may] MEKK2016 +upo

Trickness: 1.0mm max.								
		Managard Sankarakan an		Self-resonant	DC Resistance	Rated current ※) [mA](max.)		Management
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	[Ω](max.)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
MEKK2016TR47M	RoHS	0.47	±20%	-	0.030	4,500	4,300	1
MEKK2016TR68M	R₀HS	0.68	±20%	-	0.052	3,800	3,300	1
MEKK2016T1R0M	RoHS	1.0	±20%	ı	0.060	3,600	3,100	1
MEKK2016T2R2M	RoHS	2.2	±20%	-	0.150	2,400	1,900	1

MEKK2520 type [Thickness: 1.0mm max.]

	Manada al lindo akan an		Self-resonant	DC Resistance	Rated current ※) [mA](max.)		Managemen	
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	[Ω](max.)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
MEKK2520TR33M	RoHS	0.33	±20%	-	0.022	6,400	5,100	1
MEKK2520TR47M	RoHS	0.47	±20%	-	0.025	5,900	4,800	1
MEKK2520T1R0M	RoHS	1.0	±20%	-	0.053	4,300	3,300	1
MEKK2520T1R5M	RoHS	1.5	±20%	-	0.069	3,200	2,800	1
MEKK2520T2R2M	RoHS	2.2	±20%	-	0.097	3,100	2,400	1
MEKK2520T4R7M	RoHS	4.7	±20%	-	0.240	1,600	1,500	1

- * The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C)
- X) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)
- XX) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

※) Idc2 Measurement board data Material:FR4

Board dimensions: $100 \times 50 \times 1.6t$ mm

Pattern dimensions: 45 × 45 mm (Double side board)

Pattern thickness: 70 μ m

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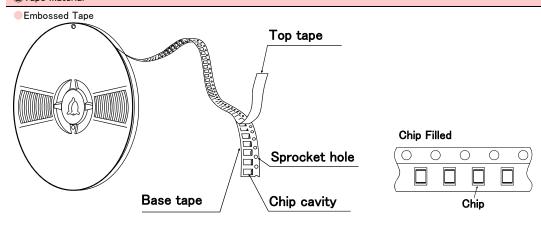
METAL WIRE-WOUND CHIP POWER INDUCTORS (MCOIL™ ME SERIES / MCOIL™ ME-H SERIES)

■PACKAGING

1 Minimum Quantity

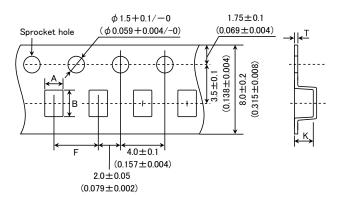
Type	Standard Quantity [pcs]
туре	Tape & Reel
MEHK2012	3000
MEKK2012	3000
MEKK2016	3000
MEKK2520	3000

2Tape Material



3 Taping dimensions

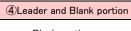
Embossed tape 8mm wide (0.315 inches wide)

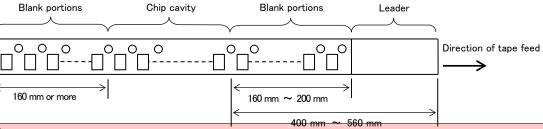


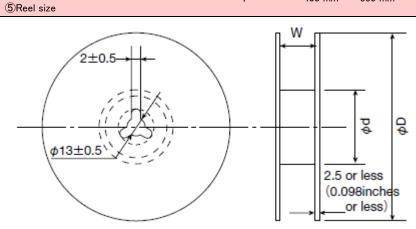
Туре	Chip cavity		Insertion pitch	Tape thickness	
	Α	В	F	Т	K
MEHK2012	1.45±0.1	2.25±0.1	4.0±0.1	0.25±0.05	1.1±0.1
	(0.057 ± 0.004)	(0.089 ± 0.004)	(0.157 ± 0.004)	(0.009 ± 0.002)	(0.043 ± 0.004)
MEKK2012	1.45±0.1	2.25±0.1	4.0±0.1	0.25±0.05	1.1±0.1
WERRZUIZ	(0.057 ± 0.004)	(0.089 ± 0.004)	(0.157 ± 0.004)	(0.009 ± 0.002)	(0.043 ± 0.004)
MEKK2016	1.9±0.1	2.45±0.1	4.0±0.1	0.25±0.05	1.2±0.1
	(0.075 ± 0.004)	(0.097 ± 0.004)	(0.157 ± 0.004)	(0.009 ± 0.002)	(0.047 ± 0.004)
MEKK2520	2.4±0.1	2.9±0.1	4.0±0.1	0.25±0.05	1.1±0.1
IVIENNZJZU	(0.094 ± 0.004)	(0.114 ± 0.004)	(0.157 ± 0.004)	(0.009 ± 0.002)	(0.043 ± 0.004)

 $\mathsf{Unit}\!:\!\mathsf{mm}(\mathsf{inch})$

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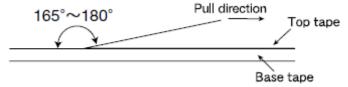


Type	Reel size (Reference values)			
Туре	ϕ D	ϕ d	W	
MEHK2012			_	
MEKK2012	180+0/-3	60+1/-0	10.0±1.5	
MEKK2016	(7.087+0/-0.118)	(2.36+0.039/0)	(0.394 ± 0.059)	
MEKK2520				
		11.5	/: I)	

Unit:mm(inch)

6Top Tape Strength

The top The top tape requires a peel-off force of 0.1 to 1.0N in the direction of the arrow as illustrated below.



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METAL WIRE-WOUND CHIP POWER INDUCTORS (MCOIL™ ME SERIES ∕ MCOIL™ ME-H SERIES)

■RELIABILITY DATA

1. Operating Tempe	rature Range			
Specified Value	ME series			
	ME-H series	40 11200		
Test Methods and Remarks	Including self-generated heat			
0.00 T				
2. Storage Tempera				
Specified Value	ME series	-40~+85°C		
	ME-H series			
Test Methods and Remarks	0 to 40°C for the product with taping.			
3. Rated current				
5. Nated Current	ME series			
Specified Value	ME-H series	Within the specified tolerance		
	ME-H series			
4. Inductance				
	ME series			
Specified Value	ME-H series	Within the specified tolerance		
Test Methods and		I l294A or equivalent)		
Remarks	Measuring frequency : 1MHz, 0.5V			
5. DC Resistance				
5. DC Resistance	NE .			
Specified Value	ME series	Within the specified tolerance		
Test Methods and	ME-H series			
Remarks				
C C-14				
6. Self resonance fr	<u> </u>			
Specified Value	ME series	_		
	ME-H series			
7 Tamana	un at a viatio			
7. Temperature cha				
Specified Value	ME series	Inductance change : Within ±15%		
	ME-H series	1000 14000		
Test Methods and Remarks	Measurement of inductance shall be taken at With reference to inductance value at +20°C	t temperature range within −40°C~+125°C.		
Nomarks	The reference to inductance value at #200	5., onungo rato shan bo calculated.		
8. Resistance to fle	xure of substrate			
	ME series			
Specified Value	ME-H series	No damage		
		Let board by the reflow. As illustrated below, apply force in the direction of the arrow indicating		
	until deflection of the test board reaches to 2 mm.			
	Test board size : 100 × 40 × 1.0 mm Force Rod 10 20			
Toot Mothoda and		board material : Glass epoxy-resin		
Test Methods and Remarks	Solder cream thickness : 0.12 mm	$\bigvee \mathcal{V}$		
		Board		
		R5 Test Sample		
		45±2mm 45±2mm		

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9. Insulation resista	nce : between wires		
0 .2 17/1	ME series		
Specified Value	ME-H series	_	
10. Insulation resist	ance : between wire and over-coating		
Specified Value	ME series	_	
	ME-H series		
11. Withstanding vo	Itage : between wire and over-coating	<u> </u>	
Specified Value	ME series	_	
	ME-H series		
12. Adhesion of terr	minal electrode		
Specified Value	ME series	No abnormality.	
	ME-H series	·	
Test Methods and	The test samples shall be soldered to the test Applied force : 10N to X and	•	
Remarks	Applied force : 10N to X and Duration : 5s.	it directions.	
rtomarito	Solder cream thickness : 0.12mm.		
13. Resistance to vi	ibration		
	ME series	Inductance change : Within ±10%	
Specified Value	ME-H series	No significant abnormality in appearance.	
	The test samples shall be soldered to the te	st board by the reflow.	
	Then it shall be submitted to below test cond	ditions.	
	Frequency Range 10~55Hz		
Test Methods and		t exceed acceleration 196m/s²)	
Remarks	Sweeping Method 10Hz to 55Hz to	o 10Hz for 1min.	
	X		
	Time Y Z	For 2 hours on ach X, Y, and Z axis.	
	_	he standard condition after the test, followed by the measurement within 48hrs.	
14. Solderability			
Specified Value	ME series	At least 90% of surface of terminal electrode is covered by new solder.	
Specified Value	ME-H series	At least 5070 of surface of terminal electrode is covered by new solder.	
		then immersed in molten solder as shown in below table.	
Test Methods and Remarks	Flux : Methanol solution containing rosin 25%	¬	
	Solder Temperature	_	
	※Immersion depth : All sides of mounting te	I rminal shall be immersed.	
15. Resistance to s	oldering heat		
Specified Value	ME series	Inductance change : Within ±10%	
	ME-H series	No significant abnormality in appearance.	
Test Methods and Remarks	The test sample shall be exposed to reflow ov Test board material : Glass epoxy-resin Test board thickness : 1.0mm	ven at 230°C for 40 seconds, with peak temperature at 260 \pm 0/ \pm 5°C for 5 seconds, 2 tim	

Recovery: At least 2hrs of recovery under the standard condition after the test, followed by the measurement within 48hrs.

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16. Thermal shock				
	ME series ME-H series		Inductance char	nge · Within +10%
Specified Value				Inductance change : Within ±10% No significant abnormality in appearance.
	The test samples s	shall be soldered to	the test board by the refl	ow. The test samples shall be placed at specified temperature for specifie
	•			The temperature cycle shall be repeated 100 cycles.
Test Methods and Remarks	Conditions of 1 cycle		cycle	
	 	nperature (°C)	Duration (min)	
	1	-40±3	30±3	<u> </u>
	2 Roo	m temperature +85±2	Within 3 30±3	
	-	n temperature	Within 3	
	Recovery : At leas	t 2hrs of recovery ι	inder the standard condit	tion after the test, followed by the measurement within 48hrs.
17. Damp heat				
	ME series		Inductance char	nge : Within ±10%
Specified Value	ME-H series			pnormality in appearance.
		shall he soldered to	the test board by the ref	flow
	=		=	pecified temperature and humidity as shown in below table.
Test Methods and	Temperature	60±2°C		
Remarks	Humidity	90∼95%RH		
	Time	500+24/-0 h		
	Recovery : At leas	t 2hrs of recovery ι	ınder the standard condit	cion after the test, followed by the measurement within 48hrs.
18. Loading under d	amp heat			
Specified Value	ME series		Inductance char	nge: Within ±10%
opcomed value	ME-H series		No significant ab	onormality in appearance.
	The test samples	shall be soldered to	the test board by the ref	flow.
	•	· ·	n thermostatic oven set	at specified temperature and humidity and applied the rated current
Test Methods and	Temperature	own in below table.		
Remarks	Humidity	90~95%RH		
	Applied current	Rated current		
	Time	500+24/-0 h	our	
	Recovery : At leas	t 2hrs of recovery ι	ınder the standard condit	ion after the test, followed by the measurement within 48hrs.
19. Low temperatur	e life test			
0 :5 17/1	ME series		Inductance char	nge : Within ±10%
Specified Value	ME-H series		No significant ab	onormality in appearance.
	The test samples s	shall be soldered to t	the test board by the refle	ow. After that, the test samples shall be placed at test conditions as show
Test Methods and	in below table.			
Remarks	Temperature	-40±2°C		
	Time	500+24/-0 h		
	Recovery : At leas	t 2hrs of recovery t	inder the standard condit	cion after the test, followed by the measurement within 48hrs.
20. High temperatur	e life test			
Specified Value	ME series		Inductance char	nge : Within ±10%
opcomou value	ME-H series		No significant ab	onormality in appearance.
	The test samples shall be soldered to the test		the test board by the refl	ow. After that, the test samples shall be placed at test conditions as show
Test Methods and Remarks	in below table.	105 : 205		
	Temperature	125±2°C 500+24/-0 h	OUE.	
	Time Recovery : At leas			tion after the test, followed by the measurement within 48hrs.
	. NOOOVERY . At leas	c zins or recovery t	masi mis standard coriult	and area and cost, ronowed by the measurement within 40115.
01 !'				
21. Loading at high	-			
21. Loading at high Specified Value	ME series ME-H series	-		

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22. Standard condit	ion	
	Standard test condition : Unless otherwise specified, temperature is 20±15°C and 65±20% of relative hum	
Specified Value	ME-H series	When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of $20\pm2^{\circ}C$ of temperature, $65\pm5\%$ relative humidity. Inductance is in accordance with our measured value.

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METAL WIRE-WOUND CHIP POWER INDUCTORS (MCOIL[™] ME SERIES / MCOIL[™] ME-H SERIES)

PRECAUTIONS

1. Circuit Design

Operating environment

Precautions

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

2. PCB Design Land pattern design Precautions 1. Please refer to a recommended land pattern. ◆Land pattern design Technical Surface Mounting

3. Considerations for automatic placement

Precautions

considerations

Adjustment of mounting machine

- 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.
- 2. Mounting and soldering conditions should be checked beforehand.

Mounting and soldering conditions should be checked beforehand.

· Applicable soldering process to this products is reflow soldering only

considerations

Adjustment of mounting machine

1. When installing products, care should be taken not to apply distortion stress as it may deform the products.

4. Soldering

Precautions

◆Reflow soldering

1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.

2. The product shall be used reflow soldering only

3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering.

◆Lead free soldering

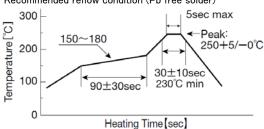
1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently.

Reflow soldering

1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

Recommended reflow condition (Pb free solder)

Technical considerations



5. Cleaning Cleaning conditions Precautions 1. Washing by supersonic waves shall be avoided. Technical ◆Cleaning conditions considerations 1. If washed by supersonic waves, the products might be broken.

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6. Handling ◆Handling 1. Keep the product away from all magnets and magnetic objects. ◆Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆Mechanical considerations Precautions 1. Please do not give the product any excessive mechanical shocks. 2. Please do not add any shock and power to a product in transportation. ◆Pick-up pressure 1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part. ◆Packing 1. Please avoid accumulation of a packing box as much as possible. 1. There is a case that a characteristic varies with magnetic influence. ◆Breakaway PC boards (splitting along perforations) 1. The position of the product on PCBs shall be carefully considered to minimize the stress caused from splitting of the PCBs. ◆Mechanical considerations Technical 1. There is a case to be damaged by a mechanical shock. considerations 2. There is a case to be broken by the handling in transportation. ◆Pick-up pressure 1. Damage and a characteristic can vary with an excessive shock or stress. **♦**Packing 1. If packing boxes are accumulated, that could cause a deformation on packing tapes or a damage on the products.

7. Storage condition	tions
Precautions	 ♦ Storage To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. Recommended conditions
Technical considerations	◆Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.

Finis catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification.
For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов:
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: <u>org@eplast1.ru</u>

Адрес: 198099, г. Санкт-Петербург, ул. Калинина,

дом 2, корпус 4, литера А.