

## 5-A H-Bridge for DC-Motor Applications

TLE 5206-2

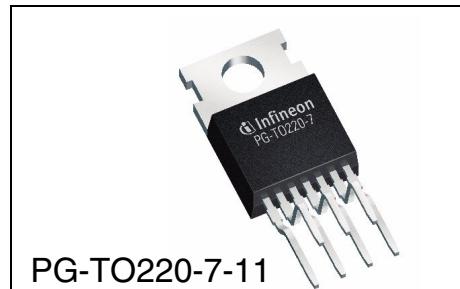


### 1 Overview

#### 1.1 Features

- Delivers up to 5 A continuous 6 A peak current
- Optimized for DC motor management applications
- Operates at supply voltages up to 40 V
- Very low  $R_{DS\ ON}$ ; typ. 200 mΩ @ 25 °C per switch
- Output full short circuit protected
- Overtemperature protection with hysteresis and diagnosis
- Short circuit diagnosis with open drain error flag
- Undervoltage lockout
- CMOS/TTL compatible inputs with hysteresis
- No crossover current
- Internal freewheeling diodes
- Wide temperature range;  $-40^{\circ}\text{C} < T_j < 150^{\circ}\text{C}$
- Green Product (RoHS compliant)
- AEC Qualified

Type	Package
TLE 5206-2	PG-T0220-7-11
TLE 5206-2GP	PG-DSO-20-37
TLE 5206-2G	PG-T0263-7-1
TLE 5206-2S	PG-T0220-7-12



PG-T0220-7-11



PG-DSO-20-37



PG-T0263-7-1

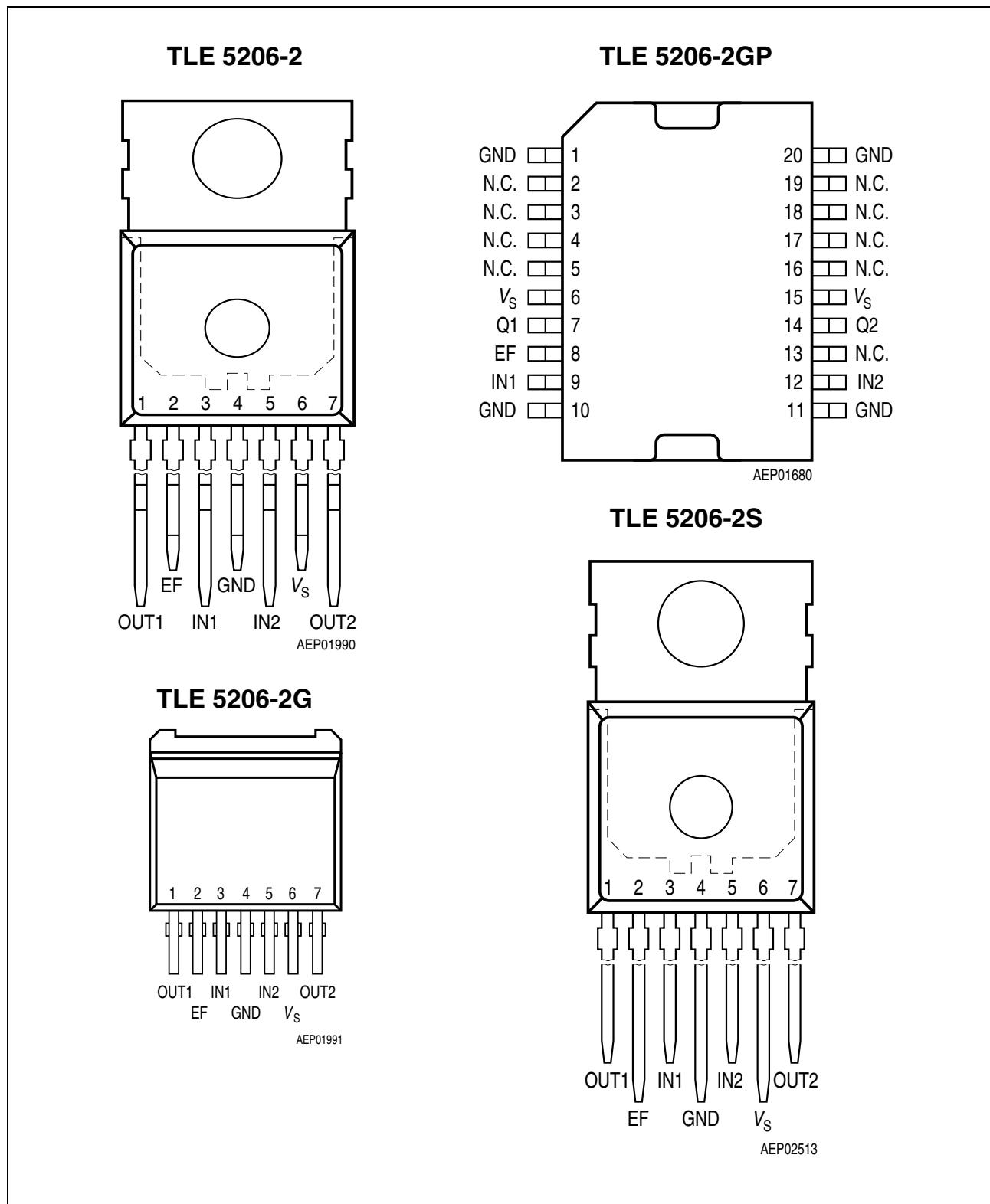


PG-T0220-7-12

#### Description

The TLE 5206-2 is an integrated power H-bridge with DMOS output stages for driving DC-Motors. The part is built using the Infineon multi-technology process SPT® which allows bipolar and CMOS control circuitry plus DMOS power devices to exist on the same monolithic structure.

Operation modes forward (cw), reverse (ccw), brake high and brake low are invoked from just two control pins with TTL/CMOS compatible levels. The combination of an extremely low  $R_{DS\ ON}$  and the use of a power IC package with low thermal resistance and high thermal capacity helps to minimize system power dissipation. A blocking capacitor at the supply voltage is the only external circuitry due to the integrated freewheeling diodes.

**Overview**
**1.2 Pin Configuration (top view)**

**Figure 1**

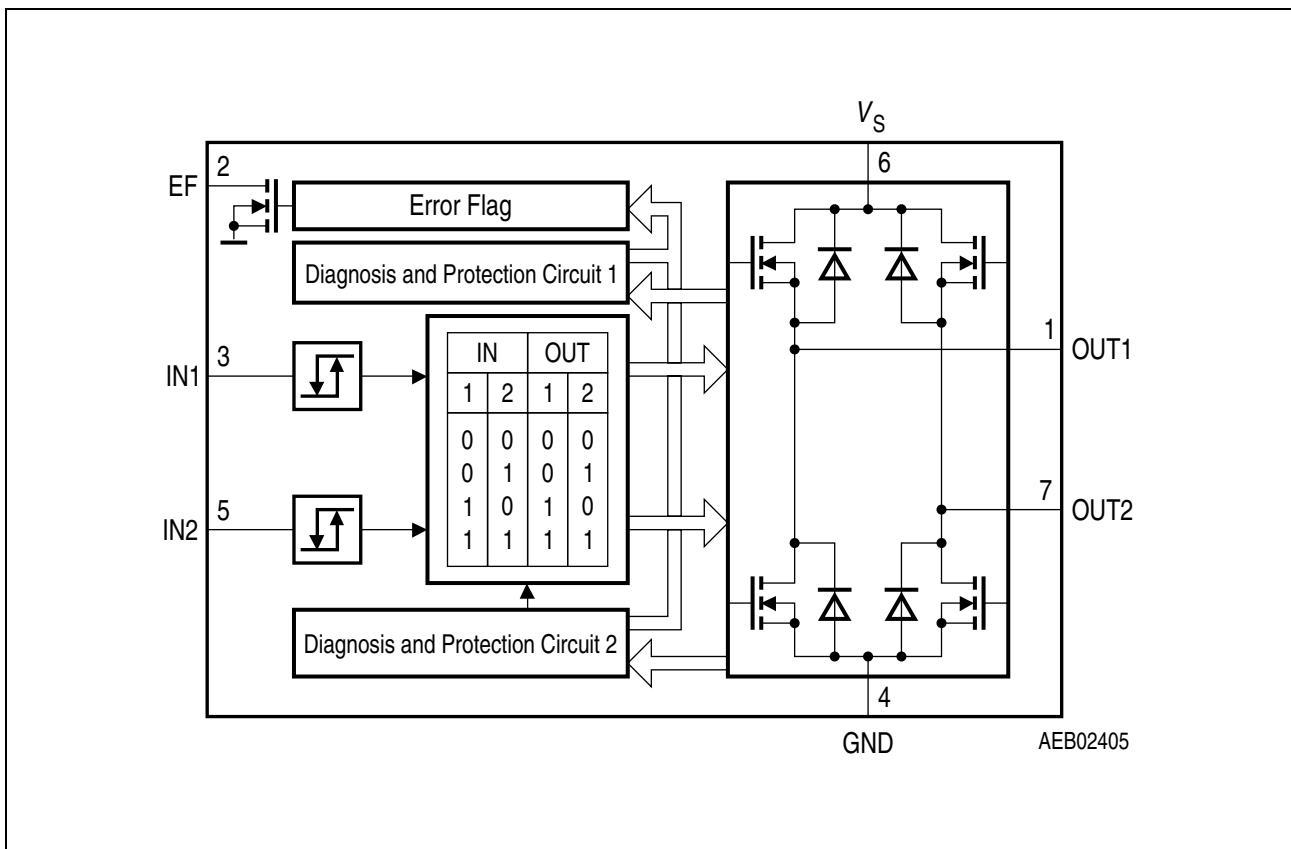
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Overview

### 1.3 Pin Definitions and Functions

Pin No. P-TO220	Pin No. P-DSO	Symbol	Function
1	7	OUT1	<b>Output of Channel 1;</b> Short-circuit protected; integrated freewheeling diodes for inductive loads.
2	8	EF	<b>Error Flag;</b> TTL/CMOS compatible output for error detection; (open drain)
3	9	IN1	<b>Control Input 1;</b> TTL/CMOS compatible
4	1, 10, 11, 20	GND	<b>Ground;</b> internally connected to tab
5	12	IN2	<b>Control Input 2;</b> TTL/CMOS compatible
6	6, 15	$V_S$	<b>Supply Voltage;</b> block to GND
7	14	OUT2	<b>Output of Channel 2;</b> Short-circuit protected; integrated freewheeling diodes for inductive loads.
–	2, 3, 4, 5, 16, 17, 18, 19	N.C.	<b>Not Connected</b>

## 1.4 Functional Block Diagram



**Figure 2 Block Diagram**

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**Overview**

## 1.5 Circuit Description

### Input Circuit

The control inputs consist of TTL/CMOS-compatible schmitt-triggers with hysteresis. Buffer amplifiers are driven by this stages.

### Output Stages

The output stages consist of a DMOS H-bridge. Integrated circuits protect the outputs against short-circuit to ground and to the supply voltage. Positive and negative voltage spikes, which occur when switching inductive loads, are limited by integrated freewheeling diodes.

A monitoring circuit for each output transistor detects whether the particular transistor is active and in this case prevents the corresponding source transistor (sink transistor) from conducting in sink operation (source operation). Therefore no crossover currents can occur.

## 1.6 Input Logic Truth Table

### Functional Truth Table

IN1	IN2	OUT1	OUT2	Comments
L	L	L	L	Brake; both low side transistors turned-ON
L	H	L	H	Motor turns counterclockwise
H	L	H	L	Motor turns clockwise
H	H	H	H	Brake; both high side transistors turned-ON

### Notes for Output Stage

Symbol	Value
L	Low side transistor is turned-ON High side transistor is turned-OFF
H	High side transistor is turned-ON Low side transistor is turned-OFF

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## Overview

### 1.7 Monitoring Functions

Undervoltage lockout (UVLO):

When  $V_S$  reaches the switch on voltage  $V_{S\text{ ON}}$  the IC becomes active with a hysteresis. All output transistors are switched off if the supply voltage  $V_S$  drops below the switch off value  $V_{S\text{ OFF}}$ .

### 1.8 Protective Function

Various errors like short-circuit to  $+V_S$ , ground or across the load are detected. All faults result in turn-OFF of the output stages after a delay of 50  $\mu\text{s}$  and setting of the error flag EF to ground. Changing the inputs resets the error flag.

#### a. Output Shorted to Ground Detection

If a high side transistor is switched on and its output is shorted to ground, the output current is internally limited. After a delay of 50  $\mu\text{s}$  all outputs will be switched-OFF and the error flag is set.

#### b. Output Shorted to $+V_S$ Detection

If a low side transistor is switched on and its output is shorted to the supply voltage, the output current is internally limited. After a delay of 50  $\mu\text{s}$  all outputs will be switched-OFF and the error flag is set.

#### c. Overload Detection

An internal circuit detects if the current through the low side transistor exceeds the trippoint  $I_{SDL}$ . In this case all outputs are turned off after 50  $\mu\text{s}$  and the error flag is set.

#### d. Overtemperature Protection

At a junction temperature higher than 150 °C the thermal shutdown turns-OFF, all four output stages commonly and the error flag is set with a delay.

## Diagnosis

### 2 Diagnosis

Various errors as listed in the table “Diagnosis” are detected. Short circuits and overload result in turning off the output stages after a delay  $t_{dSD}$  and setting the error flag simultaneously [EF = L]. Changing the inputs to a state where the fault is not detectable resets the error flag (input toggling) with the exception of short circuit from OUT1 to OUT2 (load short circuit).

<b>Flag</b>	<b>IN1</b>	<b>IN2</b>	<b>OUT1</b>	<b>OUT2</b>	<b>EF</b>	<b>Remarks</b>
Short circuit from OUT1 to OUT2	0	0	L	L	1	Not detectable
	0	1	X	X	0	
	1	0	X	X	0	
	1	1	H	H	1	Not detectable
Short circuit from OUT1 to GND	0	0	GND	L	1	Not detectable
	0	1	GND	X	1	Not detectable
	1	0	GND	L	0	
	1	1	GND	X	0	
Short circuit from OUT2 to GND	0	0	L	GND	1	Not detectable
	0	1	L	GND	0	
	1	0	X	GND	1	Not detectable
	1	1	X	GND	0	
Short circuit from OUT1 to $V_s$	0	0	$V_s$	X	0	
	0	1	$V_s$	H	0	
	1	0	$V_s$	X	1	Not detectable
	1	1	$V_s$	H	1	Not detectable
Short circuit from OUT2 to $V_s$	0	0	X	$V_s$	0	
	0	1	X	$V_s$	1	Not detectable
	1	0	H	$V_s$	0	
	1	1	H	$V_s$	1	Not detectable
Overtemperature or undervoltage	0	0	Z	Z	0	
	0	1	Z	Z	0	
	1	0	Z	Z	0	
	1	1	Z	Z	0	

IN: 0 = Logic LOW  
1 = Logic HIGH

OUT: Z = Output in tristate condition  
L = Output in sink condition  
H = Output in source condition  
X = Voltage level undefined

EF: 1 = No error  
0 = Error

For Open circuit detection, use the TLE 5205-2.

## Electrical Characteristics

### 3 Electrical Characteristics

#### 3.1 Absolute Maximum Ratings

$-40^{\circ}\text{C} < T_j < 150^{\circ}\text{C}$

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		

#### Voltages

Supply voltage	$V_S$	-0.3 -1	40 40	V V	- $t < 0.5 \text{ s}; I_S > -5 \text{ A}$
Logic input voltage	$V_{IN1,2}$	-0.3	7	V	$0 \text{ V} < V_S < 40 \text{ V}$
Diagnostics output voltage	$V_{EF}$	-0.3	7	V	-

#### Currents of DMOS-Transistors and Freewheeling Diodes

Output current (cont.)	$I_{OUT1,2}$	-5	5	A	-
Output current (peak)	$I_{OUT1,2}$	-6	6	A	$t_p < 100 \text{ ms}; T = 1 \text{ s}$
Output current (peak)	$I_{OUT1,2}$	-	-	A	$t_p < 50 \mu\text{s}; T = 1 \text{ s};$ internally limited; see overcurrent

#### Temperatures

Junction temperature	$T_j$	-40	150	°C	-
Storage temperature	$T_{stg}$	-50	150	°C	-

#### Thermal Resistances

Junction case	$R_{thjc}$	-	3	K/W	P-T0220-7-11/12, P-T0263-7-1
Junction ambient	$R_{thja}$	-	65	K/W	P-T0220-7-11/12
		-	75	K/W	P-T0263-7-1
Junction case	$R_{thjc}$	-	5	K/W	PG-DSO-20-37
Junction ambient	$R_{thja}$	-	50	K/W	PG-DSO-20-37

*Note: Maximum ratings are absolute ratings; exceeding any one of these values may cause irreversible damage to the integrated circuit.*

## Electrical Characteristics

### 3.2 Operating Range

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		
Supply voltage	$V_S$	$V_{UV\ ON}$	40	V	After $V_S$ rising above $V_{UV\ ON}$
Supply voltage increasing		- 0.3	$V_{UV\ ON}$	V	Outputs in tristate condition
Supply voltage decreasing		- 0.3	$V_{UV\ OFF}$	V	
Logic input voltage	$V_{IN1, 2}$	- 0.3	7	V	-
Junction temperature	$T_j$	- 40	150	°C	-

### 3.3 Electrical Characteristics

$6\text{ V} < V_S < 18\text{ V}$ ; IN1 = IN2 = HIGH

$I_{OUT1, 2} = 0\text{ A}$  (No load);  $-40\text{ }^\circ\text{C} < T_j < 150\text{ }^\circ\text{C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

### Current Consumption

Quiescent current	$I_S$	-	-	10	mA	$IN1 = IN2 = LOW$ ; $V_S = 13.2\text{ V}$
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### Under Voltage Lockout

UV-Switch-ON voltage	$V_{UV\ ON}$	-	5.3	6	V	$V_S$ increasing
UV-Switch-OFF voltage	$V_{UV\ OFF}$	3.5	4.7	5.6	V	$V_S$ decreasing
UV-ON/OFF-Hysteresis	$V_{UV\ HY}$	0.2	0.6	-	V	$V_{UV\ ON} - V_{UV\ OFF}$

## Electrical Characteristics

### 3.3 Electrical Characteristics (cont'd)

$6 \text{ V} < V_S < 18 \text{ V}$ ;  $\text{IN1} = \text{IN2} = \text{HIGH}$

$I_{\text{OUT1,2}} = 0 \text{ A}$  (No load);  $-40^\circ\text{C} < T_j < 150^\circ\text{C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

### Outputs OUT1, 2

#### Static Drain-Source-On Resistance

Source $I_{\text{OUT}} = -3 \text{ A}$	$R_{\text{DS ON H}}$	-	220	350	$\text{m}\Omega$	$6 \text{ V} < V_S < 18 \text{ V}$ $T_j = 25^\circ\text{C}$
			-	500	$\text{m}\Omega$	$6 \text{ V} < V_S < 18 \text{ V}$
			350	500	$\text{m}\Omega$	$V_{\text{S ON}} < V_S \leq 6 \text{ V}$ $T_j = 25^\circ\text{C}$
			-	800	$\text{m}\Omega$	$V_{\text{S ON}} < V_S \leq 6 \text{ V}$
Sink $I_{\text{OUT}} = 3 \text{ A}$	$R_{\text{DS ON L}}$	-	230	350	$\text{m}\Omega$	$6 \text{ V} < V_S < 18 \text{ V}$ $T_j = 25^\circ\text{C}$
			-	500	$\text{m}\Omega$	$6 \text{ V} < V_S < 18 \text{ V}$
			400	600	$\text{m}\Omega$	$V_{\text{S ON}} < V_S \leq 6 \text{ V}$ $T_j = 25^\circ\text{C}$
			-	1000	$\text{m}\Omega$	$V_{\text{S ON}} < V_S \leq 6 \text{ V}$

Note: Values of  $R_{\text{DS ON}}$  for  $V_{\text{S ON}} < V_S \leq 6 \text{ V}$  are guaranteed by design.

#### Overcurrent

Source shutdown trippoint	$-I_{\text{SDH}}$	-	-	10	A	$T_j = -40^\circ\text{C}$
		-	8	-	A	$T_j = 25^\circ\text{C}$
		6	-	-	A	$T_j = 150^\circ\text{C}$
Sink shutdown trippoint	$I_{\text{SDL}}$	-	-	10	A	$T_j = -40^\circ\text{C}$
		-	8	-	A	$T_j = 25^\circ\text{C}$
		6	-	-	A	$T_j = 150^\circ\text{C}$
Shutdown delay time	$t_{\text{dSD}}$	25	50	80	$\mu\text{s}$	-

## Electrical Characteristics

### 3.3 Electrical Characteristics (cont'd)

$6 \text{ V} < V_S < 18 \text{ V}$ ;  $\text{IN1} = \text{IN2} = \text{HIGH}$

$I_{\text{OUT1,2}} = 0 \text{ A}$  (No load);  $-40^\circ\text{C} < T_j < 150^\circ\text{C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

### Short Circuit Current Limitation

Source current	$-I_{\text{SCH}}$	—	—	20	A	$t < t_{\text{dSD}}$
Sink current	$I_{\text{SCL}}$	—	—	15	A	$t < t_{\text{dSD}}$

### Output Delay Times (Device Active for $t > 1 \text{ ms}$ )

Source ON	$t_{\text{d ON H}}$	—	10	20	$\mu\text{s}$	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink ON	$t_{\text{d ON L}}$	—	10	20	$\mu\text{s}$	$I_{\text{OUT}} = 3 \text{ A}$ resistive load
Source OFF	$t_{\text{d OFF H}}$	—	2	5	$\mu\text{s}$	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink OFF	$t_{\text{d OFF L}}$	—	2	5	$\mu\text{s}$	$I_{\text{OUT}} = 3 \text{ A}$ resistive load

### Output Switching Times (Device Active for $t > 1 \text{ ms}$ )

Source ON	$t_{\text{ON H}}$	—	15	30	$\mu\text{s}$	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink ON	$t_{\text{ON L}}$	—	5	10	$\mu\text{s}$	$I_{\text{OUT}} = 3 \text{ A}$ resistive load
Source OFF	$t_{\text{OFF H}}$	—	2	5	$\mu\text{s}$	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink OFF	$t_{\text{OFF L}}$	—	2	5	$\mu\text{s}$	$I_{\text{OUT}} = 3 \text{ A}$ resistive load

### Clamp Diodes

#### Forward Voltage

High-side	$V_{\text{FH}}$	—	1	1.5	V	$I_F = 3 \text{ A}$
Low-side	$V_{\text{FL}}$	—	1.1	1.5	V	$I_F = 3 \text{ A}$

## Electrical Characteristics

### 3.3 Electrical Characteristics (cont'd)

$6 \text{ V} < V_S < 18 \text{ V}$ ;  $\text{IN1} = \text{IN2} = \text{HIGH}$

$I_{\text{OUT1,2}} = 0 \text{ A}$  (No load);  $-40^\circ\text{C} < T_j < 150^\circ\text{C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

### Leakage Current

Source	$I_{\text{LKH}}$	-100	-35	-	$\mu\text{A}$	$\text{OUT1} = V_S$
Sink	$I_{\text{LKL}}$	-	35	100	$\mu\text{A}$	$\text{OUT2} = \text{GND}$

### Logic

#### Control Inputs IN 1, 2

H-input voltage threshold	$V_{\text{INH}}$	2.8	2.5	-	V	-
L-input voltage	$V_{\text{INL}}$	-	1.7	1.2	V	-
Hysteresis of input voltage	$V_{\text{INHY}}$	0.4	0.8	1.2	V	-
H-input current	$I_{\text{INH}}$	-2	-	2	$\mu\text{A}$	$V_{\text{IN}} = 5 \text{ V}$
L-input current	$I_{\text{INL}}$	-10	-4	0	$\mu\text{A}$	$V_{\text{IN}} = 0 \text{ V}$

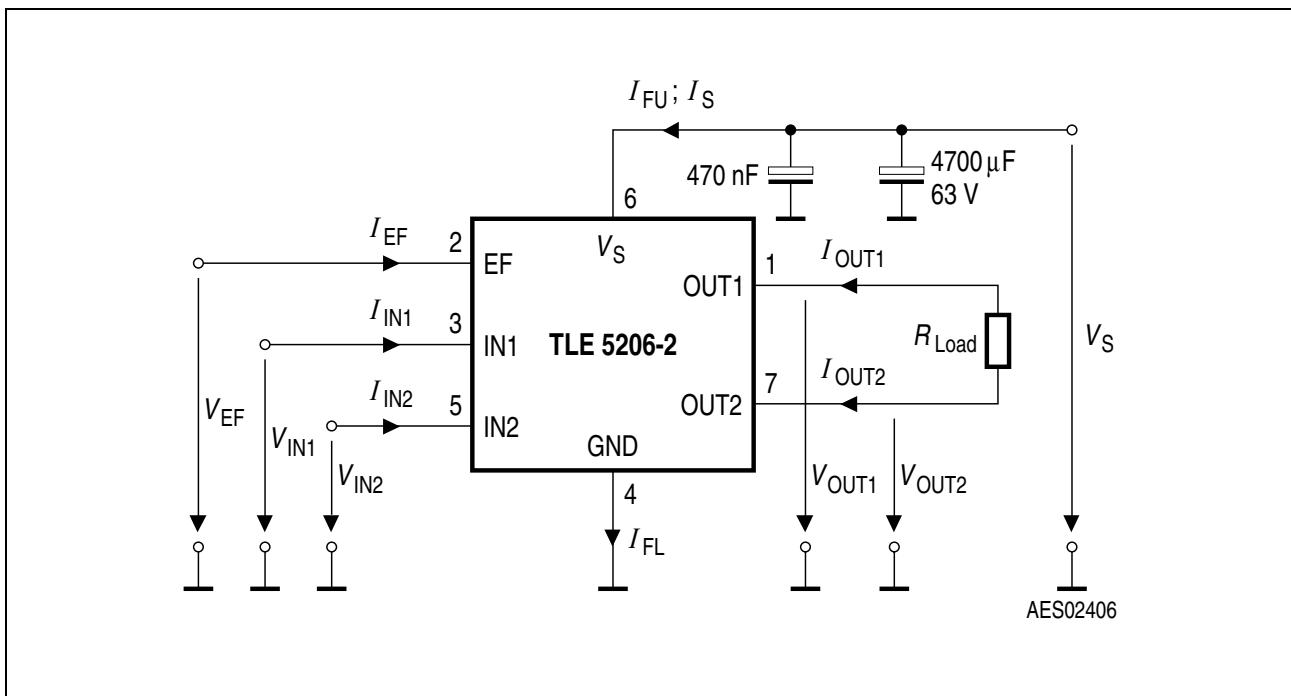
#### Error Flag Output EF

Low output voltage	$V_{\text{EFL}}$	-	0.25	0.5	V	$I_{\text{EF}} = 3 \text{ mA}$
Leakage current	$I_{\text{EFL}}$	-	-	10	$\mu\text{A}$	$V_{\text{EF}} = 7 \text{ V}$

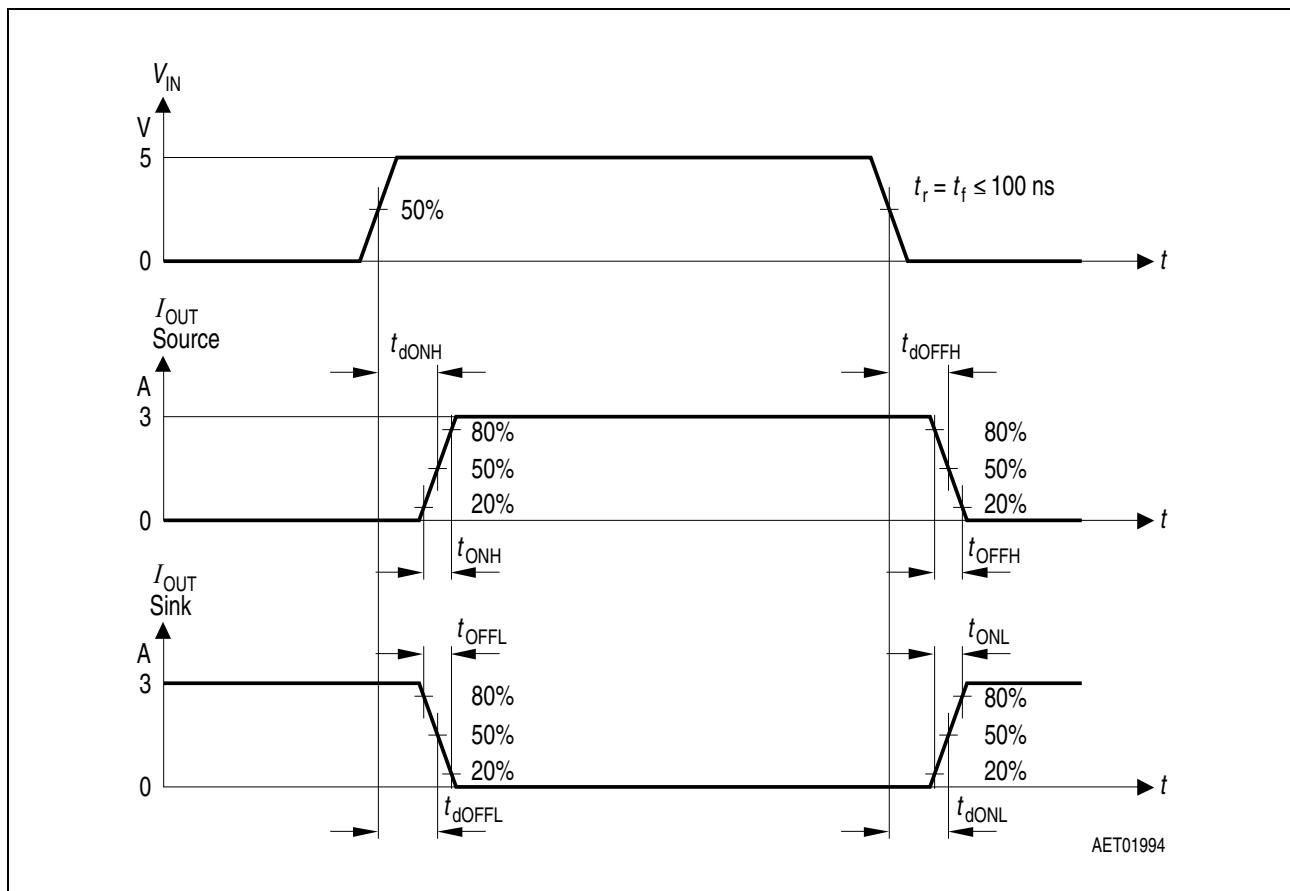
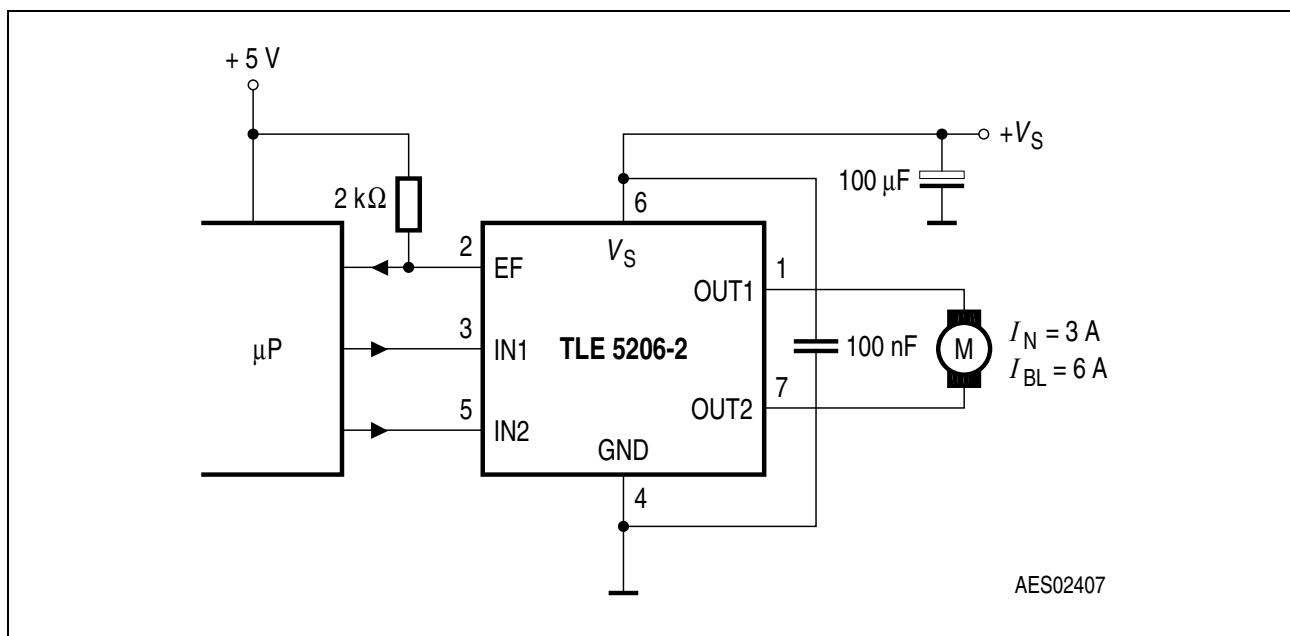
### Thermal Shutdown

Thermal shutdown junction temperature	$T_{\text{jSD}}$	150	175	200	$^\circ\text{C}$	-
Thermal switch-on junction temperature	$T_{\text{jSO}}$	120	-	170	$^\circ\text{C}$	-
Temperature hysteresis	$\Delta T$	-	30	-	K	-

Note: Values of thermal shutdown are guaranteed by design.

**Electrical Characteristics**

**Figure 3 Test Circuit**

	<b>Overcurrent</b>	<b>Short Circuit</b>	<b>Open Circuit</b>
$I_{OUT}$	$I_{SD}$	$I_{SC}$	$I_{OC}$

**Electrical Characteristics**

**Figure 4** **Switching Time Definitions**

**Figure 5** **Application Circuit**

## Electrical Characteristics

### Application Modes

#### 1. Simple CW/CCW-Control

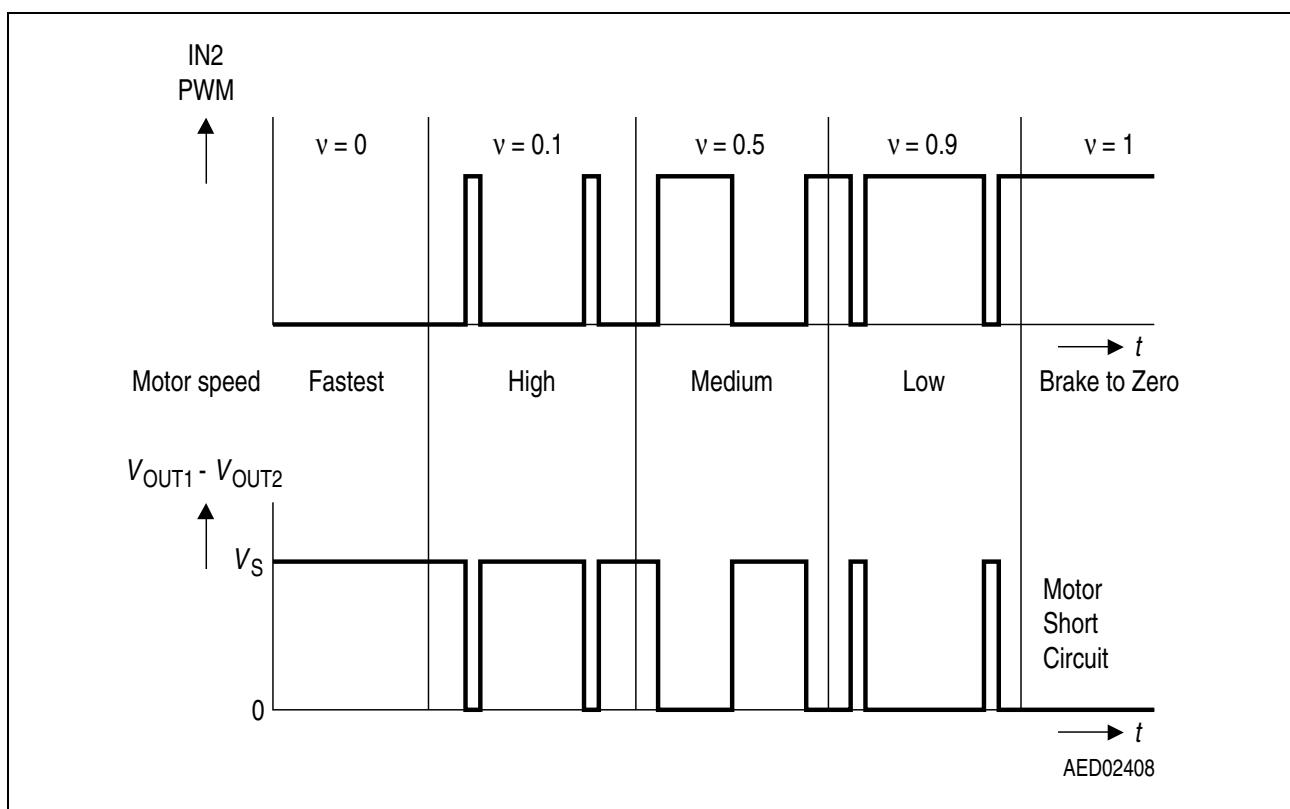
For low-cost application simple CW/CCW-Control without any speed regulation is recommended. A low-speed two-line interface is sufficient for the brake low, clockwise, counter clockwise and brake high command.

#### 2. Sign/Magnitude Control

For this mode two ports with PWM capability are necessary. Motor turns clockwise (current flows from OUT1 to OUT2; means: OUT1 is switched HIGH continuously and OUT2 is PWM controlled).

To achieve motor counter clockwise turning change input signals to:

IN1 = PWM; IN2 = H.

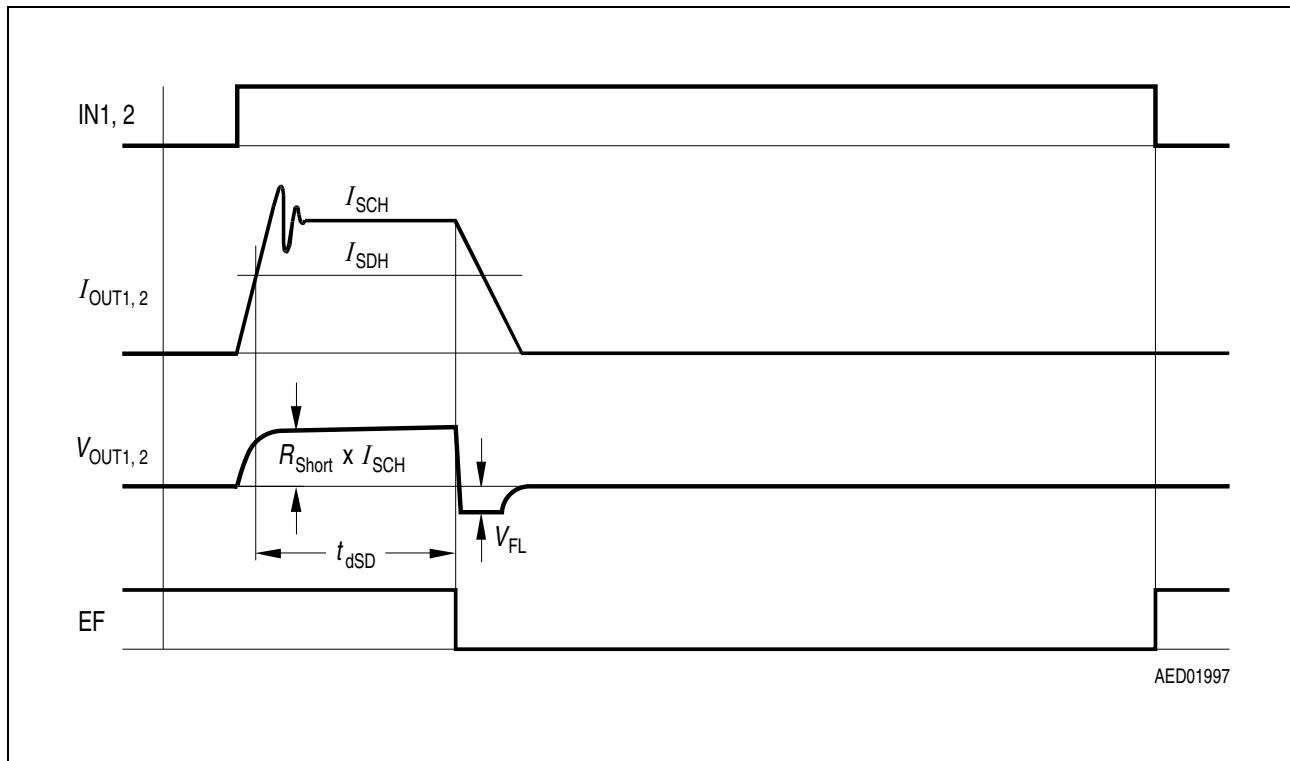


**Figure 6 Input/Output Diagram for CW Operation (IN1 = H)**

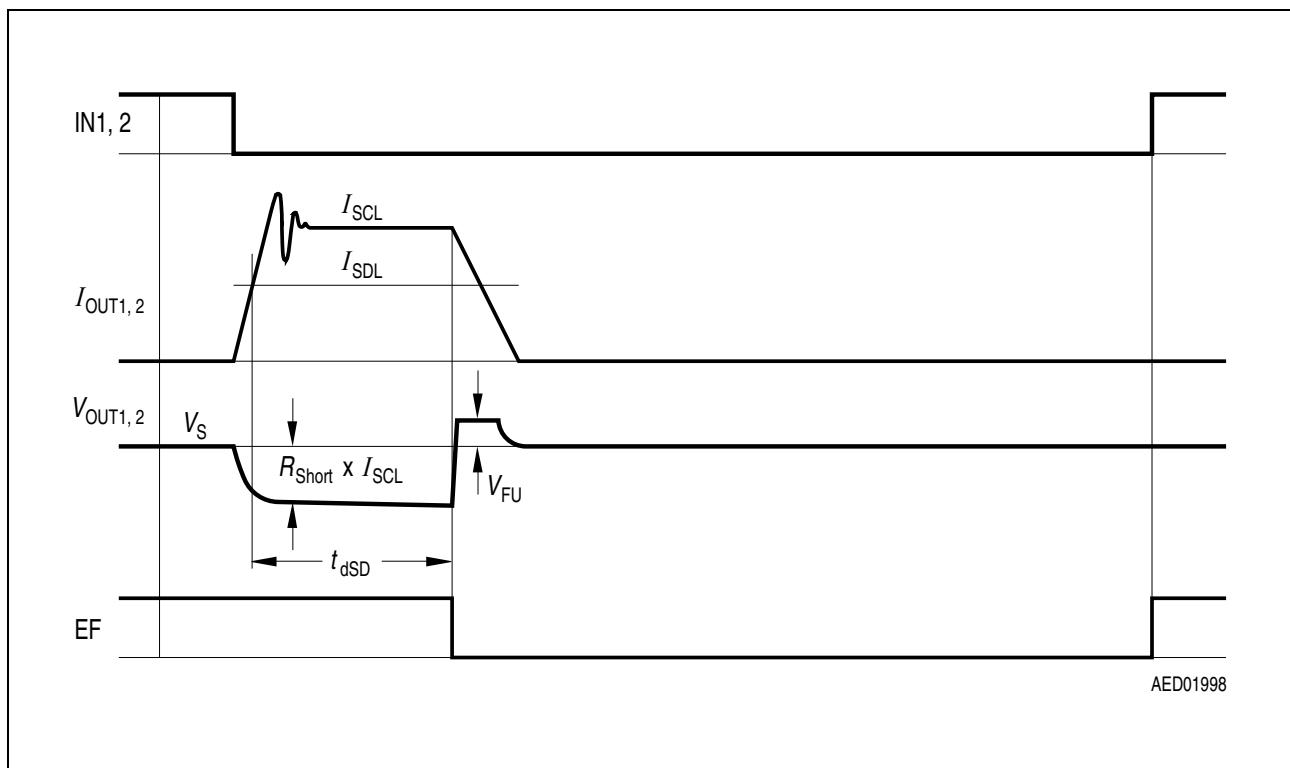
#### 3. Locked Anti-Phase Control

The most important advantage to drive a motor in locked anti-phase mode is: Only one variable duty cycle signal is necessary in which is encoded both direction- and amplitude information. So the interface is very simple: A PWM input driven by a dedicated PWM port from  $\mu$ P.

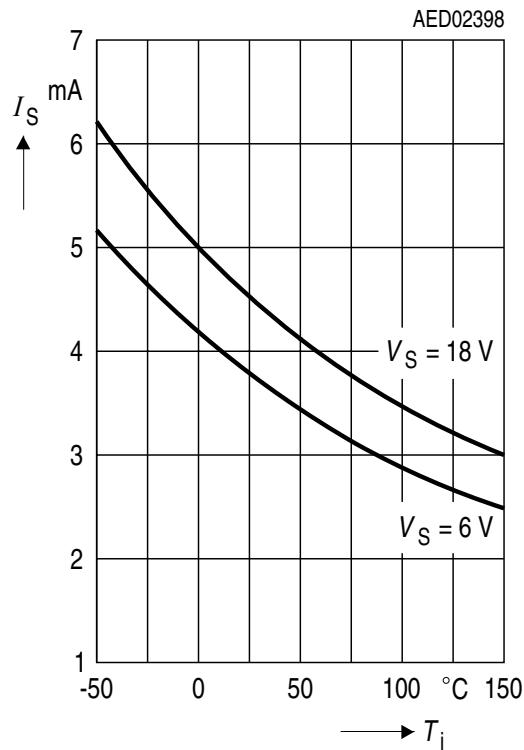
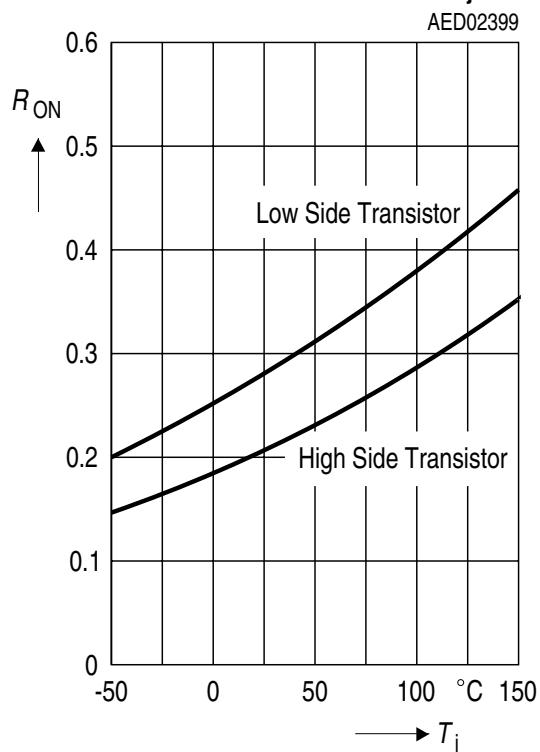
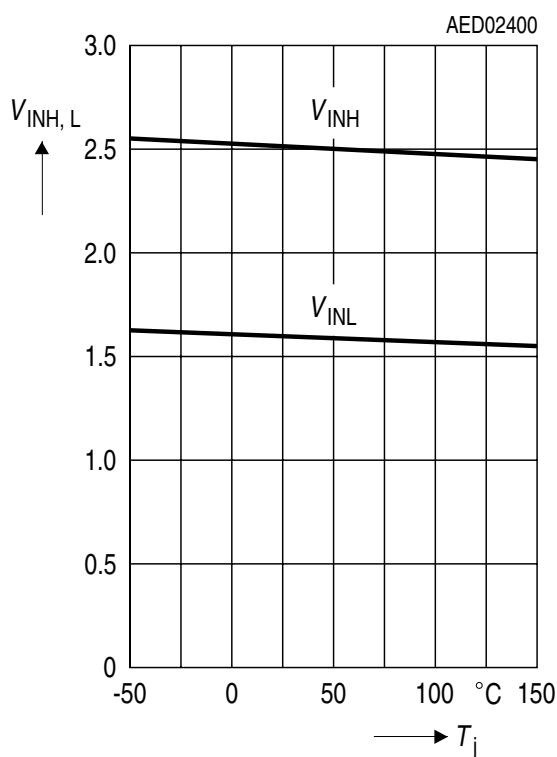
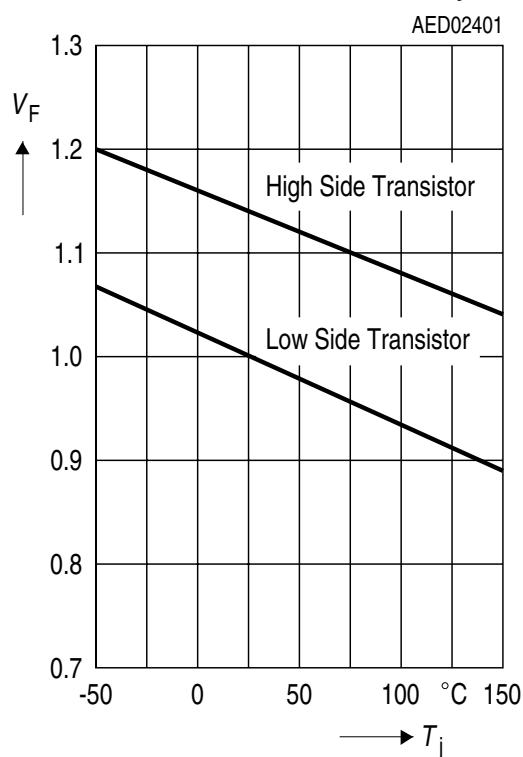
## Electrical Characteristics



**Figure 7 Timing Diagram for Output Shorted to Ground**

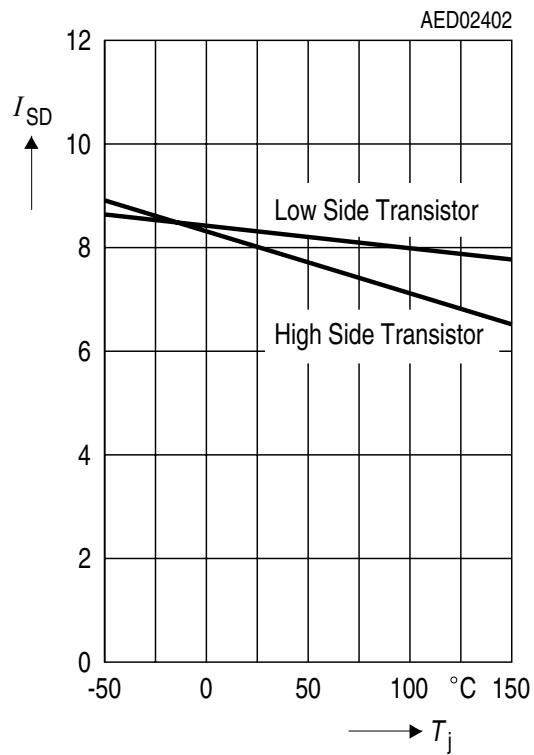


**Figure 8 Timing Diagram for Output Shorted to  $V_S$**

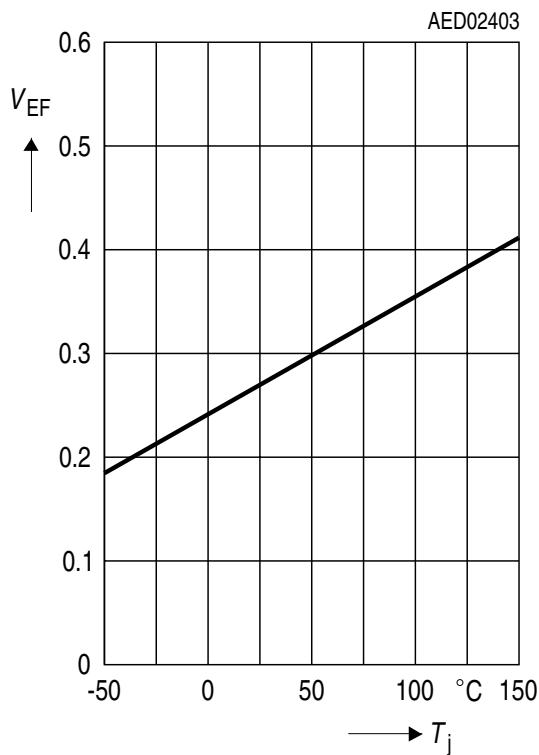
**Electrical Characteristics**
**Diagrams**
**Quiescent Current  $I_S$  (active) versus Junction Temperature  $T_j$** 

**Static Drain-Source ON-Resistance versus Junction Temperature  $T_j$** 

**Input Switching Thresholds  $V_{INH, L}$  versus Junction Temperature  $T_j$** 

**Clamp Diode Forward Voltage  $V_F$  versus Junction Temperature  $T_j$** 


### Electrical Characteristics

**Overcurrent Shutdown Threshold  $I_{SD}$  versus Junction Temperature  $T_j$**

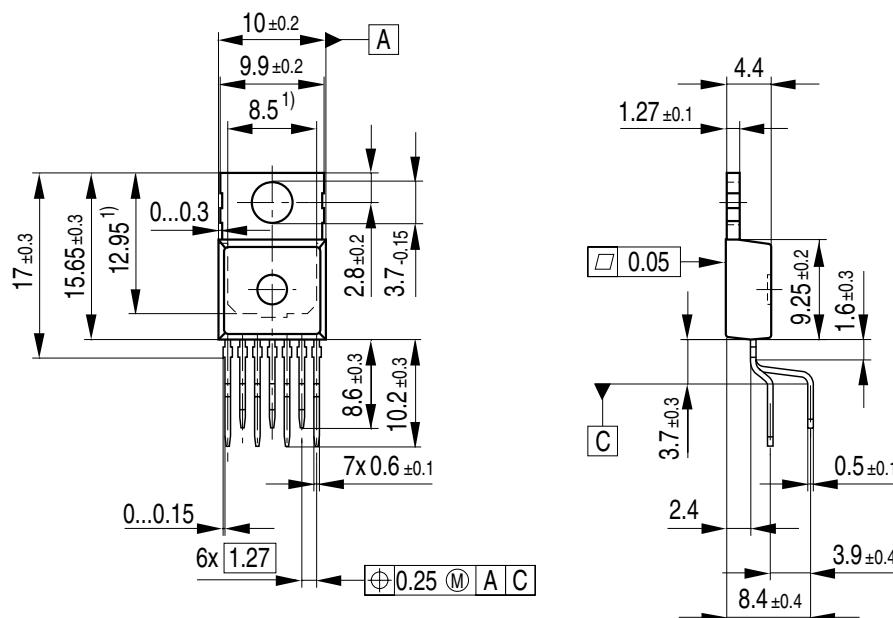


**Error-Flag Saturation Output Voltage  $V_{EF}$  versus Junction Temperature  $T_j$**



**Package Outlines**
**4 Package Outlines**
**PG-T0220-7-11**

(Plastic Transistor Single Outline Package)


<sup>1)</sup> Typical

Metal surface min. X=7.25, Y=12.3

All metal surfaces tin plated, except area of cut.

GPT09083

**Green Product (RoHS compliant)**

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

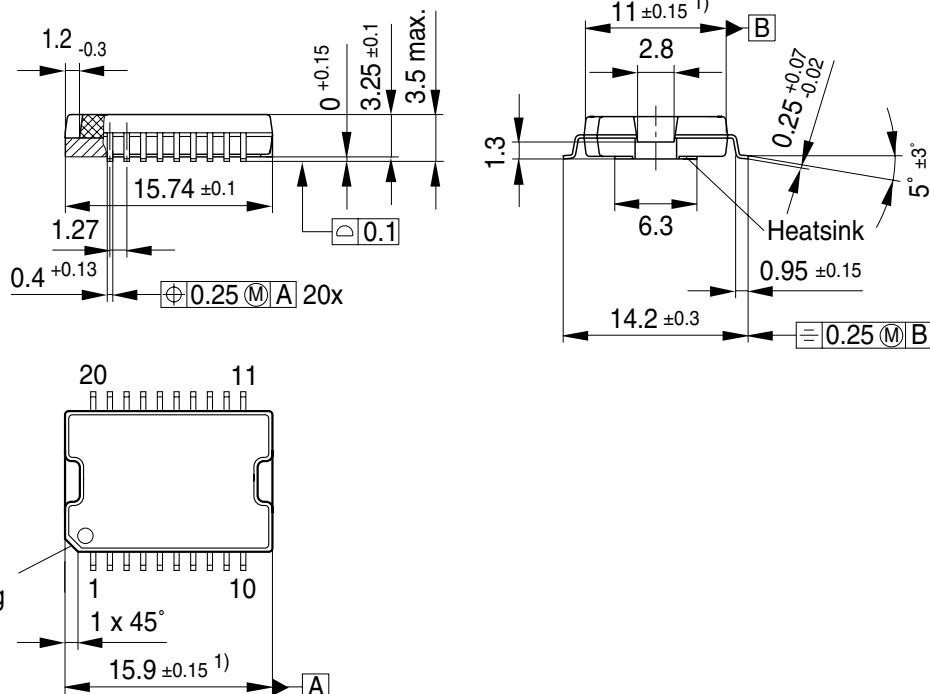
You can find all of our packages, sorts of packing and others in our Infineon Internet Page "Products": <http://www.infineon.com/products>.

**SMD = Surface Mounted Device**

Dimensions in mm

**Package Outlines**
**PG-DSO-20-37**

(Plastic Dual Small Outline Package)



GPS05791

**Green Product (RoHS compliant)**

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

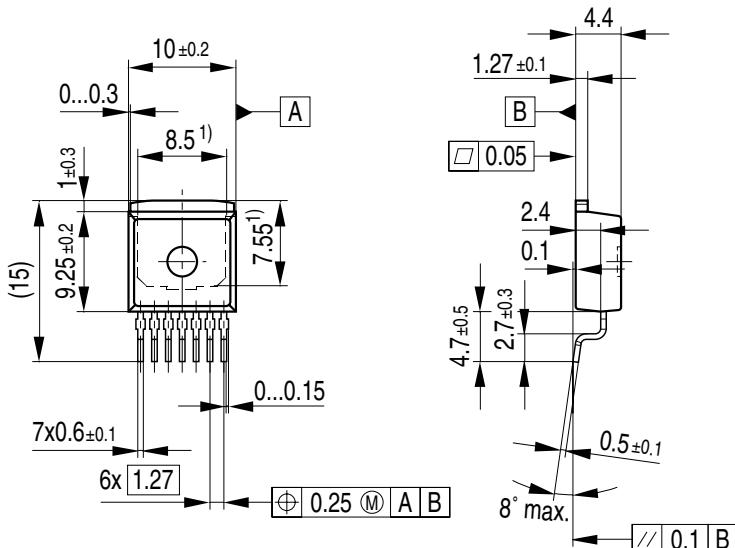
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**SMD = Surface Mounted Device**

Dimensions in mm

**Package Outlines**
**PG-T0263-7-1**

(Plastic Transistor Single Outline Package)


<sup>1)</sup> Typical

Metal surface min. X=7.25, Y=6.9

All metal surfaces tin plated, except area of cut.

GPT09114

**Green Product (RoHS compliant)**

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

You can find all of our packages, sorts of packing and others in our Infineon Internet Page "Products": <http://www.infineon.com/products>.

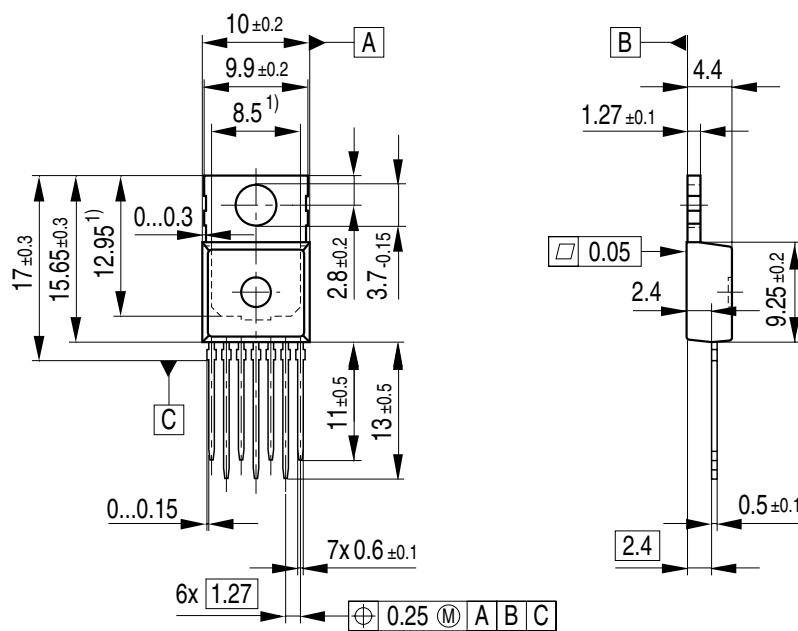
**SMD = Surface Mounted Device**

Dimensions in mm

## Package Outlines

PG-TO220-7-12

(Plastic Transistor Single Outline Package)



### 1) Typical

Metal surface min. X=7.25, Y=12.3

All metal surfaces tin plated, except area of cut.

**Green Product (RoHS compliant)**

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

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**Revision History****5 Revision History**

<b>Version</b>	<b>Date</b>	<b>Changes</b>
Rev. 1.1	2007-07-31	<p>RoHS-compliant version of the TLE 5206-2</p> <ul style="list-style-type: none"><li>• All pages: Infineon logo updated</li><li>• Page 1: “AEC qualified” and “RoHS” logo added, “Green Product (RoHS compliant)” and “AEC qualified” statement added to feature list, package names changed to RoHS compliant versions, package pictures updated, ordering codes removed</li><li>• Page 19-22: Package names changed to RoHS compliant versions, “Green Product” description added</li><li>• Revision History added</li><li>• Legal Disclaimer added</li></ul>

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For further information on technology, delivery terms and conditions and prices, please contact the nearest Infineon Technologies Office ([www.infineon.com](http://www.infineon.com)).

#### **Warnings**

Due to technical requirements, components may contain dangerous substances. For information on the types in question, please contact the nearest Infineon Technologies Office.

Infineon Technologies components may be used in life-support devices or systems only with the express written approval of Infineon Technologies, if a failure of such components can reasonably be expected to cause the failure of that life-support device or system or to affect the safety or effectiveness of that device or system. Life support devices or systems are intended to be implanted in the human body or to support and/or maintain and sustain and/or protect human life. If they fail, it is reasonable to assume that the health of the user or other persons may be endangered.



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- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
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- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
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- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: [org@eplast1.ru](mailto:org@eplast1.ru)

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.