# RICOH

# **RP517x Series**

# 0.3 V Ultra-low Output Voltage 300 mA Buck DC/DC Converter

No.EA-519-190808

#### OVERVIEW

RP517x is a low-voltage resistance buck DC/DC converter featuring ultra-low 0.3 µA quiescent current and 0.3 V output voltage. Suitable for wearable and IoT devices which require long-life batteries and downsizing.

#### **KEY BENEFITS**

- Ultra-low consumption current (I<sub>Q</sub>: 0.3 μA) with the VFM control for DC/DC (switching frequency: 1 MHz max.)
- Suitable for low power devices due to its ultra-low output voltage range from 0.3 V to 1.2 V
- Suitable for coin batteries and USB ports due to its wide input range from 1.8 V to 5.5 V
- Selectable 3 packages: WLCSP, DFN and SOT. Suitable for IC cards due to WLCSP's thickness of 0.4 mm and

#### **KEY SPECIFICATIONS**

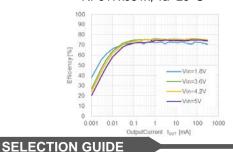
- Output current: 300 mA
- Output Voltage Range: 0.3 V to 1.2 V

(Settable in 0.1 V step)

- Output Voltage Accuracy: ±18 mV
- Built-in Driver On-resistance ( $V_{IN} = 3.6 \text{ V}$ ): Typ. PMOS 0.15  $\Omega$ , NMOS 0.15  $\Omega$  (RP517Z)
- Standby Current: 0.01 μA

#### **TYPICAL PERFORMANCE CHARACTERISTICS**

RP517x051x, Ta=25°C



Package

WLCSP-8-P1

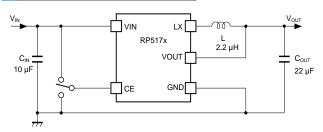
DFN(PLP)2527-10

Quantity per Reel

5,000 pcs

5,000 pcs

1,000 pcs



#### TYPICAL APPLICATIONS

#### RP517Hxx1\$-T1-FE SOT-89-5 xx: The set output voltage (VSET) Fixed Output Voltage Type: 0.3 V (03) to 1.2 V (12) in 0.1 V step

### \$: The auto-discharge option

**Product Name** 

RP517Zxx1\$-TR-F

RP517Kxx1\$-TR

Version	Auto-discharge Function	V <sub>SET</sub>
С	No	0.03/4-4.03/
D	Yes	0.3 V to 1.2 V

#### PACKAGES (unit: mm)



WLCSP-8-P1 1.45 x 1.48 x 0.36

DFN(PLP)2527-10 2.7 x 2.5 x 0.6

SOT-89-5 4.5 x 4.35 x 1.5

#### APPLICATIONS

- Wearable equipment such as SmartWatch, SmartBand and Health monitoring
- Li-ion battery-used equipment, Coin cell-used equipment
- Low power RF such as Bluetooth® Low Energy, Zigbee, WiSun and ANT
- Low power CPU, Memory, Sensor device and Energy harvester

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#### **SELECTION GUIDE**

The set output voltage, the auto-discharge function<sup>(1)</sup> and the packages are user-selectable options.

#### **Selection Guide**

Product Name	Package	Quantity per Reel	Pb Free	Halogen Free
RP517Zxx1\$-TR-F	WLCSP-8-P1	5,000 pcs	Yes	Yes
RP517Kxx1\$-TR	DFN(PLP)2527-10	5,000 pcs	Yes	Yes
RP517Hxx1\$-T1-FE	SOT-89-5	1,000 pcs	Yes	Yes

xx: Specify the set output voltage (VSET)

Fixed Output Voltage Type (2): 0.3 V (03) to 1.2 V (12) in 0.1 V step

\$: Select the auto-discharge option

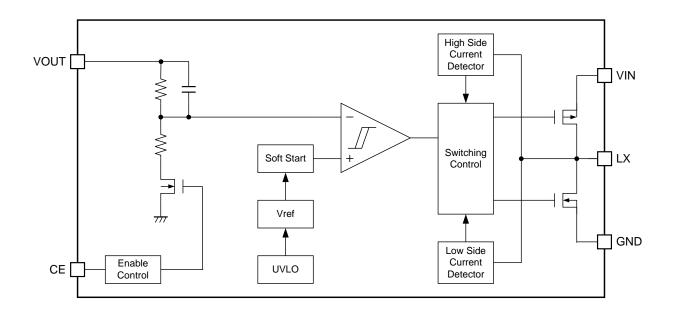
Version	Auto-discharge Function	V <sub>SET</sub>
С	No	0.3 V to 1.2 V
D	Yes	0.3 V to 1.2 V

2

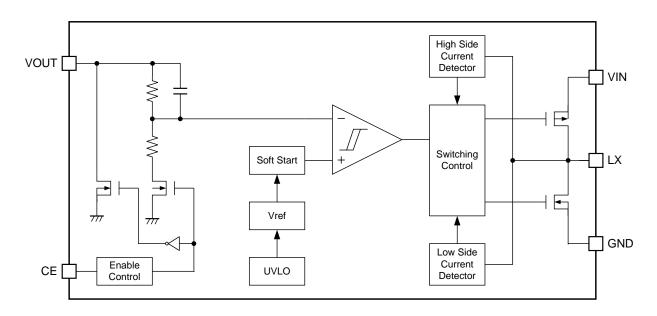
<sup>(1)</sup> Auto-discharge function quickly lowers the output voltage to 0 V by releasing the electrical charge accumulated in the external capacitor, when the chip enable signal is switched from the active mode to the standby mode.

<sup>(2)</sup> The custom specification of 0.05 V step is available.

# **BLOCK DIAGRAMS**

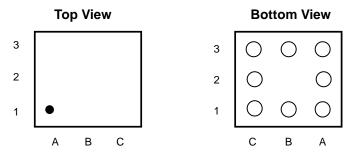


RP517xxx1C Block Diagram

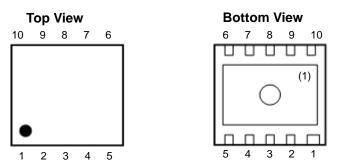


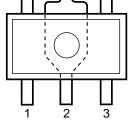
RP517xxx1D Block Diagram

#### **PIN DESCRIPTIONS**



RP517Z (WLCSP-8-P1) Pin Configuration





RP517K [DFN(PLP)2527-10] Pin Configuration

RP517H (SOT-89-5)
Pin Configuration

RP517Z (WLCSP-8-P1) Pin Descriptions

Pin No.	Symbol	Description
A1	VIN	Input Pin
B1	VIN	Input Pin
C1	LX	Switching Pin
A2	VOUT	Output Pin
C2	GND	Ground Pin
A3	CE	Chip Enable Pin (Active-high)
B3	GND	Ground Pin
C3	GND	Ground Pin

<sup>(1)</sup> The tab on the bottom of the package enhances thermal performance and is electrically connected to GND (substrate level). It is recommended that the tab be connected to the ground plane on the board, or otherwise be left floating.

RP517K [DFN(PLP)2527-10] Pin Descriptions

Pin No.	Symbol	Description
1	VOUT	Output Pin
2	GND	Ground Pin
3	GND	Ground Pin
4	LX	Switching Pin
5	LX	Switching Pin
6	VIN	Input Pin
7	VIN	Input Pin
8	NC	No connection
9	CE	Chip Enable Pin (Active-high)
10	NC	No connection

RP517H (SOT-89-5) Pin Descriptions

Pin No.	Symbol	Description
1	VOUT	Output Pin
2	GND	Ground Pin
3	LX	Switching Pin
4	VIN	Input Pin
5	CE	Chip Enable Pin (Active-high)

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#### ABSOLUTE MAXIMUM RATINGS

**Absolute Maximum Ratings** 

Symbol		Parameter		
Vin	Input Pin Voltage		-0.3 to 6.5	V
V <sub>L</sub> X	LX Pin Voltage		-0.3 to V <sub>IN</sub> + 0.3	V
Vce	CE Pin Voltage		-0.3 to 6.5	V
Vоит	VOUT Pin Voltage		-0.3 to 6.5	V
	P <sub>D</sub> Power Dissipation <sup>(1)</sup>	WLCSP-8-P1, JEDEC STD. 51	840	mW
$P_D$		DFN(PLP)2527-10, JEDEC STD. 51	2500	mW
		SOT-89-5, JEDEC STD. 51	2600	mW
Tj	Junction Temperature Range		-40 to 125	°C
Tstg	Storage Temperature Range		-55 to 125	°C

#### **ABSOLUTE MAXIMUM RATINGS**

Electronic and mechanical stress momentarily exceeded absolute maximum ratings may cause permanent damage and may degrade the lifetime and safety for both device and system using the device in the field. The functional operation at or over these absolute maximum ratings is not assured.

#### RECOMMENDED OPERATING CONDITIONS

**Recommended Operating Conditions** 

Symbol	Parameter	Rating	Unit
V <sub>IN</sub>	Input Voltage	1.8 to 5.5	V
Та	Operating Temperature Range	-40 to 85	°C

#### **RECOMMENDED OPERATING CONDITIONS**

All of electronic equipment should be designed that the mounted semiconductor devices operate within the recommended operating conditions. The semiconductor devices cannot operate normally over the recommended operating conditions, even if they are used over such conditions by momentary electronic noise or surge. And the semiconductor devices may receive serious damage when they continue to operate over the recommended operating conditions.

<sup>(1)</sup> Refer to POWER DISSIPATION for detailed information.

#### **ELECTRICAL CHARACTERISTICS**

The specifications surrounded by  $\square$  are guaranteed by design engineering at  $-40^{\circ}$ C  $\leq$  Ta  $\leq$  85 $^{\circ}$ C.

#### **RP517x Electrical Characteristics**

 $(Ta = 25^{\circ}C)$ 

Symbol	Parameter		Condition	Min.	Тур.	Max.	Unit
Vouт	Output Voltage		V <sub>IN</sub> = V <sub>CE</sub> = 3.6 V	-0.018		+0.018	V
IQ	Operating Quiescent Curre	ent	$V_{IN} = V_{CE} = V_{OUT} = 5.5 \text{ V},$ $V_{SET} = 0.6 \text{ V}, \text{ at rest}$		0.3		μА
ISTANDBY	Standby Current		V <sub>IN</sub> = 5.5 V, V <sub>CE</sub> = 0 V		0.01	0.5	μА
I <sub>CEH</sub>	CE Pin Input Current, high	1	$V_{IN} = V_{CE} = 5.5 \text{ V}$	-0.025	0	0.025	μА
I <sub>CEL</sub>	CE Pin Input Current, low		$V_{IN} = 5.5 \text{ V}, V_{CE} = 0 \text{ V}$	-0.025	0	0.025	μА
Ілоптн	VOUT pin input current, high		V <sub>IN</sub> = V <sub>OUT</sub> = 5.5 V, V <sub>CE</sub> = 0 V	-0.025	0	0.025	μА
IVOUTL	VOUT pin input current, low		V <sub>IN</sub> = 5.5 V, V <sub>CE</sub> = V <sub>OUT</sub> = 0 V	-0.025	0	0.025	μА
Rdisn	Auto-discharge NMOS On-state Resistance (1)		V <sub>IN</sub> = 3.6 V, V <sub>CE</sub> = 0 V		60		Ω
$V_{CEH}$	CE Pin Input Voltage, high		$1.8 \text{ V} \leq \text{V}_{\text{IN}} \leq 5.5 \text{ V}$	1.0			V
VCEL	CE Pin Input Voltage, low		1.8 V ≤ V <sub>IN</sub> ≤ 5.5 V			0.4	V
		RP517Z	$V_{IN} = 3.6 \text{ V}, I_{LX} = -100 \text{ mA}$		0.15		Ω
$R_ONP$	PMOS on-resistance	RP517K	$V_{IN} = 3.6 \text{ V}, I_{LX} = -100 \text{ mA}$		0.19		Ω
		RP517H	V <sub>IN</sub> = 3.6 V, I <sub>LX</sub> = −100 mA		0.19		Ω
		RP517Z	V <sub>IN</sub> = 3.6 V, I <sub>LX</sub> = −100 mA		0.15		Ω
Ronn	NMOS on-resistance	RP517K	V <sub>IN</sub> = 3.6 V, I <sub>LX</sub> = −100 mA		0.19		Ω
	RP517H	V <sub>IN</sub> = 3.6 V, I <sub>LX</sub> = −100 mA		0.19		Ω	
tstart	Soft-start time		V <sub>IN</sub> = V <sub>CE</sub> = 3.6 V		10		ms
I <sub>LXLIM</sub>	LX current limit		$V_{IN} = V_{CE} = 3.6 \text{ V}$	300	580		mA
Vuvlof	Undervoltage lockout		V <sub>IN</sub> = V <sub>CE</sub> , falling	1.40	1.50	1.65	V
Vuvlor			V <sub>IN</sub> = V <sub>CE</sub> , rising	1.55	1.65	1.80	V

All test items listed under Electrical Characteristics are done under the pulse load condition (Tj  $\approx$  Ta = 25°C). Test circuit is operated with "Open Loop Control" (GND = 0 V), unless otherwise specified.

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<sup>(1)</sup> RP517xxx1D only

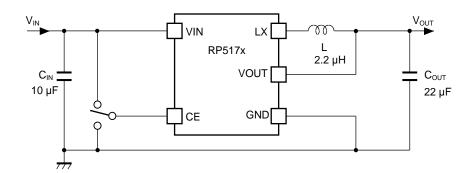
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# **Product-specific Electrical Characteristics**

 $RP517xxx1x (Ta = 25^{\circ}C)$ 

Product name		<b>V</b> <sub>OUT</sub> <b>[V]</b>	
- Floudet Hallie	Min.	Тур.	Max.
RP517x031x	0.282	0.30	0.318
RP517x041x	0.382	0.40	0.418
RP517x051x	0.482	0.50	0.518
RP517x061x	0.582	0.60	0.618
RP517x071x	0.682	0.70	0.718
RP517x081x	0.782	0.80	0.818
RP517x091x	0.882	0.90	0.918
RP517x101x	0.982	1.00	1.018
RP517x111x	1.082	1.10	1.118
RP517x121x	1.182	1.20	1.218

#### TYPICAL APPLICATION CIRCUIT



**RP517x Typical Application Circuit** 

#### **Precautions for Selecting External Components**

- Using ceramic capacitors with low ESR (Equivalent Series Resistance) are recommended. Select capacitors with bias characteristics and input/output voltages taken into consideration.
- When a built-in Lx switch is turned off, a spike-like high voltage may be generated due to an inductor. C<sub>OUT</sub> voltage resistance should be 1.5 times or more than the set output voltage.
- Select an inductor having small DC resistance, sufficient allowable current and less possibility of causing magnetic saturation.

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#### **TECHNICAL NOTES**

The performance of a power source circuit using this device is highly dependent on the peripheral circuit. A peripheral component or the device mounted on PCB should not exceed a rated voltage, a rated current or a rated power. When designing a peripheral circuit, please be fully aware of the following points.

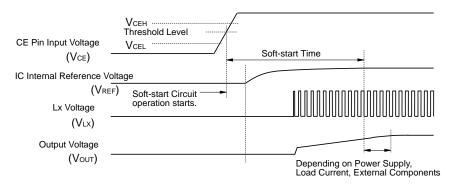
• When an intermediate voltage other than V<sub>IN</sub> and GND is input to the CE pin, a supply current may be increased by a through current of a logic circuit in the IC. The CE pin is neither pulled up nor pulled down, therefore the operation is not stable at open.

#### THEORY OF OPERATION

#### **Soft-start Time**

#### Starting-up with CE Pin

The IC starts to operate when the CE pin voltage ( $V_{CE}$ ) exceeds the threshold voltage. The threshold voltage is preset between CE "High" input voltage ( $V_{CEH}$ ) and CE "Low" input voltage ( $V_{CEL}$ ). After the start-up of the IC, soft-start circuit starts to operate. Then, after a certain period of time, the reference voltage ( $V_{REF}$ ) in the IC gradually increases up to the specified value. Switching starts when  $V_{REF}$  reaches the preset voltage, and after that the output voltage rises as  $V_{REF}$  increases. Soft-start time ( $t_{START}$ ) indicates the period from the time soft-start circuit gets activated to the time  $V_{REF}$  reaches the specified voltage.  $t_{START}$  is not always equal to the turn-on speed of the DC/DC converter. Note that the turn-on speed could be affected by the power supply capacity, the output current ( $t_{OUT}$ ), the inductance and the output capacitor value ( $t_{OUT}$ ).

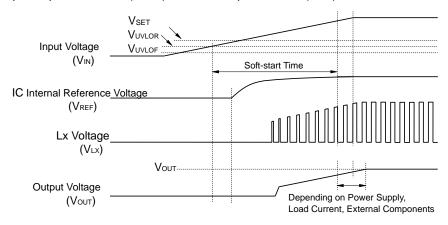


**Timing Chart: Starting-up with CE Pin** 

#### Starting-up with Power Supply

After the power-on, when  $V_{IN}$  exceeds the UVLO release voltage ( $V_{UVLOR}$ ), the IC starts to operate. Then, soft-start circuit starts to operate and after a certain period of time,  $V_{REF}$  gradually increases up to the specified value. Switching starts when  $V_{REF}$  reaches the preset voltage, and after that the output voltage rises as  $V_{REF}$  increases. The turn-on speed of  $V_{OUT}$  could be affected by following conditions:

- 1. The V<sub>IN</sub> turn-on speed determined by the power supply to the IC and the C<sub>IN</sub>
- The output capacitor value (C<sub>OUT</sub>) and the output current (I<sub>OUT</sub>)



**Timing Chart: Starting-up with Power Supply** 

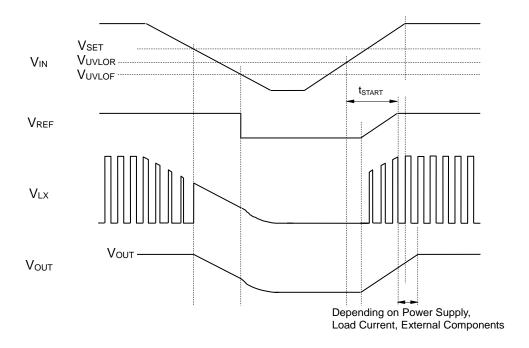
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#### **Undervoltage Lockout (UVLO) Circuit**

When  $V_{IN}$  becomes lower than  $V_{SET}$ , the buck DC/DC converter stops its switching operation and ON duty becomes 100%, then  $V_{OUT}$  gradually falls according to  $V_{IN}$ . When the  $V_{IN}$  drops below the UVLO detector threshold ( $V_{UVLOF}$ ), the UVLO operates,  $V_{REF}$  stops, and PMOS and NMOS built-in switch transistors turn "OFF". As a result,  $V_{OUT}$  drops according to the  $C_{OUT}$  capacitance value and  $I_{OUT}$ . As for RP517xxx1D, the discharge transistor for  $C_{OUT}$  discharges after it turns on.

To restart the operation,  $V_{IN}$  needs to exceed  $V_{UVLOR}$ . The timing chart below shows the voltage shifts of  $V_{REF}$ ,  $V_{LX}$  and  $V_{OUT}$  when  $V_{IN}$  value is varied.

Note: Falling edge (operating) and rising edge (releasing) waveforms of  $V_{\text{OUT}}$  could be affected by the initial voltage of  $C_{\text{OUT}}$  and the output current of  $V_{\text{OUT}}$ .

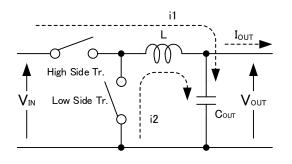


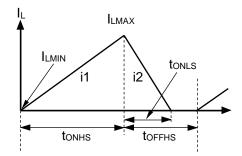
Timing Chart with Variations in Input Voltage (VIN)

#### Operation of Buck DC/DC Converter and Output Current

General operation of the buck DC/DC converter is shown in the following figures.

The buck DC/DC converter charges energy in the inductor while High Side transistor turns "ON", and discharges the energy from the inductor when LX transistor turns "OFF". This inductor reduces the energy loss to provide the lower output voltage (V<sub>OUT</sub>) than the input voltage (V<sub>IN</sub>).





**Basic Circuit** 

Inductor Current (IL) flowing through Inductor (L)

- **Step1.** When the High Side transistor turns "ON", I<sub>L</sub> (i1) flows through the inductor to charge C<sub>OUT</sub> and provide I<sub>OUT</sub>. At this moment, i1 increases from the minimum inductor current (I<sub>LMIN</sub>) of 0 A to reach the maximum inductor current (I<sub>LMAX</sub>) in proportion to the on-time period of High Side transistor (t<sub>ONHS</sub>).
- **Step2.** When High Side transistor turns "OFF", the inductor turns Low Side transistor "ON" to maintain  $I_L$  at  $I_{LMAX}$  and  $I_L$  (i2) flows into L.
- Step3. I<sub>L</sub> = i2 decreases gradually and reaches I<sub>LMIN</sub> after the open-time period of Low Side transistor and Low Side transistor (tonles) turns "OFF". This is called discontinuous current mode.

  As to the continuous current mode, the output current (I<sub>OUT</sub>) increases and the off-time period of High Side transistor (toffhs) ends before I<sub>L</sub> reaches I<sub>LMIN</sub>. In the next cycle, High Side transistor turns "ON" and Low Side transistor turns "OFF", then I<sub>L</sub> increases from I<sub>L</sub> =I<sub>LMIN</sub> > 0.

When the buck DC/DC operation is constant,  $I_{LMIN}$  and  $I_{LMAX}$  during the open-time period of Low Side transistor (tonhs) would be same as during the off-time period of High Side transistor. The difference of the current between  $I_{LMAX}$  and  $I_{LMIN}$  represents  $\Delta I$  as shown in the following equation 1.

$$\Delta I = I_{LMAX} - I_{LMIN} = V_{OUT} \times t_{ONLS} / L = (V_{IN} - V_{OUT}) \times t_{ONHS} / L_{...}$$
 (1)

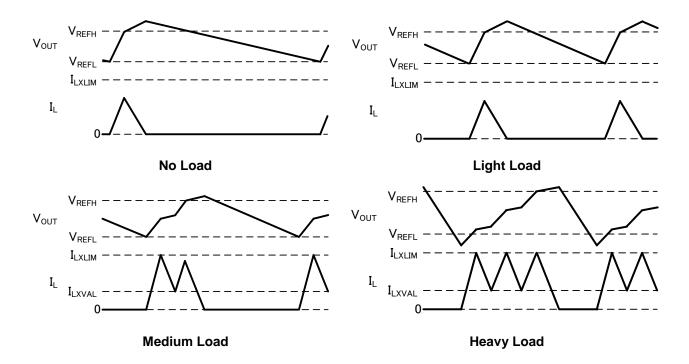
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#### **VFM Mode**

The VFM (Variable Frequency Modulation) mode is adopted as a switching method to achieve a high efficiency under light load conditions. A switching frequency varies depending on values of input voltage  $(V_{IN})$ , output voltage  $(V_{OUT})$ , and output current  $(I_{OUT})$ . Check the actual characteristics to avoid the switching noise.

A switching starts when  $V_{OUT}$  drops below the lower-limit reference voltage ( $V_{REFL}$ ). When  $V_{OUT}$  exceeds the upper-limit reference voltage ( $V_{REFH}$ ), a constant voltage is output by a hysteresis control which stops the switching.

In order to operate within the rated characteristic of inductor and avoid the deteriorated band frequency of DC superimposed characteristics, when the inductor current ( $I_L$ ) exceeds LX current limit ( $I_{LXLIM}$ ), the operation shifts to off-cycle. And when  $I_L$  drops below the valley current limit ( $I_{LXVAL}$ ), the operation shift to on-cycle.



#### APPLICATION INFORMATION

#### **Technical Notes of PCB Layout**

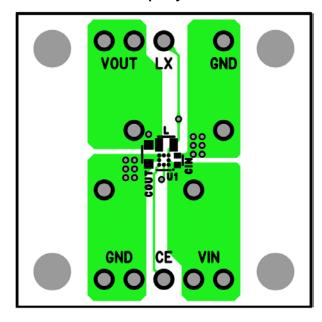
The performance of a power source circuit using this device is highly dependent on a peripheral circuit. A peripheral component or the device mounted on PCB should not exceed a rated voltage, a rated current or a rated power. When designing a peripheral circuit, please be fully aware of the following points. Refer to *PCB Layout* below.

- External components must be connected as close as possible to the ICs and make wiring as short as possible. Especially, the capacitor connected in between VIN pin and GND pin must be wiring the shortest.
- If the impedance of power supply lines and GND lines is high, the internal voltage of the IC may shift by the switching current, and the operating may be unstable. Make the power supply and GND lines sufficient.
- A sufficient consideration is required due to a large switching current flows through power supply lines, GND lines, an inductor, LX and VOUT lines.
- The wiring between VOUT pin and inductor should be separated from the wiring connected to the load.

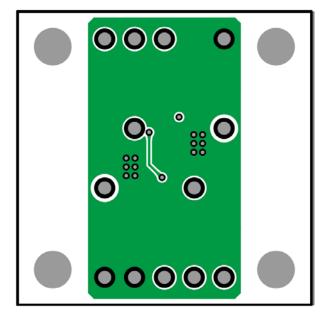
#### **PCB Layout**

#### RP517Zxx1x (WLCSP-8-P1)

**Top Layer** 



**Bottom Layer** 

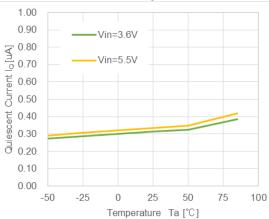


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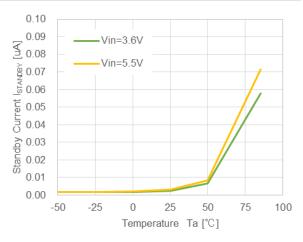
#### TYPICAL CHARACTERISTICS

Note: Typical Characteristics are intended to be used as reference data; they are not guaranteed.

#### 1) Quiescent Current vs Temperature

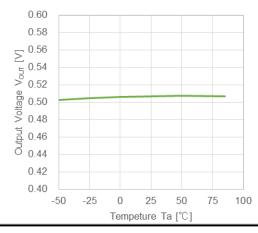


#### 2) Standby Current vs Temperature



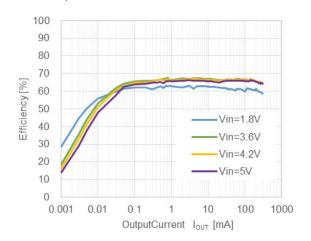
#### 3) Output Voltage vs Temperature

RP517x051x, V<sub>IN</sub>=3.6V

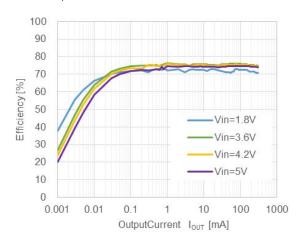


#### 4) Efficiency vs Output Current

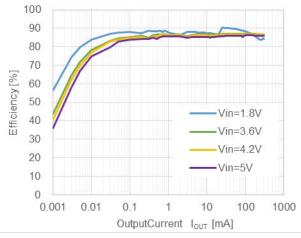
RP517x031x, Ta=25°C



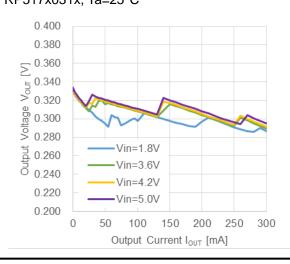
#### RP517x051x, Ta=25°C



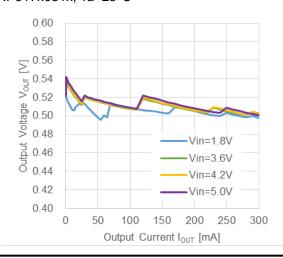
RP517x121x, Ta=25°C



5) Output Voltage vs Output Current RP517x031x, Ta=25°C

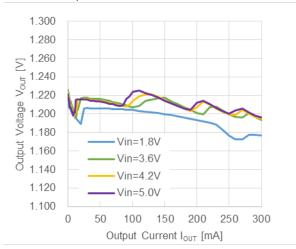


RP517x051x, Ta=25°C

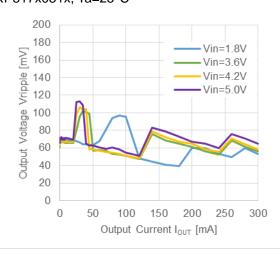


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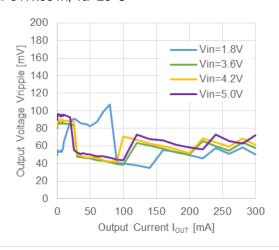
#### RP517x121x, Ta=25°C



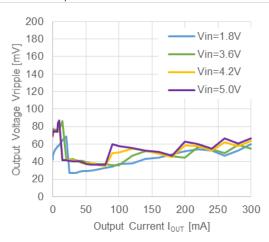
# 6) Ripple Voltage vs Output Current RP517x031x, Ta=25°C



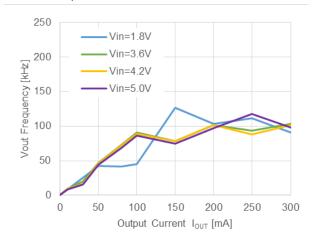
#### RP517x051x, Ta=25°C



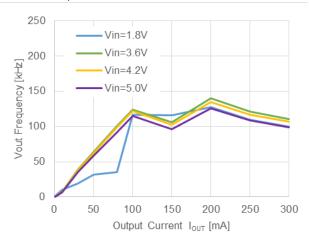
#### RP517x121x, Ta=25°C



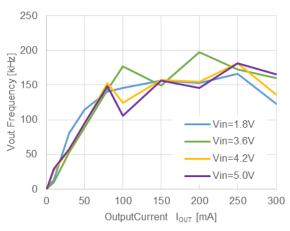
#### 7) Switching Frequency vs Output Current RP517x031x, Ta=25°C



#### RP517x051x, Ta=25°C



#### RP517x121x, Ta=25°C



# 8) Load Transient Response

RP517x051x, V<sub>IN</sub>=3.6V, Ta=25°C

 $I_{OUT} = 10 \mu A -> 100 m A$ 

-100

200 [V] Lookage Voors [V] Output Voltage Voors 0.220 100 Output Current I our [mA] 0 Vout 0.45 0.40 0

200

Time [us]

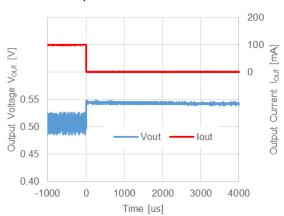
300

400

500

100

#### $I_{OUT} = 100 \text{mA} -> 10 \mu \text{A}$

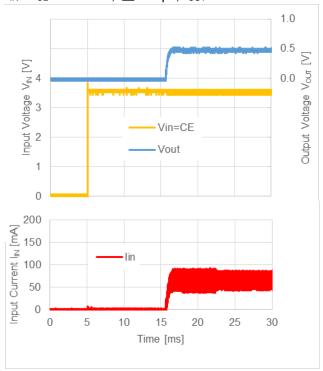


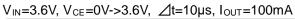
No.EA-519-190808

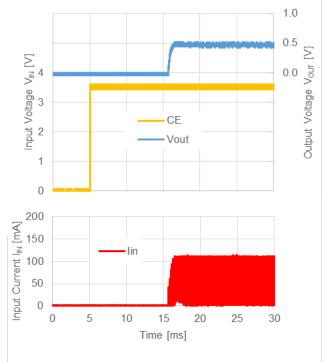
#### 9) Soft Start Time

RP517x051x, Ta=25°C

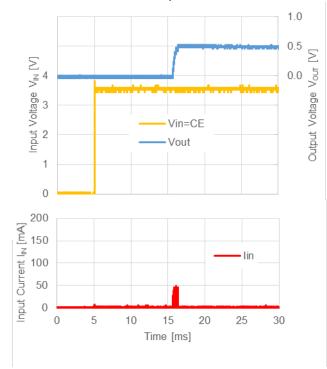
 $V_{IN}=V_{CE}=0V->3.6V$ ,  $\Delta t=10\mu s$ ,  $I_{OUT}=100mA$ 



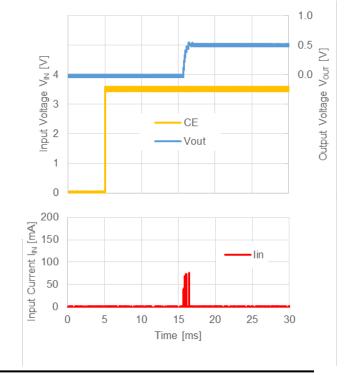




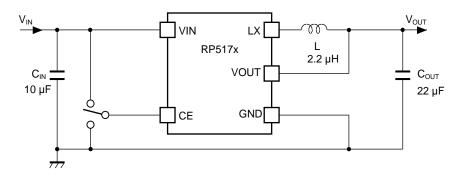
RP517x051x, Ta=25°C  $V_{IN}=V_{CE}=0V->3.6V$ ,  $\Delta t=10\mu s$ ,  $I_{OUT}=0mA$ 



 $V_{IN}=3.6V$ ,  $V_{CE}=0V->3.6V$ ,  $\Delta t=10\mu s$ ,  $I_{OUT}=0mA$ 



#### **Test Circuit**



**Test Circuit of Typical Characteristics** 

# **Measurement Components of Typical Characteristics**

Symbol	Capacitance	Test item	Manufacture	Parts number
Cin	10µF	All	Murata	GRM155R60J106ME0
Соит	22µF	All	TAIYO YUDEN	JMK107BBJ226MA-T
L	2.2µH	All	Murata	DFE201610P-2R2M

Ver. A

The power dissipation of the package is dependent on PCB material, layout, and environmental conditions. The following measurement conditions are based on JEDEC STD. 51-9.

#### **Measurement Conditions**

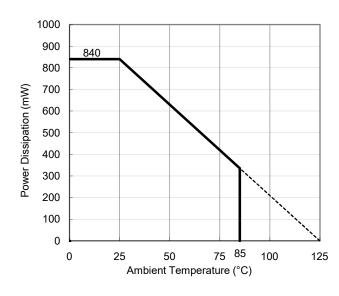
Item	Measurement Conditions		
Environment	Mounting on Board (Wind Velocity = 0 m/s)		
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)		
Board Dimensions	101.5 mm x 114.5 mm x 1.6 mm		
	Outer Layer (First Layer): 10% 50um		
Copper Ratio	Inner Layers (Second and Third Layers): 99.5 x 99.5mm 100% 70um		
	Outer Layer (Fourth Layer): 10% 50um		

#### **Measurement Result**

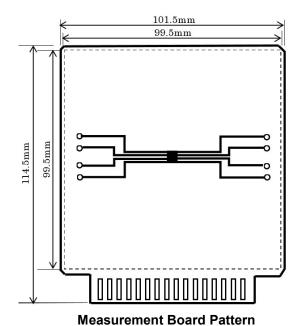
 $(Ta = 25^{\circ}C, Tjmax = 125^{\circ}C)$ 

Item	Measurement Result
Power Dissipation	840 mW
Thermal Resistance (θja)	θja = 119°C/W

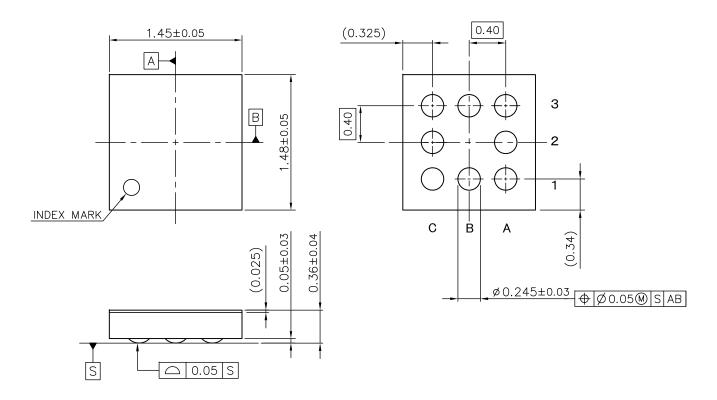
 $\theta$ ja: Junction-to-Ambient Thermal Resistance



Power Dissipation vs. Ambient Temperature



Ver. A



WLCSP-8-P1 Package Dimensions (Unit: mm)

VI-160823

No.	Inspection Items	Inspection Criteria	Figure
1	Package chipping	A≥0.2mm is rejected B≥0.2mm is rejected C≥0.2mm is rejected And, Package chipping to Si surface and to bump is rejected.	B C
2	Si surface chipping	A≥0.2mm is rejected B≥0.2mm is rejected C≥0.2mm is rejected But, even if A≥0.2mm, B≤0.1mm is acceptable.	B C
3	No bump	No bump is rejected.	
4	Marking miss	To reject incorrect marking, such as another product name marking or another lot No. marking.	
5	No marking	To reject no marking on the package.	
6	Reverse direction of marking	To reject reverse direction of marking character.	
7	Defective marking	To reject unreadable marking. (Microscope: X15/ White LED/ Viewed from vertical direction)	
8	Scratch	To reject unreadable marking character by scratch. (Microscope: X15/ White LED/ Viewed from vertical direction)	
9	Stain and Foreign material	To reject unreadable marking character by stain and foreign material. (Microscope: X15/ White LED/ Viewed from vertical direction)	

Ver. A

The power dissipation of the package is dependent on PCB material, layout, and environmental conditions. The following measurement conditions are based on JEDEC STD. 51-7.

#### **Measurement Conditions**

Item	Measurement Conditions
Environment	Mounting on Board (Wind Velocity = 0 m/s)
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)
Board Dimensions	76.2 mm × 114.3 mm × 0.8 mm
Copper Ratio	Outer Layer (First Layer): Less than 95% of 50 mm Square Inner Layers (Second and Third Layers): Approx. 100% of 50 mm Square Outer Layer (Fourth Layer): Approx. 100% of 50 mm Square
Through-holes	φ 0.3 mm × 30 pcs

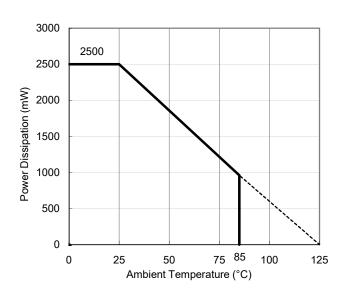
#### **Measurement Result**

(Ta = 25°C, Tjmax = 125°C)

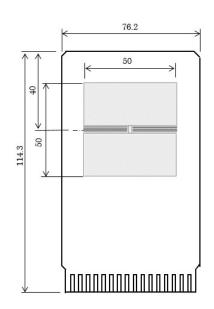
Item	Measurement Result
Power Dissipation	2500 mW
Thermal Resistance (θja)	θja = 39°C/W
Thermal Characterization Parameter (ψjt)	ψjt = 11°C/W

 $\theta$ ja: Junction-to-Ambient Thermal Resistance

ψjt: Junction-to-Top Thermal Characterization Parameter



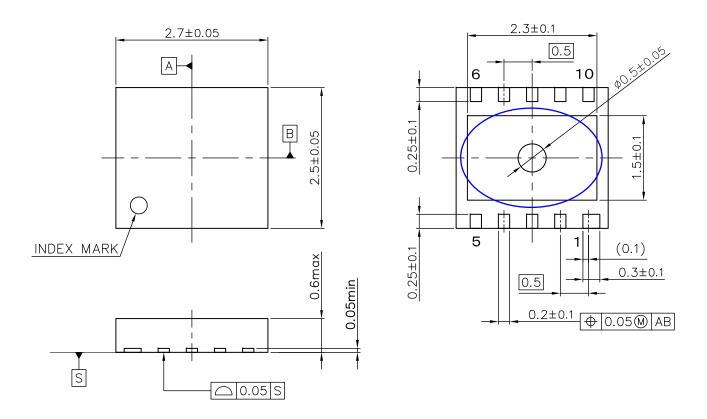
Power Dissipation vs. Ambient Temperature



**Measurement Board Pattern** 

i

Ver. B



DFN(PLP)2527-10 Package Dimensions (mm)

i

<sup>\*</sup> The tab on the bottom of the package shown by blue circle is a substrate potential (GND). It is recommended that this tab be connected to the ground plane on the board but it is possible to leave the tab floating.

Ver A

The power dissipation of the package is dependent on PCB material, layout, and environmental conditions. The following measurement conditions are based on JEDEC STD. 51-7.

#### **Measurement Conditions**

Item	Measurement Conditions	
Environment	Mounting on Board (Wind Velocity = 0 m/s)	
Board Material	Glass Cloth Epoxy Plastic (Four-Layer Board)	
Board Dimensions	76.2 mm × 114.3 mm × 0.8 mm	
Copper Ratio	Outer Layer (First Layer): Less than 95% of 50 mm Square Inner Layers (Second and Third Layers): Approx. 100% of 50 mm Square Outer Layer (Fourth Layer): Approx. 100% of 50 mm Square	
Through-holes	φ 0.3 mm × 13 pcs	

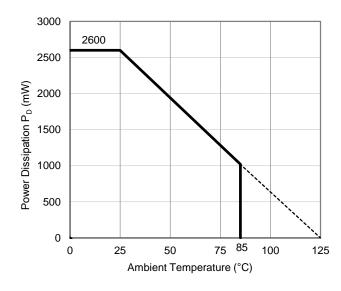
#### **Measurement Result**

(Ta = 25°C, Tjmax = 125°C)

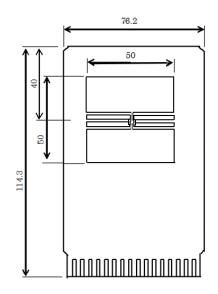
Item	Measurement Result
Power Dissipation	2600 mW
Thermal Resistance (θja)	θja = 38°C/W
Thermal Characterization Parameter (ψjt)	ψjt = 13°C/W

 $\theta$ ja: Junction-to-Ambient Thermal Resistance

ψjt: Junction-to-Top Thermal Characterization Parameter

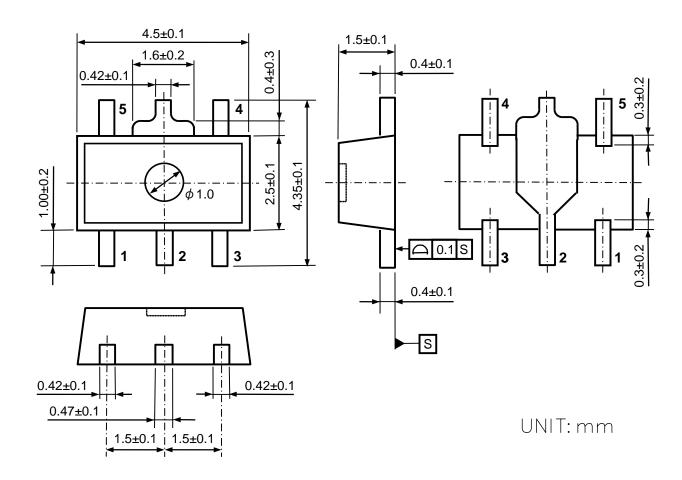


Power Dissipation vs. Ambient Temperature



**Measurement Board Pattern** 

Ver. A



**SOT-89-5 Package Dimensions** 



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