

INTERFACE BOARDS

FOR 24V FTP-60A SERIES

FTP-62ADSL000 SERIES

■ HIGHLIGHTS

- 24V FTP-60A series I/F board for 2-, 3- and 4-inch mechanisms
- Supports serial (RS-232C) or USB (V.2.0) I/F
- Supports 2-D bar codes and graphics
- Windows®2000/XP/Vista, Linux, OPOS drivers, CE 5.0
- UL File No. E171434
- RoHS compliant



■ PART NUMBERS

| Part Number | Interface Type | Cutter Control | DIP Switch | Remarks | Mechanism Part Number |
|---------------|----------------|----------------|------------|-----------------------|--------------------------------|
| FTP-62ADSL000 | USB / RS-232C | Yes | Yes | Evaluation board only | All part numbers |
| FTP-62ADSL001 | USB | Yes | No | USB printer | FTP-63AMCL001 |
| FTP-62ADSL011 | Serial | Yes | No | RS-232C | FTP-63AMCL011 |
| FTP-62ADSL021 | USB | Yes | No | USB com | FTP-63AMCL401 FTP-63AMCL411 |
| FTP-62ADSL002 | USB | Yes | No | USB printer | FTP-63AMCL101 |
| FTP-62ADSL012 | Serial | Yes | No | RS-232C | FTP-63AMCL111 FTP-63AMCL301 |
| FTP-62ADSL022 | USB | Yes | No | USB com | FTP-63AMCL311 |

■ INTERFACE SPECIFICATION AT HOST SIDE

| Item | Specifications |
|----------|--|
| RS-232C | Data speed: 460.8k / 230.4k / 115.2k / 19.2k / 9.6k / 4.8k bps Synchronous method: Full duplex Handshake: DTR/DSR, XON/XOFF control Input/output level: RS-232C |
| USB V1.1 | Data speed: Full speed 12Mbps Data input/output method: Referential data input/output |

■ DIP SWITCH SETTING DSW1

| Bit No. | Setting Function | OFF | ON | Shipment setting |
|---------|-----------------------|--------------|---------------|------------------|
| 1 | Communication setting | USB printer | USB com | OFF |
| 2 | Cutter type setting | Slide cutter | Rotary cutter | OFF*1 |

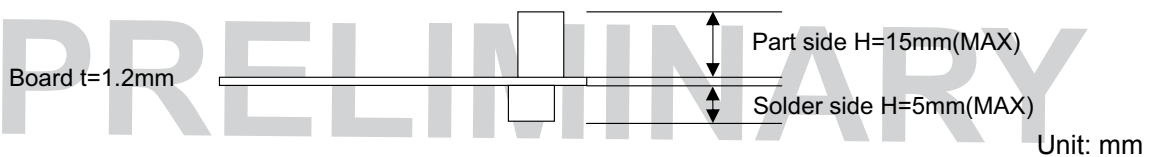
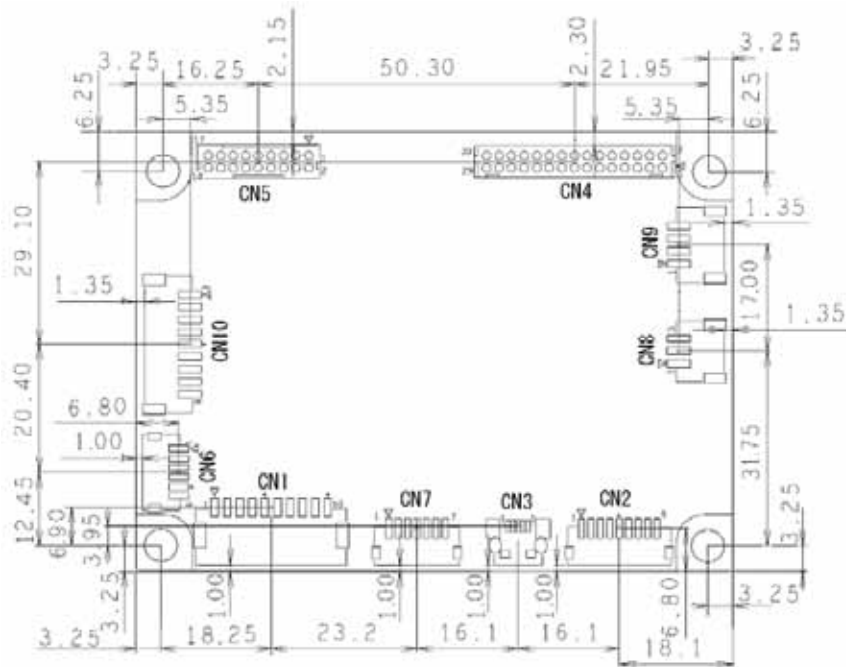
Note: *1: Please change to the setting for the mechanism used. Mechanism might malfunction when using the wrong setting.

FTP-62ADSL000 Series

■ DIMENSIONS

1. External specifications

1.1 External view of control circuit board



1.2 Control circuit board connector types

| Symbol | Name | Function | Type case | Manufacturer |
|--------------------|--------------------------------------|--|-------------------------|--------------|
| CN1 | Power supply connector | To connect +24V power supply | SM10B-PASS-TBT (LF)(SN) | JST |
| CN2* ¹ | RS-232C I/F control signal connector | To connect RS-232C interface & control signals | S9B-ZR-SM4A-TF (LF)(SN) | JST |
| CN3* ¹ | USB I/F connector | To connect USB interface | 51387-0530 | Molex |
| CN4 | Thermal head connector | To connect thermal head | B30B-PHDSS (LF)(SN) | JST |
| CN5 | Paper feed & cutter connector | To connect paper feed motor & cutter motor | LY20-18P-DL1-P5E | JST |
| CN6* ¹ | Drawer kick connector | To connect drawer kick | S6B-ZR-SM4A-TF (LF)(SN) | JST |
| CN7 | Operation panel connector | To connect operation panel | S7B-ZR-SM4A-TF (LF)(SN) | JST |
| CN8 | Near end sensor connector | To connect near end detection switch | S3B-PH-SM4-TB (LF)(SN) | JST |
| CN9 | External sensor connector | To connect external detection switch | S4B-PH-SM4-TB (LF)(SN) | JST |
| CN10* ² | --- | --- | --- | --- |

Notes: *1: Depends on the board type *2: not mounted

FTP-62ADSL000 Series

1. Connector for Head, Motor Power Supply (CN1)

Connector part number: *SM10B-PASS-TBT (J.S.T) or equivalent (P.C.B. side)

Mating connector: PAP-10V-S (J.S.T) or equivalent (P.C.B. side)

| No | Signal | I/O | Contents | No | Signal | I/O | Contents |
|----|--------|-----|----------------|----|--------|-----|----------------|
| 1 | +24V | I | Power for head | 2 | +24V | I | Power for head |
| 3 | +24V | I | Power for head | 4 | +24V | I | Power for head |
| 5 | +24V | I | Power for head | 6 | GND | - | Ground |
| 7 | GND | - | Ground | 8 | GND | - | Ground |
| 9 | GND | - | Ground | 10 | GND | - | Ground |

■ INTERFACE

2. RS-232C standard

(1) Connector (CN2)

Connector part number : S9B-ZR-SM4A-TF (J.S.T.) or equivalent

Mating connector part number : ZHR-9 (J.S.T.) or equivalent

(2) Connector pin assignment

| No | Signal | I/O | Contents | No | Signal | I/O | Contents |
|----|--------|-----|--------------------|----|--------|-----|---------------------|
| 1 | FG | - | Frame ground | 2 | RD | I | Receive Data |
| 3 | TD | O | Transmission data | 4 | DTR | O | Data terminal ready |
| 5 | GND | - | Signal ground | 6 | DSR | I | Data set ready |
| 7 | SLCTIN | I | Printer select | 8 | INPRM | I | Reset |
| 9 | AFT | I | Paper feed request | | | | |

3. USB standard

(1) Connector (CN3)

Connector part number: 51387-0530 (Molex)

Mating connector part number: UX40-MB-5P (Hirose)

(2) Connector pin assignment

| No | Signal | I/O | Contents | No | Signal | I/O | Contents |
|----|--------|-----|--------------------|----|--------|-----|--------------------|
| 1 | VBUS | I | Bus Power Supply | 2 | D- | I/O | Differential data- |
| 3 | D+ | I/O | Differential data+ | 4 | N.C. | - | No connection |
| 5 | GND | - | Signal ground | | | | |

Notes:

- Symbol “—” means a negative logic signal.
- “I” or “O” means a signal direction from the interface board side.

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■ CONNECTOR PIN ASSIGNMENT OF CONTROL BOARD (FPC)

1. Thermal head control circuit side (CN4)

Control circuit side: B30B-PHDSS (LF) (SN) JST)

Mechanism side: PHDR-30VS (J.S.T)

| No. | Signal | I/O | Contents | No. | Signal | I/O | Contents |
|-----|--------|-----|------------------|-----|-------------------------|-----|------------------|
| 1 | VH | O | Head drive power | 2 | VH | O | Head drive power |
| 3 | VH | O | Head drive power | 4 | VH | O | Head drive power |
| 5 | DI 1 | I | Data out 1 | 6 | DO 1 | O | Data in 1 |
| 7 | GND | - | Head ground | 8 | GND | - | Head ground |
| 9 | GND | - | Head ground | 10 | GND | - | Head ground |
| 11 | GND | - | Head ground | 12 | STB 1 | O | Strobe 1 |
| 13 | CLK | O | Clock | 14 | $\overline{\text{LAT}}$ | O | Data latch |
| 15 | Vdd | O | Logic | 16 | GND | - | Ground |
| 17 | TH | I | Thermistor | 18 | STB 2 | O | Strobe 2 |
| 19 | GND | - | Ground | 20 | GND | - | Ground |
| 21 | GND | - | Ground | 22 | GND | - | Ground |
| 23 | DI 2 | I | Data out 2 | 24 | DO 2 | O | Data in 2 |
| 25 | VH | O | Head drive power | 26 | VH | O | Head drive power |
| 27 | VH | O | Head drive power | 29 | VH | O | Head drive power |
| 29 | N.C. | - | Not connected | 30 | N.C. | - | Not connected |

2. Motor, Sensor (CN5)

Control circuit side: LY20-18P-DL1-P5E (JAE)

Mechanism side: LY10-DC18 (JAE)

| No. | Signal | I/O | Contents | No. | Signal | I/O | Contents |
|-----|--------------------------|-----|---|-----|--------------------------|-----|--|
| 1 | MT A | I/O | Motor excitation signal A (cutter) | 2 | MT $\overline{\text{B}}$ | I/O | Motor excitation signal $\overline{\text{B}}$ (cutter) |
| 3 | MT B | I/O | Motor excitation signal B (cutter) | 4 | MT $\overline{\text{A}}$ | I/O | Motor excitation signal $\overline{\text{A}}$ (cutter) |
| 5 | SVCC | O | Power supply for photointerruptor | 6 | CHP | I | Cutter photointerruptor (emitter) |
| 7 | CSEK | I | Cutter photointerruptor (cathode) | 8 | GND | - | Ground |
| 9 | TH | I | Thermistor | 10 | PSEK | I | Paper detection photointerruptor (cathode) |
| 11 | MT A | I/O | Motor excitation signal A (paper) | 12 | $\overline{\text{PES}}$ | I | Paper detection photointerruptor (emitter) |
| 13 | MT $\overline{\text{B}}$ | I/O | Motor excitation signal $\overline{\text{B}}$ (paper) | 14 | SVCC | O | Power supply for photointerruptor |
| 15 | MT B | I/O | Motor excitation signal B (paper) | 16 | SEK | I | Lever detection photointerruptor (cathode) |
| 17 | MT $\overline{\text{A}}$ | I/O | Motor excitation signal $\overline{\text{A}}$ (paper) | 18 | HUP | I | Lever detection photointerruptor (emitter) |

■ INTERFACE COMMAND OPTIONS

Please refer to the FTP-62ADSL series datasheet

CONNECTOR PIN ASSIGNMENT OF INTERFACE BOARD

3. Connector for Drawer Kick (CN6)

Board side: S6B-ZR-SM4A-TF (J.S.T)

Remote side: ZHR-6 (J.S.T.)

| No. | Signal | I/O | Contents | No. | Signal | I/O | Contents |
|-----|----------------------|-----|--------------------|-----|----------------------|-----|----------------------------|
| 1 | Power supply +24V | O | Drawer kick | 2 | Drawer kick1 control | | Drawer kick1 control |
| 3 | Drawer kick2 control | | Control Z terminal | 4 | Drawer kick1 sensor | | Drawer kick2 control |
| 5 | Drawer kick1 sensor | | Sensor2 | 6 | +3V GND | - | Ground terminal for sensor |

4. Connector for Operation Panel (CN7)

Connector part number: S7B-ZR-SM4A-TF (J.S.T) or equivalent

Mating connector: ZHR-7 (J.S.T.)

| No. | Signal | I/O | Contents | No. | Signal | I/O | Contents |
|-----|--------|-----|---------------|-----|--------|-----|--------------|
| 1 | ATF | | Motor Phase A | 2 | IMPRM | | Reset |
| 3 | SLCTIN | | Motor Phase B | 4 | 3V GND | - | Logic ground |
| 5 | LED1 | O | LED 1 output | 6 | LED2 | O | LED 2 output |
| 7 | 3.3V | O | Logic power | | | | |

5. Connector for Paper Near-End Sensor (CN8)

Connector part number: *B3B-PH-SM4-TB (J.S.T) or equivalent (P.C.B. side)

Mating connector: PHR-3

| No | Signal | I/O | Contents | No | Signal | I/O | Contents |
|----|--------|-----|-----------------------|----|--------|-----|---------------|
| 1 | +3V | O | Power for logic | 2 | NC | - | Not connected |
| 3 | NES | | Paper near end signal | | | | |

6. Connector for External I Sensor (CN9)

Connector part number: B4B-PH-SM4-TB (J.S.T.) or equivalent

| No | Signal | I/O | Contents | No | Signal | I/O | Contents |
|----|--------|-----|-----------------------|----|--------|-----|-----------------------|
| 1 | +3V | O | Logic for Power | 2 | SEK | | Paper Near End Signal |
| 3 | SENS | | Paper Near End Signal | 4 | SVCC | O | Paper Near End Signal |

7. Connector for Presenter (CN10)

Connector part number: SM09B-SRSS-TB (J.S.T.) or equivalent

| No. | Signal | I/O | Contents | No. | Signal | I/O | Contents |
|-----|--------|-----|----------|-----|--------|-----|----------|
| 1 | | | tbd | 2 | | | tbd |
| 3 | | | tbd | 4 | | | tbd |
| 5 | | | tbd | 6 | | | tbd |
| 7 | | | tbd | 8 | | | tbd |
| 9 | | | tbd | | | | tbd |

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COMMANDS

| Command | Contents |
|--------------------------|---|
| HT | Moves print position to the next tab. |
| LF | Line feed. |
| FF | Feeds forms (new page). |
| ESC EM+n | Setting the amount of the feeding at automatic paper feed. |
| ESC FF | Data printing in page print mode. |
| ECS RS | Sets reverse printing. |
| ESC US | Resets reverse printing. |
| ESC SP+n | Character spacing setting. |
| ESC ! + n | Sets print mode. |
| ESC \$+n1+n2 | Absolute position specification. |
| ESC % + n | External registration character specification/cancellation. |
| ESC & +y+c1+c2+x+d1to dn | External registration character definition. |
| ESC *+m+n1+n2+d1+dN | Sets bit image mode. |
| ESC -+n | Underline setting. |
| ESC 2 | Sets 1/6 inch line feed length. |
| ESC 3+n | Sets the line feed length. |
| ESC ? + n | External registration character deletion. |
| ESC @ | Printer initialization. |
| ESC A+n | Sets the space between the line. |
| ESC C+n | Sets the page length by character line. |
| ESC D+d1+dN +NUL | Sets the tab position. |
| ESC E +n | Highlighted printing specification/cancellation. |
| ESC J+n | Feeds paper in forward direction and prints. |
| ESC K+n | Reverse paper feed. |
| ESC L | Page printing mode selection. |
| ESC Q + n +! + j | Frame overlay function (page mode selection) |
| ESC R+n | Selects international character. |
| ESC S | Line printing mode. |
| ESC T + n | Page print mode print direction setting. |
| ESC V+n | Right Rotation 90° specification / cancellation. |

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| Command | Contents |
|-------------------------------------|---|
| ESCW+x1+x2+y1+y2+d1+dX1+dX2+dY1+dy2 | Page print mode print area setting |
| ESC X+n+m | Setting the turning time of the motor excitation. |
| ESC Y+01n+ESC | Program download. |
| ESC Y+n1+n2 | Horizontal position setting. |
| ESC a+n | Position alignment. |
| ESC c+1+n | Sets internal processing. |
| ESC c+5+n | Paper feed key valid/invalid setting. |
| ESC d+n | Printing and n-line feeding. |
| ESC e+n | Prints and reverse feeds n-lines. |
| ESC r+n+t1+t2 | Specified pulse generation. |
| ESC s+n | Sets printing speed. |
| ESC t+n | Character code table selection. |
| ESC v | Paper detector status transmission. |
| ESC {+n | Sets/resets upside down printing. |
| FS !+n | Kanji printing mode collective specification. |
| FS & | Kanji printing mode specification. |
| FS*+m+n1+n2+d1 to dn | High speed collective image printing specified. |
| FS -+n | Kanji underline specification/cancellation. |
| FS . | Kanji printing mode cancellation. |
| FS 2+c1+c2+d1 to dn | External character definition. |
| FS 9+n | Sets the detection functions. |
| FS C+n | Kanji code system selection. |
| FS E+n | Correction of impressed energy. |
| FS S+n1+n2 | Kanji spacing setting.*1 |
| FS W+n | Kanji double height and width printing specification/cancellation |
| FS r+n*1 | Parameter transmission (serial mode). |
| GS\$+n1+n2 | Horizontal position setting. |
| GS !+n | Character size setting. |
| GS &+m+x+y1+y2+d1 to dN | Registered bit image definition. |
| GS '+m+n | Registered bit image printing. |
| GS *+x+y+d to dx | Registered bit definition. |

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| Command | Contents |
|--|---|
| GS/+m | Registered bit image printing. |
| GS : | Macro definition start /end. |
| GS < | Line feeds to the next mark. |
| GE f+n | HRI character font selection. |
| GS h+n | Barcode height setting. |
| GS k+m+n+d1~dn | Barcode printing (number of characters specification mode). |
| GS k+m+n+d1~dk+NUL | Bar code printing (Nul end mode). |
| GS k+m+k1+k2+k3+k4+ {{[p1]][d(1,1)]~[d(1,j)]}~[[pi] [d(i,1)]~[d(i,j)]]][00]h | QR two dimensional code printing. |
| GS k+m+k1+k2+k3+k4+k5;d1~dn | Maxi two dimensional code printing. |
| GS k+m+k1+k2+k3+k4+k5+k6+d1~dn | PDF 417 two dimensional code printing. |
| GS r+n | Peripheral status transmission. |
| GS v | Control board information transmission. |
| GS w+n | Barcode horizontal size setting. |
| GS (+C+n1+n2+m+fn+b+d1~dn) | Printer customize. |
| GS A+m+n | Sets the line feed length after mark detection. |
| GS B+n | Angle setting of bar code. |
| GS E+n | Sets print quality. |
| GS H+n | HRI character print position selection. |
| GS L+Nn+n2 | Left margin setting. |
| GS M+n | Mark detection correction. |
| GS V+n+m | Paper cutting (this command is only available for chip). |
| GS Wn1+n2 | Setting and cancellation of auto status transmission (serial mode). |
| GS Y+n1+n2 | Character vertical absolute position setting. |
| GS a+n | HRI character font selection. |
| GS e+m+n | Sets bar code height. |

*1: These commands are valid with FTP-62ADSL series.

FTP-62ADSL000 Series

OPTIONS

1. Cables

| Name | | Part Number | Length (mm) |
|---|---------------------------|-------------|--------------------|
| Operation Panel | (CN7) | FTP-627Y203 | 500 (19.7 inches) |
| InterfaceCable(between board and equipment) | RS232C (CN2) | FTP-629Y302 | 500 (19.7 inches) |
| | USB (CN3) | FTP-629Y301 | 1000 (34.4 inches) |
| Extension Cables | Head (CN4) | FTP-62AY001 | 300 (11.8 inches) |
| | Platen,cutter,motor(CN5) | FTP-62AY003 | 300 (11.8 inches) |
| Power Supply Cable | Logic, head, motor (CN 1) | FTP-62AY601 | 300 (11.8 inches) |

2. Driver LSI of Control Board

| Name | Part Number | Quantity / Tray | Remarks |
|------------|--------------|-----------------|---------|
| ROM | FTP-62ASR201 | 96 | |
| MCUandSRAM | MB91302A | - | |

3. Paper holder

| Name | Part number |
|--------------|-------------|
| Paper Flange | FTP-040HF |
| Paper Stand | FTP-040HS |

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