

## Crimp Specification for SBX<sup>®</sup> 350 & SBE<sup>®</sup> 320 Contacts

		SBX® 350 & SBE® 320	MAX Y				UP° DOWN°	See "Resistance Test Setup"	See "Pull Test Setup"	
All Criteria Must Be Achieved for Proper Crimp Fit & Function										
Wire Size	Contact Series	Housing Series		Dimens			Maximum Blade Angle Distortion	Silver Plated Contacts Milli-ohm Resistance	Wire Pull Out Force	Wire Pull Out Force
			X		Y		(Degrees) <sup>(4)</sup>	(MAX) <sup>(1)</sup>	(MIN) Ib <sub>f</sub> <sup>(2)</sup>	(MIN) N <sup>(2)</sup>
			In	mm	In	mm				
300 MCM	6358	SBX® 350 & SBE® 320	0.791	20.0	0.767	19.4	+0.5 up / -0.5 down	0.01	550	2447
4/0 AWG	6356								450	2002
95 mm²	1341G3								350	1771
3/0 AWG	6355							0.02	350	1557
70 mm²	1341G2								300	1335
2/0 AWG	6354								300	1335
50 mm²	1341G1								250	1112
35 mm²	6394							0.03	180	801
#2 AWG	6394								180	801

NOTE: For auxiliary contacts, see the Crimp Specifications for PP15/45 series, PowerMod<sup>®</sup> series, or PPMX contacts.



The included crimp performance and dimensional information are provided as a means to verify quality crimping of Anderson Power Products<sup>®</sup> (APP<sup>®</sup>) contacts and is based on the use of APP<sup>®</sup> tooling. The assembly of connector solutions with APP<sup>®</sup> tooling assures that all crimp performance and fit specifications are met. Customers must regularly re-check electrical performance and dimensions of crimps to determine if APP<sup>®</sup> crimp tools require maintenance due to wear over time.

The use of tooling not recommended by APP® can affect performance and may void the APP® product warranty as well as invalidate safety agency approvals or certifications.

Dimensions of crimps meeting all four performance and fit requirements may be recorded and used as quality acceptance criteria:

(1) "Milli-ohm Resistance"	Primary inspection criteria. Crimps which do not meet these minimum specifications are unacceptable.				
(2) "Wire Pull Out Force"					
(3) "Maximum Crimp Barrel Dimensions"	Not to be interpreted as target crimp dimensions. They are the maximum dimensions that allow the contact to properly fit into the connector housing. Actual dimension of acceptable quality crimps will be less than the "Max Dimensions" in at least one if not both dimensions.				
(4) "Maximum Blade Angle Distortion"	Required to ensure proper contact retention in the housing. Out of specification contacts can increase milli-ohm resistance of an assembled mated pair of connectors. Contacts with unacceptable blade angle distortion cause connector mating and unmating forces to deviate from specification.				

Quality crimping of the contact alone does not assure the installed performance of the connector system. Stress loads on the contacts from wires which have been bent or twisted near to the connector's wire exit may severely degrade connector performance. Wires should exit straight from the back of the connector and be secured before bending or twisting.

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APP® makes no warranty that the products are appropriate for the customer's application and it is the responsibility of the customer to ensure crimp and connector performance meet end use requirements. APP® does not warranty that APP® tooling will produce acceptable results with non-APP® products.

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- Поставка более 17-ти миллионов наименований электронных компонентов;
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Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

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- Подбор аналогов;
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- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



## Как с нами связаться

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