



# E-Bar

## Oxide Free Extruded Bar Solder

**Lead-bearing and Lead-free alloys**

### Product Description

Complicated electronic assemblies and printed circuit boards require not only conformance to industry material specifications, but also alloys completely free of non-metallic oxides. Kester, in cooperation with the electronics industry, designed and developed Kester E-Bar. It is the answer to thorough metallic continuity, increased fluidity, and reduced surface tension. Electronic assembly engineers, who have depended on Kester for answers to their soldering problems throughout the years, now are assured of the highest quality soldering of printed circuit boards and electronic assemblies.

### Maximum Allowed Impurities

Kester E-Bar substantially exceeds the requirements of current industry standards for allowable impurity requirements.

Element	J-STD-006	Kester E-Bar	Kester Ultrapure®	Ultra Low Dross	Ultrapure® HAL
Copper	0.080	0.020	0.015	0.015	0.001
Gold	0.050	0.002	0.002	0.002	0.001
Antimony	0.050	0.050	0.050	0.050	0.010
Cadmium	0.002	0.001	0.001	0.001	0.001
Zinc	0.003	0.001	0.001	0.001	0.001
Aluminum	0.005	0.002	0.002	0.002	0.001
Iron	0.020	0.010	0.010	0.010	0.003
Arsenic	0.030	0.020	0.020	0.020	0.001
Bismuth	0.100	0.025	0.020	0.020	0.003
Silver	0.100	0.003	0.002	0.002	0.001
Nickel	0.010	0.002	0.002	0.002	0.001
Indium	0.100	0.007	0.007	0.007	0.002
Lead	0.100	0.050	0.050	0.050	0.050

Kester bar solder will conform to these requirements when purchased directly or through stocking distributors. Only the highest purity virgin metals are used to make Kester E-Bar. Kester is the only manufacturer of E-Bar quality solder. Kester E-Bar meets or exceeds Industry Specification ASTM B32. Kester E-Bar conforms to the requirements of J-STD-006 formerly QQ-S-571F. DOD-STD-2000-1A (Soldering Technology, High Quality/High Reliability) states that it is the responsibility of the manufacturer to select those materials and processes that will produce acceptable high quality/high reliability products.

## Available Alloys

	Melting Point
<b>Lead-bearing</b>	
Sn63Pb37	183°C (361°F)
Sn60Pb40	183-190°C (361-374°F)
<b>Lead-free</b>	
Sn95Sb05	232-240°C (450-464°F)
Sn96.5Ag3.5	221°C (430°F)
Sn96.5Ag3.0Cu0.5	217-220°C (423-428°F)
Sn95.5Ag3.8Cu0.7	217-221°C (423-430°F)
Sn99.3Cu0.7	227°C (441°F)
Sn100	232°C (450°F)

### Storage and Shelf Life:

Kester E-Bar has no limited shelf life when handled properly. Storage must be in a dry, non-corrosive environment. The solder surface may lose its shine and appear a dull shade of gray. This is a surface phenomenon and is not detrimental to product functionality.

### Health & Safety:

This product, during handling or use, may be hazardous to health or the environment. Read the Material Safety Data Sheet and warning label before using this product.

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**World Headquarters:** 800 West Thorndale Avenue, Itasca, Illinois, 60143 USA

**Phone:** (+1) 847-297-1600 • **Email:** customerservice@kester.com • **Website:** www.kester.com

#### Asia Pacific Headquarters

500 Chai Chee Lane  
Singapore 469024  
(+65) 6449-1133  
customerservice@kester.com.sg

#### European Headquarters

Zum Plom 5  
08541 Neuensalz  
Germany  
(+49) 3741 4233-0  
customerservice@kester-eu.com

#### Japanese Headquarters

20-11 Yokokawa 2-Chome  
Sumida-Ku  
Tokyo 130-0003 Japan  
(+81) 3-3624-5351  
jpsales@kester.com.sg

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The data recommendations presented are based on tests, which we consider reliable. Because Kester has no control over the conditions of use, we disclaim any responsibility connected with the use of any of our products or the information presented. We advise that all chemical products be used only by or under the direction of technically qualified personnel who are aware of the potential hazards involved and the necessity for reasonable care in their handling. The technical information contained herein is consistent with the properties of this material but should not be used in the preparation of specifications as it is intended for reference only. For assistance in preparing specifications, please contact your local Kester office for details.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.