



## **PTC thermistors for motor starting**

Metallized disks, standard sizes

**Series/Type:**

Date: February 2012

## Motor starting

### Standard sizes

#### Applications

- Time delay in turning off the auxiliary winding of single-phase AC motors (e.g. refrigerator compressors)
- Type A314 suitable for air conditioning systems

#### Features

- Metallization: CrNi (sputtered) + Ag (screen-printed), except A314 (screen-printed Ag)
- Excellent long-term reliability
- Suitable for clamp contacting
- UL approval to UL 1434 (file number E69802)
- VDE approval (license number 87406 E), except A524 and A314
- CSA approval for A506 (certificate No. 1109600)
- RoHS-compatible

#### Options

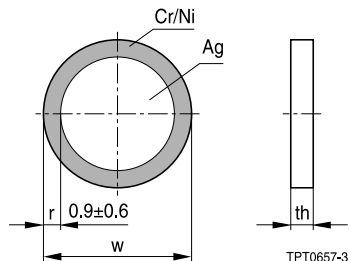
- Other dimensions and ratings on request

#### Delivery mode

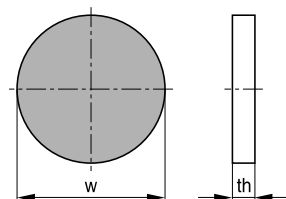
- Bulk

#### Dimensional drawing

A19\*, A5\*\*



A314



TPT0449-Z-E

#### Dimensions (mm)

| Type                | w              | th        |
|---------------------|----------------|-----------|
| $V_R = 120 V_{RMS}$ |                |           |
| A506                | 17.5 ±0.5      | 2.5 ±0.2  |
| $V_R = 230 V_{RMS}$ |                |           |
| A192                | 19.5 ±0.5      | 2.5 ±0.2  |
| A196                | 19.5 ±0.5      | 3.2 ±0.2  |
| A197                | 19.5 ±0.5      | 3.2 ±0.2  |
| A314                | 20.0 +0.2/-0.8 | 5.0 ±0.25 |
| A501                | 19.5 ±0.5      | 2.5 ±0.2  |
| A524                | 19.5 ±0.5      | 2.5 ±0.2  |
| A544                | 17.5 ±0.5      | 2.5 ±0.2  |

## Motor starting

### Standard sizes

#### General technical data

|   |  |                 |          |    |
|---|--|-----------------|----------|----|
| Switching cycles                                    |  | N               | > 100000 |    |
| Operating temperature range (V = 0)                 |  | T <sub>op</sub> | +5/+80   | °C |
| Operating temperature range (V = V <sub>max</sub> ) |  | T <sub>op</sub> | +5/+80   | °C |

#### Electrical specifications and ordering codes

| Type                                       | I <sub>max</sub><br>A | V <sub>max</sub><br>V | T <sub>ref</sub><br>(typ.)<br>°C | t <sub>s</sub> <sup>1)</sup><br>s | V <sub>BD</sub> <sup>2)</sup><br>V | R <sub>R</sub> ±ΔR <sub>R</sub><br>(V <sub>PTC</sub> ≤ 2.5 V)<br>Ω | Ordering code   |
|--|-----------------------|-----------------------|----------------------------------|-----------------------------------|------------------------------------|--|-----------------|
| <b>V<sub>R</sub> = 120 V<sub>RMS</sub></b> |                       |                       |                                  |                                   |                                    |  |                 |
| A506                                       | 12                    | 180                   | 120                              | 0.45                              | > 360                              | 4.7 ±20%   | B59506A0120A020 |
| <b>V<sub>R</sub> = 230 V<sub>RMS</sub></b> |                       |                       |                                  |                                   |                                    |  |                 |
| A501                                       | 6                     | 355                   | 135                              | 0.45                              | > 700                              | 33 ±20%  | B59501A0135A020 |
| A524                                       | 7                     | 300                   | 135                              | 0.55                              | > 600                              | 22 ±20%  | B59524A0135A020 |
| A544                                       | 8                     | 320                   | 120                              | 0.35                              | > 650                              | 20 ±20%  | B59544A0120A020 |
| A192                                       | 8                     | 325                   | 120                              | 0.35                              | > 650                              | 22 ±20%  | B59192A0120B020 |
| A196                                       | 8                     | 350                   | 120                              | 0.50                              | > 700                              | 15 ±30%  | B59196A0120A020 |
| A197                                       | 9                     | 350                   | 120                              | 0.30                              | > 700                              | 33 ±30%  | B59197A0120B020 |
| A314                                       | 9                     | 400                   | 120                              | 0.35                              | > 800                              | 38 ±30%  | B59314A0120B010 |

**Note:** Type A314 suitable for air conditioning systems.

1) Measured at V = V<sub>max</sub> and I = 0.8 · I<sub>max</sub>

2) PTC clamped between points.

**Motor starting**
**Standard sizes**
**Reliability data**

| Test <sup>1)</sup>             | Standard    | Test conditions   | $ \Delta R_{25}/R_{25} $ |
|--------------------------------|-------------|---|--------------------------|
| Electrical endurance, cycling  | IEC 60738-1 | Room temperature, $V_{\max}$ ; $I_{\max}$<br>Number of cycles: 500 000  | < 25%                    |
| Electrical endurance, constant | IEC 60738-1 | Storage at $V_{\max}/T_{\text{op,max}}$ ( $V_{\max}$ )<br>Test duration: 1000 h   | < 25%                    |
| Damp heat                      | IEC 60738-1 | Temperature of air: 40 °C<br>Relative humidity of air: 93%<br>Duration: 56 days<br>Test according to IEC 60068-2-78   | < 20%                    |
| Rapid change of temperature    | IEC 60738-1 | $T_1 = T_{\text{op,min}}$ (0 V), $T_2 = T_{\text{op,max}}$ (0 V)<br>Number of cycles: 5<br>Test duration: 30 min<br>Test according to IEC 60068-2-14, test Na   | < 20%                    |
| Climatic sequence              | IEC 60738-1 | Dry heat: $T = T_{\text{op,max}}$ (0 V)<br>Test duration: 16 h<br>Damp heat first cycle<br>Cold: $T = T_{\text{op,min}}$ (0 V)<br>Test duration: 2 h<br>Damp heat 5 cycles<br>Tests performed according to IEC 60068-2-30 | < 25%                    |

1) All tests with PTC disk mounted in EPCOS housing.

## Motor starting

### Standard sizes

## Cautions and warnings

### General

- EPCOS thermistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

### Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature  $-25\text{ °C} \dots +45\text{ °C}$ , relative humidity  $\leq 75\%$  annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
  - Through-hole devices (housed and leaded PTCs): 24 months
  - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
  - Telecom pair and quattro protectors (TPP, TQP): 24 months
  - Leadless PTC thermistors for pressure contacting: 12 months
  - Leadless PTC thermistors for soldering: 6 months
  - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
  - SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

### Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

### Soldering (where applicable)

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.

## Motor starting

### Standard sizes

#### Mounting

- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.
- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

#### Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of overvoltage condition).

## Motor starting

### Standard sizes

#### Symbols and terms

|                 |   |
|-----------------|---|
| A               | Area  |
| C               | Capacitance   |
| $C_{th}$        | Heat capacity   |
| f               | Frequency   |
| I               | Current   |
| $I_{max}$       | Maximum current                                       |
| $I_R$           | Rated current   |
| $I_{res}$       | Residual current                                      |
| $I_{PTC}$       | PTC current   |
| $I_r$           | Residual current                                      |
| $I_{r,oil}$     | Residual current in oil (for level sensors)           |
| $I_{r,air}$     | Residual current in air (for level sensors)           |
| $I_{RMS}$       | Root-mean-square value of current                     |
| $I_S$           | Switching current                                     |
| $I_{Smax}$      | Maximum switching current                             |
| LCT             | Lower category temperature                            |
| N               | Number (integer)                                      |
| $N_c$           | Operating cycles at $V_{max}$ , charging of capacitor |
| $N_f$           | Switching cycles at $V_{max}$ , failure mode          |
| P               | Power   |
| $P_{25}$        | Maximum power at 25 °C                                |
| $P_{el}$        | Electrical power                                      |
| $P_{diss}$      | Dissipation power                                     |
| $R_G$           | Generator internal resistance                         |
| $R_{min}$       | Minimum resistance                                    |
| $R_R$           | Rated resistance                                      |
| $\Delta R_R$    | Tolerance of $R_R$                                    |
| $R_P$           | Parallel resistance                                   |
| $R_{PTC}$       | PTC resistance  |
| $R_{ref}$       | Reference resistance                                  |
| $R_S$           | Series resistance                                     |
| $R_{25}$        | Resistance at 25 °C                                   |
| $R_{25,match}$  | Resistance matching per reel/ packing unit at 25 °C   |
| $\Delta R_{25}$ | Tolerance of $R_{25}$                                 |
| T               | Temperature   |
| t               | Time  |
| $T_A$           | Ambient temperature                                   |
| $t_a$           | Thermal threshold time                                |

## Motor starting

### Standard sizes

|                 |  |
|-----------------|--|
| $T_C$           | Ferroelectric Curie temperature                                |
| $t_E$           | Settling time (for level sensors)                              |
| $T_R$           | Rated temperature  |
| $T_{sense}$     | Sensing temperature  |
| $T_{op}$        | Operating temperature  |
| $T_{PTC}$       | PTC temperature  |
| $t_R$           | Response time  |
| $T_{ref}$       | Reference temperature  |
| $T_{Rmin}$      | Temperature at minimum resistance                              |
| $t_S$           | Switching time   |
| $T_{surf}$      | Surface temperature  |
| UCT             | Upper category temperature                                     |
| $V$ or $V_{el}$ | Voltage (with subscript only for distinction from volume)      |
| $V_{c(max)}$    | Maximum DC charge voltage of the surge generator               |
| $V_{F,max}$     | Maximum voltage applied at fault conditions in protection mode |
| $V_{RMS}$       | Root-mean-square value of voltage                              |
| $V_{BD}$        | Breakdown voltage  |
| $V_{ins}$       | Insulation test voltage  |
| $V_{link,max}$  | Maximum link voltage   |
| $V_{max}$       | Maximum operating voltage                                      |
| $V_{max,dyn}$   | Maximum dynamic (short-time) operating voltage                 |
| $V_{meas}$      | Measuring voltage  |
| $V_{meas,max}$  | Maximum measuring voltage                                      |
| $V_R$           | Rated voltage  |
| $V_{PTC}$       | Voltage drop across a PTC thermistor                           |
| $\alpha$        | Temperature coefficient  |
| $\Delta$        | Tolerance, change  |
| $\delta_{th}$   | Dissipation factor   |
| $\tau_{th}$     | Thermal cooling time constant                                  |
| $\lambda$       | Failure rate   |
| $e$             | Lead spacing (in mm)   |

### Abbreviations / Notes

**SMD** Surface-mount devices

\* To be replaced by a number in ordering codes, type designations etc.

+ To be replaced by a letter

All dimensions are given in mm.

The commas used in numerical values denote decimal points.



## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet ([www.epcos.com/material](http://www.epcos.com/material)). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
6. Unless otherwise agreed in individual contracts, **all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI)**.
7. The trade names EPCOS, BAOKE, Alu-X, CeraDiode, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, FormFit, MiniBlue, MiniCell, MKD, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, ThermoFuse, WindCap are **trade-marks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.epcos.com/trademarks](http://www.epcos.com/trademarks).



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.