



MIC28511 Evaluation Board

60V/3A Synchronous Buck Regulator

General Description

Micrel's MIC28511 is a synchronous step-down regulator featuring unique adaptive on-time control architecture with integrated power MOSFETs. The MIC28511 operates over an input supply range of 4.6V to 60V, and can be used to supply up to 3A of output current. The output voltage is adjustable down to 0.8V with a guaranteed accuracy of $\pm 1\%$ from 0°C to 85°C. The device operates with a programmable switching frequency from 200kHz to 680kHz (nominal).

The MIC28511-1 uses the HyperLight Load[®] architecture to operate in pulse-skipping mode at light load while functioning in fixed-frequency CCM mode from medium load to heavy load. The MIC28511-2 utilizes Hyper Speed Control[™] architecture, operating in fixed-frequency CCM mode under all load conditions.

Datasheets and support documentation are available on Micrel's web site at: www.micrel.com.

Requirements

The MIC28511 evaluation board requires only a single power supply with at least 5A current capability. For applications where V_{IN} is less than +5.5V the internal LDO can be bypassed by tying VDD to VIN.

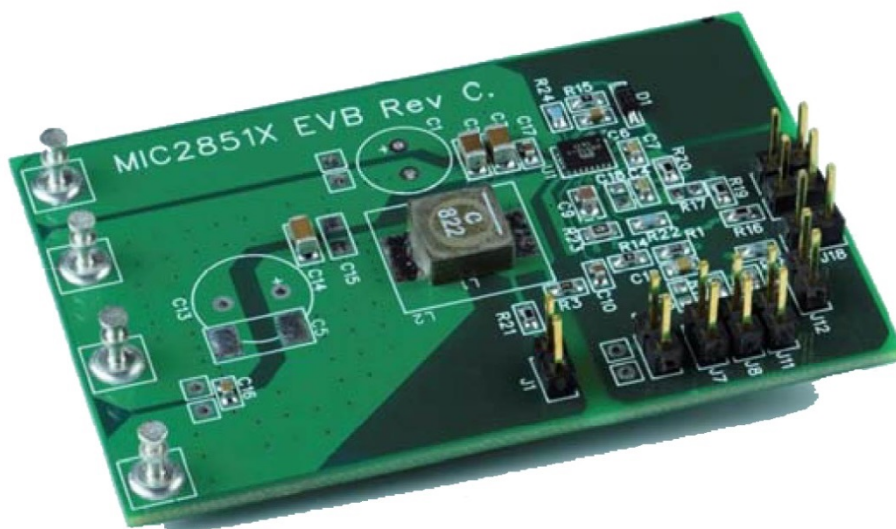
Precautions

The MIC28511 evaluation board does not have reverse polarity protection. Applying a negative voltage to the VIN and GND terminals can damage the device. The maximum V_{IN} of the board is rated at 60V; exceeding 60V can damage the device.

Ordering Information

| Part Number | Description |
|------------------|---------------------------|
| MIC28511-1YML EV | MIC28511 Evaluation Board |
| MIC28511-2YML EV | |

Evaluation Board



Hyper Speed Control is a trademark and HyperLight Load is a registered trademark of Micrel, Inc.

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Getting Started

1. Connect VIN Supply

Connect a supply to the VIN and GND terminals, paying careful attention to the polarity and the supply range ($4.6V < V_{IN} < 60V$). Monitor I_{IN} with a current meter and monitor input voltage at VIN and GND terminals with a voltmeter. Do not apply power until Step 4.

2. Connect Load and Monitor Input

Connect a load to the VOUT and GND terminals. The load can be either a passive or an active electronic load. A current meter can be placed between the VOUT terminal and load to monitor the output current. Ensure the output voltage is monitored at the VOUT terminal.

3. Enable Input

The EN terminal has an on board 100kΩ pull-up resistor (R16) to VIN, which allows the output to be turned on when PVDD exceeds its UVLO threshold. An EN (J16) connector is provided on the evaluation board for ease-of-access to the enable feature. Applying an external logic signal on the EN terminal to pull it low or using a jumper to short the EN terminal to the GND terminal will disable the MIC28511 evaluation board.

4. Apply Power

Apply V_{IN} and verify that the output voltage regulates to the set voltage.

Evaluation Board Description

The basic parameters of the evaluation board are:

- Input range: 4.6V to 60V
- Output range: $0.8V$ to $0.85V \times V_{IN}$ at 3A.
(For more detailed information, refer to [Typical Characteristics](#) section. Note that 0.85V is the maximum duty cycle of the MIC28511 controller)
- 300kHz switching frequency
(Adjustable 200kHz to 680kHz)

Feedback Resistors

With Jumper J11 in place, the output voltage is set to 5.0V as determined by the feedback dividers R1 and R11. Jumper J8 sets the output voltage to 3.3V.

With jumper J7 in place the output is set by modifying R9, as illustrated in Equation 1:

$$V_{OUT} = V_{REF} \times \left(1 + \frac{R1}{R9}\right) \quad \text{Eq. 1}$$

Where:

$V_{REF} = 0.8V$, and R1 is 10.0kΩ.

With jumpers J11, J8, and J7 removed, the output regulates at the 0.8V reference voltage. All other voltages not listed can be set by modifying the R9 with Jumper J7 installed according to Equation 2:

$$R9 = \frac{R1 \times V_{REF}}{V_{OUT} - V_{REF}} \quad \text{Eq. 2}$$

Jumper J12 shorts out the feedback and forces the converter to operate open loop and approach 100% duty cycle.

SW Node

Use test point J1 (V_{SW}) for monitoring the power MOSFET switching waveform.

Current Limit

The MIC28511 uses the $R_{DS(ON)}$ and external resistor connected from ILIM to the SW node to decide the current limit (see [Figure 1](#)).

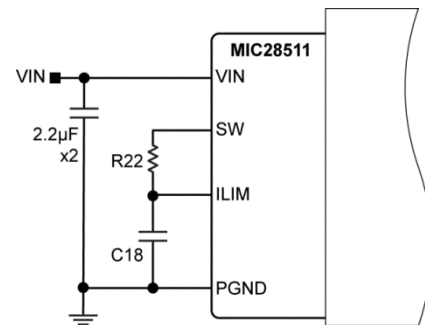


Figure 1. MIC28511 Current Limiting Circuit

In each switching cycle of the MIC28511 converter, the inductor current is sensed by monitoring the low-side MOSFET in the OFF period. The sensed voltage $V_{(ILIM)}$ is compared with the power ground (PGND) after a blanking time of 150ns. In this way, the drop voltage over the resistor R22 (V_{CL}) is compared with the drop over the bottom FET generating the short current limit. The small capacitor (C18) connected from ILIM pin to PGND filters the switching node ringing during the off time which allows a better short-limit measurement. The time constant created by R22 and C18 should be much less than the minimum off time.

The V_{CL} drop allows programming of short limit through the value of the resistor (R22). If the absolute value of the voltage drop on the bottom FET is greater than V_{CL} , $V_{(ILIM)}$ is lower than PGND and a short-circuit event is triggered.

A “hiccup” soft-start cycle is generated, reducing the stress on the power switching FETs while protecting the load and supply during severe short conditions.

The short circuit current limit can be programmed by using Equation 3:

$$R22 = \frac{(I_{CLIM} - \Delta I_{L(PP)} \times 0.5) \times R_{DS(ON)} + V_{CL}}{I_{CL}} \quad \text{Eq. 3}$$

Where:

I_{CLIM} = Desired current limit

$R_{DS(ON)}$ = On-resistance of low-side power MOSFET, 28mΩ typically

V_{CL} = Current-limit threshold (typical absolute value is 14mV, per the *Electrical Characteristics* section in the MIC28511 datasheet)

I_{CL} = Current-limit source current (typical value is 70μA, per the *Electrical Characteristics* section in the MIC28511 datasheet).

$\Delta I_{L(PP)}$ = Inductor current peak-to-peak

The peak-to-peak inductor current ripple is:

$$\Delta I_{L(PP)} = \frac{V_{OUT} \times (V_{IN(MAX)} - V_{OUT})}{V_{IN(MAX)} \times f_{sw} \times L} \quad \text{Eq. 4}$$

In case of hard short, the short current-limit threshold (V_{CL}) is reduced by half to the short-circuit threshold. This allows an indefinite hard short on the output without any destructive effect. It is critical to make sure that the inductor current used to charge the output capacitance during soft start is below the foldback short-circuit level; otherwise the supply may go into hiccup mode and latch up at start up. This should be verified over the operating temperature range as well.

The MOSFET $R_{DS(ON)}$ varies 30% to 40% with temperature. Therefore, it is recommended to add a 50% margin to I_{CL} in Equation 4 to avoid false current limiting due to increased MOSFET junction temperature rise. [Table 1](#) shows typical output current limit value for a given R22.

Table 1. R22 Typical Output Current-Limit Value

| R22 | Typical Output Current Limit ($V_{IN} = 12V$, $V_{OUT} = 5V$, $L = 6.8\mu H$) |
|--------|--|
| 1.74kΩ | 4.4 A |
| 1.24kΩ | 3.1 A |

The MIC28511 evaluation board was designed with a 6.8μH inductor for operation at 300kHz at 5V output. The typical value of $R_{WINDING(DCR)}$ of this particular inductor is 39mΩ.

Setting the Switching Frequency

The MIC28511 switching frequency can be adjusted by changing the value of resistor R17. The top resistor (R19) is set at 100kΩ and is connected between VIN and FREQ. R17 is connected from the FREQ input to PGND and sets the switching frequency according to Equation 4.

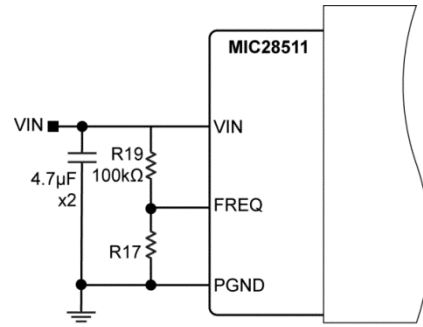


Figure 2. Switching Frequency Adjustment

$$f_{SW_ADJ} = f_O \times \frac{R17}{R19 + R17} \quad \text{Eq. 4}$$

Where:

f_O = Switching frequency when R17 is open, per the *Electrical Characteristics* section in the MIC28511 datasheet.

For a more precise setting, it is recommended to use the Figure 3:

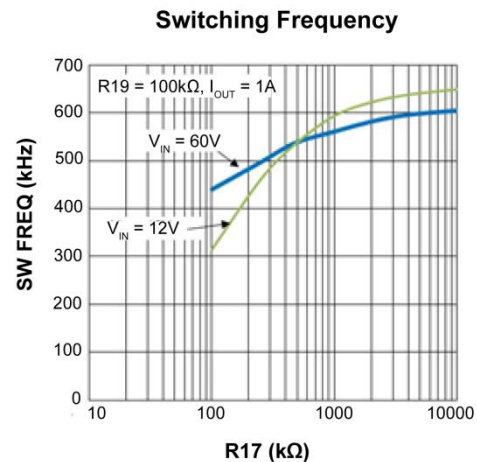
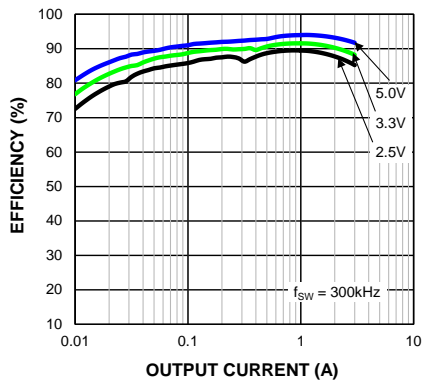


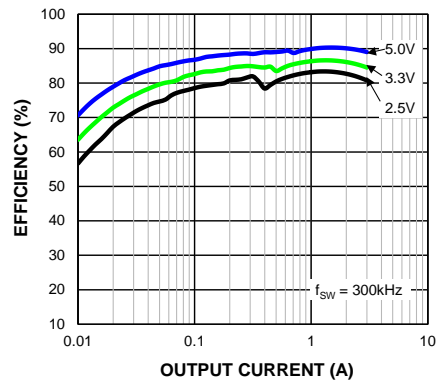
Figure 3. Switching Frequency vs. R17

Typical Characteristics

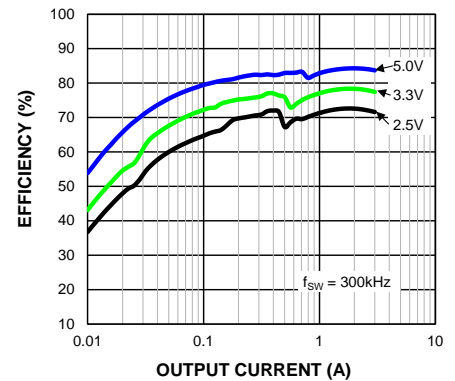
**Efficiency (VIN = 12V)
vs. Output Current MIC28511-1**



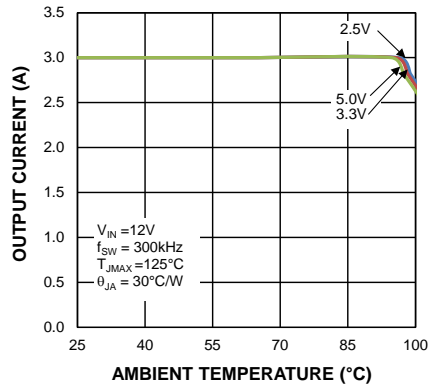
**Efficiency (VIN = 24V)
vs. Output Current MIC28511-1**



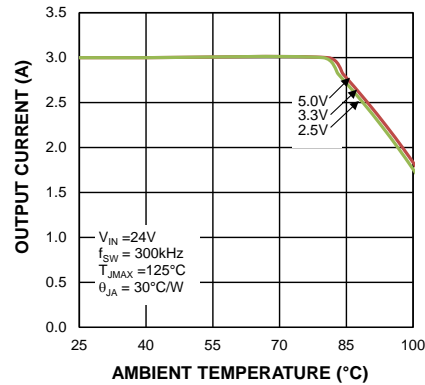
**Efficiency (VIN = 48V)
vs. Output Current MIC28511-1**



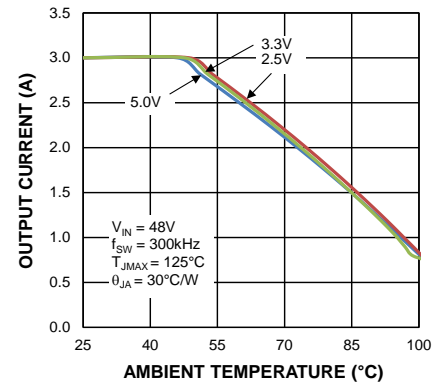
**12V Input Thermal Derating
MIC28511-1**



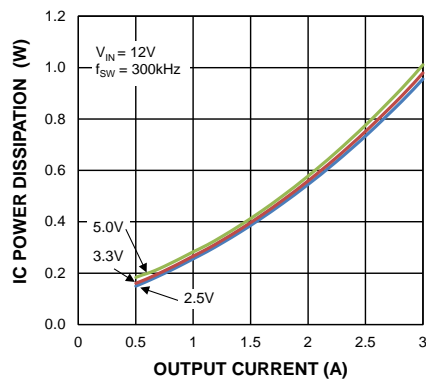
**24V Input Thermal Derating
MIC28511-1**



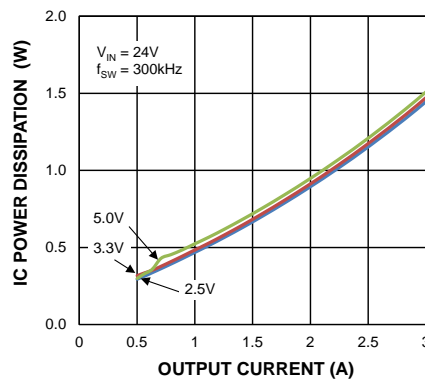
**48V Input Thermal Derating
MIC28511-1**



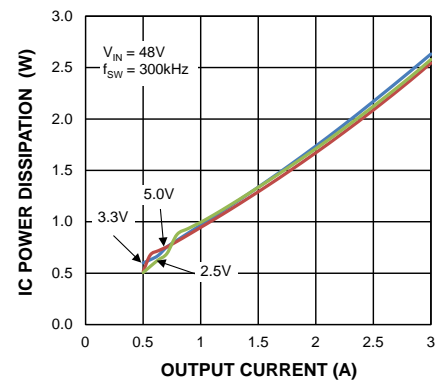
**IC Power Dissipation
vs. Output Current MIC28511-1**



**IC Power Dissipation
vs. Output Current MIC28511-1**

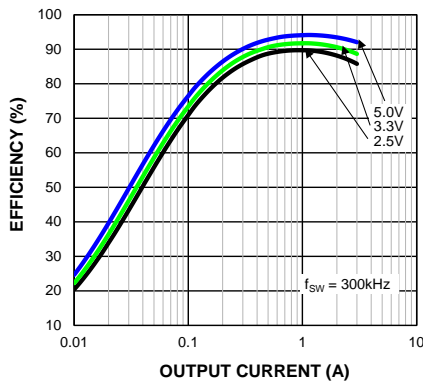


**IC Power Dissipation
vs. Output Current MIC28511-1**

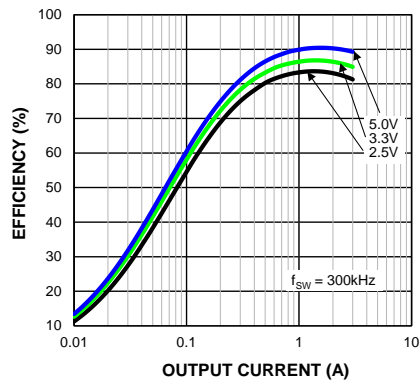


Typical Characteristics (Continued)

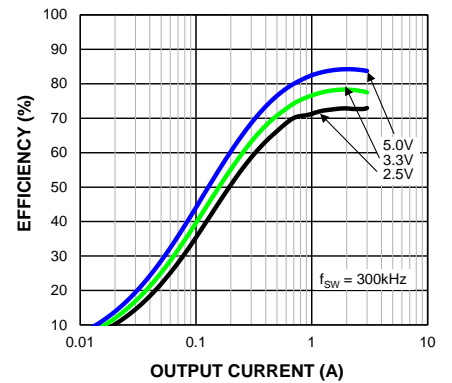
Efficiency ($V_{IN} = 12V$)
vs. Output Current MIC28511-2



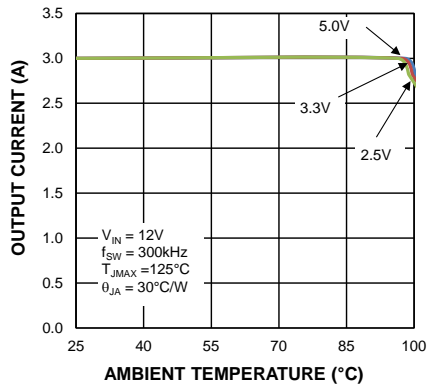
Efficiency ($V_{IN} = 24V$)
vs. Output Current MIC28511-2



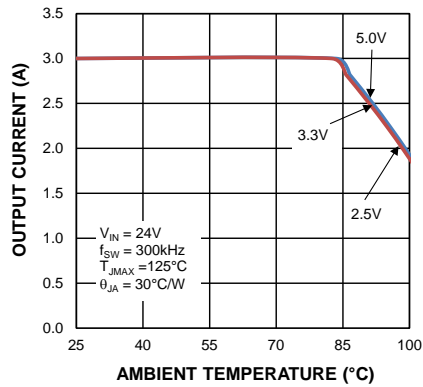
Efficiency ($V_{IN} = 48V$)
vs. Output Current MIC28511-2



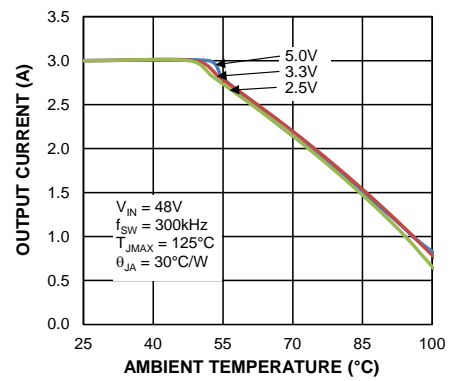
12V Input Thermal Derating
MIC28511-2



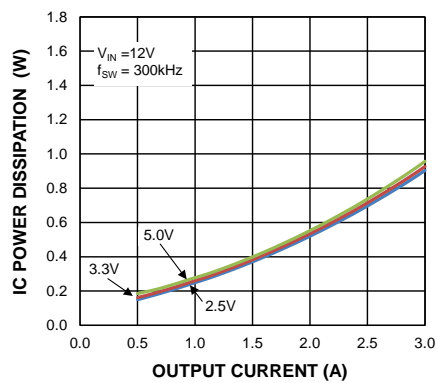
24V Input Thermal Derating
MIC28511-2



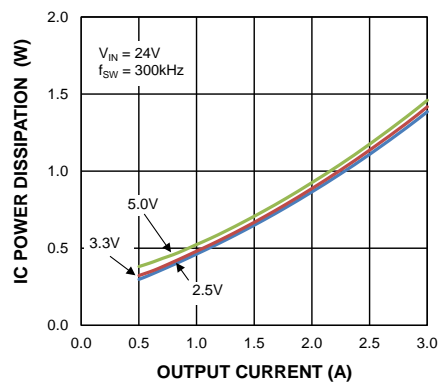
48V Input Thermal Derating
MIC28511-2



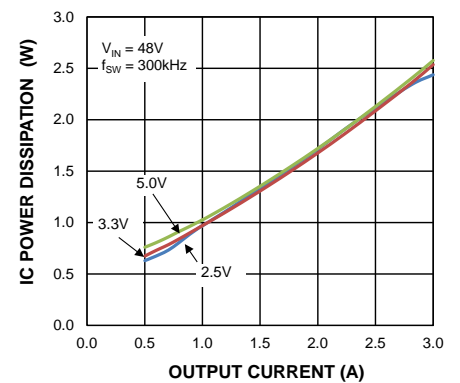
IC Power Dissipation
vs. Output Current MIC28511-2



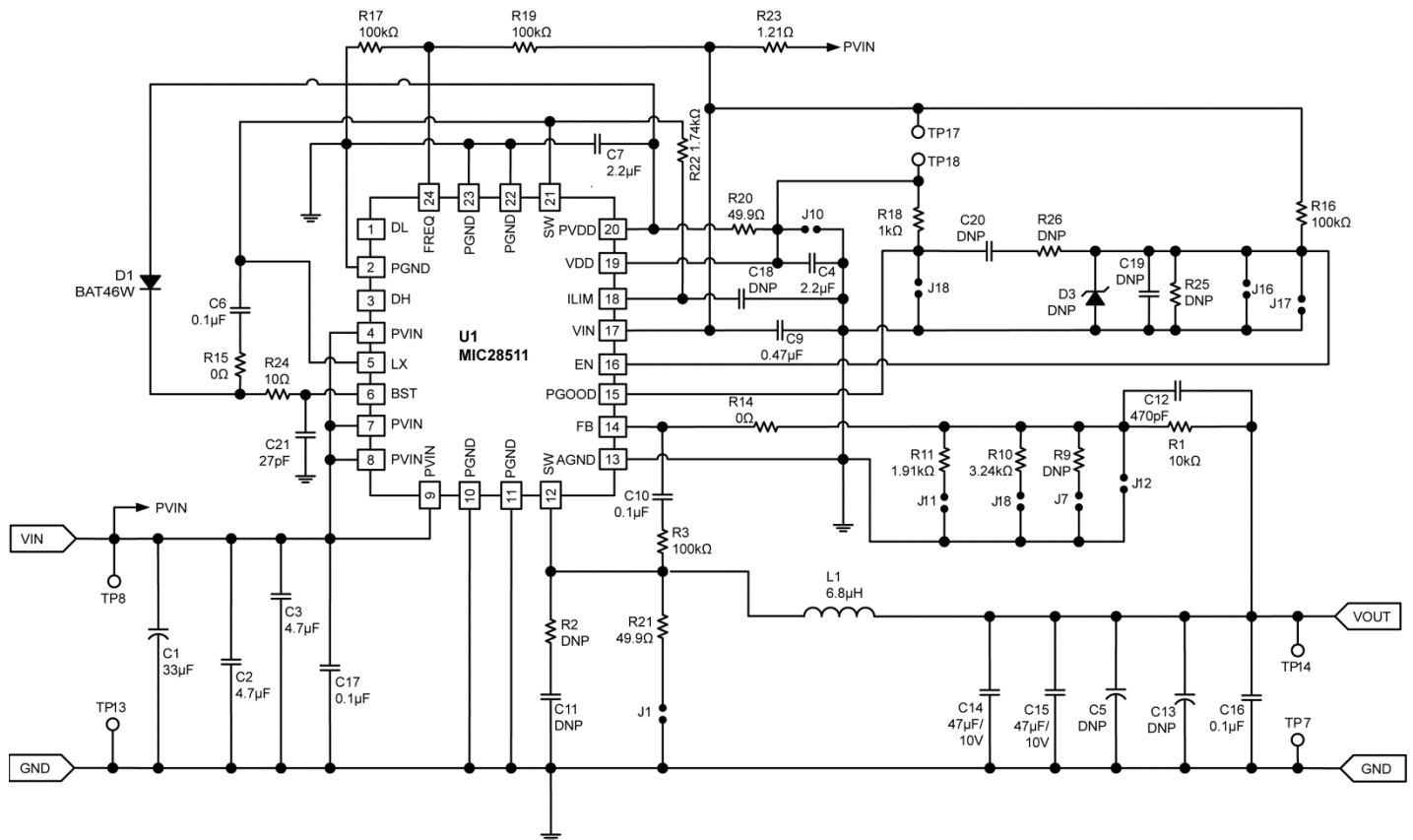
IC Power Dissipation
vs. Output Current MIC28511-2



IC Power Dissipation
vs. Output Current MIC28511-2



Evaluation Board Schematic



Bill of Materials

| Item | Part Number | Manufacturer | Description | Qty. |
|-----------------------------|---------------------|-------------------------|---|------|
| C1 | UVZ2A330MPD | Nichicon ⁽¹⁾ | 33μF/100V 20% Radial Aluminum Capacitor | 1 |
| C2, C3 | 12061Z475KAT2A | AVX ⁽²⁾ | 4.7μF/100V, X7S, Size 1206 Ceramic Capacitor | 2 |
| C4, C7 | C1608X7R1A225K080AC | TDK ⁽³⁾ | 2.2μF/10V, X7R, Size 0603 Ceramic Capacitor | 2 |
| C5, C11, C13, C18, C19, C20 | | | Open | NA |
| C6, C16 | C0603C104K8RACTU | Kemet ⁽⁴⁾ | 0.1μF/10V, X7R, Size 0603 Ceramic Capacitor | 2 |
| C9 | GRM21BR72A474KA73 | Murata ⁽⁵⁾ | 0.47μF/100V, X7R, Size 0805 Ceramic Capacitor | 1 |
| | 08051C474KAT2A | AVX | | |
| C10, C17 | GRM188R72A104KA35D | Murata | 0.1μF/100V, X7R, Size 0603 Ceramic Capacitor | 2 |
| C12 | CGA3E2X7R1H471K | TDK | 470pF/50V, X7R, Size 0603 Ceramic Capacitor | 1 |

Notes:

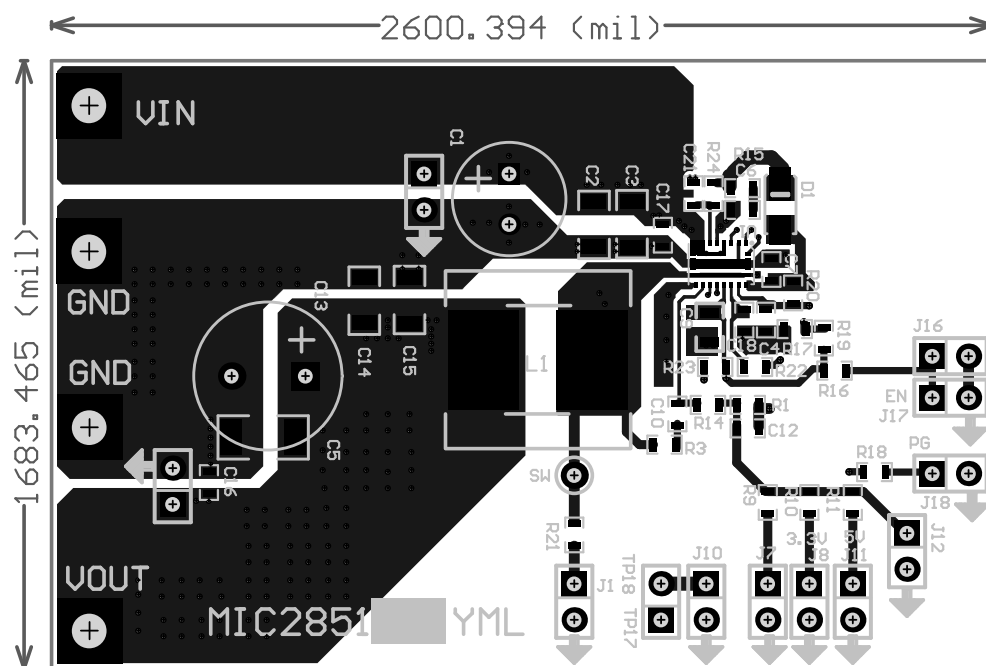
1. Nichicon: www.nichicon.co.jp/english.
2. AVX: www.avx.com.
3. TDK: www.tdk.com.
4. Kemet: www.kemet.com.
5. Murata: www.murata.com.

Bill of Materials (Continued)

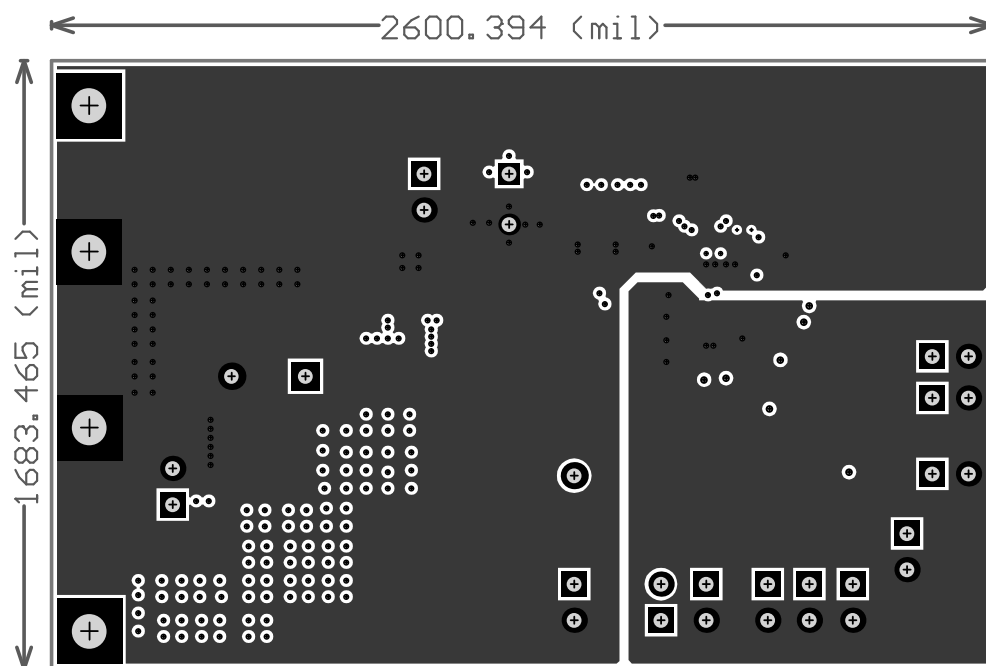
| Item | Part Number | Manufacturer | Description | Qty. |
|--|---------------------|--------------------------------------|---|------|
| C14, C15 | GRM32ER71A476KE15L | Murata | 47μF/10V, X7R, Size 1210 Ceramic Capacitor | 2 |
| C21 | C1608NP02A270J080AA | TDK | 27pF 100V, NPO, Size 0603 Ceramic Capacitor | 1 |
| D1 | BAT46W-TP | MCC ⁽⁶⁾ | 100V Small Signal Schottky Diode, SOD123 | 1 |
| D3 | | | Open | NA |
| J1, J7, J8, J10 – J12, J16 – J18 | 77311-118-02LF | FCI ⁽⁷⁾ | CONN HEADER 2POS VERT T/H | 9 |
| L1 | XAL7030-682MED | Coilcraft ⁽⁸⁾ | 6.8μH, 10.7A Saturation Current | 1 |
| R1 | CRCW060310K0FKEA | Vishay Dale ⁽⁹⁾ | 10.0kΩ, Size 0603, 1% Resistor | 1 |
| R2, R9, R25, R26 | | | Open | NA |
| R10 | CRCW06033K24FKEA | Vishay Dale | 3.24kΩ, Size 0603, 1% Resistor | 1 |
| R11 | CRCW06031K91FKEA | Vishay Dale | 1.91kΩ, Size 0603, 1% Resistor | 1 |
| R14, R15 | CRCW06030000FKEA | Vishay Dale | 0.0 Ω, Size 0603, Resistor Jumper | 2 |
| R3, R16, R17, R19 | CRCW0603100K0FKEA | Vishay Dale | 100kΩ, Size 0603, 1% Resistor | 4 |
| R18 | CRCW06031K00JNEA | Vishay Dale | 1.0kΩ, Size 0603, 5% Resistor | 1 |
| R20, R21 | CRCW060349R9FKEA | Vishay Dale | 49.9Ω, Size 0603, 1% Resistor | 2 |
| R22 | CRCW06031K74FKEA | Vishay Dale | 1.74kΩ, Size 0603, 1% Resistor | 1 |
| R23 | CRCW08051R21FKEA | Vishay Dale | 1.21Ω, Size 0805, 1% Resistor | 1 |
| R24 | CRCW060310R0FKEA | Vishay Dale | 10.0Ω, Size 0603, 1% Resistor | 1 |
| TP7, TP14, TP8, TP13, TP17, TP18 | | | Open | NA |
| TP9 – TP12 | 1502 | Keystone Electronics ⁽¹⁰⁾ | Test Point Turret, .090 | 4 |
| U1 | MIC28511-1YFL | Micrel, Inc. ⁽¹¹⁾ | 60V/3A Synchronous Buck Regulator | 1 |
| | MIC28511-2YFL | | | |

Notes:6. MCC: www.mcc.com.7. FCI: www.fciconnect.com.8. Coilcraft: www.coilcraft.com.9. Vishay Dale: www.vishay.com.10. Keystone Electronics: www.keystone.com.11. Micrel, Inc.: www.micrel.com.

Evaluation Board Layout Recommendations

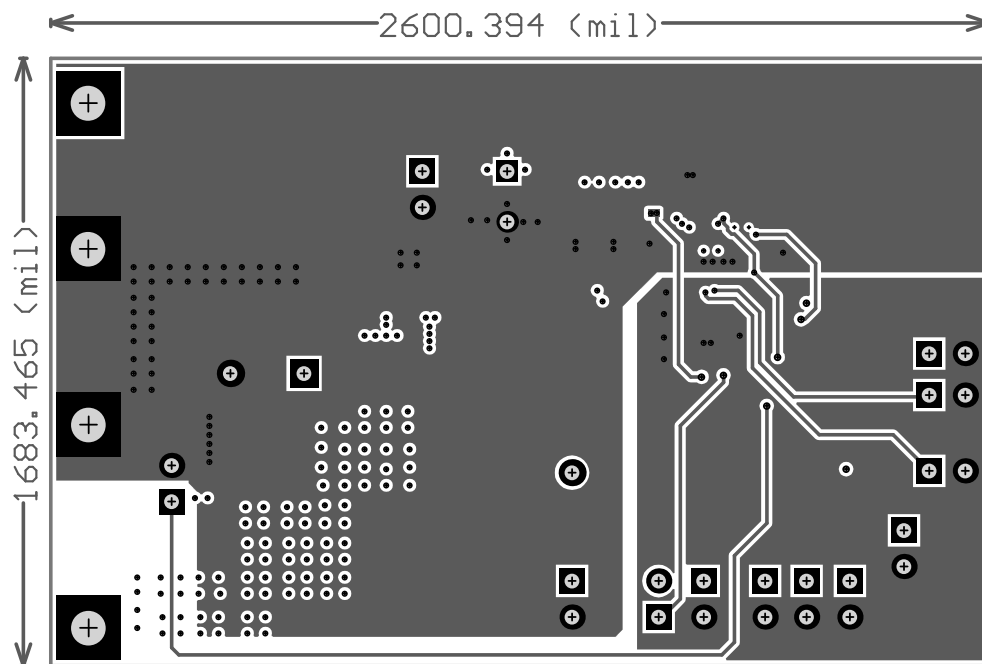


Top Layer

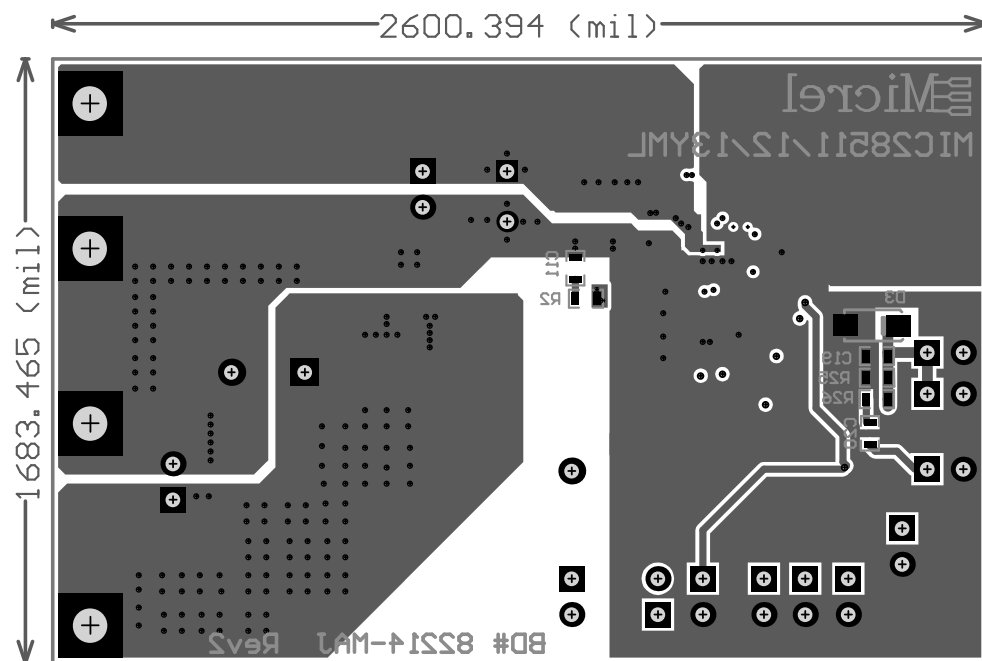


Mid-Layer 1 (Ground Plane)

Evaluation Board Layout Recommendations (Continued)



Mid-Layer 2



Bottom Layer

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- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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