Lock All Fields

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LOC	DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	M1	ECR-16-011294	06AUG2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836352-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1238067
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1238067

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL

FINISH

DWN GOPALAKRISHNA HV
CHK GOPALAKRISHNA HV
APVD STOUGH DALE
PRODUCT SPEC
APPLICATION SPEC
WEIGHT

TE Connectivity

NAME SIDE FEED HD-I APPLICATOR

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		C- 1238067	

CUSTOMER DRAWING | SCALE | SHEET 1 OF 2 | REV M1

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LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	M	ECR-14-017130	11-2014	RS	LZ

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238067-1	M	–	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238067-2	M	–	BENCH	MECH PRE FEED	CUTS CARRIER
1238067-6	M	–	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238067-1	M	–	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238067-2	M	–	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238067-6	M	–	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238067-7	J	–	–	–	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 2.5MM PITCH HPI CONTACT

CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	0.08mm² -0.30mm²
INSUL	1.78 [.070 IN]	F	Ø1.0-1.9 [.039-.075 IN]

WIRE STRIP LENGTH 1.9-2.5 [.075-.098 IN]

APPL INSTRUCTION 408-8322

TERMINAL – – – FEED

APPL SPEC 114-57004 – 7.0 [.276 IN]

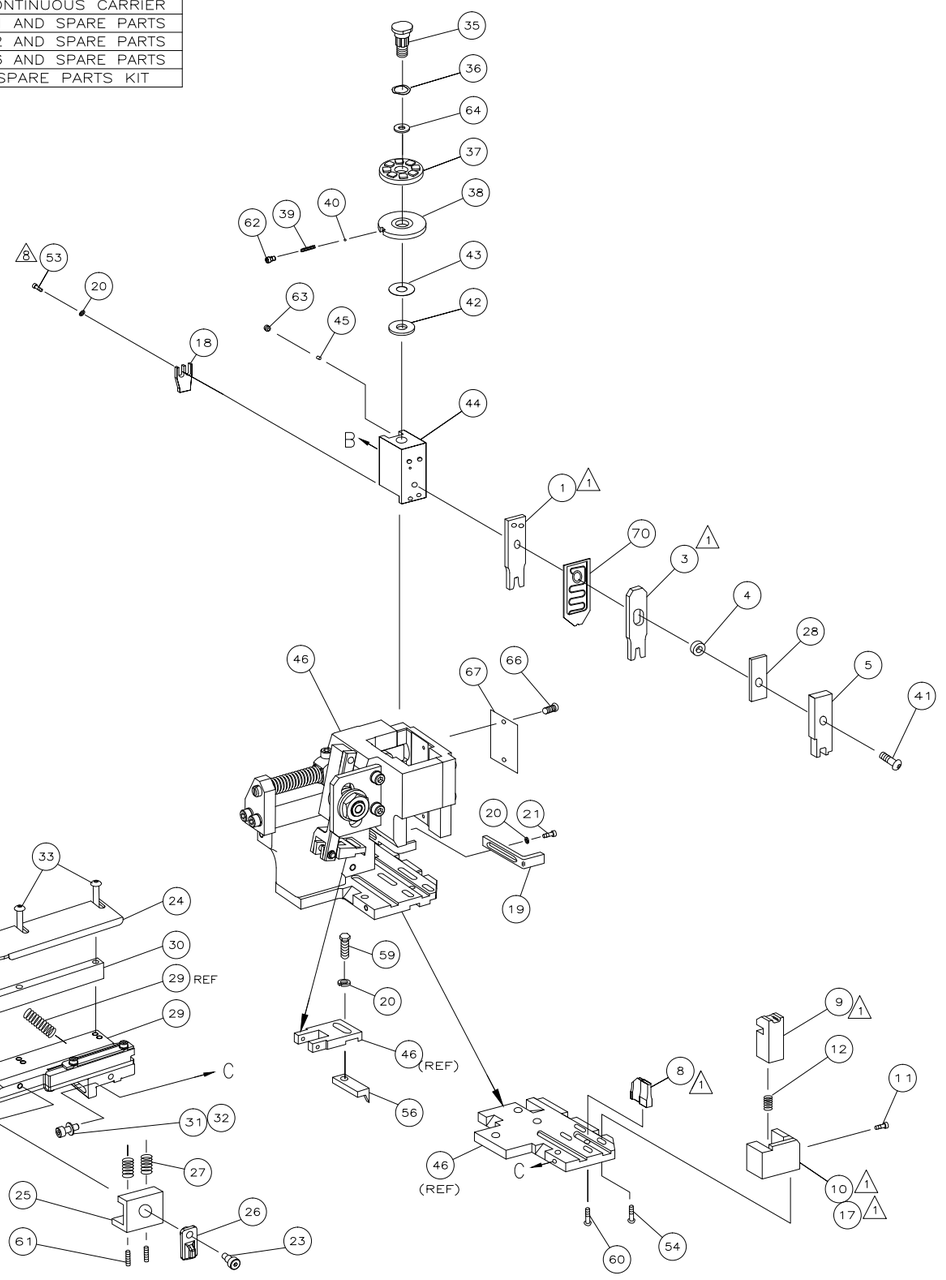
TERMINALS APPLIED

AMP PN	MFR PN	–	–	–
440134	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–

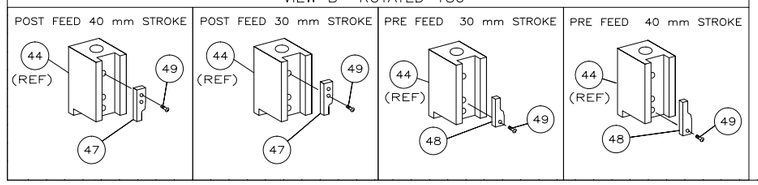
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.30mm²	0.75 ±0.05 [.030 ±.002 IN]	5-354779-6 [.3270]
0.22mm²	0.70 ±0.05 [.028 ±.002 IN]	6-354779-0 [.3290]
0.14mm²	0.65 ±0.05 [.026 ±.002 IN]	6-354779-4 [.3310]
0.08mm²	0.60-0.65 [.024-.026 IN]	6-354779-6 [.3320]
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–
–	–	–

SET UP GAGE	LAYOUT
458637-3	L2499

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



VIEW B ROTATED 180°



									73
–	1	1	1	1	1	1	1238067	PRINT, APPLICATOR LOG SHEET	72
–	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
–	1	1	1	1	1	1	2119791-5	SPACER, DEPRESSOR (WIRE DP)	70
									69
									68
–	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
–	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
–	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
–	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
–	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
–	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
–	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
–	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
–	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
–	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
5 –	2	2	2	2	2	2	18023-8	SCR,SHC(M4x5)TERM HLD DWN	53
									52
									51
									50
–	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
–	–	1	–	–	1	–	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
–	1	–	1	1	–	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
–	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
–	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
–	1	1	1	1	1	1	1338660-3	RAM	44
–	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
–	1	1	1	1	1	1	1-690124-3	WASHER, RAM	42
–	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
–	1	1	1	1	1	1	23241-1	BALL, STEEL	40
–	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
–	1	1	1	1	1	1	1320922-3	DISC, INSULATION	38
–	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
–	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
–	1	1	1	1	1	1	690212-1	POST, RAM	35
									34
–	2	2	2	2	2	2	18024-9	SCR,BHC(M4X16)STRIP GUIDE	33
–	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
–	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
–	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
–	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	29
–	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
–	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
–	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
–	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
–	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
–	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
									22
–	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
–	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
–	1	1	1	1	1	1	1-1338987-3	STRIPPER	19
–	1	1	1	1	1	1	2-690518-4	HOLDER, TERMINAL	18
1 –	1	–	–	1	–	–	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
–	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
–	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
–	–	1	1	–	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1 –	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1338690-7	ANVIL	8
									7
									6
–	1	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR (FRONT)	5
–	1	1	1	1	1	1	2-238011-8	SPACER, BLOCK CRIMPER	4
1 1	2	2	2	1	1	1	4-1213077-6	CRIMPER, INSULATION	3
									2
1 1	2	2	2	1	1	1	5-456402-3	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION / ITEM NO
				QTY REQD PER ASSY				PARTS LIST	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± 0.5 [.02 IN]
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –

FINISH –

DWN	R.O.WILSON	06FEB01
CHK	R.O.WILSON	06FEB01
APVD	T.ELBIN	07FEB01
PRODUCT SPEC	–	
APPLICATION SPEC	–	
WEIGHT	–	

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: SIDE FEED HD-I APPLICATOR – –

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1238067	–

CUSTOMER DRAWING | SCALE – | SHEET 1 OF 1 | REV M

AMP 4805 REV 31MAR2000

13NOV2007 8:55am

Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

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- Поставка сложных, дефицитных, либо снятых с производства позиций;
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- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits,General Dynamics и др.);

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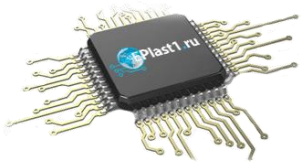
- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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