

# ESDALC6V1-1M2

# Single line low capacitance Transil™, transient surge voltage suppressor (TVS) for ESD protection

Datasheet - production data

#### **Features**

- Single line low capacitance Transil diode
- Unidirectional ESD protection
- ESD protection > 30 kV (IEC 61000-4-2 contact discharge)
- Breakdown voltage V<sub>BR</sub> = 6.1 V min.
- Low diode capacitance (22 pF @ 0 V)
- Low leakage current (< 100 nA @ 3 V)
- Very small PCB area (0.6 mm²)
- RoHS compliant

#### **Benefits**

- High ESD robustness of the equipment
- Suitable for high density boards

#### Complies with the following standards:

- IEC 61000-4-2 level 4:
  - 15 kV (air discharge)
  - 8 kV (contact discharge)
- MIL STD 883G Method 3015-7: class 3B
  - HBM (Human body model)

## **Applications**

Where transient overvoltage protection in ESD sensitive equipment is required, such as:

- Computers
- Printers
- Communication systems
- Cellular phone handsets and accessories
- Video equipment

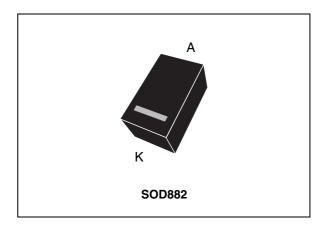
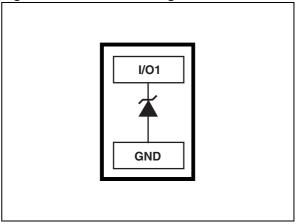


Figure 1. Functional diagram



### **Description**

The ESDALC6V1-1M2 is a unidirectional single line TVS diode designed to protect the data lines or other I/O ports against ESD transients.

The device is ideal for applications where both reduced line capacitance and board space saving are required.

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Characteristics ESDALC6V1-1M2

## 1 Characteristics

Table 1. Absolute maximum ratings  $(T_{amb} = 25 \, ^{\circ}C)$ 

Cambo Co. Cambo							
Symbol	Parameter	Value	Unit				
V <sub>PP</sub>	Peak pulse voltage - IEC 61000-4-2 contact di	±30	kV				
P <sub>PP</sub>	Peak pulse power dissipation (8/20 μs) <sup>(1)</sup>	50	W				
I <sub>PP</sub>	Peak pulse current (8/20 μs)	6	Α				
T <sub>j</sub>	Operating junction temperature range	-40 to +125	°C				
T <sub>stg</sub>	Storage temperature range	- 55 to +150	°C				
T <sub>L</sub>	Maximum lead temperature for soldering during	260	°C				

<sup>1.</sup> For a surge greater than the maximum values, the diode will fail in short-circuit

Figure 2. Electrical characteristics (definitions)

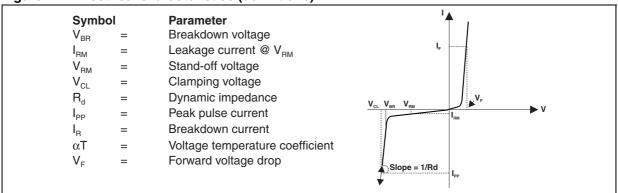


Table 2. Electrical characteristics ( $T_{amb} = 25 \, ^{\circ}C$ )

Order code	V <sub>BR</sub> @ I <sub>R</sub>		I <sub>RM</sub> @ V <sub>RM</sub>		V <sub>F</sub> @ 10 mA	α <b>T</b>	C @ 0 V	
Order code	V min.	V max.	mA	nA max.	٧	V	10-4/°C max.	pF typ.
ESDALC6V1-1M2	6.1	7.2	1	100	3	1	4.5	22

ESDALC6V1-1M2 Characteristics

Figure 3. Peak pulse power dissipation versus initial junction temperature

Figure 4. Peak pulse power versus exponential pulse duration

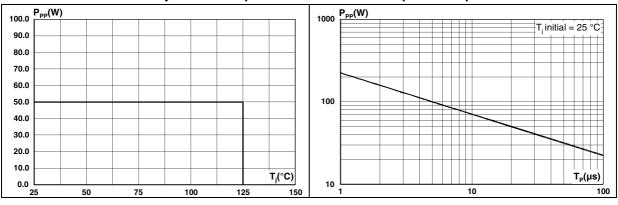


Figure 5. Clamping voltage versus peak pulse current (typical values)

Figure 6. Forward voltage drop versus peak forward current (typical values)

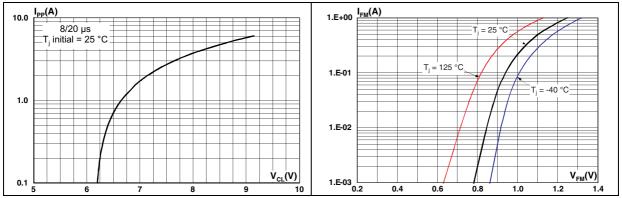
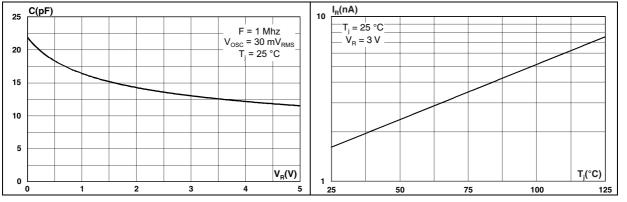


Figure 7. Junction capacitance versus reverse voltage applied (typical values)

Figure 8. Leakage current versus junction temperature (typical values)



Characteristics ESDALC6V1-1M2

Figure 9. ESD response to IEC 61000-4-2 (+15 kV air discharge) on each channel

Figure 10. ESD response to IEC 61000-4-2 (-15 kV air discharge) on each channel

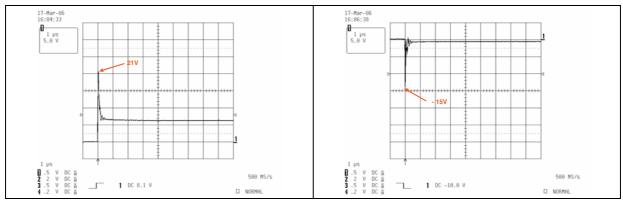
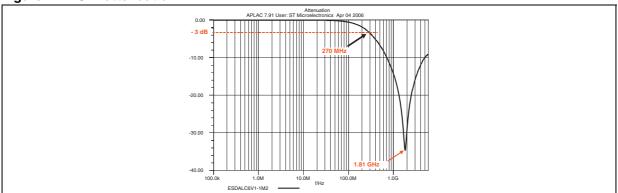


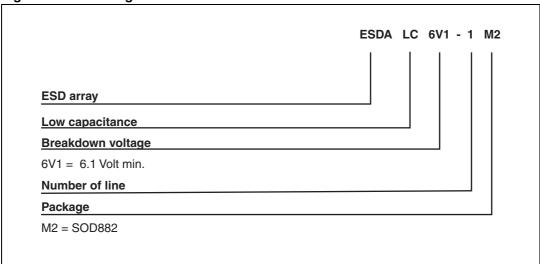
Figure 11. S21 attenuation



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# 2 Ordering information scheme

Figure 12. Ordering information scheme



Package information ESDALC6V1-1M2

# 3 Package information

- Epoxy meets UL94, V0
- Lead-free package

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: <a href="https://www.st.com">www.st.com</a>. ECOPACK<sup>®</sup> is an ST trademark.

Figure 13. SOD882 dimension definitions

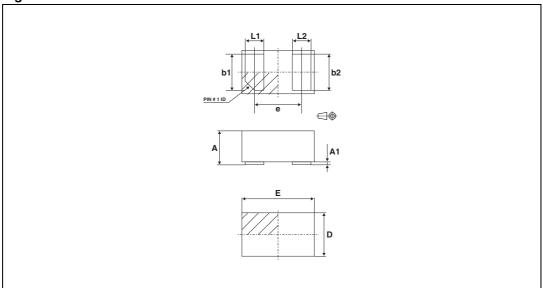
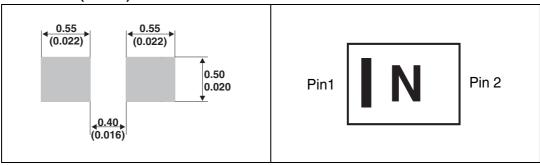


Table 3. SOD882 dimension values

	Dimensions						
Ref.		Millimeters		Inches			
	Min.	Тур.	Max.	Min.	Тур.	Max.	
Α	0.40	0.47	0.50	0.016	0.019	0.020	
A1	0.00		0.05	0.000		0.002	
b1	0.45	0.50	0.55	0.018	0.020	0.022	
b2	0.45	0.50	0.55	0.018	0.020	0.022	
D	0.55	0.60	0.65	0.022	0.024	0.026	
Е	0.95	1.00	1.05	0.037	0.039	0.041	
е	0.60	0.65	0.70	0.024	0.026	0.028	
L1	0.20	0.25	0.30	0.008	0.010	0.012	
L2	0.20	0.25	0.30	0.008	0.010	0.012	

Figure 14. SOD882 footprint in mm (inches)

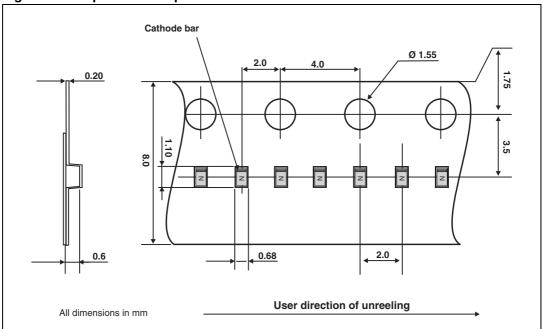
Figure 15. Marking



Note:

Product marking may be rotated by multiples of 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

Figure 16. Tape and reel specifications

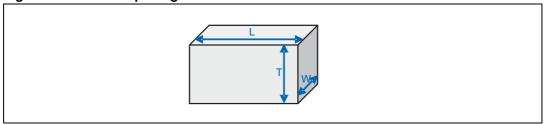


# 4 Recommendation on PCB assembly

## 4.1 Stencil opening design

- 1. General recommendation on stencil opening design
  - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

Figure 17. Stencil opening dimensions



b) General design rule

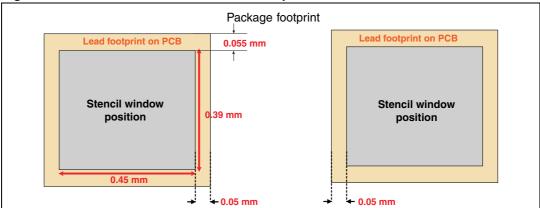
Stencil thickness (T) = 75  $\sim$  125  $\mu m$ 

Aspect Ratio = 
$$\frac{W}{T} \ge 1.5$$

Aspect Area = 
$$\frac{L \times W}{2T(L+W)} \ge 0.66$$

- 2. Reference design
  - a) Stencil opening thickness: 100 µm
  - b) Stencil opening for leads: Opening to footprint ratio between 60% and 65%.

Figure 18. Recommended stencil windows position



## 4.2 Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Solder paste with fine particles: powder particle size is 20-45 μm.

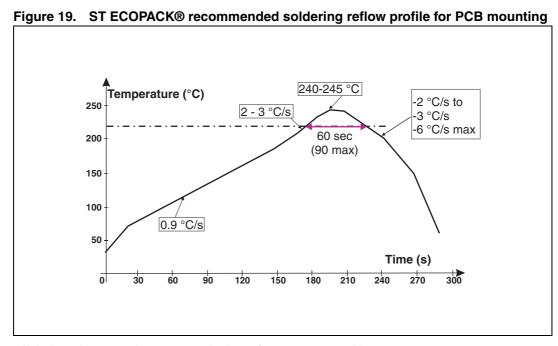
#### 4.3 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
- 3. Standard tolerance of + 0.05 mm is recommended.
- 4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

## 4.4 PCB design preference

- To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

## 4.5 Reflow profile



Note: Minimize air convection currents in the reflow oven to avoid component movement.

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# 5 Ordering information

Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
ESDALC6V1-1M2	N <sup>(1)</sup>	SOD882	0.92 mg	12000	Tape and reel

<sup>1.</sup> The marking can be rotated by multiples of  $90^{\circ}$  to differentiate assembly location

# 6 Revision history

Table 5. Document revision history

Date	Revision	Changes			
23-May-2006	1	Initial release			
16-Jun-2006	2	Updated tape and reel illustration (Figure 16).			
11-Oct-2006	3	Corrected formatting errors on page 1. No technical changes.			
10-May-2007	4	Updated Functional diagram to single diode. Added Section 4: Recommendation on PCB assembly.			
26-Nov-2007	5	Corrected 2: Ordering information scheme. Updated Figure 16: Tape and reel specifications. Added Figure 18: Recommended stencil windows position. Reformatted to current standards.			
02-Nov-2010	6	Updated <i>Table 1</i> , <i>Table 2</i> , base quantity change on <i>Table 4</i> and updated graphics.			
24-Jan-2012	7	Updated <i>Table 3</i> and added <i>Figure 13</i> .			

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