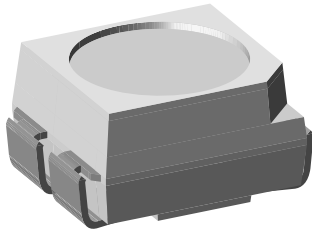


Bicolor SMD LED



19211

DESCRIPTION

These devices have been designed to meet the increasing demand for surface mounting technology.

The package of the VLMKG3400 is the PLCC-4.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

This SMD device consists of a red and green chip. So it is possible to choose the color in one device.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-4
- Product series: bicolor
- Angle of half intensity: $\pm 60^\circ$

FEATURES

- SMD LED with exceptional brightness
- Multicolored
- Luminous intensity categorized
- EIA and ICE standard package
- Compatible with automatic placement equipment
- Compatible with IR reflow, vapor phase and wave soldering processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: Excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax}/I_{Vmin} \leq 1.6$
- Preconditioning according to JEDEC level 2a
- ESD-withstand voltage: Up to 2 kV according to JESD22-A114-B
- AEC-Q101 qualified
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

 AUTOMOTIVE
GRADE

RoHS
COMPLIANT
HALOGEN
FREE
GREEN
(5-2008)

APPLICATIONS

- Automotive: Dashboards, switches, and optical indicators
- Telecommunication: Indicator and backlighting in telephone and fax
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols
- General use

| PARTS TABLE | | | | | | | | | | | | | | |
|----------------|-----------|--------------------------|-----------|------|------------------------|-----------------|------|------|------------------------|---------------------|------|------|------------------------|-----------------|
| PART | COLOR | LUMINOUS INTENSITY (mcd) | | | at I _F (mA) | WAVELENGTH (nm) | | | at I _F (mA) | FORWARD VOLTAGE (V) | | | at I _F (mA) | TECHNOLOGY |
| | | MIN. | TYP. | MAX. | | MIN. | TYP. | MAX. | | MIN. | TYP. | MAX. | | |
| | | VLMKG3400-GS08 | Super red | 56 | | - | 140 | 20 | | 627 | 633 | 639 | | |
| | Green | 35.5 | - | 90 | 20 | 564 | 570 | 575 | 20 | - | 2.0 | 2.6 | 20 | AllnGaP on GaAs |
| VLMKG3400-GS18 | Super red | 56 | - | 140 | 20 | 627 | 633 | 639 | 20 | - | 1.9 | 2.6 | 20 | AllnGaP on GaAs |
| | Green | 35.5 | - | 90 | 20 | 564 | 570 | 575 | 20 | - | 2.0 | 2.6 | 20 | AllnGaP on GaAs |

**ABSOLUTE MAXIMUM RATINGS** ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMKG3400

| PARAMETER | TEST CONDITION | | SYMBOL | VALUE | UNIT |
|------------------------------------------|---------------------------------------------------------|-------------------------|------------|---------------|--------------------|
| Reverse voltage per diode ⁽¹⁾ | $I_R = 10\text{ }\mu\text{A}$ | | V_R | 5 | V |
| DC forward current per diode | $T_{amb} \leq 65\text{ }^{\circ}\text{C}$ | 1 chip on | I_F | 30 | mA |
| Surge forward current per diode | | | I_{FSM} | 0.1 | A |
| Power dissipation per diode | | | P_V | 80 | mW |
| Junction temperature | | | T_j | 125 | $^{\circ}\text{C}$ |
| Operating temperature range | | | T_{amb} | - 40 to + 100 | $^{\circ}\text{C}$ |
| Storage temperature range | | | T_{stg} | - 40 to + 100 | $^{\circ}\text{C}$ |
| Thermal resistance junction/ambient | Mounted on PC board (pad size > 16 mm ²) | 1 chip on 2 chips on | R_{thJA} | 560 780 | K/W |

Note

(1) Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMKG3400, SUPER RED

| PARAMETER | TEST CONDITION | PART | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|-------------------------|-----------------------------------------|-----------|-------------|------|----------|------|---------------|
| Luminous intensity | $I_F = 20\text{ mA}$ | VLMKG3400 | I_V | 56 | - | 140 | mcd |
| Dominant wavelength | $I_F = 20\text{ mA}$ | | λ_d | 627 | 633 | 639 | nm |
| Peak wavelength | $I_F = 20\text{ mA}$ | | λ_p | - | 643 | - | nm |
| Angle of half intensity | $I_F = 20\text{ mA}$ | | ϕ | - | ± 60 | - | deg |
| Forward voltage | $I_F = 20\text{ mA}$ | | V_F | - | 1.9 | 2.6 | V |
| Reverse current | $V_R = 5\text{ V}$ | | I_R | - | - | 10 | μA |
| Junction capacitance | $V_R = 0\text{ V}$, $f = 1\text{ MHz}$ | | C_j | - | 15 | - | pF |

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMKG3400, GREEN

| PARAMETER | TEST CONDITION | PART | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|-------------------------|-----------------------------------------|-----------|-------------|------|----------|------|---------------|
| Luminous intensity | $I_F = 20\text{ mA}$ | VLMKG3400 | I_V | 35.5 | - | 90 | mcd |
| Dominant wavelength | $I_F = 20\text{ mA}$ | | λ_d | 564 | 570 | 575 | nm |
| Peak wavelength | $I_F = 20\text{ mA}$ | | λ_p | - | 572 | - | nm |
| Angle of half intensity | $I_F = 20\text{ mA}$ | | ϕ | - | ± 60 | - | deg |
| Forward voltage | $I_F = 20\text{ mA}$ | | V_F | - | 2.0 | 2.6 | V |
| Reverse current | $V_R = 5\text{ V}$ | | I_R | - | - | 10 | μA |
| Junction capacitance | $V_R = 0\text{ V}$, $f = 1\text{ MHz}$ | | C_j | - | 15 | - | pF |

CROSSING TABLE

| VISHAY | OSRAM |
|-----------|---------|
| VLMKG3400 | LSGT676 |

| LUMINOUS INTENSITY CLASSIFICATION AND GROUP COMBINATIONS, VLMKG3400 | | | | | |
|---------------------------------------------------------------------|--------------------------|------------------------|------------------------|-------------------------|--------------------------|
| | | SUPER RED | | | |
| | | P2 56 mcd to 71 mcd | Q1 71 mcd to 90 mcd | Q2 90 mcd to 112 mcd | R1 112 mcd to 140 mcd |
| GREEN | N2 35.5 mcd to 45 mcd | VLMKG3400 | VLMKG3400 | VLMKG3400 | VLMKG3400 |
| | P1 45 mcd to 56 mcd | VLMKG3400 | VLMKG3400 | VLMKG3400 | VLMKG3400 |
| | P2 56 mcd to 71 mcd | VLMKG3400 | VLMKG3400 | VLMKG3400 | VLMKG3400 |
| | Q2 710 mcd to 90 mcd | VLMKG3400 | VLMKG3400 | VLMKG3400 | VLMKG3400 |

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.
The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).
In order to ensure availability, single brightness groups will not be orderable.
In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.
In order to ensure availability, single wavelength groups will not be orderable.

| COLOR CLASSIFICATION | | |
|----------------------|--------------------------|------|
| GROUP | DOMINANT WAVELENGTH (nm) | |
| | GREEN | |
| | MIN. | MAX. |
| 4 | 564 | 567 |
| 5 | 566 | 569 |
| 6 | 568 | 571 |
| 7 | 570 | 573 |
| 8 | 572 | 575 |

Note

- Wavelengths are tested at a current pulse duration of 25 ms.

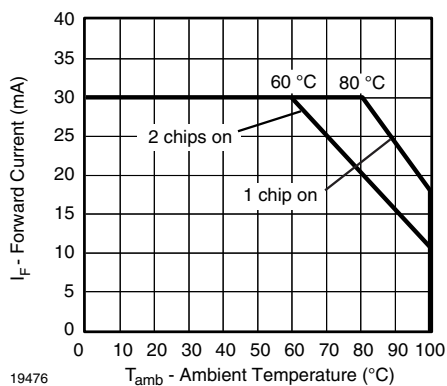
TYPICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

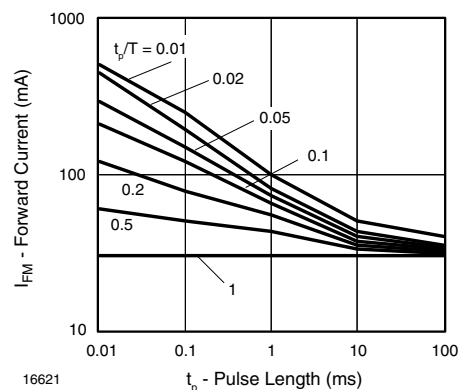


Fig. 2 - Forward Current vs. Pulse Duration

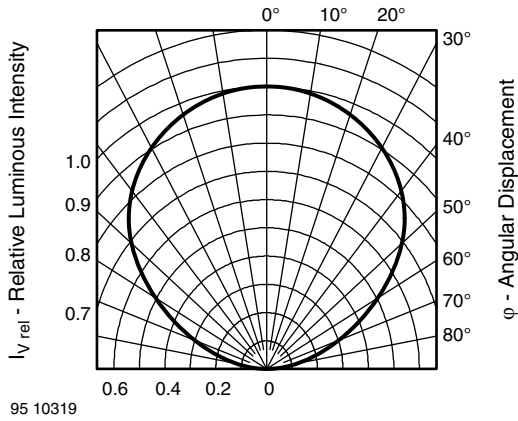


Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

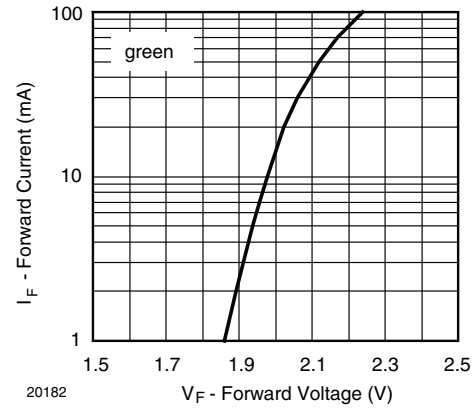


Fig. 6 - Relative Forward Voltage vs. Ambient Temperature

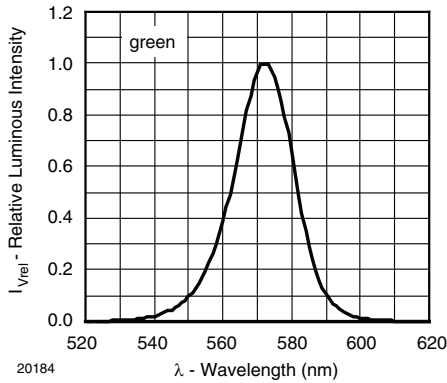


Fig. 4 - Relative Intensity vs. Wavelength

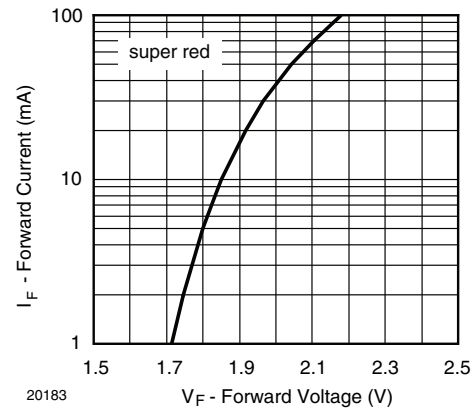


Fig. 7 - Relative Forward Voltage vs. Ambient Temperature

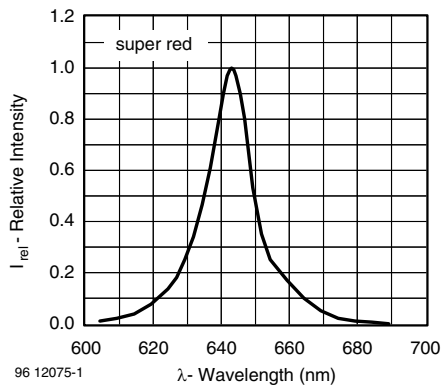


Fig. 5 - Relative Intensity vs. Wavelength

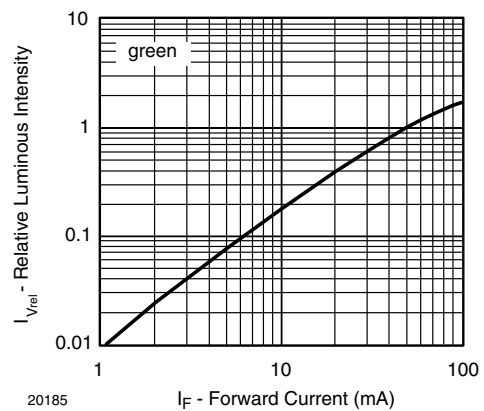


Fig. 8 - Relative Luminous Intensity vs. Forward Current

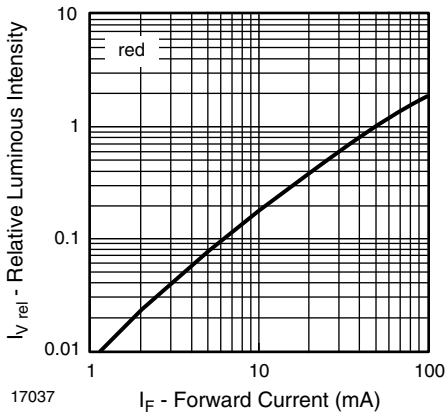


Fig. 9 - Relative Luminous Intensity vs. Forward Current

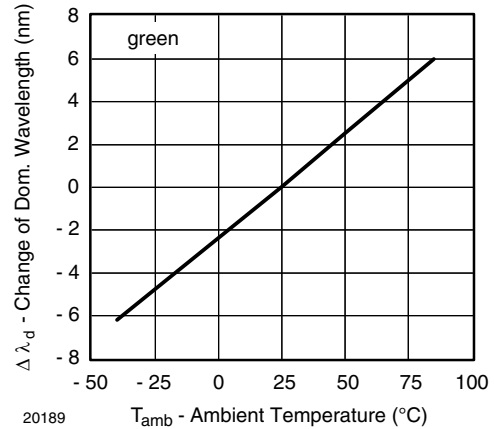


Fig. 12 - Change of Dominant Wavelength vs. Ambient Temperature

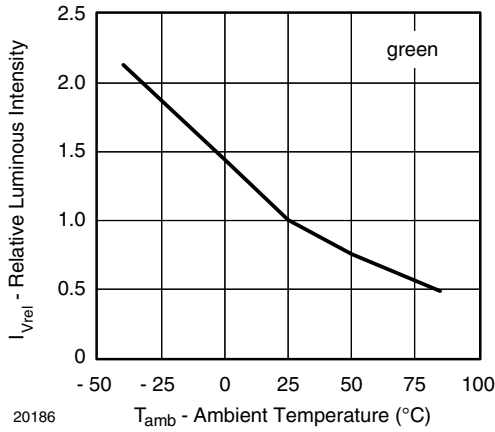


Fig. 10 - Relative Luminous Intensity vs. Ambient Temperature

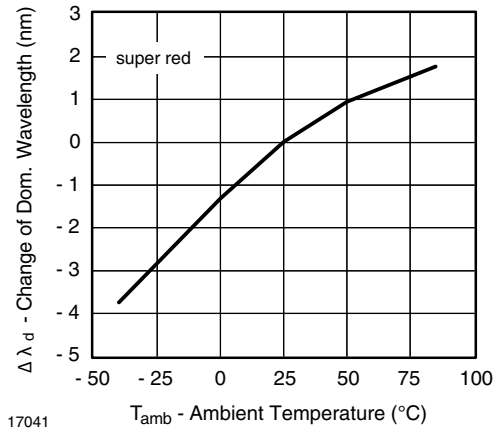


Fig. 13 - Change of Dominant Wavelength vs. Ambient Temperature

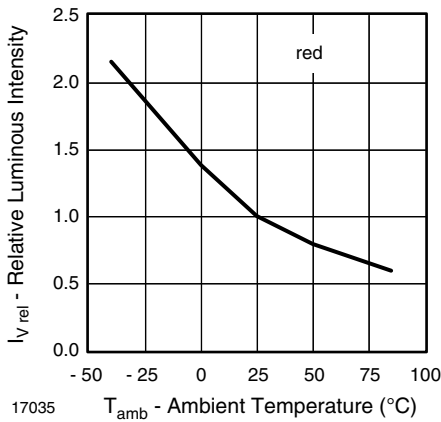


Fig. 11 - Relative Luminous Intensity vs. Ambient Temperature

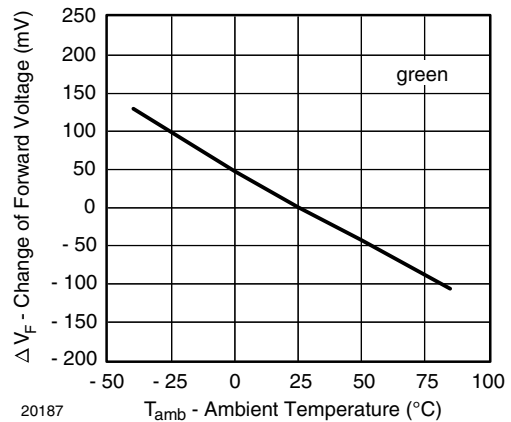


Fig. 14 - Change of Forward Voltage vs. Ambient Temperature

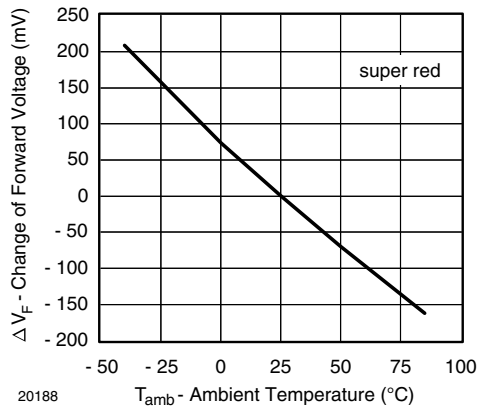
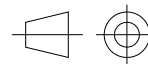
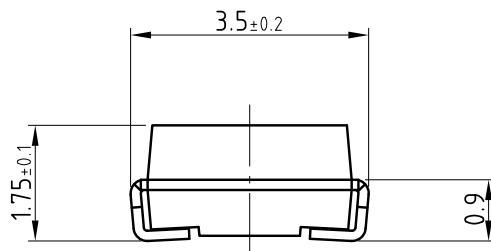
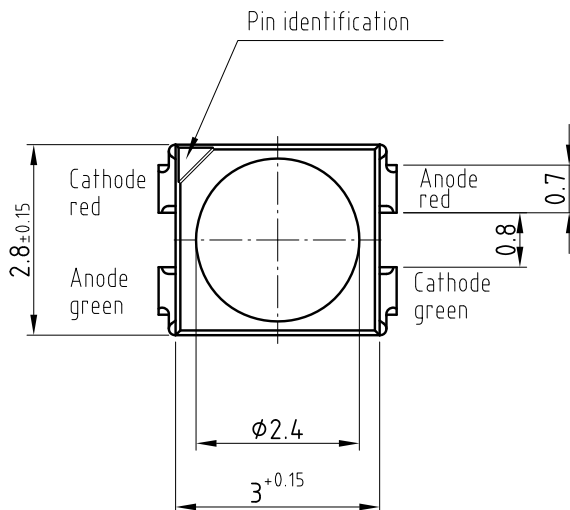


Fig. 15 - Change of Forward Voltage vs. Ambient Temperature

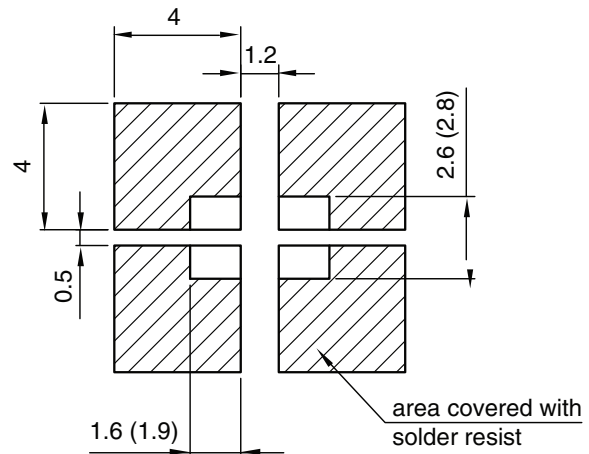
PACKAGE DIMENSIONS in millimeters



technical drawings according to DIN specifications



Mounting Pad Layout



Dimensions: IR and Vaporphase (Wave Soldering)

Drawing-No.: 6.541-5057.02-4

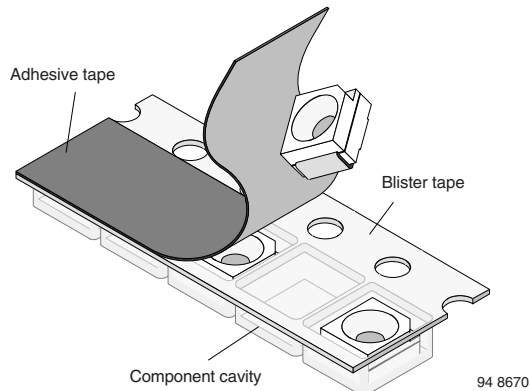
Issue: 2; 30.05.07

20190

METHOD OF TAPING/POLARITY AND TAPE AND REEL

SMD LED (VLM.3 - SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDs, TAPE OPTION GS18 (= 8000 PCS.) PREFERRED

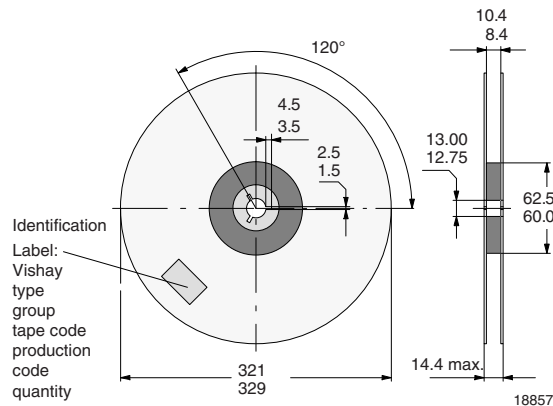


Fig. 18 - Reel Dimensions - GS18

TAPING OF VLM.3...

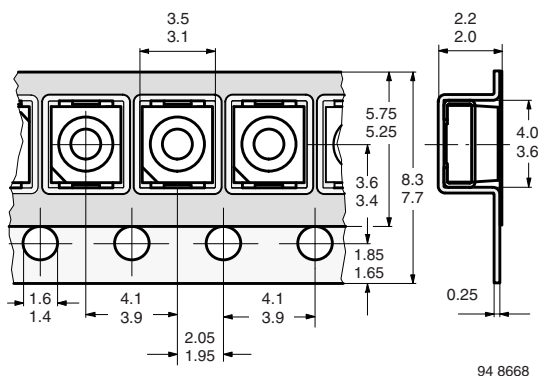


Fig. 16 - Tape Dimensions in mm for PLCC-2

SOLDERING PROFILE

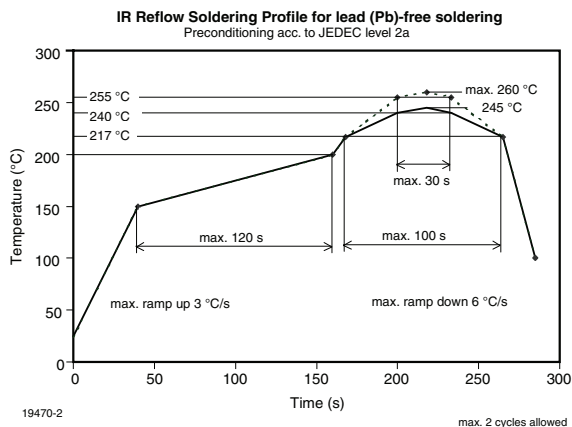


Fig. 19 - Vishay Lead (Pb)-free Reflow Soldering Profile (acc. to J-STD-020)

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDs, TAPE OPTION GS08 (= 1500 PCS.)

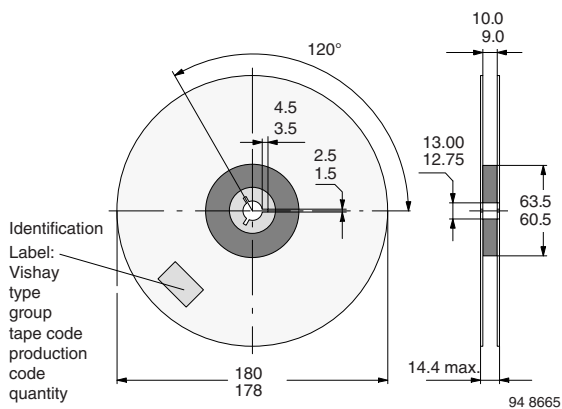


Fig. 17 - Reel Dimensions - GS08

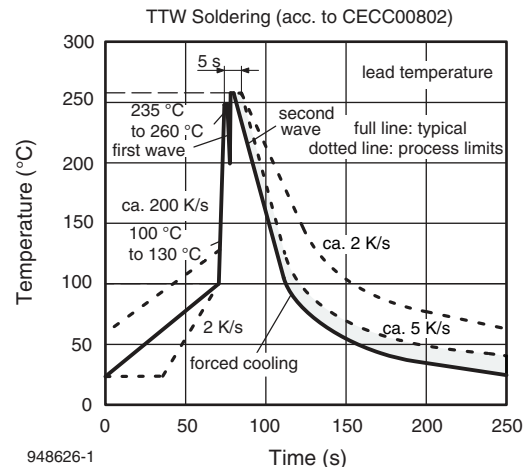
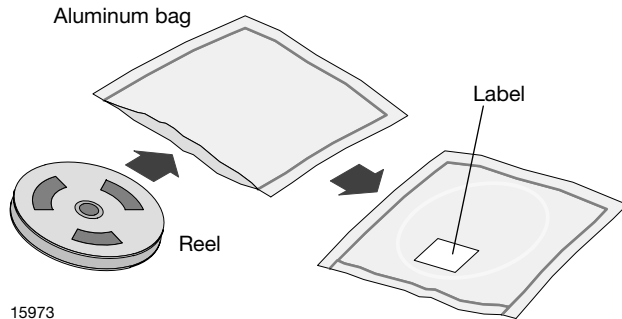


Fig. 20 - Double Wave Soldering of Opto Devices (all Packages)

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



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FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

- 192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or
- 96 h at 60 °C + 5 °C and < 5 % RH for all device containers or
- 24 h at 100 °C + 5 °C not suitable for reel or tubes.

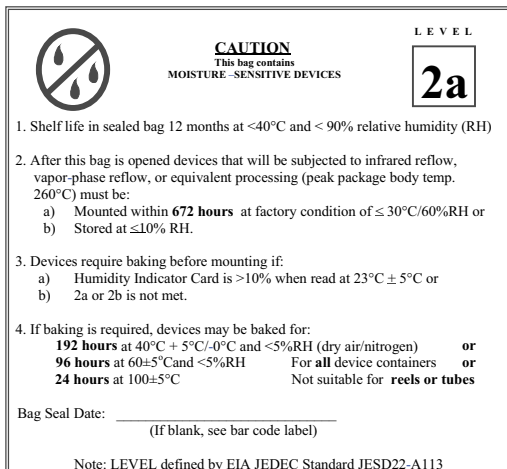
An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



Example of JESD22-A112 level 2a label



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Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: org@eplast1.ru

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.