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LOC

DIST

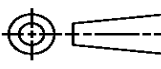
REVISIONS

| P | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
|   | B2  | ECR-16-009822 | 15JUL2016 | GK  | SD   |
|   |     |               |           |     |      |
|   |     |               |           |     |      |
|   |     |               |           |     |      |

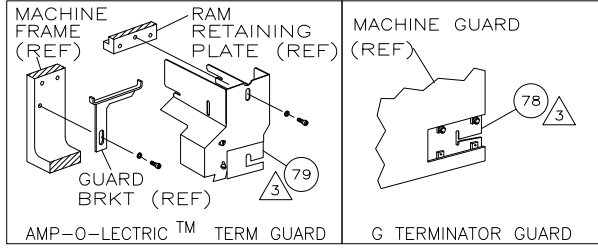
REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2836044-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385040  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1385040

|                                                                                       |  |                                                                 |                  |                  |                                                                                                       |       |           |              |               |        |  |
|---------------------------------------------------------------------------------------|--|-----------------------------------------------------------------|------------------|------------------|-------------------------------------------------------------------------------------------------------|-------|-----------|--------------|---------------|--------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN                                                             | GOPALAKRISHNA HV |                  |  TE Connectivity |       |           |              |               |        |  |
|                                                                                       |  | CHK                                                             | GOPALAKRISHNA HV |                  |                                                                                                       |       |           |              |               |        |  |
| DIMENSIONS:                                                                           |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                          |                  | APVD             | NAME                                                                                                  |       |           |              |               |        |  |
|  |  | 0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ± |                  | STOUGH DALE      |                                                                                                       | SIZE  | CAGE CODE | DRAWING NO   | RESTRICTED TO |        |  |
|                                                                                       |  |                                                                 |                  | PRODUCT SPEC     |                                                                                                       |       |           |              |               |        |  |
|                                                                                       |  |                                                                 |                  | APPLICATION SPEC |                                                                                                       |       |           |              |               |        |  |
|                                                                                       |  |                                                                 |                  | WEIGHT           |                                                                                                       |       |           |              |               |        |  |
| MATERIAL                                                                              |  | FINISH                                                          |                  | CUSTOMER DRAWING |                                                                                                       | SCALE |           | SHEET 1 OF 2 |               | REV B2 |  |

| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1385040-1   | B   | 122500-1   |
| 1385040-2   | B   | 565435-5   |
| 1385040-3   | B   | 354500-1   |



| TERMINAL NAME: TERMINAL |               | CRIMP DATA (NON-AMP TERMINAL-AMP SPEC) |                             |                  |             |
|-------------------------|---------------|----------------------------------------|-----------------------------|------------------|-------------|
| AMP P/N                 | MFG P/N       | PAD LTR                                | CRIMP HEIGHT                | WIRE SIZE        |             |
| 286861-1                | SYM-001T-P0.6 |                                        | A .037 ±.002 [0.94 ±0.05mm] | 22               |             |
| 286861-2                | SYF-001T-P0.6 |                                        | B .035 ±.002 [0.89 ±0.05mm] | 24               |             |
|                         |               |                                        | C .033 ±.002 [0.84 ±0.05mm] | 26               |             |
|                         |               |                                        | D .032 ±.002 [0.81 ±0.05mm] | 28               |             |
|                         |               | CRIMP                                  | SIZE                        | TYPE             | RANGE       |
|                         |               | WIRE                                   | .055 [1.40mm]               | F                | 28-22       |
|                         |               | INSUL                                  | .070 [1.78mm]               | F                | 7           |
| WIRE STRIP LENGTH       |               | TERM APPL SPEC                         | FEED                        | APPL INSTRUCTION | SET UP GAGE |
| .099-.125               |               | NONE                                   | .299                        | 408-8040         | 458637-1    |
|                         |               |                                        |                             |                  | L2350       |

| LOC | DIST | REVISIONS |        |    |      |
|-----|------|-----------|--------|----|------|
| A   | 66   | REV       | DATE   | BY | APPD |
|     |      | B1        | 3-2008 | MY | GB   |

|    |               |                |
|----|---------------|----------------|
| -1 | LEADMAKER     | MECH POST FEED |
| -2 | BENCH MODEL K | MECH PRE FEED  |
| -3 | BENCH MODEL G | MECH PRE FEED  |

|     |     |     |   |          |                     |    |
|-----|-----|-----|---|----------|---------------------|----|
| REF | REF | REF | - | 22594-8  | NUT, HEX (1/2-20)   | 70 |
| REF | REF | REF | - | 240628-1 | PLATE, ADJUSTMENT   | 69 |
| REF | REF | REF | - | 240626-1 | SHAFT, PIVOT        | 68 |
| REF | REF | REF | - | 240633-1 | BUSHING             | 67 |
| REF | REF | REF | - | 455680-1 | LEVER, INTERMEDIATE | 66 |
| REF | REF | REF | - | 240629-1 | BLOCK, PIVOT        | 65 |
| REF | REF | REF | - | 240632-2 | SCREW, ADJ FEED ROD | 64 |
| REF | REF | REF | - | 240659-3 | PIN, CAM ROLLER     | 63 |
| REF | REF | REF | - | 240658-1 | ROLLER, CAM         | 62 |
| REF | REF | REF | - | 454398-2 | ROD, FEED           | 61 |
| REF | REF | REF | - | 454178-1 | GUIDE, FEED ROD     | 60 |
| REF | REF | REF | - | 454220-1 | CAP, RAM            | 59 |
| REF | REF | REF | - | 454485-1 | HOUSING             | 58 |

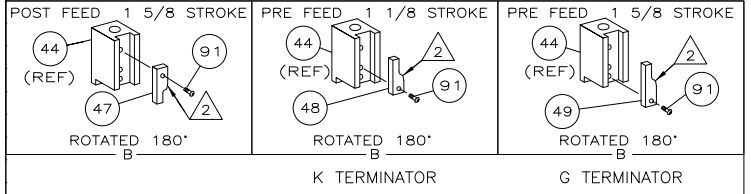
|     |     |     |   |           |                             |    |
|-----|-----|-----|---|-----------|-----------------------------|----|
| 1   | 1   | 1   | - | 458537-2  | PAWL, FEED                  | 56 |
| REF | REF | REF | - | 240624-1  | PIN, FEED FINGER            | 55 |
| REF | REF | REF | - | 691499-1  | SPRING, FEED FINGER         | 54 |
| REF | REF | REF | - | 690541-1  | HOLDER, FEED FINGER         | 53 |
| REF | REF | REF | - | 455679-1  | LEVER, TERMINAL FEED ARM    | 52 |
| 1   | 1   | 1   | - | 811242-2  | BUMPER, HOLDDOWN            | 51 |
| 1   | 1   | 1   | - | 690753-1  | SPACER, TONKER              | 50 |
| 1   | -   | -   | - | 690602-6  | CAM, PRE-FEED 1 5/8 ST      | 49 |
| -   | 1   | -   | - | 690602-5  | CAM, PRE-FEED 1 1/8 ST      | 48 |
| -   | -   | 1   | - | 690501-4  | CAM, POST-FEED 1 5/8 ST     | 47 |
| 1   | 1   | 1   | - | 459456-1  | APPLICATOR, BASIC (SUBASSY) | 46 |
| 1   | 1   | 1   | - | 690191-1  | PLUG, NYLON                 | 45 |
| 1   | 1   | 1   | - | 455673-3  | RAM                         | 44 |
| 1   | 1   | 1   | - | 690125-1  | WASHER, LAMINATED           | 43 |
| 1   | 1   | 1   | - | 690124-1  | WASHER, RAM                 | 42 |
| 1   | 1   | 1   | - | 7-21002-9 | BOLT, CRIMPER (5/16x1.00)   | 41 |
| 1   | 1   | 1   | - | 23241-6   | BALL, STEEL                 | 40 |
| 1   | 1   | 1   | - | 690170-1  | SPRING, COMPRESSION         | 39 |
| 1   | 1   | 1   | - | 690142-1  | DISC, INSULATION            | 38 |
| 1   | 1   | 1   | - | 354777-1  | WIRE DISC, PLASTIC          | 37 |
| 1   | 1   | 1   | - | 22480-5   | WASHER, SPRING              | 36 |
| 1   | 1   | 1   | - | 690212-1  | POST, RAM                   | 35 |
| 1   | 1   | 1   | - | 690786-1  | SUPPORT, TERMINAL           | 34 |
| REF | REF | REF | - | 455675-1  | PLATE, BASE                 | 33 |
| 1   | 1   | 1   | - | 690432-3  | SCREW, ADJUSTMENT           | 32 |

|     |     |     |   |            |                         |    |
|-----|-----|-----|---|------------|-------------------------|----|
| REF | REF | REF | - | 455689-1   | BLOCK, STRIP GUIDE ADJ  | 30 |
| 1   | 1   | 1   | - | 455671-6   | PLATE, STRIP GUIDE      | 29 |
| 1   | 1   | 1   | - | 455888-8   | SPACER, FRONT SHEAR DEP | 28 |
| 2   | 2   | 2   | - | 1-22284-0  | SPRING, DRAG            | 27 |
| 1   | 1   | 1   | - | 690546-1   | LEVER, DRAG RELEASE     | 26 |
| 1   | 1   | 1   | - | 240792-1   | DRAG, TERMINAL          | 25 |
| 1   | 1   | 1   | - | 5-690504-9 | GUIDE, STRIP (REAR)     | 24 |
| 1   | 1   | 1   | - | 690438-1   | GUIDE, STRIP (FRONT)    | 23 |
| -   | -   | 1   | - | 690472-2   | STRIPPER                | 22 |
| REF | REF | REF | - | 4-22284-9  | SPRING, FEED RETURN     | 21 |
| 1   | 1   | -   | - | 691353-1   | STRIPPER                | 19 |
|     |     |     |   |            |                         | 18 |
|     |     |     |   |            |                         | 17 |
| 1   | 1   | 1   | - | 318563-1   | GUARD, CHIP, FRONT      | 16 |
|     |     |     |   |            |                         | 15 |
|     |     |     |   |            |                         | 14 |

|   |   |   |   |            |                          |    |
|---|---|---|---|------------|--------------------------|----|
| 1 | 1 | 1 | - | 3-22280-3  | SPRING, SHEAR            | 12 |
| 1 | 1 | 1 | - | 690461-1   | STOP, SHEAR              | 11 |
| 1 | 1 | 1 | - | 690459-1   | HOLDER, SHEAR (FRONT)    | 10 |
| 1 | 1 | 1 | - | 462006-1   | SHEAR, FLOAT (FRONT)     | 9  |
| 1 | 1 | 1 | - | 2-805887-4 | ANVIL                    | 8  |
|   |   |   |   |            |                          | 7  |
|   |   |   |   |            |                          | 6  |
| 1 | 1 | 1 | - | 2-455889-0 | DEPRESSOR, SHEAR (FRONT) | 5  |
| 1 | 1 | 1 | - | 238011-6   | SPACER, BLOCK CRIMPER    | 4  |
| 1 | 1 | 1 | - | 3-683453-3 | CRIMPER, INSULATION      | 3  |
| 1 | 1 | 1 | - | 455888-2   | SPACER, CRIMPER          | 2  |
| 1 | 1 | 1 | - | 2-456402-9 | CRIMPER, WIRE            | 1  |

| QTY REQD | PER ASSY | PART NO | DESCRIPTION | ITEM NO |
|----------|----------|---------|-------------|---------|
| -3       | -2       | -1      | U/M         |         |

| DIMENSIONS: |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | OWN              |  | Tyco Electronics             |  |
|-------------|--|----------------------------------------|--|------------------|--|------------------------------|--|
| INCHES      |  | 0.0005                                 |  | B. HIGMAN        |  | Tyco Electronics Corporation |  |
| 0.0005      |  | 0.0005                                 |  | B. HIGMAN        |  | Harrisburg, PA 17105-3608    |  |
| 0.0005      |  | 0.0005                                 |  | T. ELBIN         |  | NAME                         |  |
| 0.0005      |  | 0.0005                                 |  | PRODUCT SPEC     |  | SIDE FEED HDM APPLICATOR     |  |
| 0.0005      |  | 0.0005                                 |  | APPLICATION SPEC |  | -                            |  |
| 0.0005      |  | 0.0005                                 |  | WEIGHT           |  | F                            |  |
| 0.0005      |  | 0.0005                                 |  | CUSTOMER DRAWING |  | A1 00779 C=1385040           |  |
| 0.0005      |  | 0.0005                                 |  | SCALE            |  | 1 OF 1                       |  |
| 0.0005      |  | 0.0005                                 |  | SHEET            |  | REV B1                       |  |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY
- 7 TO BE DETERMINED AT ASSEMBLY.



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

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- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
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- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.