

# C308F

## 3 mm x 8.4 mm fast-acting, ceramic tube fuses for hazardous applications



### Product features

A compact 3 mm x 8.4 mm fuse provides a space saving alternative to conventional fuse solutions with high interrupting rating for primary and secondary circuit protection up to 250 Vac/dc and 250 mA

- Meets electrical performance specifications for intrinsically safe (EN60079-11) applications
- Fast-acting, high interrupting rating of 4000 A at 250 Vac/dc
- Ceramic tube, silver plated brass end cap construction
- Optional axial leads (tinned copper axial leads construction)
- RoHS compliant

### Agency information

- cURus Recognition file number: E19180, Guide JDYX2/JDYX8

### Applications

- Hazardous environments
- Petrochemical processing and refining equipment
- Pulp and paper processing equipment
- Intrinsically safe network barriers

### Packaging

- Specify part number and packaging suffix.
- Package suffixes:

#### *Ferrule*

- -TR (500 fuses on tape and reel)
- -TR1 (1000 fuses on tape and reel)

#### *Axial leaded*

- TR1 (axial leaded version, 1500 fuses on tape and reel)

### Ordering

- Specify part number and packaging suffix (e.g., C308F-V-160mA-TR1)

**Product specifications**

| Part number |               | Voltage rating<br>Vac/dc | Color coding | Interrupting rating @ 250<br>Vac/dc (A)* | Typical DC cold resistance<br>(Ω)** | Typical melting I <sup>2</sup> T*** | Agency Information<br>cURus |
|-------------|---------------|--------------------------|--------------|--|-------------------------------------|-------------------------------------|-----------------------------|
| Ferrule     | Axial lead    |                          |              |  |                                     |                                     |                             |
| C308F40mA   | C308F-V-40mA  | 250                      | Grey         | 4000                                     | 14.2                                | 0.00006                             | X                           |
| C308F50mA   | C308F-V-50mA  |                          | Red          |  | 9.40                                | 0.00010                             | X                           |
| C308F63mA   | C308F-V-63mA  |                          | Pink         |  | 8.80                                | 0.00012                             | X                           |
| C308F80mA   | C308F-V-80mA  |                          | Green        |  | 5.10                                | 0.00018                             | X                           |
| C308F100mA  | C308F-V-100mA |                          | Yellow       |  | 2.87                                | 0.00087                             | X                           |
| C308F125mA  | C308F-V-125mA |                          | Orange       |  | 2.20                                | 0.00134                             | X                           |
| C308F160mA  | C308F-V-160mA |                          | Violet       |  | 2.05                                | 0.00166                             | X                           |
| C308F200mA  | C308F-V-200mA |                          | Brown        |  | 1.01                                | 0.00237                             | X                           |
| C308F250mA  | C308F-V-250mA |                          | Black        |  | 0.71                                | 0.00530                             | X                           |

\* AC Interrupting Rating (4000 A, PF = 0.4); DC Interrupting Rating measured at rated voltage, time constant 4 microseconds, battery source.

\*\* DC Cold Resistance (Measured at ≤10% of rated current).

\*\*\* Typical I<sup>2</sup>t measured at 10In.

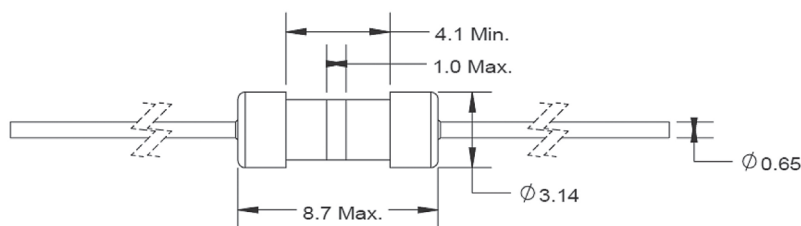
**Electrical characteristics**

| Amp Rating     | % of Amp Rating | Opening Time       |
|----------------|-----------------|--------------------|
| 40 mA ~ 250 mA | 110%            | 4 hours, min       |
|                | 300%            | 10 seconds, max    |
|                | 1000%           | 0.002 seconds, max |

**Environmental data**

- Operating temperature: -55 °C to +125 °C (with derating)
- Thermal Shock: MIL-STD-202G, Method 107G (Test Condition 5 cycles -55 °C to 125 °C)
- Resistance to Solder Heat: MIL-STD-202G Method 210F
- Vibration: MIL-STD-202G, Method 201A (10 Hz to 55 Hz) Condition A, “-V” axial leaded version IEC60068-2-6
- Solderability: J-STD-002C, Test Method C1, “-V” axial leaded version IEC60127-2/A3.3
- Component Life Reliability: +125 °C, 500 hours

**Dimensions—mm**



**Average time-current curves**

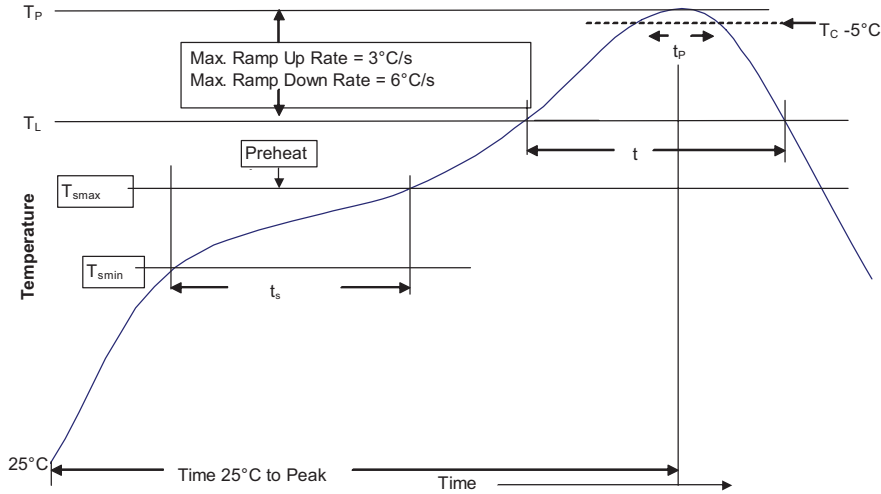


**Temperature derating curve**



**Surface mounting soldering parameters (Ferrule)**

- Reflow solder: JEDEC J-STD-020  $T_c = 250^\circ\text{C}$ .  $T_p = 30\text{s}$
- Wave and manual solder is not recommended



**Table 1 - Standard SnPb Solder ( $T_c$ )**

| Package Thickness   | Volume $\text{mm}^3$ <350 | Volume $\text{mm}^3$ $\geq 350$ |
|---------------------|---------------------------|---------------------------------|
| <2.5mm              | 235°C                     | 220°C                           |
| $\geq 2.5\text{mm}$ | 220°C                     | 220°C                           |

**Table 2 - Lead (Pb) Free Solder ( $T_c$ )**

| Package Thickness | Volume $\text{mm}^3$ <350 | Volume $\text{mm}^3$ 350 - 2000 | Volume $\text{mm}^3$ >2000 |
|-------------------|---------------------------|---------------------------------|----------------------------|
| <1.6mm            | 260°C                     | 260°C                           | 260°C                      |
| 1.6 - 2.5mm       | 260°C                     | 250°C                           | 245°C                      |
| >2.5mm            | 250°C                     | 245°C                           | 245°C                      |

**Reference JDEC J-STD-020**

| Profile Feature  | Standard SnPb Solder                          | Lead (Pb) Free Solder |
|--|---|-----------------------|
| Preheat and Soak   | • Temperature min. ( $T_{smin}$ )             | 100 °C                |
|  | • Temperature max. ( $T_{smax}$ )             | 150 °C                |
|  | • Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ ) | 60-120 Seconds        |
| Average ramp up rate $T_{smax}$ to $T_p$   | 3 °C/ Second Max.                             | 3 °C/ Second Max.     |
| Liquidous temperature ( $T_L$ )  | 183 °C  | 217 °C                |
| Time at liquidous ( $t_L$ )  | 60-150 Seconds                                | 60-150 Seconds        |
| Peak package body temperature ( $T_p$ )*   | Table 1                                       | Table 2               |
| Time ( $t_p$ )** within 5 °C of the specified classification temperature ( $T_c$ ) | 20 Seconds**                                  | 30 Seconds**          |
| Average ramp-down rate ( $T_p$ to $T_{smax}$ )                                     | 6 °C/ Second Max.                             | 6 °C/ Second Max.     |
| Time 25 °C to Peak Temperature   | 6 Minutes Max.                                | 8 Minutes Max.        |

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

### Through hole wave solder profile (Axial lead)

Reflow soldering not recommended



### Reference EN 61760-1:2006

| Profile Feature                               | Standard SnPb Solder                      | Lead (Pb) Free Solder                     |
|---|---|---|
| Preheat                                       |   |   |
| • Temperature min. ( $T_{smin}$ )             | 100°C                                     | 100°C                                     |
| • Temperature typ. ( $T_{styp}$ )             | 120°C                                     | 120°C                                     |
| • Temperature max. ( $T_{smax}$ )             | 130°C                                     | 130°C                                     |
| • Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ ) | 70 seconds                                | 70 seconds                                |
| $\Delta$ preheat to max Temperature           | 150°C max.                                | 150°C max.                                |
| Peak temperature ( $T_p$ )*                   | 235°C – 260°C                             | 250°C – 260°C                             |
| Time at peak temperature ( $t_p$ )            | 10 seconds max<br>5 seconds max each wave | 10 seconds max<br>5 seconds max each wave |
| Ramp-down rate                                | ~ 2 K/s min<br>~3.5 K/s typ<br>~5 K/s max | ~ 2 K/s min<br>~3.5 K/s typ<br>~5 K/s max |
| Time 25°C to 25°C                             | 4 minutes                                 | 4 minutes                                 |

### Manual solder

350 °C, 4-5 seconds. (by soldering iron), generally manual, hand soldering is not recommended.

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**Eaton**  
**Electronics Division**  
1000 Eaton Boulevard  
Cleveland, OH 44122  
United States  
[www.eaton.com/electronics](http://www.eaton.com/electronics)

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#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.