

## Fast Thyristor/Diode and Thyristor/Thyristor (MAGN-A-PAK Power Modules), 200 A



MAGN-A-PAK

### FEATURES

- Fast turn-off thyristor
- Fast recovery diode
- High surge capability
- Electrically isolated baseplate
- 3500 V<sub>RMS</sub> isolating voltage
- Industrial standard package
- UL approved file E78996 
- Compliant to RoHS directive 2002/95/EC
- Designed and qualified for industrial level


**RoHS  
COMPLIANT**

### PRODUCT SUMMARY

|             |                           |
|-------------|---------------------------|
| $I_{T(AV)}$ | 200 A                     |
| Type        | Modules - Thyristor, Fast |

### DESCRIPTION

This series of MAGN-A-PAK modules are intended for applications such as self-commutated inverters, DC choppers, electronic welders, induction heating and others where fast switching characteristics are required.

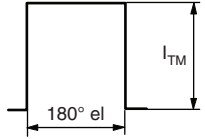
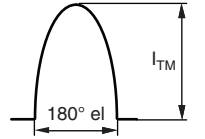
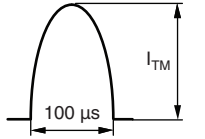
### MAJOR RATINGS AND CHARACTERISTICS

| SYMBOL            | CHARACTERISTICS | VALUES      | UNITS              |
|-------------------|-----------------|-------------|--------------------|
| $I_{T(AV)}$       |                 | 200         | A                  |
|                   | $T_C$           | 85          | °C                 |
| $I_{T(RMS)}$      |                 | 444         | A                  |
| $I_{TSM}$         | 50 Hz           | 7600        |                    |
|                   | 60 Hz           | 8000        |                    |
| $I^2t$            | 50 Hz           | 290         | kA <sup>2</sup> s  |
|                   | 60 Hz           | 265         |                    |
| $I^2\sqrt{t}$     |                 | 2900        | kA <sup>2</sup> √s |
| $t_q$             |                 | 20/25       | μs                 |
| $t_{rr}$          |                 | 2           |                    |
| $V_{DRM}/V_{RRM}$ |                 | 800/1200    | V                  |
| $T_J$             | Range           | - 40 to 125 | °C                 |

### ELECTRICAL SPECIFICATIONS

#### VOLTAGE RATINGS

| TYPE NUMBER | VOLTAGE CODE | $V_{RRM}/V_{DRM}$ , MAXIMUM REPETITIVE PEAK REVERSE AND OFF-STATE BLOCKING VOLTAGE<br>V | $V_{RSM}$ , MAXIMUM NON-REPETITIVE PEAK REVERSE VOLTAGE<br>V | $I_{RRM}/I_{DRM}$ AT $T_J = 125^\circ\text{C}$<br>mA |
|-------------|--------------|---|--|--|
| VSK.F200-   | 08           | 800   | 800  | 50   |
|             | 12           | 1200  | 1200   |  |

| CURRENT CARRYING CAPABILITY      |   |     |  |      |   |      |       |
|----------------------------------|---|-----|--|------|---|------|-------|
| FREQUENCY                        |  |     |  |      |  |      | UNITS |
| 50 Hz                            | 380   | 560 | 630  | 850  | 2460  | 3180 | A     |
| 400 Hz                           | 460   | 690 | 710  | 1060 | 1570  | 2080 |       |
| 2500 Hz                          | 310   | 450 | 530  | 760  | 630   | 860  |       |
| 5000 Hz                          | 250   | 360 | 410  | 560  | 410   | 560  |       |
| 10 000 Hz                        | 180   | 280 | 300  | 410  | -   | -    |       |
| Recovery voltage $V_r$           | 50  | 50  | 50   | 50   | 50  | 50   | V     |
| Voltage before turn-on $V_d$     | 80 % $V_{DRM}$  |     | 80 % $V_{DRM}$   |      | 80 % $V_{DRM}$  |      |       |
| Rise of on-state current $di/dt$ | 50  | 50  | -  | -    | -   | -    | A/μs  |
| Case temperature                 | 85  | 60  | 85   | 60   | 85  | 60   | °C    |
| Equivalent values for RC circuit | 10/0.47   |     | 10/0.47  |      | 10/0.47   |      | Ω/μF  |

| ON-STATE CONDUCTION  |               |   |                           |        |                    |
|--|---------------|---|---------------------------|--------|--------------------|
| PARAMETER  | SYMBOL        | TEST CONDITIONS   |                           | VALUES | UNITS              |
| Maximum average on-state current at case temperature           | $I_{T(AV)}$   | 180° conduction, half sine wave   |                           | 200    | A                  |
|  |               |   |                           | 85     | °C                 |
| Maximum RMS on-state current                                   | $I_{T(RMS)}$  | As AC switch  |                           | 444    | A                  |
| Maximum peak, one-cycle non-repetitive on-state, surge current | $I_{TSM}$     | t = 10 ms   | No voltage reapplied      | 7600   |                    |
|  |               | t = 8.3 ms  |                           | 8000   |                    |
|  |               | t = 10 ms   | 100 % $V_{RRM}$ reapplied | 6400   |                    |
|  |               | t = 8.3 ms  |                           | 6700   |                    |
| Maximum $I^2t$ for fusing                                      | $I^2t$        | t = 10 ms   | No voltage reapplied      | 290    | kA <sup>2</sup> s  |
|  |               | t = 8.3 ms  |                           | 265    |                    |
|  |               | t = 10 ms   | 100 % $V_{RRM}$ reapplied | 205    |                    |
|  |               | t = 8.3 ms  |                           | 187    |                    |
| Maximum $I^2\sqrt{t}$ for fusing                               | $I^2\sqrt{t}$ | t = 0.1 ms to 10 ms, no voltage reapplied   |                           | 2900   | kA <sup>2</sup> √s |
| Low level value or threshold voltage                           | $V_{T(TO)1}$  | (16.7 % $\times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ , $T_J = T_J$ maximum) |                           | 1.18   | V                  |
| High level value of threshold voltage                          | $V_{T(TO)2}$  | (I > $\pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ , $T_J = T_J$ maximum)           |                           | 1.25   |                    |
| Low level value on-state slope resistance                      | $r_{t1}$      | (16.7 % $\times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ , $T_J = T_J$ maximum) |                           | 0.74   | mΩ                 |
| High level value on-state slope resistance                     | $r_{t2}$      | (I > $\pi \times I_{T(AV)} < I < \pi \times I_{T(AV)}$ , $T_J = T_J$ maximum)           |                           | 0.70   |                    |
| Maximum on-state voltage drop                                  | $V_{TM}$      | $I_{pk} = 600$ A, $T_J = T_J$ maximum, $t_p = 10$ ms sine pulse                         |                           | 1.73   | V                  |
| Maximum holding current  | $I_H$         | $T_J = 25$ °C, $I_T > 30$ A   |                           | 600    | mA                 |
| Maximum latching current                                       | $I_L$         | $T_J = 25$ °C, $V_A = 12$ V, $R_a = 6$ Ω, $I_g = 1$ A                                   |                           | 1000   |                    |



| SWITCHING                           |          |  |        |    |            |
|-------------------------------------|----------|--|--------|----|------------|
| PARAMETER                           | SYMBOL   | TEST CONDITIONS  | VALUES |    | UNITS      |
|                                     |          |  | K      | J  |            |
| Maximum non-repetitive rate of rise | $di/dt$  | Gate drive 20 V, 20 $\Omega$ , $t_r \leq 1$ ms, $V_D = 80\%$ $V_{DRM}$ , $T_J = 25$ °C   | 800    |    | A/ $\mu$ s |
| Maximum recovery time               | $t_{rr}$ | $I_{TM} = 350$ A, $di/dt = -25$ A/ $\mu$ s, $V_R = 50$ V, $T_J = 25$ °C  | 2      |    | $\mu$ s    |
| Maximum turn-off time               | $t_q$    | $I_{TM} = 750$ A; $T_J = T_J$ maximum; $di/dt = -25$ A/ $\mu$ s; $V_R = 50$ V; $dV/dt = 400$ V/ $\mu$ s linear to 80 % $V_{DRM}$ | 20     | 25 |            |

| BLOCKING   |                          |  |        |            |
|--|--------------------------|--|--------|------------|
| PARAMETER  | SYMBOL                   | TEST CONDITIONS                                  | VALUES | UNITS      |
| Maximum critical rate of rise of off-state voltage | $dV/dt$                  | $T_J = 125$ °C, exponential to 67 % $V_{DRM}$    | 1000   | V/ $\mu$ s |
| RMS insulation voltage                             | $V_{INS}$                | 50 Hz, circuit to base, $T_J = 25$ °C, $t = 1$ s | 3000   | V          |
| Maximum peak reverse and off-state leakage current | $I_{RRM}$ ,<br>$I_{DRM}$ | $T_J = 125$ °C, rated $V_{DRM}/V_{RRM}$ applied  | 50     | mA         |

| TRIGGERING                                  |             |   |        |       |
|---|-------------|---|--------|-------|
| PARAMETER                                   | SYMBOL      | TEST CONDITIONS                         | VALUES | UNITS |
| Maximum peak gate power                     | $P_{GM}$    | $f = 50$ Hz, $d\% = 50$                 | 60     | W     |
| Maximum peak average gate power             | $P_{G(AV)}$ | $T_J = 125$ °C, $f = 50$ Hz, $d\% = 50$ | 10     |       |
| Maximum peak positive gate current          | $I_{GM}$    | $T_J = 125$ °C, $t_p \leq 5$ ms         | 10     | A     |
| Maximum peak negative gate voltage          | $-V_{GT}$   |   | 5      | V     |
| Maximum DC gate current required to trigger | $I_{GT}$    | $T_J = 25$ °C, $V_{ak} 12$ V, $R_a = 6$ | 200    | mA    |
| DC gate voltage required to trigger         | $V_{GT}$    |   | 3      | V     |
| DC gate current not to trigger              | $I_{GD}$    | $T_J = 125$ °C, rated $V_{DRM}$ applied | 20     | mA    |
| DC gate voltage not to trigger              | $V_{GD}$    |   | 0.25   | V     |

| THERMAL AND MECHANICAL SPECIFICATIONS                     |                 |   |             |                    |
|---|-----------------|---|-------------|--------------------|
| PARAMETER   | SYMBOL          | TEST CONDITIONS   | VALUES      | UNITS              |
| Maximum junction operating temperature range              | $T_J$           |   | - 40 to 125 | °C                 |
| Storage temperature range                                 | $T_{Stg}$       |   | - 40 to 150 |                    |
| Maximum thermal resistance, junction to case per junction | $R_{thJC}$      | DC operation  | 0.125       | K/W                |
| Maximum thermal resistance, case to heatsink per module   | $R_{thC-hs}$    | Mounting surface flat, smooth and greased   | 0.025       |                    |
| Mounting torque $\pm 10\%$                                | MAP to heatsink | A mounting compound is recommended. The torque should be rechecked after a period of 3 hours to allow for the spread of the compound. Use of cable lugs is not recommended, busbar should be used and restrained during tightening. Threads must be lubricated with a compound. | 4 to 6      | N · m<br>(lb · in) |
|   | busbar to MAP   |   | (35 to 53)  |                    |
| Approximate weight  |                 |   | 500         | g                  |
|   |                 |   | 17.8        | oz.                |
| Case style  |                 |   | MAGN-A-PAK  |                    |

| $\Delta R_{thJC}$ CONDUCTION |                       |                        |       |
|------------------------------|-----------------------|------------------------|-------|
| CONDUCTIONS ANGLE            | SINUSOIDAL CONDUCTION | RECTANGULAR CONDUCTION | UNITS |
| 180°                         | 0.009                 | 0.006                  | K/W   |
| 120°                         | 0.10                  | 0.011                  |       |
| 90°                          | 0.014                 | 0.015                  |       |
| 60°                          | 0.020                 | 0.020                  |       |
| 30°                          | 0.32                  | 0.033                  |       |

**Note**

- Table shows the increment of thermal resistance  $R_{thJC}$  when devices operate at different conduction angles than DC



Fig. 1 - Current Ratings Characteristics



Fig. 3 - On-State Power Loss Characteristics



Fig. 2 - Current Ratings Characteristics

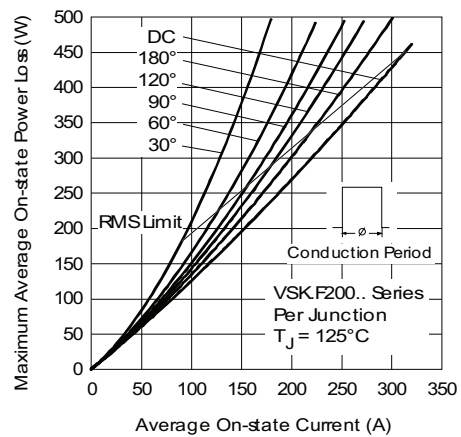


Fig. 4 - On-State Power Loss Characteristics



Fig. 5 - Maximum Non-Repetitive Surge Current



Fig. 8 - Thermal Impedance  $Z_{thJC}$  Characteristics

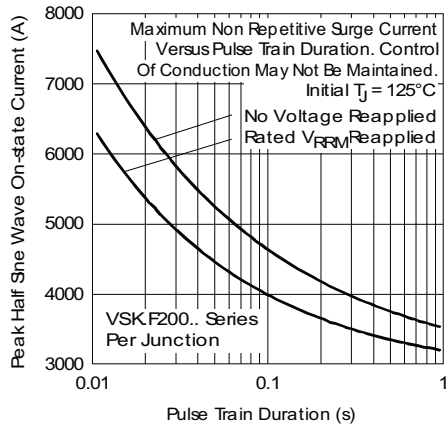


Fig. 6 - Maximum Non-Repetitive Surge Current



Fig. 9 - Reverse Recovery Charge Characteristics

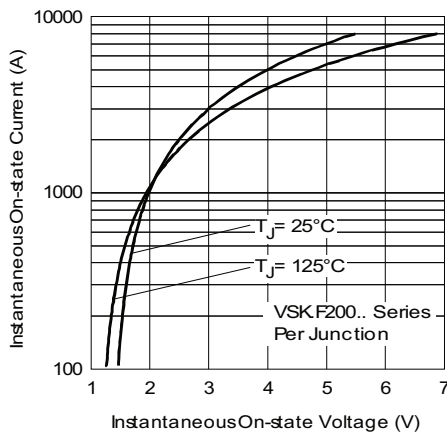


Fig. 7 - On-State Voltage Drop Characteristics



Fig. 10 - Reverse Recovery Current Characteristics

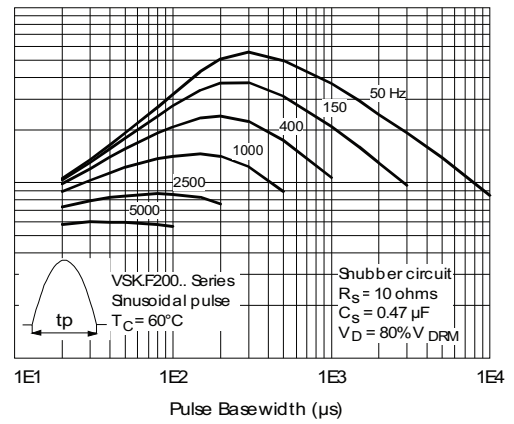
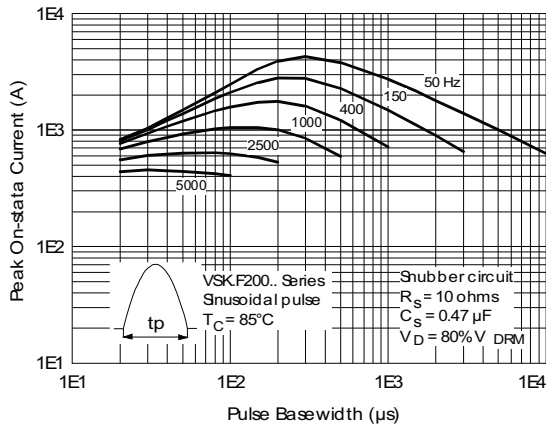


Fig. 11 - Frequency Characteristics

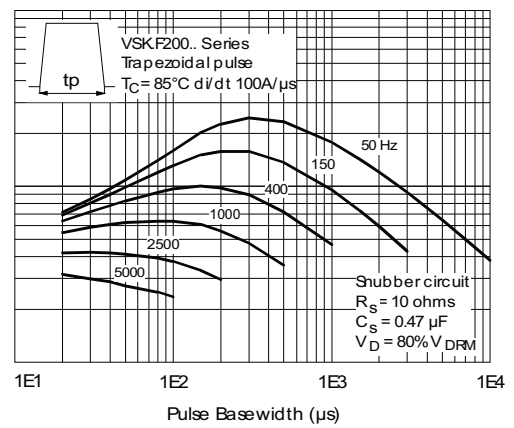
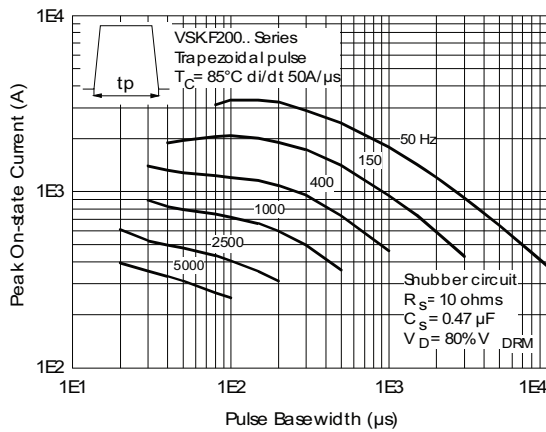


Fig. 12 - Frequency Characteristics

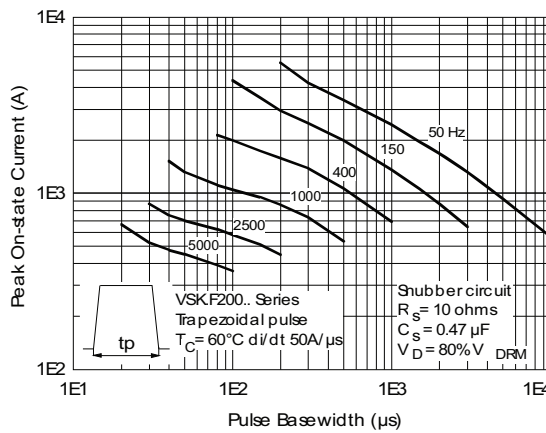


Fig. 13 - Frequency Characteristics

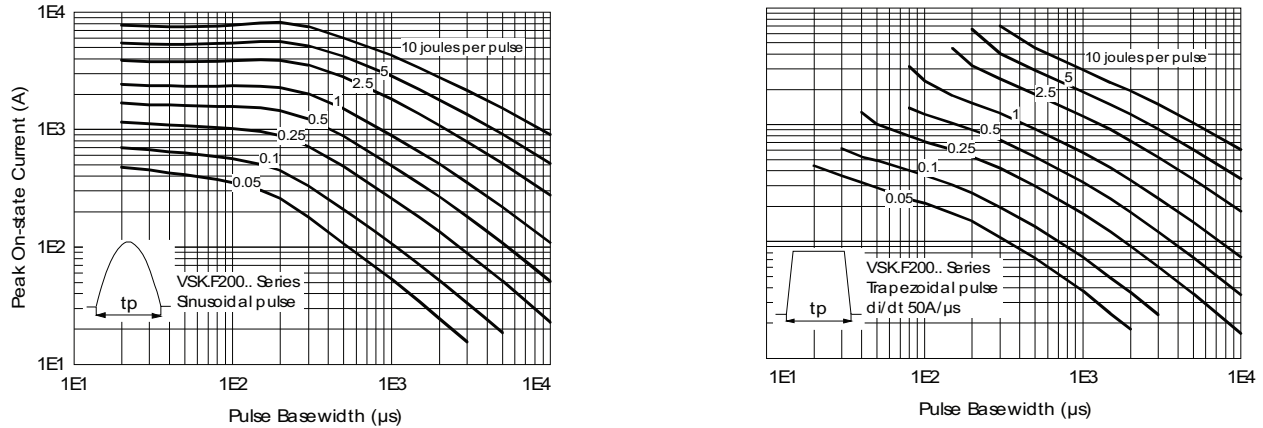


Fig. 14 - Maximum On-State Energy Power Loss Characteristics



Fig. 15 - Gate Characteristics

# VSK.F200..P Series



Vishay Semiconductors Fast Thyristor/Diode and Thyristor/Thyristor  
(MAGN-A-PAK Power Modules), 200 A

## ORDERING INFORMATION TABLE

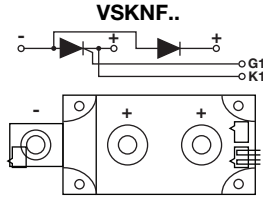
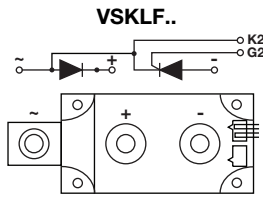
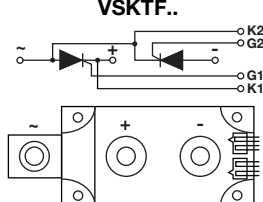
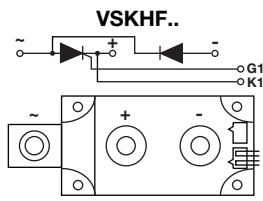
|             |            |          |   |            |          |           |          |          |          |
|-------------|------------|----------|---|------------|----------|-----------|----------|----------|----------|
| Device code | <b>VSK</b> | <b>T</b> | <b>F</b>  | <b>200</b> | <b>-</b> | <b>12</b> | <b>H</b> | <b>K</b> | <b>P</b> |
|             | ①          | ②        | ③   | ④          |          | ⑤         | ⑥        | ⑦        | ⑧        |
|             | <b>1</b>   | -        | Module type   |            |          |           |          |          |          |
|             | <b>2</b>   | -        | Circuit configuration (see circuit configuration table)         |            |          |           |          |          |          |
|             | <b>3</b>   | -        | Fast SCR  |            |          |           |          |          |          |
|             | <b>4</b>   | -        | Current rating: $I_{T(AV)} \times 10$ rounded                   |            |          |           |          |          |          |
|             | <b>5</b>   | -        | Voltage code $\times 100 = V_{RRM}$ (see Voltage Ratings table) |            |          |           |          |          |          |
|             | <b>6</b>   | -        | dV/dt code: $H \leq 400 \text{ V}/\mu\text{s}$                  |            |          |           |          |          |          |
|             | <b>7</b>   | -        | $t_q$ code: $K \leq 20 \mu\text{s}$<br>$J \leq 25 \mu\text{s}$  |            |          |           |          |          |          |
|             | <b>8</b>   | -        | Lead (Pb)-free  |            |          |           |          |          |          |

### Note

- To order the optional hardware go to [www.vishay.com/doc?95172](http://www.vishay.com/doc?95172)

| CIRCUIT CONFIGURATION     |                            |                       |
|---------------------------|----------------------------|-----------------------|
| CIRCUIT DESCRIPTION       | CIRCUIT CONFIGURATION CODE | CIRCUIT DRAWING       |
| Two SCRs common cathodes  | U                          | <p><b>VSKUF..</b></p> |
| SCR/diode common cathodes | K                          | <p><b>VSKKF..</b></p> |
| Two SCRs common anodes    | V                          | <p><b>VSKVF..</b></p> |



| <b>CIRCUIT CONFIGURATION</b>                |                                   |   |
|---|-----------------------------------|---|
| <b>CIRCUIT DESCRIPTION</b>                  | <b>CIRCUIT CONFIGURATION CODE</b> | <b>CIRCUIT DRAWING</b>  |
| SCR/diode common anodes                     | N                                 |  <p><b>VSKNF..</b></p>   |
| SCR/diode doubler circuit, negative control | L                                 |  <p><b>VSKLF..</b></p>   |
| Two SCRs doubler circuit                    | T                                 |  <p><b>VSKTF..</b></p>  |
| SCR/diode doubler circuit, positive control | H                                 |  <p><b>VSKHF..</b></p> |

| <b>LINKS TO RELATED DOCUMENTS</b> |  |
|-----------------------------------|--|
| Dimensions                        | <a href="http://www.vishay.com/doc?95086">www.vishay.com/doc?95086</a> |

## MAGN-A-PAK

**DIMENSIONS** in millimeters (inches)



### Notes

- Dimensions are nominal
- Full engineering drawings are available on request
- UL identification number for gate and cathode wire: UL 1385
- UL identification number for package: UL 94 V-0



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