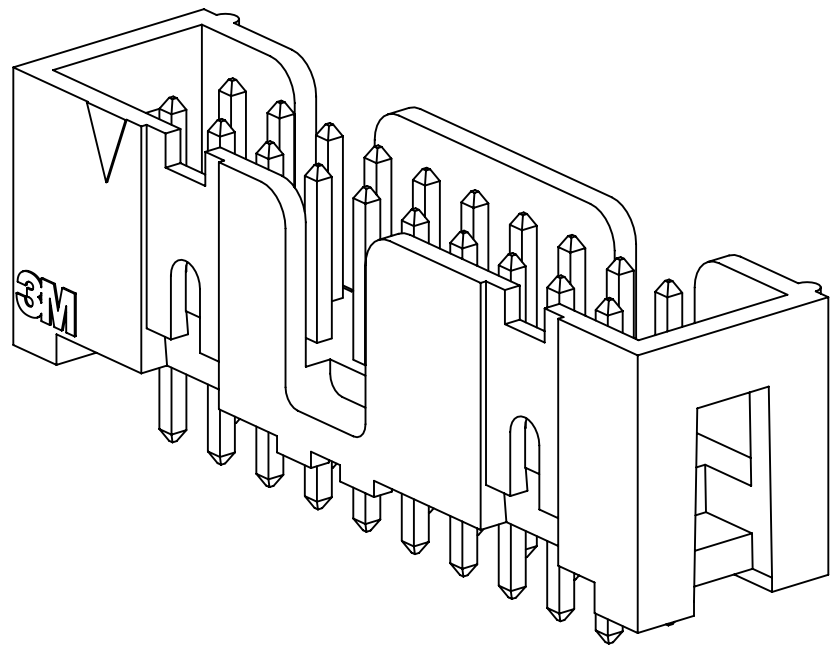
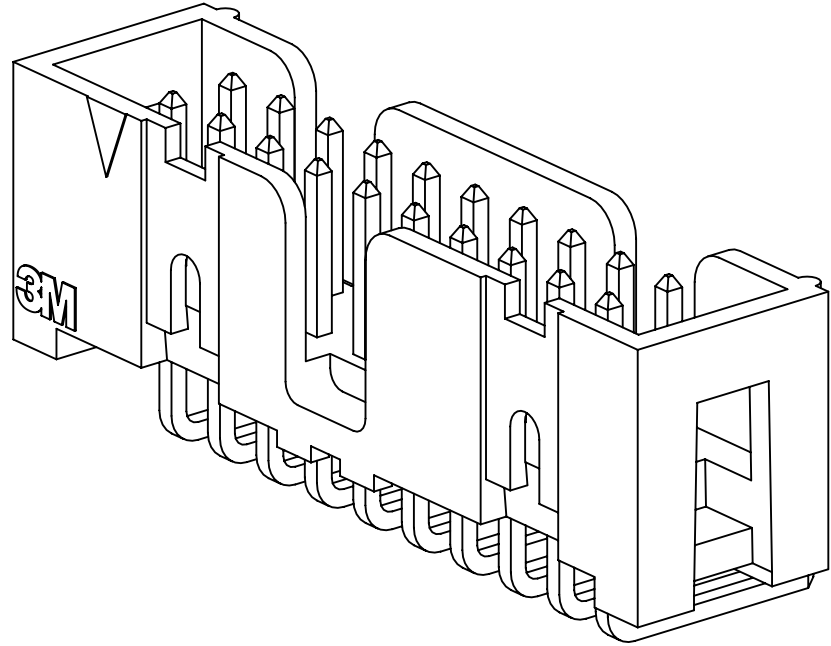


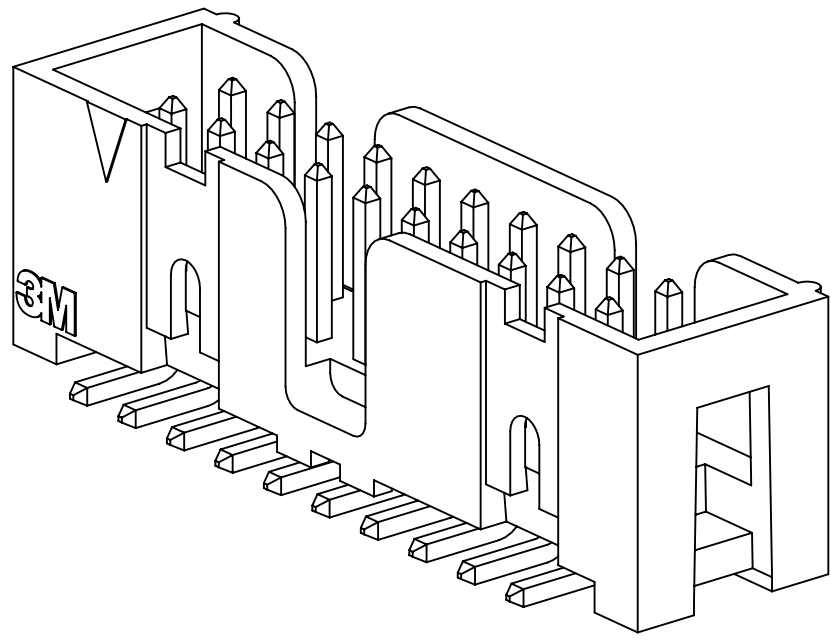
3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



25XX-60XX
STRAIGHT VERSION



25XX-50XX
RIGHT ANGLE VERSION



25XX-6V0C
SURFACE MOUNT VERSION

- * LOW PROFILE, SPACE SAVING DESIGN.
- * CENTER SLOT POLARIZATION PREVENTS MIS-INSERTIONS AND REDUCES INSERTION TIME.
- * DUAL SLOT POLARIZATION MEANS BROADER COMPATIBILITY WITH COMPETITIVE POLARIZATION DESIGNS (NOT AVAILABLE ON 6, 8 OR 10 POSITIONS).
- * OPTIONAL RETAINER CLIP FOR LOCKING SOCKETS IN PLACE AND INCREASING CONNECTION RELIABILITY IN VIBRATION-PRONE ENVIRONMENTS.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * THROUGH HOLE VERSION SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * EXPOSED SOLDER TAILS (ON RIGHT ANGLE VERSION) PROVIDE EASE OF CLEANING AND REDUCED REPAIR COST.
- * STRAIGHT SURFACE MOUNT VERSION AVAILABLE.

2 PHYSICAL :

INSULATOR :
MATERIAL : GLASS FILLED POLYESTER (PCT)
FLAMMABILITY : UL94V-0
COLOR : BLACK
CONTACT :
MATERIAL : COPPER ALLOY
PLATING :
UNDER PLATING : 100µ" (2.54µm) NICKEL-OVERALL
WIPING AREA : AVG. GOLD (SEE ORDERING INFORMATION)
SOLDER TAILS : 200µ" (5.08µm) TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS : 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING : 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS : EIA-364-070 METHOD 2, 30°C MAXIMUM TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE 3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING CURVES.
INSULATION RESISTANCE : >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE : 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING : -55°C TO 105°C
PROCESS RATING : 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL : 1 (PER J-STD-020C)

NOTES

1. REGULATORY INFORMATION: ROHS COMPLIANT. SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTORS.COM FOR COMPLIANCE INFORMATION.
2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
4. CONTACT TAILS .0245 (.622) WIRE WITH .0075 (.191) CORNER WIRE AND .028 (.072) DIAGONAL.
5. SOLDER STANDOFFS FACILITATE .01 (.3) CLEARANCE ABOVE BOARD FOR REFLOW SOLDERING.

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
XXXXX						
XXXXX						
DIVISION	DIVISION CODE	DATE	DATE	DATE	DATE	DATE
Interconnect Solutions	EMSD	AUG 11, 2014	AUG 11, 2014	AUG 11, 2014	SEP 05, 2014	
DO NOT SCALE DRAWING	SCALE 4 1	TOLERANCES EXCEPT AS NOTED				
		INCHES				
		.0	± .01			
		.00	± .005			
		.000	± .0005			
		.0000	±			
THIRD ANGLE PROJECTION		MILLIMETERS				
		0	±			
		.0	± .3			
		.00	± .13			
		.000	±			
MAX SURFACE ROUGHNESS		ANGLES				
INTERPRET PER ASME Y14.5 - 2009						
MAX SURFACES						
MARKED ONLY						

N	68908	AUG 02, 2016	JNC	SC
M	56068	AUG 11, 2014	JNC	RS
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
CASTIGLIONE	AUG 11, 2014	APPR	DATE	DATE
CHKD	DATE	APPR	DATE	DATE
		R. SCHERER	SEP 05, 2014	

© 3M COPYRIGHT 2016	
This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.	
3M Center St. Paul, MN 55144	
TITLE	
HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA	
CAGE NUMBER	SIZE DRAWING NO.
D	78-5100-0770-7
MODEL	REV.
2500 SERIES	N
DET	YES
LISTS	NO
SHT	1 OF 5

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

UL FILE NO: E68080

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

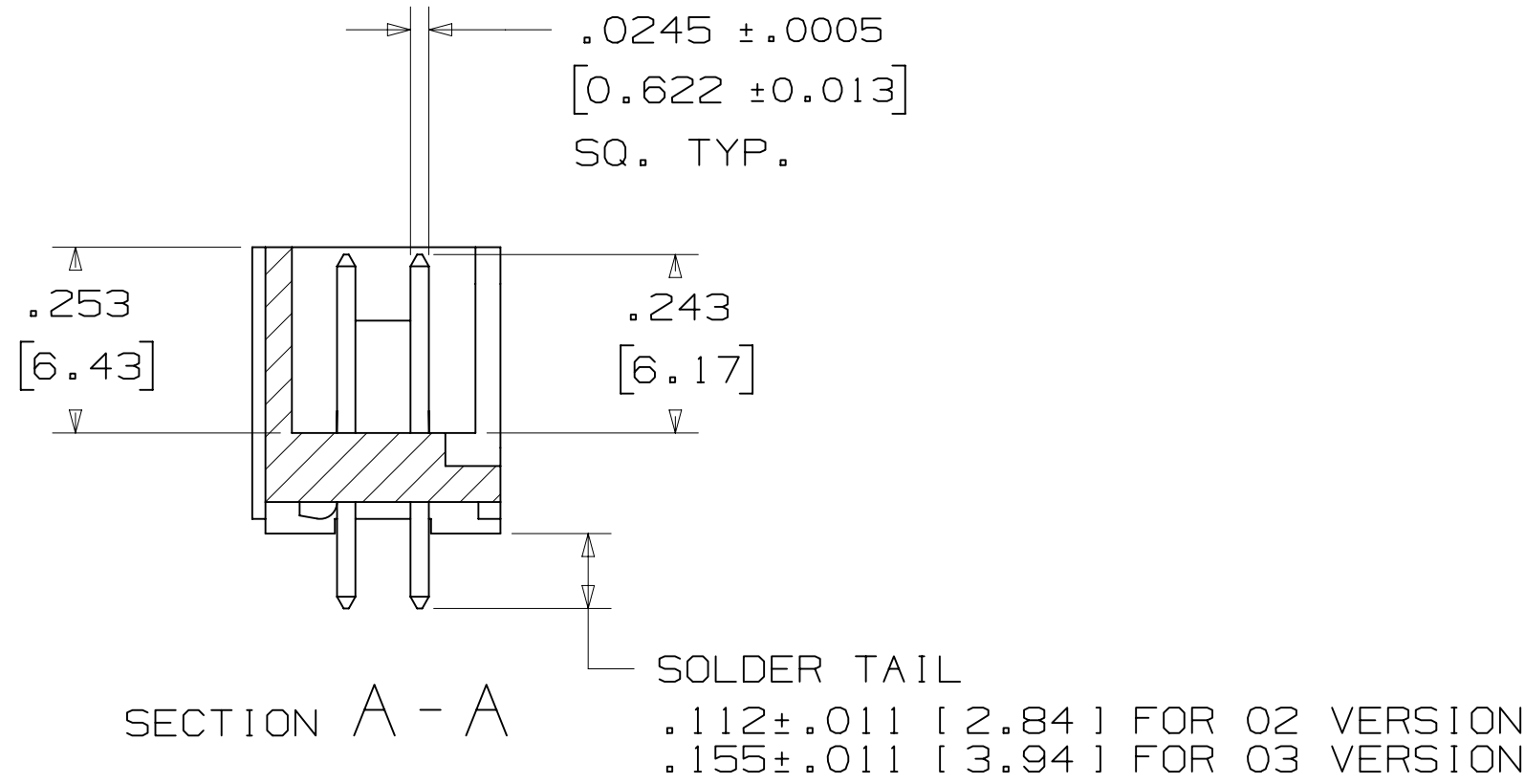
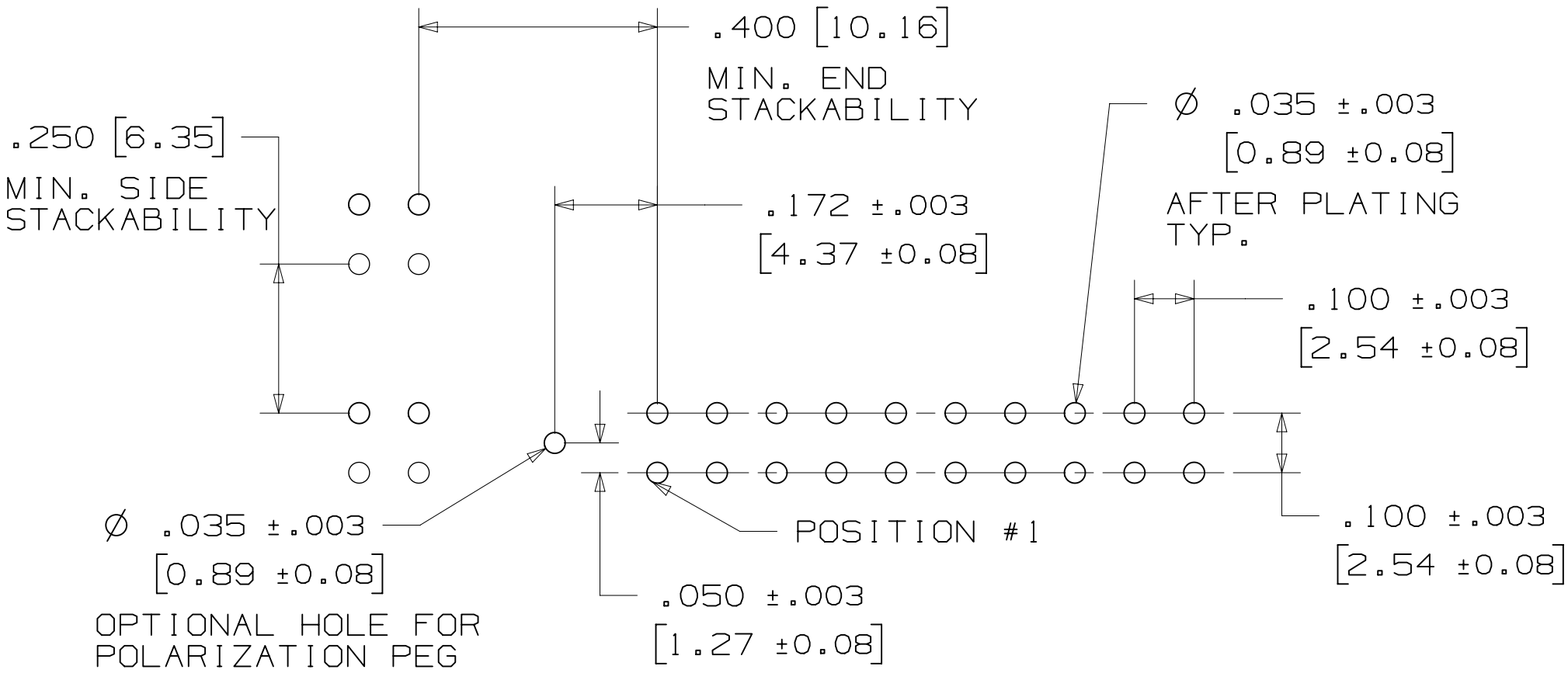
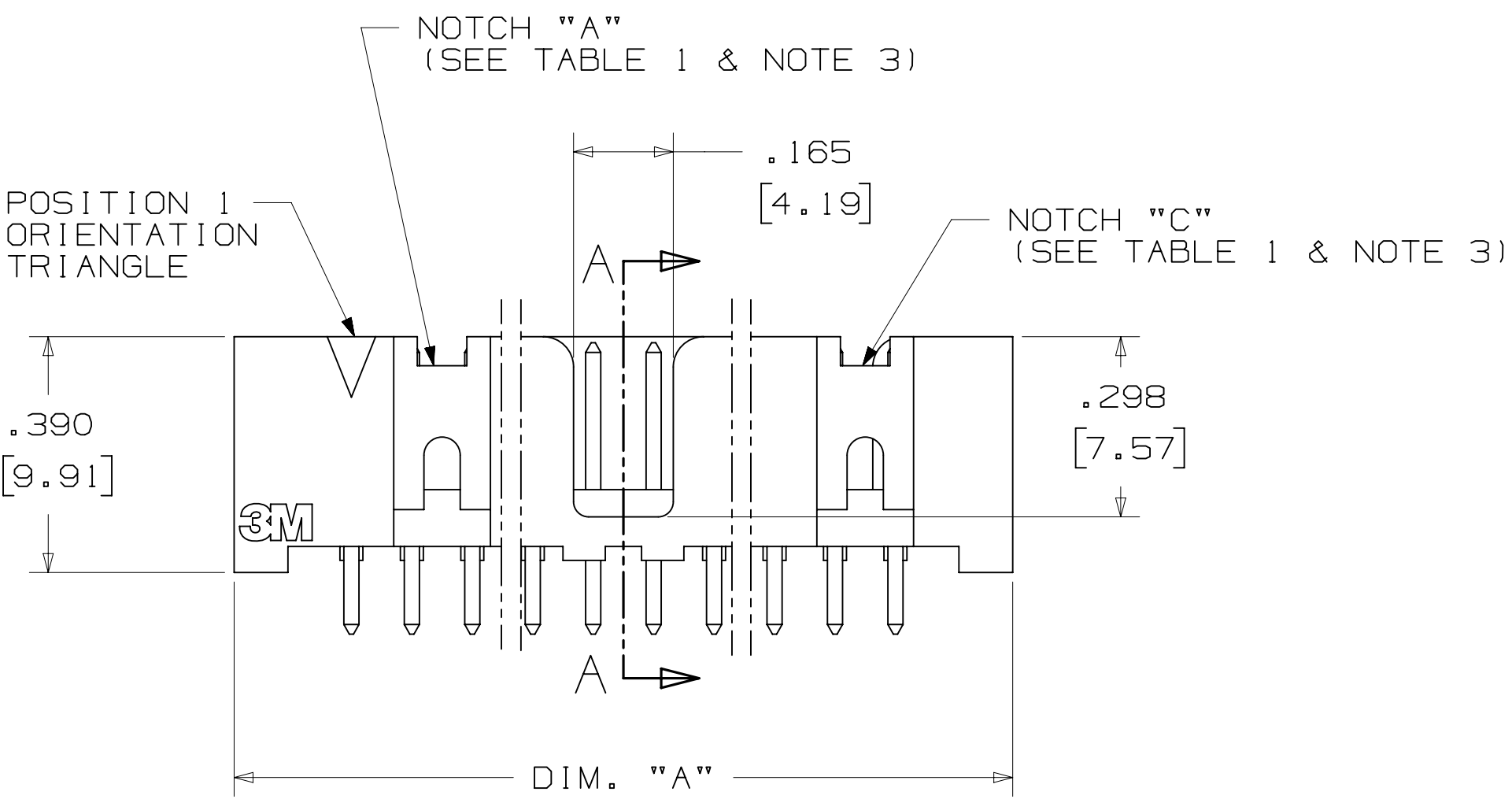
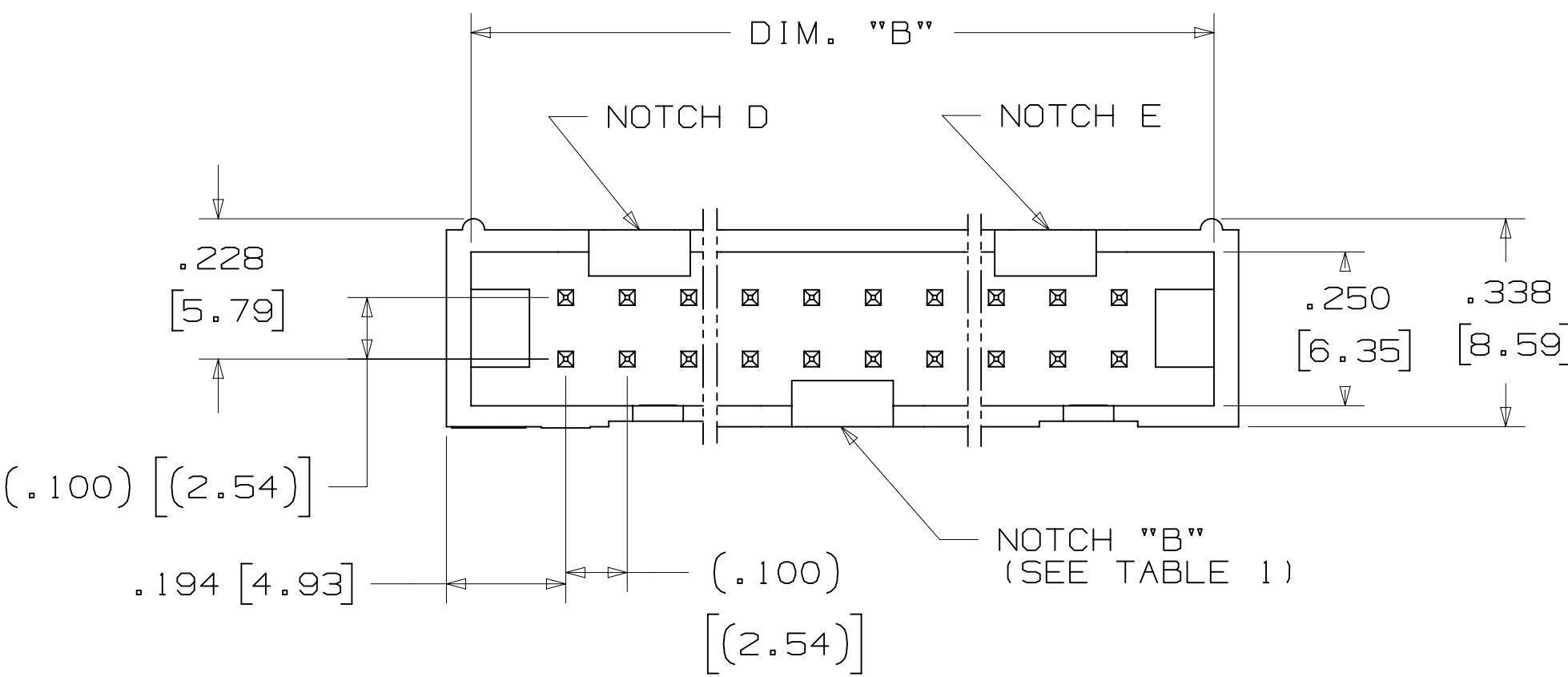


TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64



ORDERING INFORMATION
STRAIGHT VERSION

X25XX-60XX-XX

N= HIGH TEMP BLACK (PCT)
(RB, UB OR UG PLATING REQ'D)
BLANK= (UB OR UG PLATING)
PIN QUANTITY:
(SEE TABLE 1)
SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD

PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15μ" [0.38μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN-LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)
UB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)

RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
Header CODES		DRP	CASTIGLIONE	DATE	DATE	DATE
		CHKD		AUG 11, 2014	MFG	SEP 05, 2014
				DATE	APPR	DATE
					R. SCHERER	
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2016				
Interconnect Solutions	EMSD	3M Center St. Paul, MN 55144				
DO NOT SCALE DRAWING	SCALE 4/1	TOLERANCES EXCEPT AS NOTED				
		INCHES .00 ±.01 .000 ±.005 .0000 ±				
		MILLIMETERS 0 ± .3 .00 ±.13 .000 ±				
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	CAGE NUMBER D78-5100-0770-7				
MAX SURFACE ROUGHNESS	MAX SURFACE ROUGHNESS	DRAWING NO. 78-5100-0770-7				
MARKED ONLY	MARKED ONLY	REV. N				
		MODEL 2500 SERIES				
		DET LISTS YES NO SHT 2 OF 5				

.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

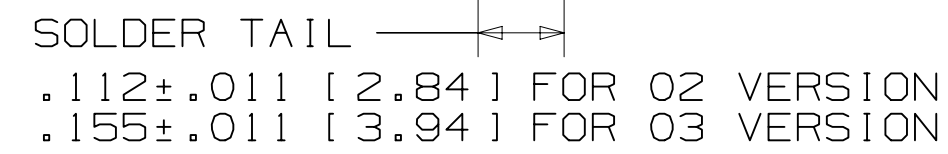
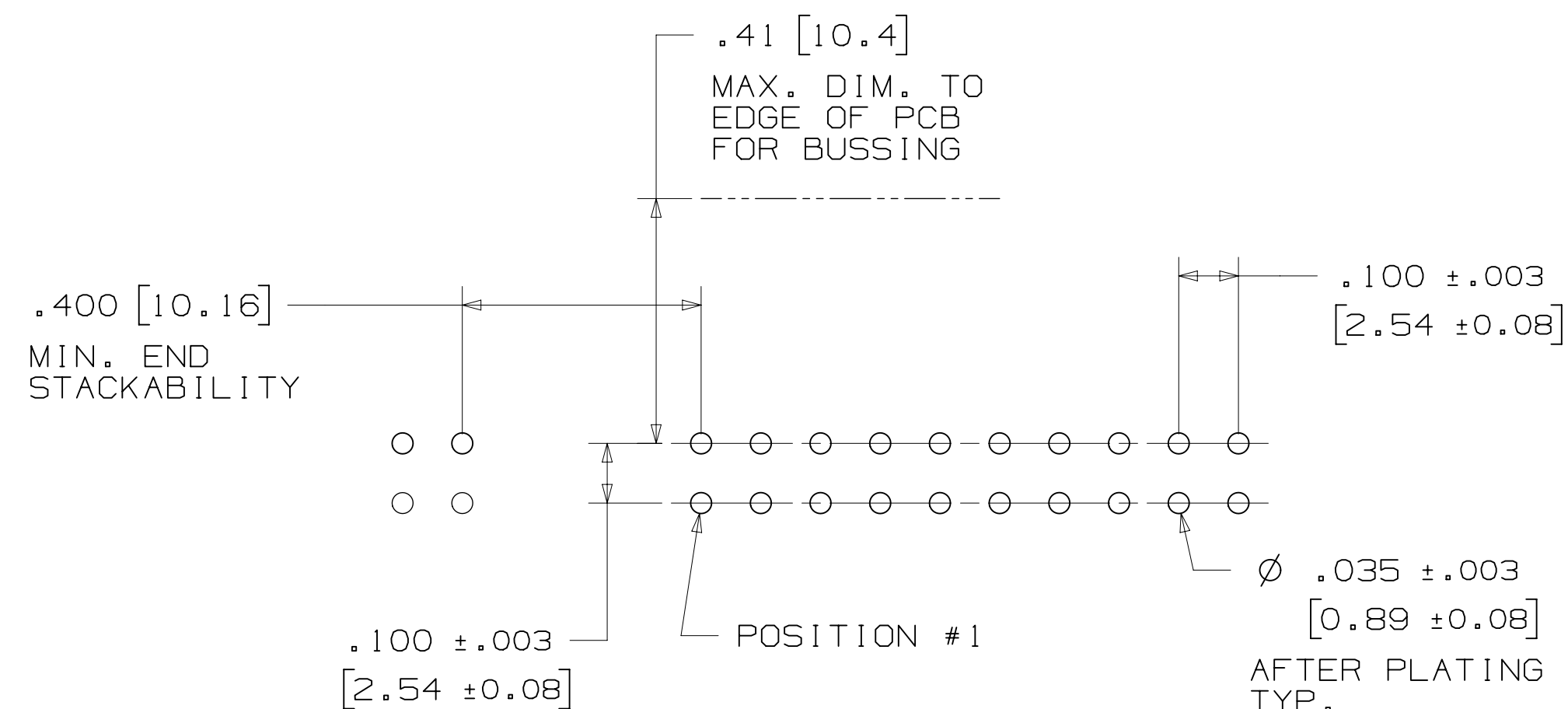


TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64

```

RB = 30µ" [ 0.76µm ] AVG. GOLD
    200µ" [ 5.08µm ] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15µ" [ 0.38µm ] AVG. GOLD
    200µ" [ 5.08µm ] 60:40 TIN-LEAD SOLDER TAILS
    (RIA E3 & C2 APPLY)
UB = 30µ" [ 0.76µm ] AVG. GOLD
    200µ" [ 5.08µm ] 60:40 TIN LEAD SOLDER TAILS
    (RIA E3 & C2 APPLY)

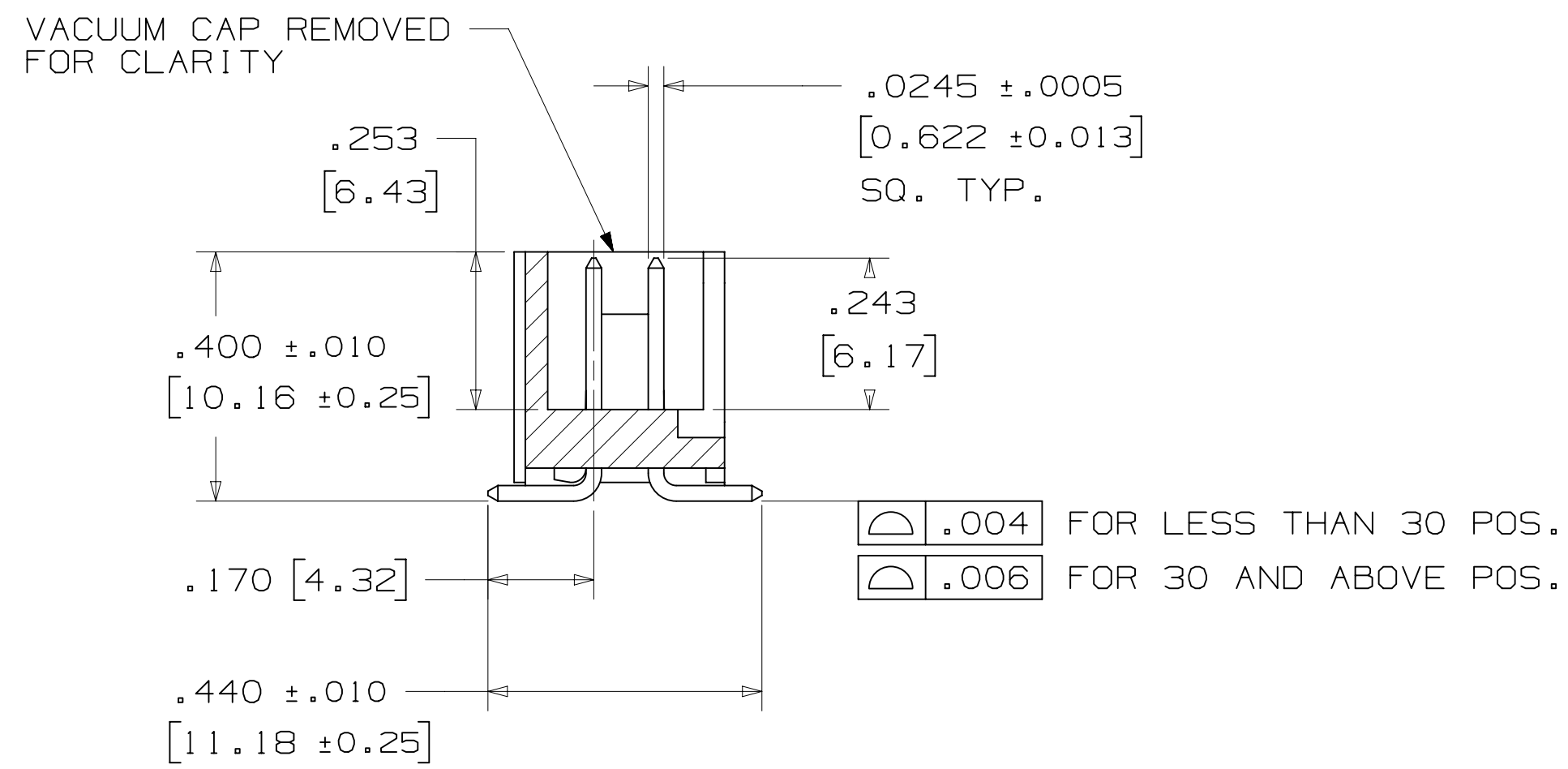
```



DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD				
ACR CODES				DRFT	CASTIGLIONE	AUG 11, 2014	WFG	DATE					
				CHKD		DATE	APPRV	R. SCHERER	DATE				
								SEP 05, 2014					
DIVISION		DIVISION CODE		 3M Center St. Paul, MN 55144		© 3M COPYRIGHT 2016 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.							
Interconnect Solutions		EMSD											
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED INCHES .00 ± .01 .000 ± .005 .0000 ±											
 THIRD ANGLE PROJECTION		MILLIMETERS .0 ± .3 .00 ± .13 .000 ±		TITLE		HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA							
INTERPRET PER ASME Y14.5 - 2009				CAGE NUMBER						SIZE		DRAWING NO.	
~~MAX SURFACE ROUGHNESS~~ ~~✓~~ ☒ MARKED ONLY		~~MAX SURFACES~~ ☐ MARKED ONLY		D 78-5100-0770-7						N		REV.	
		MODEL 2500 SERIES		DET. LISTS		YES ☒ NO ☐		SHT 3 OF 5					

3M™ FOUR-WALL HEADER, 2500 SERIES

.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



SECTION C-C

PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	TAPE AND REEL PKG CODE	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	WD (44 MM)	06
08	.688 [17.48]	.608 [15.44]	B	WD (44 MM)	08
10	.788 [20.02]	.708 [17.98]	BC	WD (44 MM)	10
14	.988 [25.10]	.908 [23.06]	BCDE	WD (44 MM)	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	WD (44 MM)	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	WE (56 MM)	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	WE (56 MM)	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	WE (56 MM)	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	WF (72 MM)	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	WF (72 MM)	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	WG (88 MM)	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	WG (88 MM)	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	WG (88 MM)	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	WH (120 MM)	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	WH (120 MM)	64

ORDERING INFORMATION

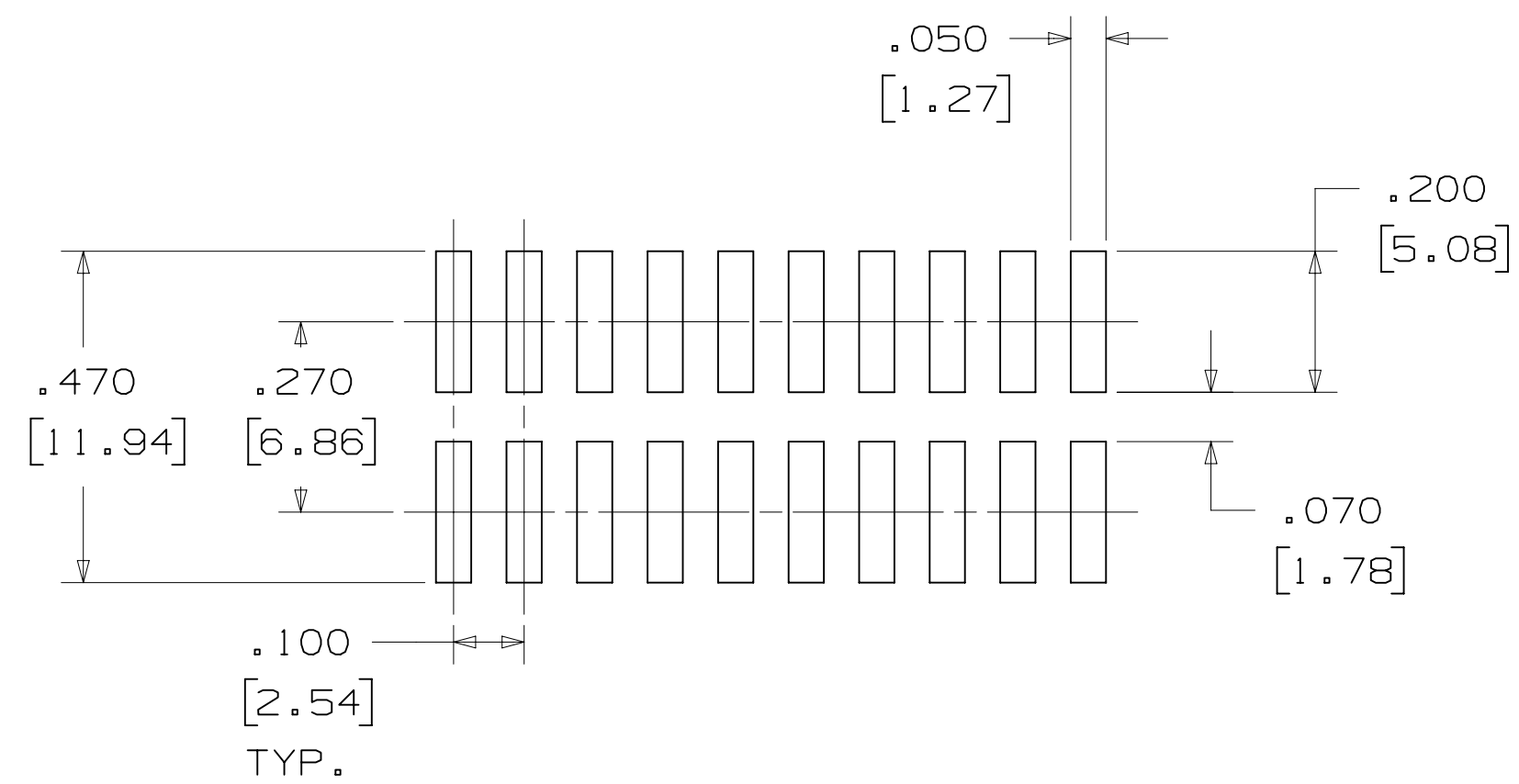
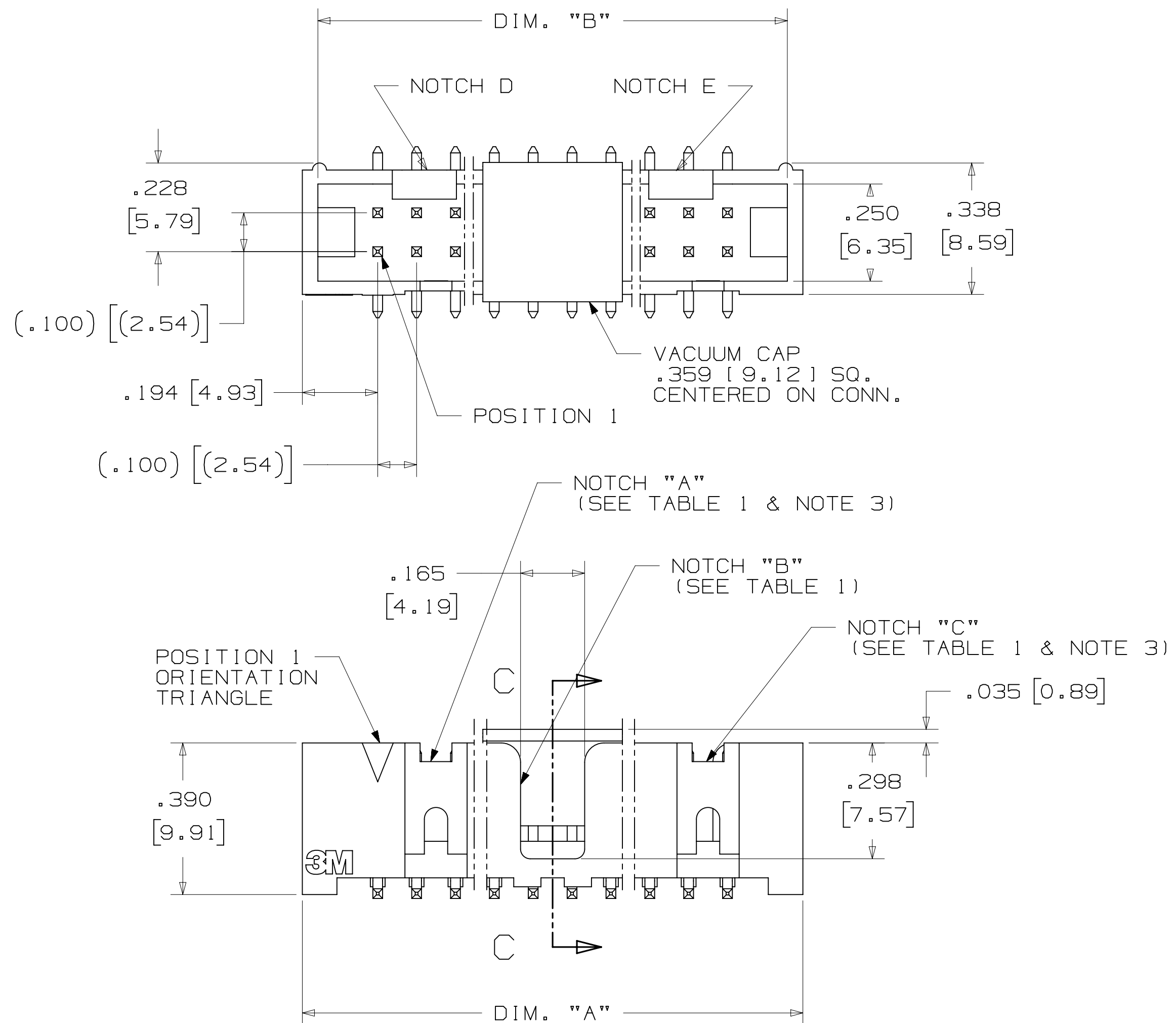
SURFACE MOUNT VERSION

N = HIGH TEMP BLACK (PCT)
(RB PLATING REQ'D)

PIN QUANTITY:
(SEE TABLE 1)

— PACKAGING OPTIONS:
WX = TAPE & REEL PACKAGING (SEE TABLE 1)

PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA, EI & CI APPLY)



RECOMMENDED PAD LAYOUT

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DFT	CHKD
ACROSS CODES				REV	C	DATE			
				CAST	IGL	11, 2014	MPG		
				CHKD		DATE	APPRV	DATE	
							R. SCHERER	SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2016					
Interconnect Solutions		EMSD		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		3M Center St. Paul, MN 55144			
		INCHES .01 ± .00 ± .01 .000 ± .005 .0000 ±		TITLE HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA					
THIRD ANGLE PROJECTION		MILLIMETERS 0 ± .0 ± .3 .00 ± .13 .000 ±		CAGE NUMBER SIZE DRAWING NO. D 78-5100-0770-7					
INTERPRET PER ASME Y14.5 - 2009		MAX. SURFACE ROUGHNESS ✓		REV. N					
MARKED ONLY		ANGLE		MODEL 2500 SERIES					
				DET. LISTS ☐ YES ☒ NO SHT 4 OF 5					

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

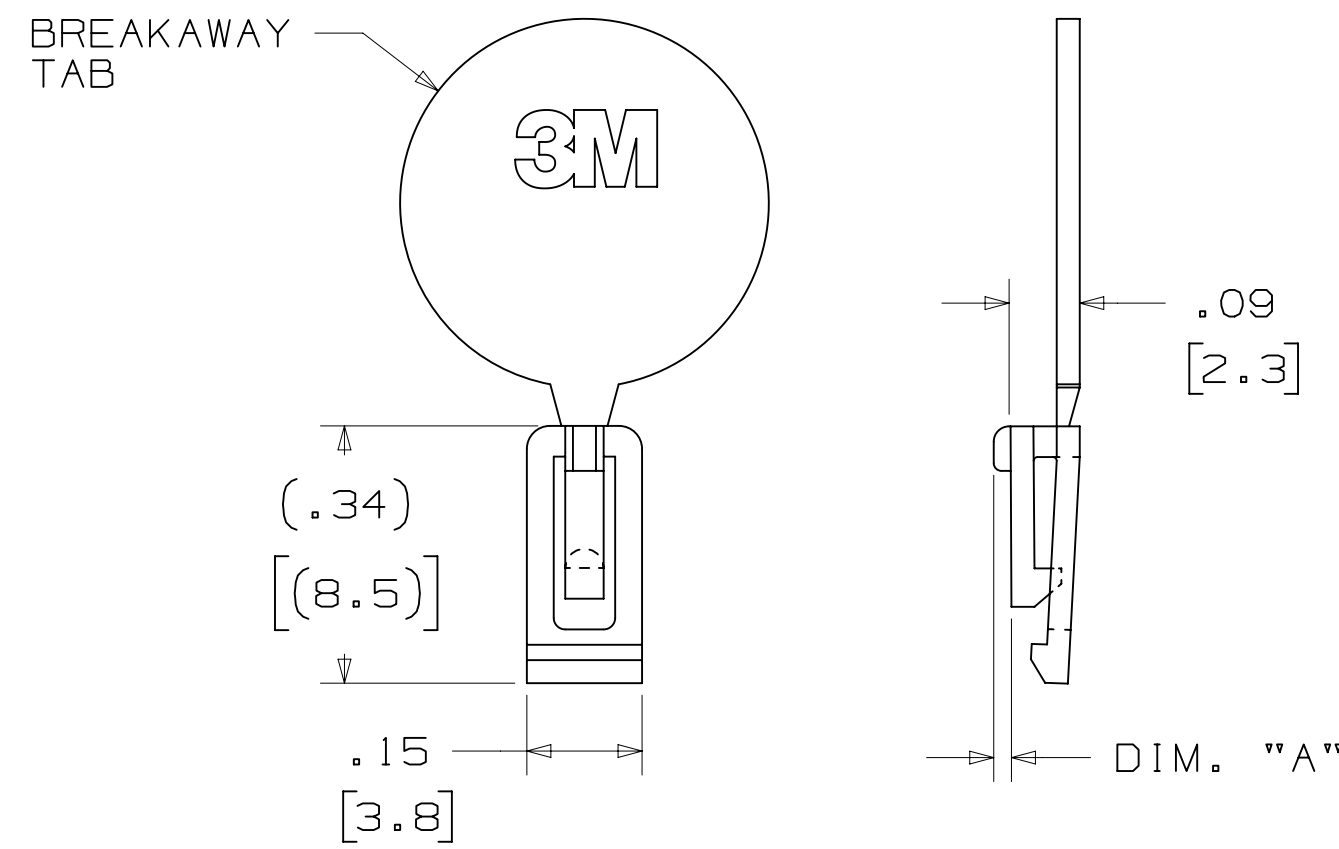
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

- * SELECTIVE PIN REMOVAL (FOR BOARD ASSEMBLY POLARIZATION).
- * DIFFERENT PIN LENGTHS.

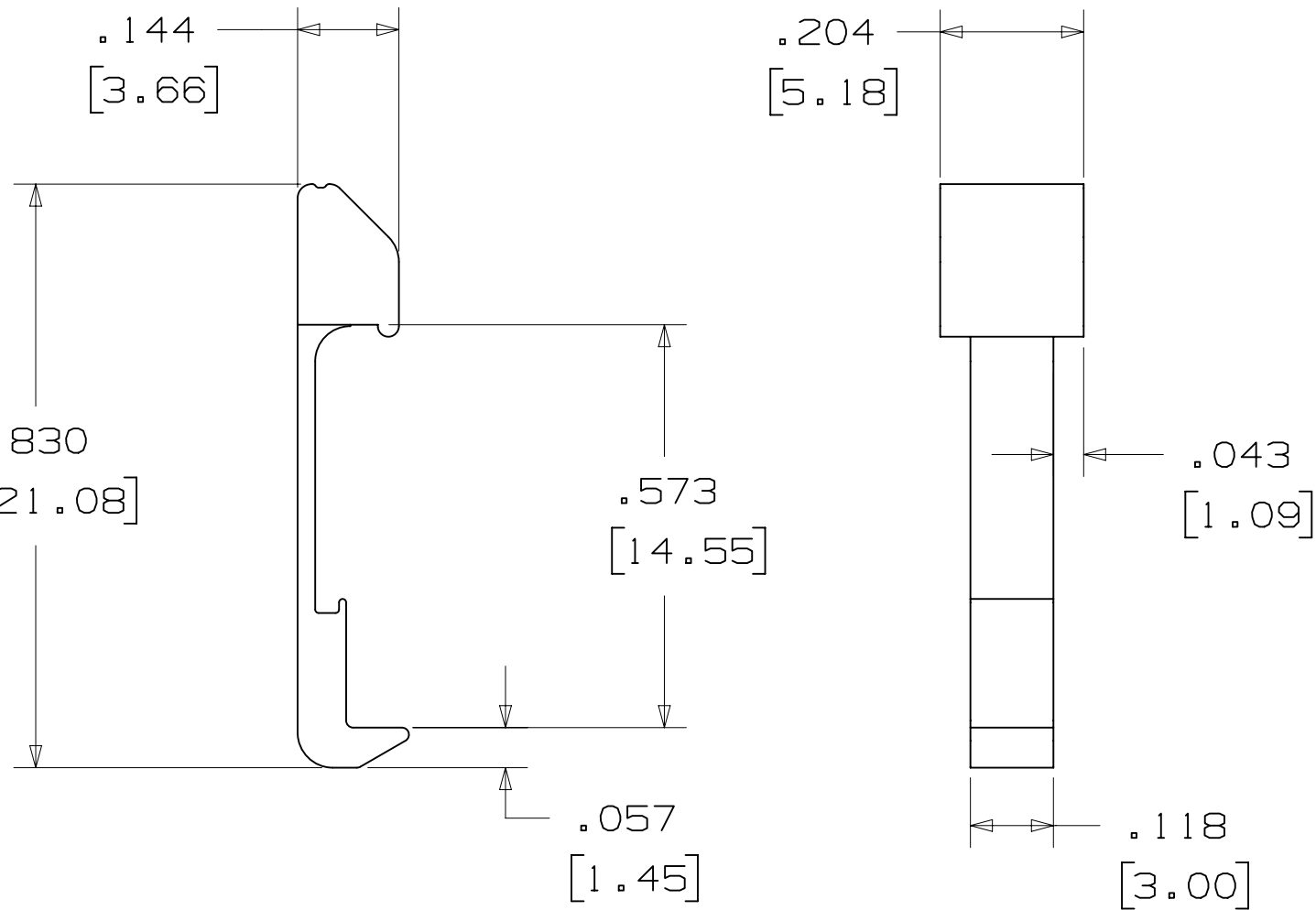
POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

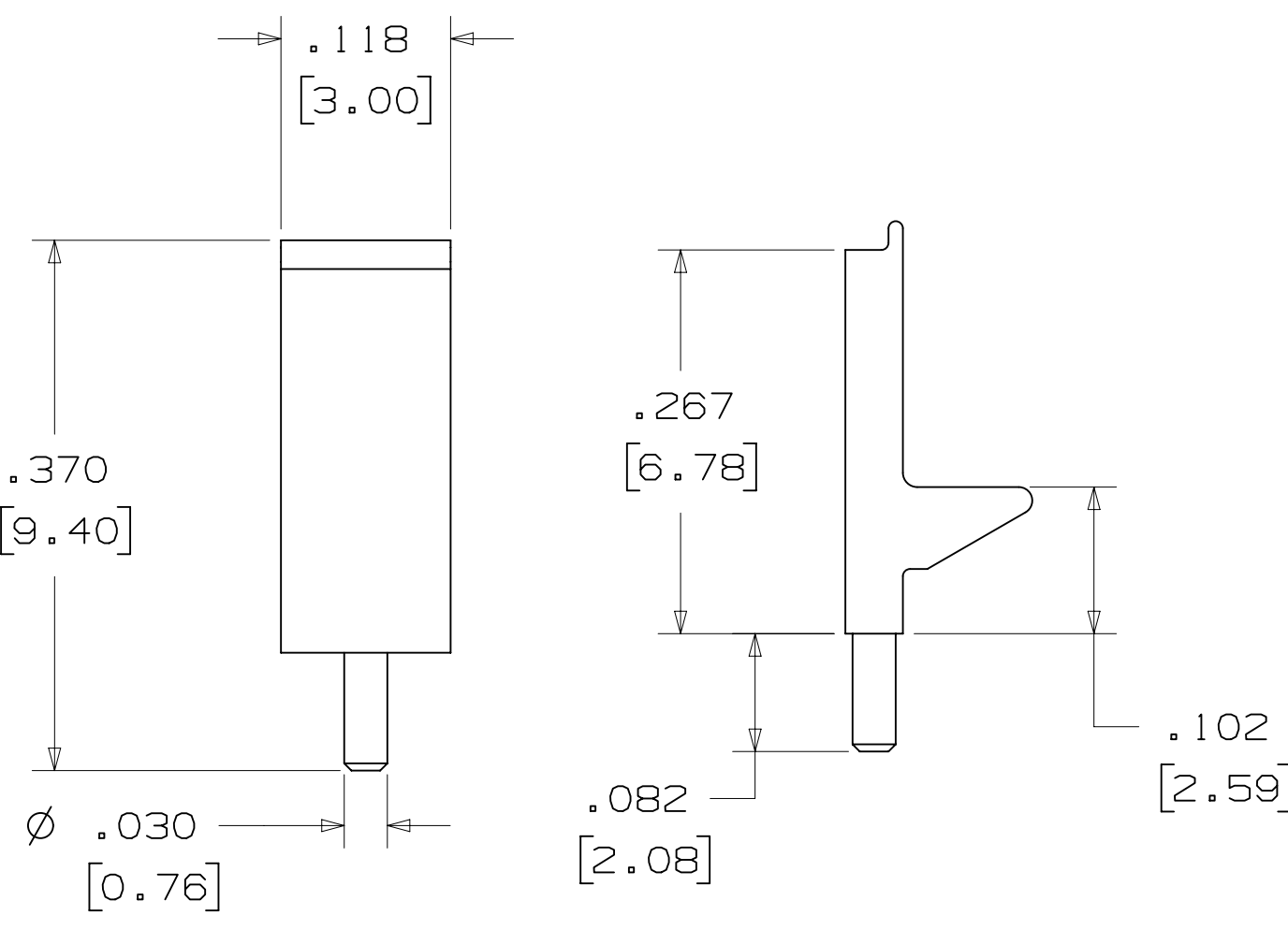
LOW PROFILE LATCH



PART NO.	MATERIAL	COLOR
3505-33B	NYLON	BLACK

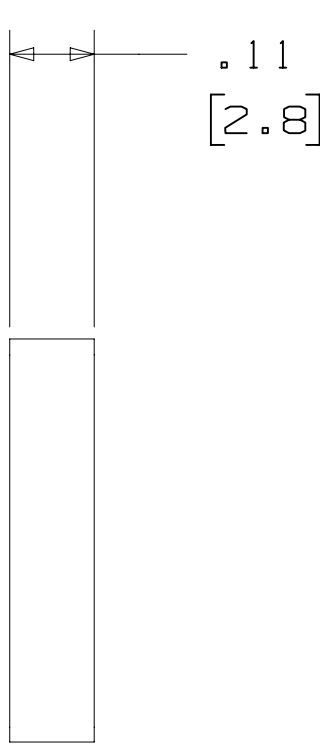
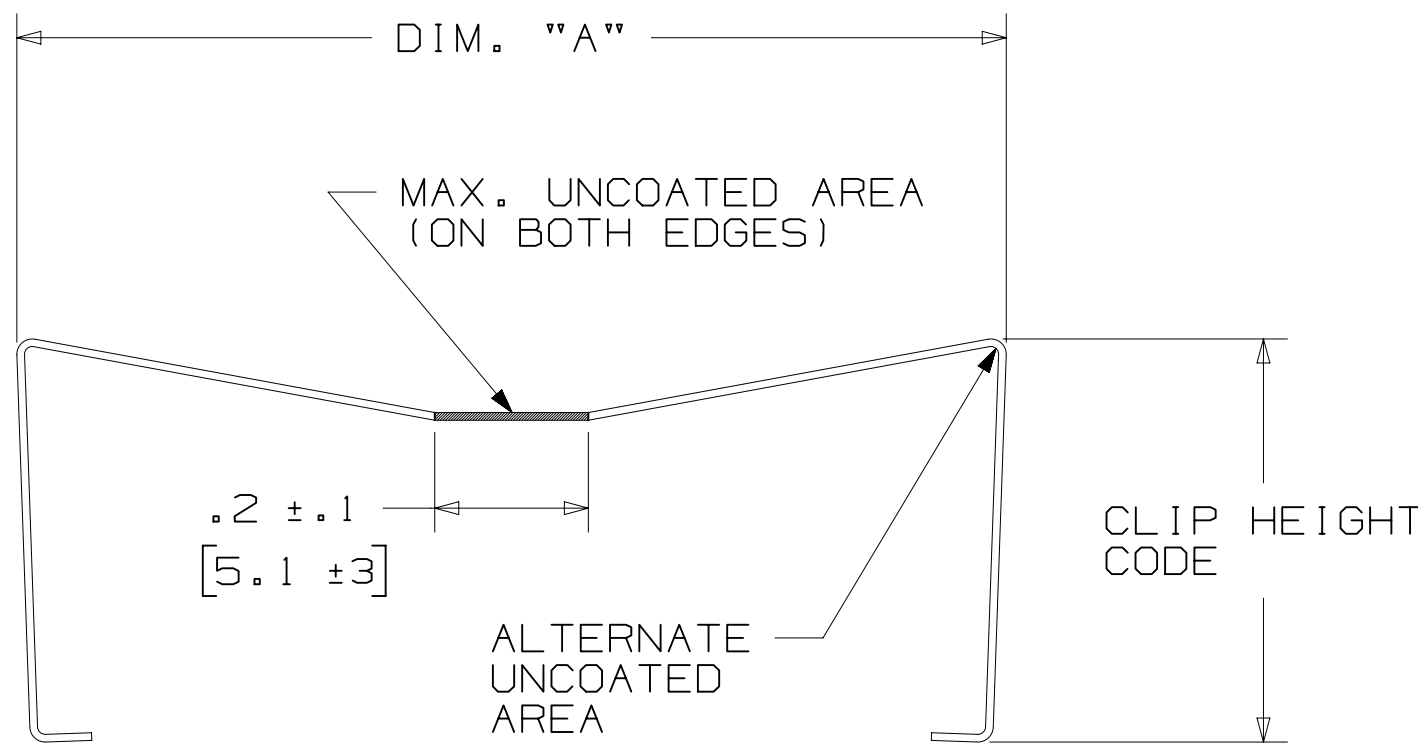
NOTE:
LATCHES NOT COMPATIBLE WITH REFLOW SOLDERING.
ATTACH LATCHES AFTER SOLDERING.

POLARIZING POST



PART NO.	MATERIAL	COLOR
3201-3	PCT	BLACK

SHORT/LONG SOCKET RETAINER CLIP



PIN QTY.	DIM. "A"
06	N/A
08	N/A
10	.81 [20.6]
14	1.02 [25.9]
16	1.12 [28.4]
20	1.32 [33.5]
24	1.52 [38.7]
26	1.63 [41.4]
30	1.83 [46.4]
34	2.03 [51.6]
36	N/A
40	2.33 [59.2]
50	2.83 [71.9]
60	3.33 [84.6]
64	3.53 [89.7]

NOTE:
STAINLESS STEEL WITH GRAY POLYURETHANE COATING.

3505-8XXX

CLIP HEIGHT CODE — PIN COUNT (SEE TABLE)
0 = .31 [7.9] FOR SOCKETS WITHOUT STRAIN RELIEF
1 = .53 [13.5] FOR SOCKETS WITH STRAIN RELIEF

NOTE:
1) THE FOLLOWING RETAINER CLIPS HAVE BEEN DISCONTINUED:
3505-8064
3505-8124
3505-8150

		N 68908		AUG 02, 2016		JNC		SC	
		M 56068		AUG 11, 2014		JNC		RS	
		REV ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD	
DESIGN REFERENCE		NEXT ASSEMBLY		DRFT CASTIGLIONE		DATE AUG 11, 2014			
ACROSS CODES				DATE		MFG		DATE	
				DATE		APPRV R. SCHERER		DATE SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2016					
Interconnect Solutions		EMSD		This document and the information it contains are 3M property and may be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED					
		INCHES		3M Center St. Paul, MN 55144					
THIRD ANGLE PROJECTION		.00 ± .01 .000 ± .0005 .0000 ±		TITLE					
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA					
MAX SURFACE ROUGHNESS		.00 ± .3 .00 ± .13 .000 ±		CAGE NUMBER					
MAX SURFACES		ANGLES		DRAWING NO.					
✓ ☐ MARKED ONLY				D78-5100-0770-7					
				REV. N					
				MODEL 2500 SERIES					
				DET. LISTS ☐ YES ☒ NO					
				SHT 5 OF 5					



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: org@eplast1.ru

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.