Automation Software

Sysmac Studio Ver.1.□□

CSM_Sysmac_Studio_DS_E_15_2

Sysmac Studio for machine creators

The Sysmac Studio provides an integrated development environment to set up, program, debug, and maintain NJ/NX-series Controllers and other Machine Automation Controllers, as well as EtherCAT slaves.



Features

- \bullet One software for motion, logic, safety, drives , vision and HMI
- Fully compliant with open standard IEC 61131-3 and Japanese standard JIS B3503
- Supports Ladder, Structured Text and Function Block programming with a rich instruction set
- CAM editor for easy programming of complex motion profiles
- One simulation tool for sequence and motion in a 3D environment
- · Advanced security function with 32 digit security password

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Ordering Information

Automation Software

Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

	Specification	ns			
Product		Number of licenses	Media	Model	Standards
		- (Media only)	DVD *1	SYSMAC-SE200D	_
	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation	1 license	-	SYSMAC-SE201L	-
Sysmac Studio	controllers including the NJ/NX-series, EtherCAT Slave, and the HMI.	3 licenses	_	SYSMAC-SE203L	-
Standard Edition Ver.1.□□	Sysmac Studio runs on the following OS. Windows XP (Service Pack 3 or higher, 32-bit version) / Windows Vista (32-bit version) / Windows 7 (32-bit/64-bit version) / Windows 8.1(32-bit/64-bit version)/Windows 10 (32-bit/64-bit version)	10 licenses	_	SYSMAC-SE210L	-
		30 licenses	_	SYSMAC-SE230L	_
	on bit version)	50 licenses	_	SYSMAC-SE250L	-
Sysmac Studio Vision Edition Ver.1.□□ *2 *3	Sysmac Studio Vision Edition is a limited license that provides selected functions required for FQ-M-series and FH-series Vision Sensor settings.	1 license	_	SYSMAC-VE001L	-
Sysmac Studio Measurement	Sysmac Studio Measurement Sensor Edition is a limited license that provides selected functions	1 license	_	SYSMAC-ME001L	-
Sensor Edition Ver.1.□□ *3 *4	required for ZW-series Displacement Sensor settings.	3 licenses –	SYSMAC-ME003L	-	
Sysmac Studio NX-I/O Edition Ver.1.□□ *3 *5	Sysmac Studio NX-I/O Edition is a limited license that provides selected functions required for EtherNet/IP Coupler settings.	1 license	_	SYSMAC-NE001L	-
Sysmac Studio Robot Additional Option *3	Sysmac Studio Robot Additional Option is a license to enable the Vision & Robot integrated simulation.	1 license	_	SYSMAC-RA401L	

Note: Site licenses are available for users who will run Sysmac Studio on multiple computers. Ask your OMRON sales representative for details.

- ***1.** The same media is used for both the Standard Edition and the Vision Edition.
- *2. With the Vision Edition, you can use only the setup functions for FQ-M-series and FH-series Vision Sensors.
- *3. This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.
- $\pmb{*4.} \textbf{With the Measurement Sensor Edition, you can use only the setup functions for ZW-series Displacement Sensors.}$
- *5. With the NX-I/O Edition, you can use only the setup functions for EtherNet/IP Coupler.

Components

DVD (SYSMAC-SE200D)

Components	Details	
Introduction	An introduction about components, installation/uninstallation, user registration and auto update of the Sysmac Studio is provided.	
Setup disk (DVD-ROM)	1	

License (SYSMAC-SE2 L/VE0 L/ME0 L/NE0 L/RA4 L)

Components	Details
License agreement	The license agreement gives the usage conditions and warranty for the Sysmac Studio.
License card	A model number, version, license number, and number of licenses are described.
User registration card	Two cards are contained. One is for users in Japan and the other is for users in other countries.

Included Support Software

DVD media of Sysmac Studio includes the following support software.

Included Support Software		Outline
CX-Designer	Ver.3.□	The CX-Designer is used to create screens for NS-series PTs. *1
CX-Integrator	Ver.2.□	The CX-Integrator is used to set up FA networks.
CX-Protocol	Ver.1.□	The CX-Protocol is used for protocol macros for Serial Communications Units.
Network Configurator	Ver.3.□	The Network Configurator is used for tag data links on the built-in EtherNet/IP port.
SECS/GEM Configurator *2	Ver.1.□	The SECS/GEM Configurator is used for SECS/GEM settings.
Adept Robot IP Address Setting Tool	Ver.1.□	The Adept Robot IP Address Setting Tool is used for setting IP address of Adept Robot.

^{*1.} Please use the Sysmac Studio to create the project of the NA Series.

^{*2.} Please purchase the required number of SECS/GEM Configurator licenses.

System Requirements

Item	Requirement
Operating system (OS) *1 *2 *3	Windows XP (Service Pack 3 or higher, 32-bit version) / Windows Vista (32-bit version) / Windows 7 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version)
CPU *3	Windows computers with Intel® Celeron™ processor 540 (1.8 GHz) or faster CPU. Intel® Core™ i5 M520 processor (2.4 GHz) or equivalent or faster recommended.
Main memory *3 *4	2 GB min. 4 GB min. recommended.
Recommended video memory / video card for using 3D motion trace	Video memory: 512 MB min. Video card: Either of the following video cards: • NVIDIA® GeForce® 200 Series or higher • ATI RadeonHD5000 Series or higher
Hard disk	Minimum 4.6 GB of Hard disk space is required to install.
Display	XGA 1024 × 768, 16 million colors. WXGA 1280 × 800 min. recommended
Disk drive	DVD-ROM drive
Communications ports	USB port corresponded to USB 2.0, or Ethernet port *5
Supported languages *6	Japanese, English, German, French, Italian, Spanish, simplified Chinese, traditional Chinese, Korean

- *1. Sysmac Studio Operating System Precaution: System requirements and hard disk space may vary with the system environment.
- *2. The following restrictions apply to some application operations when Sysmac Studio is used with Microsoft Windows Vista, Windows 7, Windows 8 / Windows 8.1 or Windows 10.

Application	Restriction
CX-Designer	If a new Windows Vista, Windows 7, Windows 8/Windows 8.1 or Windows 10 font (e.g., Meiryo) is used in a project, the font size on labels may be bigger and protrude from the components if the project is transferred from CX-Designer running on a Windows XP or earlier OS to the NS/NSJ.
CX-Integrator/Network Configurator	Although you can install CPS files, EDS files, Expansion Modules, and Interface Modules, the virtual store function of Windows Vista, Windows 7, Windows 8/Windows 8.1 or Windows 10 imposes the following restrictions on the use of the software after installation. • If another user logs in, the applications data will need to be installed again. • The CPS files will not be automatically updated. These restrictions will not exist if application data is installed using Run as Administrator.

- *3. If you create a user program with a memory size that exceeds 20 MB, use the 64-bit edition of the operating system and 8 GB or more of RAM. If the user program size is large, we recommend that you use the 64-bit edition of the operating system, an Intel® Core™ i7 processor or the equivalent, and 8 GB or more of RAM.
 - If you use Vision&Robot integrated simulation with Robot Additional Option, use the 64-bit edition of the operating system, an Intel® Core™ i5 processor or the equivalent, and 8 GB or more of RAM.
- *4. The amount of memory required varies with the Support Software used in Sysmac Studio for the following Support Software. Refer to user documentation for individual Support Software for details. CX-Designer, CX-Protocol, and Network Configurator
- *5. Refer to the hardware manual for your CPU unit for hardware connection methods and cables to connect the computer and CPU unit.
- *6. Supported only by the Sysmac Studio version 1.01 or higher about German, French, Italian and Spanish. Supported only by the Sysmac Studio version 1.02 or higher about simplified Chinese, traditional Chinese and Korean.

Common Function Specifications

		Item	Function	Applicable versions	
	EtherCAT	Configuration and Setup	You can create a configuration in the Sysmac Studio of the EtherCAT slaves connected to the built-in EtherCAT port of the NJ/NX-series CPU Unit and set the parameters for the EtherCAT masters and slaves.	All versions	
		Registering slaves	You can set up devices by dragging slaves from the device list displayed in the Toolbox Pane to the locations where you want to connect them.		
		Changing the Coupler model	You change the model number or unit version of a Coupler Unit. Use this function to change the model number and version of the Coupler Unit registered in the project to the new model number and version when replacing a Coupler Unit.	Ver. 1.09 or higher	
		Setting master parameters	You set the common parameters of the EtherCAT network (e.g., the fail-soft operation and wait time for slave startup settings).		
		Setting slave parameters	You set the standard slave parameters and assign PDOs (process data objects).		
		Comparing and merging network configuration information	The EtherCAT network configuration information in the NJ/NX-series CPU Unit and in the Sysmac Studio are compared and the differences are displayed.	All versions	
		Transferring the network configuration information	The EtherCAT network configuration information is transferred to the NJ/NX-series CPU Unit. Or, the EtherCAT network configuration information in the CPU Unit is transferred to the Sysmac Studio and displayed in the EtherCAT Editor.		
		Installing ESI files	ESI (EtherCAT slave information) files are installed.		
	EtherCAT sand Setup	Slave Terminal Configuration	The configuration of any Slave Terminal that is connected to an EtherCAT network is created on the Sysmac Studio. The NX Units that compose the Slave Terminal are set in the configuration.		
		Registering NX Units	A Slave Terminal is built by dragging NX Units from the device list displayed in the Toolbox to the locations where you want to mount them.		
		Setting NX Units	The I/O allocations, mounting settings, and Unit operation settings of the NX Units are edited.		
		Displaying the width of a Slave Terminal configuration	The width and power consumption of a Slave Terminal are displayed based on the Unit configuration information.	Ver. 1.06 or higher	
		Comparing and merging the Slave Terminal configuration information	When online, you can compare the configuration information in the project with the physical configuration. You can also select the missing Units and add them to the project.		
		Transferring the Slave Terminal configuration information	The Unit configuration information is transferred to the CPU Unit.		
	CPU/Expar Setup	nsion Rack Configuration and	You create the configuration in the Sysmac Studio of the Units mounted in the NJ- series CPU Rack and Expansion Racks and the Special Units.		
Setting Parameters		Registering Units	A Rack is built by dragging Units from the device list displayed in the Toolbox Pane to the locations where you want to mount them.		
arameters		Creating Racks	An Expansion Rack (Power Supply Unit, I/O Interface Unit, and End Cover) is added.		
		Switching Unit displays	The model number, unit number, and slot number are displayed.		
		Setting Special Units	The input time constants are set for Input Units and parameters are set for Special Units.		
		Displaying Rack widths, current consumption, and power consumption	The Rack widths, current consumption, and power consumption are displayed based on the Unit configuration information.	All versions	
		Comparing the CPU/ Expansion Rack configuration information with the physical configuration	When online, you can compare the configuration information in the project with the physical configuration. You can also select the missing Units and add them.		
		Transferring the CPU/ Expansion Rack configuration information	The Unit configuration information is transferred to the CPU Unit. The synchronize function is used.		
		Printing the Unit configuration information	The Unit configuration information is printed.		
	Controller	Setup	The Controller Setup is used to change settings related to the operation of the Controller. The Controller Setup contains PLC Function Module operation settings and built-in EtherNet/IP Function Module port settings.		
		Operation Settings	The Startup Mode, SD Memory Card diagnosis at Startup, Write Protection at Startup, Controller Error Level Changes *1, and other settings are made.		
		Transferring Operation Settings	Use the synchronize operation to transfer the operation settings to the NJ/NX-series CPU unit.	All versions	
		Built-in EtherNet/IP Port Settings	These settings are made to perform communications using the built-in EtherNet/IP port of the NJ/NX-series CPU unit.		
		Transferring Built-in EtherNet/IP Port Settings	Use the synchronize operation to transfer the Built-in EtherNet/IP Port Settings to the NJ/NX-series CPU unit.		
	Motion Co	ntrol Setup	The Motion Control Setup is used to create the axes to use in motion control instructions, assign those axes to Servo Drives and encoders, and set axis parameters.	ıs,	
		Axis Settings	Axes are added to the project.	All versions	
		Axis Setting Table	The Axis Setting Table is a table of all registered axis parameters. You can edit any axis parameters here just as you can on the Axis Settings Tab Page.		
	Axes Grou	p Settings	You can set up axes to perform interpolated motions as an axes group.		
	Axes Grou	p Settings Axes Group Basic Settings	You can set up axes to perform interpolated motions as an axes group. Set the axes group number, whether to use the axes group, the composition, and the composition axes.	All versions	

^{*1.} Changing event levels for Controller errors is supported by version 1.04 or higher.

Item			Function	Applicable versions
	Cam Data	Settings	The Cam Data Settings are used to create electronic cam data. When you build the project for the Controller, a cam table is created according to the Cam Data Settings.	
		Registering cam data settings	Cam data settings is added to the project.	
		Editing cam data settings	You can set properties and node points for cam data settings.	All versions
		Transferring cam data settings	You can select to transfer all or part of the cam data.	
		Importing cam data settings	You can import cam data settings from a CSV file.	
		Exporting cam data settings	You can export cam data to a CSV file.	-
		Registering cam definitions	You add new cam definitions to change a cam table in the program.	
		Editing cam definitions	You set cam definitions.	Ver.1.09 or highe
		Transferring cam definitions	You transfer cam definitions to the Controller.	ver.1.09 or nighe
		Exporting cam tables	You can export a cam table to a CSV file.	
		Transferring cam tables from the Controller to files	You can save a cam table in the NJ/NX-series CPU unit to a CSV file.	
		Transferring cam tables from files to the Controller	You can transfer a cam table that is saved in a CSV file to update the contents of a cam table that is already in the NJ/NXseries CPU unit.	All versions
		Superimposing Cam Table	You can superimpose the cam table from a CSV file on the cam profile curve position graph that is currently displayed.	
	Task Setup		Programs are executed in tasks in an NJ/NX-series CPU Unit. The Task Settings define the execution period, the execution timing, the programs executed by the task, the I/O refreshing performed by the task, and which variables to share between tasks.	
		Registering tasks	The tasks, which are used to execute programs, are registered.	All versions
		Setting task I/O	The task I/O settings define what Units the task should perform I/O refreshing for.	All versions
Setting		Assigning programs	Program assignments define what programs a task will execute.	
Parameters		Setting exclusive control of variables in tasks	You can specify if a task can write to its own values (known as a refreshing task) or if it can only access them (an accessing task) for global variables. This ensures concurrency for global variable values from all tasks that reference them.	
	I/O Map Settings		The I/O ports that correspond to the registered EtherCAT slaves and to the registered Units on the CPU Rack and Expansion Racks are displayed. The I/O Map is edited to assign variables to I/O ports. The variables are used in the user program.	
		Displaying I/O ports	I/O ports are displayed based on the configuration information of the devices (slaves and Units).	All versions
		Assigning variables	Variables are assigned to I/O ports.	
		Creating device variables	Device variables are created in the I/O Map. You can either automatically create a device variable or manually enter the device variable to create.	
		Checking I/O assignments	The assignments of external I/O devices and variables are checked.	
	Vision Sen	sor Settings	You can set and calibrate Vision Sensors. Refer to "Function Specifications of Vision Sensor Functions".	Ver.1.01 or highe
	Displacement Sensor Settings		You can set and calibrate Displacement Sensors. Refer to "Function Specifications of Displacement Sensor Functions".	Ver.1.05 or highe
	DB Connection Function Settings		You can set and transfer the DB connection function settings. Refer to "Function Specifications of DB Connection Function".	Ver. 1.06 or higher with the NJ501-1□20 selected
	EtherNet/II	P Connection Settings	You can make settings related to tag data links (connections) in an EtherNet/IP network. Refer to "Function Specifications of EtherNet/IP Connection Settings".	Ver. 1.10 or higher
	EtherNet/II	P Slave Terminal Settings	You can make and transfer settings for EtherNet/IP Slave Terminals. Refer to "Functional Specifications of EtherNet/IP Slave Terminal Settings" for details.	Ver. 1.11 or higher
	NA-series Settings	Programmable Terminal (PT)	You can make settings and transfer projects for NA-series Programmable Terminals. Refer to "Functional Specifications of HMI".	Ver. 1.11 or higher

		Item	Function	Applicable versions
	Instruction	list (Toolbox)	A hierarchy of the instructions that you can use is displayed in the Toolbox. You can drag the required instruction to a program in the Ladder Editor or ST Editor to insert the instruction.	All versions
	Programming ladder diagrams		Ladder diagram programming involves connecting rung components with connecting lines to build algorithms. Rung components and connecting lines are entered in the Ladder Editor.	
		Starting the Ladder Editor	The Ladder Editor for the program is started.	
		Adding and deleting sections	You can divide your ladder diagrams into smaller units for easier management. These units of division are called sections.	
		Inserting rung components	You insert rung components in the Ladder Editor to create an algorithm.	
		Inserting and deleting function blocks	You can insert a function block instruction or user-defined function block into the Ladder Editor.	
		Inserting and deleting	You can insert a function instruction or user-defined function into the Ladder Editor.	
		functions Inserting and deleting inline	You can insert a rung component in a ladder diagram to enable programming in ST.	All versions
		ST	This allows you to include ST in a ladder diagram.	All versions
		Editing rung components Inserting and deleting jump	You can copy and past rung components. You can insert a jump label in the rung to jump to and then specify that jump label	
		labels and jumps	when you insert a jump.	
		Inserting and deleting bookmarks	You can add bookmarks to the beginning of rungs and move between them.	
		Rung comments	You can add comments to rungs.	
		Displaying rung errors	When you enter a rung component, the format is always checked and any mistakes are displayed as errors. If there are any errors, a red line is displayed between the rung number and the left bus bar.	
		Entry assistance	When you enter instructions or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.	
		Displaying variable comments *2	A specified variable comment can be displayed with each variable of rung components on the ladder diagrams. You can change the length of the displayed variable comments to make them easier to read. *3	Ver.1.01 or higher
	Programm	ing structured text	You combine different ST statements to build algorithms.	
		Starting the ST Editor	The ST Editor for programs or for functions/function blocks is started.	
		Editing ST	You combine different ST statements to build algorithms.	
		Entering calls to functions and function blocks	You can enter the first character of the instance name of the function or the function block in the ST Editor to call and enter a function or function block.	
rogramming		Entering constants	You can enter constants in the ST Editor.	
		Entering comments	Enter "(*" at the beginning and "*)" at the end of any text to be treated as a comment in the ST Editor. If you only want to comment out a single line, enter a double forward slash (//) at the beginning of the line.	All versions
		Copying, pasting, and deleting ST elements	You can copy, paste, and delete text strings.	
		Indenting	You can indent nested statements to make them easier to read.	
		Moving to a specified line	You can specify a line number to jump directly to that line.	
		Bookmarks	You can add bookmarks to any lines and move between them.	
		Entry assistance	When you enter instructions or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.	
	Namespac	es	Namespaces allow you to group and nest the names of functions, function block definitions, and data types so that you can manage them. This reduces the chance of duplicated names and makes the entities easier to access.	Ver.1.02 or highe
	Variable Manager		A list of the variables in the global and local variable tables is displayed in a separate window. You can display variable usage, sort and filter the variables, edit and delete variables, or move variables while displaying another editing view.	Ver.1.04 or highe
	Changing type comm	variable comments and data nents	You can globally change variable comments and data type comments to other comments. You can change the comments to different language for users in a different country.	
		d filtering variables	You can sort and filter the variables in each variable table.	Ver.1.08 or highe
	Searching	and replacing	You can search for and replace strings in the data of a project.	All versions
	Retrace searching		You can search for the program inputs and the input parameters to functions or function blocks that use the selected variable if the selected variable is used as a program output or as the output parameter of a function or function block. Also, you can search for the program outputs and the output parameters to functions or function blocks that use the selected variable if the selected variable is used as a program input or as the input parameter of a function or function block.	Ver.1.01 or highe
	Jumping		You can jump to the specified rung number or line number in the program.	
	5	Building	The programs in the project are converted into a format that is executable in the NJ/NX-series CPU unit.	All versions
	Building	Rebuilding	A rebuild is used to build project programs that have already been built.	
		Aborting a build operation	You can abort a build operation.	
	Creating ap	pplications for NA-series PTs	You can create and transfer pages and subroutines for NA-series Programmable Terminals. Refer to "Functional Specifications of HMI".	Ver.1.11 or higher

^{2.} Displaying comments for members of arrays, structures, and unions and displaying long comments for variables (up to five lines) are supported by version 1.04 or higher.
3. Changing the length of the displayed variable comments is supported by version 1.05 or higher.

		Item	Function	Applicable versions	
	Library		You can create functions, function block definitions, programs *4, and data types in a library file to use them as objects in other projects.		
Reuse Functions		Creating libraries	You can create library files to enable using functions, function block definitions, and data types in other projects.	Ver.1.02 or highe	
		Using libraries	You can access and reuse objects from library files that were created in other projects.		
		Creating a project file	A project file is created.		
		Opening a project file	A project file is opened.		
		Saving the project file	The project file is saved.	All versions	
		Saving a project file under a different name	A project file is saved under a different name.		
		Project update history management	You can assign numbers to projects to manage the project history.	Ver.1.03 or high	
	File operations	Exporting a project file	You can export a project to an .smc2 or .csm2 project file \$5. You can also export a project to a previous project file format, i.e., .smc or .csm.*6.	All versions	
		Importing a project file	You can import a project from an .smc2 *5, .csm2 *5, .smc, or .csm *6 project file.		
		Importing a ST project file	Import of ST program files created by the Simulink® PLC Coder TM (version R2013a or higher) from MathWorks® Inc.	Ver.1.04 or high	
		Offline comparison	You can compare the data for an open project with the data for a project file and display the results. You can also compare the open project with an exported .smc2 *5 or .smc project file. Or, you can merge detailed comparison results. *7	Ver.1.02 or high	
	Cutting, co	pying, and pasting	You can cut, copy, or paste items that are selected in the Multiview Explorer or any of the editors.		
File Operations	Synchronize		The project file in the computer is compared with the data in the online NJ/NX-series CPU Unit and any differences are displayed. You can specify the transfer direction for any type of data and transfer all of the data.	All versions	
	Batch transfer		You transfer data between the computer and NJ/NX-series CPU Unit that are connected online. You can select the same data to transfer as in the synchronization operation. Unlike the synchronization operation, the data is transferred in the specified direction without displaying the comparison results.	Ver.1.09 or high	
	Printing		You can print various data. You can select the items to print.		
	Clear All Memory		The Clear All Memory Menu command is used to initialize the user program, Controller Configurations and Setup, and variables in the CPU Unit to the defaults from the Sysmac Studio.	All versions	
	SD Memory Cards		The following procedures are used to execute file operations for the SD Memory Card mounted in the NJ/NX-series CPU unit and to copy files between the SD Memory Card and computer.		
	Formatting the SD Memory Card		The SD Memory Card is formatted.	-	
		Displaying properties	The properties of the selected file or folder in the SD Memory Card are displayed.	All versions	
		Copying files and folders in the SD Memory Card	The selected file or folder in the SD Memory Card is copied to the SD Memory Card.		
		Copying files and folders between the SD Memory Card and the computer	The selected file or folder in the SD Memory Card is copied to the computer. Or, the selected file or folder in the computer is copied to the SD Memory Card.		
	Monitoring	Variables are monitored during ladder program execution. You can monitor the TRUE/		All versions	
	Differential monitoring		You can detect the number of times the specified BOOL variable or BOOL member changes to TRUE or FALSE and display the count in the Differential Monitor Window. You can check if bits turn ON and OFF and the number of times that they turn ON and OFF.	Ver.1.04 or high	
	Changing FALSE	present values and TRUE/	You can change the values of variables that are used in the user program and settings to any desired value, and you can change program inputs and outputs to TRUE or FALSE. This allows you to check the operation of the user program and settings.		
Debugging	Changing to	the present values of :8	You can change the present values of user-defined variables, system-defined variables, and device variables as required. You can do this in the Ladder Editor, ST Editor, Watch Tab Page or I/O Map.		
	Forced refreshing		Forced refreshing allows the user to refresh external inputs and outputs with user-specified values from the Sysmac Studio. The specified value is retained even if the value of the variable is overwritten from the user program. You can use forced refreshing to force BOOL variables to TRUE or FALSE in the Ladder Editor, Watch Tab Page, or I/O Map.	All versions	
	Online edit	ing	Online editing allows you to edit programs on systems that are currently in operation. Online editing can be used to edit only POUs and global variables. User-defined data types cannot be edited with online editing.		
	Cross Refe	erence Tab Page	Cross references allow you to see the programs and locations where program elements (variables, data types, I/O ports, functions, or function blocks) are used. You can view all locations where an element is used from this list.		

^{*4.} Creating programs in a library file is supported by version 1.06 or higher.
*5. Supported only by the Sysmac Studio version 1.08 or higher.
*6. The .csm format is supported by version 1.04 or higher. The size of a csm file is smaller than the size of the smc file.

^{*7.} Merging detailed comparison results is supported by version 1.03 or higher.*8. Changing present values in the Ladder Editor or ST Editor is supported by version 1.03 or higher.

		Item	Function	Applicable versions
	Data tracing		Data tracing allows you to sample the specified variables and store the values of the variables in trace memory without any programming. You can choose between two continuous trace methods: a triggered trace, where you set a trigger condition and data is saved before and after that condition is met, or a continuous trace, in which continuous sampling is performed without any trigger and the results are stored in a file on your computer. However, you can still display data retrieved on the Sysmac Studio and save those results to a file even if you use a triggered trace. These same functions can be used with the Simulator as well.	
		Setting sampling intervals	The interval to perform sampling on the target data is set. Sampling is performed for the specified task period, at the specified time, or when a trace sampling instruction is executed.	
		Setting triggers	To perform a triggered trace, you set a condition to trigger sampling. A suitable trigger condition is set to record data before and after an event.	
		Setting a continuous trace	The method to save the data traced during a continuous trace is set.	
		Setting variables to sample	The variables to store in trace memory are registered. The sampling intervals can also be set.	All versions
Debugging		Starting and stopping tracing	The data trace settings are transferred to the NJ/NX-series CPU unit and the tracing starts. If you selected <i>Trigger</i> (<i>Single</i>) as the trace type, tracing waits for the trigger to begin sampling. If you selected Continuous, sampling begins immediately and all traced data is transferred to the computer as it is gathered and saved to a file.	
		Displaying trace results	You view the results of the traced data in either a chart or the 3D Motion Monitor. After sampling begins, sample data is immediately transferred and drawn on the graph. The trace target variable table shows the maximum, minimum, and average values for each variable. You can change the line colors on the graph. \$9 You can consecutively read and display continuous trace results from more than one file. \$10	
		Exporting/ Importing trace results	Trace results are saved within your project automatically when you save the project on the Sysmac Studio. If you want to save this data as a separate file, you can export the data to a CSV file. You can import trace results that you have exported.	1
		Printing trace results	You can print out data trace settings along with digital and analog charts.	
	Debugging Vision Sensors		You can debug the Vision Sensor offline. Refer to "Function Specifications of Vision Sensor Functions".	Ver.1.01 or highe
	Debugging Displacement Sensors		You can debug Displacement Sensors offline. Refer to "Function Specifications of Displacement Sensor Functions".	Ver.1.05 or highe
	Programs for debugging		You can create programs for debugging that are used only to execute simulations and specify virtual inputs for simulation.	
		Selecting what to simulate	You can select the programs to simulate from all of the programs in the Sysmac Studio. Programs can be dragged to select them.	All versions
		Setting breakpoints	You can set breakpoints to stop the simulation in the Program Editor.	7111 VOI OI OI IO
		Executing and stopping	You can control simulation execution to monitor the user program or to check operation through data tracing. Step execution and pausing are also possible.	
		simulations	You can perform a linked simulation between sequence control and continuous control (operations controlled by Simulink) to debug the sequence control program and continuous control program. *11	Ver.1.09 or highe
	Executing a	Changing the simulation speed	You can change the execution speed.	All versions
0	simulation	Task period simulation	You can display the task periods.	
Simulation		Batch transfer of the present values of variables	You can save the values of variables at specific times during simulations in a file, or you can write the values of variables that were saved in a file back to the Simulator. This allows you to write the initial values of variables, e.g., for test applications, before you start a simulation.	Ver.1.02 or highe
		Integrated NS-series PT simulation *12	You can simulate the linked operation of a sequence program and an NS-series Programmable Terminal to debug the sequence program and screen data offline.	
		Simultaneous simulation of Controller and NA-series PT	You can simultaneously simulate sequence control and NA-series PT operation, including displaying pages and subroutines created with Visual Basic and debugging the sequence programming.	Ver.1.11 or highe
	0-411	Creating 3D equipment models	You can create a 3D equipment model at the control target to monitor with the 3D Motion Monitor function.	
	Setting the virtual equipment	3D Motion Monitor Display Mode	You set the axis variables for each element of the 3D equipment model, and then set the 3D equipment into motion according to those axis motions.	All versions
	1. 1	Displaying 2D paths	You can display the 2D paths of the markers for the projections in the 3D display.	-
	Displaying	unit production information	You can display the production information of the NJ/NX-series CPU unit and Special Units, including the models of the Units and unit versions.	
Monitoring Information	Monitoring	task execution times	You can monitor the execution time of each task when the user program is executed on a NJ/ NX-series CPU unit or in the Simulator. When you are connected to the Simulator, you can also monitor the real processing time of tasks. This allows you to perform a Controller performance test.	All versions
	L		huversian 1.01 or higher	<u> </u>

^{*9.} Changing the colors of graph lines is supported by version 1.01 or higher.

*10. Consecutively reading and displaying continuous trace results from more than one file is supported by version 1.05 or higher.

*11. MATLAB®/Simulink R2013a or higher is required.

*12. CX-Designer version 3.41 or higher is required.

		Item	Function	Applicable versions	
	Troublesho	poting	You can use troubleshooting to check the errors that occurred in the Controller, display corrections for the errors, and clear the errors.		
		Controller errors	Any current Controller errors are displayed. (Observations and information are not displayed.)		
		User-defined errors	Information is displayed on current errors.		
		Controller event log	You can display a log of Controller events (including Controller errors and Controller information). (You cannot display logs from EtherCAT slaves.)	All versions	
		User-defined event log	The log of user-defined events that were stored for the Create User-defined Error (SetAlarm) instruction and the Create User-defined Information (SetInfo) instruction is displayed.		
Monitoring Information		Event Settings Table	The Event Setting Table is used to register the contents displayed on the Sysmac Studio and on HMIs for User-defined events that occur for execution of the Create User-defined Error (SetAlarm) instruction and the Create User-defined Information (SetInfo) instruction.		
	User memo	ory usage monitor	The space that is used by the project file you are editing in the Sysmac Studio is displayed in relation to the size of the NJ/NX-series CPU unit's memory. The file cannot be transferred to the CPU unit if the files size exceeds the available space.	All versions	
	Setting clo	ck information	You can read and set the NJ/NX-series CPU unit's clock. The computer's clock information is also displayed.		
	DB connec	tion function	You can monitor information for the DB connection. Refer to "Function Specifications of DB Connection Function".	Ver. 1.06 or higher with the NJ501-1□20 selected	
Communi- cations	Going onli	ne with a Controller	An online connection is established with the Controller. You also can transfer a project from the connected Controller to the computer with a simple operation without creating a new project or opening an existing project.	All versions	
		or forced refreshing	When you go offline, any forced refreshing is cleared.		
	Changing to Controller	the operating mode of the	There are two operating modes for NJ/NX-series Controllers, depending on if control programs are executed or not. These are RUN mode and PROGRAM mode.		
	Resetting the Controller		The operations and status when the power supply to the Controller is cycled are emulated. This can be performed only in PROGRAM mode. You cannot reset the Controller in RUN mode.	- All versions	
	Backup functions		You can back up, restore, and compare the user program and other NJ/NX-series Controller data to replace hardware, such as the CPU Unit, or to restore device data.	All Versions	
Maintenance		Variables and memory backup	You can back up the contents of retained memory to a file and restore the contents of the backup file. You can individually select the retained variables to restore. *13		
		Controller backup	You can back up data (user program and settings, variable values, memory values, Unit settings, and slave settings) from a Controller to a file and restore the backed up data from the file to the Controller.		
		SD Memory Card backup	You can backup the data in the NJ/NX-series CPU unit to an SD Memory Card mounted in the Controller or compare the data in the NJ/NX-series Controller to data in the SD Memory Card.	Ver.1.04 or higher	
		Importing/exporting to/from backup files	You can import the data in a backup file created for a Controller backup or SD Memory Card backup to a project. Also, you can export project data to a backup file.		
	Prevention of incorrect connections	Confirming NJ/NX-series CPU unit names and serial IDs	If the name or the serial ID is different between the project and the NJ/NX-series CPU unit when an online connection is established, a confirmation dialog box is displayed.		
	Prevention of incorrect	Operation authority verification	You can set any of five levels of operation authority (Administrator, Designer, Maintainer, Operator, and Observer) for a Sysmac Studio project file or NJ/NX-series CPU Unit to restrict the operations that can be performed according to the operation authority of the user.		
Security	operation	Write protection of the CPU Unit	You can prevent rewriting of data in the CPU Unit from the Sysmac Studio.	All versions	
Measures		Authentication of user program execution IDs	You can ensure that a user program cannot be operated on another CPU Unit even if copied.		
	Prevention of the	User program transfer with no restoration information	The program source code is not transferred. If this option is selected, programs are not displayed even if uploaded from another computer. However, variables and settings are transferred even if this option is selected.		
	theft of assets	Password protection for project files	You can place a password on the file to protect your assets.		
		Data protection	You can set passwords for individual POUs (programs, functions, and function block definitions) to prohibit displaying, changing, and copying them.	Ver.1.02 or higher	
Window Operation	Docking		You can dock and undock configuration tab pages, program editors, Watch Tab Pages, Cross Reference Tab Page, and other window parts to/from the main Sysmac Studio window.	Ver.1.09 or higher	
	Sysmac St	udio help system	You can access Sysmac Studio operating procedures.		
Online Help	Instruction	s reference	Information is provided on how to use the instructions that are supported by the NJ-series CPU Units.	All versions	
		fined variable reference	You can display a list of descriptions of the system-defined variables that you can use on the Sysmac Studio.		
	_	napping reference ne Sysmac Studio version 1.	You can display a list of convenient shortcut keys that you can use on the Sysmac Studio.		

^{*5.} Supported only by the Sysmac Studio version 1.08 or higher.

*13.Individual selection of the retained variables to restore is supported by version 1.05 or higher.

Function Specifications of DB Connection Function

		Item	Function	
Setting	Setting parameters		-	
	DBMS se	ttings	The database to connect is selected.	
	Run mod service	e setting of the DB connection	The Operation Mode is selected to send SQL statements when DB connection instructions are executed or Test Mode is selected to not send SQL statements when DB connection instructions are executed.	
-	Spooling settings Operation log settings		You can set the service so that SQL statements are spooled when problems occur and resent when operation is restored. Settings are made for the execution log for execution of the DB connection service, the debug log for execution of SQL statements for the DB connection service, and the SQL execution failure log for SQL execution failures.	
-	Database settings	connection service shutdown	Settings are made to control operation in order to end the DB connection service after automatically storing the operation log files on an SD Memory Card.	
Program	Programming DB connection instructions		You can use the following DB connection instructions to write the user program for controlling the data in the database. DB_Insert (Insert DB Record), DB_Select (Retrieve DB Record), DB_Update (Update DB Record), and DB_Delete (Delete DB Record)	
Monitori	Monitoring information		-	
	Monitoring the DB connection service		The status of the DB connection service is monitored.	
	Monitoring the DB connections		The status of each DB connection is monitored.	
	Displayin	g the operation logs	The contents of the execution log, debug log, and SQL execution failure log are displayed.	

Note: The DB connection service can be used if the NJ501-1□20 is selected with Sysmac Studio version 1.06 or higher. The DB connection service can be used if the NJ101-□□20 is selected with Sysmac Studio version 1.14 or higher.

Function Specifications of EtherNet/IP Connection Settings

	Item	Function	
EtherNet/IP Connec	tion Settings	Functions related to tag data link (connection) settings in the EtherNet/IP network are provided.	
	Editing Tag Sets	You create tags and tag sets using network variables.	
Setting	Editing Target Devices	You add target devices to connect to.	
Connection	Editing Connections	You select tag sets from a list and create connections.	
	Adding EDS Files	You can add the types of EtherNet/IP devices that can be set as targets.	
Transferrin	Synchronized Transfer and Batch Transfer	All the connection settings in the Controller or the project are transferred at the same time.	
Connection	Individual Transfer and Comparison	You can transfer or compare the connection settings of each EtherNet/IP device individually.	
	Status Monitor	The operating status of one or more connections is displayed. You can start or stop all the connections at the same time.	
Monitoring Connection	Lad/Lad Set Monitor	The detailed operation information of tags and tag sets, such as the presence or absence of tags and connection times of tag sets, is displayed.	
	Ethernet Information Monitor	The detailed operation information of EtherNet/IP devices, such as bandwidth usage (pps), is displayed.	

Note: Supported only by the Sysmac Studio version 1.10 or higher.

Function Specifications of EtherNet/IP Slave Terminal Settings

	Item	Function
EtherNe	et/IP Slave Terminal Configuration and Setup	You create the configuration of Slave Terminal to be connected to the EtherNet/IP network on the Sysmac Studio and set the NX Units that compose the Slave Terminal.
	Registering the NX Units	You configure the Slave Terminal by dragging the NX Units from the device list displayed in the Toolbox to the positions where to mount the Units.
	Setting the NX Units	You edit the I/O allocation settings, mounting settings and Unit operation settings of the NX Units.
	Displaying the Width of Slave Terminal Configuration	The width and power consumption of the Slave Terminal configuration are displayed based on the Unit configuration information.
	Comparing and Merging the Slave Terminal Configuration Information	You can compare the configuration information on the project with actual configuration online, select the Units with different information to correct, and merge the information.
	Transferring the Slave Terminal Configuration Information	You transfer the Unit configuration information to the Slave Terminal.

Note: Supported only by the Sysmac Studio version 1.11 or higher.

Function Specifications of Safety Control Units

	Ite	em	Function
	Safety I/O Sett	ings	You make a setting for safety process data communications and connection with safety I/O devices
		Safety Process Data Communications Settings	You select Safety I/O Units to perform safety process data communications (FSoE communications) and make necessary settings.
		Safety Device Allocation Settings	You set the connection between Safety I/O Units and safety devices.
Setting Parameters	Standard I/O	Exposed Variable Settings	You set whether to expose global variables of the Safety CPU Unit. The values of exposed variables can be referenced from NJ/NX-series CPU Units.
rarameters	Settings	Standard Process Data Communications *1	You set the devices and ports of the Standard I/O Units for the exposed variables of the Safety CPU Unit.
	Safety Task Settings		You define the execution cycle and timing of the safety task and programs to be executed in the task
		Assigning Programs	You assign safety programs to execute to the task.
	I/O Map Settin	gs	The ports of Safety I/O Units used in safety process data communications are displayed. You assign device variables used in safety programs to the I/O ports.
	Instruction Lis	st (Toolbox)	A hierarchy of the functions and function blocks that you can use is displayed in the Toolbox. You can drag the required functions and function blocks onto the FBD editor to insert it to a safety program.
	FBD Programm	ming 	You connect variables, functions, and function blocks with connecting lines to build networks. The FBD editor is used to enter them.
		Adding FBD Networks	You create FBD networks on the FBD editor to create algorithms.
		Inserting and Deleting Functions and Function blocks	You insert and delete functions and function blocks on the FBD editor.
Creating Safety		Entry Assistance	When you enter functions, function blocks, or parameters, each character that you enter from the keyboard narrows the list of candidates that is displayed for selection.
Programs		Commenting Out FBD Networks	You can comment out each FBD network. When a network is commented out, it is no longer executed
	Creating Varia	bles	You create variables used in safety programs in the global or local variable table.
	Function Bloc	ks	You create user-defined function blocks.
		Help Reference *2	You can display the user-defined function block help with the popup menu or shortcut key.
	Export/Import *2		You can export/import user-defined function blocks.
	Searching and	l Replacing	You can search for and replace strings in the variable tables, programs, and function blocks of a Safety CPU Unit.
	Monitoring		Variables are monitored during safety program execution. You can monitor the present values of device variables assigned to Safety I/O Units and user-defined variables. The values can be monitored on the FBD editor or Watch Tab Page.
	Changing the Present Values of Variables		You can change the present values of user-defined variables and device variables as required. You can do this on the FBD editor or Watch Tab Page.
Debugging	Forced Refreshing		The inputs from external devices and outputs to external devices are refreshed with a specified value on the Sysmac Studio. The specified value is retained even if the value of the variable is overwritter from the user program. You can use forced refreshing on the FBD editor or Watch Tab Page.
Debugging	Offline Debug	ging * 3	You can check if the control program logic works as designed in advance using a special debugging function for the Simulator without connecting online with the Safety CPU Unit.
		Initial Value Settings *4	You can set the initial values of variables when you start execution of simulation.
		Feedback Settings *4	You can set input status that is linked to changes in output status when simulator is running.
		Simple Automatic Test *5	You can check that expected values of the outputs to the inputs of the program are designed as intended using the Simulator functions of the Safety CPU Unit.
	User Memory	Usage Monitor *4	The memory usage of the safety control system and usage of safety network such as I/O data size are displayed.
Safety	Safety Validation		You append the "safety-validated" information to a safety program when you can ensure safety of the program after you complete debugging.
Salety	Changing Ope	erating Mode	There are four operating modes; PROGRAM mode, DEBUG mode (STOPPED), DEBUG mode (RUN), and RUN mode. The RUN mode can be selected only for the validated safety programs.
Security Measures	Prevention of Incorrect Connections	Setting the Node Name	You set a unique name for each Safety CPU Unit to confirm that you operate the correct Safety CPU Unit.
	Prevention of Incorrect Operation	Safety Password	You can prevent unauthorized access to safety functions of Safety CPU Units by setting a safety password for online operations that affect the safety functions.
	Prevention of the Theft of Assets *2	Data Protection	You can set passwords for individual user-defined function blocks to prohibit displaying or changing them.

Note: Supported only by the Sysmac Studio version 1.07 or higher.

*1. Supported if the EtherNet/IP Coupler is selected with Sysmac Studio version 1.11 or higher.

*2. Supported only by the Sysmac Studio version 1.12 or higher.

^{*3.} Supported only by the Sysmac Studio version 1.08 or higher.

^{*4.} Supported only by the Sysmac Studio version 1.10 or higher.

^{*5.} Supported only by the Sysmac Studio version 1.15 or higher.

Function Specifications of HMI

NA-series Programmable Terminals

	Ite	em	Function
	Device	references	Devices, such as Controllers, through which the NA-series PT can read and write information with communications are created on the Sysmac Studio and settings are made for them.
		Displaying internal devices	Controllers that were created in the project are displayed.
		Registering external devices	Devices, such as Controllers, that were not created in the project are registered. The communications settings of the devices to communicate with the NA-series PT and information, such as variables and addresses within the devices that the NA-series PT will read and write, are also registered.
	Mappin	g variables	The information on the devices registered in the device references, such as variables and addresses are mapped to the global variables of the NA-series PT.
	HMI set	ttings	Settings for NA-series PT operation are made.
	Device settings		Settings, such as the startup page, default language, layout of the USB keyboard, automatic logout, screen saver, screen brightness, and method to change to the System Menu, are made.
		TCP/IP settings	Settings for the Ethernet port that is built-in to the NA-series PT are made.
Parameter settings		FTP settings	Settings to communicate with FTP clients using the Ethernet port are made.
		NTP settings	Settings to communicate with an NTP server using the Ethernet port are made.
		FINS settings	Settings to communicate with devices that support FINS are made.
		VNC settings	Settings to communicate with VNC clients using the Ethernet port are made.
		Print settings *1	Print settings are made.
	Securit	y settings	Settings, such as user registration and permissions to restrict NA-series PT operation and displays, are made.
		User account settings	The user names, login passwords, and permissions for each user to operate the NA-series PT are set
		Permission and access level settings	The range of information that can be accessed for different permissions are set.
	Trouble	eshooter *2	Troubleshooter settings are made.
	Langua	ge settings	Language settings to perform multi-language displays on the NA-series PT are made.
	Editing	pages	The pages to display on the NA-series PT are edited.
		Adding and deleting pages	Pages are added, deleted, or copied with the Multiview Explorer. Pages can also be copied to other projects.
		Adding and deleting page groups	Groups to organize and manage pages on the Multiview Explorer are added and deleted. Pages can be added to or moved to the groups.
		Page properties settings	The page type, overlapping, background color, etc., are set in the Properties Window.
		Changing the display language	If using multiple languages is set in the language settings, the resources displayed on the Page Editor are displayed in the language set for each resource.
		Changing the display status of each object *1	You can check display status changes for lamp and other objects on the Page Editor.
		Displaying object configuration	The objects and groups that were added to each page can be confirmed in a tree structure using the Page Explorer.
		Adding objects	Objects, such as buttons or graphics, to display on a page are added by dragging them from the Toolbox to the Page Editor.
		Grouping objects	Settings to operate multiple objects together as a group are made.
		Aligning objects	Multiple objects are aligned.
Creating data and programming		Editing objects	Objects and groups can be copied within a page or to another page. Objects can also be deleted, and locations, sizes, rotations, and position relationships with other objects can be set. Also, labels can be edited *1.
		Setting object entry order *1	Entry order of Data Edit objects can be set.
		Object property settings	Properties, such as the colors and shapes of objects and the mapped variables, can be changed. Properties are displayed and changed in the Properties Window.
		Animation settings	Animation to modify dynamically the appearance of objects are set. Animation is displayed and changed in the Animation Window.
		Event and action settings	The events that can be set for objects and the actions that can be executed when an event occurs are set.
	Prograi	mming with Visual Basic	Subroutines are created with Visual Basic.
		Language specifications	Visual Basic 2008 and .NET Compact Framework 3.5 are supported. *3
		Adding subroutine groups	Groups to organize and manage global subroutines on the Multiview Explorer are added or deleted. Subroutines can be added or moved to the groups.
		Editing subroutines	Subroutines are created using the Code Editor, which is optimized for Visual Basic.
		Bookmarks	Bookmark can be added to any code line and you can move between the bookmarks.
		Data entry assistance	The characters that are entered from the keyboard are used to display candidates when entering source code.

Note: These specifications are supported by Sysmac Studio version 1.11 or higher.

*1. Supported only by the Sysmac Studio version 1.14 or higher.

*2. Supported only by the Sysmac Studio version 1.13 or higher.

*3. There are restrictions on the functions that can be used.

	Ite	em		Function	
	User ala	arms		Settings for detection conditions and displaying messages for user alarms are made.	
		alarm grou	-	Groups to organize and manage user alarms on the Multiview Explorer are added or deleted. User alarms can be created in the groups.	
		Registerin User Alarn	g and deleting n	Settings for detection conditions for user alarms and displaying messages or popup pages are made for user alarm groups.	
		Copying user alarms		User alarms can be copied within a group or to another group.	
		Event and	action settings	Events and the actions that are executed when the events occur are set for the user alarms. Displaying and changing the settings for events and actions is performed in the Events and Actions Window.	
	Controller events User-defined event settings			Settings for pages that can be changed from user-defined events' display in Troubleshooter.	
	Data logging			Data logging is set to log specified data in the NA-series PT at the specified times.	
		Adding an sets	d deleting data	Data sets are added to perform data logging.	
		Log condi	tion setting	Conditions to perform data logging and target global variables are set for the data sets.	
	Broken	-line graph	*1	Settings for the data that is displayed in a broken-line graph.	
		Adding an groups	d deleting data	Data groups for which a broken-line graph is drawn are added and deleted.	
		Log condi	tion setting	Conditions to display a broken-line graph and target global variables are set for data groups.	
	Recipes			Data groups that are retained in the NA-series PT and can be switched for user requests are set.	
		Adding an templates	d deleting	Data storage locations, value ranges, and data names are added or deleted.	
Creating data and		Recipe da	ta settings	The actual data is set for each recipe.	
orogramming	Keypad	l customiza	tion *1	Keypads can be customized.	
	Global	events		The events that are detected on any page and the actions that are executed when the events occur are set.	
	Resour	ce manager	ment	All of the character strings and graphics that are displayed on pages are managed. Also, registered resources can be indirectly accessed.	
	Registering and deleting general character strings			The character strings that are displayed on pages are registered and deleted, except for character strings used for user alarms.	
			g and deleting strings for user	The character strings used for user alarms are added or deleted.	
		Registerin document	g and deleting files	Document files that are displayed with the Document Viewer are set or deleted.	
		image files		Image files that are displayed for objects are set or deleted.	
		Registerin movies	g and deleting	Movie files that are displayed for Media Player objects are set or deleted.	
		ļ .	and exporting	The general character strings and alarm character strings can be imported and exported using Exce files.	
	Scaling	·		Values of variables and objects are converted by a specified a scaling factor set for them.	
	Searching and replacing Cross reference *1			You can search all strings in a project to find and replace a specified string. Where a specified program element (variable, data type, page, or resource) is used in a project car be checked with a list.	
	.			You can access the use locations of the element from the list.	
	Buildin			The project is converted into a format that can be executed in the NA-series PT.	
	IAGs (in	ntelligent ap s)	pplication	Multiple objects and subroutines are combined to create a reusable object.	
		Creating I		An IAG that consists of multiple objects and subroutines is created as a functional unit in an IAG project.	
		files	AG collection	A created IAG is built and saved as a module that can be distributed and reused.	
Reusability		Creating u	ser-defined	You can create user-defined events that can be used in an IAG.	
	0	Using IAG	s	IAG collection files are imported using the IAG Collection Manager. The imported IAGs are displayed in the Toolbox and can be used in the same way as other objects.	
	Custom	objects		The selected objects are registered in a reusable format in the Toolbox.	
		Registerin objects		Objects or grouped objects are dragged to the Toolbox to register them.	
		using cus	tom objects	Custom objects are displayed on a page by dragging them from the Toolbox to the Page Editor.	
	Synchr	onization		The data in the NA-series PT that is online is compared with the data in the Sysmac Studio. You can check the differences and then transfer the data after specifying the transfer direction.	
File operations	Transferring files via storage media		ria storage media	The data in a storage media in the computer is compared with the data in the Sysmac Studio. You can check the differences and then transfer the data to the storage media. You can use the System	

Note: These specifications are supported by Sysmac Studio version 1.11 or higher. *1. Supported only by the Sysmac Studio version 1.14 or higher.

	Ite	m	Function
	Executing simulations		A project file on the computer is virtually executed to debug it.
Simulation		Setting and clearing breakpoints	Breakpoints can be set at the specified positions in a subroutine.
		Synchronized simulation with Controller Simulator	Sequence control and NA-series PT operation, such as displaying pages and subroutine operation, is simulated together to debug the application in the NA-series PT.
Monitoring information	Setting clock information		The clock information in the NA-series PT can be checked and set.
	Going online with NA-series PT		The computer can be placed online with the NA-series PT. However, information in the NA-series PT, such as the values of variables, cannot be read.
Communications	Upgrading system program		When the Sysmac Studio is online with the NA-series PT, the system program in the NA-series PT can be upgraded as required.
Print *1	Printing]	Settings of each project can be printed out.
Security	Preventing malfunctions		If the name or serial ID of the project and the NA-series PT are different when the Sysmac Studio goes online, a confirmation dialog box is displayed.
·	Preventing incorrect operation		You can prevent data in the NA-series PT from being overwritten from the Sysmac Studio.

Note: These specifications are supported by Sysmac Studio version 1.11 or higher. ***1.** Supported only by the Sysmac Studio version 1.14 or higher.

Function Specifications of Vision Sensor Functions

FQ-M-series Vision Sensors

	Item		Function
Setting	Parameters		-
		General Settings	Displays and sets basic information of the sensor.
		Sensor connection	Changes the connection status of the Sensor, and sets the conditions for communications with the Sensor.
	Main Edit	Sensor control in online	Performs various controls for the sensor mode change, data transfer/save, and monitoring.
	mani zak	Sensor error history	Displays and clears the error history of an online Sensor.
		Tool	Restarts and initializes the sensor, updates the firmware of the sensor, reads sensor data from a file, saves sensor data to a file, prints the sensor parameters, and displays help.
		Image condition Settings	Adjusts the image condition.
		Specifies the calibration pattern	Sets a registered calibration pattern.
	Scene data Edit	Registers inspection item	Registers the inspection item to use in the measurement. You can select from the following inspection items: Edge position, Search, Labeling, Shape search
		Calculation Settings	Makes a setting for basic arithmetic operations and function operations using inspection item judgment results and measurement data.
		Logging Settings	Makes a setting for logging measurement results of inspection items and calculation results.
		Output Settings	Makes a setting for data to output to external devices.
		Run Settings	Switch Sensor modes or monitors measurement results.
		Trigger condition Settings	Sets the trigger type and image timing.
		I/O Settings	Sets the conditions of output signals. You can check the status of I/O signal while online.
		Encoder Settings	Make settings for the encoder such as common encoder settings, ring counter settings, and encoder trigger settings.
	Sensor system data Edit	Ethernet communication Settings	Makes Ethernet communication settings. You can select data communication from no-protocol data, PLC link data, and programmable no-protocol data.
		EtherCAT communication Settings	Makes the EtherCAT communication settings according to the communication settings of the EtherCAT master.
		Logging condition Settings	Sets the conditions to log to the internal memory of sensor.
		Sensor Settings	Makes the settings for startup scene control function, password setting function, and adjustment judgment function.
	Calibration Scene I	Data Settings	Calculates, views, and edits the calibration parameters. The Vision Sensor supports general-purpose calibration and calibration for conveyor tracking.
	bugging Offline debugging of the sensor control program		Simulates measurements offline without connecting to the Vision Sensor. You can use external image files and perform measurements under the conditions set in the offline settings, then display the results of those measurements.
Debugg			Performs a linked simulation between the sequence control of an NJ/NX-series Controller and the operation of an FQ-M Sensor in EtherCAT configuration systems. This allows you to debug operation offline from when measurements and other processing are performed for control signals such as measurement triggers through the output of processing results.

Note: Supported only by the Sysmac Studio version 1.01 or higher.

FH-series Vision Sensors

Item		Function	
ting Parameters		-	
	Sensor Information	Displays and sets basic information of the sensor.	
Main Edit	Online	Changes the connection status of the sensor, and performs various controls such as sensor resta and initialization.	
Line Felia	Operation View	Monitors the measurement images of the sensor and detailed results of each process unit.	
Line Edit	Scene Maintenance View	Edits, manages, and saves the scene groups and scenes.	
Ones Data Falit	Flow Edit	Creates the process flow in combination of user-specified units.	
Scene Data Edit	Process Unit Edit	Edits each process unit.	
	Camera Settings	Checks the camera connection status and sets the camera's imaging timing and communications spe	
	Controller Settings	Makes the system environment settings for the sensor.	
	Parallel I/O Settings	Sets the conditions of output signals.	
	RS-232C/422 Settings	Makes the RS-232C/422 communications settings.	
Sensor System Data Edit	Ethernet Communication Settings	Makes the Ethernet communication settings.	
	EtherNet/IP Communication Settings	Makes the EtherNet/IP communications settings.	
	EtherCAT Communication Settings	Makes the EtherCAT communications settings.	
	Encoder Settings	Makes the encoder settings.	
	Communication Command Customization Tool	Makes the settings for customized communication commands.	
	File Saving Tool	Copies and transfers the files in the sensor memory.	
	Calibration Support Tool	Checks the calibration information.	
	User Data Tool	Edits the data (user data) that can be shared and used in sensors.	
	Security Setting Tool *1	Edits the security settings of the sensor.	
	Scene Group Save Destination Setting Tool *1	Sets the destination to save the scene group data.	
	Image File Save Tool *1	Saves the logging images and image files stored in the sensor memory.	
Table	Registered Image Management Tool * 1	Saves the images used for model registration and reference registration as registered images.	
Tools	Reference Position Update Tool *1	Edits all reference positions of more than one processing unit.	
	Scene Group Data Conversion Tool *1	Creates the scene group data with more than 128 scenes.	
	Scene Control Macro Tool *1	Makes a setting for complementing and expanding the measurement flow and scene control.	
	Conveyor Calibration Wizard Tool *2	Calibrates cameras, conveyors, and robots in a conveyor tracking application.	
	Calibration Plate Print Tool *2	Prints out calibration patterns that are used in the Conveyor Calibration Wizard.	
	Conveyor Panorama Display Tool *2	Displays a panoramic image in a conveyor tracking application.	
	Offline Debugging of Sensor Operation	Simulates measurements offline without connecting to the sensor. You can use external image f and perform measurements under the conditions set in the offline settings, then display the result those measurements.	
gging Offline Debugging of Sensor Control Program and Sensor Operation *		Simulates the linked operation of the sequence controls in the NJ/NX-series Controller and FH-se Sensor operation for an EtherCAT system. You can debug a series of operations offline to perform the measurement and other processing output the results when a control signal such as measurement trigger is input to the Sensor.	
rity Prevention of Incorrect Operation *4		Prevents unauthorized access by setting an account password for online operations.	

Note: Supported only by the Sysmac Studio version 1.07 or higher.

*1. Supported only by the Sysmac Studio version 1.10 or higher.

*2. Supported only by the Sysmac Studio version 1.14 or higher.

^{*3.} Supported only by the Sysmac Studio version 1.08 or higher. *4. Supported only by the Sysmac Studio version 1.09 or higher.

Function Specifications of Displacement Sensor Functions

_	Ite	em	Function
Setting	Setting Parameters		-
		General Settings	Displays and sets basic information on the Sensor.
		Sensor Connection	Changes the connection status of the Sensor, and sets the conditions for communications with the Sensor.
	Main Editing	Online Sensor Control	Performs various controls for the Sensor (e.g., changing the mode, controlling internal logging, and monitoring).
		Tools	Restarts and initializes the Sensor, updates the firmware in the Sensor, recovers ROM data, prints the Sensor parameters, and displays help.
		Setting Sensing Conditions	Adjusts the light reception conditions for each measurement region.
	Editing Bank Data	Setting Task Conditions	Used to select the measurement items to use in measurements. You can select from the height, thickness, or calculations. The following are set for the measurement items: scaling, filters, holding, zero-resetting, and judgement conditions.
		Setting I/O Conditions	Sets parameters for outputting judgements and analog values to external devices.
		Sensor Settings	Sets the following: ZW Sensor Controller's key lock, number of displayed digits below the decimal point, the bank mode, the analog output mode, and timing/reset key inputs.
	Editing Bank Data	Ethernet Communications Settings	Sets up Ethernet communications and field bus parameters.
		RS-232C Communications Settings	Sets up RS-232C communications.
		Data Output Settings	Sets serial output parameters for holding values.
Monito	ring	Senor monitoring	Monitors the light-detection status and the measurement results of the sensor.
WIOTIILO	illig	Trend monitoring	Logs and monitors the measurement results that meet the specific conditions of the sensor.
Debug	ging	Offline Debugging of Sensor Control Programs and Sensor Operation	Performs a linked simulation between the sequence control of an NJ/NX-series Controller and the operation of a ZW Sensor in EtherCAT configuration systems. This allows you to simulate the operation of signals when timing signals and other control signals are input to the Sensor to debug the control logic offline.

Note: The ZW-series can be used with the Sysmac Studio version 1.05 or higher.
The ZW-7000-series can be used with the Sysmac Studio version 1.15 or higher.

Function Specifications of Robot Additional Option

	Item		Function	
3D machine models			-	
Conveyor for picking Setting		Setting	This conveyor is for picking workpieces in a pick-and-place 3D equipment model that uses a Vision Sensor and delta robots. A workpiece is displayed at the specified coordinates in the field of vision of the Vision Sensor and the workpiece is moved on a conveyor at the set speed.	
Equipn	Pick-and-place 3D Equipment Model Creation Setup with a wizard Wizard		You can easily build a pick-and-place 3D equipment model that uses a Vision Sensor and delta robots. You can select from configuration elements (such as one conveyor for picking, one conveyor for placing, and two robots) and enter the required parameters in a wizard to complete the 3D equipment model.	
Calibra	Calibration parameter Text output		The calibration parameters required in programming to operate a pick-and-place 3D equipment model are output in ST program format.	

Note: This option can be used by applying the Robot Additional Option to Sysmac Studio version 1.14 or higher.

Version Information

Please refer to "Change history" in the website at: www.fa.omron.co.jp/ss_rev_e/.

Applicable Models

Series		Unit version	Model	Applicable versions
	NX-series		NX701-□□□	Ver.1.13 or higher
			NJ501-1□00	All versions
			NJ501-1□20	Ver.1.07 or higher
			NJ501-1340 * 1	Ver.1.11 or higher
CPU			NJ501-4□00/NJ501-4□10	Ver.1.04 or higher
5. 0	NJ-series		NJ501-4320	Ver.1.10 or higher
			NJ301-□□□	
				Ver.1.02 or higher
			NJ101-□000	Ver.1.13 or higher
			NJ101-□020	Ver.1.14 or higher
Servo Drives	G5-series	Servo Drives with unit version 2.1 or	R88D-KN□-ECT	All versions
		later recommended	R88D-KN□-ECT-L	
Inverters	MX2-V1	Inverters with version 1.1 or later *2	3G3MX2-A□□□□-V1	Ver.1.05 or higher
	RX-V1	Inverters with version 2.0 or later *3	3G3RX-A□□□□-V1	Ver.1.03 or higher
			FQ-MS12 -ECT	
	FQ-series		FQ-MS12□-M-ECT FQ-MS12□	Ver.1.01 or higher
			FQ-MS12□-M	
			FH-1050	
Vision Sensors			FH-1050 FH-1050-10	
	Ell section		FH-1050-10	V 4 07 11 1
	FH-series		FH-3050	Ver.1.07 or higher
			FH-3050-10	
			FH-3050-20	<u> </u>
			ZW-CE1□	
			ZW-CE1 T	Ver.1.05 or higher
Displacement Sensors	ZW-series		ZW-C1□	
		1	ZW-C1□T ZW-7000	
			ZW-7000 ZW-7000T	Ver.1.15 or higher
	N. Comment		200-70001	
Fiber Sensors, Laser Sensors *4	N-Smart E3NX		E3NX-FA0	Ver.1.05 or higher
ribei Selisois, Lasei Selisois 44	E3NC	<u></u>	E3NC-LA0/SA0	ver. 1.05 or flighter
Fiber Sensors, Laser	E3X		E3X-HD0/MDA0	
Photoelectric Sensors, Proximity	E3C		E3C-LDA0	Ver.1.02 or higher
Sensors *5	E2C		E2C-EDA0	. SI. I.OL OF HIGHOR
Modular Temperature Controller	EJ1		EJ1N-HFUC-ECT	Ver.1.15 or higher
EtherCAT Coupler Unit	NX-series		NX-ECC20	Ver.1.06 or higher
EtherNet/IP Coupler Unit	NX-series		NX-EIC202	Ver.1.11 or higher
Luienieur Coupier Onit	147-20162			ver.i.ii or myner
			NX-ID	
			NX-OC	
			NX-OD	
			NX-AD	
		1	NX-DA	
		1	NX-TS DDD	Vor. 1.00: -: -!
NX Units *6	NX-series		NX-PD1	Ver.1.06 or higher
			NX-PF0	
			NX-TBX	
			NX-ECO	
			NX-ECS	
			NX-PG0	
			NX-PG01□□	
			NX-CIF	Ver.1.15 or higher *7
			NX-SL3500 *9	
			NX-SL3300 *10	
Safety Control Units *8	NX-series		NX-SIH400 *10	Ver.1.07 or higher
,			NX-SID800	
			NX-SOH200 NX-SOD400	
			GX-ID16 2/OD16 2/MD16 2	
_		Remote I/O Terminals	GX-ID16_2/OD16_2/MD16_2 GX-\D16\D1/OC1601	
Remote I/O Terminals	GX-series	with unit version 1.1 or	GX-AD0471/DA0271	All versions
		later recommended	GX-EC0211/EC0241	
		To connect the NJ5 Controller :		
		NS system version 8.5 or higher		
		CX-Designer version 3.3 or higher	NS5-MQ11(B)-V2/-SQ11(B)-V2/-TQ11(B)-V2	
		To connect the NJ3/NJ1 Controller :	NS8-TV01(B)-V2	All versions
	NS-series	NS system version 8.61 or higher	NS10-TV01(B)-V2	
LIBAL		CX-Designer version 3.4 or higher	NS12-TS01(B)-V2	
HMIs		To connect the NX7 Controller : NS system version Ver.3.64	NS15-TX01S-V2/-TX01B-V2	
		CX-Designer version Ver.8.9		
			NA5-15W	
		To connect the NX7/NJ1 Controller :	NA5-15W	
	NA-series	NA system version 1.02 or later	NA5-12W	Ver.1.11 or higher
		Sysmac Studio version 1.13 or later		
		1	NA5-7W 🗆 🗆 🗆	

Note: For details, refer to "Unit Configuration" of "Machine Automation Controller NJ-Series" of System Design Guide on the Sysmac Catalogue (Cat. No. P072).

*1. To use the SECS/GEM service of the SECS/GEM CPU Unit, the SECS/GEM Configurator (WS02-CGTL1) is additionally required.

*2. A communications unit for connecting to EtherCAT network (3G3AX-MX2-ECT with unit version 1.1 or higher) is additionally required.

*3. A communications unit for connecting to EtherCAT network (3G3AX-RX-ECT) is additionally required.

- *4. A communications unit for connecting to EtherCAT network (E3NW-ECT) is additionally required.
- *5. A communications unit for connecting to EtherCAT network (E3X-ECT) is additionally required.

 *6. The EtherCAT Coupler Unit (NX-ECC20□ with unit version 1.0 or later) or EtherNet/IP Coupler Unit (NX-EIC202 with unit version 1.0 or later)
- *6. The EtherCAT Coupler Unit (NX-ECC20 with unit version 1.0 or later) or EtherNet/IP Coupler Unit (NX-EIC202 with unit version 1.0 or later) is additionally required. For details, refer to the NX-series "Version Information".
 *7. The serial communications instructions for the CIF Units are supported by the CPU Units with unit version 1.11 or later and the Sysmac Studio version 1.15 or higher. If the serial communications instructions for the CIF Units are not used, it is available for the CPU Units with unit version 1.10 or later and the Sysmac Studio version 1.12 or higher can be used. Refer to the NJ/NX-series Instructions Reference Manual (Cat. No. W502-E1-15 or later) for the serial communications instructions for the CIF Units.
 *8. The EtherCAT Coupler Unit (NX-ECC20 with unit version 1.1 or later. The NX-3500 cannot be connected.) is additionally required. For details, refer to the "Version Information" of NX-series Safety Control Units.
 *9. The NX-SI 3500 with unit version 1.1 or later can be used with the Sysmac Studio version 1.08 or higher, and unit version 1.1 or later can be
- *9. The NX-SL3500 with unit version 1.0 or later can be used with the Sysmac Studio version 1.08 or higher, and unit version 1.1 or later can be used with the Sysmac Studio version 1.10 or higher.
- *10.The Safety Control Units with unit version 1.1 can be used with the Sysmac Studio version 1.10 or higher.

Related Manuals

Cat. No.	Model	Manual name	Application	Description
W504	SYSMAC-SE2	Sysmac Studio version 1 OPERATION MANUAL	Learning general information and the application methods of the Automation Software.	This manual provides an introduction to the Automation Software and describes the installation procedures, basic procedures, connection procedures, and main operating procedures.
V099	-	CX-Designer Ver.3.□ USER'S MANUAL	Installing the CX-Designer. Learning about the basic operating procedures.	This manual describes the installation procedure, basic operating procedures, and user interface of the CX-Designer.
W464	-	CX-Integrator Ver.2.□ OPERATION MANUAL	Learning how to configure a DeviceNet network (data links, routing tables, Communications Unit settings, etc.).	This manual describes the operating procedures of the CX-Integrator.
W344	-	CX-Protocol OPERATION MANUAL	Learning the operating procedures of the CX-Protocol to create protocol macros (communications sequences) for Serial Communications Units. Learning details on user-created protocol macros.	This manual describes the operating procedures of the CX-Protocol and details on protocol macros. Refer to this manual to use the CX-Protocol to create user protocols for serial communications or to customize standard system protocols.
W527	NJ501-1□20	NJ-series Database Connection CPU Units User's Manual	Learning how to use the Database connection function	This manual describes how to use the Database connection service with the Sysmac Studio.
W528	NJ501-1340	NJ-series SECS/GEM CPU Unit User's Manual	Learning general information and the operating procedures of the SECS/ GEM CPU Unit.	This manual describes the functional outline, GEM instructions, and how to make the settings with the SECS/GEM Configurator.
W539	NJ501-4□□□	NJ501-4□□□ NJ-series NJ Robotics CPU Unit User's Manual	Learning how to control robots with NJ-series.	This manual describes the robot control function. For programming, please also refer to NX-701/NJ501/301-
W506	NJ501 NJ301 NJ101 NX701	NJ/NX-series CPU Unit Built-in EtherNet/IP Port User's Manual	Learning how to set tag data links for the built-in EtherNet/IP ports on NJ/NX- series CPU Units.	This manual describes the operating procedures of the Network Configurator.
W536	NX-EIC	NX-series EtherNet/ IP Coupler Unit User's Manual	Learning how to use an NX-series EtherNet/IP Coupler Unit and EtherNet/ IP Slave Terminals.	Introduce the system, configuration methods, Unit hardware, setting methods, and functions of EtherNet/IP Slave Terminals that consist of an EtherNet/IP Coupler Unit and NX Units.
Z930	NX-SL	NX-series Safety Control Unit User's Manual	Learning how to use NX-series Safety Control Units.	This manual describes the hardware, setup methods, and functions of the NX-series Safety Control Units.
V118	NA5-7W	Programmable Terminal NA-series Software User's Manual	Learning the setting procedures for NA- series PT and how to create the data and programs.	This manual describes the setting procedures and functions of NA-series PT.
Z314	FQ-MS12□(-M)-ECT FQ-MS12□(-M)	FQ-M-series Specialized Vision Sensor for Positioning User's Manual	Learning the setting procedures for FQ-M-series Vision Sensors.	This manual describes the Sysmac Studio setting procedures for FQ-M-series Vision Sensors.
Z343	FH-1	Vision System FH Series Operation Manual for Sysmac Studio	Learning the setting procedures for FH- series Vision Sensors.	This manual describes the Sysmac Studio setting procedures for FH-series Vision Sensors.
Z332	ZW-CE1	ZW-series Confocal Fiber Type Displacement Sensor User's Manual	Learning the setting procedures for ZW-series Displacement Sensors.	This manual describes the Sysmac Studio setting procedures for ZW-series Displacement Sensors.
Z362	ZW-7000	ZW-7000-series Confocal Fiber Type Displacement Sensor User's Manual	Learning the setting procedures for ZW-7000-series Displacement Sensors.	This manual describes the Sysmac Studio setting procedures for ZW-7000-series Displacement Sensors.
Z363		ZW-7000 series Confocal Fiber Type Displacement Sensor User's Manual for Communication Settings	Learning the communication setting procedures for ZW-7000-series Displacement Sensors.	

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Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: <u>org@eplast1.ru</u>

Адрес: 198099, г. Санкт-Петербург, ул. Калинина,

дом 2, корпус 4, литера А.