

## **SIOV metal oxide varistors**

Leaded varistors, SNF high operating temperature varistors, SNF automotive series

**Series/Type:** B722\*

**Date:** January 2018

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**SNF automotive series**
**Construction**

- Round varistor element, leaded
- Coating: silicon resin, flame-retardant to UL 94 V-0
- Terminals: tinned copper wire

**Features**

- High resistance to cyclic temperature stress
- High operating temperature range up to 125 °C
- AEC-Q200 qualified
- Enhanced resistance against heat and humidity 85 °C, 85% r.h.,  $0.85 \cdot V_v$  (1 mA), 1000 h for use in harsh environments
- PSpice models

**Approvals**

- UL
- CSA (all types  $\leq 320 V_{RMS}$ )
- VDE
- CQC
- IEC

**Options**

- Further disk diameters and voltage classes upon request

**Delivery mode**

- Bulk (standard)

**General technical data**

|                       |                |              |                   |
|-----------------------|----------------|--------------|-------------------|
| Climatic category     | to IEC 60068-1 | 40/125/56    |                   |
| Operating temperature | to IEC 61051   | -40 ... +125 | °C                |
| Storage temperature   |                | -40 ... +150 | °C                |
| Electric strength     | to IEC 61051   | $\geq 2.5$   | kV <sub>RMS</sub> |
| Insulation resistance | to IEC 61051   | $\geq 100$   | MΩ                |

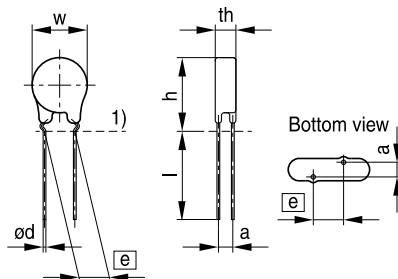

**Electrical specifications and ordering codes**
**Maximum ratings ( $T_A = 125\text{ °C}$ )**

| Ordering code   | Type<br>(untaped)<br>SIOV- | $V_{RMS}$ | $V_{DC}$ | $i_{max}$<br>(8/20 $\mu$ s)<br>1 time | $I_n$ <sup>1)</sup><br>(8/20 $\mu$ s)<br>15 times | $W_{max}$<br>(2 ms) | $P_{max}$ |
|-----------------|----------------------------|-----------|----------|---------------------------------------|---|---------------------|-----------|
|                 |                            | V         | V        | A                                     | A   | J                   | W         |
| B72220X2271K501 | SNF20K275E2S5              | 275       | 350      | 10000                                 | 3000  | 215                 | 1.00      |
| B72214X2301K501 | SNF14K300E2S5              | 300       | 385      | 6000                                  | 3000  | 125                 | 0.80      |
| B72220X2381K501 | SNF20K385E2S5              | 385       | 505      | 10000                                 | 3000  | 273                 | 1.00      |
| B72214X2421K501 | SNF14K420E2S5              | 420       | 560      | 5000                                  | 3000  | 136                 | 0.80      |
| B72214X2551K501 | SNF14K550E2S5              | 550       | 745      | 5000                                  | 3000  | 180                 | 0.80      |

<sup>1)</sup> **Note:** Nominal discharge current  $I_n$  according to UL 1449, 4<sup>th</sup> edition.

**Characteristics ( $T_A = 25\text{ °C}$ )**

| Ordering code   | $V_v$<br>(1 mA)<br>V | $\Delta V_v$<br>(1 mA)<br>% | $v_{c,max}$<br>( $i_c$ )<br>V | $i_c$<br>A | $C_{typ}$<br>(1 kHz)<br>nF |
|-----------------|----------------------|-----------------------------|-------------------------------|------------|----------------------------|
| B72220X2271K501 | 430                  | $\pm 10$                    | 710                           | 100        | 850                        |
| B72214X2301K501 | 470                  | $\pm 10$                    | 775                           | 50         | 400                        |
| B72220X2381K501 | 620                  | $\pm 10$                    | 1025                          | 100        | 600                        |
| B72214X2421K501 | 680                  | $\pm 10$                    | 1120                          | 50         | 290                        |
| B72214X2551K501 | 910                  | $\pm 10$                    | 1500                          | 50         | 215                        |


**Dimensional drawings**


1) Seating plane to IEC 60717

VAR0727-N-E

**Please note:** Paint legs may have cracks or chips due to the mechanical forces acting on the wires, but this does not affect the performance of the component.

**Dimensions**

| Ordering code   | [e] ±1<br>mm | a (typical)<br>mm | w <sub>max</sub><br>mm | th <sub>max</sub><br>mm | h <sub>max</sub><br>mm | l <sub>min</sub><br>mm | d ±0.05<br>mm |
|-----------------|--------------|-------------------|------------------------|-------------------------|------------------------|------------------------|---------------|
| B72214X2301K501 | 7.5          | 1.9               | 17.5                   | 8.6                     | 23.0                   | 25.0                   | 0.8           |
| B72214X2421K501 | 7.5          | 2.6               | 17.5                   | 10.5                    | 23.5                   | 25.0                   | 0.8           |
| B72214X2551K501 | 7.5          | 3.4               | 17.5                   | 11.5                    | 23.5                   | 25.0                   | 0.8           |
| B72220X2271K501 | 10.0         | 2.0               | 23.5                   | 8.8                     | 30.0                   | 25.0                   | 1.0           |
| B72220X2381K501 | 10.0         | 2.5               | 23.5                   | 10.6                    | 30.5                   | 25.0                   | 1.0           |

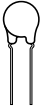

**Reliability data**

| Test                | Test methods/conditions  | Requirement  |
|---------------------|--|--|
| Varistor voltage    | The voltage between two terminals with the specified measuring current applied is called $V_V$ (1 mA <sub>DC</sub> @ 0.2 ... 2 s).   | To meet the specified value                          |
| Clamping voltage    | The maximum voltage between two terminals with the specified standard impulse current (8/20 $\mu$ s) applied.  | To meet the specified value                          |
| Operational life    | MIL STD 202F, method 108A, UCT, 0.85 x $V_V$ (1 mA), 1000 h  | $ \Delta V/V$ (1 mA) $\leq$ 10%<br>No visible damage |
| Load dump           | ISO 7637-1, test pulse 5 ("load dump") (DIN 40 839 Part 1; impulse 5)<br><br>7 mm varistors (S07K...AUTO...):<br>10 x 12 J<br>10 mm varistors (S10K...AUTO...):<br>10 x 25 J<br>14 mm varistors (S14K...AUTO...):<br>10 x 50 J<br>20 mm varistors (S20K...AUTO...):<br>10 x 100 J<br>(minimum 40 ms time of energy input, 60 s interval) | $\Delta V/V$ (1 mA) $\geq$ 15%<br>No visible damage  |
| Temperature cycling | JESD22, method JA-104<br>-40 °C up to +125 °C, dwell time 10 min., 1000 cycles   | $ \Delta V/V$ (1 mA) $\leq$ 5%<br>No visible damage  |
| Bias humidity       | MIL STD 202, method 103,<br>85 °C, 85% r. H., 0.85 x $V_V$ (1 mA), 1000 h  | $ \Delta V/V$ (1 mA) $\leq$ 10%<br>No visible damage |

**Note:**

UCT = Upper category temperature

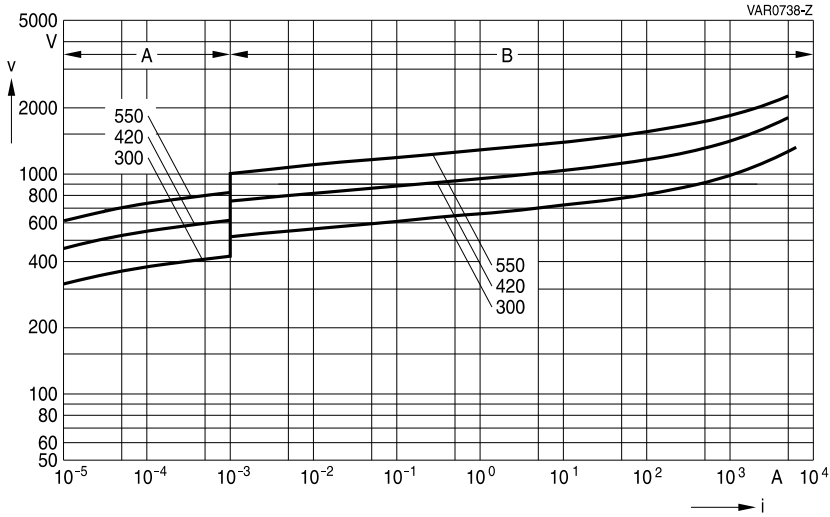
LCT = Lower category temperature



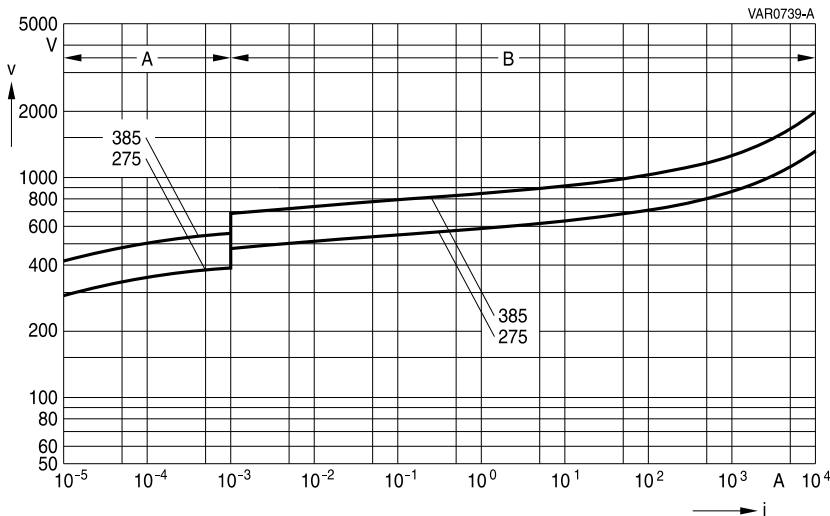
**v/i characteristics**

$v = f(i)$  - for explanation of the characteristics refer to "General technical information", 1.6.3

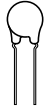
A = Leakage current, B = Protection level } for worst-case varistor tolerances



**SIOV-SNF14 ... E2**



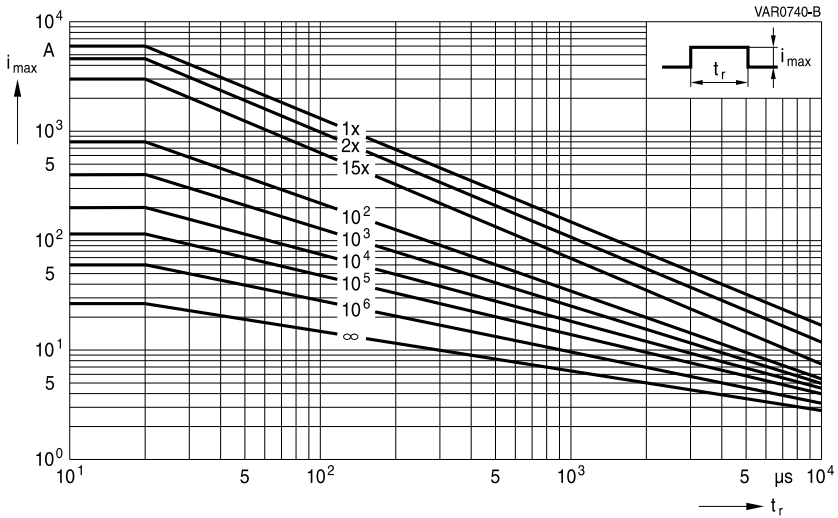
**SIOV-SNF20 ... E2**



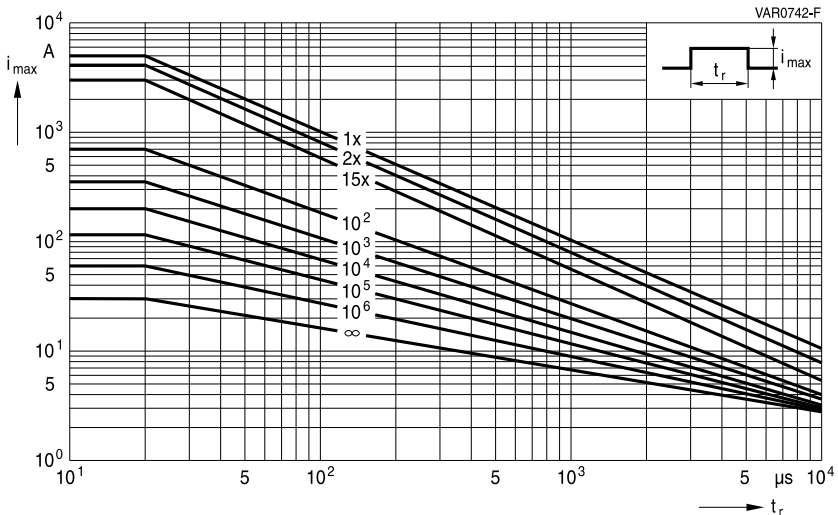
**Derating curves**

Maximum surge current  $i_{max} = f(t_r, \text{pulse train})$

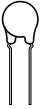
For explanation of the derating curves refer to "General technical information", section 1.8.1



**SIOV-SNF14K300E2S5**



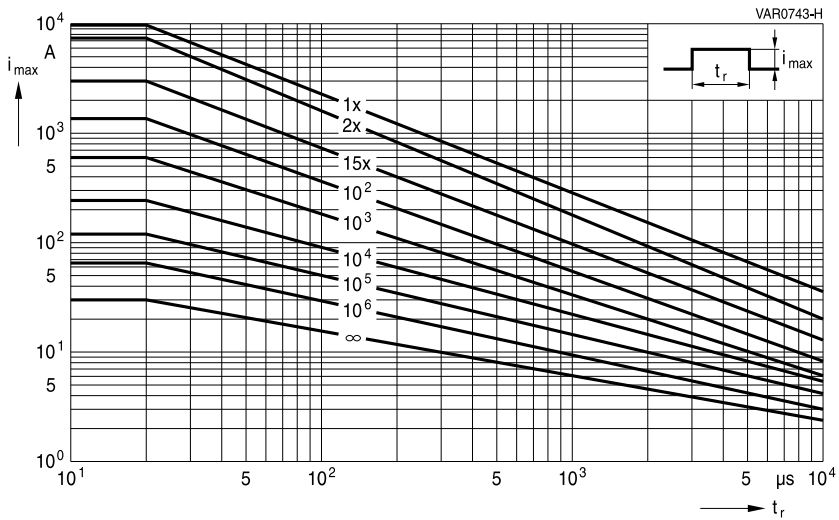
**SIOV-SNF14K420 ... K550E2S5**



**Derating curves**

Maximum surge current  $i_{max} = f(t_r, \text{pulse train})$

For explanation of the derating curves refer to "General technical information", section 1.8.1



**SIOV-SNF20K275 ... K385E2S5**





**Leaded varistors, SNF high operating temperature**

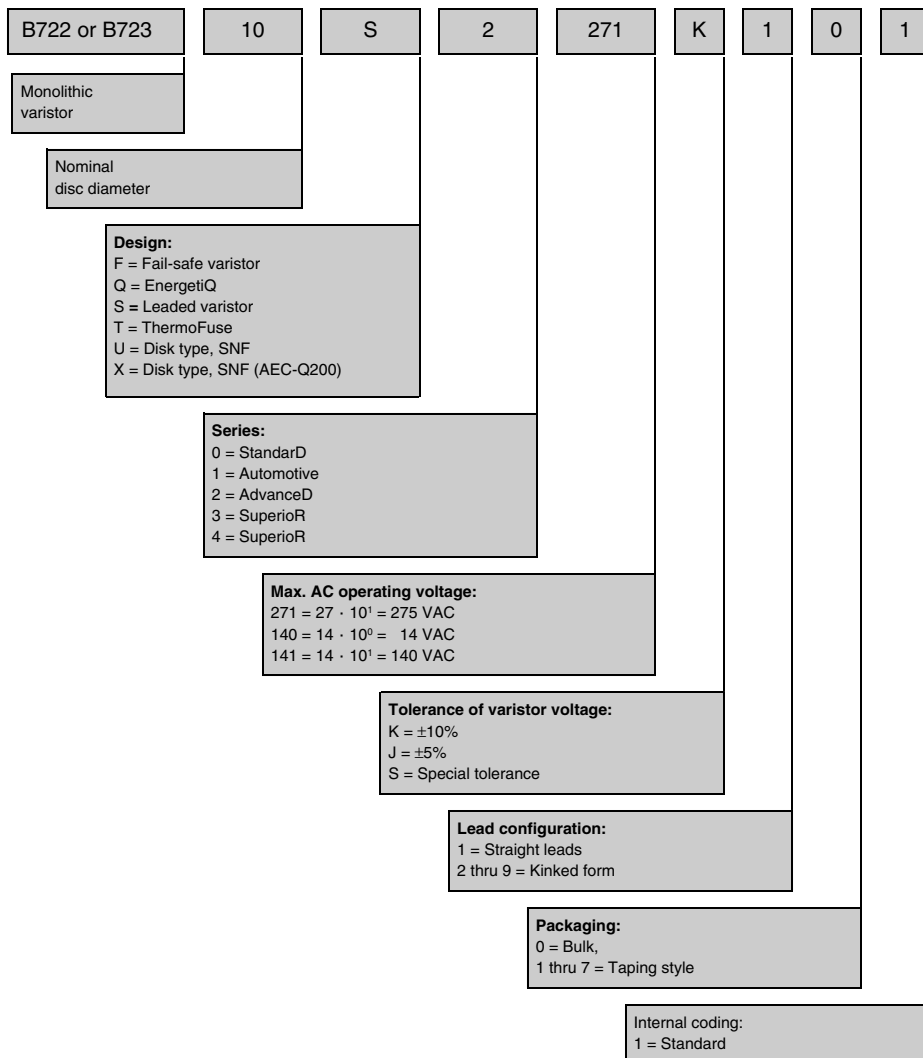
**B722\***

**SNF automotive series**

## Taping, packaging and lead configuration

### 1 EPCOS ordering code system

#### For leaded varistors

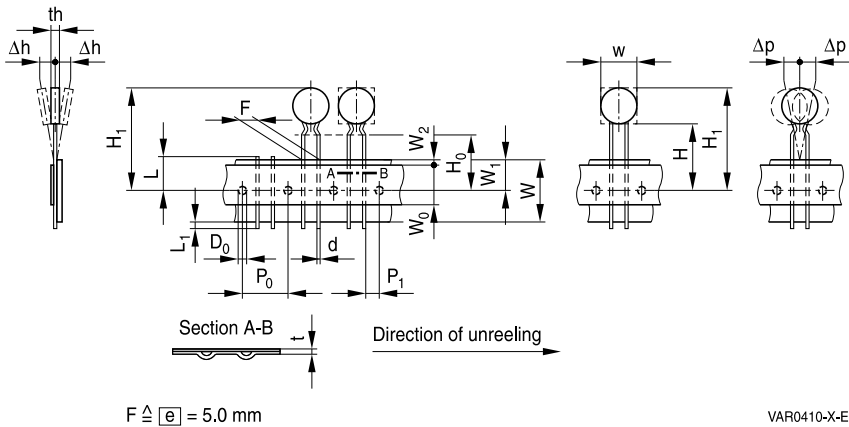




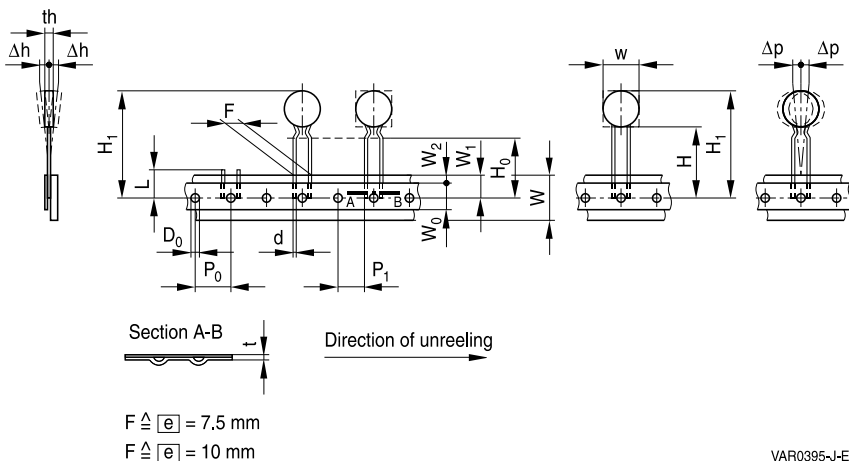
## 2 Taping and packaging of leaded varistors

Tape packaging for lead spacing  $e = 5$  fully conforms to IEC 60286-2, while for lead spacings  $e = 7.5$  and  $10$  the taping mode is based on this standard.

### 2.1 Taping in accordance with IEC 60286-2 for lead spacing 5.0 mm



### 2.2 Taping based on IEC 60286-2 for lead spacing 7.5 and 10 mm





### 2.3 Tape dimensions (in mm)

| Symbol         | $e = 5.0$      | Tolerance   | $e = 7.5$          | Tolerance    | $e = 10.0$   | Tolerance    | Remarks                                      |
|----------------|----------------|-------------|--------------------|--------------|--------------|--------------|--|
| w              |                | max.        |                    | max.         |              | max.         | see tables in each series under "Dimensions" |
| th             |                | max.        |                    | max.         |              | max.         |  |
| d              | 0.6            | $\pm 0.05$  | 0.8                | $\pm 0.05$   | 1.0          | $\pm 0.05$   |  |
| P <sub>0</sub> | 12.7           | $\pm 0.3$   | 12.7 <sup>1)</sup> | $\pm 0.3$    | 12.7         | $\pm 0.3$    | $\pm 1$ mm/20 sprocket holes                 |
| P <sub>1</sub> | 3.85           | $\pm 0.7$   | 8.95               | $\pm 0.8$    | 7.7          | $\pm 0.8$    |  |
| F              | 5.0            | $+0.6/-0.1$ | 7.5                | $\pm 0.8$    | 10.0         | $\pm 0.8$    | measured at top of component body            |
| $\Delta h$     | 0              | $\pm 2.0$   | depends on s       |              | depends on s |              |  |
| $\Delta p$     | 0              | $\pm 1.3$   | 0                  | $\pm 2.0$    | 0            | $\pm 2.0$    |  |
| W              | 18.0           | $\pm 0.5$   | 18.0               | $\pm 0.5$    | 18.0         | $\pm 0.5$    | Peel-off force $\geq 5$ N                    |
| W <sub>0</sub> | 5.5            | min.        | 11.0               | min.         | 11.0         | min.         |  |
| W <sub>1</sub> | 9.0            | $\pm 0.5$   | 9.0                | $+0.75/-0.5$ | 9.0          | $+0.75/-0.5$ |  |
| W <sub>2</sub> | 3.0            | max.        | 3.0                | max.         | 3.0          | max.         |  |
| H              | 18.0           | $+2.0/-0$   | 18.0               | $+2.0/-0$    | 18.0         | $+2.0/-0$    | 2)<br>3)                                     |
| H <sub>0</sub> | 16.0<br>(18.0) | $\pm 0.5$   | 16.0<br>(18.0)     | $\pm 0.5$    | 16.0         | $\pm 0.5$    |  |
| H <sub>1</sub> | 32.2           | max.        | 45.0               | max.         | 45.0         | max.         |  |
| D <sub>0</sub> | 4.0            | $\pm 0.2$   | 4.0                | $\pm 0.2$    | 4.0          | $\pm 0.2$    | without lead                                 |
| t              | 0.9            | max.        | 0.9                | max.         | 0.9          | max.         |  |
| L              | 11.0           | max.        | 11.0               | max.         | 11.0         | max.         |  |
| L <sub>1</sub> | 0.5            | max.        |                    |              |              |              |  |

1) Taping with P<sub>0</sub> = 15.0 mm upon request

2) Applies only to uncrimped types

3) Applies only to crimped types (H<sub>0</sub> = 18 upon request)



## 2.4 Taping mode

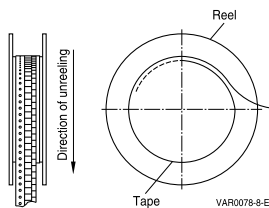
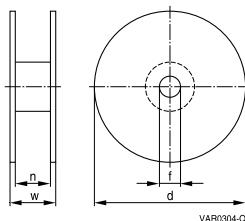
Example: B72210S0271K1 5 1  
|  
Digit 14

| Digit 14 | Taping mode | Reel type | Seating plane height $H_0$<br>for crimped types<br>mm | Seating plane height $H$<br>for uncrimped types<br>mm | Pitch distance<br>$P_0$<br>mm |
|----------|-------------|-----------|---|---|-------------------------------|
| 0        | —           | Bulk      | —   | —   | —                             |
| 1        | G           | I         | 16  | 18  | 12.7                          |
| 2        | G2          | I         | 18  | —   | 12.7                          |
| 3        | G3          | II        | 16  | 18  | 12.7                          |
| 4        | G4          | II        | 18  | —   | 12.7                          |
| 5        | G5          | III       | 16  | 18  | 12.7                          |
| 6        | GA          | Ammo pack | 16  | 18  | 12.7                          |
| 7        | G2A         | Ammo pack | 18  | —   | 12.7                          |

### Internal coding for special taping

|      |           |    |    |      |
|------|-----------|----|----|------|
| G6   | III       | 18 | —  | 12.7 |
| G10  | II        | 16 | 18 | 15.0 |
| G11  | II        | 18 | —  | 15.0 |
| G10A | Ammo pack | 16 | 18 | 15.0 |
| G11A | Ammo pack | 18 | —  | 15.0 |

## 2.5 Reel dimension



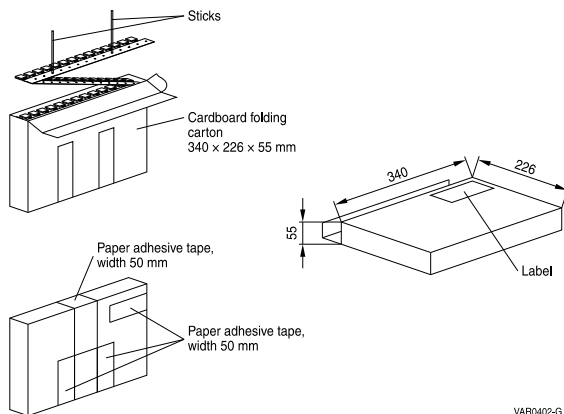
### Dimensions (in mm)

| Reel type | d        | f     | n          | w       |
|-----------|----------|-------|------------|---------|
| I         | 360 max. | 31 ±1 | approx. 45 | 54 max. |
| II        | 360 max. | 31 ±1 | approx. 55 | 64 max. |
| III       | 500 max. | 23 ±1 | approx. 59 | 72 max. |

If reel type III is not compatible with insertion equipment because of its large diameter, nominal disk diameter 10 mm and 14 mm can be supplied on reel II upon request (taping mode G3).



## 2.6 Ammo pack dimensions



## 3 Lead configuration

Straight leads are standard for disk varistors. Other lead configurations as crimp style or customer-specific lead wire length according to 3.1, 3.2, 3.3 and 3.4 are optional. Crimped leads (non-standard) are differently crimped for technical reasons; the individual crimp styles are denoted by consecutive numbers (S, S2 through S5) as shown in the dimensional drawings below.

The crimp styles of the individual types can be seen from the type designation in the ordering tables.

### 3.1 Crimp style mode

Example: B72210S0271K **5** 01

Digit 13

| Digit 13 of ordering code | Crimp style              | Figure |
|---------------------------|--------------------------|--------|
| 1                         | Standard, straight leads | 1      |
| 2                         | S2                       | 2      |
| 3                         | S3                       | 3      |
| 5                         | S5                       | 4      |
| Available upon request    |                          |        |
| Internal coding           | —                        | 5      |



### 3.2 Standard leads and non-standard crimp styles

The basic dimensions in figure 1 to 5 are valid for types with either round or square (EnergetiQ series) component head.

#### Standard, straight leads

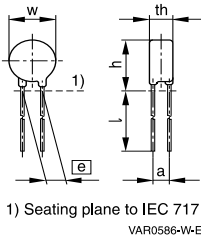


Figure 1

#### Non-standard, crimp style S2

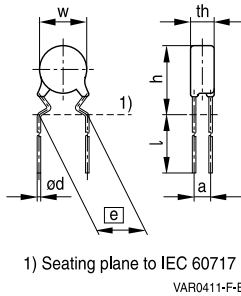


Figure 2

#### Non-standard, crimp style S3

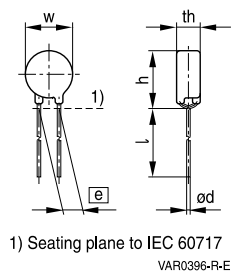


Figure 3

#### Non-standard, crimp style S5

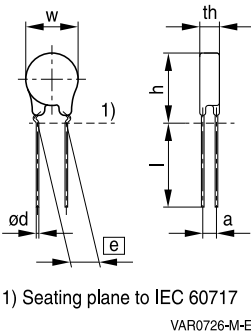
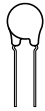


Figure 4



### 3.3 Trimmed leads (non-standard)

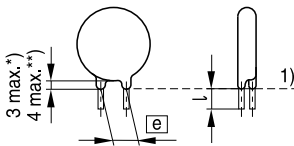
Varistors with cut leads available upon request.

Lead length tolerances:

Straight leads  $\pm 0.8$  mm

Crimped leads  $\pm 0.5$  mm

Minimum lead length 3.0 mm



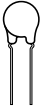
1) Seating plane to IEC 60717

\*) For round component head

\*\*\*) For EnergetiQ series, square component head

VAR0642-U-E

**Figure 5**



## Cautions and warnings

### General

1. EPCOS metal oxide varistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
2. Ensure suitability of SIOVs through reliability testing during the design-in phase. SIOVs should be evaluated taking into consideration worst-case conditions.
3. For applications of SIOVs in line-to-ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

### Storage

1. Store SIOVs only in original packaging. Do not open the package prior to processing.
2. Recommended storage conditions in original packaging:  
 Storage temperature:  $-25\text{ °C} \dots +45\text{ °C}$ ,  
 Relative humidity:  $<75\%$  annual average,  
 $<95\%$  on maximum 30 days a year.  
 Dew precipitation: is to be avoided.
3. Avoid contamination of an SIOV's during storage, handling and processing.
4. Avoid storage of SIOVs in harmful environments that can affect the function during long-term operation (examples given under operation precautions).
5. The SIOV type series should be soldered after shipment from EPCOS within the time specified:
 

|                           |            |
|---------------------------|------------|
| SIOV-S, -Q, -LS, -B, -SNF | 24 months  |
| ETFV/ T series, -CU       | 12 months. |

### Handling

1. SIOVs must not be dropped.
2. Components must not be touched with bare hands. Gloves are recommended.
3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.

### Soldering (where applicable)

1. Use rosin-type flux or non-activated flux.
2. Insufficient preheating may cause ceramic cracks.
3. Rapid cooling by dipping in solvent is not recommended.
4. Complete removal of flux is recommended.
5. Temperatures of all preheat stages and the solder bath must be strictly controlled especially for T series (T14 and T20).





### Mounting

1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.
2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason SIOVs should be physically shielded from adjacent components.

### Operation

1. Use SIOVs only within the specified temperature operating range.
2. Use SIOVs only within the specified voltage and current ranges.
3. Environmental conditions must not harm SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.

### Display of ordering codes for EPCOS products

The ordering code for one and the same EPCOS product can be represented differently in data sheets, data books, other publications, on the EPCOS website, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.** Detailed information can be found on the Internet under [www.epcos.com/orderingcodes](http://www.epcos.com/orderingcodes)


**Symbols and terms**

| Symbol             | Term   |
|--------------------|--|
| C                  | Capacitance  |
| $C_{typ}$          | Typical capacitance  |
| i                  | Current  |
| $i_c$              | Current at which $V_{c, max}$ is measured                                |
| $I_{leak}$         | Leakage current  |
| $i_{max}$          | Maximum surge current (also termed peak current)                         |
| $I_{max}$          | Maximum discharge current  |
| $I_n$              | Nominal discharge current to UL 1449                                     |
| LCT                | Lower category temperature   |
| $L_{typ}$          | Typical inductance   |
| $P_{max}$          | Maximum average power dissipation  |
| $R_{ins}$          | Insulation resistance  |
| $R_{min}$          | Minimum resistance   |
| $T_A$              | Ambient temperature  |
| $t_r$              | Duration of equivalent rectangular wave                                  |
| UCT                | Upper category temperature   |
| v                  | Voltage  |
| $V_{clamp}$        | Clamping voltage   |
| $V_{c, max}$       | Maximum clamping voltage at specified current $i_c$                      |
| $V_{DC}$           | DC operating voltage   |
| $V_{jump}$         | Maximum jump start voltage   |
| $V_{max}$          | Maximum voltage  |
| $V_{op}$           | Operating voltage  |
| $V_{RMS}$          | AC operating voltage, root-mean-square value                             |
| $V_{RMS, op, max}$ | Root-mean-square value of max. DC operating voltage incl. ripple current |
| $V_{surge}$        | Super imposed surge voltage  |
| $V_V$              | Varistor voltage   |
| $\Delta V_V$       | Tolerance of varistor voltage  |
| $W_{LD}$           | Maximum load dump  |
| $W_{max}$          | Maximum energy absorption  |
| $e$                | Lead spacing   |

All dimensions are given in mm.

The commas used in numerical values denote decimal points.

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
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