

MC14051B, MC14052B, MC14053B



ON Semiconductor®

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Analog Multiplexers/Demultiplexers

The MC14051B, MC14052B, and MC14053B analog multiplexers are digitally-controlled analog switches. The MC14051B effectively implements an SP8T solid state switch, the MC14052B a DP4T, and the MC14053B a Triple SPDT. All three devices feature low ON impedance and very low OFF leakage current. Control of analog signals up to the complete supply voltage range can be achieved.

Features

- Triple Diode Protection on Control Inputs
- Switch Function is Break Before Make
- Supply Voltage Range = 3.0 Vdc to 18 Vdc
- Analog Voltage Range ($V_{DD} - V_{EE}$) = 3.0 to 18 V
Note: V_{EE} must be $\leq V_{SS}$
- Linearized Transfer Characteristics
- Low-noise – 12 nV/ $\sqrt{\text{Cycle}}$, $f \geq 1.0$ kHz Typical
- Pin-for-Pin Replacement for CD4051, CD4052, and CD4053
- For 4PDT Switch, See MC14551B
- For Lower R_{ON} , Use the HC4051, HC4052, or HC4053 High-Speed CMOS Devices
- NLV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable
- These Devices are Pb-Free and are RoHS Compliant

MAXIMUM RATINGS (Voltages Referenced to V_{SS})

Symbol	Parameter	Value	Unit
V_{DD}	DC Supply Voltage Range (Referenced to V_{EE} , $V_{SS} \geq V_{EE}$)	-0.5 to +18.0	V
V_{in} , V_{out}	Input or Output Voltage Range (DC or Transient) (Referenced to V_{SS} for Control Inputs and V_{EE} for Switch I/O)	-0.5 to $V_{DD} + 0.5$	V
I_{in}	Input Current (DC or Transient) per Control Pin	+10	mA
I_{SW}	Switch Through Current	± 25	mA
P_D	Power Dissipation per Package (Note 1)	500	mW
T_A	Ambient Temperature Range	-55 to +125	°C
T_{stg}	Storage Temperature Range	-65 to +150	°C
T_L	Lead Temperature (8-Second Soldering)	260	°C

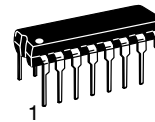
Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

1. Temperature Derating: Plastic "P and D/DW" Packages: - 7.0 mW/°C From 65°C To 125°C

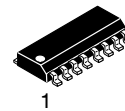
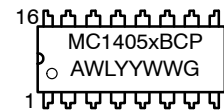
This device contains protection circuitry to guard against damage due to high static voltages or electric fields. However, precautions must be taken to avoid applications of any voltage higher than maximum rated voltages to this high-impedance circuit. For proper operation, V_{in} and V_{out} should be constrained to the range $V_{SS} \leq (V_{in} \text{ or } V_{out}) \leq V_{DD}$.

Unused inputs must always be tied to an appropriate logic voltage level (e.g., either V_{SS} , V_{EE} or V_{DD}). Unused outputs must be left open.

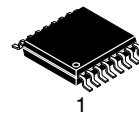
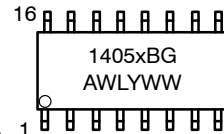
MARKING DIAGRAMS



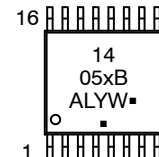
PDIP-16
P SUFFIX
CASE 648



SOIC-16
D SUFFIX
CASE 751B



TSSOP-16
DT SUFFIX
CASE 948F



x = 1, 2, or 3
A = Assembly Location
WL, L = Wafer Lot
Y = Year
WW, W = Work Week
G or ■ = Pb-Free Package
(Note: Microdot may be in either location)

ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 9 of this data sheet.

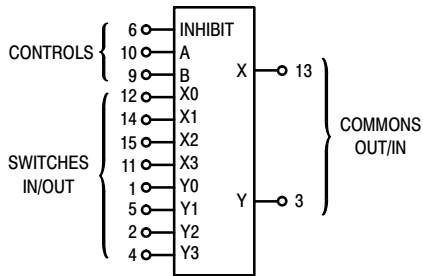
MC14051B, MC14052B, MC14053B

MC14051B 8-Channel Analog Multiplexer/Demultiplexer



V_{DD} = PIN 16
 V_{SS} = PIN 8
 V_{EE} = PIN 7

MC14052B Dual 4-Channel Analog Multiplexer/Demultiplexer



V_{DD} = PIN 16
 V_{SS} = PIN 8
 V_{EE} = PIN 7

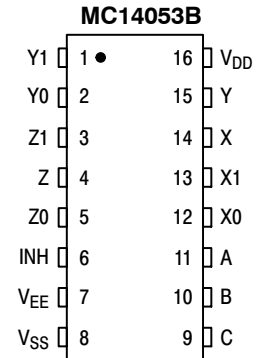
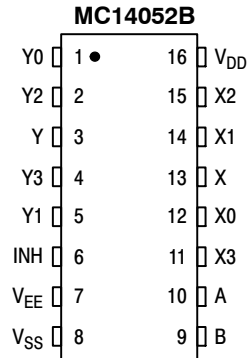
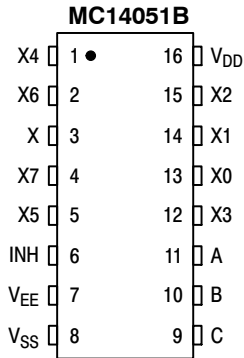
MC14053B Triple 2-Channel Analog Multiplexer/Demultiplexer



V_{DD} = PIN 16
 V_{SS} = PIN 8
 V_{EE} = PIN 7

Note: Control Inputs referenced to V_{SS} , Analog Inputs and Outputs reference to V_{EE} . V_{EE} must be $\leq V_{SS}$.

PIN ASSIGNMENT



MC14051B, MC14052B, MC14053B

ELECTRICAL CHARACTERISTICS

Characteristic	Symbol	V _{DD}	Test Conditions	- 55°C		25°C			125°C		Unit
				Min	Max	Min	Typ (Note 2)	Max	Min	Max	

SUPPLY REQUIREMENTS (Voltages Referenced to V_{EE})

Power Supply Voltage Range	V _{DD}	-	V _{DD} - 3.0 ≥ V _{SS} ≥ V _{EE}	3.0	18	3.0	-	18	3.0	18	V
Quiescent Current Per Package	I _{DD}	5.0	Control Inputs: V _{in} = V _{SS} or V _{DD} , Switch I/O: V _{EE} ≤ V _{I/O} ≤ V _{DD} , and ΔV _{switch} ≤ 500 mV (Note 3)	-	5.0	-	0.005	5.0	-	150	μA
		10		-	10	-	0.010	10	-	300	
		15		-	20	-	0.015	20	-	600	
Total Supply Current (Dynamic Plus Quiescent, Per Package)	I _{D(AV)}	5.0 10 15	T _A = 25°C only (The channel component, (V _{in} - V _{out})/R _{on} , is not included.)	Typical			(0.07 μA/kHz) f + I _{DD} (0.20 μA/kHz) f + I _{DD} (0.36 μA/kHz) f + I _{DD}			μA	

CONTROL INPUTS — INHIBIT, A, B, C (Voltages Referenced to V_{SS})

Low-Level Input Voltage	V _{IL}	5.0	R _{on} = per spec, I _{off} = per spec	-	1.5	-	2.25	1.5	-	1.5	V
		10		-	3.0	-	4.50	3.0	-	3.0	
		15		-	4.0	-	6.75	4.0	-	4.0	
High-Level Input Voltage	V _{IH}	5.0	R _{on} = per spec, I _{off} = per spec	3.5	-	3.5	2.75	-	3.5	-	V
		10		7.0	-	7.0	5.50	-	7.0	-	
		15		11	-	11	8.25	-	11	-	
Input Leakage Current	I _{in}	15	V _{in} = 0 or V _{DD}	-	± 0.1	-	± 0.00001	± 0.1	-	1.0	μA
Input Capacitance	C _{in}	-		-	-	-	5.0	7.5	-	-	pF

SWITCHES IN/OUT AND COMMONS OUT/IN — X, Y, Z (Voltages Referenced to V_{EE})

Recommended Peak-to-Peak Voltage Into or Out of the Switch	V _{I/O}	-	Channel On or Off	0	V _{DD}	0	-	V _{DD}	0	V _{DD}	V _{PP}
Recommended Static or Dynamic Voltage Across the Switch (Note 3) (Figure 5)	ΔV _{switch}	-	Channel On	0	600	0	-	600	0	300	mV
Output Offset Voltage	V _{OO}	-	V _{in} = 0 V, No Load	-	-	-	10	-	-	-	μV
ON Resistance	R _{on}	5.0	ΔV _{switch} ≤ 500 mV (Note 3) V _{in} = V _{IL} or V _{IH} (Control), and V _{in} = 0 to V _{DD} (Switch)	-	800	-	250	1050	-	1200	Ω
		10		-	400	-	120	500	-	520	
		15		-	220	-	80	280	-	300	
ΔON Resistance Between Any Two Channels in the Same Package	ΔR _{on}	5.0		-	70	-	25	70	-	135	Ω
		10		-	50	-	10	50	-	95	
		15		-	45	-	10	45	-	65	
Off-Channel Leakage Current (Figure 10)	I _{off}	15	V _{in} = V _{IL} or V _{IH} (Control) Channel to Channel or Any One Channel	-	± 100	-	± 0.05	± 100	-	± 1000	nA
Capacitance, Switch I/O	C _{I/O}	-	Inhibit = V _{DD}	-	-	-	10	-	-	-	pF
Capacitance, Common O/I	C _{O/I}	-	Inhibit = V _{DD} (MC14051B) (MC14052B) (MC14053B)	-	-	-	60	-	-	-	pF
		-		-	-	32	-	-	-		
		-		-	-	17	-	-	-		
Capacitance, Feedthrough (Channel Off)	C _{I/O}	-	Pins Not Adjacent	-	-	-	0.15	-	-	-	pF
		-		Pins Adjacent	-	-	-	0.47	-	-	

2. Data labeled "Typ" is not to be used for design purposes, but is intended as an indication of the IC's potential performance.

3. For voltage drops across the switch (ΔV_{switch}) > 600 mV (> 300 mV at high temperature), excessive V_{DD} current may be drawn, i.e. the current out of the switch may contain both V_{DD} and switch input components. The reliability of the device will be unaffected unless the Maximum Ratings are exceeded. (See first page of this data sheet.)

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ELECTRICAL CHARACTERISTICS (Note 4) ($C_L = 50 \text{ pF}$, $T_A = 25^\circ\text{C}$) ($V_{EE} \leq V_{SS}$ unless otherwise indicated)

Characteristic	Symbol	$V_{DD} - V_{EE}$ Vdc	Typ (Note 5) All Types	Max	Unit
Propagation Delay Times (Figure 6) Switch Input to Switch Output ($R_L = 1 \text{ k}\Omega$) MC14051 $t_{PLH}, t_{PHL} = (0.17 \text{ ns/pF}) C_L + 26.5 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.08 \text{ ns/pF}) C_L + 11 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.06 \text{ ns/pF}) C_L + 9.0 \text{ ns}$ MC14052 $t_{PLH}, t_{PHL} = (0.17 \text{ ns/pF}) C_L + 21.5 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.08 \text{ ns/pF}) C_L + 8.0 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.06 \text{ ns/pF}) C_L + 7.0 \text{ ns}$ MC14053 $t_{PLH}, t_{PHL} = (0.17 \text{ ns/pF}) C_L + 16.5 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.08 \text{ ns/pF}) C_L + 4.0 \text{ ns}$ $t_{PLH}, t_{PHL} = (0.06 \text{ ns/pF}) C_L + 3.0 \text{ ns}$	t_{PLH}, t_{PHL}	5.0	35	90	ns
		10	15	40	
		15	12	30	
		5.0	30	75	ns
		10	12	30	
		15	10	25	
		5.0	25	65	ns
		10	8.0	20	
		15	6.0	15	
Inhibit to Output ($R_L = 10 \text{ k}\Omega$, $V_{EE} = V_{SS}$) Output "1" or "0" to High Impedance, or High Impedance to "1" or "0" Level MC14051B MC14052B MC14053B	$t_{PHZ}, t_{PLZ},$ t_{PZH}, t_{PZL}	5.0	350	700	ns
		10	170	340	
		15	140	280	
		5.0	300	600	ns
		10	155	310	
		15	125	250	
		5.0	275	550	ns
		10	140	280	
		15	110	220	
Control Input to Output ($R_L = 1 \text{ k}\Omega$, $V_{EE} = V_{SS}$) MC14051B MC14052B MC14053B	t_{PLH}, t_{PHL}	5.0	360	720	ns
		10	160	320	
		15	120	240	
		5.0	325	650	ns
		10	130	260	
		15	90	180	
		5.0	300	600	ns
		10	120	240	
		15	80	160	
Second Harmonic Distortion ($R_L = 10 \text{ k}\Omega$, $f = 1 \text{ kHz}$) $V_{in} = 5 V_{PP}$	-	10	0.07	-	%
Bandwidth (Figure 7) ($R_L = 50 \Omega$, $V_{in} = 1/2 (V_{DD} - V_{EE})$ p-p, $C_L = 50 \text{ pF}$ $20 \text{ Log } (V_{out}/V_{in}) = -3 \text{ dB}$)	BW	10	17	-	MHz
Off Channel Feedthrough Attenuation (Figure 7) $R_L = 1 \text{ k}\Omega$, $V_{in} = 1/2 (V_{DD} - V_{EE})$ p-p $f_{in} = 4.5 \text{ MHz}$ — MC14051B $f_{in} = 30 \text{ MHz}$ — MC14052B $f_{in} = 55 \text{ MHz}$ — MC14053B	-	10	-50	-	dB
Channel Separation (Figure 8) ($R_L = 1 \text{ k}\Omega$, $V_{in} = 1/2 (V_{DD} - V_{EE})$ p-p, $f_{in} = 3.0 \text{ MHz}$)	-	10	-50	-	dB
Crosstalk, Control Input to Common O/I (Figure 9) ($R_1 = 1 \text{ k}\Omega$, $R_L = 10 \text{ k}\Omega$ Control $t_{TLH} = t_{THL} = 20 \text{ ns}$, Inhibit = V_{SS})	-	10	75	-	mV

4. The formulas given are for the typical characteristics only at 25°C .

5. Data labelled "Typ" is not to be used for design purposes but is intended as an indication of the IC's potential performance.

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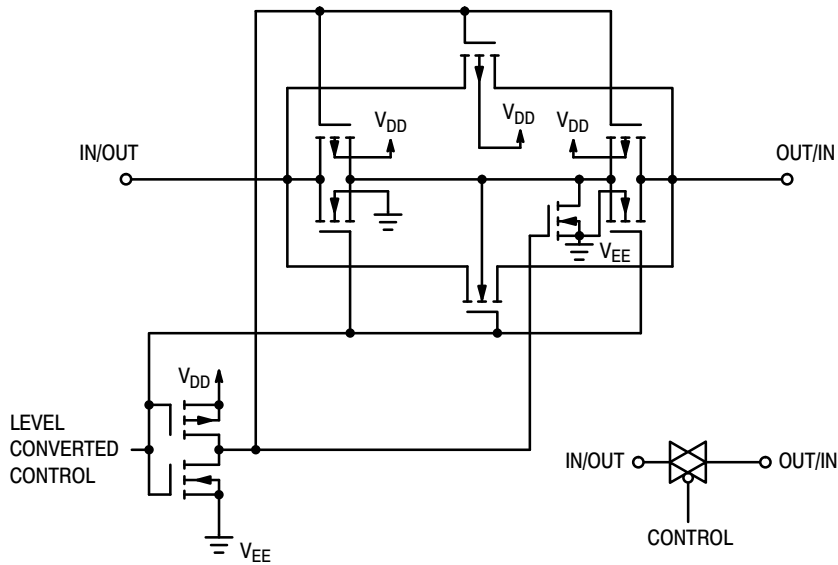


Figure 1. Switch Circuit Schematic

TRUTH TABLE

Control Inputs			ON Switches		
Inhibit	Select		MC14051B	MC14052B	MC14053B
	C*	B A			
0	0	0 0	X0	Y0 X0	Z0 Y0 X0
0	0	0 1	X1	Y1 X1	Z0 Y0 X1
0	0	1 0	X2	Y2 X2	Z0 Y1 X0
0	0	1 1	X3	Y3 X3	Z0 Y1 X1
0	1	0 0	X4		Z1 Y0 X0
0	1	0 1	X5		Z1 Y0 X1
0	1	1 0	X6		Z1 Y1 X0
0	1	1 1	X7		Z1 Y1 X1
1	x	x x	None	None	None

*Not applicable for MC14052
x = Don't Care



Figure 2. MC14051B Functional Diagram

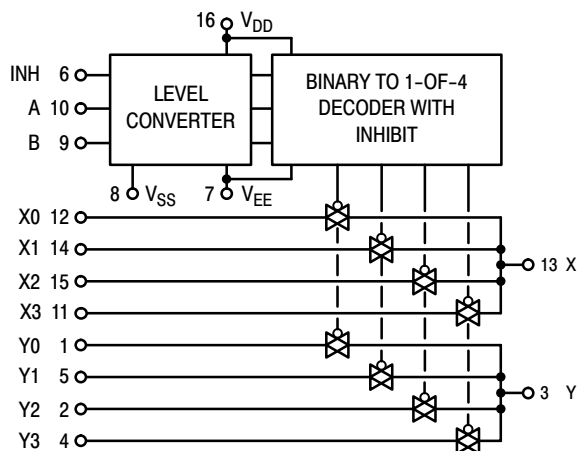


Figure 3. MC14052B Functional Diagram

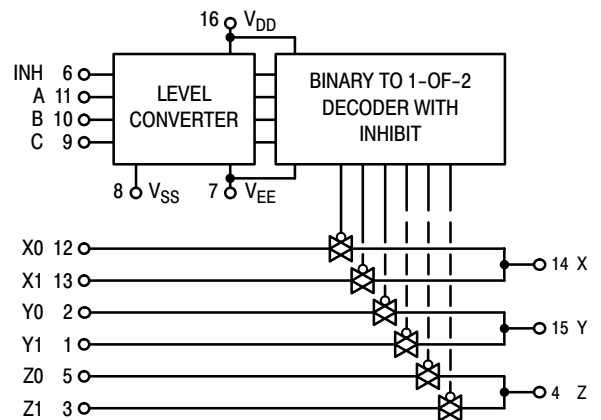


Figure 4. MC14053B Functional Diagram

TEST CIRCUITS



Figure 5. ΔV Across Switch



Figure 6. Propagation Delay Times, Control and Inhibit to Output

A, B, and C inputs used to turn ON or OFF the switch under test.

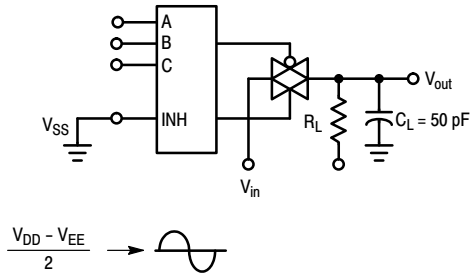


Figure 7. Bandwidth and Off-Channel Feedthrough Attenuation



Figure 8. Channel Separation (Adjacent Channels Used For Setup)



Figure 9. Crosstalk, Control Input to Common O/I



Figure 10. Off Channel Leakage

NOTE: See also Figures 7 and 8 in the MC14016B data sheet.

MC14051B, MC14052B, MC14053B

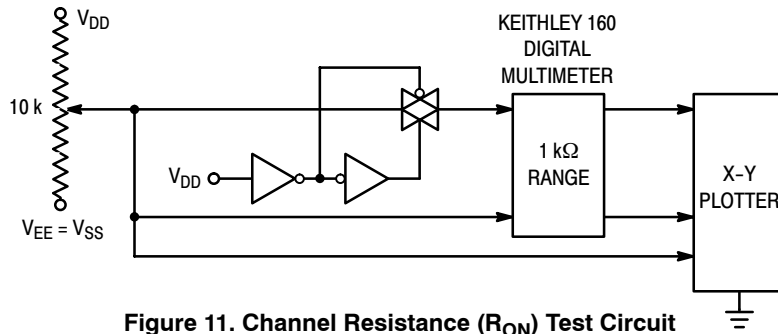


Figure 11. Channel Resistance (R_{ON}) Test Circuit

TYPICAL RESISTANCE CHARACTERISTICS

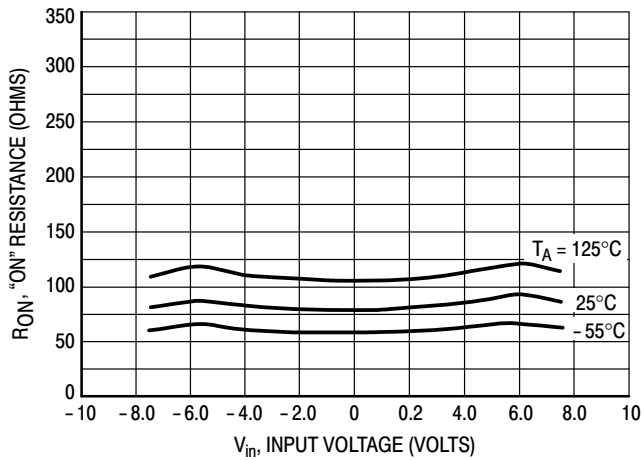


Figure 12. $V_{DD} = 7.5\text{ V}$, $V_{EE} = -7.5\text{ V}$

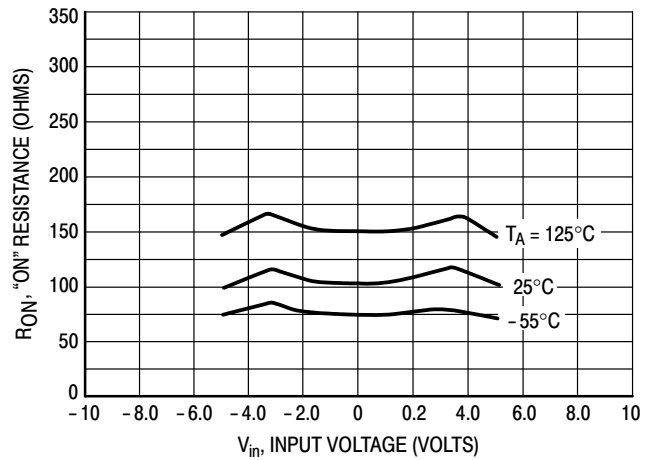


Figure 13. $V_{DD} = 5.0\text{ V}$, $V_{EE} = -5.0\text{ V}$



Figure 14. $V_{DD} = 2.5\text{ V}$, $V_{EE} = -2.5\text{ V}$

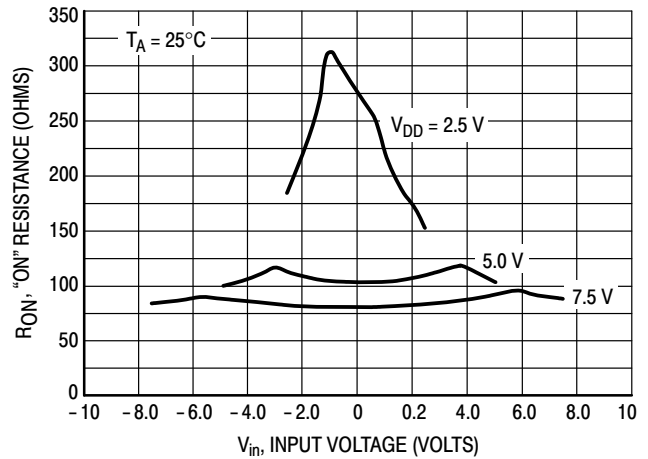


Figure 15. Comparison at 25°C , $V_{DD} = -V_{EE}$

APPLICATIONS INFORMATION

Figure A illustrates use of the on-chip level converter detailed in Figures 2, 3, and 4. The 0-to-5 V Digital Control signal is used to directly control a 9 V_{p-p} analog signal.

The digital control logic levels are determined by V_{DD} and V_{SS}. The V_{DD} voltage is the logic high voltage; the V_{SS} voltage is logic low. For the example, V_{DD} = +5 V = logic high at the control inputs; V_{SS} = GND = 0 V = logic low.

The maximum analog signal level is determined by V_{DD} and V_{EE}. The V_{DD} voltage determines the maximum recommended peak above V_{SS}. The V_{EE} voltage determines the maximum swing below V_{SS}. For the example, V_{DD} - V_{SS} = 5 V maximum swing above V_{SS}; V_{SS} - V_{EE} = 5 V maximum swing below V_{SS}. The example shows a ±4.5 V signal which allows a 1/2 volt margin at each

peak. If voltage transients above V_{DD} and/or below V_{EE} are anticipated on the analog channels, external diodes (D_x) are recommended as shown in Figure B. These diodes should be small signal types able to absorb the maximum anticipated current surges during clipping.

The *absolute* maximum potential difference between V_{DD} and V_{EE} is 18.0 V. Most parameters are specified up to 15 V which is the *recommended* maximum difference between V_{DD} and V_{EE}.

Balanced supplies are not required. However, V_{SS} must be greater than or equal to V_{EE}. For example, V_{DD} = +10 V, V_{SS} = +5 V, and V_{EE} = -3 V is acceptable. See the Table below.



Figure A. Application Example

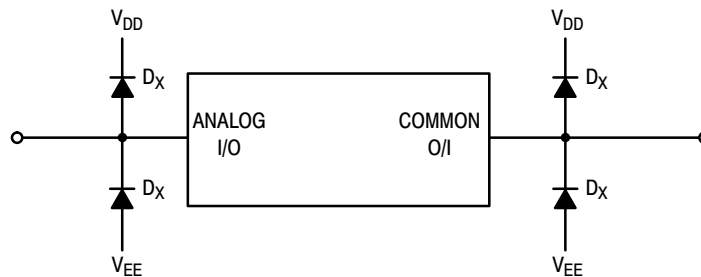


Figure B. External Germanium or Schottky Clipping Diodes

POSSIBLE SUPPLY CONNECTIONS

V _{DD} In Volts	V _{SS} In Volts	V _{EE} In Volts	Control Inputs Logic High/Logic Low In Volts	Maximum Analog Signal Range In Volts
+ 8	0	- 8	+ 8/0	+ 8 to - 8 = 16 V _{p-p}
+ 5	0	- 12	+ 5/0	+ 5 to - 12 = 17 V _{p-p}
+ 5	0	0	+ 5/0	+ 5 to 0 = 5 V _{p-p}
+ 5	0	- 5	+ 5/0	+ 5 to - 5 = 10 V _{p-p}
+ 10	+ 5	- 5	+ 10/+ 5	+ 10 to - 5 = 15 V _{p-p}

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ORDERING INFORMATION

Device	Package	Shipping [†]
MC14051BCPG	PDIP-16 (Pb-Free)	500 Units / Rail
NLV14051BCPG*		500 Units / Rail
MC14051BDG	SOIC-16 (Pb-Free)	48 Units / Rail
NLV14051BDG*		48 Units / Rail
MC14051BDR2G		2500 / Tape & Reel
NLV14051BDR2G*		2500 / Tape & Reel
MC14051BDTR2G	TSSOP-16 (Pb-Free)	2500 / Tape & Reel
NLV14051BDTR2G*		2500 / Tape & Reel
MC14052BCPG	PDIP-16 (Pb-Free)	500 Units / Rail
NLV14052BCPG*		500 Units / Rail
MC14052BDG	SOIC-16 (Pb-Free)	48 Units / Rail
NLV14052BDG*		48 Units / Rail
MC14052BDR2G		2500 / Tape & Reel
NLV14052BDR2G*		2500 / Tape & Reel
MC14052BDTR2G	TSSOP-16 (Pb-Free)	2500 / Tape & Reel
NLV14052BDTR2G*		2500 / Tape & Reel
MC14053BCPG	PDIP-16 (Pb-Free)	500 Units / Rail
NLV14053BCPG*		500 Units / Rail
MC14053BDG	SOIC-16 (Pb-Free)	48 Units / Rail
NLV14053BDG*		48 Units / Rail
MC14053BDR2G		2500 / Tape & Reel
NLV14053BDR2G*		2500 / Tape & Reel
MC14053BDTR2G	TSSOP-16 (Pb-Free)	2500 / Tape & Reel
NLV14053BDTR2G*		2500 / Tape & Reel

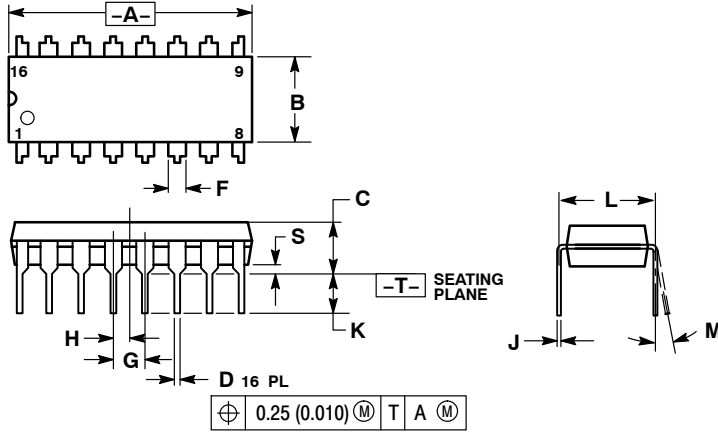
[†]For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

*NLV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable.

MC14051B, MC14052B, MC14053B

PACKAGE DIMENSIONS

PDIP-16
P SUFFIX
CASE 648-08
ISSUE T



NOTES:

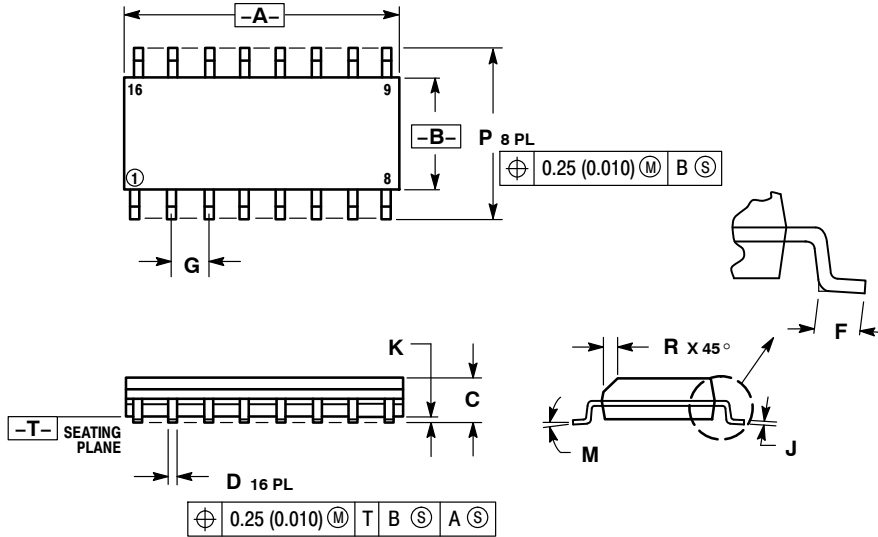
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: INCH.
3. DIMENSION L TO CENTER OF LEADS WHEN FORMED PARALLEL.
4. DIMENSION B DOES NOT INCLUDE MOLD FLASH.
5. ROUNDED CORNERS OPTIONAL.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.740	0.770	18.80	19.55
B	0.250	0.270	6.35	6.85
C	0.145	0.175	3.69	4.44
D	0.015	0.021	0.39	0.53
F	0.040	0.70	1.02	1.77
G	0.100 BSC		2.54 BSC	
H	0.050 BSC		1.27 BSC	
J	0.008	0.015	0.21	0.38
K	0.110	0.130	2.80	3.30
L	0.295	0.305	7.50	7.74
M	0 [°]	10 [°]	0 [°]	10 [°]
S	0.020	0.040	0.51	1.01

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PACKAGE DIMENSIONS

SOIC-16
D SUFFIX
CASE 751B-05
ISSUE K

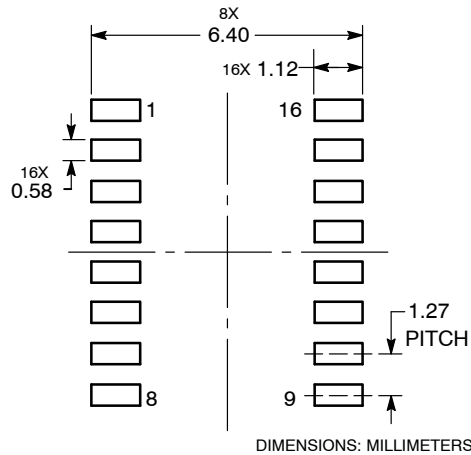


NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.
3. DIMENSIONS A AND B DO NOT INCLUDE MOLD PROTRUSION.
4. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	9.80	10.00	0.386	0.393
B	3.80	4.00	0.150	0.157
C	1.35	1.75	0.054	0.068
D	0.35	0.49	0.014	0.019
F	0.40	1.25	0.016	0.049
G	1.27 BSC		0.050 BSC	
J	0.19	0.25	0.008	0.009
K	0.10	0.25	0.004	0.009
M	0°	7°	0°	7°
P	5.80	6.20	0.229	0.244
R	0.25	0.50	0.010	0.019

SOLDERING FOOTPRINT*



*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

MC14051B, MC14052B, MC14053B

PACKAGE DIMENSIONS

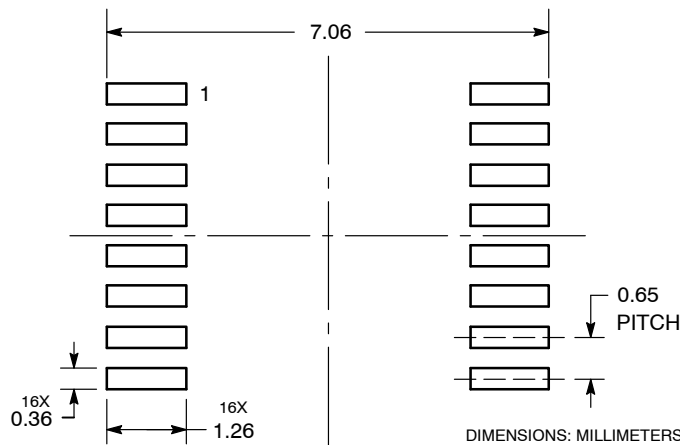
TSSOP-16
DT SUFFIX
CASE 948F
ISSUE B



NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.
3. DIMENSION A DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 (0.006) PER SIDE.
4. DIMENSION B DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION. INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 (0.010) PER SIDE.
5. DIMENSION K DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08 (0.003) TOTAL IN EXCESS OF THE K DIMENSION AT MAXIMUM MATERIAL CONDITION.
6. TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.
7. DIMENSION A AND B ARE TO BE DETERMINED AT DATUM PLANE -W-.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	4.90	5.10	0.193	0.200
B	4.30	4.50	0.169	0.177
C	---	1.20	---	0.047
D	0.05	0.15	0.002	0.006
F	0.50	0.75	0.020	0.030
G	0.65 BSC		0.026 BSC	
H	0.18	0.28	0.007	0.011
J	0.09	0.20	0.004	0.008
J1	0.09	0.16	0.004	0.006
K	0.19	0.30	0.007	0.012
K1	0.19	0.25	0.007	0.010
L	6.40 BSC		0.252 BSC	
M	0°	8°	0°	8°



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