PRODUCT CATALOG

RF & Microwave
Connectors & Cable Assemblies

EMERSON
Network Power

Johnson
Connectivity Solutions

Emerson Network Power Connectivity Solutions has a wide range of cable assemblies and connectors suited for RF, Microwave and Fiber Optic signal transmission. Connectivity Solutions is a vertically integrated supplier of custom, fixed length and semi-rigid cable assemblies from DC to 50 GHz. Our product lines deliver custom-engineered products and solutions to satisfy the most demanding and complex requirements.

AIM-Cambridge
Connectivity Solutions

AIM-Cambridge has a universal line of products that offer cost effective, high quality solutions for connectivity. Our connectors are available in BNC, Type N, F Type, RCA, UHF, Mini-UHF, TNC, D-Sub and Modular Plugs for Data/Telecom applications. In addition, we stock a wide variety of cables for A/V, SATV, CATV, computer and LAN applications, as well as a complete line of termination tools and structured cabling products. AIM-Cambridge promises that its product will provide you with unmatched consistency, quality, reliability and ease of use.

Johnson
Connectivity Solutions

Johnson designs and manufactures an industry leading line of RF coaxial connectors and adapters, which are available in both 50 and 75 ohm versions. Johnson connectors are designed to provide the highest quality data transmission for audio, video and data applications. The Johnson line of products can address frequency ranges from DC to 46GHz and all sizes from Ultra-miniature interfaces (UMC), Micro-miniature, (MCX, MMCX, SMP), Subminiature (SMA, SMB, SMK, kwiQMAte™), Medium connectors (Type N connectors) through to large connectors (DIN7/16). The breadth of products available within the Johnson range includes board and cable mount connectors as well as semi-rigid, conformable, and flexible RF coaxial cables.

Midwest Microwave
Connectivity Solutions

Midwest Microwave manufacturers passive coaxial microwave components that are known for their precision performance and high quality that meets the precise requirements of the RF/Microwave industry. Our broad product portfolio includes: Attenuators, Precision Adapters, Terminations, DC Blocks, Power Dividers, Couplers, Equalizers, Phase Shifters, Connectors, Custom Cable Assemblies and Test Cables that are designed and manufactured for both military and commercial applications.

Midwest also offers a wide variety of Qualified Product List (QPL) approved products in the M3933, M39030 and M39012 series, as well as many DESC/DSCC approved models.

Semflex
Connectivity Solutions

Semflex designs and manufactures low loss, flexible, microwave coaxial cable and custom cable assemblies for the military/aerospace, commercial OEM and test instrumentation markets. Semflex offers cables ranging from DC to 50 GHz, available with ultra low insertion loss, power ratings up to 21 KW, and available with all popular connectors.

Stratos
Connectivity Solutions

Stratos optical connectivity products is globally recognized as highly reliable, cost-effective, and provides optical connectivity solutions that are virtually immune to dust, mud, oil, water, and other contaminants.

Our expanded beam connectivity products are ideal for harsh environment applications in the broadcast, industrial, petrochemical and military/aerospace markets where high reliability, low maintenance and quick serviceability are critical requirements. Our optical active products are used mainly in military, aerospace and industrial markets where high speed/high reliable performance is mission critical. The actives product line includes optical transceivers, optical media converters and custom devices tailored to your application.

Trompeter
Connectivity Solutions

Trompeter is recognized as a global leader in delivering best in class RF connectivity products. The Trompeter line of patch jacks, RF connectors, cable assemblies, HDTV digital technology and DS3 connectivity solutions is unrivalled. Our mission is to provide products that continually deliver the highest quality signal integrity for the most demanding applications in Telecom, Central Office, Broadcast, Military Aerospace, and Instrumentation markets worldwide. Our extensive line of cost-effective products are rigorously designed and tested to provide the critically engineered solutions necessary to enhance the end-user's overall experience.

Vitelec
Connectivity Solutions

Vitelec provides a comprehensive range of RF coaxial interconnect products and cable assemblies. The company has a long established reputation for offering quality and innovation with a wide range of both standard and custom designed products for the electronic and communication industries.

Table of Contents

MMCX Connectors

50 Ohm Connectors
Specifications 4
Semi-Rigid and Flexible Cable 6
PC Mount 8
Termination 9

Non-Magnetic Connectors - 50 Ohm
Specifications 11
Semi-Rigid and Flexible Cable 12
PC Mount 12

Other Information
Assembly Tools 185
Cable Information 192
Assembly Instructions 193
Mounting Hole Layouts 194
Index 274
Competitor Cross Reference 280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range:
Connectors ..... 0-6 GHz
Dummy loads ..... 0-1 GHz
VSWR (max): (f = GHz)

	Straight Cable Connectors	Right Angle Cable Connectors
.047 OD	1.20	1.14 + .07f
RG-178, RG-316, RG-316 DS	1.20	1.25
RG-405	1.15	1.15
Uncabled receptacles, dummy loads		N/A

Working Voltage:
Connectors ..... 170 VRMS at sea level†
Dummy loads ..... N/A
Dielectric Withstanding Voltage:
Connectors... ..... 500 VRMS at sea level†
Dummy loads ..... N/A
Insulation Resistance: 1000 megohms min
Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors)	5.0	15.0
Outer contact (all connectors)	1.0	1.5
Braid to body	1.5	N/A

Corona Level:
Connectors ..... 190 volts min at 70,000 feet†
Dummy loads ..... N/A
Insertion Loss: (dB max, tested at 1 GHz)
Straight cabled connectors 0.1
Right angle cabled connectors 0.2
Uncabled receptacles, dummy loads ..... N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Flexible cable ..... -60 dB
RG-405 ..... -70 dB
Dummy loads ..... N/A
RF High Potential Withstanding Voltage: (400 VRMS at 4 and 7 MHz)†
Power Rating (Dummy Load): 0.5 watt @ +25°C, derated to 0.25 watt @ +125° C

†Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Mechanical Specifications

Engagement Design: Series MMCX
Engagement/Disengagement Force: 8 lbs max axial engagement
1.4 lbs min axial disengagement
Contact Retention: 2.0 lbs min axial force

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
.047 flexible	3.5	N/A
RG-178	7.0	N/A
RG-316	20.0	N/A
RG-316 DS	25.0	N/A
RG-405	30.0	16

*Or cable breaking strength whichever is less.
Durability: ..... 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:
Connectors ..... - 65°C to + 165°C
Dummy loads ..... - 65°C to + 125°C
Thermal Shock: MIL-STD-202, Method 107, Condition C, except -55°C to +155°C (N/A dummy loads)
Corrosion: MIL-STD-202, Method 101, Condition B (N/A dummy loads)
Shock: MIL-STD-202, Method 213, Condition B (N/A dummy loads)
Vibration: MIL-STD-202, Method 204, Condition D (N/A dummy loads)
Moisture Resistance: MIL-STD-202, Method 106 (N/A dummy loads)

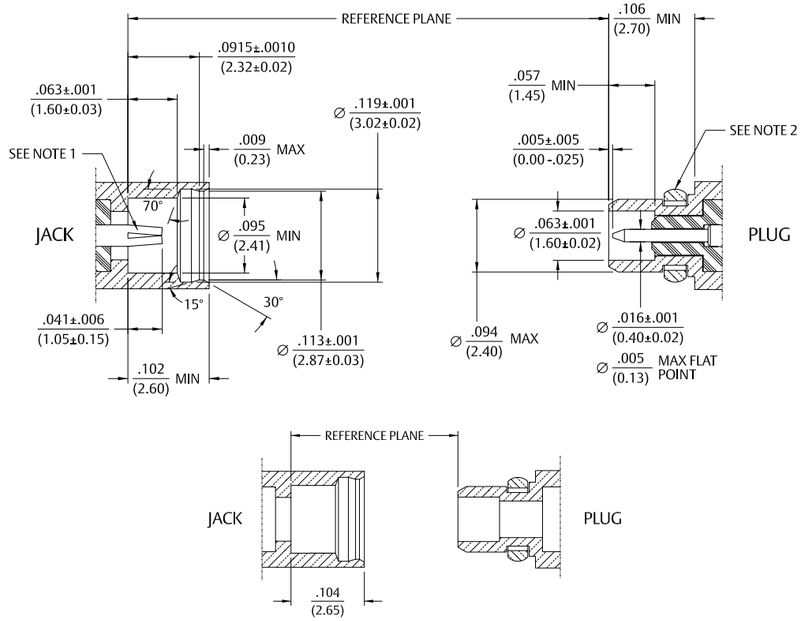
Material Specifications

Bodies: Brass per ASTM B16, gold plated** per MIL-DTL-45204 .00001" min
Contacts: Beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Interface Spring: Beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Crimp Sleeves: Copper per ASTM B301 or brass per ASTM B16, gold plated per MIL-DTL-45204 .00001" min
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated per MIL-DTL-45204 .00001" min

**All gold plated parts include a .00005" min nickel barrier layer.*

Mating Engagement for MMCX Series

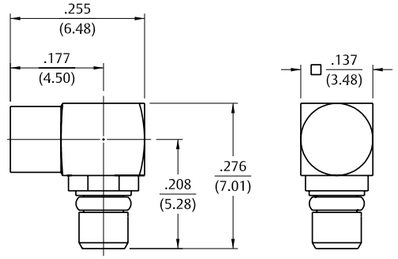
1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia .016 +/- .001 male contact.
2. Must meet the force to engage and disengage when mated with mating part.



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Semi-Rigid and Flexible Cable

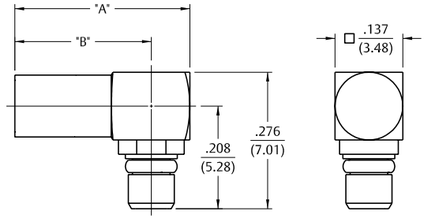
Right Angle Solder Type Plug – Captivated Contact



Cable Type	Gold Plated
RG-405	135-3693-101

Assembly instructions page 198.

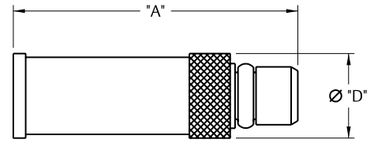
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	"A"	"B"	Termination
.047" OD Flexible	135-3436-101	.354 (8.99)	.276 (7.01)	Crimp Insert
RG-178, 196	135-3402-101	.354 (8.99)	.276 (7.01)	Crimp Insert
RG-178, 196	135-3402-111	.412 (10.46)	.334 (8.48)	Crimp Sleeve
RG-316, 188, 161, 174, 179, 187	135-3403-101	.412 (10.46)	.334 (8.48)	Crimp Sleeve
RG-316 DS, 188 DS	135-3404-101	.412 (10.46)	.334 (8.48)	Crimp Sleeve

Assembly instructions page 200 and 201.

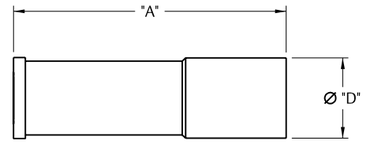
Straight Crimp Type Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	"A"	"D"	Termination
.047" OD Flexible	135-3436-001	.462 (11.73)	.137 (3.48)	Crimp Insert
RG-178, 196	135-3402-001	.462 (11.73)	.137 (3.48)	Crimp Insert
RG-316, 188, 161, 174	135-3403-001	.509 (12.93)	.173 (4.39)	Crimp Sleeve
RG-316 DS, 188 DS	135-3404-001	.509 (12.93)	.173 (4.39)	Crimp Sleeve
RG-179, 187	135-3433-001	.509 (12.93)	.173 (4.39)	Crimp Sleeve

Assembly instructions page 202 and 203.

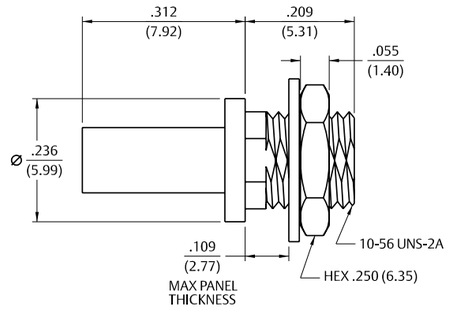
Straight Crimp Type Jack – Solder or Crimp Captivated Contact



Cable Type	Part No.	"A"	"D"	Termination
.047" OD Flexible	135-3336-001	.462 (11.73)	.137 (3.48)	Crimp Insert
RG-178, 196	135-3302-001	.462 (11.73)	.137 (3.48)	Crimp Insert
RG-316, 188, 161, 174	135-3303-001	.545 (13.84)	.173 (4.39)	Crimp Sleeve
RG-316 DS, 188 DS	135-3304-001	.545 (13.84)	.173 (4.39)	Crimp Sleeve
RG-179, 187	135-3333-001	.545 (13.84))	.173 (4.39)	Crimp Sleeve

Assembly instructions page 204 and 205.

Straight Crimp Type Bulkhead Jack – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Termination
.047" OD Flexible	135-3336-401	Crimp Insert
RG-178, 196	135-3302-401	Crimp Insert

Assembly instructions page 205.
Mounting Hole layout figure 5 page 194.

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

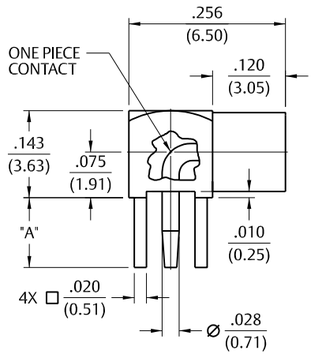
Illustrations are shown in inches (millimeters).

PC Mount

Right Angle Jack Receptacle

Gold Plated	"A"
135-3701-301	.115 (2.92)
135-3701-311	.068 (1.73)

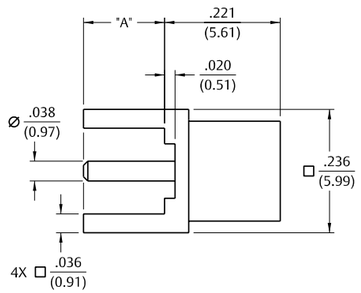
Mounting Hole layout figure 12 page 194.



Straight Jack Receptacle

Gold Plated	"A"
135-3701-201	.115 (2.92)
135-3701-211	.068 (1.73)

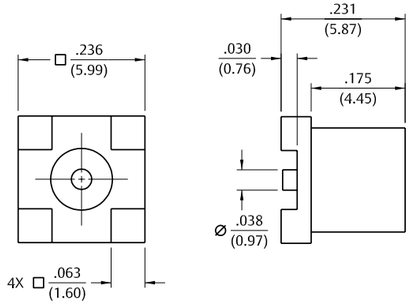
Mounting Hole layout figure 12 page 194.



Straight Surface Mount Jack Receptacle

Gold Plated	Packaging
135-3711-201	Stock
135-3711-202	Tape and Reel, 1500 pcs/reel

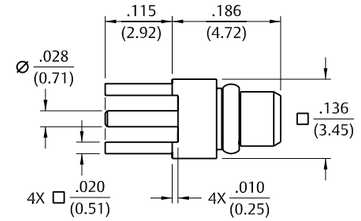
Recommended Land Pattern figure 15 page 195.
Tape and Reel .315 (8.0) component pitch .630 (16.0) wide.



Straight Plug Receptacle

Gold Plated
135-3801-201

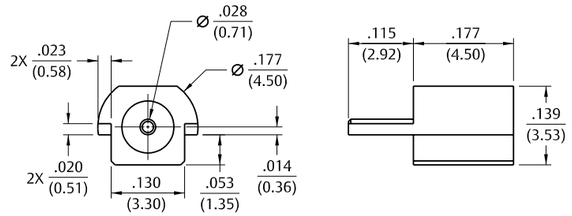
Mounting Hole layout figure 12 page 194.



End Launch Surface Mount Jack Receptacle

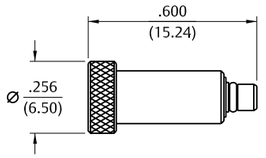
Gold Plated	Packaging
135-3711-801	Stock
135-3711-802	Tape and Reel, 1000 pcs/reel

Recommended Land Pattern and Board Notch figure 14 page 195.
Tape and Reel .316 (8.0) component pitch .630 (16.0) wide.



Plug Dummy Load

Gold Plated	Resistance
135-3801-811	50 Ohms



Non-Magnetic RF Connectors

Non-Magnetic Connectors

Our line of non-magnetic connectors is one of many successful examples of how Johnson® commercializes the high-end, custom application into the cost-sensitive solution that maintains the original Mil-Spec performance. As MRI and other magnetically sensitive technologies grow and evolve so to must the Johnson connector portfolio. Stronger magnetic fields, demands for better signal-to-noise ratios, custom-sized and modular flex coils for increasingly smaller machines: the RF connectors within the equipment have to bear an increasingly tricky role of delivering higher through-put while creating less interference.

With SMA, SMB, MCX, MMCX and soon SMP interfaces made available in a variety of PC and Cable-Mount designs, we can deliver the imaging performance your customers count on.

- The materials and finishes of our connectors meet the stringent limits of image and magnetic field distortion in an MR environment.
- The connector electrical performance exceeds the frequency requirements of the Receive/Transmit RF Coils in MR equipment (typically DC-6 GHz).
- The copper alloys of the body, springs and contact parts are designed to provide uniformity and maintain low permeability and magnetic susceptibility.
- Gold finishes are altered to eliminate magnetic barrier layers and provide excellent corrosion resistance and wear characteristics.
- Plugs maintain their electrical and mechanical performances in the environments of high-vibration common with MRI machines.
- A robust connector assembly design allows for a high count of mating cycles.
- As a helpful visual cue the connectors are marked “NM”.

Emerson Connectivity Solutions Non-Magnetic design capabilities expand beyond the parts and interfaces listed in this catalog. Please contact technical support to discuss the options for manufacturing your customized interconnects.

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: ..... 0-6 GHz
VSWR (max): (max) (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
.047 dia	1.20	1.14 + .07f
RG-178, RG-316, RG-316 DS	1.20	1.25

Working Voltage:
Connectors ..... 170 VRMS at sea level†
Dielectric Withstanding Voltage:
Connectors ..... 500 VRMS at sea level†
Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors)	5.0	15.0
Outer contact (all connectors)	1.0	1.5
Braid to body	1.5	N/A

Corona Level:
Connectors ..... 190 volts min at 70,000 feet†
Insertion Loss: (dB max, tested at 1 GHz)
Straight cabled connectors 0.1
Right angle cabled connectors 0.2
Uncabled receptacles ..... N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Flexible cable ..... -60 dB
RF High Potential Withstanding Voltage: 400 VRMS min (tested at 4 and 7 MHz)†

Mechanical Specifications

Engagement Design: Series MMCX
Engagement/Disengagement Force: 8 lbs max axial engagement
1.4 lbs min axial disengagement
Contact Retention: 2.0 lbs min axial force

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
.047 flexible	3.5	N/A
RG-178	7.0	N/A
RG-316	20.0	N/A
RG-316 DS	25.0	N/A
RG-405	30.0	16

*Or cable breaking strength whichever is less.
Durability: ..... 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: ..... - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition C (except -55° C to +155° C)
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition B
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

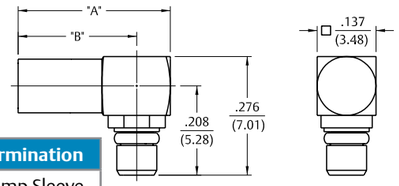
(See non-magnetic materials page 10)

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Flexible Cable and PC Mount

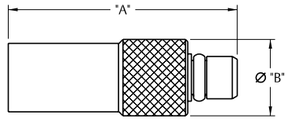
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	"A"	"B"	Termination
RG-316, 188, 187, 179, 161, 174	135-9403-101	.412 (10.46)	.334 (8.48)	Crimp Sleeve
RG-178, 196	135-9402-111	.412 (10.46)	.334 (8.48)	Crimp Sleeve
.047 OD Flexible	135-9436-101	.354 (8.99)	.276 (6.98)	Crimp Insert

Assembly instructions page 199 and 200.

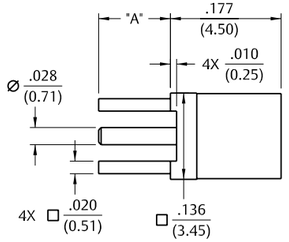
Straight Crimp Type Plug – Solder or Crimp Contact – Captivated Contact



Cable Type	Gold Plated	"A"	"B"	Termination
RG-316, 188, 161, 174	135-9403-001	.509 (12.93)	.173 (4.39)	Crimp Sleeve
RG-178, 196	135-9402-001	.462 (11.73)	.137 (3.48)	Crimp Insert
.047 OD Flexible	135-9436-001	.462 (11.73)	.137 (7.01)	Crimp Insert

Assembly instructions page 204 and 205.

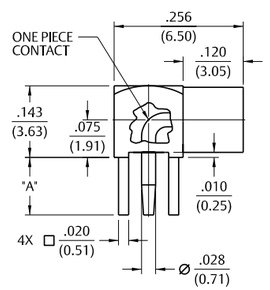
Straight Jack Receptacle



Gold Plated	"A"
135-9701-201	.115 (2.92)
135-9701-211	.068 (1.73)

Mounting hole layout figure 12 on page 195.

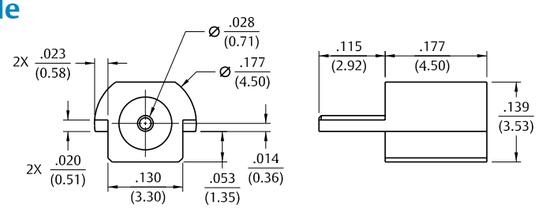
Right Angle Jack Receptacle



Gold Plated	"A"
135-9701-301	.155 (3.94)
135-9701-311	.068 (1.73)

Mounting hole layout figure 12 on page 195.

End Launch Surface Mount Jack Receptacle



Gold Plated	Packaging
135-9711-801	Stock
135-9711-802	Tape and Reel 1000 pcs/reel

Recommended land pattern figure 14 on page 195.
Tape and Reel .316 (8.0) component pitch .630 (16.0) wide.

Table of Contents

MCX Connectors

50 Ohm Connectors
Specifications....14
Semi-Rigid & Flexible Cable....16
PC Mount....18
Bulkhead & Panel Mount....22
Adapters....23
Terminations....23

Reverse Polarity 50 Ohm Connectors
Specifications....24
Semi-Rigid & Flexible Cable....26
PC Mount....27

75 Ohm Connectors
Specifications....28
Semi-Rigid & Flexible Cable....31
PC Mount....32
Adapters....34
Terminiations....35

50 Ohm Non-Magnetic Connectors
Specifications....36
Semi-Rigid & Flexible Cable....37
PC Mount....38

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

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Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range:
Connectors ..... 0-6 GHz
Dummy loads ..... 0-1 GHz

VSWR: (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-178	1.17 + .04f	1.07 + .06f
RG-316 and RG-405	1.13 + .04f	1.07 + .04f
Adapters		1.13 + .04f
Uncabled receptacles, Dummy loads		N/A

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-178	250	65
RG-316, RG-405, uncabled receptacles, adapters	335	85
Dummy loads		N/A

Dielectric Withstanding Voltage: (VRMS min at sea level)†
RG-178 750
RG-316, RG-405, uncabled receptacles, adapters 1000
Dummy loads ..... N/A
Insulation Resistance: 1,000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors, adapters)	5.0	15.0
Outer contact (all connectors)	1.0	1.5
Braid to body (gold plated connectors)	1.0	N/A
Braid to body (nickel plated connectors)	2.5	N/A

Corona Level: (Volts min at 70,000 feet)
RG-178 190
RG-316,RG-405 uncabled receptacles, adapters 250
Dummy loads ..... N/A
Insertion Loss: (dB max tested at 1 GHz)
Straight cabled connectors, adapters ..... 0.1 dB
Right angle cabled connectors ..... 0.2 dB
Uncabled receptacles, dummy loads ..... N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Cable connectors ..... -55 dB
Uncabled receptacles and adapters, dummy load ..... N/A
RF High Potential Withstanding Voltage: (VRMS min, tested at 4 and 7 MHz)†
RG-178 500
RG-316 and adapters 700
RG-405 670
Uncabled receptacles 600
Dummy loads ..... N/A
Power Rating (Dummy Load): 0.5 watt @ +25°C, derated to 0.25 watt @ +125°C

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Mechanical Specifications

Engagement Design: Compatible with CECC 22220, Series MCX
Engagement Force: 5.6 lbs max axial force
Disengagement Force: 8 lbs max axial force, 1 lb min
Contact Retention: 2.3lbs min axial force (captivated contacts) 1 oz-in min torque (uncabled receptacles)

	Axial Force* (lbs)	Torque (oz-in)
RG-178	10.0	N/A
RG-316	20.0	N/A
RG-316 DS	25.0	N/A
RG-405	30.0	16

*Or cable breaking strength whichever is less.
Durability: ..... 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:
Connectors ..... - 65°C to + 165°C
Dummy loads ..... - 65°C to + 125°C
Thermal Shock: MIL-STD-202, Method 107, Condition F (N/A dummy loads)
Corrosion: MIL-STD-202, Method 101, Condition B (N/A dummy loads)
Shock: MIL-STD-202, Method 213, Condition B (N/A dummy loads)
Vibration: MIL-STD-202, Method 204, Condition B (N/A dummy loads)
Moisture Resistance: MIL-STD-202, Method 106 (N/A dummy loads)

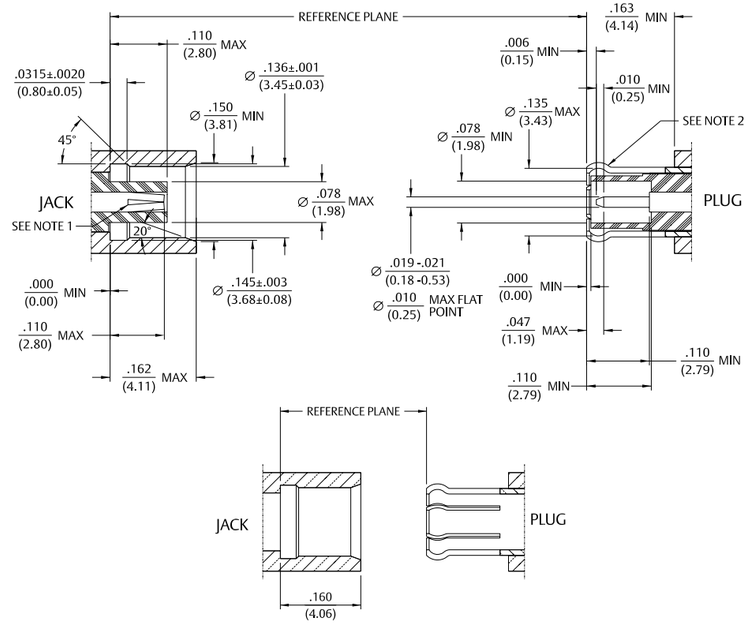
Material Specifications

Bodies: Brass per ASTM B16, gold plated** per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Contacts: Male - brass per ASTM B16 , gold plated per MIL-DTL-45204 .00003" min
Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Expansion Caps: Brass per ASTM B16 , gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Crimp Sleeves: Copper per ASTM B301, gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290

*** All gold plated parts include a .00005" min. nickel underplate barrier layer.*

Mating Engagement for MCX Series Compatible with CECC 22220

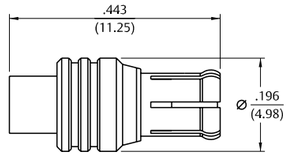
1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019-.021 (0.48-0.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Semi-Rigid Cable & Flexible Cable

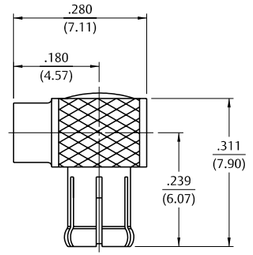
Straight Solder Type Plug



Cable Type	Gold Plated	Nickel Plated
RG-405	133-3693-001	133-3693-006

Assembly instructions page 206.

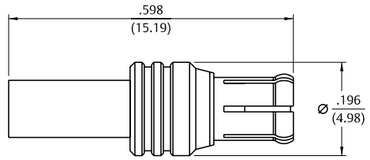
Right Angle Solder Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-405	133-3693-101	133-3693-106

Assembly instructions page 206.

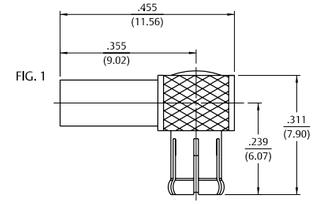
Straight Crimp Type Plug – Solder or Crimp Contact

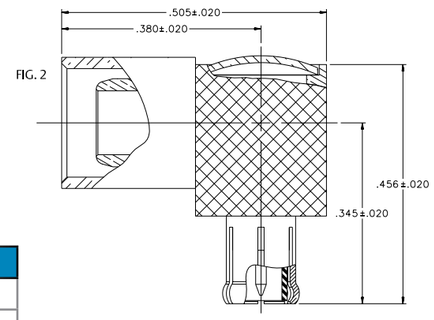


Cable Type	Gold Plated	Nickel Plated	Captivated Contact
RG-178, 196	133-3402-001	133-3402-006	No
RG-316, 188, 161, 174	133-3403-001	133-3403-006	Yes
RG-316 DS, 188DS	133-3404-001	133-3404-006	Yes
RG-179, 187	133-3433-001	133-3433-006	Yes

Assembly instructions page 207.

Right Angle Crimp Type Plug – Captivated Contact

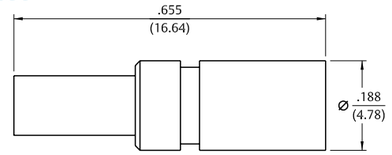




Cable Type	Gold Plated	Nickel Plated	Fig.
RG-178, 196	133-3402-101	133-3402-106	1
RG-316, 188, 161, 174	133-3403-101	133-3403-106	1
RG-316 DS, 188 DS	133-3404-101	133-3404-106	1
RG-58, 303, 141	133-3407-101	133-3407-106	2
RG-179, 187	133-3433-101	133-3433-106	1

Assembly instructions page 210.

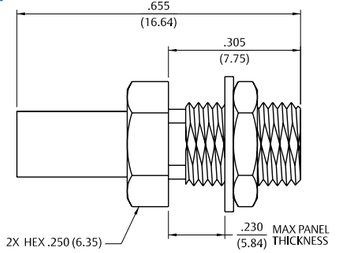
Straight Crimp Type Jack – Solder or Crimp Contact



Cable Type	Gold Plated	Nickel Plated	Captivated Contact
RG-178, 196	133-3302-001	133-3302-006	No
RG-316, 188, 161, 174, 179, 187	133-3303-001	133-3303-006	Yes
RG-316 DS, 188 DS	133-3304-001	133-3304-006	Yes

Assembly instructions page 207.

Straight Crimp Type Bulkhead Jack – Solder or Crimp Contact



Cable Type	Gold Plated	Nickel Plated	Captivated Contact
RG-178, 196	133-3302-401	133-3302-406	No
RG-316, 188, 161, 174, 179, 187	133-3303-401	133-3303-406	Yes
RG-316 DS, 188 DS	133-3304-401	133-3304-406	Yes

Assembly instructions page 207. Mounting hole layout figure 5 page 194.

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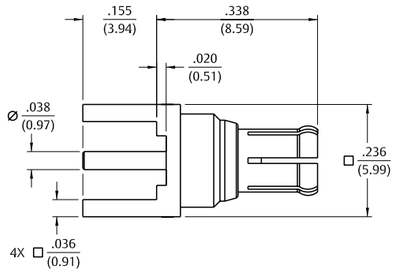
Illustrations are shown in inches (millimeters).

PC Mount

Straight Plug Receptacle

Gold Plated	Nickel Plated
133-3801-201	133-3801-206

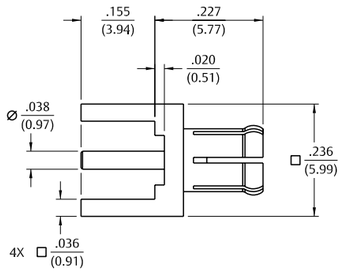
Mounting hole layout figure 4 page 194.



Straight Plug Receptacle – Low Profile

Gold Plated	Nickel Plated
133-3801-211	133-3801-216

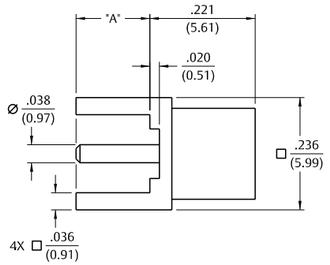
Mounting hole layout figure 4 page 194.



Straight Jack Receptacle

Gold Plated	Nickel Plated	"A"
133-3701-201	133-3701-206	.155 (3.94)
133-3701-211	133-3701-216	.110 (2.79)
133-3701-221	133-3701-226	.068 (1.73)

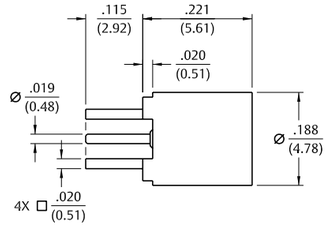
Mounting hole layout figure 4 page 194.
Four and six connector ganged receptacles available. See page 190.



Straight Jack Receptacle – .100" Layout

Gold Plated	Nickel Plated
133-3701-231	133-3701-236

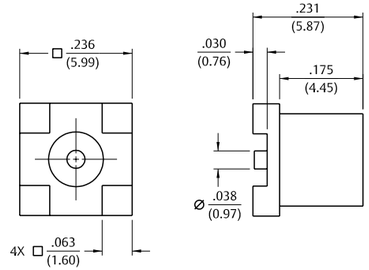
Mounting hole layout figure 12 page 194.



Straight Surface Mount Jack Receptacle

Gold Plated	Packaging
133-3711-201	Stock
133-3711-202	Tape and Reel 750 pcs/reel

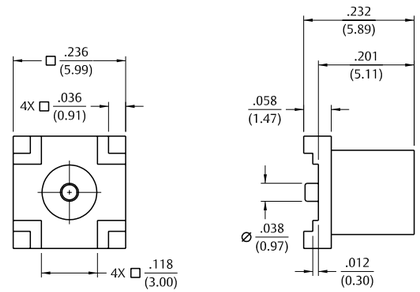
Recommended land pattern figure 13 on page 195.
Tape and Reel .315 (8.0) component pitch .630 (16.0) wide.



Straight Surface Mount Jack Receptacle

Gold Plated	Packaging
133-3711-211	Stock
133-3711-212	Tape and Reel 750 pcs/reel

Recommended land pattern figure 13 on page 195.
Tape and Reel .472 (12.0) component pitch .630 (16.0) wide.

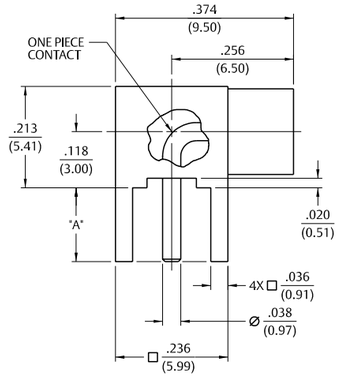


PC Mount

Right Angle Jack Receptacle

Gold Plated	Nickel Plated	"A"
133-3701-301	133-3701-306	.155 (3.94)
133-3701-311	133-3701-316	.110 (2.79)
133-3701-321	133-3701-326	.068 (1.73)

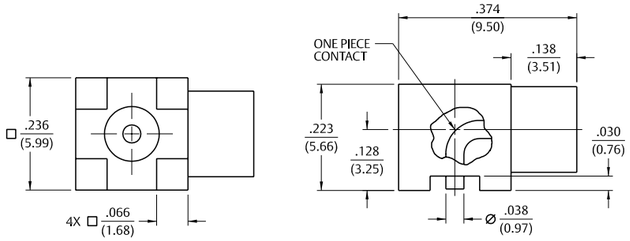
Mounting hole layout figure 4 page 194.



Right Angle Surface Mount Jack Receptacle

Gold Plated	Packaging
133-3711-301	Stock
133-3711-302	Tape and Reel 750 pcs/reel

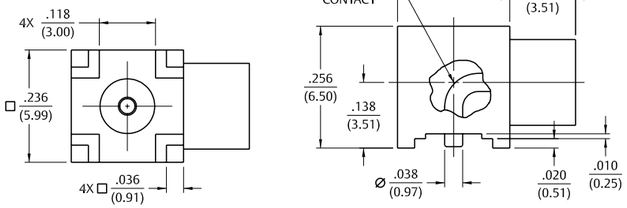
Recommended land pattern figure 13 on page 195.
Tape and Reel .472 (12.0) component pitch .945 (24.0) wide.



Right Angle Surface Mount Jack Receptacle

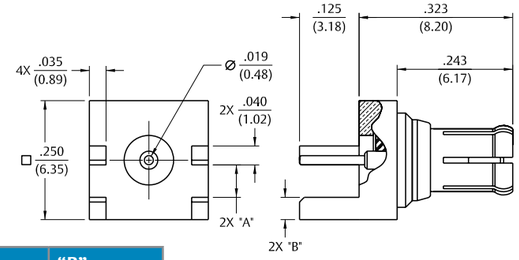
Gold Plated	Packaging
133-3711-311	Stock
133-3711-312	Tape and Reel 750 pcs/reel

Recommended land pattern figure 4 on page 194.
Tape and Reel .472 (12.0) component pitch .945 (24.0) wide.



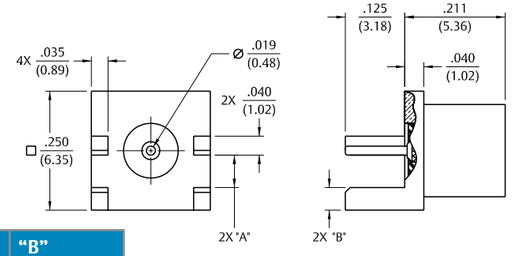
End Launch Plug Receptacle

Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
133-3801-841	133-3801-846	.062 (1.57)	.068 (1.73)	.048 (1.22)
133-3801-851	133-3801-856	.042 (1.07)	.048 (1.22)	.068 (1.73)



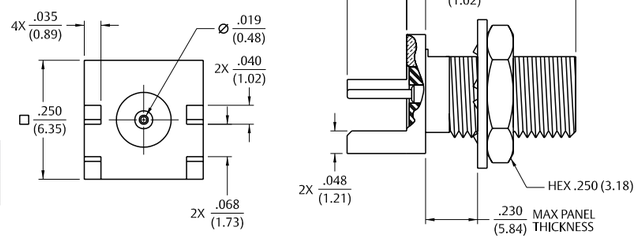
End Launch Jack Receptacle

Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
133-3701-801	133-3701-806	.062 (1.57)	.068 (1.73)	.048 (1.22)
133-3701-811	133-3701-816	.042 (1.07)	.048 (1.22)	.068 (1.73)



End Launch Bulkhead Jack Receptacle

Gold Plated	Nickel Plated	Board Thickness
133-3701-821	133-3701-826	.062 (1.57)

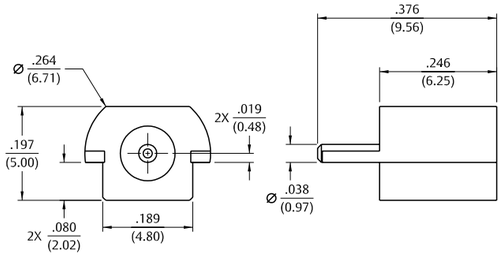


PC Mount, Bulkhead Mount & Panel Mount

End Launch Surface Mount Jack Receptacle

Gold Plated	Packaging
133-3711-801	Stock
133-3711-802	Tape and Reel 1000 pcs/reel

Recommended land pattern figure 21 page 195.
Tape and Reel .472 (12.0) component pitch .945 (24.0) wide



Front Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated	Mounting Style	Fig
133-3701-401	133-3701-406	D Flat Threaded	1
133-3701-411	133-3701-416	Press Fit Knurl	2

Mounting hole layout for 133-3701-401 figure 5 page 194.
Mounting hole layout for 133-3701-406 figure 5 page 194.
Mounting hole layout for 133-3701-411 figure 10 page 194.
Mounting hole layout for 133-3701-416 figure 10 page 194.

FIG. 1

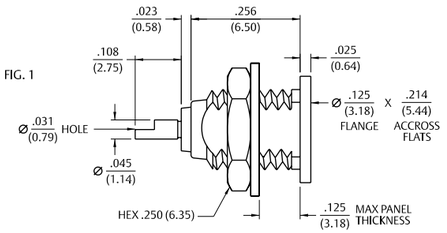
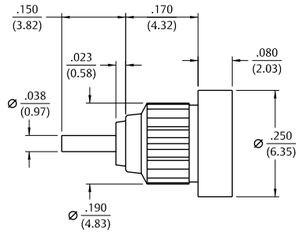
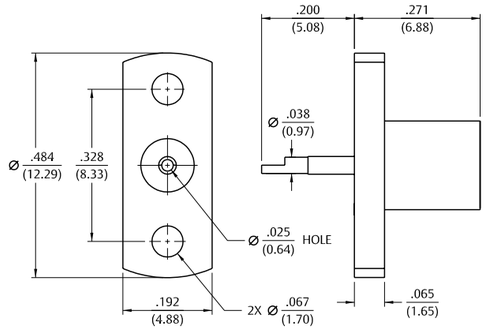


FIG. 2



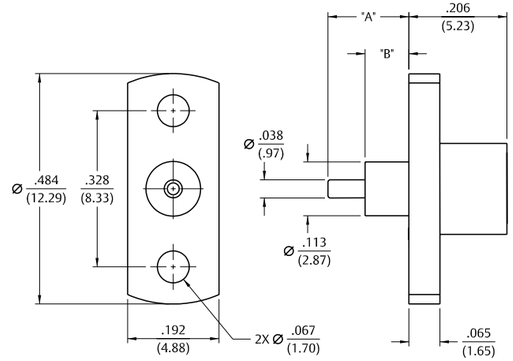
2-Hole Flange Mount Jack Receptacle – Flush Dielectric

Gold Plated	Nickel Plated
133-3701-601	133-3701-606



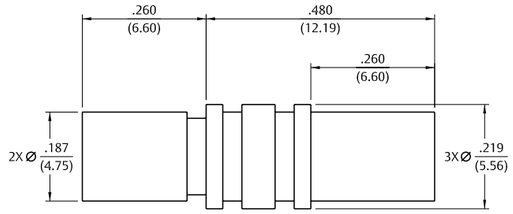
2-Hole Flange Mount Jack Receptacle – Extended Dielectric

Gold Plated	Nickel Plated	"A"	"B"
133-3701-611	133-3701-616	.170 (4.32)	.092 (2.34)
133-3701-621	133-3701-626	.300 (7.62)	.200 (5.08)



Jack to Jack Adapter

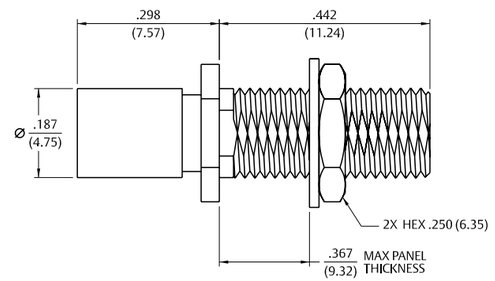
Gold Plated	Nickel Plated
133-3901-801	133-3901-806



Jack to Bulkhead Jack Adapter

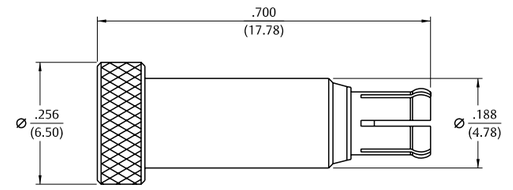
Gold Plated	Nickel Plated
133-3901-401	133-3901-406

Mounting hole layout figure 5 page 194.



Plug Dummy Load

Freq. Range	Gold Plated	Nickel Plated	Resistance
0-1 GHz	133-3801-801	133-3801-806	50 Ohm
0-1 GHz	133-3801-821	133-3801-826	75 Ohm



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: ..... 0-6 GHz

VSWR (max): (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-178	1.17 + .04f	1.07 + .06f
RG-316	1.13 + .04f	1.07 + .04f
Uncabled receptacles	N/A	

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-178	250	65
RG-316	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)†
RG-178 750
RG-316, uncabled receptacles 1000
Corona Level: (Volts min at 70,000 feet)
RG-178 190
RG-316, uncabled receptacles 250
Insertion Loss: (dB max tested at 1 GHz)
Straight cabled connectors ..... 0.1 dB
Right angle cabled connectors ..... 0.2 dB
Uncabled receptacles ..... N/A
Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors)	5.0	15.0
Outer contact (all connectors)	1.0	1.5
Braid to body (gold plated connectors)	1.0	N/A
Braid to body (nickel plated connectors)	2.5	N/A

RF Leakage: (dB min, tested at 2.5 GHz)
Cable connectors ..... -55 dB
Uncabled receptacles ..... N/A
RF High Potential Withstanding Voltage: (VRMS min tested at 4 and 7 MHz) †
RG-178 500
RG-316 700
Uncabled receptacles 600

† Avoid user injury due to misapplication. See safety advisory definitions.

Mechanical Specifications

Engagement Force: 5.6 lbs max axial force
Disengagement Force: 8 lbs max axial force, 1 lbs min.
Contact Retention: 2.3 lbs min axial force (captivated contacts) 1 oz-in min torque (uncabled receptacles)

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
RG-178	10.0	N/A
RG-316	20.0	N/A
RG-316 DS	25.0	N/A

*Or cable breaking strength whichever is less.
Durability: ..... 500 cycles min

Environmental Specifications

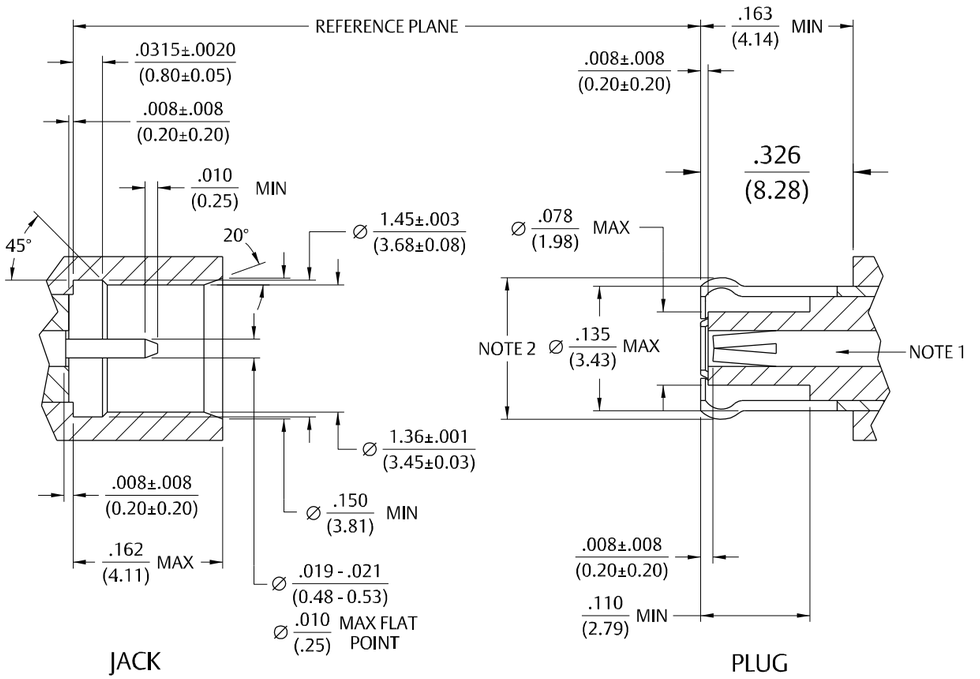
(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

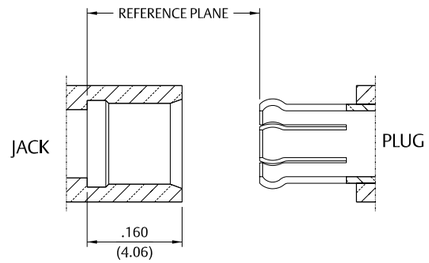
Temperature Range: ..... - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition F
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition B
Vibration: MIL-STD-202, Method 204, Condition B
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

Bodies:	Brass per ASTM B16 or zinc per ASTM B86-71, gold plated** per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Contacts:	Male - brass per ASTM B16 , gold plated per MIL-DTL-45204 .00003" min Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators:	PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Expansion Caps:	Brass per ASTM B16 , gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Crimp Sleeves:	Copper per ASTM B301, gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290
Mounting Hardware:	Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) ASTM B139, gold plated per MIL-DTL-45204 .00001" min or nickel plated per AMS-QQ-N-290

*** All gold plated parts include a .00005" min. nickel underplate barrier layer.*



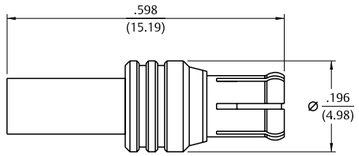


Notes:
1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019-.021 (.48-.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Flexible Cable

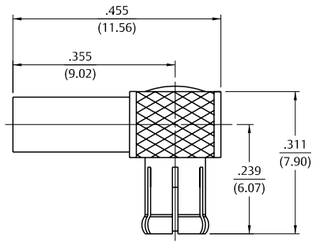
Straight Crimp Type Plug – Solder or Crimp Contact



Cable Type	Gold Plated	Nickel Plated	Captivated Contact
RG-178, 196	133-5402-001	133-5402-006	No
RG-316, 188, 161, 174	133-5403-001	133-5403-006	Yes
RG-316 DS, 188 DS	133-5404-001	133-5404-006	Yes

Assembly instructions page 207.

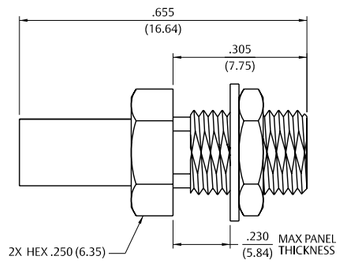
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-178, 196	133-5402-101	133-5402-106
RG-316, 188, 161, 174	133-5403-101	133-5403-106
RG-316 DS, 188 DS	133-5404-101	133-5404-106

Assembly instructions page 210.

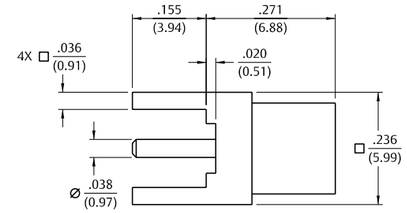
Straight Crimp Type Bulkhead Jack – Solder or Crimp Contact



Cable Type	Gold Plated	Nickel Plated	Captivated Contact
RG-178, 196	133-5302-401	133-5302-406	No
RG-316, 188, 161, 174	133-5303-401	133-5303-406	Yes
RG-316 DS, 188 DS	133-5304-401	133-5304-406	Yes

Mounting hole layout figure 5 page 194.
Assembly instructions page 207.

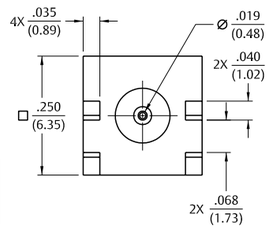
Straight Jack Receptacle

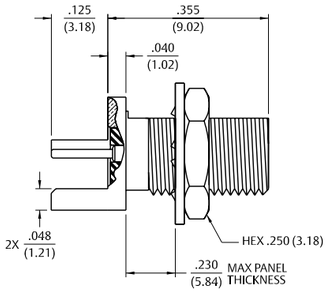


Gold Plated	Nickel Plated
133-5701-201	133-5701-206

Mounting hole layout figure 4 page 194.

End Launch Bulkhead Jack Receptacle





Gold Plated	Nickel Plated
133-5701-801	133-5701-806

Mounting hole layout figure 4 page 194.

Specifications

Electrical Specifications

Impedance: 75 Ohms
Frequency Range: ..... 0-6 GHz
VSWR: (max) (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-179	1.13 + .04f	1.07 + .04f
In-series adapters	1.07 + .03f	
Between-series adapters, loads	1.05 + .01f	
Uncabled receptacles		N/A

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-179	335	85
Uncabled receptacles, adapters	335	85
Loads, matching pad		N/A

Dielectric Withstanding Voltage: (VRMS min at sea level)†
RG-179 1000
Uncabled receptacles, adapters 1000
Loads ..... N/A
Insulation Resistance: 1,000 megohms min
Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors, adapters)	10.0	15.0
Center contact (loads)	N/A	
Outer contact	1.0	1.5
Braid to body (gold plated connectors)	1.0	N/A

Corona Level: (Volts min at 70,000 feet) †
RG-179 250
Uncabled receptacles, adapters 250
Loads matching pad ..... N/A
Insertion Loss: (dB max tested at 1 GHz)
Straight cabled connectors ..... 0.1 dB
Right angle cabled connectors ..... 0.2 dB
Uncabled receptacles, adapters ..... N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Cable connectors ..... -55 dB typical
Uncabled receptacles, adapters, loads ..... N/A
RF High Potential Withstanding Voltage: (VRMS min, tested at 4 and 7 MHz)†
Cabled Connectors for RG-179 700
Uncabled receptacles, adapters 600
Loads ..... N/A
Power Rating: (Loads) 1.0 Watt at +25°C, derated linearly to 0.5 Watts at +125°C

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Mechanical Specifications

Engagement Design: Compatible with CECC 22220, Series MCX 50 Ohm
Engagement Force: 5.6 lbs max axial force
Disengagement Force: 8 lbs max axial force, 1 lb min
Contact Retention: 2.3 lbs min axial force (captivated contacts) 1 oz-in - min torque (uncabled receptacles)

	Axial Force (lbs) *	Torque (oz-in)
RG-179, BELDEN 735A	20.0	N/A
RG-179 DS	25.0	N/A

*Or cable breaking strength whichever is less.
Durability: ..... 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:
All Connectors, Adapters ..... - 65°C to + 165°C
Loads ..... - 65°C to + 125°C
Thermal Shock: MIL-STD-202, Method 107, Condition F (N/A Loads)
Temperature Coefficient: Loads +/- 300ppm/°C
Corrosion: MIL-STD-202, Method 101, Condition B (N/A Loads)
Shock: MIL-STD-202, Method 213, Condition B (N/A Loads)
Vibration: MIL-STD-202, Method 204, Condition B (N/A Loads)
Moisture Resistance: MIL-STD-202, Method 106 (N/A Loads)

Material Specifications

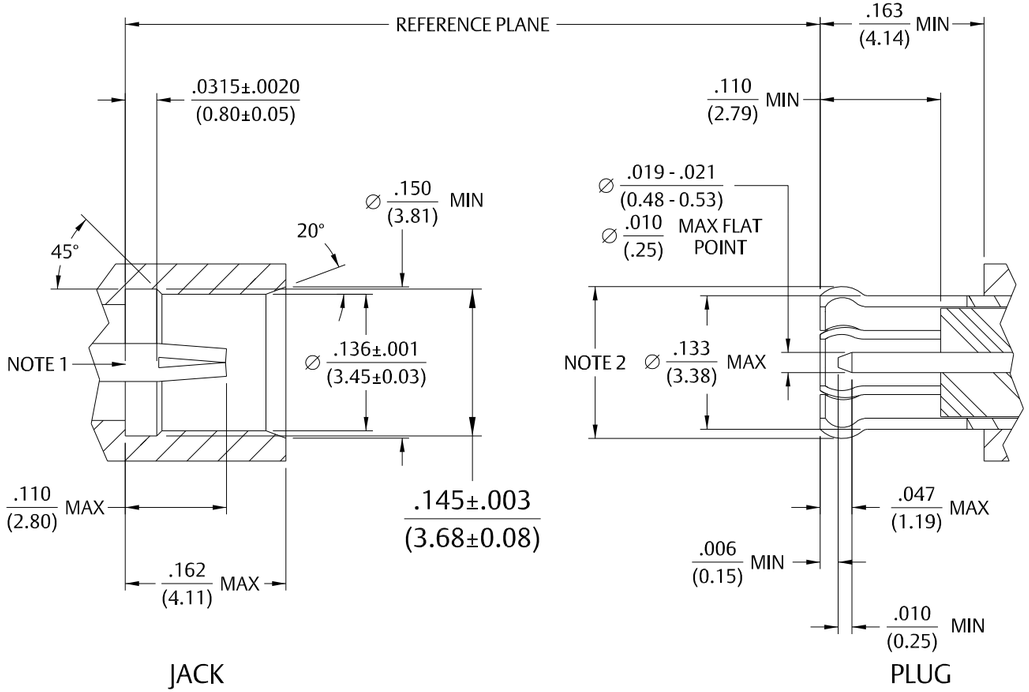
Bodies: Brass per ASTM B16, gold plated** per MIL-DTL-45204 .00001" min or stainless steel, type 303 per ASTM A582, passivated per MIL-F-14072 (EL70)
Contacts: Male - brass per ASTM B16 , gold plated per MIL-DTL-45204 .00003" min
Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Expansion Caps: Brass per ASTM B16 , gold plated per MIL-DTL-45204 .00001" min
Crimp Sleeves: Copper, gold plated per MIL-DTL-45204 .00001" min
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) ASTM B139, gold plated per MIL-DTL-45204 .00001" min

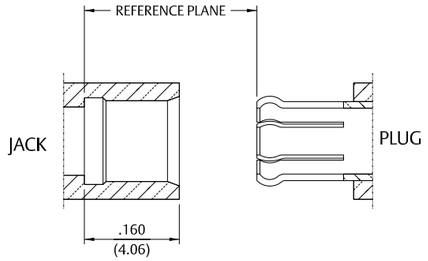
** All gold plated parts include a .00005" min. nickel underplate barrier layer.*

Specifications

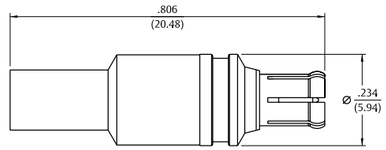
Mating Engagement for 75 Ohm MCX Series (Intermatable with CECC22220 50 Ohm MCX)

1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019-.021 (0.48-0.53) dia. male contact.
2. Must meet the force to engage and disengage when mated with mating part.
3. Interface shall intermiate with MCX 50 Ohm interface per CECC 22220.





Straight Crimp Type Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated
RG-179	133-8433-001
RG-179 DS	133-8434-001
Belden 735A	133-8445-001

Assembly instructions page 209.

Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated	Fig
RG-179	133-8433-101	1
RG-179 DS	133-8434-101	1
Belden 735A	133-8445-101	2

Assembly instructions page 211.

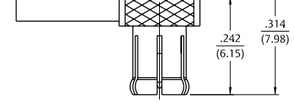


FIG. 1

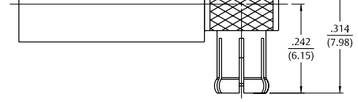
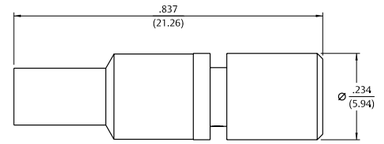


FIG. 2

Straight Crimp Type Jack – Solder or Crimp Captivated Contact



Cable Type	Gold Plated
RG-179	133-8333-001
RG-179 DS	133-8334-001

Assembly instructions page 209.

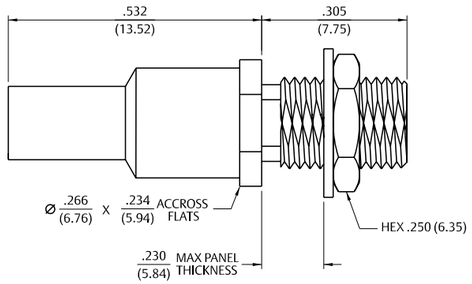
Illustrations are shown in inches (millimeters).

Flexible Cable & PC Mount

Straight Crimp Type Bulkhead Jack – Solder or Crimp Captivated Contact

Cable Type	Gold Plated
RG-179	133-8333-401
RG-179 DS	133-8334-401

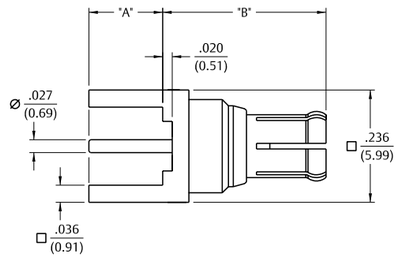
Assembly instructions page 209.
Mounting hole layout figure 5 page 194.



Straight Plug Receptacle

Gold Plated	"A"	"B"
133-8801-201	.155 (3.80)	.343 (8.71)
133-8801-211	.110 (2.70)	.343 (8.71)
133-8801-221	.155 (3.80)	.510 (12.95)

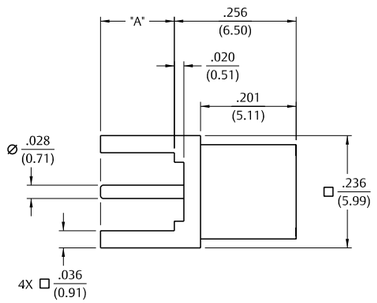
Mounting hole layout figure 20 page 195.



Straight Jack Receptacle

Gold Plated	"A"
133-8701-201	.155 (3.80)
133-8701-211	.100 (2.54)

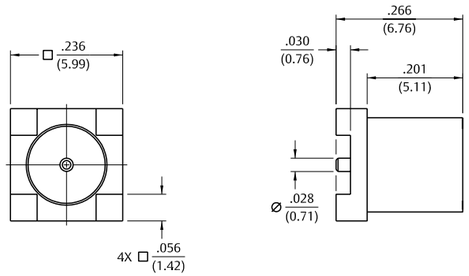
Mounting hole layout figure 20 page 195.



Surface Mount Jack Receptacle

Gold Plated	Packaging
133-8711-201	Bulk Packs
133-8711-202	Tape and Reel 770 pcs/reel

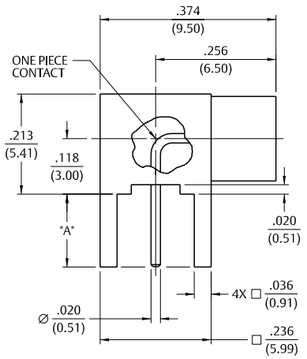
Mounting hole layout figure 11 page 194.
Tape and Reel .472 (12.0) component pitch .630 (16.0) wide.



Right Angle Jack Receptacle

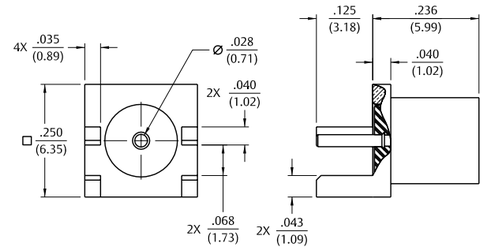
Gold Plated	"A"
133-8701-301	.155 (3.80)
133-8701-311	.110 (2.70)

Mounting hole layout figure 20 page 195.



End Launch Jack Receptacle

Cable Type	Board Thickness
133-8701-801	.062 (1.57)

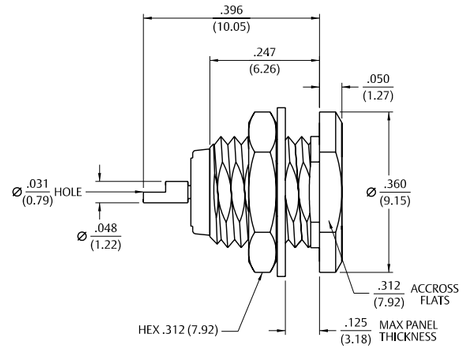


Bulkhead Mount & In-Series Adapters

Bulkhead Jack Receptacle

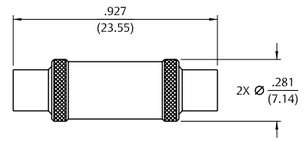
Gold Plated
133-8701-401

Mounting hole layout figure 1 page 194.



Jack to Jack Adapter

Gold Plated
133-8901-801



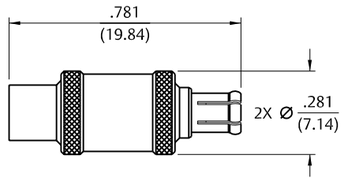
For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

In-Series Adapters & Between Series Adapters

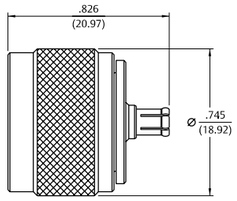
Jack to Plug Adapter

Gold Plated
133-8901-821



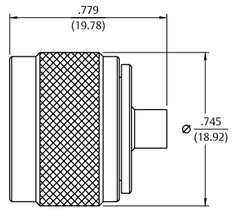
75 Ohm Type N Plug to 75 Ohm MCX Plug Adapter

Stainless Steel Passivated
134-1068-001



75 Ohm Type N Plug to 75 Ohm MCX Jack Adapter

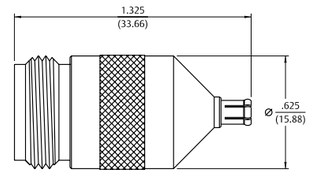
Stainless Steel Passivated
134-1068-011



Between-Series Adapters & Terminations

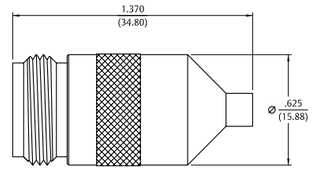
75 Ohm Type N Jack to 75 Ohm MCX Plug Adapter

Stainless Steel Passivated
134-1068-021



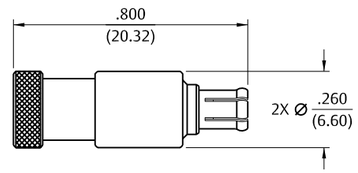
75 Ohm Type N Jack to 75 Ohm MCX Jack Adapter

Stainless Steel Passivated
134-1068-031



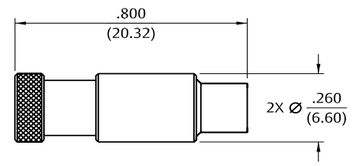
Plug Precision Load

Gold Plated
133-8801-831



Jack Precision Load

Gold Plated
133-8701-831



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: . . . . . 0-6 GHz
VSWR (max): (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316 cable	1.13 + .04f	1.07 + .04f
Uncabled receptacles		N/A

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-316	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)†
RG-316, uncabled receptacles 1000
Insulation Resistance: 1,000 megohms min
Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	5.0	8.0
Center contact (right angle cabled connectors)	5.0	15.0
Outer contact	1.0	1.5
Braid to body	1.0	N/A

Corona Level: (Volts min at 70,000 feet) †
RG-316, uncabled receptacles 250
Insertion Loss: (dB max tested at 1 GHz)
Straight cabled connectors . . . . . 0.1 dB
Right angle cabled connectors . . . . . 0.2 dB
Uncabled receptacles . . . . . N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Cabled connectors . . . . . -55 dB
Uncabled receptacles . . . . . N/A
RF High Potential Withstanding Voltage: (VRMS min tested at 4 and 7 MHz)
Cabled Connectors 700
Uncabled receptacles 600

† Avoid user injury due to misapplication. See safety advisory definitions.

Mechanical Specifications

Engagement Design: Compatible with CECC 22220, Series MCX 50 Ohm
Engagement Force: 5.6 lbs max axial force
Disengagement Force: 8 lbs max axial force, 1 lb min
Contact Retention: 2.3 lbs min axial force (captivated contacts) 1 oz-in min torque (uncabled receptacles)

	Axial Force (lbs) *	Torque (oz-in)
RG-316	20.0	N/A
RG-316 DS	25.0	N/A

*Or cable breaking strength whichever is less.
Durability: . . . . . 500 cycles min

Environmental Specifications

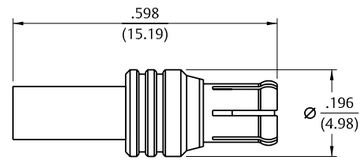
(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: . . . . . - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition F
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition B
Vibration: MIL-STD-202, Method 204, Condition B
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

(See non-magnetic materials page 10)

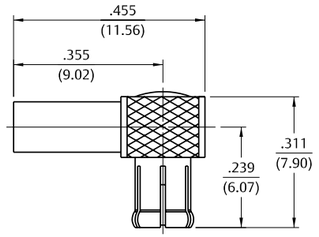
Straight Crimp Type Plug – Solder or Crimp Contact – Captivated Contact



Cable Type	Gold Plated
RG-316, 188, 174	133-9403-001
RG-316 DS, 188 DS	133-9404-001

Assembly instructions page 208.

Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated
RG-316, 188, 174	133-9403-101
RG-316 DS, 188 DS	133-9404-101

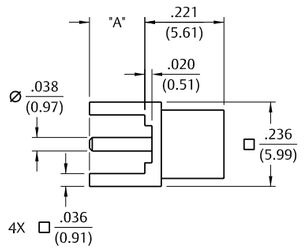
Assembly instructions page 207.

Non-Magnetic RF Connectors – For PC Mount

Straight Jack Receptacle

Gold Plated	"A"
133-9701-201	.155 (3.94)
133-9701-211	.110 (2.79)

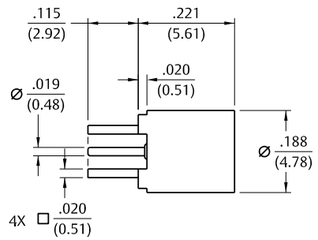
Mounting hole layout figure 4 page 194.



Straight Jack Receptacle – .100" Layout

Gold Plated
133-9701-231

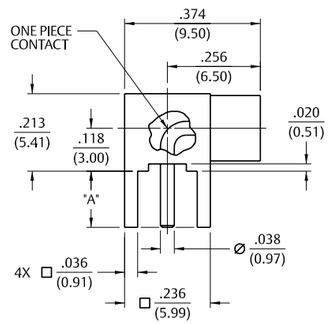
Mounting hole layout figure 12 page 194.



Right Angle Jack Receptacle

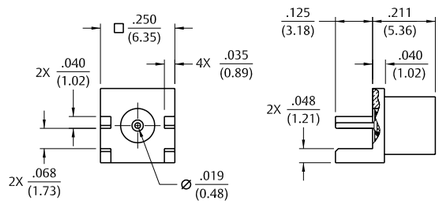
Gold Plated	"A"
133-9701-301	.155 (3.94)
133-9701-311	.110 (2.79)

Mounting hole layout figure 4 page 194.



End Launch Jack Receptacle – Round Contact

Gold Plated	Board Thickness
133-9701-801	.062 (1.57)



SMK Connectors

50 Ohm Connectors
Specifications 40
Semi-Rigid & Flexible Cable 43
Adapters 44

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Specifications

SMK (2.92mm) Connectors

The Johnson line of SMK Connectors provides an excellent solution for demanding applications requiring high frequency transmission. Although similar to the SMA interface, a smaller internal body diameter (2.92mm) and air dielectric provide a higher cutoff frequency and other key advantages:

- Precision manufacturing allows superior electrical performance to 40 GHz
- Female contacts have a unique three-slot construction, which enhances connectivity by creating a more rugged connector while reducing the chance of intermittent connections
- Precise assembly tooling assures excellent, repeatable contact and support bead location on cabled connectors
- Connector mating interface per MIL-STD-348
- Mating interface control provides consistent electrical performance
- Plug connector VSWR is 1.20 Max to 40 GHz and a 12 inch SMK plug to plug cable assembly performs better than 1.35 VSWR to 40 GHz
- Field Replaceable Jacks are teamed with a high quality hermetic seal feed thru for use in sealed circuit modules
- SMK plug interface employs more precise dimensions than an SMA and uses a shorter snub nose male pin such that the connector bodies align before the contacts engage

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: 0-40 GHz
VSWR (max): (f = GHz)
Semi-Rigid straight cabled connectors and adapters ..... 1.20 max
Field replaceable (see typical return loss graph)..... N/A
Working Voltage: (VRMS max)

Connectors for Cable Type	Sea Level	70K Feet
RG-405 and field replaceable	335	85
RG-402 and adapters	500	125

Dielectric Withstanding Voltage: (VRMS min at sea level)
RG-405 and field replaceable 1000
RG-402 and adapters 1500
Corona Level: (Volts min at 70,000 feet)
RG-405 and field replaceable 250
RG-402 and adapters 375
Insertion Loss: (dB max)
Adapters ..... 0.06 f (GHz), tested at 6 GHz
Straight Semi-Rigid cable connectors ..... 0.03 f (GHz), tested at 10 GHz
Insulation Resistance: 5000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact straight cabled connectors	3.0*	4.0
Center contact adapters	4.0	6.0
Field replaceable connectors	6.0	8.0
Outer contact (all connectors)	2.0	N/A
Body to cable (gold plated connectors)	0.5	N/A
Body to cable (passivated connectors)	5.0	N/A

RF Leakage: (dB min, tested at 2.5 GHz) ..... -90dB
RF High Potential Withstanding Voltage: (VRMS min., tested at 4 and 7 MHz)†
RG-405 and field replaceable 670
RG-402 and adapters 1000

Mechanical Specifications

Engagement Design: MIL-STD-348, Series SMK (2.92mm)
Engagement/Disengagement Force: 2 lb-in max
Mating Torque: 7 to 10 in-lb
Bulkhead Mounting Nut Torque: 15 in-lb
Coupling Proof Torque: 15 in-lb min
Coupling Nut Retention: 60 lbs min
Contact Retention: 6 lbs min axial force (captivated contacts)

Cable Retention:	Axial Force* (lbs)	Torque (in-oz)
RG-405	30	16
RG-402	60	55

*Or cable breaking strength whichever is less
Durability: 500 cycles min
† Avoid user injury due to misapplication. See safety advisory definitions.

Environmental Specifications

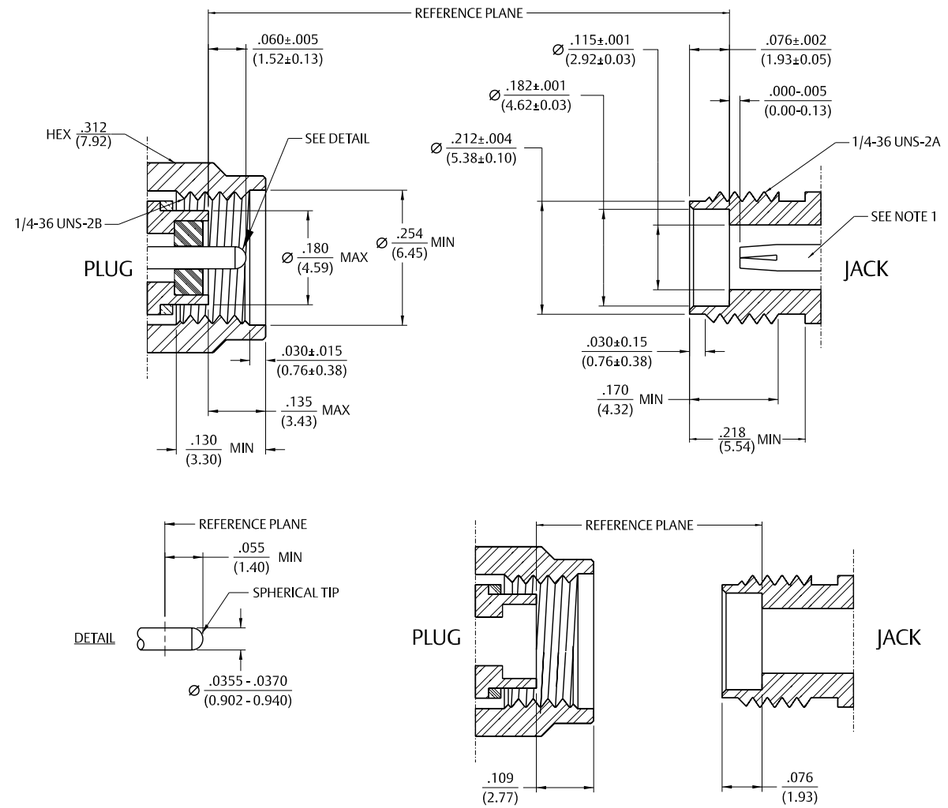
(Meets or Exceeds the Applicable Paragraph of MIL-PRF-C-39012)

Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

Bodies: Stainless steel per ASTM B16, gold plated* per MIL-G-45204 .00005" min. or passivated per MIL-DTL-14072
Contacts: Female - beryllium copper per ASTM B1960, gold plated per MIL-DTL- G-45204 .00005" min
Contact Support Beads: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or modified PPE resin
Seal Rings: Silicone rubber per ZZ-R-765
* All gold plated parts include a .00005" min. nickel underplate barrier layered

Mating Engagement for SMK (2.92mm) Series



Notes:
1. ID of contact shall meet VSWR and connectivity requirements when mated with dia. .0355-.0365 male pin.

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Specifications

Field Replaceable Application Notes

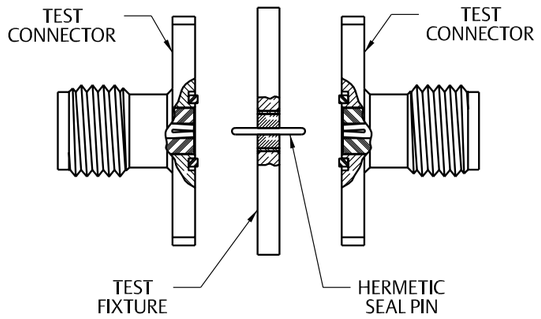
These field replaceable connectors are easy to install and replace. The hermetic seal is mounted into the circuit module wall and the connector can be removed and replaced without destroying the hermeticity of the circuit housing.

The field replaceable connector creates a transition from microstrip circuitry to a coaxial transmission line. The SMK (2.92mm) seal pin diameter is .012 (.030) to minimize the capacitive effects on the circuit trace. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated which involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

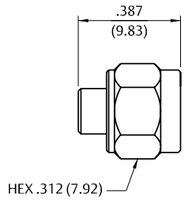
The plot shown below is representative of the typical return loss of a Johnson field replaceable SMK connector. To produce the data shown below, a test fixture is created using the Johnson SMK hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The calculated return loss trace shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the calculated data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.

Although we do not publish a VSWR specification for field replaceable connectors, typical connector return loss can be expected to be better than 20 dB through 40 GHz. A VSWR specification is not stated because an industry standard method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the following:

1. For optimum electrical performance, we recommend the use of our standard 142-1000-033 hermetic seal with a pin diameter of .0120+/-.0005 (0.305+/-0.013).
2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Some manufacturers recommend an additional counterbore in the circuit housing to accommodate a solder washer during installation of the seal. We do not recommend this type of installation because, if the counterbore is not completely filled with solder, electrical discontinuities may be created.
3. The transition between the hermetic seal pin and the microstrip trace will effect electrical performance, as stated above. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry.



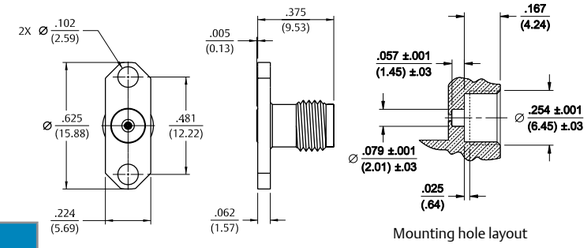
Straight Solder Type Plug – with Contact, Slide-On Nut



Cable Type	Gold Plated	Passivated*
RG-405 RG-402	145-0693-001	145-0693-002
RG-405 RG-402	145-0694-001	145-0694-002

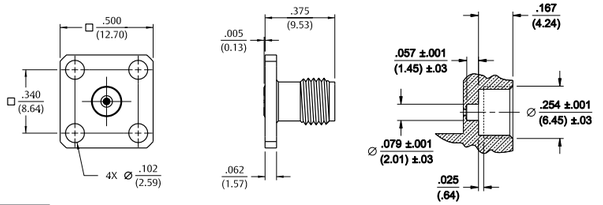
Assembly instructions page 212.
*Passivated coupling nut with gold plated body.

2-Hole Flange Mount Jack Receptacle



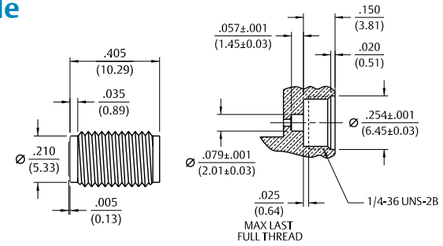
Gold Plated	Passivated	Accepts Pin Size
145-0701-601	145-0701-602	.0120+/-.0005(0.305+/-0.013)

4-Hole Flange Mount Jack Receptacle



Gold Plated	Passivated	Accepts Pin Size
145-0701-611	145-0701-612	.0120+/-.0005(0.305+/-0.013)

Jack Receptacle – Thread Mount Field Replaceable



Gold Plated	Passivated	Accepts Pin Size
145-0701-001	145-0701-002	.0120 +/-.0005 (0.305 +/-0.013)

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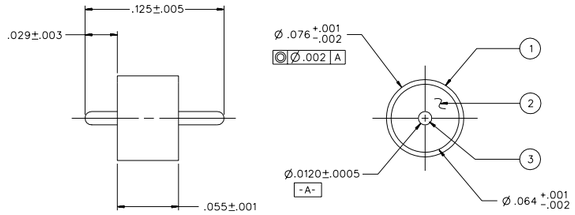
Illustrations are shown in inches (millimeters).

In-Series Adapters

Hermetic Seal Feedthru



Part No.	Item 1 – Outer Ring	Item 2 – Insulator	Item 3 – Pin
142-1000-033	Kovar Gold Pl .00005 min over Nickel Pl .00005 min	Glass Corning 7070 Or Equivalent	Kovar Gold Pl .00005 min. over Nickel Pl .00005 min.

Notes:
1. The hermetic seal should be mounted as flush as possible with the housing. Excessive recession will create a high impedance air gap between connection and housing which degrades electrical performance.
2. The use of an additional counterbore to accommodate a solder ring for seal mounting is not recommended. A slight chamfer may be used if care is taken to completely fill the area with solder. **Avoid air gaps!**

Electrical

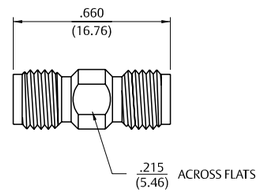
Impedance: 50 Ohms
Frequency Range: DC to 40 GHz
VSWR: Dependent upon application
Working Voltage: 250 VRMS max at sea level
Dielectric Withstanding Voltage: 500 VRMS min at sea level
Insulation Resistance: 5000 Megohm min
Insertion Loss: 0.2 dB max at 40 GHz

Environmental

Hermeticity: 1x10-8 cc/sec at one atmosphere
Solderability: MIL-STD-202, Method 209
Operating Temperature: -55° C to +165° C

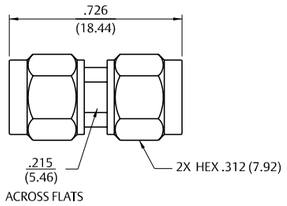
Jack to Jack In-Series Adapter

Gold Plated
145-0901-801



Plug to Plug In-Series Adapter

Gold Plated
145-0901-811



Plug to Jack In-Series Adapter

Gold Plated
145-0901-821

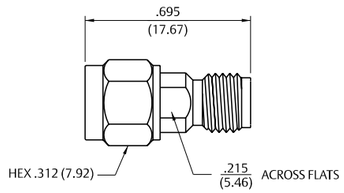


Table of Contents

SMA Connectors

50 Ohm Connectors
Specifications 46
Quick Connect 49
Semi-Rigid & Flexible Cable 50
PC Mount 56
Bulkhead & Panel Mount 62
Self-Fixture End Launch 63
Field Replaceable 71
Adapters 76
Terminations 77
Reverse Polarity
Specifications 78
Semi-Rigid & Flexible Cable 80
PC Mount 81
Reverse Thread
Specifications 82
Semi-Rigid & Flexible Cable 83
PC Mount 85
50 Ohm Non-Magnetic Connectors
Specifications 86
Semi-Rigid & Flexible Cable 87
PC Mount 88
50 Ohm High Frequency End Launch
Specifications 90
PC Mount 92
50 Ohm Stainless Steel
Specifications 94
Semi-Rigid & Flexible Cable 97
PC Mount 100
Bulkhead & Panel Mount 100
Fixed Attenuators
Specifications 102
Attenuators 113
Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

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Specifications

Electrical Ratings

Impedance: 50 Ohms

Frequency Range:

Dummy loads	0-2.00 GHz
Flexible cabled connectors	0-12.4 GHz
Uncabled receptacles, Right Angle Semi-Rigid cabled connectors and adapters	0-18.0 GHz
Straight Semi-Rigid cabled connectors and field replaceable connectors	0-26.5 GHz

VSWR: (max) (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-178	1.20 + .025f	1.20 + .03f
RG-316, LMR-100	1.15 + .02f	1.15 + .03f
RG-58, LMR-195	1.15 + .01f	1.15 + .02f
RG-142	1.15 + .01f	1.15 + .02f
LMR-200, LMR-240	1.10 + .03f	1.10 + .06f
RG-405	1.07 + .008f	1.18 + .015f
RG-402 (w/contact)	1.05 + .008f	1.15 + .015f
RG-402 (w/o contact)	1.035 + .005f	
Jack-bulkhead jack adapter and plug-plug adapter		1.05 + .010f
Jack-jack adapter and plug-jack adapter		1.05 + .005f
Uncabled receptacles, dummy loads		N/A
Field replaceable (see page 80)		N/A

Working Voltage: (VRMS max)†

	Sea Level	70K Feet
RG-178	170	45
RG-316, LMR-100, 195, 200	250	65
RG-58, RG-142, LMR-240, RG-405, uncabled receptacles, RG-402 w/o contact	335	85
RG-402 with contact and adapters	500	125
Dummy loads		N/A

Dielectric Withstanding Voltage: (VRMS min at sea level)†

RG-178	500
RG-316, LMR-100, 195, 200	750
RG-58, RG-142, LMR-240, RG-405, field replaceable, uncabled receptacles	1000
RG-402 with contact and adapters	1500
RG-402 w/o contact, dummy loads	N/A

Insulation Resistance: 5000 megohms min

Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	3.0*	4.0*
Center contact (right angle cabled connectors and adapters)	4.0	6.0
Field replaceable connectors	6.0	8.0
Outer contact (all connectors)	2.0	N/A
Braid to body (gold plated connectors)	0.5	N/A
Braid to body (nickel plated connectors)	5.0	N/A

*N/A where the cable center conductor is used as a contact

Corona Level: (Volts min at 70,000 feet)†

RG-178	125
RG-316, LMR-100, 195, 200	190
RG-58, RG-142, LMR-240, RG-405, uncabled receptacles, RG-402 w/o contact	250
RG-402 with contact and adapters	375
Dummy loads	N/A

Insertion Loss: (dB max)

Straight flexible cable connectors and adapters	$0.06\sqrt{f\,(GHz)}$, tested at 6 GHz
Right angle flexible cable connectors	$0.15\sqrt{f\,(GHz)}$, tested at 6 GHz
Straight Semi-Rigid cable connectors with contact	$0.03\sqrt{f\,(GHz)}$, tested at 10 GHz
Right angle Semi-Rigid cable connectors	$0.05\sqrt{f\,(GHz)}$, tested at 10 GHz
Straight Semi-Rigid cable connectors w/o contact	$0.03\sqrt{f\,(GHz)}$, tested at 16 GHz
Straight low loss flexible cable connectors	$0.06\sqrt{f\,(GHz)}$, tested at 1 GHz
Right Angle low loss flexible cable connectors	$0.15\sqrt{f\,(GHz)}$, tested at 1 GHz
Uncabled receptacles, field replaceable, dummy loads	N/A

RF Leakage: (dB min, tested at 2.5 GHz)

Flexible cable connectors, adapters and RG-402 connectors w/o contact	-60 dB
Field replaceable w/o EMI gasket	-70 dB
RG-405 connectors and RG-402 connectors with contact, and field replaceable with EMI Gasket	-90 dB
Two-way adapters	-90 dB
Uncabled receptacles, dummy loads	N/A

RF High Potential Withstanding Voltage:
(VRMS min, tested at 4 and 7 MHz)†

RG-178	335
RG-316, LMR-100, 195, 200	500
RG-58, RG-142, LMR-240, RG-405, RG-402 connectors w/o contact, uncabled receptacles	670
RG-402 with contact and adapters	1000

Power Rating (Dummy Load): 0.5 watt @ + 25°C, derated to 0.25 watt @ +125°C

Mechanical Ratings

Engagement Design:	MIL-STD-348, Series SMA
Engagement/Disengagement Force:	2 lb-in max
Mating Torque:	7 to 10 lb-in
Bulkhead Mounting Nut Torque:	15 lb-in
Coupling Proof Torque:	15 lb-in min
Coupling Nut Retention:	60 lbs min
Contact Retention:	6 lbs min axial force (captivated contacts) 4 oz-in min torque (uncabled receptacles)

Cable Retention:

	Axial Force* (lbs)	Torque (oz-in)
RG-178	10	N/A
RG-316, LMR-100	20	N/A
LMR-195, 200	30	N/A
RG-58, LMR-240	40	N/A
RG-142	45	N/A
RG-405	30	16
RG-402	60	55

*Or cable breaking strength whichever is less.

Durability: 500 cycles min 100 cycles min for RG-402 connectors w/o contact

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:	- 65°C to + 165°C
Thermal Shock:	MIL-STD-202, Method 107, Condition B (N/A dummy loads)
Corrosion:	MIL-STD-202, Method 101, Condition B (N/A dummy loads)
Shock:	MIL-STD-202, Method 213, Condition I (N/A dummy loads)
Vibration:	MIL-STD-202, Method 204, Condition Dv
Moisture Resistance:	MIL-STD-202, Method 106 (N/A dummy loads)

† Avoid user injury due to misapplication. See safety advisory definitions.

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Specifications

Material Specifications

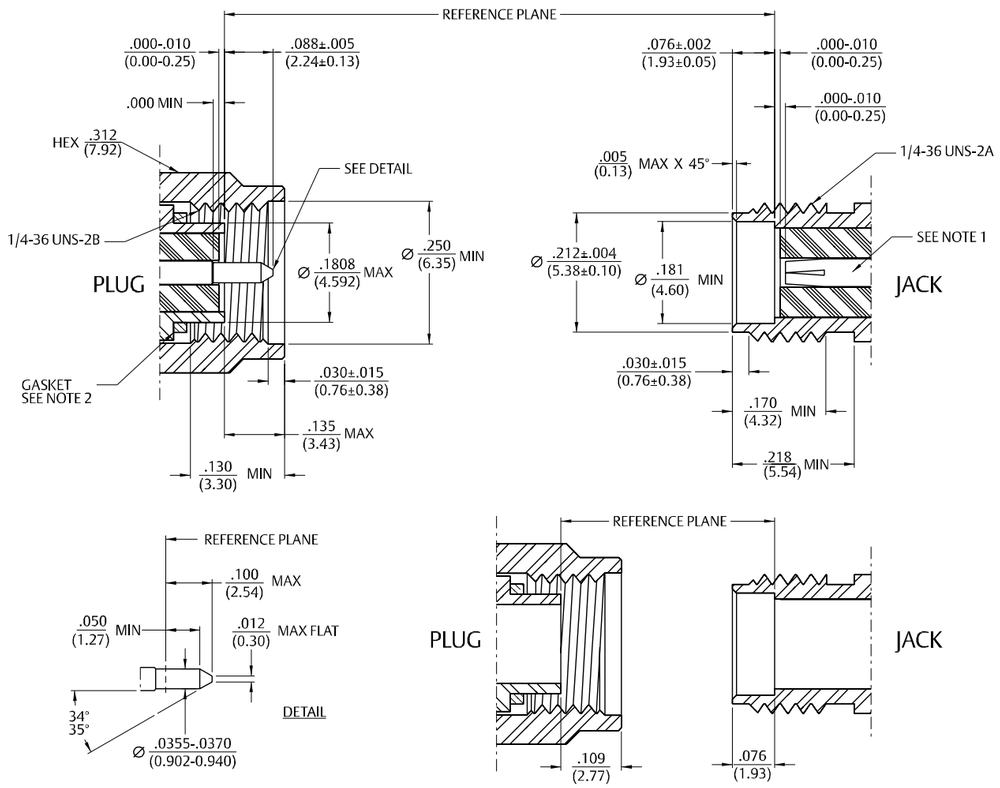
Bodies:	Brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423
Contacts:	Male - brass per ASTM B16, gold plated per MIL-DTL-45204 .00005" min Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00005" min
Nut Retention Spring:	Beryllium copper per ASTM B196, Unplated
Insulators:	PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or Tefzel per ASTM D 3159 or PFA 340 per ASTM D 3307
Expansion Caps:	Brass per ASTM B36, gold plated per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423
Crimp Sleeves:	Copper per ASTM B301 or brass per ASTM B16, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Mounting Hardware:	Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers), gold plated per MIL-DTL-45204 .00005" min or nickel plated per SAE-AMS2423
Seal Rings:	Silicone rubber per A-A-59588A
EMI Gaskets:	Conductive silicone rubber per MIL-G-83528, Type M

** All gold plated parts include a .00005" min. nickel underplate barrier layer*

Mating Engagement for SMA Series

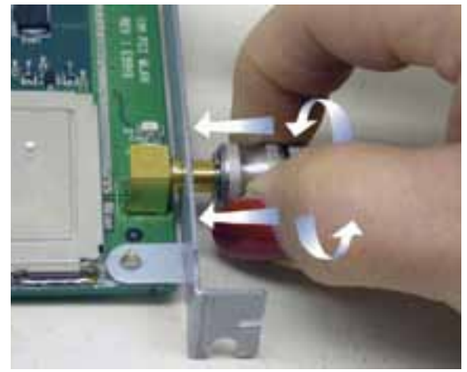
NOTES

1. ID to meet VSWR, contact resistance and insertion withdrawl forces when mated with a dia. .0355-.0370 pin.
2. Gasket is not supplied with brass connectors.



The Johnson line of **SMA Quick-Connect Plug** quickly mates to a standard, threaded SMA Jack receptacle allowing rapid test connections to devices utilizing SMA threaded jacks.

SMA electrical performance is not compromised because the connector retains all the benefits of a threaded coaxial coupling. The final connection is a solid metal to metal coupling not relying on spring forces to maintain the coupling. This results in a more reliable connection with less signal leakage and a lower VSWR than most push-on connectors.



Full MIL-PRF-39012 electrical compatibility is obtained with a push and twist motion. The knurled thumbnut requires only one half to one full turn to create a solid electromechanical connection. Rapid disconnect is accomplished with a twist and pull motion.

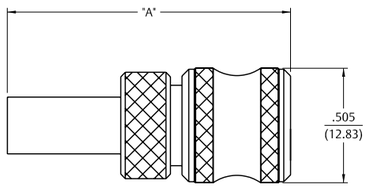
The SMA Quick-Connect Plug Adapter converts a standard SMA Plug test cable into a Quick-Connect cable. This makes the testing process more efficient by reducing the time and effort required to connect and disconnect the test cable.

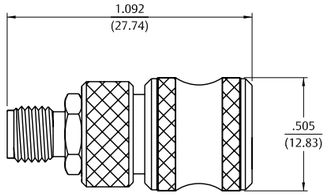
Note: Push-on using front of connector, twist back-end coupling nut to secure.

Plugs		
Cable Type	**Gold Plated***	**"A"**
RG-161, 174, 188, 316	142-1403-001	1.249
RG-188 DS, RG-316 DS	142-1404-001	1.249
RG-58, 141, 303	142-1407-001	1.099
RG-55, 142, 223, 400	142-1408-001	1.249

Adapters
Gold Plated*
142-1901-821

*Nickel plated coupling hardware, gold plated body
Assembly instructions page 219.





For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Semi-Rigid Cable

Straight Solder Type Plug – with Contact, Captive Nut Thin Wall Connector Interface

Cable Type	Gold Plated	Nickel Plated	Fig.	"A"
RG-405	142-0693-001	142-0693-006	1	.405 (10.29)
RG-402	142-0694-001*	142-0694-006*	2	.440 (11.18)

Assembly instructions page 214.
*Mating torque 8 lb-in max, coupling proof torque 8 lb-in max.

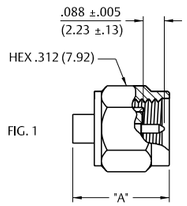


FIG. 1

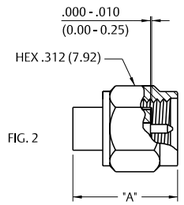
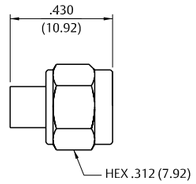


FIG. 2

Straight Solder Type Plug – without Contact, Thread-on Nut

Cable Type	Gold Plated	Nickel Plated
RG-402	142-0694-011	142-0694-016

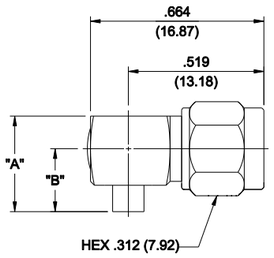
Assembly instructions page 214.
Center conductor of cable serves as contact.



Right Angle Solder Type Plug (1-piece body)

Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-405	142-0693-101	142-0693-106	.336 (8.53)	.253 (6.43)
RG-402	142-0694-101	142-0694-106	.462 (11.73)	.306 (7.77)

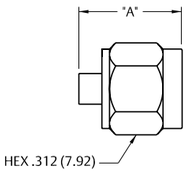
Assembly instructions page 213.



Straight Solder Type Plug – with Contact, Thread-on Nut

Cable Type	Gold Plated	Nickel Plated	"A"
RG-405	142-0693-051	142-0693-056	.405 (10.29)
RG-402	142-0694-051	142-0694-056	.438 (11.13)

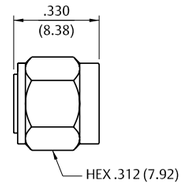
Assembly instructions page 216.



Straight Solder Type Plug – Short Profile – without Contact, Captive Nut

Cable Type	Gold Plated	Nickel Plated
RG-402	142-0694-031	142-0694-036

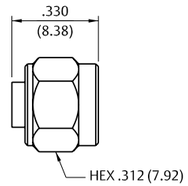
Assembly instructions page 215. Center conductor of cable serves as contact.



Straight Solder Type Plug – without Contact, Slide-on Nut

Cable Type	Gold Plated	Nickel Plated
RG-402	142-0694-021	142-0694-026

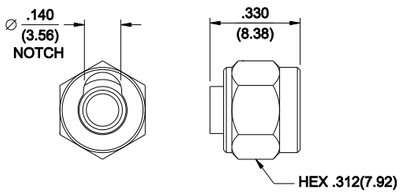
Assembly instructions page 215.
Center conductor of cable serves as contact.



Straight Solder Type Plug – without Contact, Slide-on Notched Nut

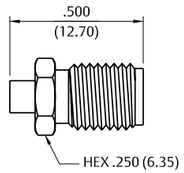
Cable Type	Gold Plated	Nickel Plated
RG-402	142-0694-041	142-0694-046

Assembly instructions page 215. Center conductor of cable serves as contact.



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

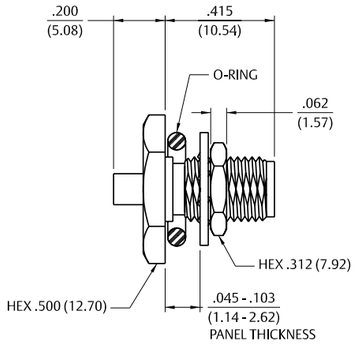
Straight Solder Type Jack



Cable Type	Gold Plated	Nickel Plated
RG-405	142-0593-001	142-0593-006
RG-402	142-0594-001	142-0594-006

Assembly instructions page 214.

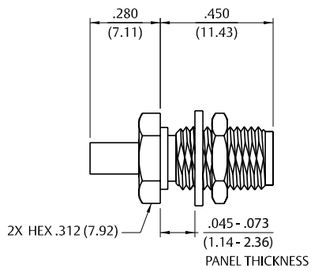
Straight Solder Type Bulkhead Jack with O-Ring



Cable Type	Gold Plated	Nickel Plated
RG-405	142-0593-401	142-0593-406
RG-402	142-0594-401	142-0594-406

Assembly instructions page 214.
Mounting hole layout figure 1 page 194.

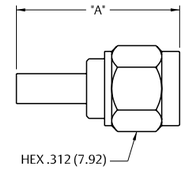
Straight Solder Type Bulkhead Jack



Cable Type	Gold Plated
RG-405	142-0593-411

Assembly instructions page 214.
Mounting hole layout figure 1 page 194.

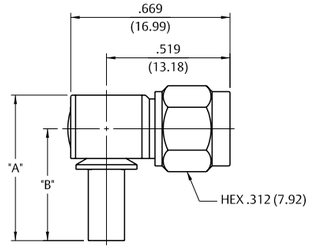
Straight Crimp Type Plug (3-piece) – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated	"A"
RG-178, 196	142-0402-011	142-0402-016	.591 (15.01)
RG-161, 174,188, 316, LMR-100 HPF-100 RF-100	142-0403-011	142-0403-016	.706 (17.93)
RG-188 DS, RG-316 DS	142-0404-011	142-0404-016	.706 (17.93)
RG-58, 141, 303, LMR-195, HPF-195, RF-195	142-0407-011	142-0407-016	.706 (17.93)
RG-55, 142, 223, 400	142-0408-011	142-0408-016	.706 (17.93)
RG-179, 187	142-0433-011	142-0433-016	.706 (17.93)
LMR-200, HPF-200, RF-200	142-0439-001	142-0439-006	.844 (21.44)
LMR-240, HPF-240, RF-240	142-0435-001	142-0435-006	.844 (21.44)

Assembly Instructions: RG-178 page 217. LMR 195, 200 and 240, see page 220.
Other cable groups, see page 219.

Right Angle Crimp Type Plug – Captivated Contact



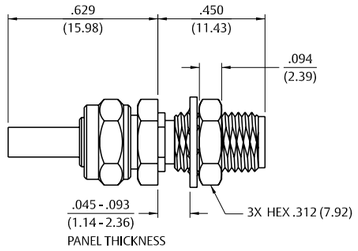
Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-178, 196	142-0402-101	142-0402-106	.611 (15.52)	.470 (11.94)
R-161, 174,188, 316, LMR-100, HPF-100, RF-100	142-0403-101	142-0403-106	.611 (15.52)	.470 (11.94)
RG-188 DS, RG-316 DS	142-0404-101	142-0404-106	.611 (15.52)	.470 (11.94)
LMR-195, HPF-195, RF-195, RG-58, 141, 303	142-0407-101	142-0407-106	.611 (15.52)	.470 (11.94)
RG-55, 142, 223, 400	142-0408-101	142-0408-106	.611 (15.52)	.470 (11.94)
RG-179, 187	142-0433-101	142-0433-106	.611 (15.52)	.470 (11.94)
LMR-200, HPF-200, RF-200	142-0439-101	142-0439-106	.611 (15.52)	.470 (11.94)
LMR-240, HPF-240, RF-240	142-0435-101	142-0435-106	.635 (16.13)	.490 (12.45)

Assembly Instructions: LMR 195, 200 and 240 page 229.
Other cable groups, see page 224.

Illustrations are shown in inches (millimeters).

Straight Crimp Type Bulkhead Jack – Captivated Contact

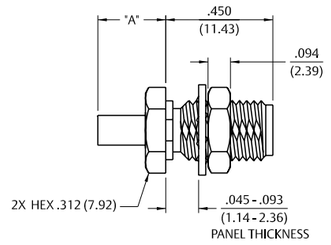
Cable Type	Gold Plated	Nickel Plated
RG-178, 196	142-0302-401	142-0302-406
RG-161, 174,188, 316	142-0303-401	142-0303-406
RG-188 DS, RG-316 DS	142-0304-401	142-0304-406
RG-58, 141, 303	142-0307-401	142-0307-406
RG-55, 142, 223, 400	142-0308-401	142-0308-406



Assembly instructions page 225.
Mounting hole layout figure 1 page 194.

Straight Crimp Type Bulkhead Jack (3-piece) – Solder or Crimp Captivated Conact

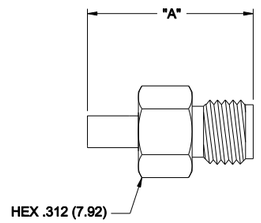
Cable Type	Gold Plated	Nickel Plated	"A"
RG-178, 196	142-0302-431	142-0302-436	.285 (7.24)
RG-161, RG-16, 174,188, 316, LMR-100 HPF-100 RF-100	142-0303-411	142-0303-416	.385 (9.78)
RG-188 DS, RG-316 DS	142-0304-411	142-0304-416	.385 (9.78)
RG-58, 141, 303, LMR-195, HPF-195, RF-195	142-0307-411	142-0307-416	.385(9.78)
RG-55, 142, 223, 400	142-0308-411	142-0308-416	.385 (9.78)
RG-179, 187	142-0333-411	142-0333-416	.385 (9.78)
LMR-200, HPF-200, RF-200	142-0339-401	142-0339-406	.545 (13.84)
LMR-240, HPF-240, RF-240	142-0335-401	142-0335-406	.545 (13.84)



Assembly Instructions: RG-178 page 217. LMR 195, 200 and 240, see page 220.
Other cable groups, see page 219. Mounting hole layout figure 1 page 194.

Straight Crimp Type Jack (3-piece) – Solder or Crimp Captivated Contact

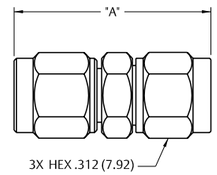
Cable Type	Gold Plated	Nickel Plated	"A"
RG-178, 196	142-0302-011	142-0302-016	.651 (16.54)
RG-161, 174,188, 316	142-0303-011	142-0303-016	.756 (19.20)
RG-188 DS, RG-316 DS	142-0304-011	142-0304-016	.756 (19.20)
RG-58, 141, 303	142-0307-011	142-0307-016	.756 (19.20)
RG-55, 142, 223, 400	142-0308-011	142-0308-016	.756 (19.20)



Assembly Instructions: RG-178 page 217. LMR 195, 200 and 240, see page 220.
Other cable groups, see page 219. Mounting hole layout figure 1 page 194.

Straight Clamp Type Plug – Captivated Contact

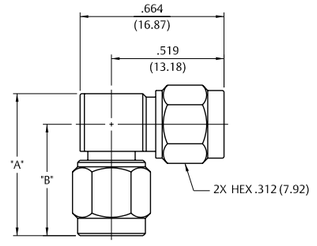
Cable Type	Gold Plated	Nickel Plated	"A"
RG-178, 196	142-0202-011	142-0202-016	.816 (20.73)
RG-161, 174, 188, 316	142-0203-011	142-0203-016	.816 (20.73)
RG-58, 141, 303, 55, 142, 223, 400	142-0207-011	142-0207-016	.895 (22.73)



Assembly instructions page 230.
Mounting hole layout figure 1 page 194.

Right Angle Clamp Type Plug – Captivated Contact

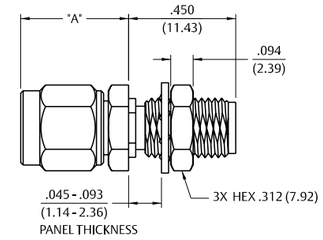
Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-178 196	142-0202-101	142-0202-106	.569 (14.45)	.428 (10.81)
RG-161 174, 188,316	142-0203-101	142-0203-106	.574 (14.58)	.433 (11.00)
RG-58, 141, 303, 55, 142, 223, 400	142-0207-101	142-0207-106	.686 (17.42)	.545 (13.84)



Assembly instructions page 231.
Mounting hole layout figure 1 page 194.

Straight Clamp Type Bulkhead Jack – Captivated Contact

Cable Type	Gold Plated	Nickel Plated	"A"
RG-178, 196	142-0102-401	142-0102-406	.452 (11.48)
RG-161, 174, 188, 316	142-0103-401	142-0103-406	.487 (12.37)
RG-58, 141, 303, 55, 142, 223, 400	142-0107-401	142-0107-406	.531 (13.49)

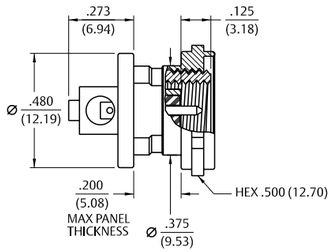


Assembly instructions page 230.

Rear Mount Bulkhead Plug – Antenna Connector

Cable Type	Gold Plated
RG-178, .047 Semi-Rigid	142-0801-421*

* With Nickel mounting nut. Assembly instructions page 216.
Mates with SMA Jack Antenna Interface.



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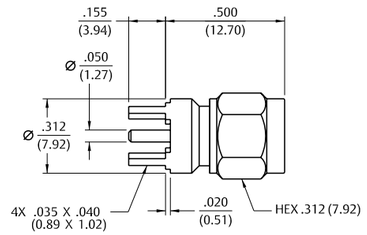
Illustrations are shown in inches (millimeters).

PC Mount

Straight Plug Receptacle

Gold Plated	Nickel Plated
142-0801-201	142-0801-206

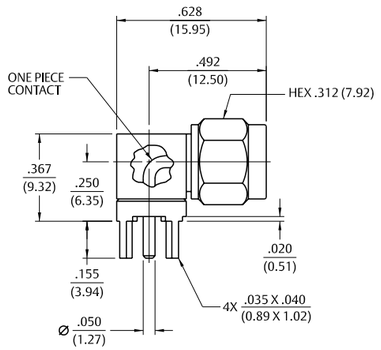
Mounting hole layout figure 2 page 194.



Right Angle Plug Receptacle

Gold Plated	Nickel Plated
142-0801-301	142-0801-306

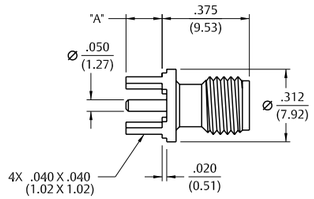
Mounting hole layout figure 2 page 194.



Straight Jack Receptacle

Gold Plated	Nickel Plated	"A"
142-0701-201	142-0701-206	.155 (3.94)
142-0701-231	142-0701-236	.110 (2.79)

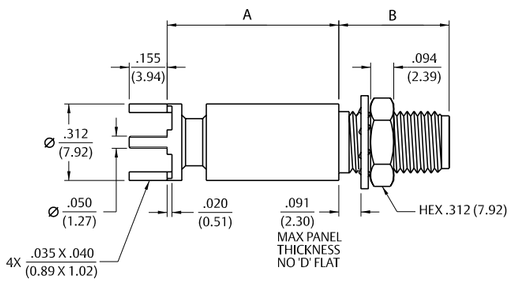
Mounting hole layout figure 2 page 194.



Straight Bulkhead Jack Receptacle

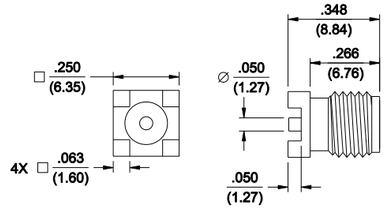
Gold Plated	Nickel Plated	"A"	"B"
142-0701-421	142-0701-426	.700 (17.78)	.450 (11.43)
142-0701-491	142-0701-496	.065 (1.65)	.755 (19.18)

Mounting hole layout figure 2 page 194.



Straight Jack Receptacle – Surface Mount

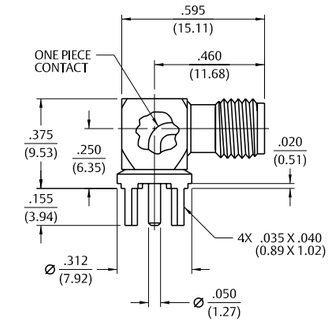
Gold Plated	Packaging
142-0711-201	Stock
142-0711-202	Tape and Reel 500 pcs/reel



Right Angle Jack Receptacle

Gold Plated	Nickel Plated
142-0701-301	142-0701-306

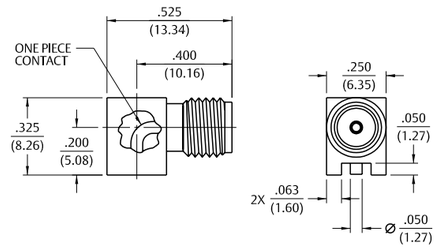
Recommended Land Pattern figure 2 page 194.



Right Angle Jack Receptacle – Surface Mount

Gold Plated	Packaging
142-0711-301	Stock
142-0711-302	Tape and Reel 425 pcs/reel

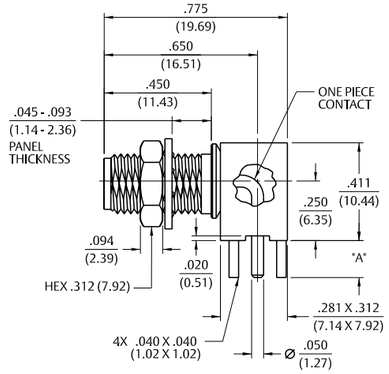
Recommended Land Pattern figure 7 page 194.



Right Angle Bulkhead Jack Receptacle

Gold Plated	Nickel Plated	"A"
142-0701-501	142-0701-506	.155 (3.94)
142-0701-551	142-0701-556	.110 (2.79)

Mounting hole layout figure 1 and 2 page 194.



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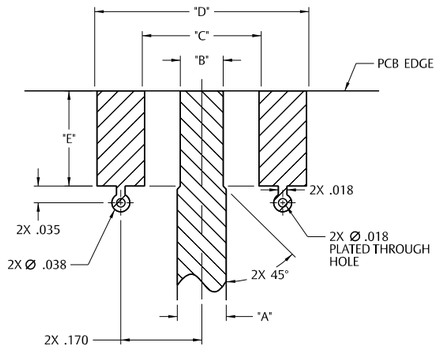
Illustrations are shown in inches (millimeters).

PC Mount

The **End Launch** connector is attached to the circuit board by inserting the board edge between the legs and soldering the legs and center conductor to pads on the board. For optimum high frequency performance, the connector to circuit board transition must be adjusted for low VSWR. To compensate for the transition from coax to microstrip, trace widths "A" and "B" must be adjusted based on circuit board thickness. When properly adjusted, this technique yields a low VSWR over a wide bandwidth.

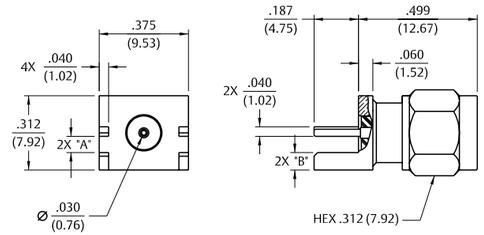
The tabulated dimensions "A", "B", "C", 'D', and "E" were determined experimentally to achieve low VSWR (typically less than 1.5 up to 18 GHz). The circuit board used connectors for these tests was double-sided FR 4 with 1 oz. copper on both sides. The copper was left on the bottom of the board to create a ground plane for the 50 Ohm microstrip structure. While not all inclusive, these dimensions are given as reference information for selected SMA End Launch connectors. Further adjustments may be necessary depending upon the application. All dimensions are in inches.



Part No.	Base Width	Board Thickness	"A"	"B"	"C"	"D"	"E"
142-0701-801/806	.375	.062	.103	.090	.250	.440	.200
142-0701-851/858	.375	.062	.103	.090	.250	.440	.200
142-0701-871/876	.375	.062	.103	.090	.250	.440	.200
142-0711-821/826	.250	.062	.103	.070	.170	.380	.165
142-0711-871/876	.375	.047	.083	.075	.250	.440	.200
142-0711-881/886	.375	.047	.083	.075	.250	.440	.200
142-0701-881/886	.375	.031	.050	.045	.250	.440	.200

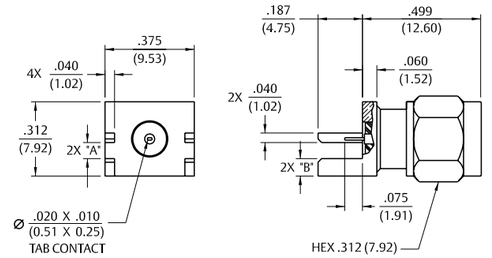
Tabulated Dimensions "A", "B", "C", and "D" are symmetrical about the center line.

End Launch Plug Receptacle – Round Contact



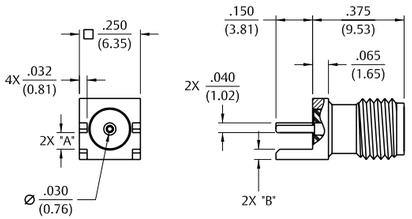
Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
142-0801-801	142-0801-806	.062 (1.57)	.068 (1.73)	.073 (1.85)
142-0801-821	142-0801-826	.042 (1.07)	.048 (1.22)	.093 (2.36)

End Launch Plug Receptacle – Tab Contact



Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
142-0801-811	142-0801-816	.062 (1.57)	.068 (1.73)	.083 (2.11)
142-0801-831	142-0801-836	.042 (1.07)	.048 (1.22)	.103 (2.62)

End Launch Plug Receptacle – Round Contact



Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
142-0711-821	142-0711-826	.062 (1.57)	.068 (1.73)	.042 (1 .07)
142-0711-841	142-0711-846	.042 (1.07)	.048 (1.22)	.062 (1.57)

Coupling proof torque 8 lb-ins maximum without support .083 (2.11) wrench.

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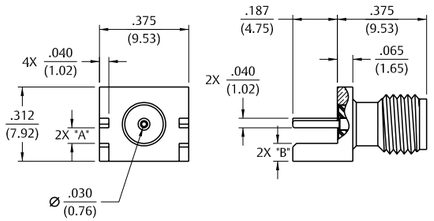
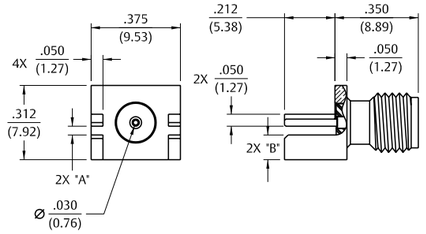
Illustrations are shown in inches (millimeters).

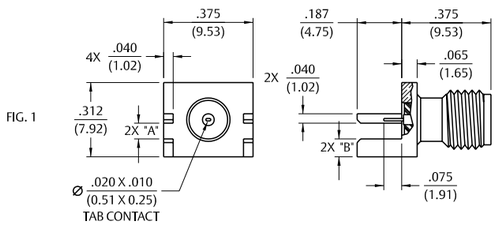
End Launch Jack Receptacle – Round Contact

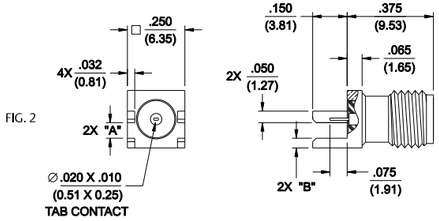




Gold Plated	Nickel Plated	Board Thickness	"A"	"B"	Figure
142-0701-801	142-0701-806	.062 (1.57)	.068 (1.73)	.073 (1.85)	1
142-0701-831	142-0701-836	.042 (1.07)	.048 (1.22)	.093 (2.36)	1
142-0701-881	142-0701-886	.031 (0.79)	.037 (0.94)	.104 (2.64)	2
142-0711-871	142-0711-876	.047 (1.19)	.053 (1.35)	.088 (2.24)	1

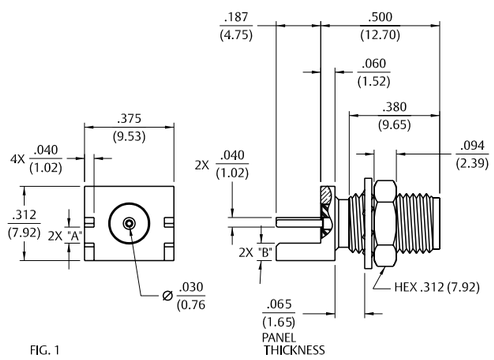
End Launch Jack Receptacle – Tab Contact

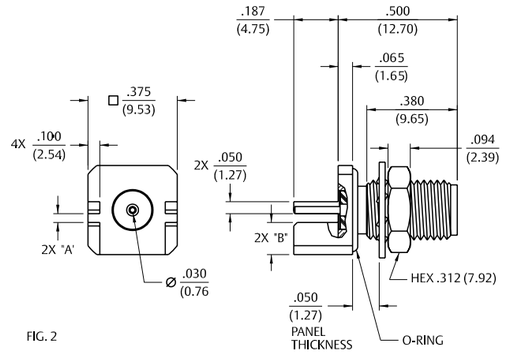




Gold Plated	Nickel Plated	Board Thickness	"A"	"B"	Figure
142-0701-851	142-0701-856	.062 (1.57)	.068 (1.73)	.083 (2.11)	1
142-0701-841	142-0701-846	.042 (1.07)	.048 (1.22)	.103 (2.62)	1
142-0711-881	142-0711-886	.047 (1.19)	.053 (1.35)	.098 (2.24)	1
142-0721-811	142-0721-816	.025 (0.64)	.030 (0.76)	.121 (3.07)	1
142-0721-861	142-0721-866	.032 (0.81)	.037 (0.94)	.083 (2.11)	2

End Launch Bulkhead Jack Receptacle – Round Contact

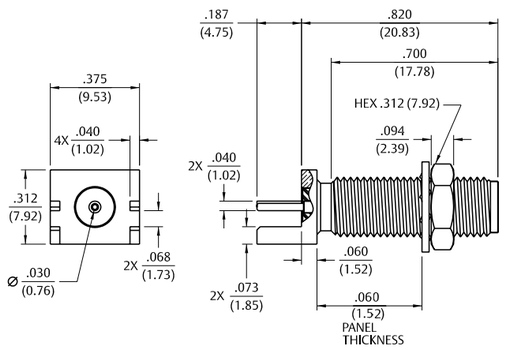




Gold Plated	Nickel Plated	Board Thickness	"A"	"B"	"O" Ring	Figure
142-0701-871	142-0701-876	.062 (1.57)	.068 (1.73)	.073 (1.85)	No	1
142-0721-871	142-0721-876	.074 (1.88)	.080 (2.03)	.061 (1.55)	No	1
142-0721-841	142-0721-846	.069 (1.75)	.075 (1.91)	.066 (1.68)	No	1
142-0731-861	142-0731-866	.031 (0.79)	.037 (0.94)	.135 (3.43)	Yes	2

End Launch Bulkhead Jack Receptacle – Round Contact

Gold Plated	Nickel Plated	Board Thickness
142-0711-811	142-0711-816	.062 (1.57)



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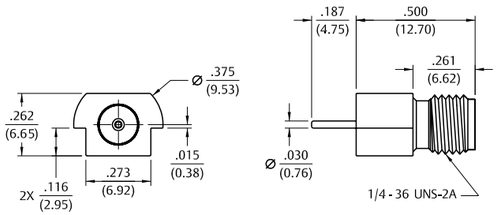
Illustrations are shown in inches (millimeters).

Bulkhead Mount

End Launch Jack Receptacle – Surface Mount

Gold Plated	Packaging
142-0721-881	Stock
142-0721-882	Tape and Reel 475 pcs/reel

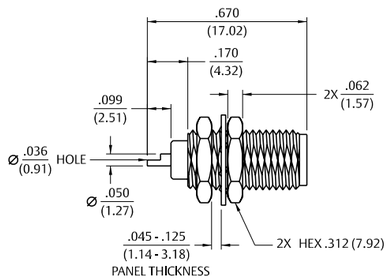
Recommended land pattern figure 22 page 195.



Front Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
142-0701-411	142-0701-416

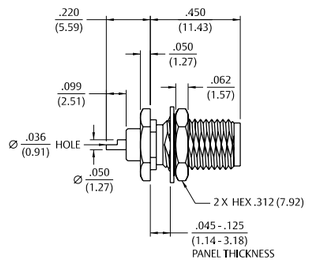
Mounting hole layout figure 1 page 194.



Rear Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
142-0701-401	142-0701-406

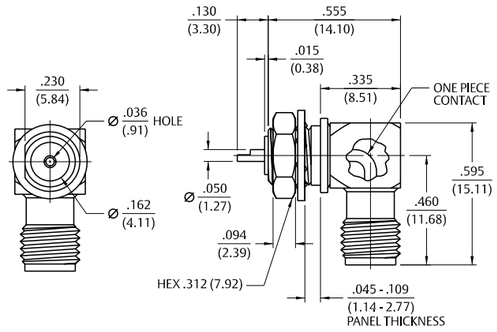
Mounting hole layout figure 1 page 194.



Right Angle Bulkhead Mount Jack Receptacle

Gold Plated	Nickel Plated
142-0701-531	142-0701-536

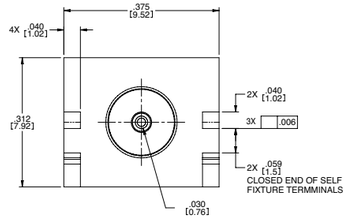
Mounting hole layout figure 1 page 194.

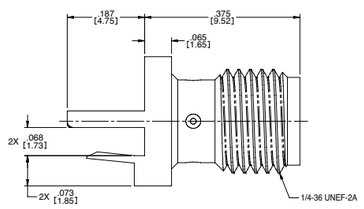


Gold Plated, Round Contact

Part No.	Board Thickness
142-0791-801	.062 (1.57)

Assembly instructions page 227.

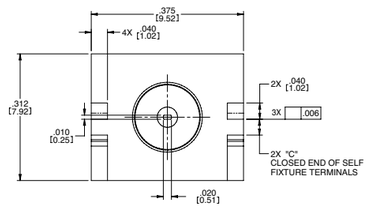


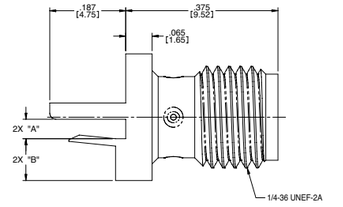


Gold Plated, Tab Contact

Part No.	Board Thickness	"A"	"B"	"C"
142-0791-811	.042 (1.07)	.048 (1.22)	.103 (2.62)	.039 (0.99)
142-0791-821	.062 (1.57)	.068 (1.73)	.083 (2.11)	.059 (1.50)

Assembly instructions page 227.

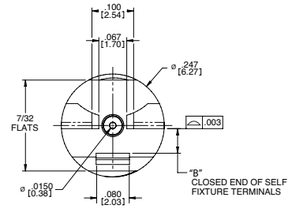


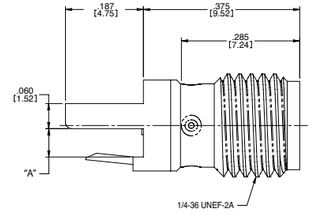


Gold Plated, Round Contact – High Frequency

Part No.	Frequency Range	Board Thickness	"A"	"B"
142-1701-821	0-26.5 GHz	.062 (1.57)	.068	.059
142-1701-831	0-26.5 GHz	.059 (1.49)	.063	.054

Assembly instructions page 227.





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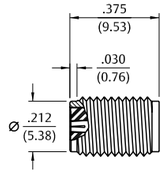
Illustrations are shown in inches (millimeters).

Spark Plugs

Jack Receptacle – Thread Mount Field Replaceable

Gold Plated	Nickel Plated	Accepts Pin Size
142-1731-001	142-1731-006	.020 (0.51)
142-1731-011	142-1731-016	.036 (0.91)

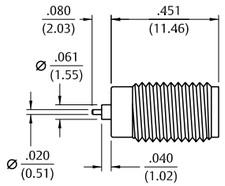
Mounting hole layout figure 19 page 195.



Jack Receptacle – Thread Mount Extended Dielectric (Non-Hermetic)

Gold Plated	Nickel Plated
142-1731-021	142-1731-026

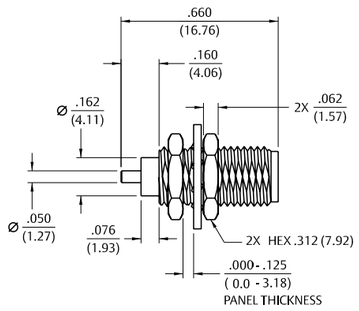
Mounting hole layout for 142-1731-021 figure 19 page 195.
Mounting hole layout for 142-1731-026 figure 18 page 195.



Jack Receptacle – Thread Mount with Hardware Extended Dielectric Bulkhead

Gold Plated	Nickel Plated
142-1731-031	142-1731-036

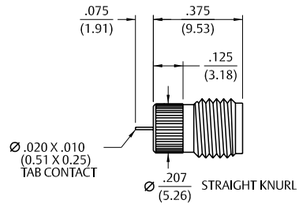
Mounting hole layout for 142-1731-031 figure 18 page 195.
Mounting hole layout for 142-1731-036 figure 1 page 194.



Jack Receptacle – Knurl Mount* Tab Contact

Gold Plated	Nickel Plated
142-1721-001	142-1721-006

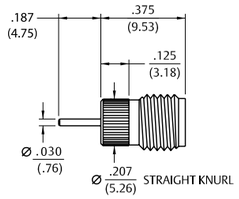
* Not intended for use in materials harder than Rockwell B82.
Assembly tool 140-0000-954 page 188.
Mounting hole layout figure 17 page 195.



Jack Receptacle – Knurl Mount* Round Contact

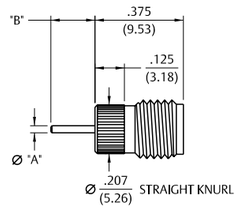
Gold Plated	Nickel Plated
142-1721-011	142-1721-016

* Not intended for use in materials harder than Rockwell B82.
Assembly tool 140-0000-954 page 188.
Mounting hole layout figure 17 page 195.



Spark Plugs

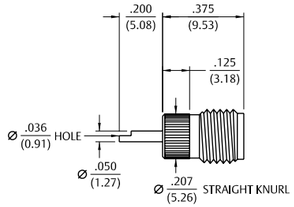
Jack Receptacle – Knurl Mount* Round Contact



Gold Plated	Nickel Plated	"A"	"B"
142-1721-011	142-1721-016	.030 (0.76)	.187 (3.18)
142-1721-021	142-1721-026	.050 (1.24)	.190 (4.83)

* Not intended for use in materials harder than Rockwell B82.
Mounting hole layout figure 17 page 195.

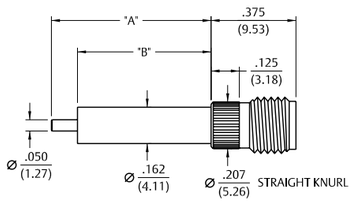
Jack Receptacle – Knurl Mount* Solder Cup Contact



Gold Plated	Nickel Plated
142-0701-481	142-0701-486

* Not intended for use in materials harder than Rockwell B82.
Mounting hole layout figure 17 page 195.

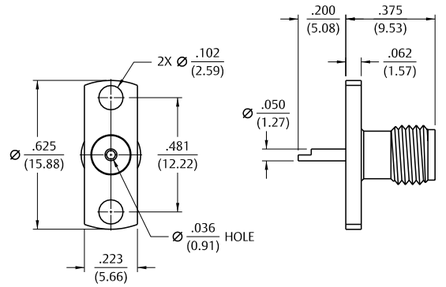
Jack Receptacle – Knurl Mount* Extended Dielectric



Gold Plated	Nickel Plated	"A"	"B"
142-1721-031	142-1721-036	.190 (4.83)	.095 (2.41)
142-1721-041	142-1721-046	.240 (6.10)	.180 (4.57)
142-1721-051	142-1721-056	.705 (17.91)	.590 (14.99)

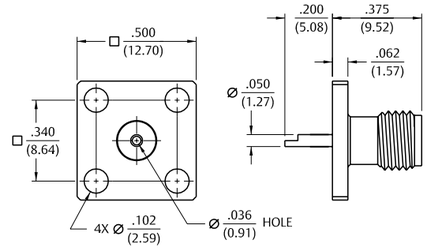
* Not intended for use in materials harder than Rockwell B82.
Mounting hole layout figure 17 page 195.

2-Hole Flange Mount Jack Receptacle – Flush Dielectric



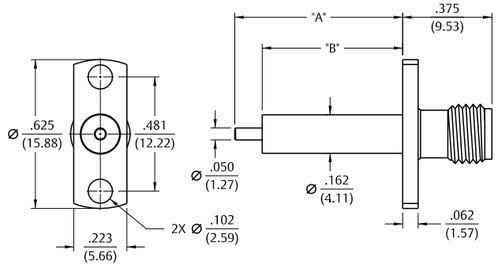
Gold Plated	Nickel Plated
142-0701-621	142-0701-626

4-Hole Flange Mount Jack Receptacle – Flush Dielectric



Gold Plated	Nickel Plated
142-0701-631	142-0701-636

2-Hole Flange Mount Jack Receptacle – Extended Dielectric



Gold Plated	Nickel Plated	"A"	"B"
142-1701-131	142-1701-136	.705 (17.91)	.590 (14.99)
142-1701-031	142-1701-036	.240 (6.10)	.180 (4.57)

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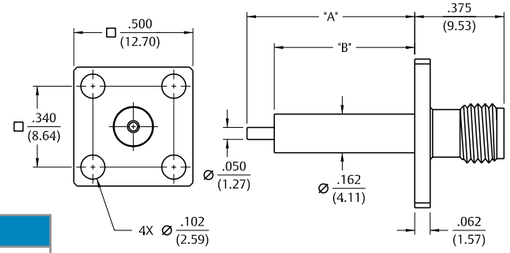
Illustrations are shown in inches (millimeters).

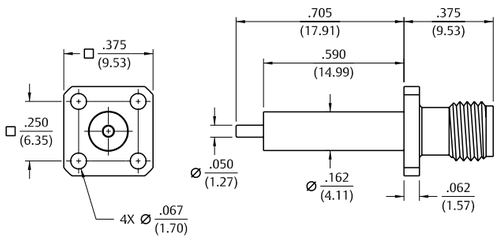
Panel Mount

4-Hole Flange Mount Jack Receptacle – Extended Dielectric



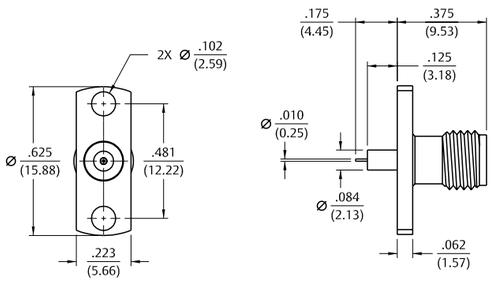
Gold Plated	Nickel Plated	"A"	"B"
142-1701-121	142-1701-126	.705 (17.91)	.590 (14.99)
142-1701-041	142-1701-046	.190 (4.83)	.095 (2.41)

4-Hole Flange Mount Jack Receptacle – Extended Dielectric



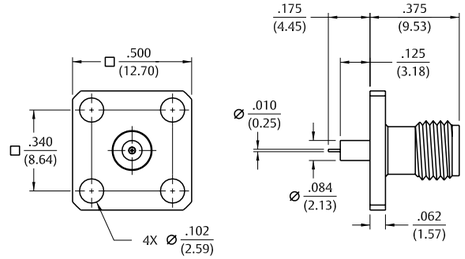
Gold Plated	Nickel Plated
142-1701-011	142-1701-016

2-Hole Flange Mount Jack Receptacle – Extended Dielectric



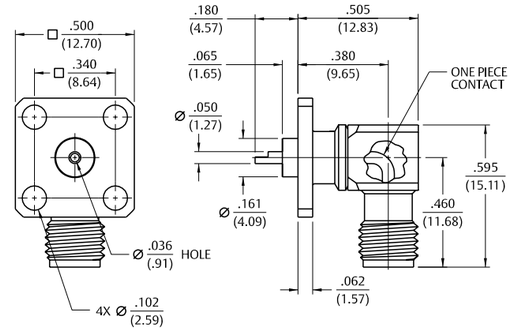
Gold Plated	Nickel Plated
142-1701-201	142-1701-206

4-Hole Flange Mount Jack Receptacle – Extended Dielectric



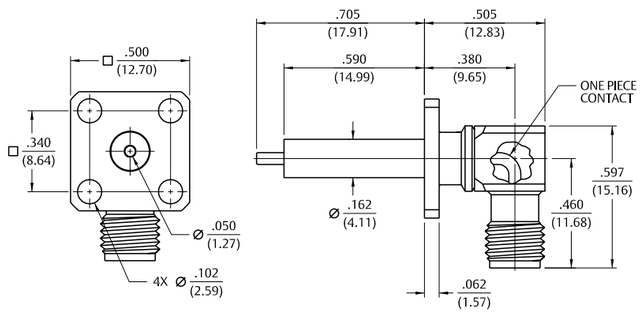
Gold Plated	Nickel Plated
142-1701-191	142-1701-196

4-Hole Right Angle Flange Mount Jack Receptacle – Extended Dielectric



Gold Plated	Nickel Plated
142-0701-701	142-0701-706

4-Hole Right Angle Flange Mount Jack Receptacle – Extended Dielectric

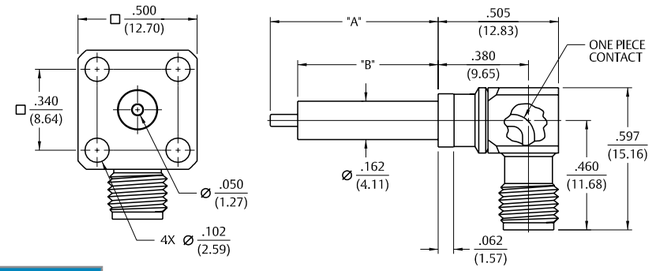


Gold Plated	Nickel Plated
142-1711-001	142-1711-006

Illustrations are shown in inches (millimeters).

Panel Mount

2-Hole Right Angle Flange Mount Jack Receptacle – Extended Dielectric 90° Orientation

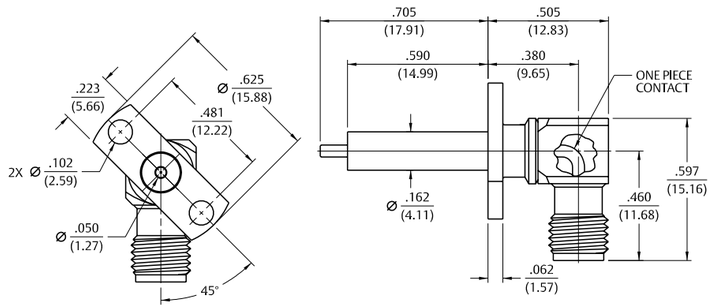


Gold Plated	Nickel Plated	"A"	"B"
142-1711-011	142-1711-016	.705 (17.91)	.590 (14.99)
142-1711-061	142-1711-066	.195 (4.95)	.130 (3.30)

2-Hole Right Angle Flange Mount Jack Receptacle – Extended Dielectric +45° Orientation

Gold Plated	Nickel Plated
142-1711-021	142-1711-026

2-Hole Right Angle Flange Mount Jack Receptacle – Extended Dielectric -45° Orientation



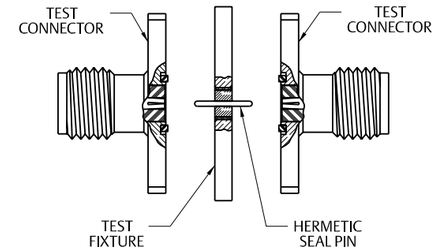
Gold Plated	Nickel Plated
142-1711-031	142-1711-036

Application Notes

The field replaceable style of connector is known by many names in the industry, such as MIC launcher, hermetic seal launcher, spark plug launcher, etc. Some types, such as those known as "spark plugs," have the hermetic seal incorporated into the connector. These types require special welding to install and can not be replaced without destroying the hermeticity of the circuit housing. True field replaceable connectors, such as the Johnson line, are easy to install and replace. Because the hermetic seal is not incorporated into the connector design, the connector can be removed and replaced without destroying the hermetic seal or the hermeticity of the circuit housing.

All of the above-mentioned connector types perform the same basic function-creating a transition from microstrip circuitry to a coaxial transmission line. Whenever possible, the hermetic seal pin diameter should be chosen as close as possible to the microstrip trace width. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated which involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

The plot shown below is representative of the typical return loss of a Johnson SMA field replaceable connector. To produce the data shown below, a test fixture is created using the appropriate Johnson hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The return loss data shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.



Although we do not publish a VSWR specification for field replaceable connectors, typical connector VSWR can be expected to be better than 1.1 + .01f (f = GHz). A VSWR specification is not stated because an industry standardized method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the application for the following reasons:

1. The choice of hermetic seal to be used by the customer is not specified by the connector manufacturer. Hermetic seals produced by different manufacturers will not have the same electrical characteristics. For optimum electrical performance, we recommend the use of our standard 142-1000-001, 002, 003 and 004 hermetic seals for pin diameters of .012 (.30), .015 (.38), .018 (0.46) and .020 (0.51). Custom hermetic seal configurations can be quoted.

2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Emerson does not recommend the addition of a counter bore in the circuit housing to accommodate solder washers as solder voids will cause electrical discontinuities.

3. As stated above, the transition between the hermetic seal pin and the microstrip trace will affect electrical performance. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry. We cannot recommend one method over the other as this is dependent upon the customer's application.

"As always, quotes for non-standard field replaceable connectors and/or hermetic seals are welcome."

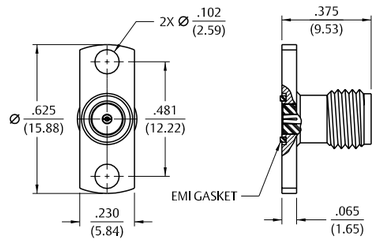
For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Field Replaceable Panel Mount

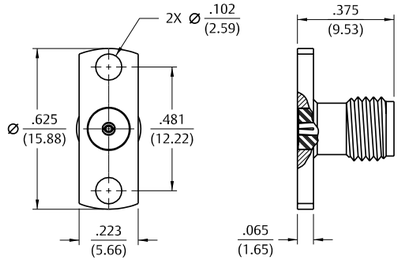
2-Hole Flange Mount Jack Receptacle – with EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.012 (0.30)	142-1701-601	142-1701-606
.015 (0.38)	142-1701-611	142-1701-616
.018 (0.46)	142-1701-621	142-1701-626



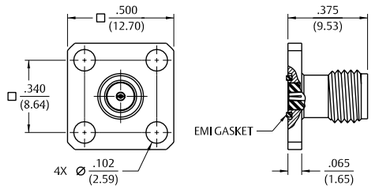
2-Hole Flange Mount Jack Receptacle – without EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.020 (0.51)	142-1701-631	142-1701-636
.036 (0.91)	142-1701-641	142-1701-646



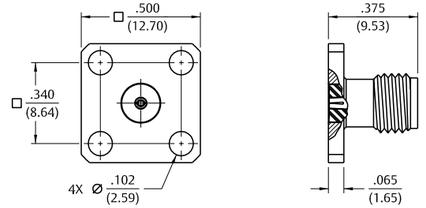
4-Hole Flange Mount Jack Receptacle – with EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.012 (0.30)	142-1701-501	142-1701-506
.015 (0.38)	142-1701-511	142-1701-516
.018 (0.46)	142-1701-521	142-1701-526



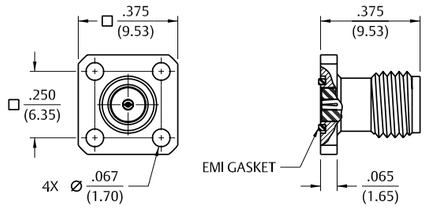
4-Hole Flange Mount Jack Receptacle – without EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.020 (0.51)	142-1701-531	142-1701-536
.036 (0.91)	142-1701-541	142-1701-546



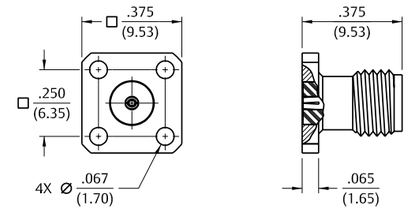
4-Hole Flange Mount Jack Receptacle – with EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.012 (0.30)	142-1701-551	142-1701-556
.015 (0.38)	142-1701-561	142-1701-566
.018 (0.46)	142-1701-571	142-1701-576



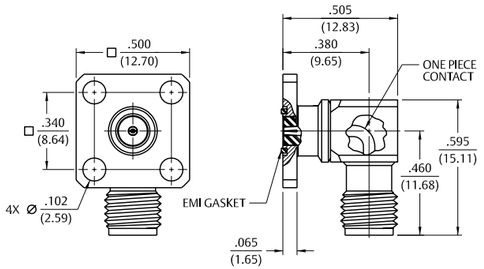
4-Hole Flange Mount Jack Receptacle – without EMI Gasket

Accepts Pin Size	Gold Plated	Nickel Plated
.020 (0.51)	142-1701-581	142-1701-586
.036 (0.91)	142-1701-591	142-1701-596



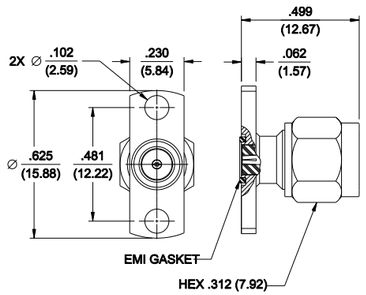
Field Replaceable Panel Mount

4-Hole Right Angle Flange Mount Jack Receptacle – with EMI Gasket



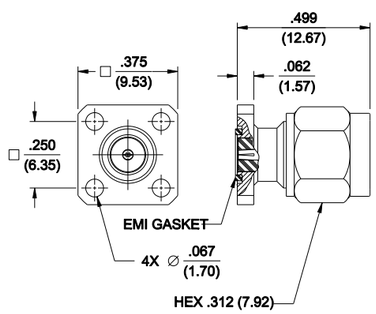
Accepts Pin Size	Gold Plated	Nickel Plated
.015 (0.38)	142-1711-511	142-1711-516
.018 (0.46)	142-1711-521	142-1711-526

2-Hole Flange Mount Plug Receptacle – with EMI Gasket

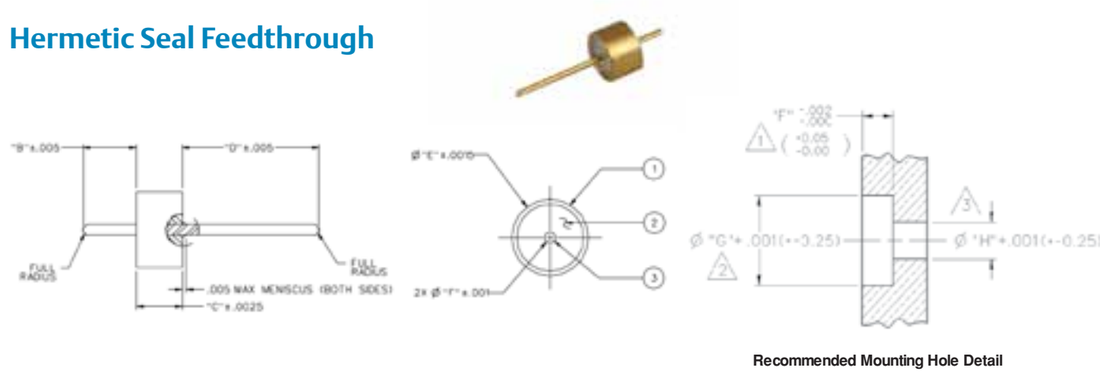


Accepts Pin Size	Gold Plated	Nickel Plated
.012 (0.30)	142-1801-601	142-1801-606
.015 (0.38)	142-1801-611	142-1801-616
.018 (0.46)	142-1801-621	142-1801-626

4-Hole Flange Mount Plug Receptacle – with EMI Gasket



Hermetic Seal Feedthrough



Recommended Mounting Hole Detail

Part No.	Item 1 Outer Ring	Item 2 Insulator	Item 3 Pin	"A"	"B"	"C"	"D"	"E"
142-1000-001	Kovar Gold pl .00005 min over Nickel pl .000005 min	Glass Corning 7052 or equivalent	Kovar Gold pl .00005 min over Nickel pl .000005 min	.070 (1.78)	.0625 (1.59)	.180 (4.57)	.0985 (2.50)	.012 (0.30)
142-1000-002	Kovar Gold pl .00005min over Nickel pl .000005 min	Glass Corning 7070 or equivalent	Kovar Gold pl .00005 min over Nickel pl .000005 mm	.072 (1.83)	.0625 (1.59)	.180 (4.57)	.0985 (2.50)	.015 (0.38)
142-1000-003	Kovar Gold pl .00005 min over Nickel pl .000005 min	Glass Corning 7050 or equivalent	Kovar Gold pl .00005 min over Nickel p1 .000005 min	.072 (1.83)	.0600 (1.52)	.180 (4.57)	.1100 (2.79)	.018 (0.46)
142-1000-004	Kovar Gold pl .00005min over Nickel pl .000005 min	Glass Corning 7052 or equivalent	Kovar Gold pl .00005 min over Nickel pl .000005 min	.070 (1.78)	.0600 (1.52)	.203 (5.16)	.1580 (4.01)	.020 (0.51)

Mounting Hole Dimensions

Part No.	Pin Diameter	"F"	"G"	Air "H"	Teflon* "H"
142-1000-001	.012 (0.30)	.063 (1.60)	.102 (2.59)	.028 (0.71)	.039 (0.99)
142-1000-002	.015 (0.38)	.063 (1.60)	.102 (2.59)	.035 (0.89)	.049 (1.24)
142-1000-003	.018 (0.46)	.060 (1.52)	.114 (2.90)	.042 (1.07)	.059 (1.50)
142-1000-004	.020 (0.51)	.060 (1.52)	.162 (4.11)	.046 (1.17)	.065 (1.65)

* Teflon is a registered trademark of DuPont

Notes:

1. The hermetic seal should be mounted as flush as possible with the housing. Excessive recession will create a high impedance air gap which degrades electrical performance.
2. The use of an additional counterbore to accommodate a solder ring for seal mounting is not recommended. A slight chamfer may be used if care is taken to completely fill the area with solder—avoid air gaps.
3. Dimensions shown are given to achieve 50 Ohms with either air or a teflon insulator. A teflon insulator may be helpful insupporting small pin diameters.

Electrical

Impedance:	50 Ohms
Frequency Range:	DC to 26.5 GHz
VSWR:	Dependent upon application
Working Voltage:	250 VRMS max at sea level
Dielectric Withstanding Voltage:	500 VRMS min at sea level
Insulation Resistance:	5000 Megohm min
Insertion Loss:	.015F dB max (F in GHz)

Environmental

Hermeticity:	$1x10^{-8}$ cc/sec at one atmosphere
Solderability:	MIL-STD-202, Method 209
Operating Temperature:	-55° C to +165° C

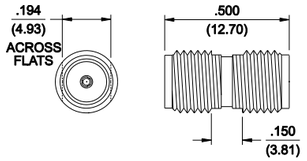
For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

In-Series Adapters

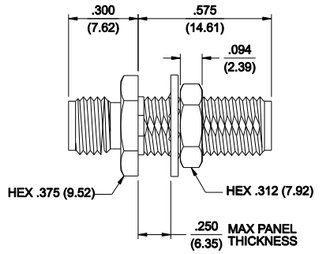
Jack to Jack Adapter

Gold Plated	Nickel Plated
142-0901-801	142-0901-806



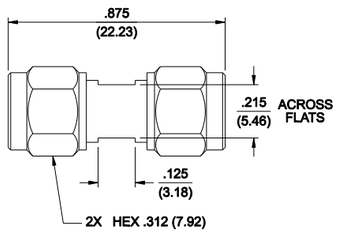
Jack to Bulkhead Jack Adapter

Gold Plated	Nickel Plated
142-0901-401	142-0901-406



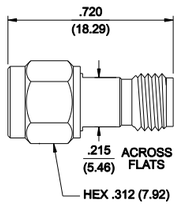
Plug to Plug Adapter

Gold Plated	Nickel Plated
142-0901-811	142-0901-816



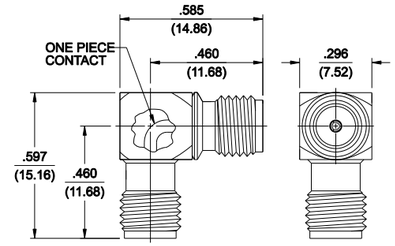
Plug to Jack Adapter

Gold Plated	Nickel Plated
142-0901-821	142-0901-826



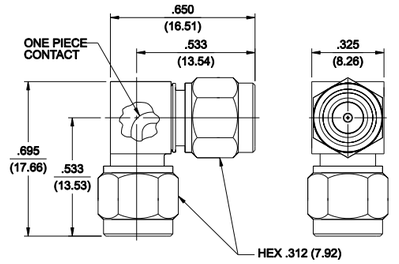
Right Angle Jack to Jack Adapter

Gold Plated
142-0901-921



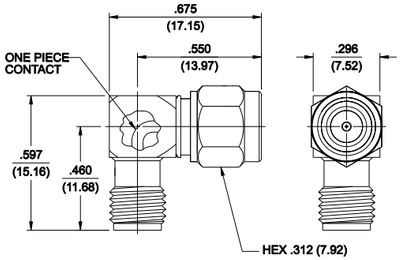
Right Angle Plug to Plug Adapter

Gold Plated
142-0901-931



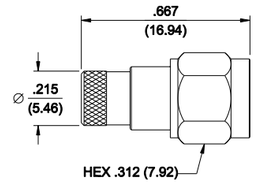
Right Angle Jack to Plug Adapter

Gold Plated
142-0901-941



Dummy Load Plug

Gold Plated	Nickel Plated	Resistance
142-0801-861	142-0801-866	50 Ohm



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range:
Flexible cable connectors ..... 0-12.4 GHz
Flexible cable connectors ..... 0-18.0 GHz

VSWR : (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316, LMR-100 cable	1.15 + .02f	1.15 + .03f
RG-58, LMR-195 cable	1.17 + .025f	1.17 + .06f
RG-142 cable	1.17 + .02f	1.15 + .03f
LMR-200, LMR-240 cable	1.10 + .03f	1.10 + .06f
Uncabled receptacles		N/A

Working Voltage: (VRMS max)	Sea Level	70K Feet
RG-316, LMR-100, 195, 200	250	65
RG-58, RG-142, LMR-240, uncabled receptacles	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)
RG-316; LMR-100, 195, 200 750
RG-58, RG-142, LMR-240, uncabled receptacles 1000
Insulation Resistance: 5000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	3.0	4.0
Center contact (right angle cabled connectors)	4.0	6.0
Outer contact (all connectors)	2.0	N/A
Braid to body (gold plated connectors)	0.5	N/A
Braid to body (nickel plated connectors)	5.0	N/A

Corona Level: (Volts min at 70,000 feet)
RG-316, LMR-100, 195, 200 190
RG-58, RG-142, LMR-240, uncabled receptacles 250
Insertion Loss: (dB max)
Straight flexible cable connectors ..... $0.06\sqrt{f\,(GHz)}$, tested at 6 GHz
Right angle flexible cable connectors ..... $0.15\sqrt{f\,(GHz)}$, tested at 6 GHz
Low loss flexible straight cable connectors ..... $0.06\sqrt{f\,(GHz)}$, tested at 1 GHz
Low loss flexible right angle cable connectors ..... $0.15\sqrt{f\,(GHz)}$, tested at 1 GHz
Uncabled receptacles, field replaceable ..... N/A
RF Leakage: (dB min, tested at 2.5 GHz)
Flexible cable connectors ..... -60 dB
Uncabled receptacles and adapters ..... N/A
RF High Potential Withstanding Voltage:
(VRMS min tested at 4 and 7 MHz)† RG-316; LMR-100, 195, 200 500
RG-58, RG-142, LMR-240, uncabled receptacles 670

† Avoid user injury due to misapplication. See safety advisory definitions.

Mechanical Ratings

Engagement Design: Reverse Polarity, Series SMA
Engagement/Disengagement Force: 2 lb-in max max
Mating Torque: 7 to 10 lb-in
Bulkhead Mounting Nut Torque: 15 lb-in
Coupling Proof Torque: 15 lb-in min
Coupling Nut Retention: 60 lbs min
Contact Retention: 6 lbs min axial force (captivated contacts)
4 oz-in min 4 oz-in min

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
Connectors for RG-316, LMR-100	20	N/A
Connectors for LMR195, 200	30	N/A
Connectors for RG-58, LMR-240	40	N/A
Connectors for RG-142	45	N/A

*Or cable breaking strength whichever is less.
Durability: 500 cycles minimum

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

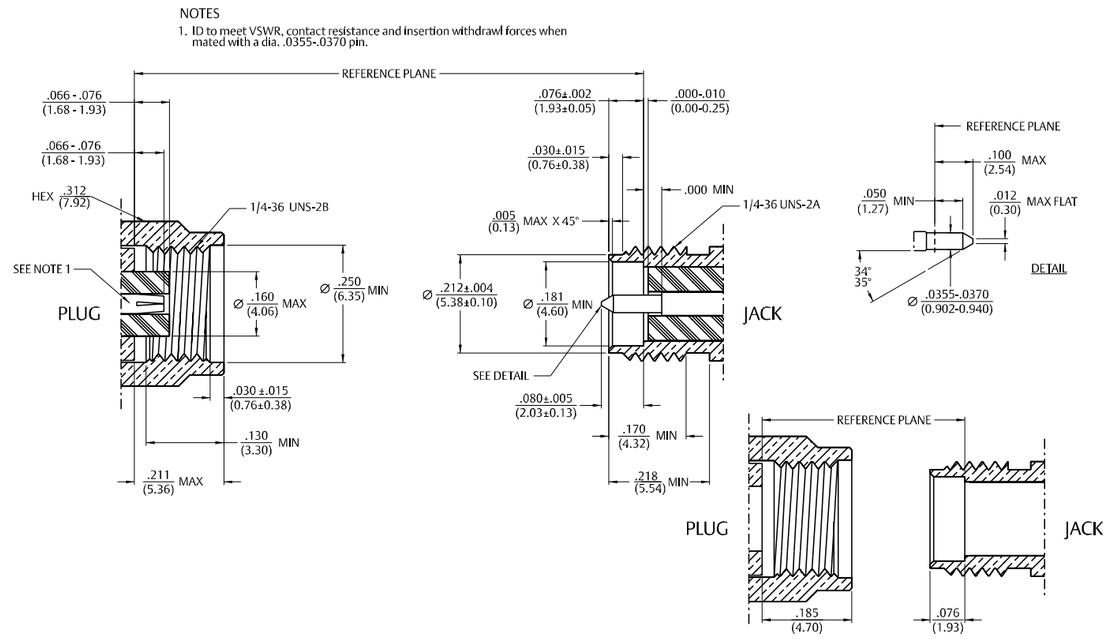
Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

Bodies: Brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min or nickel plated per ASTM B16
Contacts: Male - brass per QQ-B-626, gold plated per MIL-DTL-45204 .00003" min
Female - beryllium copper per ASTM B196, gold plated* per MIL-DTL-45204 .00003" min
Nut Retention Spring: Beryllium copper per ASTM B196, unplated
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or Tefzel per ASTM D 3159
Expansion Caps: Brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423
Crimp Sleeves: Copper per ASTM B301 or brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated* per MIL-DTL-45204 .00001" min

** All gold plated parts include a .00005" min nickel barrier layer.*
† Avoid user injury due to misapplication. See safety advisory definitions.

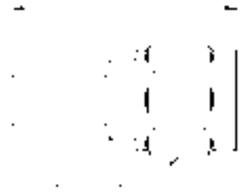
Mating Engagement for SMA Reverse Polarity Series



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Flexible Cable

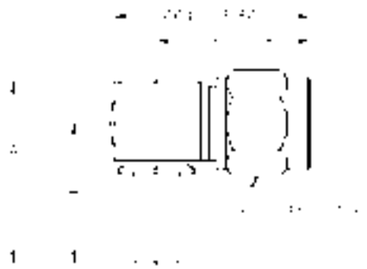
Straight Crimp Type Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated	"A"
RG-316/U, 188, 174, 161, LMR-100 HPF-100, RF-100	142-4403-001	142-4403-006	.706 (17.93)
RG-316 DS, 188 DS	142-4404-001	142-4404-006	.706 (17.93)
RG-58, 141, 303 LMR-195, HPF-195,RF-195	142-4407-001	142-4407-006	.706 (17.93)
RG-142, 55, 223, 400	142-4408-001	142-4408-006	.706 (17.93)
LMR-200, HPF-200, RF-200	142-4439-001	142-4439-006	.844 (21.44)
LMR-240, HPF-240, RF-240	142-4435-001	142-4435-006	.844 (21.44)

Assembly Instructions: LMR 195, 200 and 240 page 219. All other cables page 220.

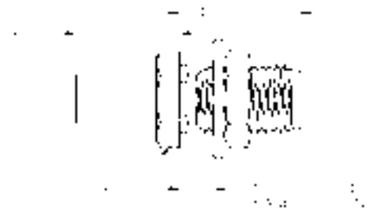
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-316, 188, 174, 161, LMR-100, HPF-100, RF-100	142-4403-101	142-4403-106	.611 (15.52)	.470 (11.94)
RG-316 DS, 188 DS	142-4404-101	142-4404-106	.611 (15.52)	.470 (11.94)
RG-58, 141, 303, LMR-195, HPF-195, RF-195	142-4407-101	142-4407-106	.611 (15.52)	.470 (11.94)
RG-142, 55, 223, 400	142-4408-101	142-4408-106	.611 (15.52)	.470 (11.94)
LMR-200, HPF-200, RF-200	142-4439-101	142-4439-106	.611 (15.52)	.470 (11.94)
LMR-240, HPF-240, RF-240	142-4435-101	142-4435-106	.635 (16.13)	.490 (12.45)

Assembly Instructions: LMR 195, 200 and 240 page 224. All other cables page 229.
Center conductor of cable serves as contact.

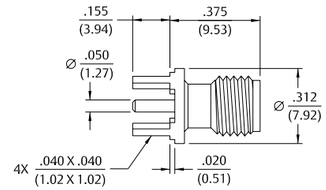
Straight Crimp Type Bulkhead Jack – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-316, 188, 174, 161	142-4303-401	142-4303-406
RG-316 DS, 188 DS	142-4304-401	142-4304-406
RG-58, 141, 303	142-4307-401	142-4307-406
RG-142, 55, 223, 400	142-4308-401	142-4308-406

Assembly instructions page 219.
Mounting hole layout figure 1 page 194.

Straight Jack Receptacle



Gold Plated	Nickel Plated
142-4701-201	142-4701-206

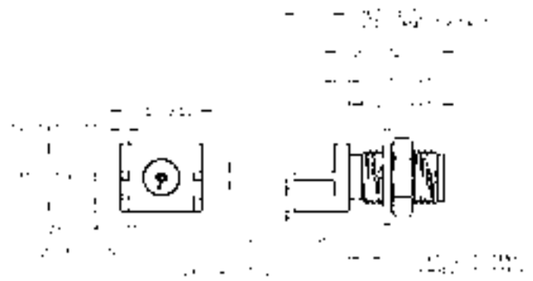
Mounting hole layout figure 2 page 194.

Right Angle Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
142-4701-501	142-4701-506

Mounting hole layout figure 1 and 2 page 194.

End Launch Bulkhead Jack Receptacle



Gold Plated	Nickel Plated	Board Thickness
142-4701-801	142-4701-806	.062 (1.57)

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range:
Flexible cable connectors ..... 0-12.4 GHz
Uncabled receptacles ..... 0-18.0 GHz

VSWR: (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316, LMR-100 cable	1.15 + .02f	1.15 + .03f
RG-58, LMR-195 cable	1.15 + .01f	1.15 + .02f
RG-142 cable	1.15 + .01f	1.15 + .02f
LMR-200, LMR-240 cable	1.10 + .03f	1.10 + .06f
Uncabled receptacles		N/A

Working Voltage: (VRMS max)	Sea Level	70K Feet
RG-316; LMR-100, 195, 200	250	65
RG-58, RG-142, LMR-240, uncabled receptacles	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)
RG-316; LMR-100, 195, 200 750
RG-58, RG-142, LMR-240, uncabled receptacles 1000
Insulation Resistance: 5000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	3.0	4.0
Center contact (right angle cabled connectors)	4.0	6.0
Outer contact (all connectors)	2.0	N/A
Braid to body (gold plated connectors)	0.5	N/A
Braid to body (nickel plated connectors)	5.0	N/A

Corona Level: (Volts min at 70,000 feet)†
RG-316, LMR-100, 195, 200 190
RG-58, RG-142, LMR-240, uncabled receptacles 250
Insertion Loss: (dB max)
Straight flexible cable connectors ..... $0.06\sqrt{f\,(GHz)}$, tested at 6 GHz
Right angle flexible cable connectors ..... $0.15\sqrt{f\,(GHz)}$, tested at 6 GHz
Low loss flexible straight cable connectors ..... $0.06\sqrt{f\,(GHz)}$, tested at 1 GHz
Low loss flexible right angle cable connectors ..... $0.15\sqrt{f\,(GHz)}$, tested at 1 GHz
Uncabled receptacles, field replaceable ..... N/A
RF Leakage: (dB min tested at 2.5 GHz)

† Avoid user injury due to misapplication. See safety advisory definitions.

Mechanical Ratings

Engagement Design: Reverse Thread, Series SMA
Engagement/Disengagement Force: 2 lb-in max
Mating Torque: 7 to 10 lb-in
Bulkhead Mounting Nut Torque: 15 lb-in
Coupling Proof Torque: 15 lb-in min
Coupling Nut Retention: 60 lbs min
Contact Retention: 6 lbs. min axial force (captivated contacts)
4 oz-in min torque (uncabled receptacles)

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
RG-316, LMR-100	20	N/A
LMR195, 200	30	N/A
RG-58, LMR-240	40	N/A
RG-142	45	N/A

*Or cable breaking strength whichever is less.
Durability: 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

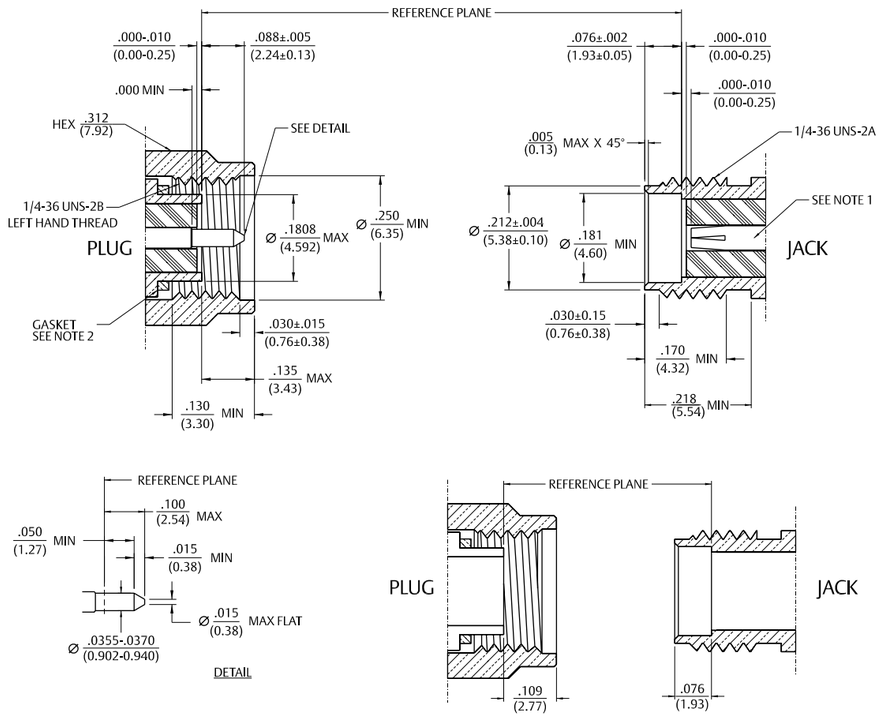
Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

Bodies: Brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min or nickel plated per ASTM B16
Contacts: Male - brass per QQ-B-626, gold plated* per MIL-DTL-45204 .00003" min
Female - beryllium copper per ASTM B196, gold plated* per MIL-DTL-45204 .00003" min
Nut Retention Spring: Beryllium copper per ASTM B196. Unplated
Insulators: PTFE fluorocarbon per ASTM D1710 and ASTM D1457 or Tefzel per ASTM D 3159
Expansion Caps: Brass per ASTM B16, gold plated per MIL-DTL-45204 .00001" min or nickel plated* per SAE-AMS2423
Crimp Sleeves: Copper per ASTM B301 or brass per ASTM B301, gold plated* per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Mounting Nut: Brass per ASTM B16, green chromate over zinc plated Mounting Lockwasher: Phosphor bronze per ASTM B139, gold plated* per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423

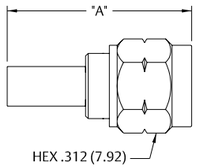
** All gold plated parts include a .00005" min nickel barrier layer.*
† Avoid user injury due to misapplication. See safety advisory definitions.

Mating Engagement for SMA Reverse Thread Series



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

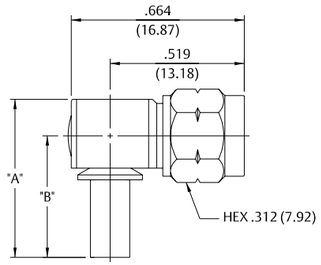
Straight Crimp Type Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated	"A"
RG-316, 188, 174, 161, LMR-100 HPF-100 RF-100	142-5403-001	142-5403-006	.706 (17.93)
RG-316 DS, 188 DS,	142-5404-001	142-5404-006	.706 (17.93)
RG-58, 141, 303 LMR-195, HPF-195, RF-195	142-5407-001	142-5407-006	.706 (17.93)
RG-142, 55, 223, 400	142-5408-001	142-5408-006	.706 (17.93)
LMR-200, HPF-200, RF-200	142-5439-001	142-5439-006	.844 (21.44)
LMR-240, HPF-240, RF-240	142-5435-001	142-5435-006	.844 (21.44)

Assembly Instructions: LMR 195, 200 and 240 page 220. All other cables page 219.

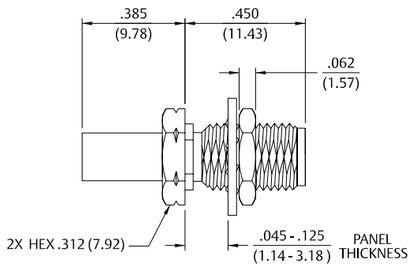
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-316, 188, 174, 161, LMR-100 HPF-100 RF-100	142-5403-101	142-5403-106	.611 (15.52)	.470 (11.94)
RG-316 DS 188 DS	142-5404-101	142-5404-106	.611 (15.52)	.470 (11.94)
RG-58, 141, 303, LMR-195 HPF-195 RF195	142-5407-101	142-5407-106	.611 (15.52)	.470 (11.94)
RG-142, 55, 223, 400	142-5408-101	142-5408-106	.611 (15.52)	.470 (11.94)
LMR-200 HPF-200 RF-200	142-5439-101	142-5439-106	.611 (15.52)	.470 (11.94)
LMR-240 HPF-240 RF-240	142-5435-101	142-5435-106	.635 (16.13)	.490 (12.45)

Assembly instructions: LMR 195, 200 and 240 page 229. All other cables page 224.

Straight Crimp Type Bulkhead Jack – Solder or Crimp



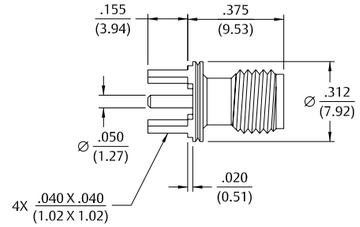
Cable Type	Gold Plated	Nickel Plated
RG-316, 188, 174, 161	142-5303-401	142-5303-406
RG-316 DS, 188 DS	142-5304-401	142-5304-406
RG-58, 141, 303	142-5307-401	142-5307-406
RG-142, 55, 223, 400	142-5308-401	142-5308-406

Assembly instructions page 219.
Mounting hole layout figure 1 page 194.

Straight Jack Receptacle

Gold Plated	Nickel Plated
142-5701-201	142-5701-206

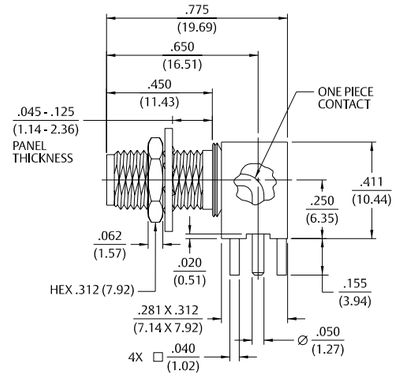
Mounting hole layout figure 2 page 194.



Right Angle Bulkhead Jack Receptacle

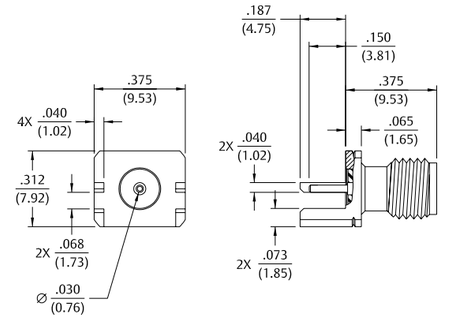
Gold Plated	Nickel Plated
142-5701-501	142-5701-506

Mounting hole layout figures 1 and 2 page 194.



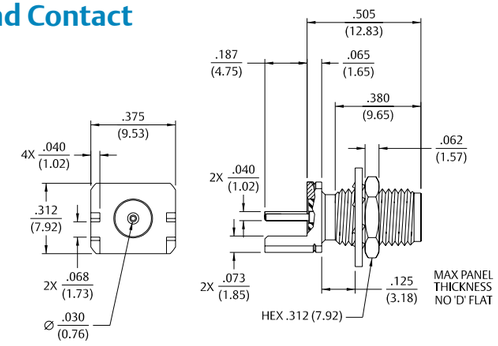
End Launch Bulkhead – Round Contact

Gold Plated	Nickel Plated	Board Thickness
142-5701-801	142-5701-806	.062 (1.57)



End Launch Bulkhead Jack Receptacle – Round Contact

Gold Plated	Nickel Plated	Board Thickness
142-5701-811	142-5701-816	.062 (1.57)



Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: Flexible cable connectors . . . . . 0-12.4 GHz
Uncabled receptacles . . . . . 0-18.0 GHz

VSWR: (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316 cable	1.15 + .02f	1.15 + .03f
RG-58 cable	1.15 + .01f	1.15 + .02f
Uncabled receptacles		N/A

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-316	250	65
RG-58, uncabled receptacles	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)†
RG-316 750
RG-58, uncabled receptacles 1000
Insulation Resistance: 5000 megohms min
Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors, uncabled receptacles)	3.0	4.0
Center contact (right angle cabled connectors)	4.0	6.0
Outer contact (all connectors)	2.0	N/A
Braid to body	0.5	N/A

Corona Level: (Volts min at 70,000 feet)†
RG-316 190
RG-58, uncabled receptacles 250
Insertion Loss: (dB max)
Straight flexible cable connectors . . . . . $0.06\sqrt{f\,(GHz)}$, tested at 6 GHz
Right angle flexible cable connectors . . . . . $0.15\sqrt{f\,(GHz)}$, tested at 6 GHz
Uncabled receptacles . . . . . N/A
RF Leakage: (dB min tested at 2.5 GHz)
Flexible cable connectors . . . . . -60 dB
Uncabled receptacles . . . . . N/A
RF High Potential Withstanding Voltage: (VRMS minimum, tested at 4 and 7 MHz)†
RG-316 500
RG-58, uncabled receptacles 670

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Mechanical Specifications

Engagement Design: MIL-STD-348, Series SMA
Engagement/Disengagement Force: 2 lb-in min max
Mating Torque: 7 to 10 lb-in min
Coupling Proof Torque: 15 lb-in min
Coupling Nut Retention: 60 lbs min
Contact Retention: 6 lbs min axial force (captivated contacts)
4 oz-in min torque (uncabled receptacles)

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
RG-316	20	N/A
RG-58	40	N/A

*Or cable breaking strength whichever is less.
Durability: 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

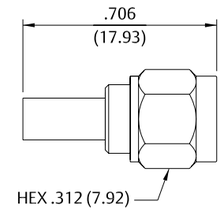
(See non-magnetic materials page 10)

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Straight Crimp Type Plug (3-piece) – Captivated Contact

Cable Type	Gold Plated
RG-316, 188, 174	142-9403-011
RG-316 DS, 188 DS	142-9404-011
RG-58, 141, 303	142-9407-001

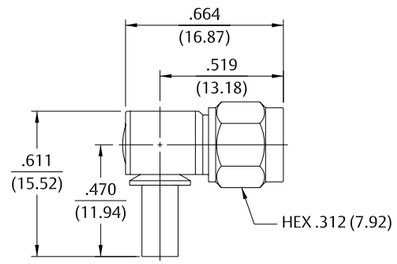
Assembly instructions page 219.



Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated
RG-316, 188, 174	142-9403-101
RG-316 DS, 188 DS	142-9404-101
RG-58, 141	142-9407-101

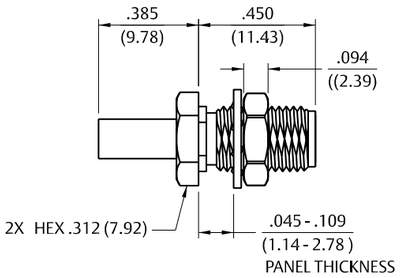
Assembly instructions page 224.



Straight Crimp Type Bulkhead Jack (3-piece) – Captivated Contact

Cable Type	Gold Plated
RG-316, 188, 174	142-9303-411

Assembly instructions page 219.



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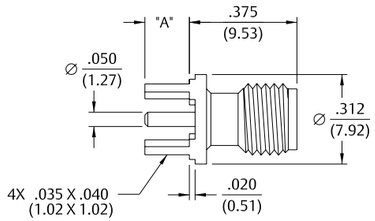
Illustrations are shown in inches (millimeters).

PC Mount

Straight Jack Receptacle

Gold Plated	"A"
142-9701-201	.155 (3.94)
142-9701-211	.110 (2.79)

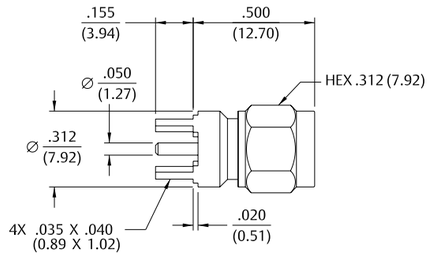
Mounting hole layout figure 3 on page 194.



Straight Plug Receptacle

Gold Plated
142-9801-201

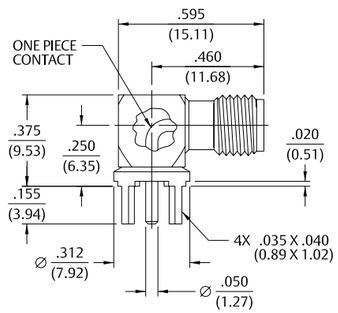
Mounting hole layout figure 3 on page 194.



Right Angle Jack Receptacle

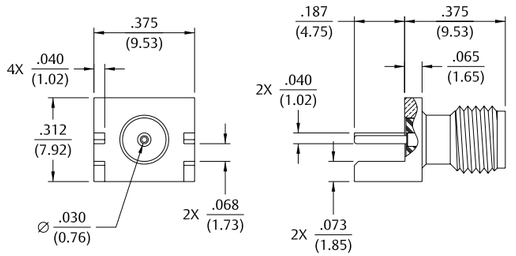
Gold Plated
142-9701-301

Mounting hole layout figure 3 on page 194.



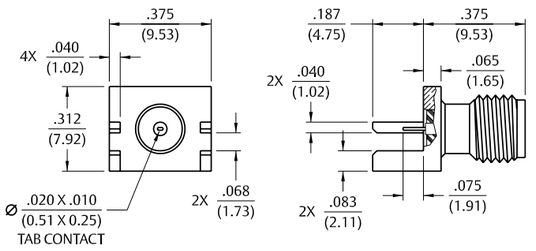
End Launch Jack Receptacle – Round Contact

Gold Plated	Board Thickness
142-9701-801	.062 (1.57)



End Launch Jack Receptacle – Tab Contact

Gold Plated	Board Thickness
142-9701-811	.062 (1.57)



Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: 0-26.5 GHz
VSWR: (max) 1.05+.02f(GHz) max at 0-18 GHz, <1.50 typical at 18-26.5 GHz
Working Voltage: 170 VRMS max at sea level, 45 VRMS max at 70K feet
Dielectric Withstanding Voltage: 500 VRMS min at sea level
Insulation Resistance: 1000 Megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center Contact	3.0	4.0
Outer Conductor	2.0	NA

Corona Level: 125 Volts at 70K feet
Insertion Loss: (Dependant upon application)
RF Leakage: Not Applicable
RF High Potential Withstanding Voltage: 335 VRMS min at 4 and 7 MHz

Mechanical Specifications

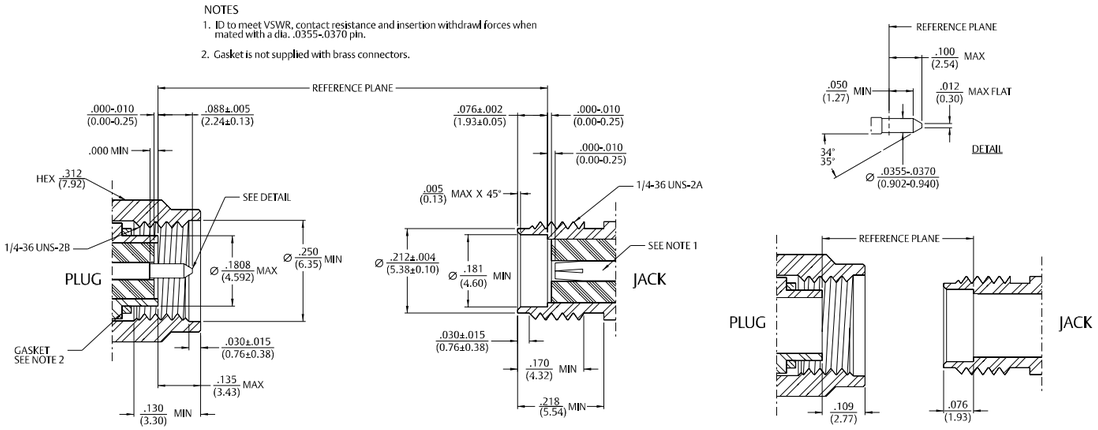
Engagement Design: MIL-STD-348, Series SMA
Engagement/Disengagement Force: 2 lb-in max
Mating Torque: 7 to 10 lb-in
Contact Retention: 6 lbs min axial force, 4 oz-in min radial torque

Environmental Ratings

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B - Except 115°C High Temp
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106

Mating Engagement for SMA Series Thickwall Plug Compatable with MIL-STD-348

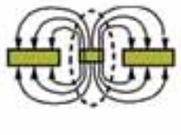


High Frequency SMA End Launch Connectors for Microwave PC Board Substrates

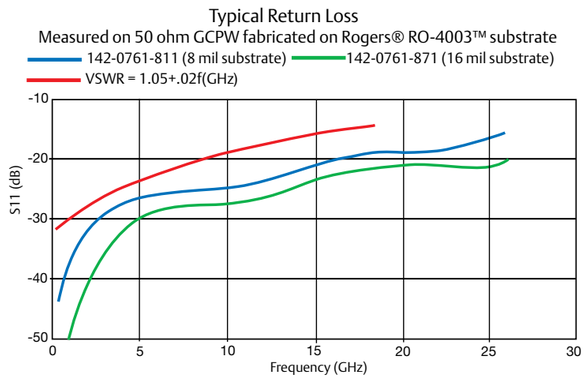
The Johnson line of High Frequency End Launch connectors are used to transition microwave energy from coaxial to planar transmission line structures. These connectors provide a unique solution for microwave engineers who fabricate circuit designs on very thin high frequency board substrates. The in-line connector design minimizes reflections as compared to a right-angle (perpendicular) pc mount transition.

- Cellular Linear Power Amplifiers
- Broadband MMIC Power Amplifiers
- Microwave Filters, Mixers and Combiners
- Wireless Infrastructure Antennas
- DBS Low-Noise Block Down Converters
- Remote Sensing and Metering
- Global Positioning Satellite Antennas
- Phased Array Antennas
- Radar Systems
- High Speed Routers and Switches
- Automated Test Equipment
- RF Identification Tags

COAXIAL


COPLANAR

High Frequency End Launch connectors are designed to attach directly to a high frequency coplanar waveguide (CPW) circuit board transmission line, although other lines such as microstrip can be used with good results. These connectors can be used on high frequency PC board substrate layers as thin as 8 mils, and operate at frequencies up to 26.5 GHz (see Return Loss chart).



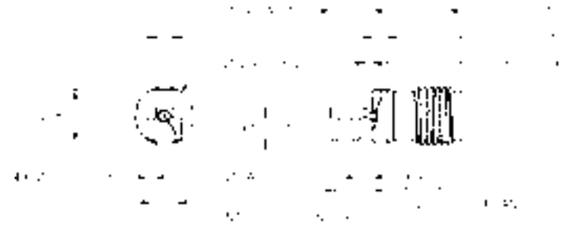
Design Features

This connector is an economical alternative to other high frequency designs in the industry. This design differentiates itself from other launch connectors:

- Design of the connector is self contained, no external mounting screws, adapter sections, spring clips, etc. are required for assembly to the circuit board.
- Center contact pin does not require special orientation to the surface of the circuit board. The center contact is mechanically captivated and optimized to maintain proper impedance while withstanding torque and axial force stress.
- Output coax of the connector at board launch is sized appropriately to match the thickness of the high frequency board substrate. The output coax section extends well within the connector while maintaining constant inner and outer coaxial diameters.
- Signal side grounding legs of the connector are spaced close enough to keep grounding paths short, but far enough apart to maintain constant impedance in the launch transition area.
- Signal side grounding legs and GCPW geometry control radiation, no additional shielding is required to prevent signal cross-talk effects in the transition area. The launch transition is effectively isolated from adjacent transmission lines in the signal plane.
- Connector is not locked into position when placed on the circuit board. Intentional floating design allows proper alignment in X, Y and Z, minimizing discontinuities due to manufacturing tolerances.
- The distinctive through hole mounting technique allows the use of one connector with varying circuit board thicknesses. The connectors are also available in a traditional straddle mount end launch design, which was pioneered by Emerson Network Power Connectivity Solutions over 30 years ago.
- A small amount of PTFE insulation projects from the rear mating plane of the connector, acting as a seal when soldering the center conductor pin to the trace. The connector is held against the circuit board edge during the soldering process, compressing the PTFE insulation. This effectively creates a barrier between the inner and outer conductors, preventing the bridging of solder.
- Appropriate sized connectors do not require additional compensation to standard coplanar or microstrip matched impedance line geometries. Transition can be fine-tuned by pulling the trace back a slight amount from the board edge.

Illustrations are shown in inches (millimeters).

Jack Receptacle – Round Body



Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-801	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.096 (2.44)
142-0761-821	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.113 (2.87)

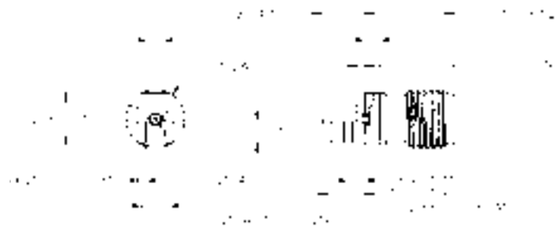
Assembly instructions page 228.

Jack Receptacle, Square Body

Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-811	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.096 (2.44)
142-0761-831	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.113 (2.87)

Assembly instructions page 228.

Jack Receptacle – PC Mount, Round Body with Thick Legs



Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-881	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.096 (2.44)
142-0771-821	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.113 (2.87)

Assembly instructions page 228.

** Coupling proof torque 8 inch pounds maximum without support wrench.*

Jack Receptacle – for .062 Board, Round Body

Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-841	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.032 (0.81)
142-0761-861	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.040 (1.02)

Assembly instructions page 228.

Jack Receptacle – for .062 Board, Square Body

Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-851	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.032 (0.81)
142-0761-871	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.040 (1.02)

Assembly instructions page 228.

Jack Receptacle – for .062 Board, Round Body with Thick Legs

Gold Plated	High Frequency Substrate Thickness	"A"	"B"	"C"
142-0761-891	.008 (0.20) - .014 (0.36)	.010 (0.25)	.050 (1.27)	.032 (0.81)
142-0771-831	.014 (0.36) - .020 (0.51)	.015 (0.38)	.067 (1.70)	.040 (1.02)

Assembly instructions page 228.

** Coupling proof torque 8 inch pounds maximum without support wrench.*

Specifications

Electrical Ratings

Impedance: 50 Ohms

Frequency Range:

Flexible cable connectors	0-12.4 GHz
Uncabled receptacles	0-18.0 GHz
Straight Semi-Rigid cable connectors	0-26.5 GHz

VSWR: (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316, LMR-100 cable	1.15+.02f	1.15+.03f
RG-58, LMR-195 cable	1.15+.01f	1.15+.02f
RG-142 cable	1.15+.01f	1.15+.02f
RG-405 cable (0 - 18 GHz)	1.07+.008f	
RG-405 cable (18 - 26.5 GHz)	1.35 max	
RG-402 cable (w/contact)	1.05+.008f	
RG-402 cable (w/o contact)	1.035+.005f	

Insertion Loss: (dB max)	
Straight flexible cable connectors	0.06 $\sqrt{f\ (GHz)}$, tested at 6 GHz
Right angle flexible cable connectors	0.15 $\sqrt{f\ (GHz)}$, tested at 6 GHz
Straight Semi-Rigid cable connectors with contact	0.03 $\sqrt{f\ (GHz)}$, tested at 10 GHz
Straight Semi-Rigid cable connectors w/o contact	0.03 $\sqrt{f\ (GHz)}$, tested at 16 GHz
Uncabled receptacles	N/A

Working Voltage: (VRMS max)	Sea Level	70K Feet
RG-316, LMR-100, 195	250	65
RG-58, RG-142, RG-405, uncabled receptacles, RG-402 w/o contact	335	85
RG-402 with contact	500	125

Dielectric Withstanding Voltage: (VRMS min at sea level) †	Sea Level
RG-316, LMR-100, 195	750
RG-58, RG-142,RG-405, uncabled receptacles	1000
RG-402 with contact	1500
RG-402 w/o contact	N/A

Corona Level: (Volts min at 70,000 feet)	70K Feet
RG-316, LMR-100, 195	190
RG-58, RG-142, .086 Semi-Rigid, uncabled receptacles, RG-402 w/o contact	250
RG-402 with contact	375

Insulation Resistance: 5000 Megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	3.0*	4.0*
Center contact (right angle cabled connectors)	4.0	6.0
Outer contact (all connectors)	2.0	N/A
Braid to Body (gold plated bodies)	0.5	N/A

*N/A where the cable center conductor is used as a contact

RF Leakage: (dB min, tested at 2.5 GHz)	
Flexible cable connectors and RG-402 connectors w/o contact	-60
RG-405 connectors and RG-402 connectors with contact	-90
Uncabled receptacles	N/A

RF High Potential Withstanding Voltage: (VRMS min, tested at 4 and 7 MHz)	
RG-316, LMR-100, 195	500
RG-58, RG-142, RG-405, RG-402 cable w/o contact, Uncabled receptacles	670
RG-402 with contact	1000

† Avoid user injury due to misapplication. See safety advisory definitions.

Mechanical Specifications

Engagement Design:	MIL-STD-348, Series SMA
Durability:	500 cycles min 100 cycles min for RG-402 connectors w/o contact
Engagement/Disengagement Force:	2 inch-pounds max
Mating Torque:	7 to 10 lb-in
Bulkhead Mounting Nut Torque:	15 lb-ins recommended
Coupling Proof Torque:	15 lb-ins min
Coupling Nut Retention:	60-lbs min
Contact Retention:	6 lbs. min axial force (captivated contacts) 4 oz-in min torque (uncabled receptacles)

Cable Retention: (minimum*)

	Axial Force (lbs)	Torque (oz-in)
RG-316, LMR-100	20	N/A
RG-58	40	N/A
RG-142 Cabled	45	N/A
RG-405	30	16
RG-402	60	55
LMR-195	30	N/A

* Or cable breaking strength, whichever is less

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:	-65°C to +165°C
Thermal Shock:	MIL-STD-202, Method 107, Condition B (except +85°C high temperature)
Corrosion:	MIL-STD-202, Method 101, Condition B
Shock:	MIL-STD-202, Method 213, Condition I
Vibration:	MIL-STD-202, Method 204, Condition D
Moisture Resistance:	MIL-STD-202, Method 106

Material Specifications

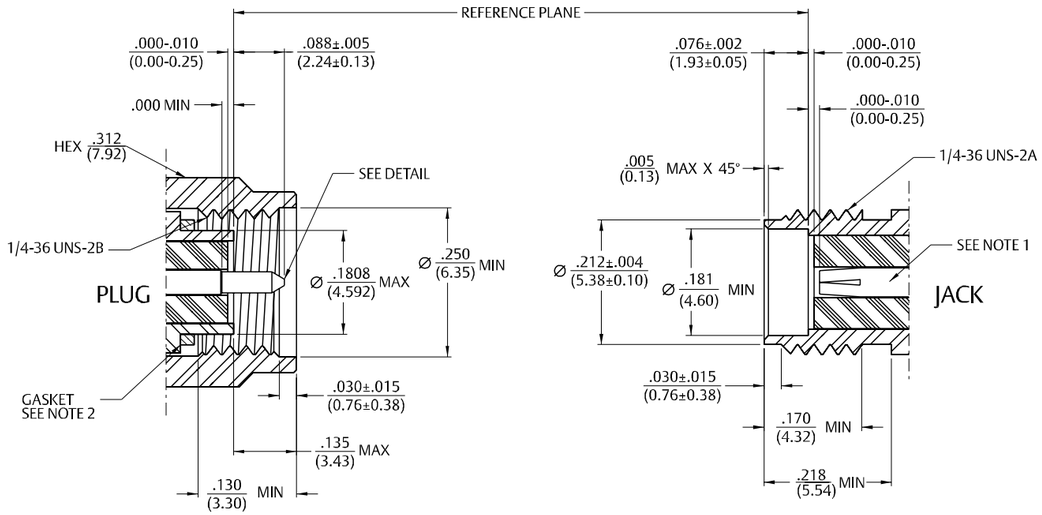
Bodies:	Stainless Steel, type 303, per ASTM A 582, passivated per MIL-DTL-14072 (EL 300), or gold Plated per MIL-G-45204 .00005" min
Contacts:	Male - Brass per ASTM B16, Gold plated* per MIL-G-45204 (.00005" min) Female – Beryllium Copper per ASTM B196, Gold plated* per MIL-G-45204 (.00005" min)
Insulators:	PTFE Fluorocarbon per ASTM D1710 and ASTM D1457
Gaskets:	Silicon Rubber per A-A-59588A
Expansion Caps:	Brass per ASTM B16, gold plated per MIL-G-45204 .00005" min or nickel plated per AMS-QQ-N-290
Crimp Sleeves:	Copper per ASTM A75, gold plated per MIL-G-45204 .0005"min or nickel per AMS-QQ-N-290 plated (.00005" min)
Nut Retention Spring (Plugs):	Beryllium Copper per ASTM B196, un-plated
Mounting Hardware:	Stainless Steel, type 303, Per ASTM A582, passivated per MIL-DTL-14072 (EL 300), or gold plated* per MIL-G-45204 .00005" min

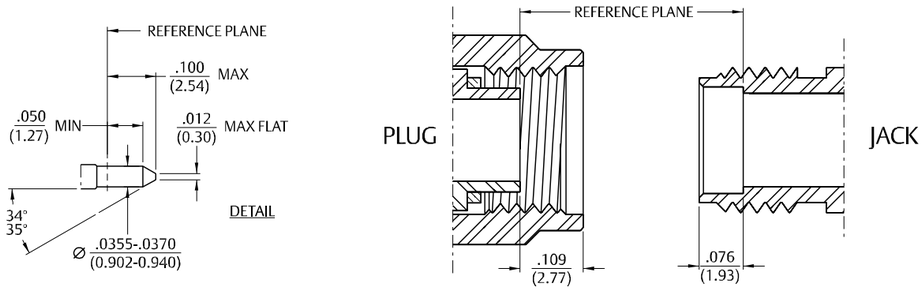
Note: All Gold plated parts include a .00005" min Nickel under plated barrier layer.

Specifications

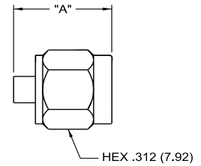
Mating Engagement for Stainless Steel SMA Series Per MIL-STD-348A

NOTES
1. ID to meet VSWR, contact resistance and insertion withdrawl forces when mated with a dia. .0355-.0370 pin.
2. Gasket is not supplied with brass connectors.





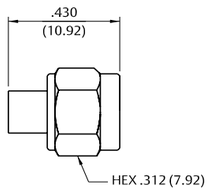
Straight Solder Type Plug – with Contact, Captive Nut Thin Wall



Cable Type	Gold Plated Body	"A"
RG-405	141-0693-002	.405
RG-402	141-0694-002	.440

Assembly instructions page 214.

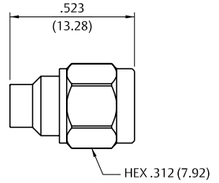
Straight Solder Type Plug – Without Contact, Thread-On Nut



Cable Type	Gold Plated Body
RG-402	141-0694-012

Assembly instructions page 214.

Straight Solder Type Plug with Captivated Solderless Contact, Captive Nut and Thick Wall Interface



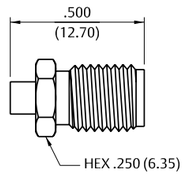
Cable Type	Gold Plated Body
RG-405	141-0693-062
RG-402	141-0694-062

Assembly instructions page 222.

Straight Solder Type Jack

Cable Type	Gold Plated Body
RG-405	141-0593-001
RG-402	141-0594-001

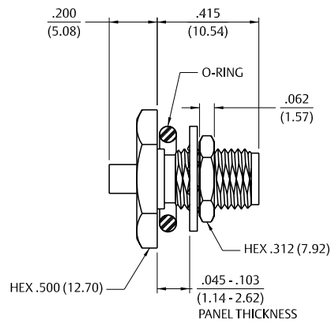
Assembly instructions page 214.



Straight Solder Type Bulkhead Jack with O-Ring

Cable Type	Gold Plated Body
RG-405	141-0593-401
RG-402	141-0594-401

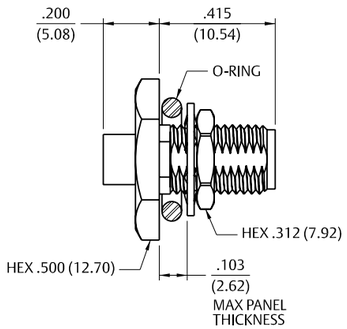
Assembly instructions page 214.



Straight Solder Type Bulkhead Jack with Captivated Solderless Contact and O-Ring

Cable Type	Gold Plated Body
RG-405	141-0593-421
RG-402	141-0594-421

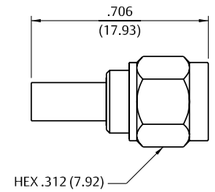
Assembly instructions page 222.



Straight Crimp Type Plug (3-piece) – Solder or Crimp Captivated Contact

Cable Type	Passivated
RG-161, 174,188, 316, LMR-100, HPF-100, RF-100	141-0403-012
RG-188 DS, RG-316 DS	141-0404-012
RG-58, 141, 303, LMR-195, HPF-195, RF-195	141-0407-012
RG-55, 142, 223, 400	141-0408-012

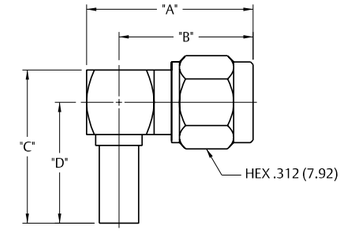
Assembly instructions page 219.



Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Passivated	"A"	"B"	"C"	"D"
RG-161, 174,188, 316	141-0403-102	.652	.527	.593	.467
RG-188 DS, RG-316 DS	141-0404-112	.652	.527	.593	.467
RG-58, 141, 303	141-0407-102	.636	.519	.596	.471
RG-55, 142, 223, 400	141-0408-102	.636	.519	.596	.471

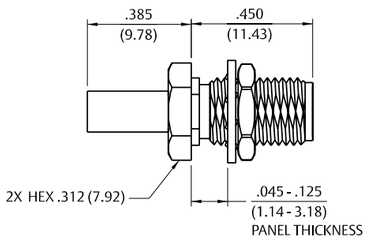
Assembly instructions page 224.



Straight Crimp Type Bulkhead Jack (3-piece) – Solder or Crimp Captivated Contact

Cable Type	Passivated
RG-161, 174,188, 316	141-0303-412
RG-188 DS, RG-316 DS	141-0304-412
RG-58, 141, 303	141-0307-412
RG-55, 142, 223, 400	141-0308-412

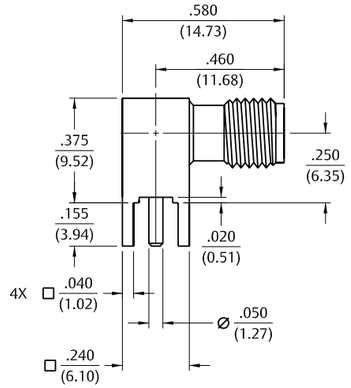
Assembly instructions page 219.



PC Mount, Bulkhead and Panel Mount

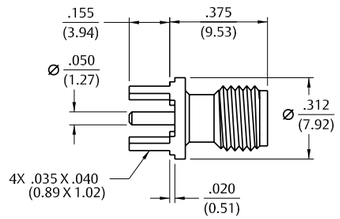
Right Angle PC Mount Jack Receptacle

Gold Plated
141-0701-301



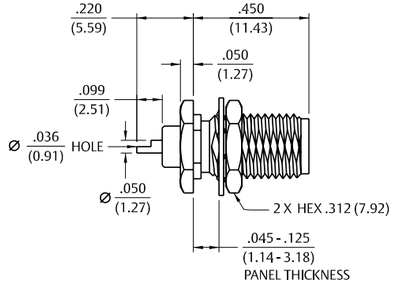
Straight PC Mount Jack Receptacle

Gold Plated
141-0701-201



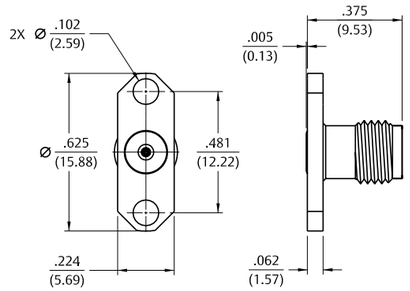
Rear Mount Bulkhead Jack Receptacle

Passivated
141-0701-402



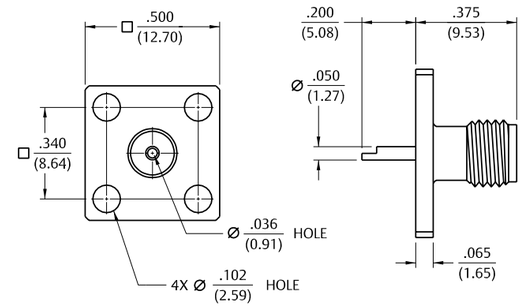
2-Hole Flange Mount Jack Receptacle – Flush Dielectric

Passivated
141-0701-602



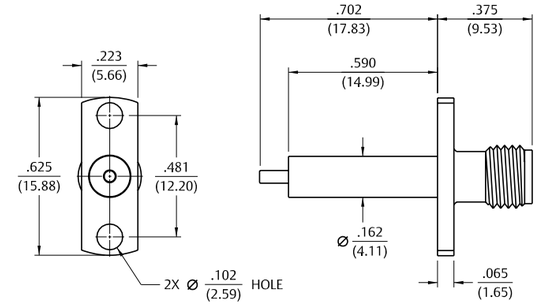
4-Hole Flange Mount Jack Receptacle – Flush Dielectric

Passivated
141-0701-612



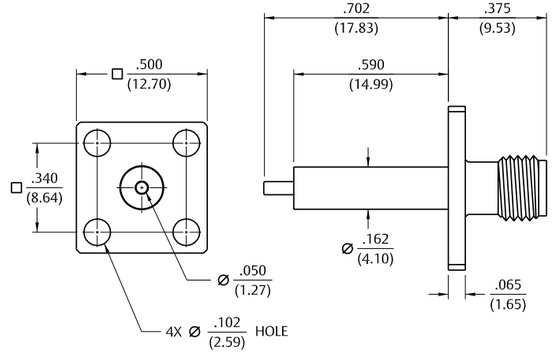
2-Hole Flange Mount Jack Receptacle – Extended Dielectric

Passivated
141-0701-622



4-Hole Flange Mount Jack Receptacle – Extended Dielectric

Passivated
141-0701-632



Illustrations are shown in inches (millimeters).

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: 0-6 GHz
Attenuation Values: 1, 2, 3, 6 and 10 dB Nominal*
Attenuation Accuracy:

dB*	0 - 4 GHz	4 - 6 GHz
1-3	±0.3	±0.5
4-6	±0.4	±0.5
7-10	±0.5	±0.5

VSWR Max:

dB*	0 - 2.5 GHz	2.5 - 4 GHz	4 - 6 GHz
1-3	1.15 : 1	1.20 : 1	1.25 : 1
4-6	1.15 : 1	1.20 : 1	1.25 : 1
7-10	1.15 : 1	1.25 : 1	1.30 : 1

Average Input Power: 2 W Max @ +25°C
Derated Linearly to 0.5W at +125°C

*Other values available, please contact Factory

Mechanical Specifications

SMA Connectors: Per MIL-STD-348A

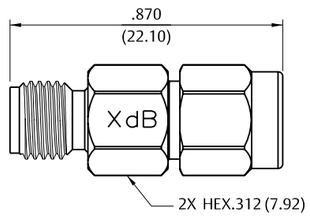
Environmental Specifications

Temperature Range: -55°C to +125°C
Thermal Shock: MIL-STD-202, Method 107, Condition B except +100°C high temperature)
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D

Material Specifications

Connector Body: 303 Stainless Steel per ASTM A582, Passivated per MIL-F-14-72 (EL 300)
Coupling Nut: 303 Stainless Steel per ASTM A582, Passivated per MIL-F-14-72 (EL 300)
Retaining Ring: Beryllium Copper per ASTM B196, Unplated
SMA Plug Gasket: Silicone Rubber per ZZ-R-765
Male Contact: Brass per ASTM B16, Gold Plated per MIL-G-45204 (.00003 min)
Female Contact: Beryllium Copper per ASTM B196, Gold Plated per MIL-G-45204 (.00003 min)
Insulators: PTFE per ASTM D1710
Attenuator Card: Alumina per Mil-I-10, RoHS Compliant Terminals

SMA Fixed Attenuators Commercial Series



Attenuation (dB Nominal)*	Freq. Range	Stainless Steel Passivated
1	(0-6 GHz)	141-3901-801
2	(0-6 GHz)	141-3901-802
3	(0-6 GHz)	141-3901-803
6	(0-6 GHz)	141-3901-806
10	(0-6 GHz)	141-3901-810

* Standard values shown. Contact factory for other requirements. Inches (millimeters).

Table of Contents

SMB Connectors

50 Ohm Connectors
Specifications....104
Semi-Rigid & Flexible Cable....107
PC Mount....111
Bulkhead & Panel Mount....115
Adapters....116
Terminations....116

50 Ohm Non-Magnetic Connectors
Specifications....117
Semi-Rigid & Flexible Cable....118
PC Mount....119

75 Ohm Connectors
Specifications....120
Semi-Rigid & Flexible Cable....123
PC Mount....125
Panel Mount....127
Terminations....129
Adapters....130

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

Specifications

Electrical Specifications

Impedance: 50 Ohms

Frequency Range:

Connectors	0-4 GHz
Dummy loads	0-1 GHz

VSWR: (max) (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-178	1.30 + .04f	1.45 + .06f
RG-316, RG-58, and RG-405	1.25 + .04f	1.35 + .04f
Adapters	1.20 + .04f	
Uncabled receptacles, dummy loads		N/A

Working Voltage: (VRMS max)†

	Sea Level	70K Feet
RG-178	250	60
RG-316, RG-58, RG-405, uncabled receptacles, adapters	335	85
Dummy loads		N/A

Dielectric Withstanding Voltage: (VRMS min at sea level)

RG-316	750
RG-58, RG-142, uncabled receptacles	1000
Dummy loads	N/A

Corona Level: (Volts min at 70,000 feet)†

RG-178	185
RG-316, RG-58, RG-405	250
Uncabled receptacles, adapters, dummy loads	N/A

Insertion Loss: (dB max, tested at 1.5 GHz)

Straight cabled connectors	0.30 dB
Right angle cabled connectors	0.60 dB
Uncabled receptacles, adapters, dummy loads	N/A

Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	6.0	8.0
Center contact (right angle cabled connectors and adapters)	12.0	16.0
Outer contact (gold plated connectors)	1.0	1.5
Outer contact (nickel plated connectors)	2.5	3.5
Braid to body (gold plated connectors)	1.0	N/A
Braid to body (nickel plated connectors)	2.5	N/A

RF Leakage: (dB min, tested at 2.5 GHz)

Cabled connectors	-55 dB
Uncabled recepacles, adapters, dummy loads	N/A

RF High Potential Withstanding Voltage:
(VRMS min, tested at 4 and 7 MHz)†

RG-178	500
RG-316, RG-58	700
Uncabled receptacles and adapters	600
Dummy loads	N/A

Power Rating (Dummy Load): 0.5 watt @ +25°C, derated to 0.25 watt @ +125° C

Mechanical Specifications

Engagement Design: MIL-STD-348, Series SMB
Engagement/Disengagement Force: 2 lbs min to 14 lbs max axial force
Contact Retention: 4 lbs min axial force (captivated contacts)
1 oz-in min torque (uncabled receptacles)

Cable Retention:

	Axial Force* (lbs)	Torque (oz-in)
RG-178	10	N/A
RG-316	20	N/A
RG-58	40	N/A
RG-405	30	16

*Or cable breaking strength whichever is less.

Durability: 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

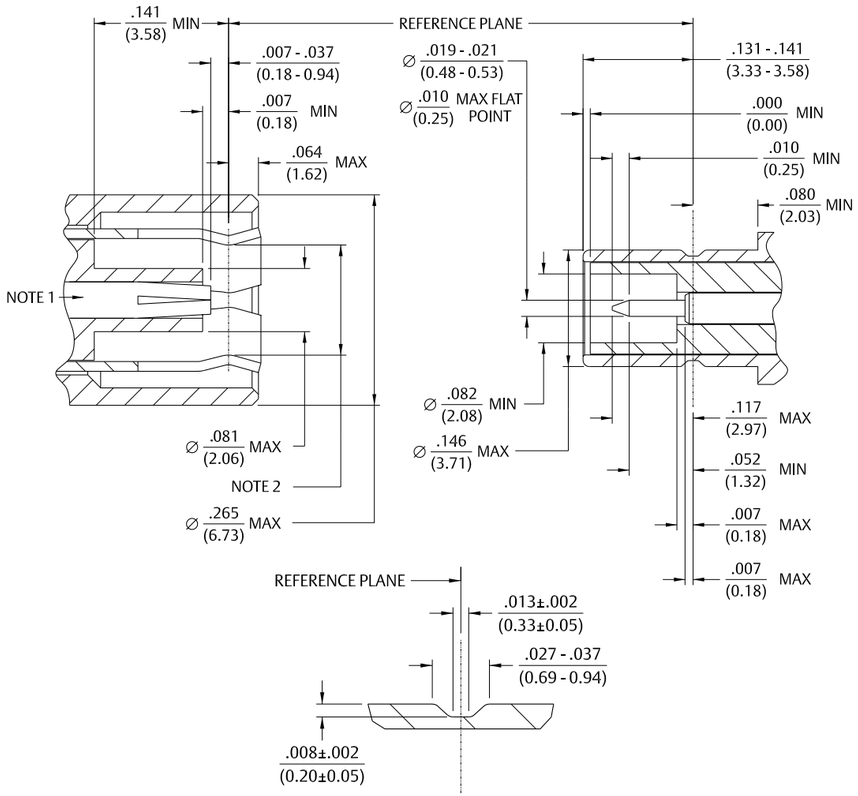
Temperature Range: Connectors - 65°C to + 165°C
Dummy loads - 65°C to + 125°C
Thermal Shock: MIL-STD-202, Method 107, Condition B (N/A dummy loads)
Corrosion: MIL-STD-202, Method 101, Condition B (N/A dummy loads)
Shock: MIL-STD-202, Method 213, Condition B (N/A dummy loads)
Vibration: MIL-STD-202, Method 204, Condition B (N/A dummy loads)

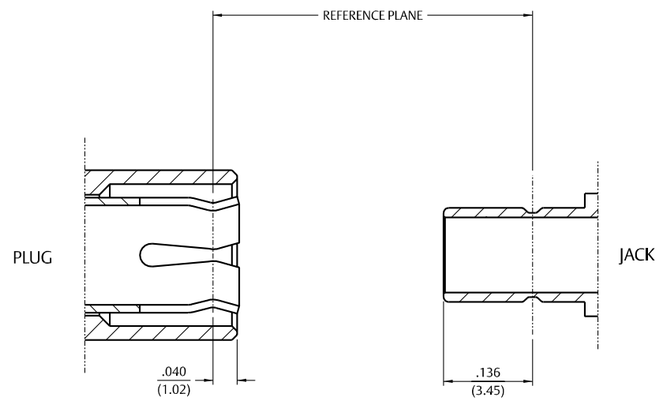
Material Specifications

Bodies: Brass per ASTM B16 or zinc per ASTM B86-71, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Contacts: Male - brass per ASTM B16, gold plated per MIL-DTL-45204 .00003" min
Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or Teflon PFA 340
Expansion Caps: Brass per ASTM B36, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Crimp Sleeves: Copper per ASTM B301 or brass per ASTM B16, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Cover Rings: Phosphor Bronze per ASTM B139, gold plated per MIL-DTL-45204 .00001 min or nickel plated per SAE-AMS2423

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.
Note: All Gold plated parts include a .00005" min Nickel under plated barrier layer.

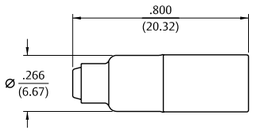
Mating Engagement for SMB Series





Notes 1. ID of contact to meet VSWR, mating characteristics and connector durability when mated with a dia .019/.021 (0.48/0.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.

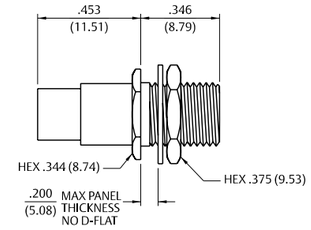
Straight Solder Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-405	131-3693-001	131-3693-016

Assembly instructions page 233.

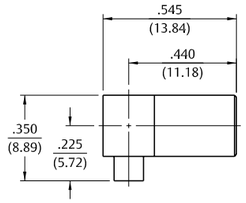
Straight Solder Type Bulkhead Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-402	131-3694-401	131-3694-406

Assembly instructions page 233.
Mounting hole dia. .290 (7.05).

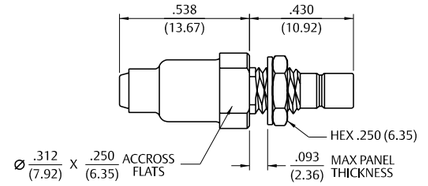
Right Angle Solder Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-405	131-3693-101	131-3693-116

Assembly instructions page 234.

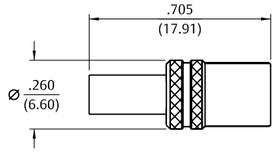
Straight Bulkhead Solder Type Jack – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-405	131-3593-401	131-3593-406

Assembly instructions page 233.
Mounting hole layout figure 5 page 194.

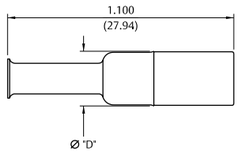
Straight Crimp Type Plug (3-Piece) – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 179, 187, 188, 316	131-3403-021	131-3403-026
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3404-021	131-3404-026
RG-58, 141, 303	131-3407-011	131-3407-016

Assembly instructions page 232.

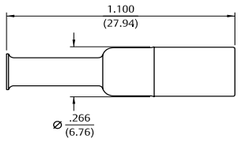
Straight Solder Type Bulkhead Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated	Crimp Contact	"D"
RG-178, 196	131-3402-001	131-3402-016	No	.266 (6.76)
RG-161, 174, 179, 187, 188, 316	131-3403-001	131-3403-016	Yes	.266 (6.76)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3404-001	131-3404-016	Yes	.266 (6.76)
RG-58, 141, 303	131-3407-001	131-3407-006	Yes	.270 (6.86)

Assembly instructions page 237.

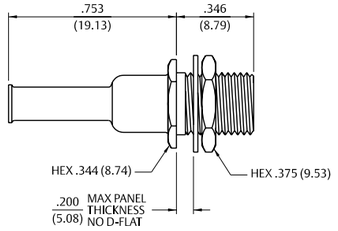
Straight Crimp Type Plug – Die Cast – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 179, 187,188,316	131-1403-001	131-1403-016
RG-316 DS, 188 DS, 179 DS, 187DS	131-1404-001	131-1404-016

Assembly instructions page 237.

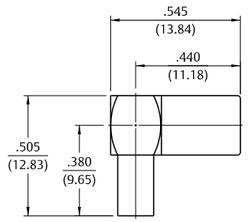
Straight Crimp Type Bulkhead Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-161U, 174, 179, 187, 188, 316	131-3403-401	131-3403-406
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3404-401	131-3404-406

Assembly instructions page 237. Mounting hole dia. .290 (7.05).

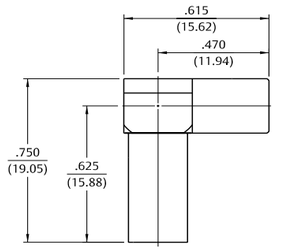
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-178, 196	131-3402-101	131-3402-116
RG-161, 174, 179, 187, 188, 316	131-3403-101	131-3403-116
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3404-101	131-3404-116

Assembly instructions page 238.

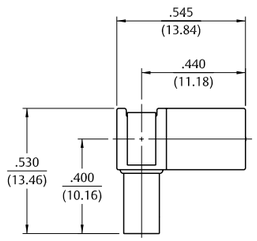
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-58, 141, 303	131-3407-101	131-3407-106

Assembly instructions page 238.

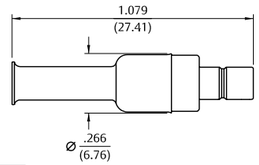
Right Angle Crimp Type Plug – Die Cast – Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-178, 196	131-1402-101	131-1402-116
RG-161, 174, 179, 187, 188, 316	131-1403-101	131-1403-116
RG-316 DS, 188 DS, 179 DS, 187 DS	131-1404-101	131-1404-116

Assembly instructions page 238.

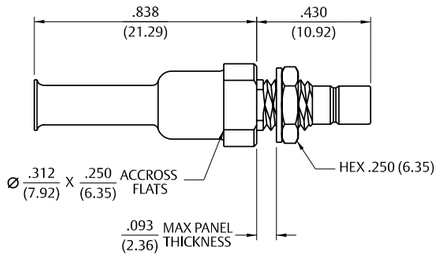
Straight Crimp Type Jack – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated	Crimp Contact
RG-178, 196	131-3302-001	131-3302-006	No
RG-161, 174, 179, 187, 188, 316	131-3303-001	131-3303-006	Yes

Assembly instructions page 237.
Mounting hole layout figure 5 page 194.

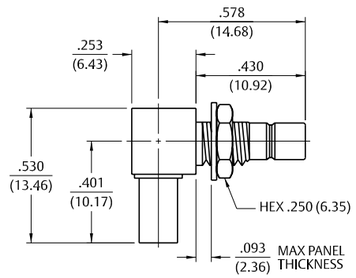
Straight Crimp Type Bulkhead Jack – Solder or Crimp Captivated Contact



Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 179, 187, 188, 316	131-3303-401	131-3303-406
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3304-401	131-3304-406

Assembly instructions page 237.
Mounting hole layout figure 5 page 194.

Right Angle Crimp Type Bulkhead Jack – Captivated Contact



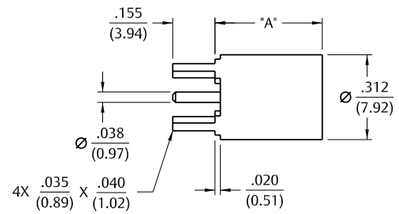
Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 179,187,188,316	131-3303-501	131-3303-506
RG-316 DS, 188 DS, 179 DS, 187 DS	131-3304-501	131-3304-506

Assembly instructions page 238.
Mounting hole layout figure 5 page 194.

Straight Plug Receptacle

Gold Plated	Nickel Plated	"A"
131-3801-201	131-3801-216	.395 (10.03)
131-3801-231	131-3801-236	.500 (12.70)

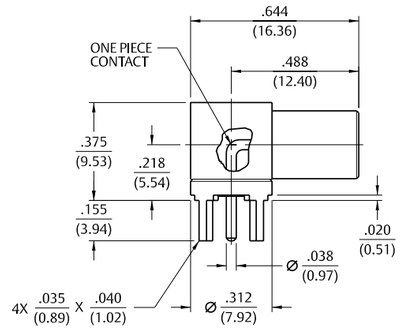
Mounting hole layout figure 4 page 194.



Right Angle Plug Receptacle

Gold Plated	Nickel Plated
131-3801-301	131-3801-316

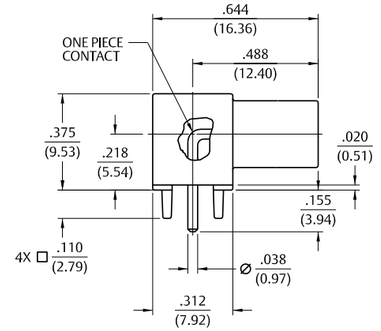
Mounting hole layout figure 4 page 194.



Right Angle Plug Receptacle – Die Cast

Gold Plated	Nickel Plated
131-1801-371	131-1801-376

Mounting hole layout figure 4 page 194.



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

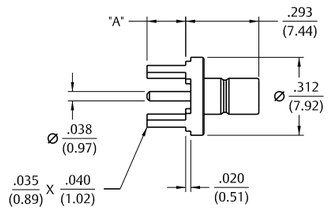
Illustrations are shown in inches (millimeters).

PC Mount

Straight Jack Receptacle

Gold Plated	Nickel Plated	"A"
131-3701-201	131-3701-206	.155 (3.94)
131-3701-211	131-3701-216	.110 (2.79)

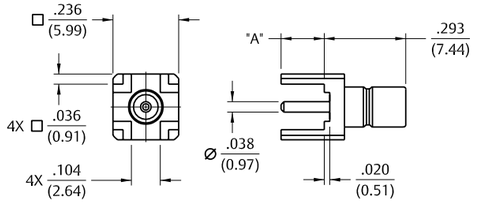
Mounting hole layout figure 4 page 194.



Straight Jack Receptacle

Gold Plated	Nickel Plated	"A"
131-3701-261	131-3701-266	.155 (3.94)
131-3701-271	131-3701-276	.095 (2.41)

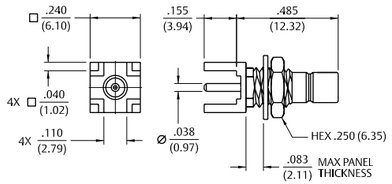
Mounting hole layout figure 4 page 194.



Straight Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-3701-231	131-3701-236

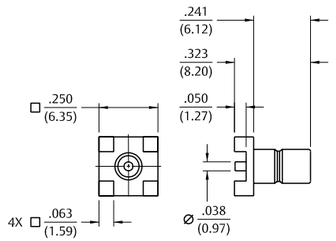
Mounting hole layout figures 4 and 5 page 195.



Straight Jack Receptacle – Surface Mount

Gold Plated
131-3711-201

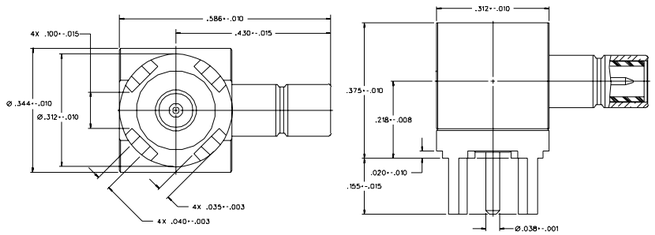
Recommended Land pattern figure 9 page 194.



Right Angle Jack Receptacle

Gold Plated	Nickel Plated
131-3701-301	131-3701-306

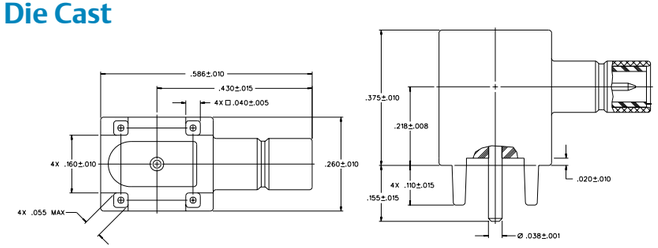
Mounting hole layout figure 4 page 194.



Right Angle Jack Receptacle – Die Cast

Gold Plated	Nickel Plated
131-1701-371	131-1701-376

Mounting hole layout figure 4 page 194.

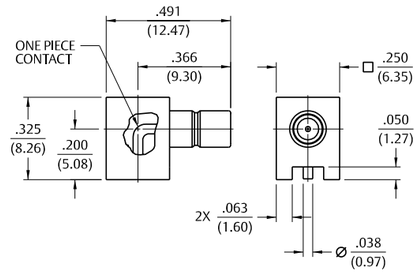


PC Mount

Right Angle Surface Mount Jack Receptacle

Gold Plated	Packaging
131-3711-301	Stock
131-3711-302	Tape and Reel, 425 pcs/reel

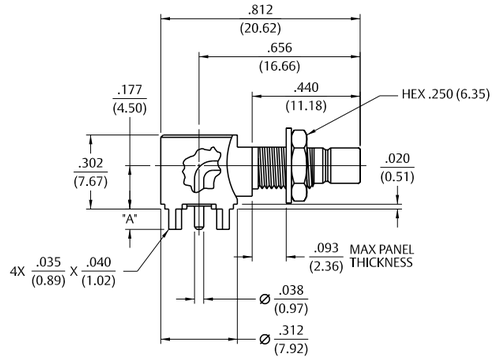
Mounting hole layout figure 9 page 194.
Tape and Reel .630 (16.0) component pitch .945 (24.0) wide



Right Angle Bulkhead Jack Receptacle

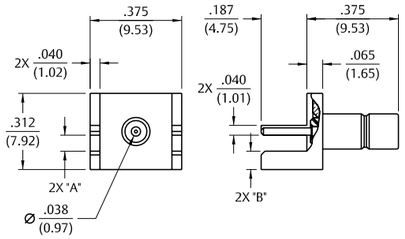
Gold Plated	Nickel Plated	"A"
131-3701-501	131-3701-506	.083 (2.11)
131-3701-511	131-3701-516	.110 (2.79)
131-3701-341	131-3701-346	.155 (3.94)

Mounting hole layout figures 4 and 5 page 194.



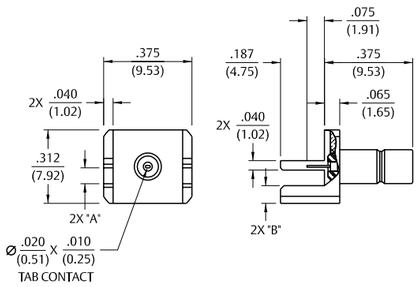
End Launch Jack Receptacle – Round Contact

Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
131-3701-801	131-3701-806	.062 (1.57)	.068 (1.73)	.073 (1.85)
131-3701-821	131-3701-826	.042 (1.07)	.048 (1.22)	.093 (2.36)



End Launch Jack Receptacle – Tab Contact

Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
131-3701-811	131-3701-816	.062 (1.57)	.068 (1.73)	.083 (2.11)
131-3701-831	131-3701-836	.042 (1.07)	.048 (1.22)	.103 (2.62)

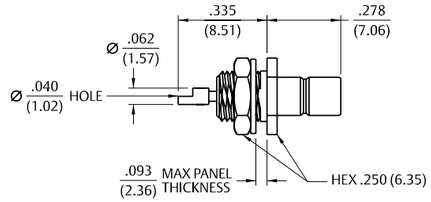


Bulkhead and Panel Mount

Front Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-3701-411	131-3701-416

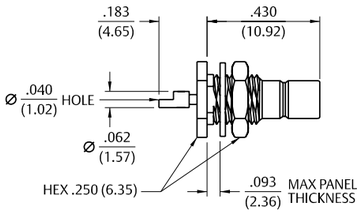
Mounting hole layout figure 5 page 194.



Rear Mount Bulkhead Jack Receptacle

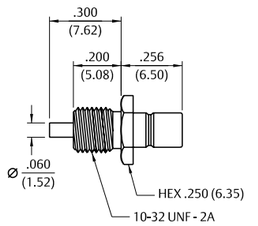
Gold Plated	Nickel Plated
131-3701-401	131-3701-406

Mounting hole layout figure 5 page 194.



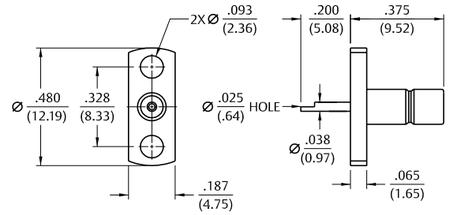
Front Mount Bulkhead Jack Receptacle – Thread Mount Ruggedized Interface – Round Contact

Gold Plated	Nickel Plated
131-3701-441	131-3701-446



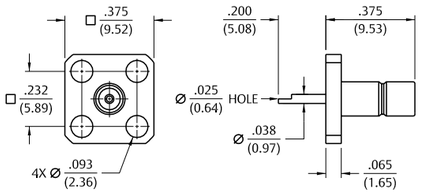
2-Hole Flange Mount Jack Receptacle

Gold Plated	Nickel Plated
131-3701-621	131-3701-626



4-Hole Flange Mount Jack Receptacle

Gold Plated	Nickel Plated
131-3701-631	131-3701-636



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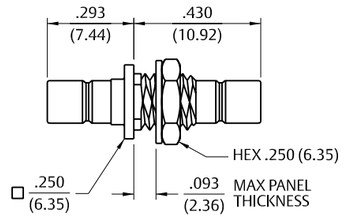
Illustrations are shown in inches (millimeters).

In-Series Adapters & Terminations

Jack to Bulkhead Jack Adapter

Gold Plated	Nickel Plated
131-3901-401	131-3901-406

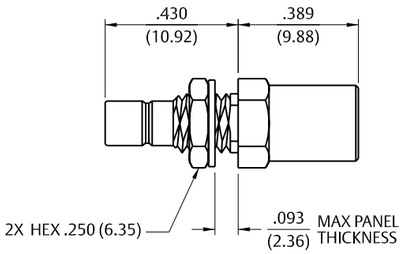
Mounting hole layout figure 5 page 194.



Plug to Bulkhead Jack Adapter

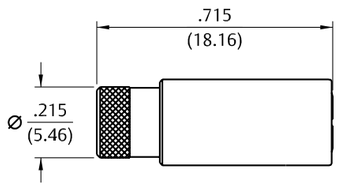
Gold Plated	Nickel Plated
131-3901-411	131-3901-416

Mounting hole layout figure 5 page 194.



Plug Dummy Load – 50 Ohm and 75 Ohm

Gold Plated	Nickel Plated	Resistance
131-3801-811	131-3801-816	50 Ohm
131-3801-821	131-3801-826	75 Ohm



Electrical Specifications

Impedance: 50 Ohms

Frequency Range:

Connectors ..... 0-4 GHz

VSWR: (max) (f = GHz)	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-316	1.25 + .04f	1.35 + .04f
Uncabled receptacles	N/A	

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-316, uncabled connectors	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)†

RG-316, uncabled receptacles 1000

Corona Level: (Volts min at 70,000 feet)†

RG-316 250

Uncabled receptacles ..... N/A

Insertion Loss: (dB max, tested at 1.5 GHz)

Straight cabled connectors ..... 0.30 dB

Right angle cabled connectors ..... 0.60 dB

Uncabled receptacles ..... N/A

Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	6.0	8.0
Center contact (right angle cabled connectors	12.0	16.0
Outer contact	1.0	1.5
Braid to body	1.0	N/A

RF Leakage: (dB min tested at 2.5 GHz)

Cabled connectors ..... -55 dB

Uncabled receptacles ..... N/A

RF High Potential Withstanding Voltage: (Vrms min, tested at 4 and 7 MHz)†

Connectors for RG-316 700

Uncabled receptacles 600

Mechanical Specifications

Engagement Design: MIL-STD-348, Series SMB

Engagement/Disengagement Force: 2 pounds min to 14 pounds max axial force

Contact Retention: 4 lbs. min axial force (captivated contacts)
1 inch-ounce min torque (uncabled receptacles)

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
RG-316	20	N/A

*or cable breaking strength whichever is less.

Durability: 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: - 65°C to + 165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition B
Vibration: MIL-STD-202, Method 204, Condition B

** See Non-Magnetic materials specifications page X.*
† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.
Refer back to Page 121 for Mating Engagement detail.

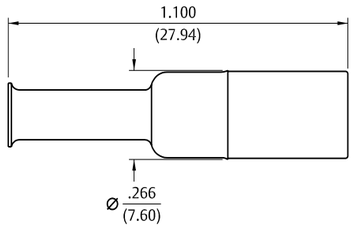
Material Specifications

(See non-magnetic materials page 10)

Illustrations are shown in inches (millimeters).

Flexible Cable

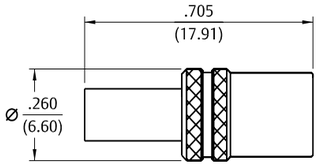
Straight Crimp Type Plug – Solder or Crimp Captivated Contact



Cable Type	Gold Plated
RG-316, 188, 174, 179, 187	131-9403-001
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-001

Assembly instructions page 235.

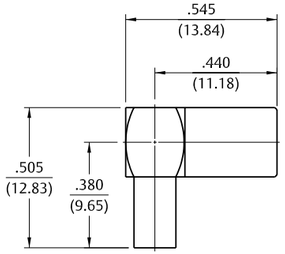
Straight Crimp Type Plug (3-piece) Solder or Crimp Captivated Contact



Cable Type	Gold Plated
RG-316, 188, 174, 179, 187	131-9403-021
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-021

Assembly instructions page 232.

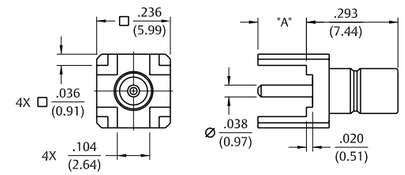
Right Angle Crimp Type Plug – Captivated Contact



Cable Type	Gold Plated
RG-316, 188, 174, 179, 187	131-9403-101
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-101

Assembly instructions page 236.

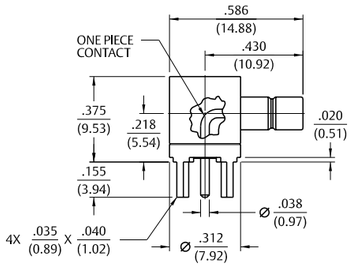
Straight Jack Receptacle



Gold Plated	"A"
131-9701-201	.155 (3.94)
131-9701-211	.095 (2.41)

Mounting hole layout figure 4 page 194.

Right Angle Jack Receptacle



Gold Plated
131-9701-301

Mounting hole layout figure 4 page 194.

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Illustrations are shown in inches (millimeters).

Specifications

Electrical Specifications

Impedance: 75 Ohms
Frequency Range: 0-2 GHz
VSWR: (max) (f = GHz)
RG-179, RG-59, Belden 735A:
Straight cabled connectors ..... 1.25 + .04f
Right angle cabled connectors ..... 1.35 + .04f
Adapters ..... 1.20 + .04f
Type N Adapters ..... 1.05 +. 01f
Precision loads ..... 1.05 + .01f
Uncabled receptacles, opens, shorts ..... N/A

Working Voltage: (VRMS max)	Sea Level	70K Feet
RG-179, RG-59, Belden 735A, uncabled receptacles, adapters	335	85
Open, shorts, loads	N/A	N/A

Dielectric Withstanding Voltage: (Vrms min at sea level)†
RG-179, RG-59, Belden 735A, uncabled receptacles, adapters 1000
Open, shorts, loads ..... N/A
Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)	Initial	After Environmental
Center contact (straight cabled connectors, uncabled receptacles, opens, shorts, loads)	6.0	8.0
Center contact (right angle cabled connectors and adapters)	12.0	16.0
Outer contact (gold plated connectors)	1.0	1.5
Outer contact (nickel plated connectors)	2.5	3.5
Braid to body (gold plated connectors)	1.0	N/A

Corona Level: (Volts min at 70,000 ft)†
RG-179, RG-59, Belden 735A 250
Uncabled receptacles, adapters, open, shorts, loads ..... N/A
Insertion Loss: (dB max, tested at 1.5 GHz)
Straight cabled connectors ..... 0.30 dB
Right angle cabled connectors ..... 0.60 dB
Uncabled receptacles, adapters, opens, shorts, loads ..... N/A
RF Leakage: (dB min tested at 2.0 GHz)
Cabled connectors ..... -55 dB
Uncabled receptacles, adapters opens, shorts, loads ..... N/A
RF High Potential Withstanding Voltage:
(VRMS min, tested at 4 and 7 MHz)†
RG-179, RG-59, Belden 735A 700
Uncabled receptacles and adapters 600
Opens, shorts, loads ..... N/A
Power Rating: (Loads) 1.0 watt at +25°C derated linearly to .5 watt at +125°C
Electrical Length: Open ± 1.5° (±5.2° relative to short)
Short ± 1.5° (±5.2° relative to open)
Adapters ±5.2° (N/A for Jack-Bulkhead Jack and N Types)

Mechanical Specifications

Engagement Design: Compatable with MIL-STD-348, Series SMB
Engagement/Disengagement Force: 2 lbs min to 14 lbs max axial force
Contact Retention: 4 lbs. min axial force (captivated contacts)
1 oz-in min torque (uncabled receptacles)

Cable Retention:	Axial Force* (lbs)	Torque (oz-in)
RG-179, Belden 735A	20	N/A
RG-59	40	N/A

* or cable breaking strength whichever is less.
Durability: 500 cycles min

Environmental Specifications

(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range: - 65°C to +165°C - Connectors and adapters, - 65°C to +125°C - Loads, 20°C to 26°C -- Opens, shorts
Thermal Shock: MIL-STD-202, Method 107, Condition B (N/A opens, shorts, loads)
Corrosion: MIL-STD-202, Method 101, Condition B (N/A opens, shorts, loads)
Shock: MIL-STD-202, Method 213, Condition B (N/A opens, shorts, loads)
Vibration: MIL-STD-202, Method 204, Condition B (N/A opens, shorts, loads)
Temperature Coefficient: (Loads only) ± 300 ppm/°C

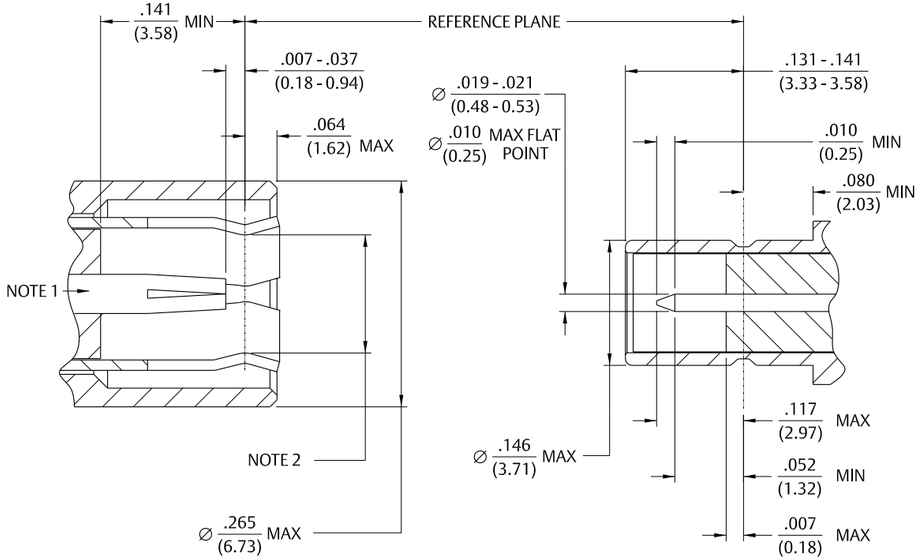
Material Specifications

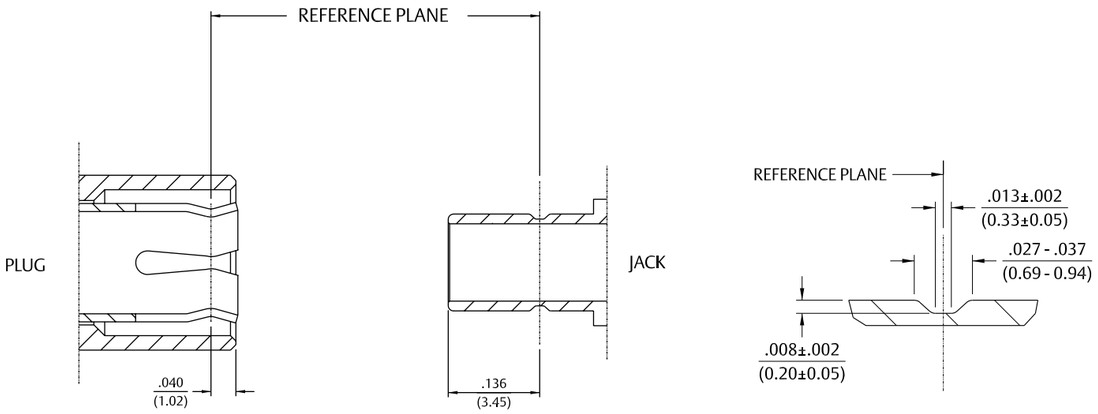
Bodies: Brass per ASTM B16, gold plated** per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423 N type adapters stainless steel per SAE-AMS QQ-S-763, passivated per MIL-DTL-14072
Contacts: Male & Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Expansion Caps: Brass per ASTM B36, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Crimp Sleeves: Copper per ASTM B301, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423
Mounting Hardware: Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2423

Note: All gold plated parts include a .00005"min nickel underplate barrier layer.
† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Specifications

Mating Engagement for Mini-75 Ohm SMB Series (Intermatable with Standard 50 Ohm SMB)

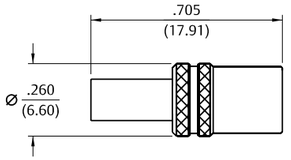




Notes
1. ID of contact to meet VSWR, mating characteristics and connector durability when mated with a dia .019/.021 (0.48/0.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.

Straight Crimp Type Plug (3-piece) – Solder or Crimp Captivated Contact

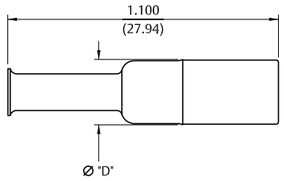
Cable Type	Gold Plated	Nickel Plated
RG-179, RG-187	131-8433-001	131-8433-006
RG-179 DS, RG-187 DS	131-8434-001	131-8434-006
Belden 735A	131-8445-011	131-8445-016



Assembly instructions page 232.

Straight Crimp Type Plug – Solder or Crimp Captivated Contact

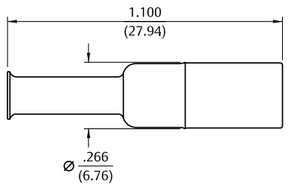
Cable Type	Gold Plated	Nickel Plated	"D"
RG-179, 187	131-8403-001	131-8403-006	.266 (6.76)
RG-179 DS, RG-187 DS	131-8404-001	131-8404-006	.266 (6.76)
Belden 735A	131-8445-001	131-8445-006	.266 (6.76)
RG-59	131-8409-001	131-8409-006	.312 (7.92)



Assembly instructions page 237.

Straight Crimp Type Plug – Die Cast – Solder or Crimp Captivated Contact

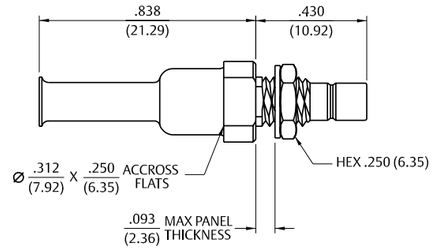
Cable Type	Gold Plated	Nickel Plated
RG-179, 187	131-8403-011	131-8403-016
RG-179 DS, RG-187 DS	131-8404-011	131-8404-016



Assembly instructions page 237.

Straight Crimp Type Bulkhead Jack – Solder or Crimp Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-179, 187	131-8303-401	131-8303-406
RG-179 DS, RG-187 DS	131-8304-401	131-8304-406



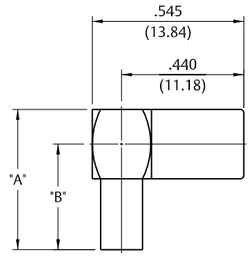
Assembly instructions page 237.

Flexible Cable

Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated	Nickel Plated	"A"	"B"
RG-179, 187	131-8403-101	131-8403-106	.505 (12.83)	.380 (9.65)
RG-179 DS, RG-187 DS	131-8404-101	131-8404-106	.505 (12.83)	.380 (9.65)
Belden 735A	131-8445-101	131-8445-106	.750 (19.05)	.625 (15.88)

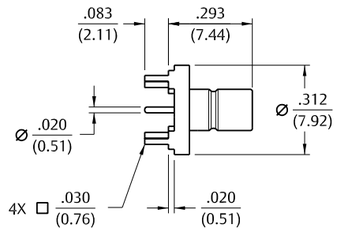
Assembly instructions page 238.



Straight Jack Receptacle

Gold Plated	Nickel Plated
131-8701-201	131-8701-206

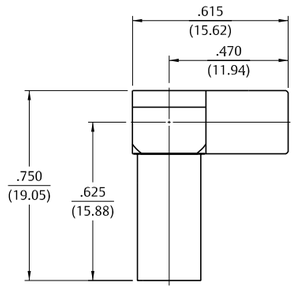
Mounting hole layout figure 6 page 194.



Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-59	131-8409-101	131-8409-106

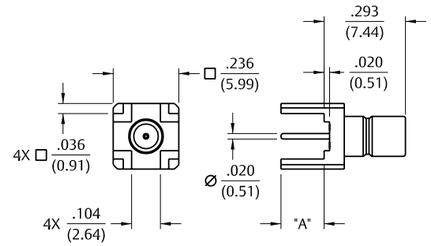
Assembly instructions page 238.



Straight Jack Receptacle

Cable Type	Gold Plated	"A"
131-8701-251	131-8701-256	.155 (3.94)
131-8701-261	131-8701-266	.095 (2.41)

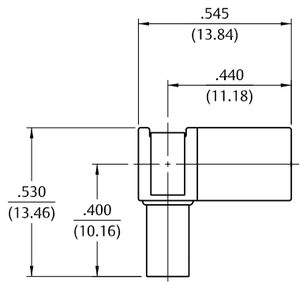
Mounting hole layout figure 6 page 194.



Right Angle Crimp Type Plug – Captivated Contact – Die Cast

Cable Type	Gold Plated	Nickel Plated
RG-179, 187	131-8403-111	131-8403-116
RG-179 DS, RG-187DS	131-8404-111	131-8404-116

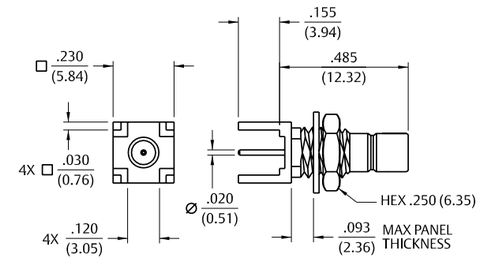
Assembly instructions page 238.



Straight Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-8701-211	131-8701-216

Mounting hole layout figures 5 and 6 page 195.



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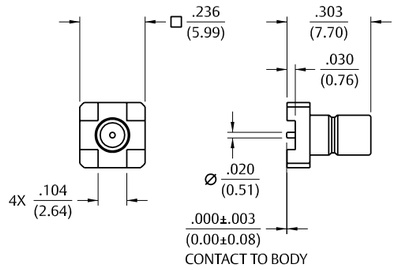
Illustrations are shown in inches (millimeters).

PC Mount

Straight Jack Receptacle – Surface Mount

Gold Plated	Packaging
131-8711-201	Stock
131-8711-202	Tape and Reel 750 pcs/reel

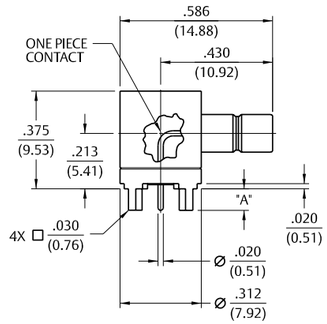
Mounting hole layout figure 11 page 194.



Right Angle Jack Receptacle

Gold Plated	Nickel Plated	"A"
131-8701-301	131-8701-306	.083
131-8701-311	131-8701-316	.125

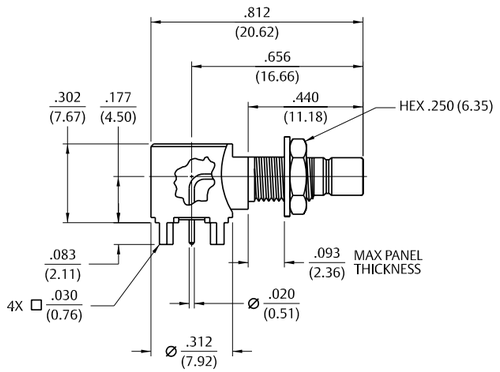
Mounting hole layout figure 7 page 194.



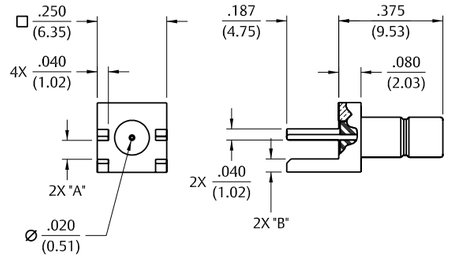
Right Angle Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-8701-501	131-8701-506

Mounting hole layout figures 5 and 7 page 194.



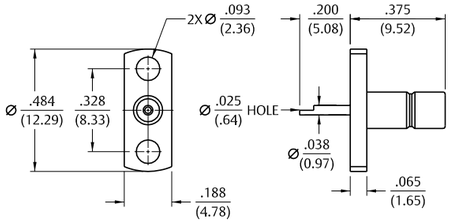
End Launch Jack Receptacle



Gold Plated	Nickel Plated	Board Thickness	"A"	"B"
131-8701-841	131-8701-846	.062 (1.57)	.068 (1.73)	.047 (1.19)

2-Hole Flange Mount Jack Receptacle

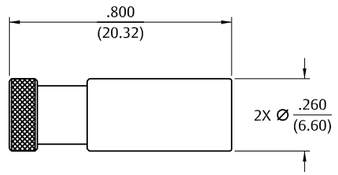
Gold Plated	Nickel Plated
131-8701-601	131-8701-606



Terminations

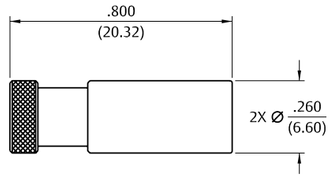
Plug Precision Load

Gold Plated
131-8801-801



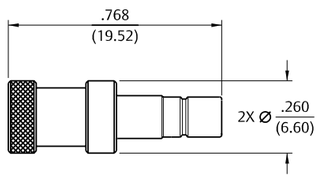
Matched Plug Open and Short

Type	Gold Plated
OPEN	131-8801-821
SHORT	131-8801-811



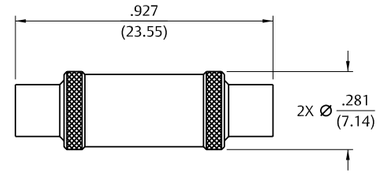
Matched Jack Open and Short

Type	Gold Plated
OPEN	131-8701-821
SHORT	131-8701-811



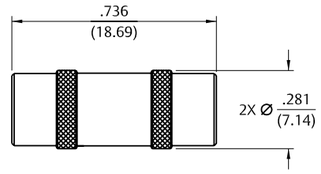
Jack to Jack Adapter

Gold Plated
131-8901-801



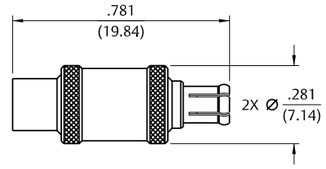
Plug to Plug Adapter

Gold Plated
131-8901-811



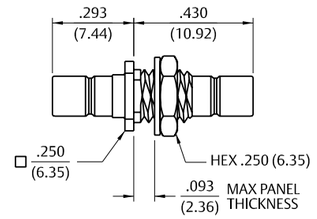
Jack to Plug Adapter

Gold Plated
131-8901-821



Jack to Bulkhead Jack* Adapter

Gold Plated	Nickel Plated
131-8901-401	131-8901-406

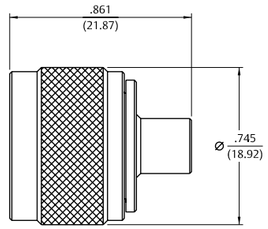


Mounting hole layout figure 5 page 194. * Electrical length not matched to other adapters shown.

Between-Series Adapter

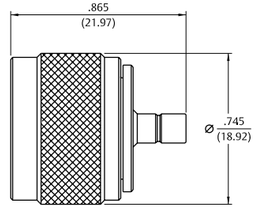
75 Ohm Type N Plug to Mini-75 Ohm SMB Plug Adapter

Stainless Steel Passivated
134-1069-001



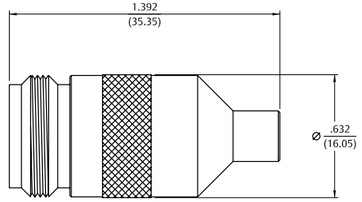
75 Ohm Type N Plug to Mini-75 Ohm SMB Jack Adapter

Stainless Steel Passivated
134-1069-011



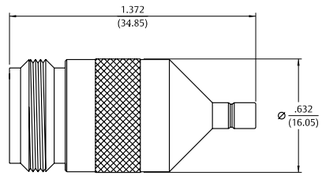
75 Ohm Type N Jack to Mini-75 SMB Plug Adapter

Stainless Steel Passivated
134-1069-021



75 Ohm Type N Plug to Mini-75 Ohm SMB Jack Adapter

Stainless Steel Passivated
134-1069-031



SMC Connectors

50 Ohm Connectors
Specifications....132
Semi-Rigid & Flexible Cable....134
PC Mount....135
Bulkhead & Panel Mount....136

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

Specifications

Electrical Specifications

Impedance: 50 Ohms

Frequency Range: ..... 0-10 GHz

VSWR: (max) (f = GHz)

	Straight Cabled Connectors	Right Angle Cabled Connectors
RG-178	1.25 + .04f	1.40 + .06f
RG-316 and RG-405	1.20 + .04f	1.30 + .04f
Uncabled receptacles	N/A	

Working Voltage: (VRMS max)†

	Sea Level	70K Feet
RG-178	250	60
RG-316, RG-405 uncabled receptacles	335	85

Dielectric Withstanding Voltage: (VRMS min at sea level)†

RG-178	750
RG-316, RG-405 uncabled receptacles	1000

Corona Level: (Volts min at 70,000 feet)†

RG-178	185
RG-316, RG-405	250
Uncabled receptacles	N/A

Insertion Loss: (dB max, tested at 4 GHz)

Straight cabled connectors	0.25 dB
Right angle cabled connectors	0.50 dB
Uncabled receptacles	N/A

Insulation Resistance: 1000 megohms min

Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and uncabled receptacles)	6.0	8.0
Center contact (right angle cabled connectors)	12.0	16.0
Outer contact (gold plated connectors)	1.0	N/A
Outer contact (nickel plated connectors)	2.5	N/A
Braid to body (gold plated connectors)	1.0	N/A
Braid to body (nickel plated connectors)	2.5	N/A

RF Leakage: (dB min tested at 2.5 GHz)

Cabled connectors	-55 dB
Uncabled receptacles	N/A

RF High Potential Withstanding Voltage: (VRMS min, tested at 4 and 7 MHz)†

RG-178	500
RG-316	700
Uncabled receptacles	600

Mechanical Specifications

Engagement Design: MIL-STD-348, Series SMC

Engagement/Disengagement Force: 16 oz-in max torque

Mating Torque: 35 to 50 oz-in

Coupling Proof Torque: 100 oz-in min

Coupling Nut Retention: 35 lbs min

Contact Retention: 4 lbs min axial force (captivated contacts)
1 oz-in min torque (uncabled receptacles)

Cable Retention:

	Axial Force* (lbs)	Torque (oz-in)
RG-178	10	N/A
RG-316	20	N/A
RG-405	30	16

* or cable breaking strength whichever is less

Durability: 500 cycles min

Environmental Ratings

Meets or exceeds the applicable paragraph of MIL-PRF-39012

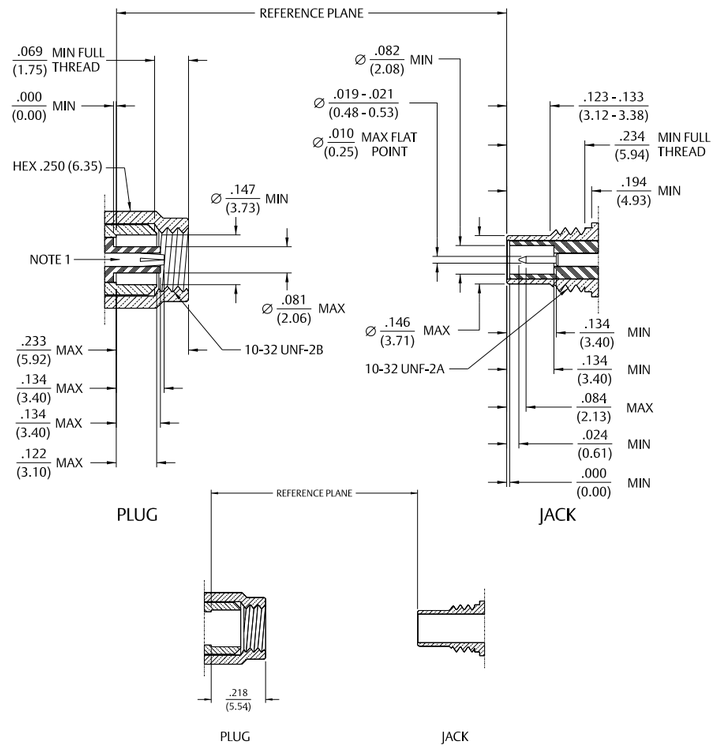
Temperature Range:	- 65°C to + 165°C
Thermal Shock:	MIL-STD-202, Method 107, Condition B
Corrosion:	MIL-STD-202, Method 101, Condition B
Shock:	MIL-STD-202, Method 213, Condition C
Vibration:	MIL-STD-202, Method 204, Condition D

Material Specifications

Bodies:	Brass per ASTM B16, gold plated per MIL-DTL-45204 .00001" min or nickel plated per SAE-AMS2432
Contacts:	Male – Brass per ASTM B16, gold plated per MIL-DTL-45204 .00003" min. Female – Beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min.
Nut Retention Spring:	Beryllium copper per ASTM B196, unplated
Insulators:	PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457
Expansion Caps:	Brass per ASTM B36, gold plated per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423
Crimp Sleeves:	Copper per ASTM B301, gold plated per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423
Mounting Hardware:	Brass (nuts) per ASTM B16 or phosphor bronze (lockwashers) per ASTM B139, gold plated per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS2423

** All Gold plated parts include a .00005" minumum Nickel under plated barrier layer

Mating Engagement for SMC Series

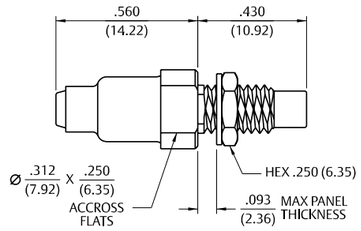


Notes:
1. Inside of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019/.021 (.48/.53) male contact.

Straight Solder Type Bulkhead Jack – Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-405	131-6593-401	131-6593-406

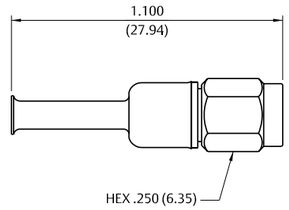
Assembly instructions page 233.
Mounting hole layout figure 5 page 194.



Straight Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 188, 316	131-6403-001	131-6403-006
RG-316 DS, 188 DS	131-6404-001	131-6404-006
RG-179, 187	131-6433-001	131-6433-006

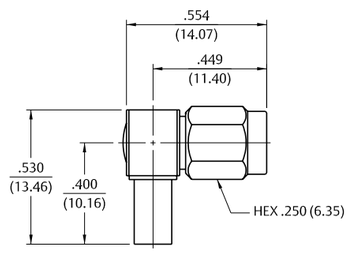
Assembly instructions page 237.



Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 188, 316	131-6403-101	131-6403-106
RG-316 DS, 188 DS	131-6404-101	131-6404-106
RG-179, 187	131-6433-101	131-6433-106

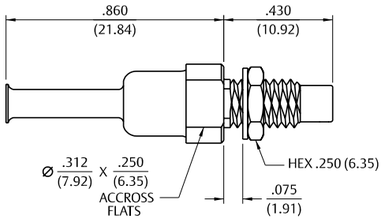
Assembly instructions page 238.



Straight Crimp Type Bulkhead Jack – Captivated Contact

Cable Type	Gold Plated	Nickel Plated
RG-161, 174, 188, 316	131-6303-401	131-6303-406
RG-316 DS, 188 DS	131-6304-401	131-6304-406
RG-179, 187	131-6333-401	131-6333-406

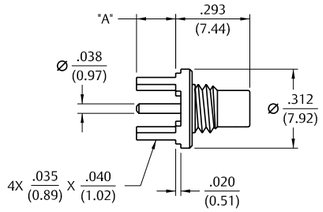
Assembly instructions page 237.
Mounting hole layout figure 5 page 194.



Straight Jack Receptacle

Gold Plated	Nickel Plated	"A"
131-6701-201	131-6701-206	.155 (3.94)
131-6701-211	131-6701-216	.110 (2.79)

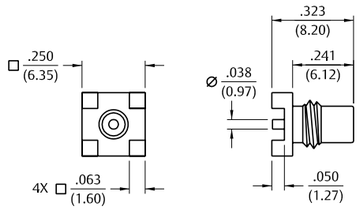
Mounting hole layout figure 4 page 194.



Straight Jack Receptacle – Surface Mount

Gold Plated
131-6711-201

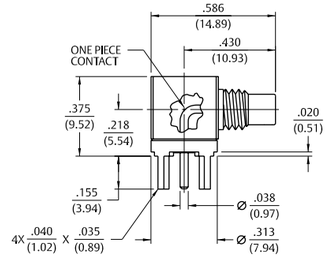
Mounting hole layout figure 7 page 194.



Right Angle Jack Receptacle

Gold Plated
131-6701-301

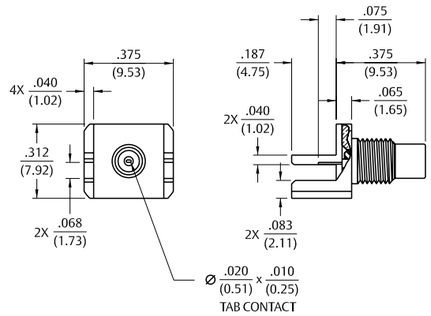
Mounting hole layout figure 4 page 194.



PC Mount and Bulkhead Mount

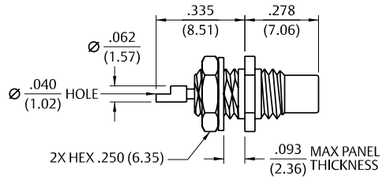
End Launch Jack Receptacle – Tab Contact

Gold Plated	Nickel Plated	Board Thickness
131-6701-831	131-6701-836	.062 (1.57)



Front Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-6701-411	131-6701-416



Rear Mount Bulkhead Jack Receptacle

Gold Plated	Nickel Plated
131-6701-401	131-6701-406

Mounting hole layout figure 5 page 194.

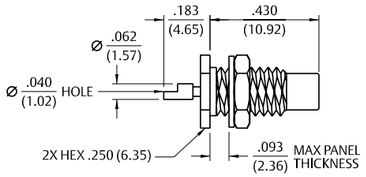


Table of Contents

SMP Connectors

50 Ohm Connectors
Specifications....139
Semi-Rigid & Flexible Cable....142
PC Mount....142
Bulkhead & Panel Mount....143

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
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103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Introduction

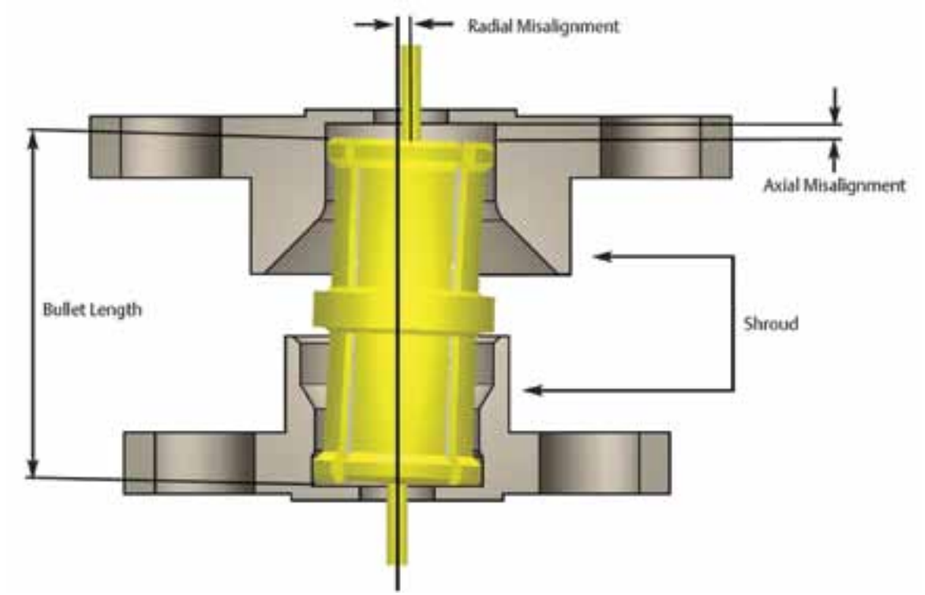
Description

One of the key benefits of the SMP connector interface is its use in high frequency blind-mate applications. The design of the SMP bullet and shroud system allows for both axial and radial misalignment. The basic system is comprised of an inner "bullet" adapter, and two outer receptacles called "shrouds". The bullet provides a flexible link between the shroud connections.

In blind-mate applications, one shroud connector will be typically specified as a snap-on interface and the other as a slide-on. This ensures that the bullet adapter remains fixed in the same shroud connector when the connection is disengaged.

The two snap-on interfaces Full Detent (FD) and Limited Detent (LD) each have different engage and disengage coupling forces. The LD is typically selected as the snap-on interface in PCB mount or blind-mate applications, while the FD is mainly used for cabled connections where higher retention forces are required.

The two slide-on interfaces Smooth Bore (SB) and Catcher's Mitt (CM) allow for reduced connection forces as compared to the snap-on versions. The push-on interface creates a sliding connection that does not physically locate the mating reference planes, allowing for axial and radial misalignment. Both the SB and CM have the same engage/disengage forces; however the CM is typically specified as the shroud configuration in blind-mate applications as its generous lead-in chamfer helps capture and guide the bullet into place.



Electrical Specifications

Impedance: 50 Ohms
Frequency Range:
Bullet Adapter (.254 length), Semi-Rigid Straight Cabled Connectors ..... 0-40 GHz
All other In-Series Adapters, Semi-Rigid Right Angle Cabled Connectors,
Field Replaceable Connectors, End Launch Connectors, Hermetic Feedthroughs ..... 0-18 GHz
PC Mount Connectors ..... 0-12 GHz

VSWR: (max) (f = GHz)

	0-18 GHz	18-23 GHz	23-26.5 GHz	26.5-40 GHz
Bullet Adapter (.254 length)	1.10	1.15	1.30	1.70
		0-18 GHz	18-26.5 GHz	26.5-40 GHz
Semi-Rigid Straight Cabled Connectors		1 .20	1.35	1.70
		0-4 GHz	4-12 GHz	12-18 GHz
All other In-Series Adapters		1.10	1.15	1.20
				0-18 GHz
Semi-Rigid Right Angle Cabled Connectors				1.20
				0-18 GHz
Field Replaceable Connectors (typical, measured back to back with seal pin)				1.15
Un-cabled Connectors (dependant on application)				N/A

Working Voltage: 335 VRMS max at sea level, 65 VRMS max at 70,000 feet
Dielectric Withstanding Voltage: 500 Vrms min at sea level
Insulation Resistance: 5000 megohms min
Contact Resistance: (milliohms max initial, not applicable after environmental testing)
Center Contact (Connectors and Adapters) 6.0
Outer Contact (Connectors and Adapters) 2.0
Cable Shield to Body (Semi-Rigid Cabled Connectors Only) 0.5
Corona Level: 190 VRMS min at 70,000 feet
Insertion Loss: (dB max)
Insertion Loss: (dB max, tested at 10 GHz)
In-Series Adapters, Field Replaceable Connectors ..... $0.10\sqrt{F\,(GHz)}$
Semi-Rigid Cabled Connectors ..... $0.12\sqrt{F\,(GHz)}$
All other Un-cabled Connectors ..... N/A
Insertion Loss: (dB max)
RF Leakage: (dB typical, tested at 2.5 GHz)
Cabled and Field Replaceable Connectors ..... -80
In-Series Adapters ..... -65
All other Un-cabled Connectors ..... N/A
RF High Potential Withstanding Voltage: 325 VRMS min at sea level, tested at 4 and 7 MHz

Mechanical Specifications

Interface Design: MIL-STD-348A, Series SMP
Engagement Force: (lbs max, mated pair)
Full Detent (FD) 15.0
Limited Detent (LD) 10.0
Smooth Bore and Catcher's Mitt (SB and CM) 2.0
Disengagement Force: (lbs min, mated pair)
Full Detent (FD) 5.0
Limited Detent (LD) 2.0
Smooth Bore and Catcher's Mitt (SB and CM) 0.5
Mated Radial Misalignment: (in max allowed, female adapters only)
Between Centerlines of Mating Planes (FD, LD, SB) ..... .010
Between Centerlines of Mating Planes (CM only) ..... .020
Mated Axial Misalignment: .010 in max allowed between mating planes (female adapters only)
Durability: (mating cycles min)
Full Detent (all female connectors and adapters) 100
Limited Detent (female adapters only) 500
Smooth Bore and Catcher's Mitt (female adapters only) 1000
Contact Retention: 1.5 lbs min axial force (captivated contacts only)
Cable Retention: (min)

	Axial Force* (lbs)	Torque (oz-in)
Cabled Connectors for RG-405	30	16.0
Cabled Connectors for M17/151	20	N/A

* Or cable breaking strength, whichever is less

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com
Illustrations are shown in inches (millimeters).

Specifications

Environmental Ratings

(Meets or exceeds the applicable paragraph of MIL-PRF-39012)

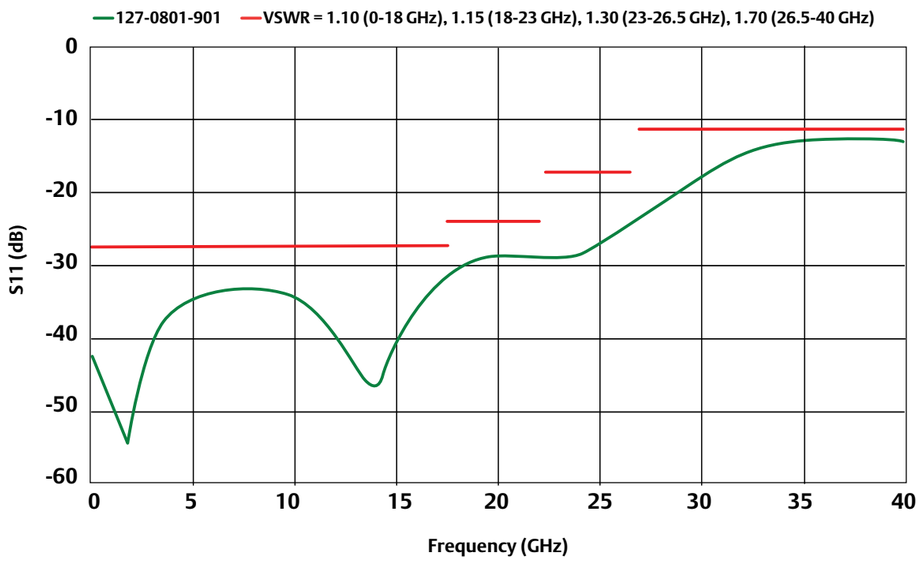
Operating Temperature: -65°C to +165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B (except high temp +165°C or max high temp of cable)
Corrosion: MIL-STD-202, Method 101, Condition B
Shock (specified pulse): MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition D
Moisture Resistance: MIL-STD-202, Method 106 (except step 7b omitted)

Material Specifications

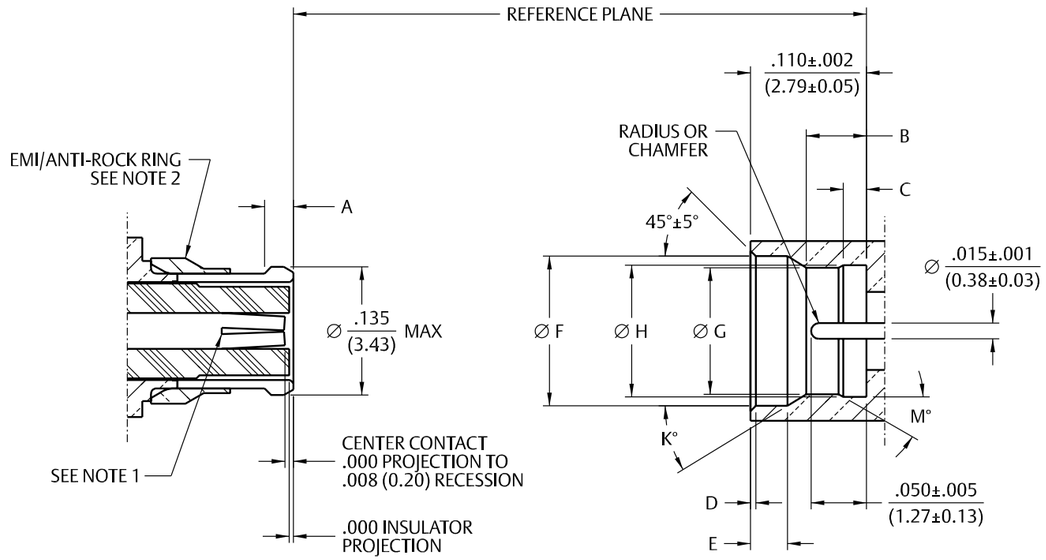
Spring Finger (female) and End Launch (male) Bodies: Beryllium Copper per ASTM B196, Gold plated* per MIL-DTL-45204 (.00005" min)
Hermetic Seal Bodies (male): Kovar Alloy per ASTM F15, Gold plated* per MIL-DTL-45204 (.00005" min)
All other Shroud Bodies (male): Stainless Steel, Type 303, per ASTM A582, Passivated per MIL-DTL-14072 (EL 300)
Connector and Adapter Contacts (male and female): Beryllium Copper per ASTM B196, Gold plated* per MIL-DTL-45204 (.00005" min)
Hermetic Seal Center Pins: Kovar Alloy per ASTM F15, Gold plated* per MIL-DTL-45204 (.00005" min)
EMI/Anti-Rock Rings: Beryllium Copper per ASTM B196, Gold plated* per MIL-DTL-45204 (.00003" min)
PC Mount Legs: Brass per ASTM B16, Gold plated* per MIL-DTL-45204 (.00003" min)
Connector and Adapter Insulators: PTFE per ASTM D1710
Hermetic Seal Glass: Corning 7070

* All Gold plated parts include a .00005" minumum Nickel barrier layer

Typical Measured Return Loss
Bullet Adapter 127-0901-801



Mating Engagement for SMP Series per MIL-STD-348A



Notes:

1. *Socket to accept mating pin Ø.015±.001 (0.38±0.03).*
2. *EMI/Anti-Rock Ring configuration optional, used on cabled connectors only. Shall not prevent proper mating engagement.*
3. *All dimensions shown in inches. Metric equivalents (rounded to nearest 0.01mm) are given for general information only.*

SMP Female Connector Interface

Dimension	Cabled		Uncabled	
	Min	Max	Min	Max
A	.025 (0.64)	.035 (0.89)	.018 (0.46)	.025 (0.64)

SMP Male Connector Interface

Dimension	Full Detent		Limited Detent		Smooth Bore		Catcher's Mitt	
	Min	Max	Min	Max	Min	Max	Min	Max
B	.051 (1.30)	.057 (1.45)	.054 (1.37)	.060 (1.52)	.059 (1.50)	.065 (1.65)	N/A	N/A
C	.0205 (0.52)	.0235 (0.60)	.0205 (0.52)	.0235 (0.60)	N/A	N/A	N/A	N/A
D	.003 (0.08)	.008 (0.20)	.003 (0.08)	.008 (0.20)	.003 (0.08)	.008 (0.20)	.043 (1.09)	.047 (1.19)
E	.033 (0.84)	.037 (0.94)	.033 (0.84)	.037 (0.94)	.033 (0.84)	.037 (0.94)	N/A	N/A
F	.139 (3.53)	.145 (3.68)	.139 (3.53)	.145 (3.68)	.139 (3.53)	.145 (3.68)	.123 (3.12)	.127 (3.23)
G	.114 (2.90)	.118 (3.00)	.118 (3.00)	.122 (3.10)	.123 (3.12)	.127 (3.23)	N/A	N/A
H	.124 (3.15)	.126 (3.20)	.124 (3.15)	.126 (3.20)	N/A	N/A	N/A	N/A
K	35° REF	35° REF	35° REF	35° REF	35° REF	35° REF	N/A	N/A
M	30° REF	30° REF	30° REF	30° REF	N/A	N/A	N/A	N/A

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Illustrations are shown in inches (millimeters).

Semi-Rigid Cable and PC Mount

Female Straight Cabled, Semi-Rigid

Cable Type	Gold Plated	Figure
M17/151	127-0692-001	1
RG-405	127-0693-001	2

* Specifications dependant on cable ratings.

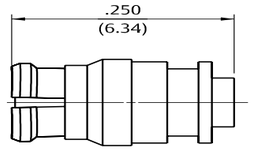


Fig 1

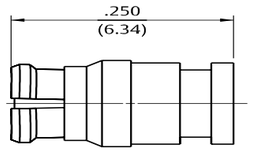
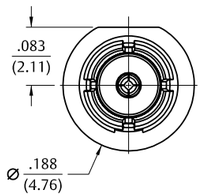


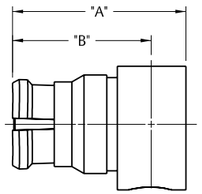
Fig 2

Right Angle Cabled Female

Cable Type	Gold Plated	"A"	"B"
M17/151	127-0692-101	.248 (6.30)	.197 (5.00)
RG-405	127-0693-101	.271 (6.88)	.209 (5.31)

* Specifications dependant on cable ratings.

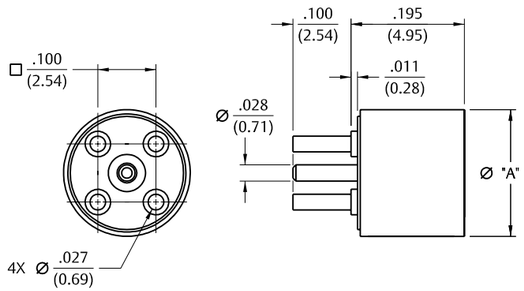




Straight PC Mount Male Receptacle

Interface	Passivated	"A"
Full Detent	127-0701-201	.218 (5.54)
Limited Detent	127-1701-201	.218 (5.54)
Smooth Bore	127-2701-201	.218 (5.54)
Catcher's Mitt	127-3701-201	.234 (5.94)

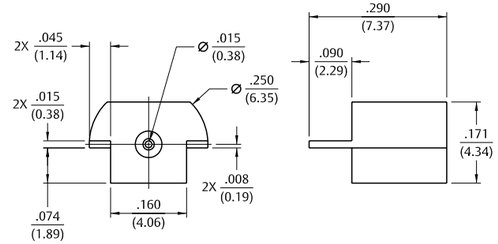
Base and legs gold plated brass.



End Launch Male Receptacle – Surface Mount

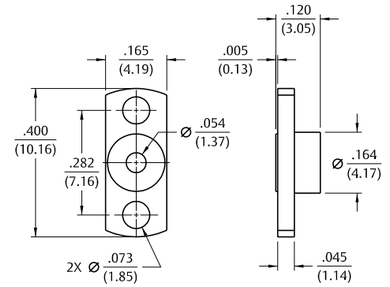
Interface	Gold Plated	Packaging
Full Detent	127-0701-801	Stock
Full Detent	127-0701-802	Tape and Reel 1000 pcs/reel
Limited Detent	127-1701-801	Stock
Limited Detent	127-1701-802	Tape and Reel 1000 pcs/reel
Smooth Bore	127-2701-801	Stock
Smooth Bore	127-2701-802	Tape and Reel 1000 pcs/reel

Mounting hole layout figure 1 page 194.



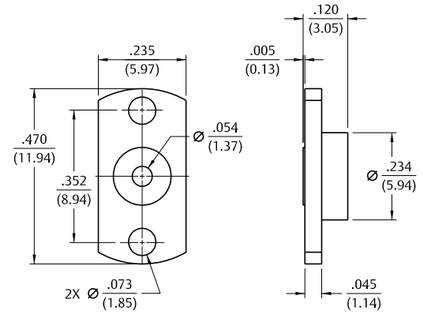
2-Hole Flange Mount Male Shroud – Without Contact

Interface	Passivated
Full Detent	127-0701-602
Limited Detent	127-1701-602
Smooth Bore	127-2701-602



2-Hole Flange Mount Male Catcher's Mitt Shroud – Without Contact

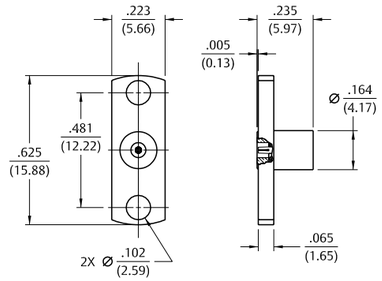
Interface	Passivated
Catcher's Mitt	127-3701-602



Panel Mount and Adapters

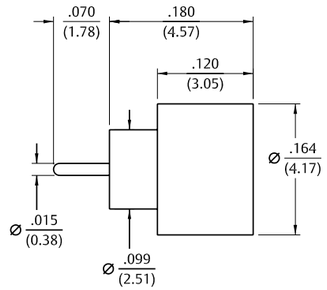
2-Hole Flange Mount Male Field Replaceable

Interface	Passivated	Pin Size
Full Detent	127-0701-612	.012 (.030)
Limited Detent	127-1701-612	.012 (.030)
Smooth Bore	127-2701-612	.012 (.030)



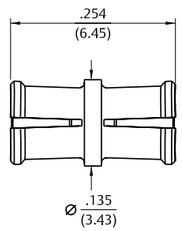
Hermetic Seal Male

Interface	Gold Plated
Full Detent	127-0711-601
Limited Detent	127-1711-601
Smooth Bore	127-2711-601



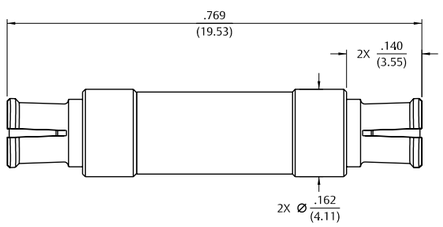
Female to Female Bullet Adapter

Gold Plated
127-0901-801



Female to Female Adapter

Gold Plated
127-0901-811



Male to Male Catcher's Mitt Adapter

Interface	Passivated
Full Detent	127-0901-821
Limited Detent	127-1901-821
Smooth Bore	127-2901-821

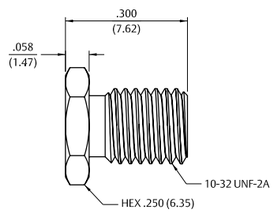


Table of Contents

Type N Connectors

50 Ohm Connectors
Specifications....146
Semi-Rigid & Flexible Cable....149
Bulkhead & Panel Mount Mount....151
Adapters....151

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Specifications

Electrical Specifications

Impedance: 50 Ohms

Frequency Range:

Flexible Cabled Connectors and Receptacles	0-11 GHz
Semi-rigid Cabled Connectors and Receptacles	0-18 GHz

VSWR: max (f-GHz) 0-11 GHz

Straight Flexible Cabled Connectors	1.30 max

	0-9 GHz	9-11 GHz
Right Angle Flexible Cabled	1.35 max	1.50 max

	0-11 GHz	11-18 GHz
RG-405 Semi-Rigid Plugs	1.07+.01f	<1.25 Typical
RG-402 Semi-Rigid Plugs	1.05+.01f	<1.25 Typical
RG-401 Semi-Rigid Plugs	1.06+.01f	<1.25 Typical
RG-405 Semi-Rigid Jacks	1.15+.02f	<1.50 Typical
RG-402 Semi-Rigid Jacks	1.10+.02f	<1.50 Typical
RG-401 Semi-Rigid Jacks	1.10+.02f	<1.50 Typical

	0-18 GHz
Adapters	1.05+.01f
Uncabled Receptacles	N/A

Working Voltage: (VRMS max)†	Sea Level	70K Feet
RG-316, 316 DS	250	65
RG-58, 142, 405	335	85
RG-402	500	125
RG-213, 214, 401, LMR-400	1000	250
Uncabled Receptacles and Adapters	1000	250

Dielectric Withstanding Voltage: (VRMS min at sea level)†

RG-316, 316 DS	750
RG-58, 142, 405	1000
RG-402	1500
RG-213, 214, 401, LMR-400	2500
Uncabled Receptacles and Adapters	2500

Insulation Resistance: 5000 Megohms min

Contact Resistance: (milliohms max)

Center Contact	Initial	After Environmental
Straight Cabled Connectors (non-captivated)	1.0	1.5
Straight Cabled Connectors (captivated)	2.5	3.0
Right Angle Cabled Connectors	2.5	3.0
Uncabled Receptacles and Adapters	1.0	1.5
Outer Contact	0.2	N/A
Braid to Body (Flexible Cabled Connectors Only)	0.05	N/A

Corona Level: (Volts min at 70K feet)†

RG-316, 316 DS	190
RG-58, 142, 405	250
RG-402	375
RG-213, 214, 401, LMR-400 and Adapters	500
Uncabled Receptacles	N/A

Insertion Loss: (dB max, tested at 9 GHz)

Straight Flexible Cabled Connectors	0.15 max
Right Angle Flexible Cabled Connectors	0.30
Semi-rigid Cabled Connectors and Adapters	$0.05\sqrt{f(GHz)}$
Uncabled Receptacles	N/A

RF Leakage: (dB min, tested at 2.5 GHz)

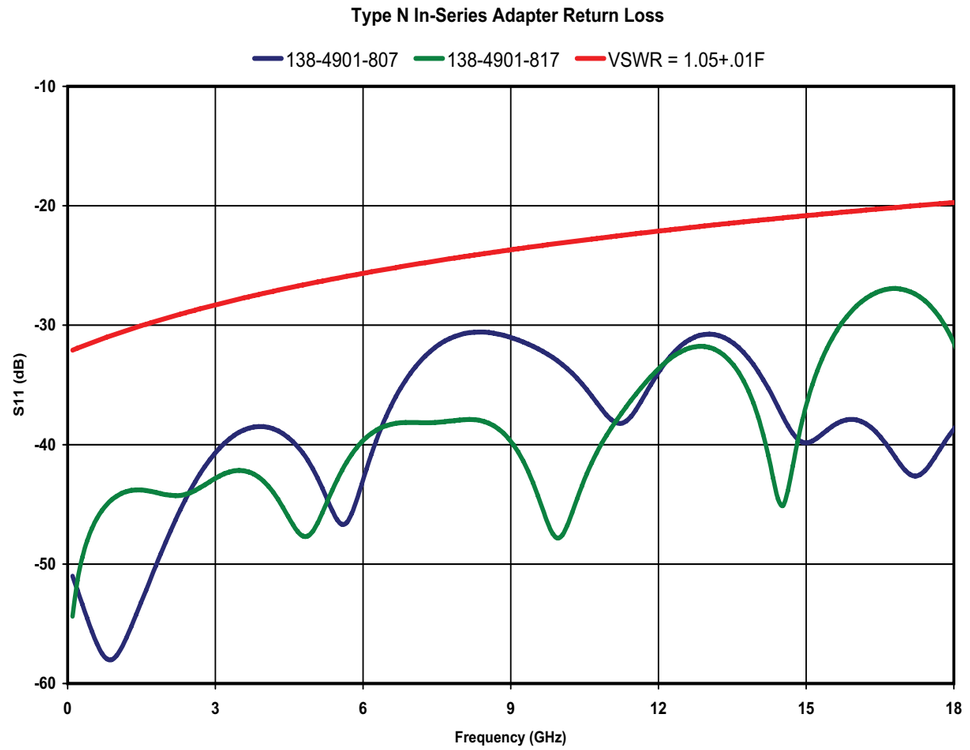
Cabled Connectors and Adapters	-90
Uncabled Receptacles	N/A

RF High Potential Withstanding Voltage: (Vrms min, tested at 4 and 7 MHz)†

RG-316, 316 DS	500
RG-58, 142, 405	670
RG-402	1000
RG-213, 214, 401, LMR-400	1500
Uncabled Receptacles and Adapters	1500

IMP3: Typically <-90 dBm (tested per IEC Guidelines using 20W inputs swept over 1930-1990 MHz)

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.



Mechanical Specifications

Engagement Design:	MIL-STD-348A, Series N
Durability:	500 Cycles min
Engagement/Disengagement Force:	6 lb-in max
Mating Torque:	7 to 10 lb-in
Bulkhead Mounting Nut Torque:	15 lb-in recommended
Coupling Proof Torque:	15 lb-in min
Coupling Nut Retention:	100 lbs min
Contact Retention:	(min - captivated contacts only)

	Axial Force (lbs)	Torque (oz-in)
Cabled Connectors and Adapters	6	N/A
Uncabled Receptacles	6	4

Cable Retention: (minimum*)

	Axial Force (lbs)	Torque (oz-in)
RG-316	20	N/A
RG-316DS	30	N/A
RG-58	40	N/A
RG-142	45	N/A
RG-213, 214 and LMR-400	90	N/A
RG-405	30	16
RG-402	60	55
RG-401	90	80

* or cable breaking strength, whichever is less.

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Illustrations are shown in inches (millimeters).

Specifications

Environmental Specifications

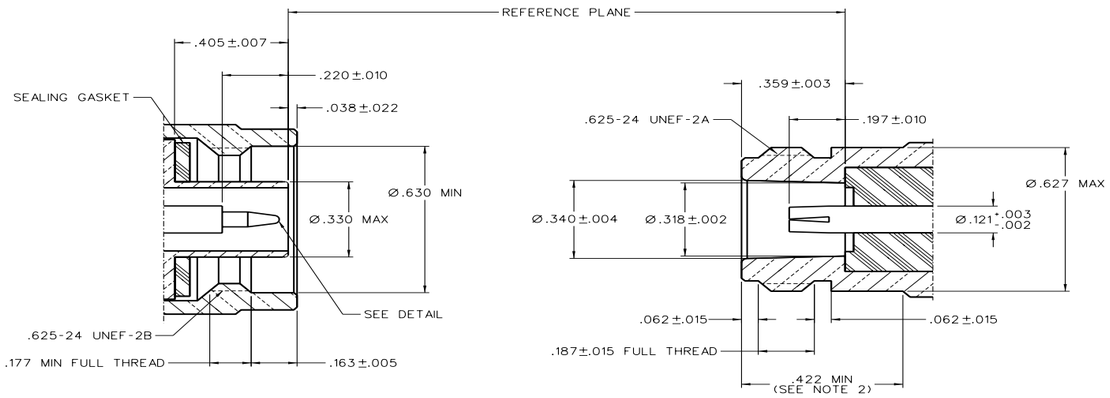
(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

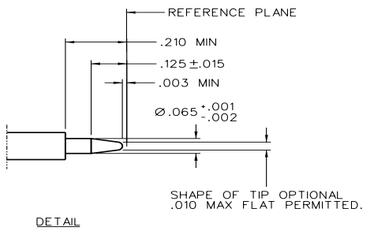
Temperature Range: -65°C to +165°C
Thermal Shock: MIL-STD-202, Method 107, Condition B (except +85°C high temperature)
Corrosion: MIL-STD-202, Method 101, Condition B
Shock: MIL-STD-202, Method 213, Condition I
Vibration: MIL-STD-202, Method 204, Condition B
Moisture Resistance: MIL-STD-202, Method 106

Material Specifications

Bodies: Crimp – Brass per ASTM B16, Tri-Alloy (Cu/Sn/Zn) plated (.0001" min)
Solder – Brass per ASTM B16, Gold plated* per SAE-AMS2423 (.00001" min)
Adapter – Brass per ASTM B16, Tri-Alloy (Cu/Sn/Zn) or Nickel per QQ-N-290 plated (.0001" min)
Contacts: Male – Brass per ASTM B16, Gold plated* per MIL-G-45204 (.00005" min)
Female – Beryllium Copper per ASTM B196, Gold plated* per MIL-DTL-45204 (.00005" min)
Adapter – Beryllium Copper per ASTM B196, Gold plated* per MIL-DTL-45204 (.00005" min)
Insulators: PTFE Fluorocarbon per ASTM D1710 and ASTM D1457
Gaskets: Silicon Rubber per A-A-59588A
Crimp Sleeves: Copper per ASTM B301, Tri-Alloy (Cu/Sn/Zn) plated (.0001" min)
End Caps: Brass per ASTM B16, Tri-Alloy (Cu/Sn/Zn) plated (.0001" min)
Nut Retention Spring (Plugs): Beryllium Copper per ASTM B196, un-plated
Mounting Nut (Bulkhead Jacks): Brass per ASTM B16, Nickel plated per SAE-AMS2423 (.0001" min)
Lock Washer (Bulkhead Jacks): Steel, Zinc plated (.0001" min)

** All Gold plated parts include a .00005" minumum Nickel under plated barrier layer*



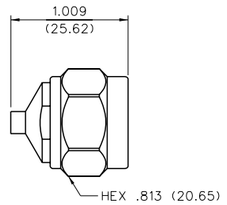


NOTES:
1. THIS INTERFACE SHALL MEET THE GAUGE REQUIREMENTS AS SPECIFIED IN MIL-PRF-39012/1G AND /2G.
2. CLEARANCE FOR MATING CONNECTOR COUPLING NUT.

Straight Solder Type Plug – With Solder Contact

Cable Type	Gold Plated
RG-405	138-4693-001*
RG-402	138-4694-001*
RG-401	138-4696-001*

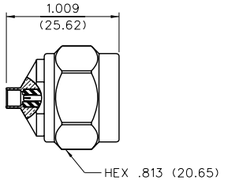
Assembly instructions page 246.
* Tri-Alloy plated coupling nut



Straight Solder Type Plug – Captivated Solderless Contact

Cable Type	Gold Plated
RG-405	138-4693-011*
RG-402	138-4694-011*
RG-401	138-4696-011*

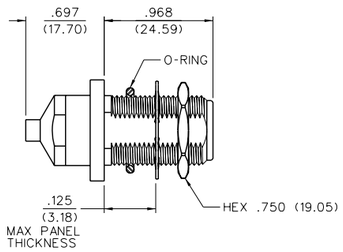
Assembly instructions page 247.
* Tri-Alloy plated coupling nut



Straight Solder Type Bulkhead Jack – With Solder Contact

Cable Type	Gold Plated
RG-405	138-4593-401*
RG-402	138-4594-401*
RG-401	138-4596-401*

Assembly instructions page 250.
* Tri-Alloy plated bulkhead jack body
Mounting hole layout figure 5 page 194.



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Illustrations are shown in inches (millimeters).

Flexible Cable

Straight Crimp Type Plug – Solder or Crimp Contact

Cable Type	Tri-Alloy Plated	Figure
RG-161, 174, 188, 316	138-4403-007	1
RG-188 DS, RG-316 DS	138-4404-007	1
RG-58, 141, 303	138-4407-007	2
RG-55, 142, 223, 400	138-4408-007	2
RG-8, 213	138-4416-007	3
RG-9, 214	138-4418-007	3
LMR-400, BELDEN 9913	138-4449-007	3

Assembly instructions page 242 and 243.
* Tri-Alloy plated coupling nut

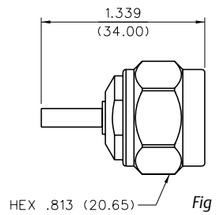


Fig 1

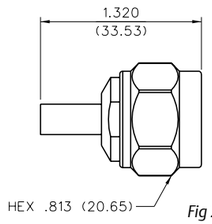


Fig 2

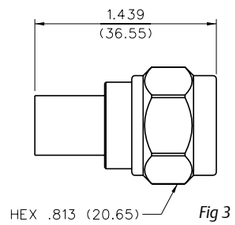


Fig 3

Right Angle Crimp Type Plug – Captivated Contact

Cable Type	Tri-Alloy Plated	Figure	"A"	"B"
RG-161, 174, 188, 316	138-4403-107	1	1.227 (31.17)	0.977 (24.82)
RG-188 DS, RG-316 DS	138-4404-107	1	1.227 (31.17)	0.977 (24.82)
RG-58, 141, 303	138-4407-107	2	1.253 (31.83)	1.003 (25.48)
RG-55, 142, 223, 400	138-4408-107	2	1.253 (31.83)	1.003 (25.48)
RG-8, 213	138-4416-107	2	1.365 (34.67)	1.115 (28.32)
RG-9, 214	138-4418-107	2	1.365 (34.67)	1.115 (28.32)

Assembly instructions page 244 and 245.
* Tri-Alloy plated coupling nut

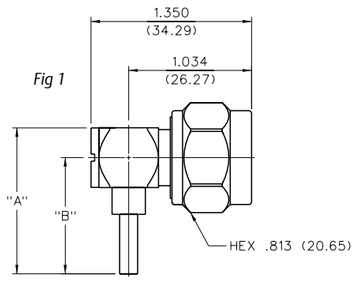


Fig 1

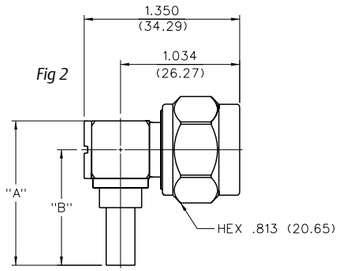
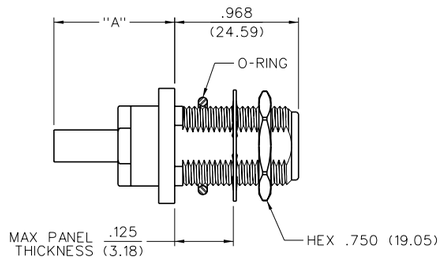


Fig 2

Straight Crimp Type Bulkhead Jack – Solder or Crimp Contact

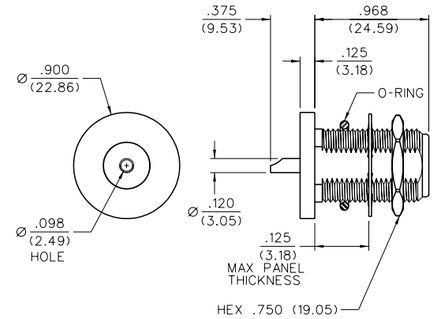
Cable Type	Tri-Alloy Plated	"A"
RG-161, 174, 188, 316	138-4303-407	.943 (23.95)
RG-188 DS, RG-316 DS	138-4304-407	.943 (23.95)
RG-58, 141, 303	138-4307-407	.943 (23.95)
RG-55, 142, 223, 400	138-4308-407	.943 (23.95)
RG-8, 213	138-4316-407	.997 (25.32)
RG-9, 214	138-4318-407	.997 (25.32)
LMR-400, BELDEN 9913	138-4349-407	.997 (25.32)

Assembly instructions page 248 and 251.
Mounting hole layout figure 9 page 194.



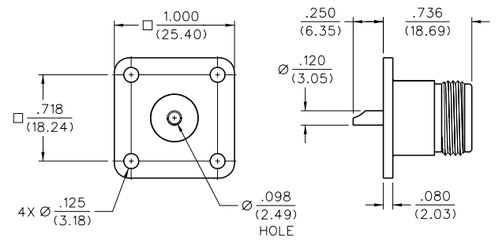
Rear Mount Bulkhead Jack Receptacle

Tri-Alloy Plated
138-4701-407



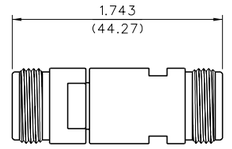
4-Hole Flange Mount Jack Receptacle – Flush Dielectric

Tri-Alloy Plated
138-4701-607



Jack to Jack Adapter

Tri-Alloy Plated
138-4901-807

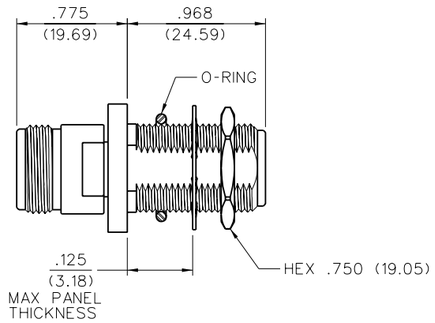


In-Series Adapters

Jack to Bulkhead Jack Adapter

Tri-Alloy Plated
138-4901-407

Mounting hole layout figure 1 page 194.



Plug to Plug Adapter

Tri-Alloy Plated
138-4901-817

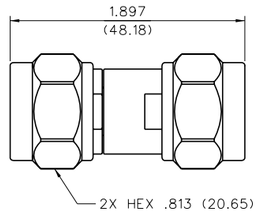


Table of Contents

Shielded Cable Terminations

50 Ohm Connectors
Specifications....154
Semi-Rigid & Flexible Cable....155
PC Mount....156

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

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Specifications

Electrical Specifications

Engagement Design: Impedance: 29 ohms
Frequency Range: 0 - 2 GHz
Working Voltage: 300 VRMS†
Dielectric Withstanding Voltage: 2000 VDC†
Contact Resistance: Center Contact: 6 milliohms
Outer conductor: 2.5 milliohms

Mechanical Specifications

Insertion Force: Inner conductor: 32 oz. max. 2 oz. min.
Outer conductor: 48 oz. max. 6 oz. min.
Durability: 250 cycles

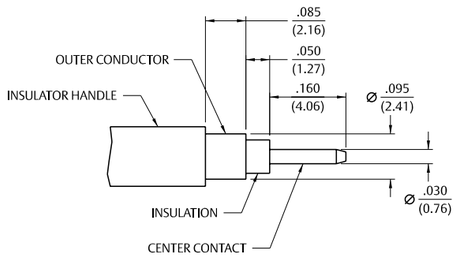
Environmental Ratings

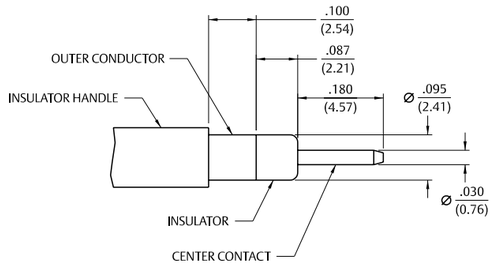
Temperature Range: -65° C to + 85° C
Corrosion: Salt spray, 24 hours
Shock: Method 213, Test Condition B, MIL-STD-202
Vibration: Method 204, Test Condition B, MIL-STD-202

Material Specifications

Contact: Beryllium copper per QQ-C-533/530
Insulator Material: TFE Fluorocarbon per L-P-403
Finish: Center Contact and Body: Gold

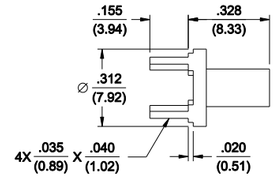
SHIELDED TEST JACK INTERFACE - TYPICAL PROBE TYPE





Flexible Cable – Straight Crimp Type

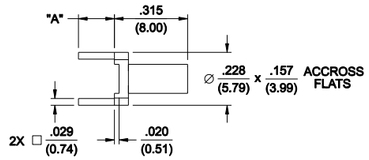
Cable Type	Gold Plated	Nickel Plated
RG-161/U, 174, 179, 187,188, 316	142-0003-201	142-0003-206
RG-316 DS, RG-188 DS	142-0004-201	142-0004-206



Assembly instructions page 252. Mounting hole layout figure 3 page 194.

Flexible Cable – Straight Crimp Type

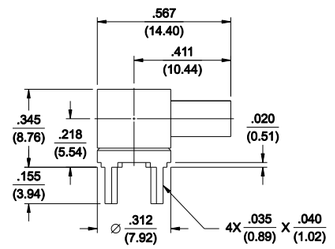
Cable Type	Gold Plated	Nickel Plated	"A"
RG-178/U, 196	142-0002-221	142-0002-226	.110 (2.79)
RG-316/U, 188, 174, 161, 179, 187	142-0003-231	142-0003-236	.155 (3.94)
	142-0003-241	142-0003-246	.110 (2.79)
RG-316 DS, 188 DS	142-0004-211	142-0004-216	.155 (3.94)
	142-0004-221	142-0004-226	.110 (2.79)



Assembly instructions page 252. Mounting hole layout figure 14 page 195.

Flexible Cable – Right Angle Crimp Type

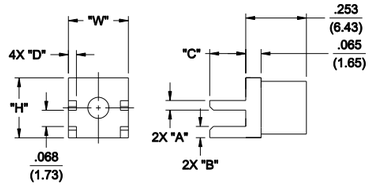
Cable Type	Gold Plated	Nickel Plated
RG-161/U, 174, 179, 187, 188, 316	142-0003-301	142-0003-306
RG-316 DS, RG-188 DS	142-0004-301	142-0004-306



Assembly instructions page 252. Mounting hole layout figure 3 page 194.

Semi-Rigid – Straight Solder Type End Launch

Cable Type	Gold Plated	Board Thickness	"A"	"B"	"C"	"D"	"H"	"W"
.086 Semi-Rigid	142-0093-801	0.062 (1.57)	0.068 (1.73)	0.046 (1.42)	0.150 (3.81)	0.032 (0.81)	0.250 (6.35)	0.250 (6.35)
.141 Semi-Rigid	142-0094-801	0.062 (1.57)	0.068 (1.73)	0.070 (1.78)	0.187 (4.77)	0.040 (1.02)	0.312 (7.92)	0.375 (9.52)
.250 Semi-Rigid	142-0096-801	0.062 (1.57)	0.068 (1.73)	0.053 (1.35)	0.187 (4.77)	0.050 (1.27)	0.312 (7.92)	0.375 (9.52)



Assembly instructions page 253.

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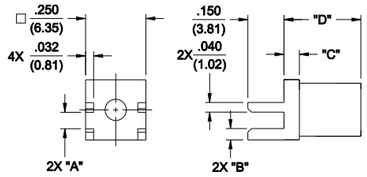
Illustrations are shown in inches (millimeters).

Flexible Cable & PC Mount

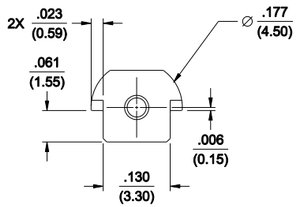
Flexible Cable – Straight Crimp Type End Launch



Cable Type	Gold Plated	Board Thickness	"A"	"B"	"C"	"D"
RG-316/U, 188, 174, 161, 179, 187	142-0003-801	0.062 (1.57)	0.068 (1.73)	0.046 (1.02)	0.055 (1.40)	0.310 (7.87)
RG-316 DS, 188 DS, 179 DS, 187 DS	142-0004-801	0.062 (1.57)	0.068 (1.73)	0.046 (1.02)	0.065 (1.65)	0.320 (8.13)
RG-58/U, 141, 303	142-0007-801	0.062 (1.57)	0.068 (1.73)	0.037 (1.65)	0.065 (1.65)	0.320 (8.13)
RG-142/U, 55, 223, 400	142-0008-801	0.062 (1.57)	0.068 (1.73)	0.037 (1.65)	0.065 (1.65)	0.320 (8.13)
RG-178/U, 196	142-0002-811	0.047 (1.19)	0.053 (1.35)	0.065 (1.65)	0.065 (1.65)	0.320 (8.13)
RG-316/U, 188, 174, 161, 179, 187	142-0003-811	0.047 (1.19)	0.053 (1.35)	0.061 (1.55)	0.065 (1.65)	0.320 (8.13)
RG-316 DS, 188 DS, 179 DS, 187 DS	142-0004-811	0.047 (1.19)	0.053 (1.35)	0.061 (1.55)	0.065 (1.65)	0.320 (8.13)
RG-58/U, 141, 303	142-0007-811	0.047 (1.19)	0.053 (1.35)	0.052 (1.32)	0.065 (1.65)	0.320 (8.13)
RG-142/U, 55, 223, 400	142-0008-811	0.047 (1.19)	0.053 (1.35)	0.052 (1.32)	0.065 (1.65)	0.320 (8.13)

Assembly instructions page 253.

Flexible Cable – Straight Crimp Type Surface Mount End Launch



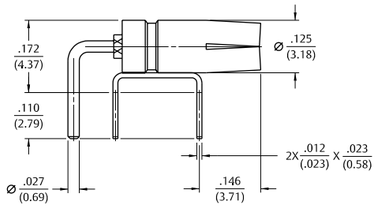
Cable Type	Gold Plated
RG-178/U, 196	142-0002-821

Recommended land pattern figure 12 page 194.
Assembly instructions page 254.

Horizontal

Gold Plated
129-0701-302

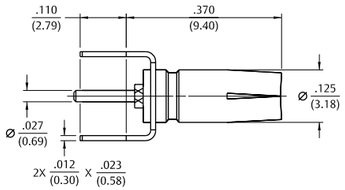
Mounting hole layout figure 15 page 195.



Vertical

Gold Plated
129-0701-202

Mounting hole layout figure 16 page 195.



Between-Series Adapters

SMA to SMB....160
SMA to MCX....160
SMA to MMCX....160

Other Information
Assembly Tools....185
Capabilities....190
Cable Information....192
Assembly Instruction....193
Mounting Hole Layouts....194
Numerical Index....274
Competitor Cross Reference....280

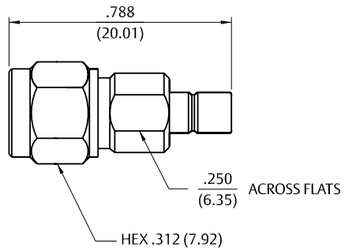
While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

SMA to SMB

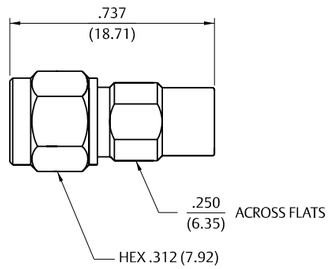
SMA Plug to SMB Jack Adapter

Gold Plated
134-1012-011



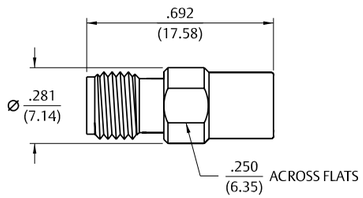
SMA Plug to SMB Plug Adapter

Gold Plated
134-1012-021



SMA Jack to SMB Plug Adapter

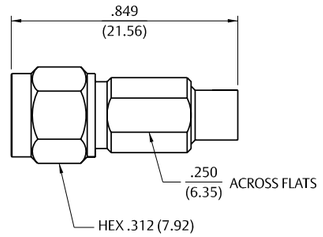
Gold Plated
134-1012-041



SMA to MCX

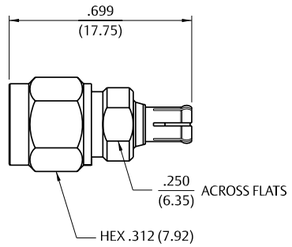
SMA Plug to MCX Jack Adapter

Gold Plated
134-1018-001



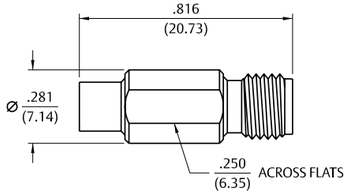
SMA Plug to MCX Plug Adapter

Gold Plated
134-1018-011



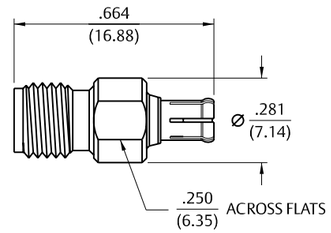
SMA Jack to MCX Jack Adapter

Gold Plated
134-1018-021



SMA Jack to MCX Plug Adapter

Gold Plated
134-1018-031



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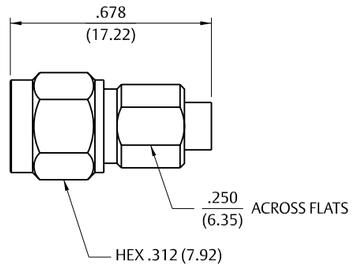
Illustrations are shown in inches (millimeters).

SMA to MMCX

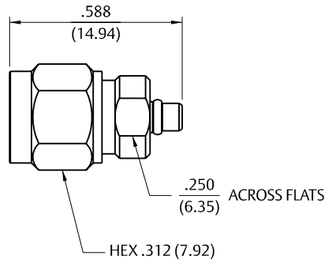
SMA Plug to MMCX Jack Adapter

Gold Plated
134-1019-151



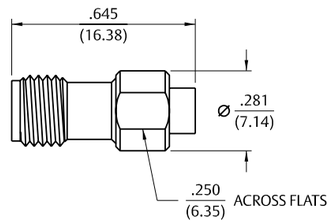
SMA Plug to MMCX Plug Adapter

Gold Plated
134-1019-161



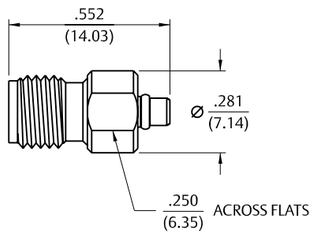
SMA Jack to MMCX Jack Adapter

Gold Plated
134-1019-171



SMA Jack to MMCX Plug Adapter

Gold Plated
134-1019-181



Fixed Length Cable Assemblies

Specification 162
MMCX to MMCX 163
MMCX to SMA 163
MCX to MCX 164
SMA to SMA 165
SMB to SMB 168
Type N to Type N 170
BNC to BNC 170
75 Ohm to 75 Ohm BNC 171
SMA to BNC 171
SMA to Type N 171
QMA to QMA 172
BNC to BNC 170

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

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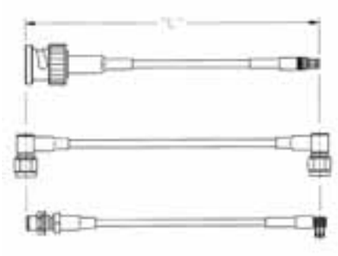
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Specifications

Electrical Ratings

Electrical ratings of a cable assembly are determined by the limiting connector type and cable size.

Connector	Cable	Connector Impedance (Ohms)	Frequency (GHz)	Dielectric With-standing Voltage (VRMS)	Working Voltage (VRMS)
MMCX	RG-178	50	6	500 Vms	170 Vms
	RG-316	50	6	500 Vms	170 Vms
MCX	RG-178	50	6	750 Vms	250 Vms
	RG-316	50	6	1000 Vms	335 Vms
	RG-316DS	50	6	1000 Vms	335 Vms
MCX 75 Ohm	RG-179	75	6	1000 Vms	335 Vms
	BELDEN 735A	75	6	1000 Vms	335 Vms
SMA	RG-178	50	12.4	500 Vms	170 Vms
	RG-316	50	12.4	750 Vms	250 Vms
	RG-316DS	50	12.4	750 Vms	250 Vms
	RG-58	50	12.4	1000 Vms	335 Vms
	RG-142	50	12.4	1000 Vms	335 Vms
	Hand-Formable .086	50	26.5	1000 Vms	335 Vms
	Hand-Formable .141	50	26.5	1500 Vms	500 Vms
SMB	RG-178	50	4	750 Vms	250 Vms
	RG-316	50	4	1000 Vms	335 Vms
SMB Mini 75 Ohm	RG-179	75	2	1000 Vms	335 Vms
	RG-179DS	75	2	1000 Vms	335 Vms
	BELDEN 735A	75	2	1000 Vms	335 Vms
BNC	RG-58	50	4	1500 Vms	500 Vms
	BELDEN 8218	50	4	1500 Vms	500 Vms
	RG-59	50	4	1500 Vms	500 Vms
	RG-59 PLENUM	50	4	1500 Vms	500 Vms
BNC 75 Ohm	BELDEN 8218	75	3	1500 Vms	500 Vms
	RG-59	75	3	1500 Vms	500 Vms
	BELDEN 8281	75	3	1500 Vms	500 Vms
	COMM SCOPE 735	75	3	1500 Vms	500 Vms
	BELDEN 735A	75	3	1500 Vms	500 Vms
	BELDEN 734A	75	3	1500 Vms	500 Vms
	BELDEN 1694A	75	3	1500 Vms	500 Vms
N	RG-58	50	11	1500 Vms	500 Vms
	RG -142	50	11	1500 Vms	500 Vms
	RG-8	50	11	1500 Vms	500 Vms
	RG-213	50	11	1500 Vms	500 Vms



Emerson Connectivity Solutions cable length applies to the end of straight connectors. The length is applied to the vertical centroid of right angle connectors.

MMCX Straight Plug to MMCX Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0066-006	RG-176	6”	135-3402-001	135-3402-001
415-0066-012	RG-178	12”	135-3402-001	135-3402-001
415-0066-018	RG-178	18”	135-3402-001	135-3402-001
415-0066-024	RG-178	24”	135-3402-001	135-3402-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0067-006	RG-316	6”	135-3403-001	135-3403-001
415-0067-012	RG-316	12”	135-3403-001	135-3403-001
415-0067-018	RG-316	18”	135-3403-001	135-3403-001
415-0067-024	RG-316	24”	135-3403-001	135-3403-001

MMCX Right Angle Plug to MMCX Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0068-006	RG-178	6”	135-3402-101	135-3402-101
415-0068-012	RG-178	12”	135-3402-101	135-3402-101
415-0068-018	RG-178	18”	135-3402-101	135-3402-101
415-0068-024	RG-178	24”	135-3402-101	135-3402-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0069-006	RG-316	6”	135-34	135-3403-101
415-0069-012	RG-316	12”	135-3403-101	135-3403-101
415-0069-018	RG-316	18”	135-3403-101	135-3403-101
415-0069-024	RG-316	24”	135-3403-101	135-3403-101

MMCX Straight Plug to SMA Straight Bulkhead Jack

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0070-006	RC -178	6”	135-3402-001	142-0302-431
415-0070-012	RG-178	12”	135-3402-001	142-0302-431
415-0070-018	RG-178	18”	135-3402-001	142-0302-431
415-0070-024	RG-178	24”	135-3402-001	142-0302-431
415-0070-036	RG-178	36”	135-3402-001	142-0302-431

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0071-006	RC -316	6”	135-3403-001	142-0303-411
415-0071-012	RG-316	12”	135-3403-001	142-0303-411
415-0071-018	RG-316	18”	135-3403-001	142-0303-411
415-0071-024	RG-316	24”	135-3403-001	142-0303-411
415-0071-036	RG-316	36”	135-3403-001	142-0303-411

MMCX Right Angle Plug to SMA Straight Bulkhead Jack

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0072-006	RG-178	6”	135-3402-101	142-0302-431
415-0072-012	RG-178	12”	135-3402-101	142-0302-431
415-0072-018	RG-178	18”	135-3402-101	142-0302-431
415-0072-024	RG-178	24”	135-3402-101	142-0302-431
415-0072-036	RG-178	36”	135-3402-101	142-0302-431

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0073-006	RG-316	6”	135-3403-101	142-0303-411
415-0073-012	RG-316	12”	135-3403-101	142-0303-411
415-0073-018	RG-316	18”	135-3403-101	142-0303-411
415-0073-024	RG-316	24”	135-3403-101	142-0303-411
415-0073-036	RG-316	36”	135-3403-101	142-0303-411

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

MCX Straight Plug to MCX Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0014-006	RG -178	6”	133-3402-021	133-3402-021
415-0014-012	RG -176	12”	133-3402-021	133-3402-021
415-0014-018	RG -178	18”	133-3402-021	133-3402-021
415-0014-024	RG -178	24”	133-3402-021	133-3402-021
415-0014-030	RG -178	30”	133-3402-021	133-3402-021
415-0014-036	RG -178	36”	133-3402-021	133-3402-021
415-0018-006	RG -316	6”	133-3403-001	133-3403-001
415-0018-012	RG -316	12	133-3403-001	133-3403-001
415-0018-018	RG -316	18”	133-3403-001	133-3403-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0018-024	RG -316	24”	133-3403-001	133-3403-001
415-0018-030	RG -316	30”	133-3403-001	133-3403-001
415-0018-036	RG -316	36”	133-3403-001	133-3403-001
415-0020-006	RG -316	6”	133-3404-001	133-3404-001
415-0020-012	RG-316DS	12”	133-3404-001	133-3404-001
415-0020-018	RG-316DS	18”	133-3404-001	133-3404-001
415-0020-024	RG-316DS	24”	133-3404-001	133-3404-001
415-0020-030	RG-316DS	30”	133-3404-001	133-3404-001
415-0020-036	RG-316DS	36”	133-3404-001	133-3404-001

MCX Straight Plug to MCX Straight Bulkhead Jack

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0016-006	RG -316	6”	133-3403-001	133-3303-401
415-0016-012	RG -316	12”	133-3403-001	133-3303-401
415-0016-018	RG -316	18”	133-3403-001	133-3303-401

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0016-024	RG -316	24”	133-3403-001	133-3303-401
415-0016-030	RG -316	30”	133-3403-001	133-3303-401
415-0016-036	RG -316	36”	133-3403-001	133-3303-401

MCX Straight Plug to MCX Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0017-006	RG -316	6”	133-3403-001	133-3403-101
415-0017-012	RG -316	12”	133-3403-001	133-3403-101
415-0017-018	RG -316	18”	133-3403-001	133-3403-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0017-024	RG -316	24”	133-3403-001	133-3403-101
415-0017-030	RG -316	30”	133-3403-001	133-3403-101
415-0017-036	RG -316	36”	133-3403-001	133-3403-101

MCX Right Angle Plug to MCX Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0015-006	RG -178	6”	133-3402-101	133-3402-101
415-0015-012	RG -178	12”	133-3402-101	133-3402-101
415-0015-018	RG -178	18”	133-3402-101	133-3402-101
415-0015-024	RG -178	24”	133-3402-101	133-3402-101
415-0015-030	RG -178	30”	133-3402-101	133-3402-101
415-0015-036	RG -178	36”	133-3402-101	133-3402-101
415-0012-006	RG -316	6”	133-3403-101	133-3403-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0021-006	RG-316DS	6”	133-3404-101	133-3404-101
415-0021-012	RG-316DS	12”	133-3404-101	133-3404-101
415-0021-018	RG-316DS	18”	133-3404-101	133-3404-101
415-0021-024	RG-316DS	24”	133-3404-101	133-3404-101
415-0021-030	RG-316DS	30”	133-3404-101	133-3404-101
415-0021-036	RG-316DS	36”	133-3404-101	133-3404-101

MCX 75 Ohm Straight Plug to MCX 75 Ohn Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0022-006	RG -179	6”	133-8433-001	133-8433-001
415-0022-012	RG -179	12”	133-8433-001	133-8433-001
415-0022-018	RG -179	18”	133-8433-001	133-8433-001
415-0022-024	RG-179	24”	133-8433-001	133-8433-001
415-0022-030	RG -179	30”	133-8433-001	133-8433-001
415-0022-036	RG -179	36”	133-8433-001	133-8433-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0023-006	Belden 735A	6”	133-8445-001	133-8445-001
415-0023-012	Belden 735A	12”	133-8445-001	133-8445-001
415-0023-018	Belden 735A	18”	133-8445-001	133-8445-001
415-0023-024	Belden 735A	24”	133-8445-001	133-8445-001
415-0023-030	Belden 735A	30”	133-8445-001	133-8445-001
415-0023-036	Belden 735A	36”	133-8445-001	133-8445-001

MCX 75 Ohm Right Angle Plug to MCX 75 Ohm Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0024-006	Belden 735A	6”	133-8445-101	133-8445-101
415-0024-012	Belden 735A	12”	133-8445-101	133-8445-101
415-0024-018	Belden 735A	18”	133-8445-101	133-8445-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0024-024	Belden 735A	24”	133-8445-101	133-8445-101
415-0024-030	Belden 735A	30”	133-8445-101	133-8445-101
415-0024-036	Belden 735A	36”	133-8445-101	133-8445-101

SMA Straight Plug to SMA Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0025-006	RG -178	6”	142-0402-011	142-0402-011
415-0025-012	RG -178	12”	142-0402-011	142-0402-011
415-0025-018	RG -178	18”	142-0402-011	142-0402-011
415-0025-024	RG -178	24”	142-0402-011	142-0402-011
415-0025-036	RG -178	36”	142-0402-011	142-0402-011
415-0025-048	RG -178	48”	142-0402-011	142-0402-011
415-0029-006	RG -316	6”	142-0403-011	142-0403-011
415-0029-012	RG -316	12”	142-0403-011	142-0403-011
415-0029-018	RG -316	18”	142-0403-011	142-0403-011
415-0029-024	RG -316	24”	142-0403-011	142-0403-011
415-0029-036	RG -316	36”	142-0403-011	142-0403-011
415-0029-048	RG -316	48”	142-0403-011	142-0403-011
415-0033-006	RG -316DS	6”	142-0404-011	142-0404-011
415-0033-012	RG -316DS	12”	142-0404-011	142-0404-011

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0033-018	RG-316DS	18”	142-0404-011	142-0404-011
415-0033-024	RG-316DS	24”	142-0404-011	142-0404-011
415-0033-036	RG-316DS	36”	142-0404-011	142-0404-011
415-0033-048	RG-316DS	48”	142-0404-011	142-0304-411
415-0038-012	RG -58	12”	142-0407-011	142-0307-411
415-0038-024	RG -58	24”	142-0407-011	142-0307-411
415-0038-036	RG -58	36”	142-0407-011	142-0307-411
415-0038-048	RG -58	48”	142-0407-011	142-0307-411
415-0038-060	RG-58	60”	142-0407-011	142-0307-411
415-0043-012	RG-142	12”	142-0408-011	142-0308-411
415-0043-024	RG-142	24”	142-0408-011	142-0308-411
415-0043-036	RG-142	36”	142-0408-011	142-0308-411
415-0043-048	RG -142	48”	142-0408-011	142-0308-411
415-0043-060	RG-142	60”	142-0408-011	142-0308-411

Illustrations are shown in inches (millimeters).

Hand Formable SMA Straight Plug to SMA Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0081-003	Hand Formable .086	3”	142-0693-001	142-0693-001
415-0081-004	Hand Formable .086	4”	142-0693-001	142-0693-001
415-0081-005	Hand Formable .086	5”	142-0693-001	142-0693-001
415-0081-006	Hand Formable .086	6”	142-0693-001	142-0693-001
415-0081-007	Hand Formable .086	7”	142-0693-001	142-0693-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0081-008	Hand Formable .086	8”	142-0693-001	142-0693-001
415-0081-012	Hand Formable .086	12”	142-0693-001	142-0693-001
415-0081-018	Hand Formable .086	18”	142-0693-001	142-0693-001
415-0081-024	Hand Formable .086	24”	142-0693-001	142-0693-001

Hand Formable SMA Straight Plug to SMA Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0082-003	Hand Formable .141	3”	142-0694-001	142-0694-001
415-0082-004	Hand Formable .141	4”	142-0694-001	142-0694-001
415-0082-005	Hand Formable .141	5”	142-0694-001	142-0694-001
415-0082-006	Hand Formable .141	6”	142-0694-001	142-0694-001
415-0082-007	Hand Formable .141	7”	142-0694-001	142-0694-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0082-008	Hand Formable .141	8”	142-0694-001	142-0694-001
415-0082-012	Hand Formable .141	12”	142-0694-001	142-0694-001
415-0082-018	Hand Formable .141	18”	142-0694-001	142-0694-001
415-0082-024	Hand Formable .141	24”	142-0694-001	142-0694-001

SMA Straight Plug to SMA Straight Bulkhead Jack

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0031-006	RG-316	6”	142-0403-011	142-0303 -411
415-0031-012	RG-316	12”	142-0403-011	142-0303 -411
415-0031-018	RG-316	18”	142-0403-011	142-0303 -411
415-0031-024	RG-316	24”	142-0403-011	142-0303 -411
415-0031-036	RG-316	36”	142-0403-011	142-0303 -411
415-0031-048	RG-316	48”	142-0403-011	142-0303 -411
415-0035-006	RG -316 DS	6”	142-0404-011	142-0304-411
415-0035-012	RG -316 DS	12”	142-0404-011	142-0304-411
415-0035-018	RG -316 DS	18”	142-0404-011	142-0304-411
415-0035-024	RG -316 DS	24”	142-0404-011	142-0304-411
415-0035-036	RG -316 DS	36”	142-0404-011	142-0304-411

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0035-048	RG-316DS	48”	142-0404-011	142-0304-411
415-0040-012	RG -58	12”	142-0407-011	142-0307-411
415-0040-024	RG -58	24”	142-0407-011	142-0307-411
415-0040-036	RG -58	36”	142-0407-011	142-0307-411
415-0040-048	RG -58	48”	142-0407-011	142-0307-411
415-0040-060	RG-58	60”	142-0407-011	142-0307-411
415-0045-012	RG-142	12”	142-0408-011	142-0308-411
415-0045-024	RG-142	24”	142-0408-011	142-0308-411
415-0045-036	RG-142	36”	142-0408-011	142-0308-411
415-0045-048	RG -142	48”	142-0408-011	142-0308-411
415-0045-060	RG-142	60”	142-0408-011	142-0308-411

SMA Straight Plug to SMA Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0026-006	RG-178	6”	142-0402-011	142-0402-101
415-0026-012	RG-176	12”	142-0402-011	142-0402-101
415-0026-016	RG -178	18”	142-0402-011	142-0402-101
415-0026-024	RG-178	24”	142-0402-011	142-0402-101
415-0026-036	RG-178	36”	142-0402-011	142-0402-101
415-0026-048	RG-178	48”	142-0402-011	142-0402-101
415-0030-006	RG-316	6”	142-0403-011	142-0403-101
415-0030-012	RG-316	12”	142-0403-011	142-0403-101
415-0030-018	RG-316	18”	142-0403-011	142-0403-101
415-0030-024	RG-316	24”	142-0403-011	142-0403-101
415-0030-036	RG-316	36”	142-0403-011	142-0403-101
415-0030-048	RG-316	48”	142-0403-011	142-0403-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0034-006	RG-316	6”	142-0404-011	142-0404-101
415-0034-012	RG-316	12”	142-0404-011	142-0404-101
415-0034-018	RG-316	18”	142-0404-011	142-0404-101
415-0034-024	RG-316	24”	142-0404-011	142-0404-101
415-0034-036	RG-316	36”	142-0404-011	142-0404-101
415-0034-048	RG-316	48”	142-0404-011	142-0404-101
415-0044-012	RG-142	12”	142-0408-011	142-0408-101
415-0044-024	RG-142	24”	142-0408-011	142-0408-101
415-0044-036	RG-142	36”	142-0408-011	142-0408-101
415-0044-048	RG-142	48”	142-0408-011	142-0408-101
415-0044-060	RG-142	60”	142-0408-011	142-0408-101

SMA Right Angle Plug to SMA Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0027-006	RG-178	6”	142-0402-101	142-0402-101
415-0027-012	RG-178	12”	142-0402-101	142-0402-101
415-0027-018	RG-178	18”	142-0402-101	142-0402-101
415-0027-024	RG-178	24”	142-0402-101	142-0402-101
415-0027-036	RG-178	36”	142-0402-101	142-0402-101
415-0027-048	RG-178	48”	142-0402-101	142-0402-101
415-0032-006	RG-316	6”	142-0403-101	142-0403-101
415-0032-012	RG-316	12”	142-0403-101	142-0403-101
415-0032-018	RG-316	18”	142-0403-101	142-0403-101
415-0032-024	RG-316	24”	142-0403-101	142-0403-101
415-0032-036	RG-316	36”	142-0403-101	142-0403-101
415-0032-048	RG-316	48”	142-0403-101	142-0403-101
415-0036-006	RG-316DS	6”	142-0404-101	142-0404-101
415-0036-012	RG-316DS	12”	142-0404-101	142-0404-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0036-018	RG-316	18”	142-0404-101	142-0404-101
415-0036-024	RG-316	24”	142-0404-101	142-0404-101
415-0036-036	RG-316	36”	142-0404-101	142-0404-101
415-0036-048	RG-316	48”	142-0404-101	142-0404-101
415-0041-012	RG-58	12”	142-0407-101	142-0407-101
415-0041-024	RG-58	24”	142-0407-101	142-0407-101
415-0041-036	RG-58	36”	142-0407-101	142-0407-101
415-0041-048	RG -58	48”	142-0407-101	142-0407-101
415-0041-060	RG-58	60”	142-0407-101	142-0407-101
415-0046-012	RG-142	12”	142-0408-101	142-0408-101
415-0046-024	RG-142	24”	142-0408-101	142-0408-101
415-0046-036	RG-142	36”	142-0408-101	142-0408-101
415-0046-048	RG-142	48”	142-0408-101	142-0408-101
415-0046-060	RG-142	60”	142-0408-101	142-0408-101

SMA Right Angle Plug to SMA Straight Bulkhead Jack

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0074-006	RG-316	6”	142-0403-101	142-0303-411
415-0074-012	RG-316	12”	142-0403-101	142-0303-411
415-0074-024	RG-316	24”	142-0403-101	142-0303-411
415-0074-036	RG-316	36”	142-0403-101	142-0303-411
415-0074-048	RG-316	48”	142-0403-101	142-0303-411
415-0064-006	RG-316DS	6”	142-0404-101	142-0304-411
415-0064-012	RG-316DS	12”	142-0404-101	142-0304-411
415-0064-024	RG-316DS	24”	142-0404-101	142-0304-411

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0064-036	RG-316DS	36”	142-0404-101	142-0304-411
415-0064-048	RG-316DS	48”	142-0404-101	142-0304-411
415-0075-006	RG-142	6”	142-0406-101	142-0306-411
415-0075-012	RG-142	12”	142-0406-101	142-0306-411
415-0075-024	RG-142	24”	142-0406-101	142-0306-411
415-0075-036	RG-142	36”	142-0406-101	142-0306-411
415-0075-048	RG-142	48”	142-0406-101	142-0306-411

Straight SMA Quick-Connect Plug to Straight SMA Quick-Connect Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0065-006	RG-316	6”	142-1403-001	142-1403-001
415-0065-012	RG-316	12”	142-1403-001	142-1403-001
415-0065-018	RG-316	18”	142-1403-001	142-1403-001
415-0065-024	RG-316	24”	142-1403-001	142-1403-001
415-0065-036	RG-316	36”	142-1403-001	142-1403-001
415-0065-048	RG-316	48”	142-1403-001	142-1403-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0076-012	RG-316DS	12”	142-1404-001	142-1404-001
415-0076-024	RG-316DS	24”	142-1404-001	142-1404-001
415-0076-036	RG-316DS	36”	142-1404-001	142-1404-001
415-0077-012	RG-142	12”	142-1408-001	142-1408-001
415-0077-024	RG-142	24”	142-1408-001	142-1408-001
415-0077-036	RG-142	36”	142-1408-001	142-1408-001

Straight SMA Quick-Connect Plug to Straight SMA Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0078-012	RG-316DS	12”	142-1404-001	142-0404-011
415-0078-024	RG-316DS	24”	142-1404-001	142-0404-011
415-0078-036	RG-316DS	36”	142-1404-001	142-0404-011

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0079-012	RG-142	12”	142-1408-001	142-0408-011
415-0079-024	RG-142	24”	142-1408-001	142-0408-011
415-0079-036	RG-142	36”	142-1408-001	142-0408-011

SMB Straight Plug to SMB Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
413-0003-000	RG-316	6”	131-1403-001	131-1403-001
415-0003-012	RG-316	12”	131-1403-001	131-1403-001
415-0003-018	RG-316	18”	131-1403-001	131-1403-001

Part No.	Cable Type	Cable Length	Connector A	Connector B
413-0003-024	RG-316	24”	131-1403-001	131-1403-001
415-0003-030	RG-316	30”	131-1403-001	131-1403-001
415-0003-036	RG-316	36”	131-1403-001	131-1403-001

SMB Straight Plug to SMB Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0007-006	RG-178	6”	131-3462-661	131-1462-161
415-0007-012	RG-178	12”	131-3402-001	131-1402-101
415-0007-018	RG-178	18”	131-3462-661	131-1462-161
415-0007-024	RG-178	24”	131-3462-661	131-1462-161
415-0007-030	RG-178	36”	131-3462-661	131-1462-161
415-0007-036	RG-178	36”	131-3462-661	131-1462-161
415-0002-006	RG-316	6”	131-1463-661	131-1463-161
415-0002-012	RG-316	12”	131-1463-661	131-1463-161
415-0002-018	RG-316	18”	131-1463-661	131-1463-161

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0002-024	RG-316	24”	131-1403-001	131-1403-101
415-0002-030	RG-316	30”	131-1403-001	131-1403-101
415-0002-036	RG-316	36”	131-1403-001	131-1403-101
415-0005-006	RG-316 DS	6”	131-1404-001	131-1404-101
415-0005-012	RG-316 DS	12”	131-1404-001	131-1404-101
415-0005-018	RG-316 DS	16”	131-1404-001	131-1404-101
415-0005-024	RG-316 DS	24”	131-1404-001	131-1404-101
415-0005-030	RG-316 DS	30”	131-1404-001	131-1404-101
415-0005-036	RG-316 DS	36”	131-1404-001	131-1404-101

SMB Right Angle Plug to SMB Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0001-006	RG-178	6”	131-1402-101	131-1402-101
415-0001-012	RG-178	12”	131-1402-101	131-1402-101
415-0001-018	RG-178	18”	131-1402-101	131-1402-101
415-0001-024	RG-178	24”	131-1402-101	131-1402-101
415-0001-030	RG-178	30”	131-1402-101	131-1402-101
415-0001-036	RG-178	36”	131-1402-101	131-1402-101
415-0004-006	RG-316	6”	131-1403-101	131-1403-101
415-0004-012	RG-316	12”	131-1403-101	131-1403-101
415-0004-018	RG-316	18”	131-1403-101	131-1403-101

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0004-024	RG -316	24”	131-1403-101	131-1403-101
415-0004-030	RG-316	30”	131-1403-101	131-1403-101
415-0004-036	RG-316	36”	131-1403-101	131-1403-101
415-0006-006	RG-316DS	6”	131-1404-101	131-1404-101
415-0006-012	RG-316DS	12”	131-1404-101	131-1404-101
415-0006-018	RG-316DS	18”	131-1404-101	131-1404-101
415-0006-024	RG-316DS	24”	131-1404-101	131-1404-101
415-0006-030	RG-316DS	30”	131-1404-101	131-1404-101
415-0006-036	RG-316DS	36”	131-1404-101	131-1404-101

SMB Mini-75 Ohm Straight Plug to SMB Mini-75 Ohm Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0008-006	RG-179	6”	131-8403-011	131-8403-011
415-0008-012	RG-179	12”	131-8403-011	131-8403-011
415-0008-018	RG-179	18”	131-6403-011	131-6403-011
415-0008-024	RG-179	24”	131-6403-011	131-6403-011
415-0008-030	RG-179	30”	131-8403-011	131-8403-011
415-0008-036	RG-179	36”	131-8403-011	131-8403-011

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0010-006	RG-179 DS	6”	131-6404-011	131-6404-011
415-0010-012	RG-179 DS	12”	131-6404-011	131-6404-011
415-0010-018	RG-179 DS	18”	131-6404-011	131-6404-011
415-0010-024	RG-179 DS	24”	131-6404-011	131-6404-011
415-0010-030	RG-179 DS	30”	131-6404-011	131-6404-011
415-0010-036	RG-179 DS	36”	131-6404-011	131-6404-011

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Illustrations are shown in inches (millimeters).

SMB Mini-75 Ohm Straight Plug to SMB Mini-75 Ohm Right Angle Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0009-006	RG -179	6”	131-8403-111	131-8403-111
415-0009-012	RG -179	12”	131-8403-111	131-8403-111
415-0009-018	RG -179	18”	131-8403-111	131-8403-111
415-0009-024	RG-179	24”	131-8403-111	131-8403-111
415-0009-030	RG -179	30”	131-8403-111	131-8403-111
415-0009-036	RG -179	36”	131-8403-111	131-8403-111
415-0011-006	RG-179 DS	6”	131-8404-111	131-8404-111
415-0011-012	RG-179 DS	12”	131-8404-111	131-8404-111
415-0011-018	RG-179 DS	18”	131-8404-111	131-8404-111

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0011-024	RG-179 DS	24”	131-8404-111	131-8404-111
415-0011-030	RG-179 DS	30”	131-8404-111	131-8404-111
415-0011-036	RG-179 DS	36”	131-8404-111	131-8404-111
415-0013-006	Belden 735A	6”	131-8445-101	131-8445-101
415-0013-012	Belden 735A	12”	131-8445-101	131-8445-101
415-0013-018	Belden 735A	18”	131-8445-101	131-8445-101
415-0013-024	Belden 735A	24”	131-8445-101	131-8445-101
415-0013-030	Belden 735A	30”	131-8445-101	131-8445-101
415-0013-036	Belden 735A	36”	131-8445-101	131-8445-101

N Straight Plug to N Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0058-012	RG -58	12”	CPN -1	CPN -1
415-0058-024	RG -58	24”	CPN -1	CPN -1
415-0058-036	RG -58	36”	CPN -1	CPN -1
415-0058-048	RG -58	48”	CPN -1	CPN -1
415-0058-060	RG -58	60”	CPN -1	CPN -1
415-0060-012	RG -142	12”	CPN -142T	CPN -142T
415-0060-024	RG -142	24”	CPN -142T	CPN -142T
415-0060-036	RG -142	36”	CPN -142T	CPN -142T
415-0060-048	RG -142	48”	CPN -142T	CPN -142T
415-0060-060	RG -142	60”	CPN -142T	CPN -142T

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0062-012	RG-8	12”	CPN -8	CPN -8
415-0062-024	RG-8	24”	CPN -8	CPN -8
415-0062-036	RG-8	36”	CPN -8	CPN -8
415-0062-048	RG-8	48”	CPN-8	CPN-8
415-0062-060	RG-8	60”	CPN -8	CPN -8
415-0063-012	RG -213	12”	CPN -8	CPN -8
415-0063-024	RG -213	24”	CPN -8	CPN -8
415-0063-036	RG -213	36”	CPN -8	CPN -8
415-0063-048	RG -213	48”	CPN -8	CPN -8
415-0063-060	RG -213	60”	CPN -8	CPN -8

BNC Straight Plug to BNC Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0054-012	RG -58	12”	CPMC-88-1	CPMC-88-1
415-0054-024	RG -58	24”	CPMC-88-1	CPMC-88-1
415-0054-036	RG-58	36”	CPMC-88-1	CPMC-88-1
415-0054-048	RG -58	48”	CPMC-88-1	CPMC-88-1
415-0054-060	RG -58	60”	CPMC-88-1	CPMC-88-1
415-0057-012	RG-59	12”	CPMC-88-2	CPMC-88-2
415-0057-024	RG-59	24”	CPMC-88-2	CPMC-88-2
415-0057-036	RG-59	36”	CPMC-88-2	CPMC-88-2
415-0057-048	RG-59	48”	CPMC-88-2	CPMC-88-2

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0056-012+	Belden 8218	12”	CPMC-88-18	CPMC-88-18
415-0056-024+	Belden 8218	24”	CPMC-88-18	CPMC-88-18
415-0056-036+	Belden 8218	36”	CPMC-88-18	CPMC-88-18
415-0056-048+	Belden 8218	48”	CPMC-88-18	CPMC-88-18
415-0056-060+	Belden 8218	60”	CPMC-88-18	CPMC-88-18

+ with Heat Shrink

75 Ohm BNC Straight Plug to 75 Ohm BNC Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0048-012	RG -59	12”	CPMC-68-2	CPMC-68-2
415-0048-024	RG -59	24”	CPMC-68-2	CPMC-68-2
415-0048-036	RG-59	36”	CPMC-68-2	CPMC-68-2
415-0048-048	RG -59	48”	CPMC-68-2	CPMC-68-2
415-0048-060	RG -59	60”	CPMC-68-2	CPMC-68-2
415-0052-012	Belden 734A	12”	CPMC-68-35	CPMC-68-35
415-0052-024	Belden 734A	24”	CPMC-68-3	CPMC-68-35
415-0052-036	Belden 734A	36”	CPMC-68-35	CPMC-68-35
415-0052-048	Belden 734A	48”	CPMC-68-35	CPMC-68-35
415-0052-060	Belden 734A	60”	CPMC-68-35	CPMC-68-35

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0047-012	Belden 8218	12”	CPMC-68-18	CPMC-58-18
415-0047-024	Belden 8218	24”	CPMC-68-18	CPMC-68-18
415-0047-036	Belden 8218	36”	CPMC-68-18	CPMC-68-18
415-0047-048	Belden 8218	48”	CPMC-68-18	CPMC-68-18
415-0047-060	Belden 8218	60”	CPMC-68-18	CPMC-68-18
415-0049-012	Belden 8281	12”	CPMC-68-3	CPMC-68-3
415-0049-024	Belden 8281	24”	CPMC-68-3	CPMC-68-3
415-0049-036	Belden 8281	36”	CPMC-68-3	CPMC-68-3
415-0049-048	Belden 8281	48”	CPMC-68-3	CPMC-68-3
415-0049-060	Belden 8281	60”	CPMC-68-3	CPMC-68-3
415-0050-012	Comm Scope 735	12”	CPMC-68-33	CPMC-68-33
415-0050-024	Comm Scope 735	24”	CPMC-68-33	CPMC-68-33
415-0050-036	Comm Scope 735	36”	CPMC-68-33	CPMC-68-33
415-0050-048	Comm Scope 735	48”	CPMC-68-33	CPMC-68-33
415-0050-060	Comm Scope 735	60”	CPMC-68-33	CPMC-68-33
415-0051-012	Belden 735A	12”	CPMC-68-33	CPMC-68-33
415-0051-024	Belden 735A	24”	CPMC-68-33	CPMC-68-33
415-0051-036	Belden 735A	36”	CPMC-68-33	CPMC-68-33
415-0051-048	Belden 735A	48”	CPMC-68-33	CPMC-68-33
415-0051-060	Belden 735A	60”	CPMC-68-33	CPMC-68-33
415-0053-012	Belden 1694A	12”	CPMC-68-45	CPMC-68-45
415-0053-024	Belden 1694A	24”	CPMC-68-45	CPMC-68-45
415-0053-036	Belden 1694A	36”	CPMC-68-45	CPMC-68-45
415-0053-048	Belden 1694A	48”	CPMC-68-45	CPMC-68-45
415-0053-060	Belden 1694A	60”	CPMC-68-45	CPMC-68-45

SMA Straight Plug to BNC Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0028-006	RG -316	6”	142-0403-011	CPM -88-19
415-0028-012	RG -316	12”	142-0403-011	CPM -88-19
415-0028-018	RG -316	18”	142-0403-011	CPM -88-19
415-0028-024	RG -316	24”	142-0403-011	CPM -88-19
415-0028-036	RG -316	36”	142-0403-011	CPM -88-19
415-0028-048	RG -316	48”	142-0403-011	CPM -88-19
415-0037-012	RG -58	12”	142-0407-011	CPMC-88-1
415-0037-024	RG -58	24”	142-0407-011	CPMC-88-1

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0037-036	RG-58	36”	142-0407-011	CPMC-88-1
415-0037-048	RG -58	48”	142-0407-011	CPMC-88-1
415-0037-060	RG -58	60”	142-0407-011	CPMC-88-1
415-0042-012	RG -142	12”	142-0408-011	CPMC-88-13
415-0042-024	RG -142	24”	142-0408-011	CPMC-88-13
415-0042-036	RG -142	36”	142-0408-011	CPMC-88-13
415-0042-048	RG -142	48”	142-0408-011	CPMC-88-13
415-0042-060	RG -142	60”	142-0408-011	CPMC-88-13

SMA Straight Plug to N Straight Plug

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0059-012	RG -58	12”	142-0407-011	CPN -1
415-0059-024	RG -58	24”	142-0407-011	CPN -1
415-0059-036	RG -58	36”	142-0407-011	CPN -1
415-0059-048	RG -58	48”	142-0407-011	CPN -1
415-0059-060	RG -58	60”	142-0407-011	CPN -1

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0061-012	RG -142	12”	142-0408-011	CPN -142T
415-0061-024	RG -142	24”	142-0408-011	CPN -142T
415-0061-036	RG -142	36”	142-0408-011	CPN -142T
415-0061-048	RG -142	48”	142-0408-011	CPN -142T
415-0061-060	RG -142	60”	142-0408-011	CPN -142T

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Illustrations are shown in inches (millimeters).

kwiQMAte ™ Straight to Straight

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0162-006	RG-316DS	6”	146-0404-007	146-0404-007
415-0162-012	RG-316DS	12”	146-0404-007	146-0404-007
415-0162-024	RG-316DS	24”	146-0404-007	146-0404-007
415-0162-036	RG-316DS	36”	146-0404-007	146-0404-007
415-0162-048	RG-316DS	48”	146-0404-007	146-0404-007

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0163-006	RG-316	6”	146-0403-007	146-0403-007
415-0163-012	RG-316	12”	146-0403-007	146-0403-007
415-0163-024	RG-316	24”	146-0403-007	146-0403-007
415-0163-036	RG-316	36”	146-0403-007	146-0403-007
415-0163-048	RG-316	48”	146-0403-007	146-0403-007

kwiQMAte ™ Straight to Right Angle

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0171-006	RG-316DS	6”	146-0404-007	146-0404-107
415-0171-012	RG-316DS	12”	146-0404-007	146-0404-107
415-0171-024	RG-316DS	24”	146-0404-007	146-0404-107
415-0171-036	RG-316DS	36”	146-0404-007	146-0404-107
415-0171-048	RG-316DS	48”	146-0404-007	146-0404-107

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0172-006	RG-316	6”	146-0403-007	146-0403-107
415-0172-012	RG-316	12”	146-0403-007	146-0403-107
415-0172-024	RG-316	24”	146-0403-007	146-0403-107
415-0172-036	RG-316	36”	146-0403-007	146-0403-107
415-0172-048	RG-316	48”	146-0403-007	146-0403-107

kwiQMAte ™ Right Angle to Right Angle

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0174-006	RG-316DS	6”	146-0404-107	146-0404-107
415-0174-012	RG-316DS	12”	146-0404-107	146-0404-107
415-0174-024	RG-316DS	24”	146-0404-107	146-0404-107
415-0174-036	RG-316DS	36”	146-0404-107	146-0404-107
415-0174-048	RG-316DS	48”	146-0404-107	146-0404-107

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0175-006	RG-316	6”	146-0403-107	146-0403-107
415-0175-012	RG-316	12”	146-0403-107	146-0403-107
415-0175-024	RG-316	24”	146-0403-107	146-0403-107
415-0175-036	RG-316	36”	146-0403-107	146-0403-107
415-0175-048	RG-316	48”	146-0403-107	146-0403-107

kwiQMAte ™ Straight to SMA Straight

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0165-006	RG-316DS	6”	146-0404-007	142-0404-016
415-0165-012	RG-316DS	12”	146-0404-007	142-0404-016
415-0165-024	RG-316DS	24”	146-0404-007	142-0404-016
415-0165-036	RG-316DS	36”	146-0404-007	142-0404-016
415-0165-048	RG-316DS	48”	146-0404-007	142-0404-016

Part No.	Cable Type	Cable Length	Connector A	Connector B
415-0166-006	RG-316	6”	146-0403-007	142-0403-016
415-0166-012	RG-316	12”	146-0403-007	142-0403-016
415-0166-024	RG-316	24”	146-0403-007	142-0403-016
415-0166-036	RG-316	36”	146-0403-007	142-0403-016
415-0166-048	RG-316	48”	146-0403-007	142-0403-016

Table of Contents

Ultra Miniature Cable Assemblies

MMCX Cable Assemblies
Specification 174
UMC to UMC 174
UMC to MMCX 175
UMC to SMA 176
Pigtail Cable 178
UMC Surface Mount Connector 179
Pigtail Cable Adapters 180

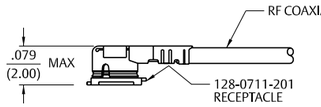
Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

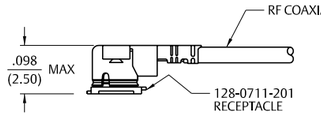
3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Specifications

Impedance: 50 Ω (Nominal)
Temperature Range: -40°C to +90°C
Frequency Rating: 0-6 GHz
VSWR: 1.30 max (0-6 GHz)
Contact Resistance: 20 m Ω max. (Center)
20 m Ω max. (Outer, for plug)
10 m Ω max. (Outer, for receptacle)
Withstanding Voltage: 200 V AC
Insulation Resistance: 500 M Ω min.
Durability: 30 cycles
Holding Force (min.): 0.15 N (Female contact)



LP Plug
(Low Profile Plug)



MP Plug
(Medium Profile Plug)

Low Profile UMC Right Angle Cable Plug to UMC Right Angle Cable Plug

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0084-050	0.81 mm	50 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-100	0.81 mm	100 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-200	0.81 mm	200 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-300	0.81 mm	300 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG
415-0084-500	0.81 mm	500 mm	UMC LP PLUG	2.0 mm	UMC LP PLUG

Medium Profile UMC Right Angle Cable Plug to UMC Right Angle Cable Plug

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0085-050	0.81 mm	50 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-100	0.81 mm	100 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-200	0.81 mm	200 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-300	0.81 mm	300 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0085-500	0.81 mm	500 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-050	1.13 mm	50 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-100	1.13 mm	100 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-150	1.13 mm	150 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-200	1.13 mm	200 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-250	1.13 mm	250 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-300	1.13 mm	300 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0086-500	1.13 mm	500 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-050	1.32 mm	50 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-100	1.32 mm	100 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-150	1.32 mm	150 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-200	1.32 mm	200 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-250	1.32 mm	250 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-300	1.32 mm	300 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0087-500	1.32 mm	500 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-050	1.37 mm	50 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-100	1.37 mm	100 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-200	1.37 mm	200 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-300	1.37 mm	300 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG
415-0088-500	1.37 mm	500 mm	UMC MP PLUG	2.5 mm	UMC MP PLUG

UMC Right Angle Cable Plug to MMCX Right Angle Plug

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0101-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	MMCX RA PLUG
415-0101-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	MMCX RA PLUG

Medium Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0102-150	0.81 mm	150 mm	UMC LP PLUG	2.5 mm	MMCX RA PLUG
415-0102-250	0.81 mm	250 mm	UMC LP PLUG	2.5 mm	MMCX RA PLUG

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Illustrations are shown in inches (millimeters).

ULTRA MINIATURE CONNECTORS (UMC)

SMA Cable Assembly

UMC Right Angle Cable Plug to SMA Straight Plug

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0089-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	SMA STR. PLUG
415-0089-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	SMA STR. PLUG

Medium Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0090-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR. PLUG
415-0090-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR. PLUG
415-0091-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR. PLUG
415-0091-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR. PLUG

UMC Right Angle Cable Plug to SMA Bulkhead Straight Jack

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0095-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	SMA STR BKHD. JACK
415-0095-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	SMA STR BKHD. JACK

Medium Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0096-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. JACK
415-0096-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. JACK
415-0097-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. JACK
415-0097-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. JACK

SMA Reverse Polarity Cable Assembly

UMC Right Angle Cable Plug to SMA Straight Reverse Polarity Plug

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0092-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	SMA STR. RP PLUG
415-0092-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	SMA STR. RP PLUG

Medium Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0093-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR. RP PLUG
415-0093-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR. RP PLUG
415-0094-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR. RP PLUG
415-0094-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR. RP PLUG

UMC Right Angle Cable Plug to SMA Straight Bulkhead Rev. Polarity Jack

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0098-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	SMA STR BKHD. RP JACK
415-0098-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	SMA STR BKHD. RP JACK

Medium Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0099-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. RP JACK
415-0099-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. RP JACK
415-0100-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. RP JACK
415-0100-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	SMA STR BKHD. RP JACK

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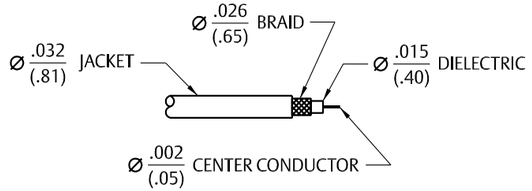
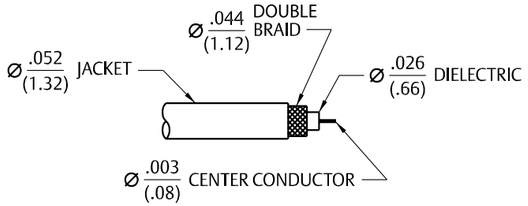
Illustrations are shown in inches (millimeters).

Pigtail Cable Assembly

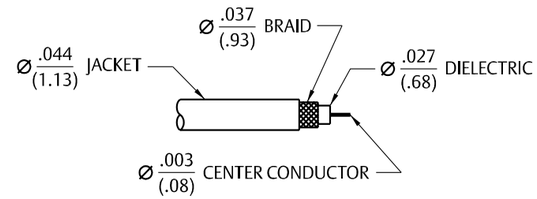
0.81 mm Coaxial Cable



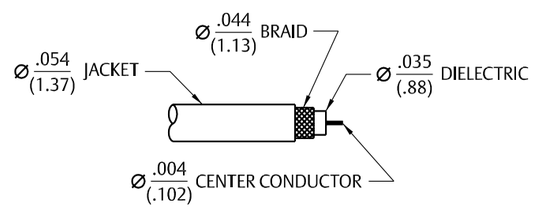
1.32 mm Coaxial Cable



1.13 mm Coaxial Cable



1.37 mm Coaxial Cable



UMC Right Angle Cable Plug to Bare End

Low Profile

Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0104-150	0.81 mm	150 mm	UMC LP PLUG	2.0 mm	BARE END
415-0104-250	0.81 mm	250 mm	UMC LP PLUG	2.0 mm	BARE END

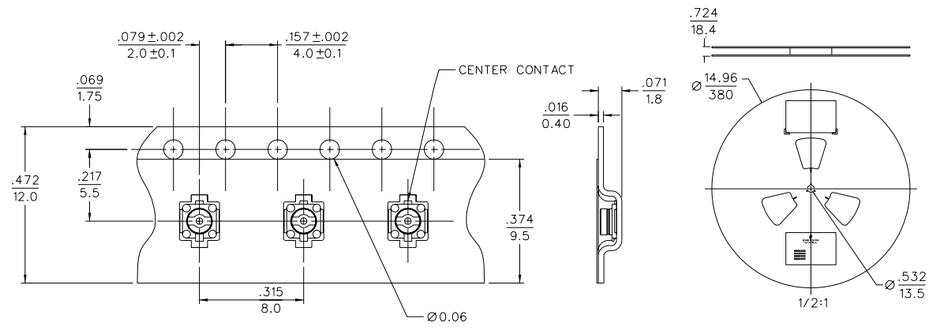
Medium Profile

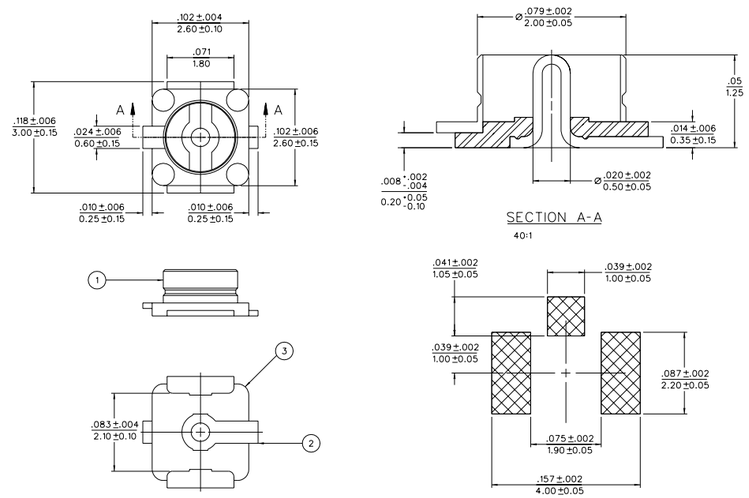
Part No.	Teflon Coaxial Cable O.D.	Cable Length	Connector A	Plug Mated Height	Connector B
415-0105-150	0.81 mm	150 mm	UMC MP PLUG	2.5 mm	BARE END
415-0105-250	0.81 mm	250 mm	UMC MP PLUG	2.5 mm	BARE END
415-0106-150	1.13 mm	150 mm	UMC MP PLUG	2.5 mm	BARE END
415-0106-250	1.13 mm	250 mm	UMC MP PLUG	2.5 mm	BARE END
415-0107-150	1.32 mm	150 mm	UMC MP PLUG	2.5 mm	BARE END
415-0107-250	1.32 mm	250 mm	UMC MP PLUG	2.5 mm	BARE END
415-0108-150	1.37 mm	150 mm	UMC MP PLUG	2.5 mm	BARE END
415-0108-250	1.37 mm	250 mm	UMC MP PLUG	2.5 mm	BARE END

Straight Jack Receptable – Surface Mount

Part No.	Packaging
128-0711-201	Stock
128-0711-202	Tape & Reel 2,500 pcs/reel

Tape and Reel Specifications





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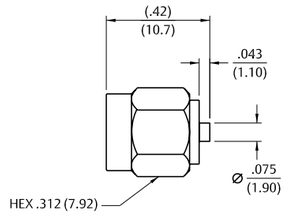
Illustrations are shown in inches (millimeters).

Pigtail Assembly Adapters

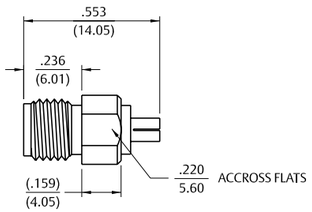
SMA Conversion Adapter for Mating UMC Plugs (SMA Plug to UMC Jack)

Part No.
134-1019-361



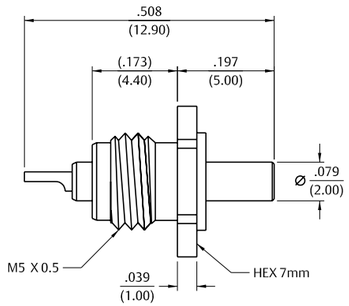
SMA Conversion Adapter for Surface Mt. Jack Receptacle 128-0711-201 (SMA Jack to UMC Plug)

Part No.
134-1019-371



Inspection Tool for Cable Assembly

Part No.
134-1019-381



UMC Separation Key

Part No.
128-0000-901

Table of Contents

kwiQMAte™ Connectors

Specification 182
Semi-Rigid & Flexible Cable 184
PC Mount 184

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Specifications

Electrical Specifications

Impedance: 50 Ohms
Frequency Range: 12.4 GHz

VSWR: (f = GHz)

	Straight Cable Connectors	Right Angle Cable Connectors
RG-316, RG-316 DS	1.15+.02f	1.15+.03f
Uncabled receptacles	N/A	

Working Voltage: (VRMS max)

	Sea Level	70K Feet
RG-316, RG-316 DS	250	65
Uncabled receptacles	335	85

Dielectric Withstanding Voltage: VRMS min (at sea level)

Connectors for RG-316, RG-316 DS	750
Uncabled receptacles	1000

Insulation Resistance: 5000 Megohms min

Contact Resistance: (milliohms max)

	Initial	After Environmental
Center contact (straight cabled connectors and Uncabled receptacles)	3.0	4.0
Center contact (right angle cabled connectors)	4.0	6.0
Outer Contact (all connectors)	2.0	N/A
Braid to Body (Tri-Alloy plated bodies)	3.0	N/A
Braid to Body (gold plated bodies)	0.5	N/A

Corona Level: (Volts min at 70,000 feet)

Connectors for RG-316, RG-316 DS	190
Uncabled receptacles	250

Insertion Loss: (dB max)

Straight flexible cable connectors	0.06	$f\sqrt{(GHz)}$, tested at 6 GHz
Right angle flexible cable connectors	0.15	$f\sqrt{(GHz)}$, tested at 6 GHz
Uncabled receptacles	N/A	

RF Leakage: (dB max, tested at 3 GHz)

Cable connectors	-80
Uncabled receptacles	N/A

RF High Potential Withstanding Voltage: (Vrms min, tested at 4 and 7 MHz)

Connectors for RG-316, RG-316 DS	500
Uncabled receptacles	670

Mechanical Specifications

Engagement Design:
Durability: 500 cycles min
Engagement/Disengagement Force: 8 lbs max (5 lbs typical)
Coupling Retention Force: 10 lbs min
Contact Retention: 6 lbs min axial force (captivated contacts)
4 oz-in min torque (uncabled receptacles)

Cable Retention: (min*)

	Axial Force (lbs)	Torque (oz-in)
Connectors for RG-316, RG-316 DS	20	N/A

* Or cable breaking strength, whichever is less

Material Specifications

Bodies:	Brass per QQ-B-626, Tri-Alloy (Cu/Sn/Zn) plated .0001" min
Contacts:	Male - Brass per ASTM B16, Gold plated* per MIL-G-45204 .00005" min Female – Beryllium Copper per ASTM B196, Gold plated* per MIL-G-45204 .00005" min
Insulators:	PTFE Fluorocarbon per ASTM D1710 and ASTM D1457
Gaskets:	Silicon Rubber per ZZ-R-765
Expansion Caps:	Brass per QQ-B-613, Tri-Alloy (Cu/Sn/Zn) plated .0001" min
Crimp Sleeves:	Copper per ASTM A75, Tri-Alloy (Cu/Sn/Zn) plated .0001"min
Coupling Retention Spring (Plugs):	Beryllium Copper per ASTM B196, Tri-Alloy (Cu/Sn/Zn) plated .0001"min
Mounting Hardware:	Brass per QQ-B-626, or QQ-B 613, Tri-Alloy (Cu/Sn/Zn) plated .0001"min

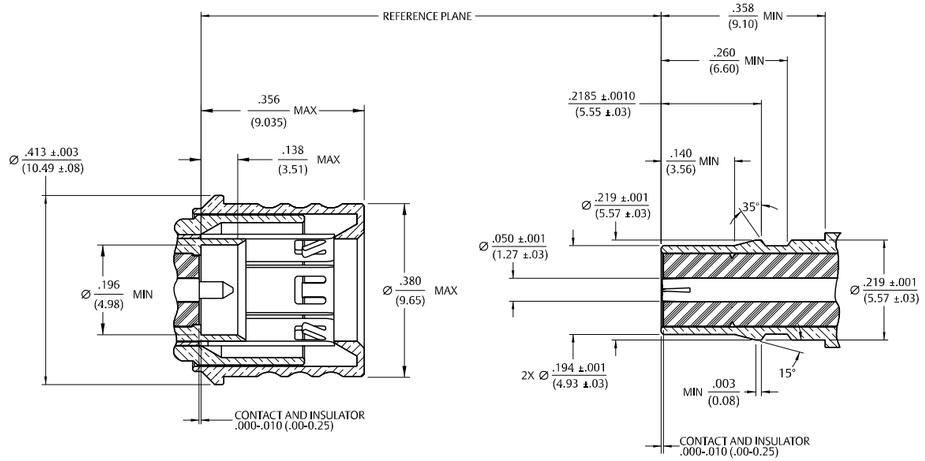
* Gold plated parts include a .00005" min nickel barrier layer

Environmental Specifications

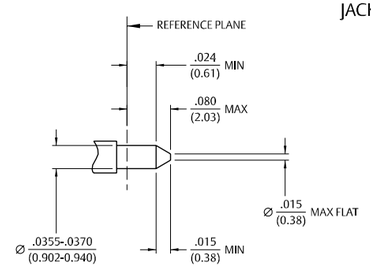
(Meets or Exceeds the Applicable Paragraph of MIL-PRF-39012)

Temperature Range:	-65°C to +165°C
Thermal Shock:	MIL-STD-202, Method 107, Condition B (except +85°C high temperature)
Corrosion:	MIL-STD-202, Method 101, Condition B
Shock:	MIL-STD-202, Method 213, Condition I
Vibration:	MIL-STD-202, Method 204, Condition D
Moisture Resistance:	MIL-STD-202, Method 106

MATING ENGAGEMENT FOR kwiQMAte™



PLUG JACK



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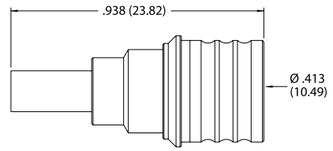
Illustrations are shown in inches (millimeters).

Straight Crimp Type Plug (3-piece) – Captivated Contact

Cable Type	Tri-Alloy Plated
RG-316	146-0403-007
RG-316 DS	146-0404-007

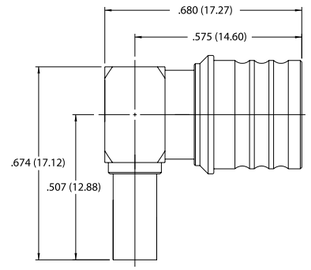
Assembly instructions page 256.



Right Angle Crimp Type Plug (1-piece body) – Captivated Contact

Cable Type	Tri-Alloy Plated
RG-316	146-0403-107
RG-316 DS	146-0404-107

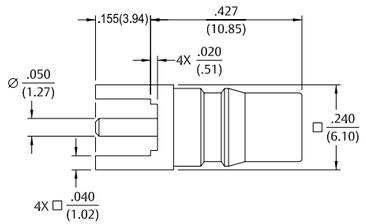
Assembly instructions page 255.



Straight Jack Receptacle

Gold Plated
146-0701-201

Mounting hole layout figure 2 page 194.



Right Angle Jack Receptacle

Gold Plated
146-0701-301

Mounting hole layout figure 2 page 194.

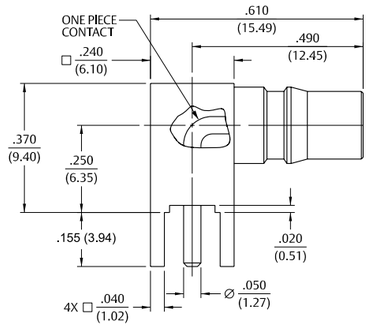


Table of Contents

Tools

Other Information

Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

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Coaxial Connector Assembly Tools

Hand Crimp Tool

Precision Astro Tool hand crimping tool makes cable assembly fast and easy. Crimping tool features interchangeable steel dies. Ratchet action of tool controls crimping operation for precise uniform ferrule crimps.

Connector Type	Cable Type	Preferred Die Set	Crimp Dimensions
MCX SMA SMB SMC	RG-178/U RG-196/U	141-0000-901	Hex = .105 (2.67) Width = .325 (8.26)
MCX SMA SMB SMC 75 Ohm SMB	RG-161/U, RG-174/U RG-179/U, RG-187/U RG-188/U, RG-316/U LMR-100	141-0000-902	Hex = .128 (3.25) Width = .400 (10.16)
	RG-188/U, RG316/U RG-179/U, RG-187/U BELDEN 735A	141-0000-905	Hex = .151 (3.83) Width = .400 (10.16)
MCX SMA SMB	RG-58/U RG-141/U RG-303/U RG-55/U RG-142/U RG-223/U RG-400/U LMR-195 LMR-200	141-0000-903	Hex = .213 (5.41) Width = .375 (9.52)
SMA 75 Ohm SMB	LMR-240, RG-59	141-0000-925	Hex = .255 (6.48) Width = .400 (10.16)
N Type	RG-316/U, 316 DS	141-0000-927	Hex = .160 (4.06) Width = .400 (10.16)

* Economy Hand Crimp Tool also available with four hex sizes in one tool page 187.

Ordering Information for Crimp Tool

Part No.	Description	ASTRO Tool Part No.
144-0000-900	Frame Only	620175
141-0000-901	Single Hex Die	620932
141-0000-902	Single Hex Die	620419
141-0000-903	Single Hex Die	620676
141-0000-905	Single Hex Die	630055
141-0000-925	Single Hex Die	620938
141-0000-927	Single Hex Die	620297

Ordering Information for Crimp Tool

Connector Type	Preferred Die Ste	Crimp Style
SMB Cross Hole Style Body 50 Ohm Only	141-0000-911	Double Diamond
Mini 75 Ohm SMB, MCX 75 Ohm Cross Hole Style Body	141-0000-924	Double Diamond

Economy Hand Crimp Tool

Hand crimp tool and die set includes all hex sizes necessary for subminiature connector applications. Ratchet tool action insures a complete crimp every time.

Part No.	Description	Hex	Width	Connector Type
140-0000-952	Hand Crimp Tool Frame Only			
140-0000-953	Die for .047" dia. flexible cable; RG-178, RG-316, RG-316 DS and Contact Crimp w/stop	.105 (2.67) .128 (3.25) .151 (3.83) Diamond Crimp for 038 (0.96) Dia. Contact	.250 (6.35) .250 (6.35) .250 (6.35) .035 (0.89)	MMCX*, MCX
140-0000-951	Die for RG-178, 316, 316 DS 58, 142, LMR-100, LMR-195, LMR-200A	.105 (2.67) .128 (3.25) .151 (3.83) .213 (5.41)	.390 (9.91) .390 (9.91) .390 (9.91) .390 (9.91)	MCX, SMB, SMC, SMA, 75 OHM SMB
140-0000-955	Die for RG-179, 179 DS, 735A, RG-59, LMR-240	.128 (3.25) .151 (3.83) .178 (4.52) .255 (6.48)	.390 (9.91) .390 (9.91) .390 (9.91) .390 (9.91)	75 Ohm MCX, SMA Mini-75 Ohm SMB

* Use 140-0000-951 for MMCX straight cabled bulkhead jack body crimp.

Economy Hand Crimp Tool

Hand crimp tool and die set includes all hex sizes necessary for subminiature connector applications. Ratchet tool action insures a complete crimp every time.

Part No.	Description	ASTRO Tool Part No.	Military Part No.
144-0000-910	Frame Only	615708	M22520/1-01
141-0000-907	Positioner	650027	N/A

Economy Hand Crimp Tool

Hand crimp tool and die set includes all hex sizes necessary for subminiature connector applications. Ratchet tool action insures a complete crimp every time.

Part No.	Description	ASTRO Tool Part No.
140-0000-970	Frame Only	612118-1
140-0000-971	Positioner	N/A

MMCX Assembly/Decoupling Tool

This tool will assemble the end cap to a standard right angle MMCX plug connector in the field. Simply insert connector and cap into tool cavity, then turn handle to swage the cap into place. The slotted end of the tool can be used to disengage a right angle MMCX plug from a mating receptacle.

Part No.
141-0000-910

Coaxial Connector Assembly Tools

MCX Right Angle Plug Assembly Tool

This quick and easy to use tool will press the end cap onto standard right angle MCX plug connectors. Simply insert the connector and cap into the staking nest and a light squeeze of the handles will swage the cap into place. The jaw tips are shaped to grip a right angle MCX plug body for insertion or disengagement to a mating receptacle. The jaws are hardened steel and the handles are cushioned to minimize stress to the user. For use with all cable groups except RG-58.

Part No.
141-0000-908

SMA Knurl Mount Assembly Tool

The Knurl Mount SMA Spark Plug Connectors can be pressed into position using this thread-on fixture designed for low volume lab use.

Part No.
140-0000-954

SMB Plug Removal Tool

Reaches in to disengage SMB connectors in high density packaging applications.

Part No.
140-0000-956

SMK (2.92mm) Tools

Accurate assembly of the SMK cabled connectors is obtained with the tools listed below. Industry standard devices are used if possible for customer convenience and tool compatibility.

Item	Part No.	Description
A	140-0000-962	Semi-Rigid Cable Vise (does not include inserts (B) or Vise Stop (F)
B	140-0000-964 140-0000-965	Cable Clamp Inserts, .086 Semi-Rigid Cable Clamp Inserts, .141 Semi-Rigid
C	140-0000-960 140-0000-961	Contact Soldering Tool, .086 Plug Contact Soldering Tool, .141 Plug
D	140-0000-958 140-0000-959	Body Soldering Tool, .086 Plug Body Soldering Tool, .141 Plug
E	140-0000-957	Bead Assembly Tool, Semi-Rigid Plugs, All Cables
F	140-0000-968	Vise Stop, (2.92mm)

Illustrations are shown in inches (millimeters).

We Have What You Are Looking For ... and If We Don't, We'll Design and Manufacture It!!!

Emerson Network Power Connectivity Solutions prides itself in meeting our customers' needs by providing them with customized solutions. We have configured our technical staff and equipped our model shop and QA lab to meet the quick-turn demands of new product development. Prototypes, samples, and short-run quantities are delivered expediently and to print. Your new product development life cycle will be greatly enhanced with us as a partner on your design team.

We have an extensive log of special variations of MMCX, MCX, 75 Ohm MCX, SMK, SMA, SMP, SMB, Mini-75 Ohm SMB, SMC, BNC, TNC and N connectors. Special cable sizes, cable assemblies, PC board terminations, adapters, antenna connectors, multi-packs, calibration terminations and hardware products give us a large pool of design experience to assist you with custom development. See page 259 for more information on our custom hardware products.

Our sales representatives will review your product application and initiate the quotation process, and our sales and engineering staff will assist you in defining the performance and cost parameters required by your end product. Providing details such as dimensional limitations, frequency, and VSWR performance to our field sales representative will speed the process.

After you have chosen us as your supplier, we can provide samples and a short run quantity prior to production of your custom product. We look forward to providing your special electronic components in the future.

We do it all... Virtually any RF coaxial connector or RF cable assembly from the engineering, prototyping and tooling stages, to complete production and testing.

N Jack 75 Ohm to MCX Plug
75 Ohm Assembly, Adapter

Ganged MCX Right-Angle
Board Mount

SMB Vertical
PC Plug

Custom Engineered RF Coaxial Cable Assemblies

With over 75 years of experience, Emerson Network Power Connectivity Solutions is your interconnect solution for cable assembly design, high quality production and on-time delivery. Our Johnson line of precision cable assemblies includes standard RF coaxial cable assemblies such as flexible, conformable and semi-rigid types for 50 or 75 ohm systems from 0 to 40 GHz. We can work with almost any connector, including our complete line of Johnson connectors including SMK, SMP, SMA, SMB, SMC, BNC, TNC, N, F, UHF, Mini-UHF, MCX and MMCX connectors. Cable assemblies manufactured with our RF connectors assure you controlled impedance throughout the cable length. Our skilled personnel adhere to rigorous quality assurance procedures, giving you the cables you need, on time, without hassles.

Backed by test data shipped with the product! Our assemblies are delivered completely tested to customer specifications and carry our complete customer satisfaction guarantee. By having us make your cable assemblies, you save the cost of training personnel; discarding damaged parts; cable testing; and replacing faulty inventory. You save on overhead, manufacturing and equipment costs and you receive proven cost effective cable assemblies on time and to your specifications. We are an industry leader in the RF coaxial connector and electronic hardware market...you can rely on Emerson Network Power Connectivity Solutions for all your assembly needs.

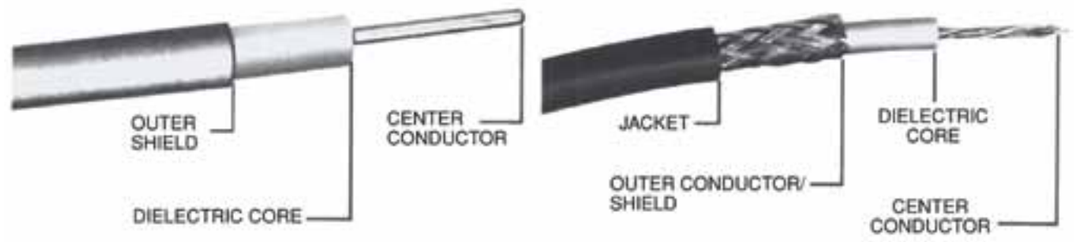
We're responsive, reliable and ready to work with you.

2x3 Position SMA Straight Plug
to MCX Straight Plug

For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

Cable Information



Semi-Rigid Cable Dimensions

Cable	Center Conductor O.D.	O.D. Dielectric	O.D. Shield	Impedance
RG-405/U	.0201 (0.51)	.0658 (1.67)	.086 (2.18)	50
RG-402/U	.0359 (0.91)	.1175 (2.98)	.141 (3.58)	50

RF Flexible Cable Dimension

Cable	Center Conductor	O.D. Dielectric	O.D. Shield	O.D. Jacket	Impedance
.047 dia.	.007 (0.19)	.020 (0.52)	.035 (0.90)	.047 (1.20)	50
RG-178B/U	.012 (.030)	.034 (0.86)	.054 (1.37)	.071 (1.80)	50
RG-196A/U	.012 (.030)	.034 (0.86)	.054 (1.37)	.071 (1.80)	50
RG-174/U	.019 (0.48)	.060 (1.52)	.080 (2.03)	.110 (2.79)	50
RG-179B/U	.012 (.030)	.063 (1.60)	.084 (2.13)	.110 (2.79)	75
RG-187A/U	.012 (.030)	.060 (1.52)	.084 (2.13)	.110 (2.79)	75
RG-188A/U	.020 (0.51)	.060 (1.52)	.081 (2.06)	.110 (2.79)	50
RG-316/U	.020 (0.51)	.060 (1.52)	.081 (2.06)	.110 (2.79)	50
RG-316 DS	.020 (0.51)	.060 (1.52)	(DS) .100 (2.54)	.120 (3.05)	50
RG-179 DS	.012 (.030)	.063 (1.60)	(DS) .103 (2.62)	.120 (3.05)	75
RG-187 DS	.012 (.030)	.060 (1.52)	(DS) .100 (2.54)	.120 (3.05)	75
RG-188 DS	.020 (0.51)	.060 (1.52)	(DS) .100 (2.54)	.120 (3.05)	50
RG-141A/U	.039 (0.99)	.116 (2.95)	.146 (3.71)	.190 (4.83)	50
RG-303/U	.039 (0.96)	.116 (2.95)	.146 (3.71)	.190 (4.83)	50
RG-400/U	.038 (0.96)	.116 (2.95)	(DS) .171 (4.34)	.195 (4.85)	50
RG-142B/U	.039 (0.99)	.116 (2.95)	(DS) .171 (4.34)	.195 (4.95)	50
RG-58C/U	.038 (0.96)	.116 (2.95)	.150 (3.81)	.195 (4.95)	50
RG-55B/U	.032 (0.81)	.116 (2.95)	(DS) .176 (4.47)	.206 (5.23)	53.5
RG-223/U	.032 (0.81)	.116 (2.95)	(DS) .176 (4.47)	.206 (5.23)	53.5
LMR-100	.022 (.056)	.062 (1.57)	.085 (2.16)	.105 (2.67)	50
LMR-195	.037 (0.94)	.110 (2.79)	.139 (3.53)	.195 (4.95)	50
LMR-200	.044 (1.12)	.116 (2.95)	.144 (3.66)	.195 (4.95)	50
LMR-240	.056 (1.42)	.150 (3.81)	.178 (4.52)	.240 (6.10)	50
735A	.016 (0.41)	.077 (1.96)	.101 (2.57)	.128 (3.25)	75
RG-59	.0226 (0.57)	.146 (3.71)	.191 (4.85)	.242 (6.15)	75

Table of Contents

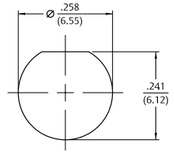
Assembly Instructions

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

Recommended Mounting Hole Dimensions



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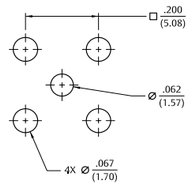

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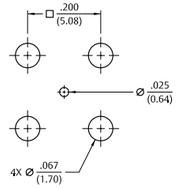

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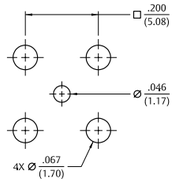

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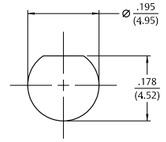

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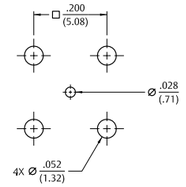

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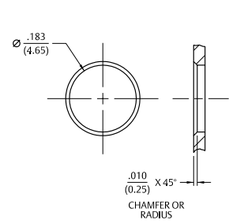

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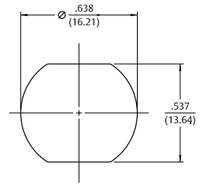

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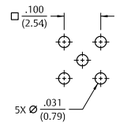

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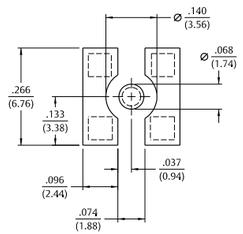

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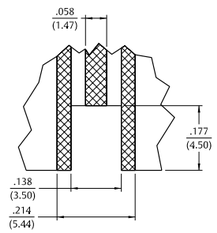

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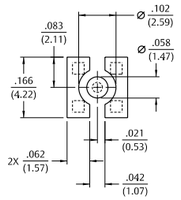

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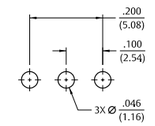

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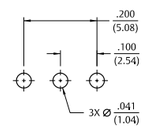

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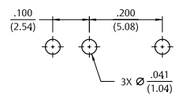

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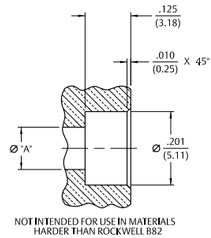

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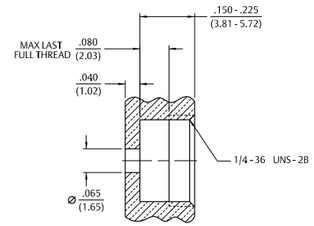

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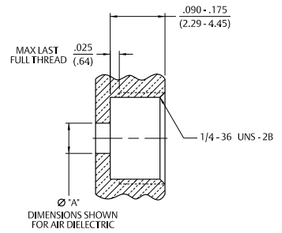

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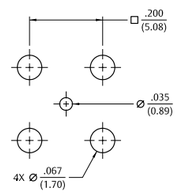

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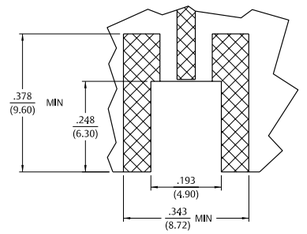

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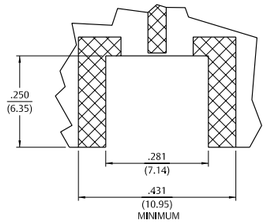

22

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Illustrations are shown in inches (millimeters).

131-1402-101.....238
131-1402-116.....238
131-1403-001.....237
131-1403-016.....237
131-1403-101.....238
131-1403-116.....238
131-1404-001.....237
131-1404-016.....237
131-1404-101.....238
131-1404-116.....238
131-1693-101.....234
131-1693-116.....234
131-3302-001.....237
131-3302-006.....237
131-3303-001.....237
131-3303-006.....237
131-3303-401.....237
131-3303-406.....237
131-3303-501.....238
131-3303-506.....238
131-3304-401.....237
131-3304-406.....237
131-3304-501.....238
131-3304-506.....238
131-3402-001.....237
131-3402-016.....237
131-3402-101.....238
131-3402-116.....238
131-3403-001.....237
131-3403-016.....237
131-3403-021.....232
131-3403-026.....232
131-3403-101.....238
131-3403-116.....238
131-3403-401.....237
131-3403-406.....237
131-3404-001.....237
131-3404-016.....237
131-3404-021.....232
131-3404-026.....232
131-3404-101.....238
131-3404-116.....238
131-3404-401.....237
131-3404-406.....237
131-3407-001.....237
131-3407-006.....237
131-3407-011.....232
131-3407-016.....232
131-3407-101.....238
131-3407-106.....238
131-3593-401.....233
131-3593-406.....233
131-3693-001.....233
131-3693-016.....233
131-3693-101.....234
131-3693-116.....234
131-3694-401.....233
131-3694-406.....233
131-6303-401.....237
131-6303-406.....237
131-6304-401.....237
131-6304-406.....237
131-6333-401.....237
131-6333-406.....237
131-6403-001.....237
131-6403-006.....237
131-6403-101.....238
131-6403-106.....238
131-6404-001.....237
131-6404-006.....237
131-6404-101.....238
131-6404-106.....238
131-6433-001.....237
131-6433-006.....237
131-6433-101.....238
131-6433-106.....238
131-6593-401.....233
131-6593-406.....233
131-8303-401.....237
131-8303-406.....237
131-8304-401.....237
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131-8403-006.....237
131-8403-011.....237
131-8403-016.....237
131-8403-101.....238
131-8403-106.....238
131-8403-111.....238
131-8403-116.....238
131-8404-001.....237
131-8404-006.....237
131-8404-011.....237
131-8404-016.....237
131-8404-101.....238
131-8404-106.....238
131-8404-111.....238
131-8404-116.....238
131-8409-001.....237
131-8409-006.....237
131-8409-101.....238
131-8409-106.....238
131-8433-001.....232
131-8433-006.....232
131-8434-001.....232
131-8434-006.....232
131-8445-001.....237
131-8445-006.....237
131-8445-011.....232
131-8445-016.....232
131-8445-101.....238
131-8445-106.....238
131-9403-001.....235
131-9403-021.....232
131-9403-101.....236
131-9403-116.....236
131-9404-001.....235
131-9404-021.....232
131-9404-101.....236
131-9404-116.....236
133-3302-001.....207
133-3302-006.....207
133-3302-401.....207
133-3302-406.....207
133-3303-001.....207
133-3303-006.....207
133-3303-401.....207
133-3303-406.....207
133-3304-001.....207
133-3304-006.....207
133-3304-401.....207
133-3304-406.....207
133-3402-001.....207
133-3402-006.....207
133-3402-101.....210
133-3402-106.....210
133-3403-001.....207
133-3403-006.....207
133-3403-101.....210
133-3403-106.....210
133-3404-001.....207
133-3404-006.....207
133-3404-101.....210
133-3404-106.....210
133-3407-101.....210
133-3407-106.....210
133-3433-001.....207
133-3433-006.....207
133-3433-101.....210
133-3433-106.....210
133-3693-001.....206
133-3693-006.....206
133-3693-101.....206
133-3693-106.....206
133-5302-401.....207
133-5302-406.....207
133-5303-401.....207
133-5303-406.....207
133-5304-401.....207
133-5304-406.....207
133-5402-001.....207
133-5402-006.....207
133-5402-101.....210
133-5402-106.....210
133-5403-001.....207
133-5403-006.....207
133-5403-101.....210
133-5403-106.....210
133-5404-001.....207
133-5404-006.....207
133-5404-101.....210
133-5404-106.....210
133-8333-001.....209
133-8333-401.....209
133-8334-001.....209
133-8334-401.....209
133-8433-001.....209
133-8433-101.....211
133-8434-001.....209
133-8434-101.....211
133-8445-001.....209
133-8445-101.....211
133-9402-101.....208
133-9403-001.....207
133-9403-101.....208
133-9403-104.....208
133-9404-001.....207
133-9404-101.....208
134-0303-406.....239
134-0304-406.....239
134-0307-406.....239
134-0308-406.....239
135-3302-001.....205
135-3302-401.....205
135-3303-001.....204
135-3304-001.....204
135-3333-001.....204
135-3336-001.....205
135-3336-401.....205
135-3402-001.....202
135-3402-101.....200
135-3402-111.....201
135-3403-001.....203
135-3403-101.....201
135-3404-001.....203
135-3404-101.....201
135-3433-001.....203
135-3436-001.....202
135-3436-101.....200
135-3693-101.....198
135-9402-001.....205
135-9402-111.....199
135-9403-001.....204
135-9403-101.....199
135-9404-001.....204
135-9436-001.....205
135-9436-101.....200
138-4303-407.....248
138-4304-407.....248
138-4307-407.....251
138-4308-407.....251
138-4316-407.....251
138-4318-407.....251
138-4349-407.....251
138-4403-007.....242
138-4403-107.....244
138-4404-007.....242
138-4404-107.....244
138-4407-007.....243
138-4407-107.....244
138-4408-007.....243
138-4408-107.....244
138-4416-007.....243
138-4416-107.....245
138-4418-007.....243
138-4418-107.....245
138-4449-007.....243
138-4593-401.....250
138-4594-401.....250
138-4596-401.....250
138-4693-001.....246
138-4693-011.....247
138-4694-001.....246
138-4694-011.....247
138-4696-001.....246
138-4696-011.....247
138-9408-007.....240
138-9449-007.....240
141-0303-412.....219
141-0304-412.....219
141-0307-412.....219
141-0308-412.....219
141-0403-012.....219
141-0403-102.....224
141-0404-012.....219
141-0404-112.....224
141-0407-012.....219
141-0407-102.....224
141-0408-012.....219
141-0408-102.....224
141-0593-001.....214
141-0593-401.....214
141-0593-421.....222
141-0594-001.....214
141-0594-401.....214
141-0594-421.....222
141-0693-002.....214
141-0693-062.....222
141-0694-002.....214
141-0694-012.....214
141-0694-062.....222
142-0002-221.....252
142-0002-226.....252
142-0002-811.....253
142-0002-821.....254
142-0003-201.....252
142-0003-206.....252
142-0003-231.....252
142-0003-236.....252
142-0003-241.....252
142-0003-246.....252
142-0003-301.....252
142-0003-306.....252
142-0003-801.....253
142-0003-811.....253
142-0004-201.....252
142-0004-206.....252
142-0004-211.....252
142-0004-216.....252
142-0004-221.....252
142-0004-226.....252
142-0004-301.....252
142-0004-306.....252
142-0004-801.....253
142-0004-811.....253
142-0007-801.....253
142-0007-811.....253
142-0008-801.....253
142-0008-811.....253
142-0093-801.....253
142-0093-806.....253
142-0094-801.....253
142-0094-806.....253
142-0096-801.....253
142-0096-806.....253
142-0102-401.....230
142-0102-406.....230
142-0103-401.....230
142-0103-406.....230
142-0107-401.....230
142-0107-406.....230
142-0202-011.....230
142-0202-016.....230
142-0202-101.....231
142-0202-106.....231
142-0203-011.....230
142-0203-016.....230
142-0203-101.....231
142-0203-106.....231
142-0207-011.....230
142-0207-016.....230
142-0207-101.....231
142-0207-106.....231
142-0302-011.....217
142-0302-016.....217
142-0302-401.....225
142-0302-406.....225
142-0302-431.....217
142-0302-436.....217
142-0303-011.....219
142-0303-016.....219
142-0303-401.....225
142-0303-406.....225
142-0303-411.....219
142-0303-416.....219
142-0304-011.....219
142-0304-016.....219
142-0304-401.....225
142-0304-406.....225
142-0304-411.....219
142-0304-416.....219
142-0307-011.....219
142-0307-016.....219
142-0307-401.....225
142-0307-406.....225
142-0307-411.....219
142-0307-416.....219
142-0308-011.....219
142-0308-016.....219
142-0308-401.....225
142-0308-406.....225
142-0308-411.....219
142-0308-416.....219
142-0333-011.....219
142-0333-016.....219
142-0333-411.....219
142-0333-416.....219
142-0335-401.....220
142-0335-406.....220
142-0339-401.....220
142-0339-406.....220
142-0402-011.....217
142-0402-016.....217
142-0402-101.....224
142-0402-106.....224
142-0403-001.....225
142-0403-006.....225
142-0403-011.....219
142-0403-016.....219
142-0403-101.....224
142-0403-106.....224
142-0404-011.....219
142-0404-016.....219
142-0404-101.....224
142-0404-106.....224
142-0407-011.....219
142-0407-016.....219
142-0407-101.....229
142--0407-101 224
142-0407-106.....224
142-0408-011.....219
142-0408-016.....219
142-0408-101.....224
142-0408-106.....224
142-0433-011.....219
142-0433-016.....219
142-0433-101.....224
142-0433-106.....224
142-0435-001.....220
142-0435-006.....220
142-0435-101.....229
142-0435-106.....229
142-0439-001.....220
142-0439-006.....220
142-0439-011.....219
142-0439-016.....219
142-0439-101.....224
142-0439-106.....224
142-0693-001.....216
142-0693-006.....216
142-0693-101.....213
142-0693-106.....213
142-0694-001.....214
142-0694-006.....214
142-0694-011.....214
142-0694-016.....214
142-0694-021.....215
142-0694-026.....215
142-0694-031.....215
142-0694-036.....215
142-0694-041.....215
142-0694-046.....215
142-0694-051.....216
142-0694-056.....216
142-0694-101.....213
142-0694-106.....213
142-0761-801.....228
142-0761-811.....228
142-0761-821.....228
142-0761-831.....228
142-0761-841.....228
142-0761-851.....228
142-0761-861.....228
142-0761-871.....228
142-0761-881.....228
142-0761-891.....228
142-0771-821.....228
142-0771-831.....228
142-0791-801.....227
142-0791-811.....227
142-0791-821.....227
142-0801-421.....216
142-1403-001.....219
142-1403-006.....219
142-1404-001.....219
142-1404-006.....219
142-1407-001.....219
142-1407-006.....219
142-1408-001.....219
142-1408-006.....219
142-1701-821.....227
142-1701-831.....227
142-4303-401.....219
142-4303-406.....219
142-4304-401.....219
142-4304-406.....219
142-4307-401.....219
142-4307-406.....219
142-4308-401.....219
142-4308-406.....219
142-4403-001.....219
142-4403-006.....219
142-4403-101.....224
142-4403-106.....224
142-4404-001.....219
142-4404-006.....219
142-4404-101.....224
142-4404-106.....224
142-4407-001.....219
142-4407-006.....219
142-4407-101.....224
142-4407-106.....224
142-4408-001.....219
142-4408-006.....219
142-4408-101.....224
142-4408-106.....224
142-4435-001.....220
142-4435-006.....220
142-4435-101.....229
142-4435-106.....229
142-4439-001.....220
142-4439-006.....220
142-4439-101.....229
142-4439-106.....229
142-5303-401.....219
142-5303-406.....219
142-5304-401.....219
142-5304-406.....219
142-5307-401.....219
142-5307-406.....219
142-5308-401.....219
142-5308-406.....219
142-5403-001.....219
142-5403-006.....219
142-5403-101.....224
142-5403-106.....224
142-5404-001.....219
142-5404-006.....219
142-5404-101.....224
142-5404-106.....224
142-5407-001.....219
142-5407-006.....219
142-5407-101.....224
142-5407-106.....224
142-5408-001.....219
142-5408-006.....219
142-5408-101.....224
142-5408-106.....224
142-5435-001.....220
142-5435-006.....220
142-5435-101.....229
142-5435-106.....229
142-5439-001.....220
142-5439-006.....220
142-5439-101.....229
142-5439-106.....229
142-9303-411.....219
142-9403-011.....219
142-9403-101.....224
142-9404-011.....219
142-9404-101.....224
142-9407-001.....219
142-9407-101.....224
145-0693-001.....212
145-0693-002.....212
145-0694-001.....212
145-0694-002.....212
146-0403-007.....256
146-0403-107.....255
146-0404-007.....256
146-0404-107.....255
CPN-1 241
CPN-110.....241
CPN-142T.....241
CPN-16 241
CPN-17 241
CPN-2 241
CPN-68-1 240
CPN-68-13 240
CPN-68-8 240
CPN-8 241

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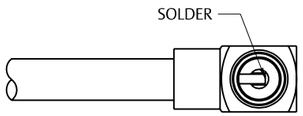
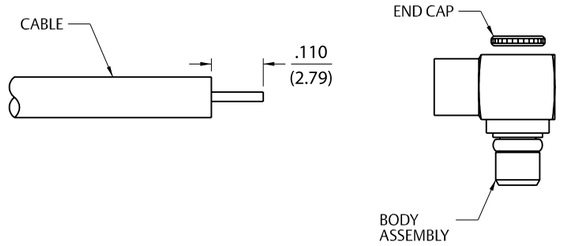
Illustrations are shown in inches (millimeters).

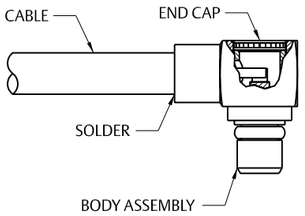
MMCX Right Angle Plug for .086 (2.18) Semi-Rigid Cable

1. Identify piece parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor.
3. Insert cable into body making certain that jacket bottoms on the connector body. Fixture cable and assembly to prevent movement during soldering.
4. Solder center conductor to contact as shown. Use a minimum amount of solder for a good joint.
5. Solder body to cable as shown. Use a minimum amount of heat to minimize cable insulation movement.
6. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-0000-910.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	135-3693-101

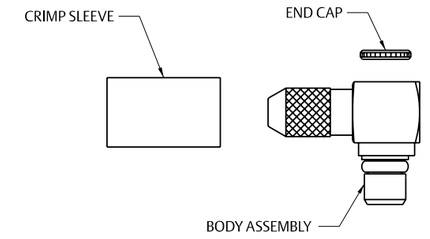


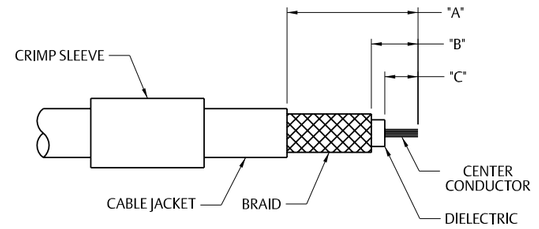


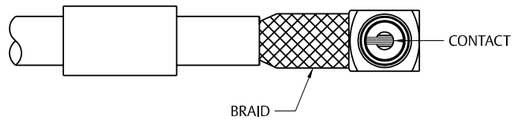


MMCX Right Angle Plug for RG-178 and RG-316 Size Flexible Cable

1. Identify piece parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor. Slide crimp sleeve onto cable jacket.
3. Flair braid and assemble crimp stem of body subassembly under braid onto cable making certain that the cable center conductor enters contact slot as shown. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp hex.
4. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint.
5. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-0000-91.







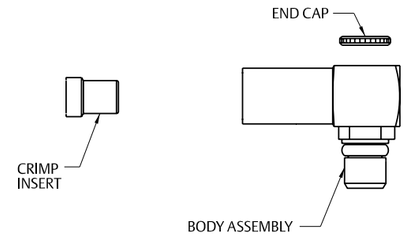
Cable Group	Part No.	Sleeve Hex	"A"	"B"	"C"
RG-178, 196	135-9402-111	.105 (2.67)	.310	.100	.035
RG-316/U, 188, 187, 179	135-9403-101	.128 (3.25)	.295	.105	.075

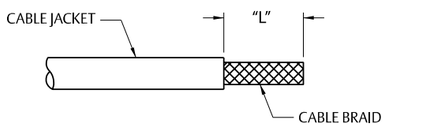
Illustrations are shown in inches (millimeters).

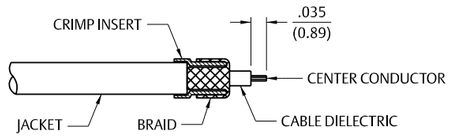
MMCX Right Angle Plug for .047 (1.20) Diameter and RG-178 Size Flexible Cable with Crimp Insert

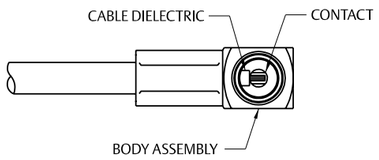
1. Identify piece parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.
3. Slide crimp insert over braid and against jacket. Fold braid around crimp insert as shown. Strip cable dielectric to dimension shown. Tin center conductor.
4. Slide body assembly over cable and crimp insert, then seat firmly so cable dielectric butts against contact as shown. Crimp body using recommended crimp hex. Maintain forward pressure on cable while crimping.
5. Solder contact to center conductor through rear access port. Use a minimum amount of solder for a full fillet joint.
6. Press end cap into access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-0000-910.

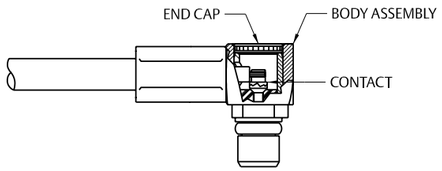
Cable Group	Part No.	"L"	Crimp Hex
.047 Flexible	135-3436-101	.140 (3.56)	.105 (2.67)
RG-178/U, 196	135-3402-101	.188 (4.78)	.105 (2.67)
.047 Flexible	135-9436-101	.140 (3.56)	.105 (2.67)







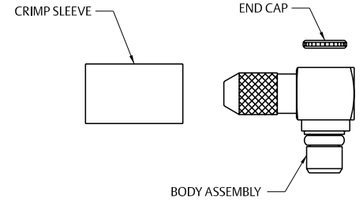


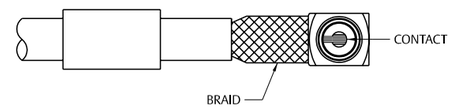


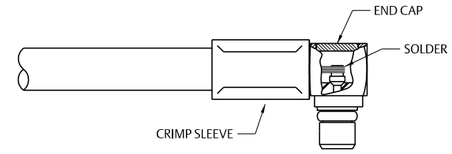
MMCX Right Angle Plug for RG-178, RG-316, RG-316 DS and RG-179 Size Flexible Cable

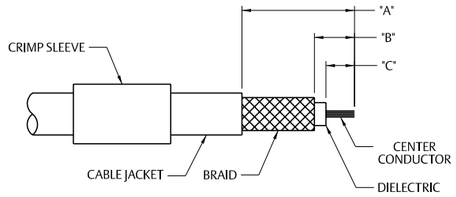
1. Identify connector parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor. Slide crimp sleeve onto cable jacket.
3. Flair braid and assemble crimp stem of body subassembly under braid onto cable making certain that the cable center conductor enters contact slot as shown. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp hex.
4. Solder center conductor to contact through rear access prot. Use a minimum amount of solder for a full fillet joint.
5. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-000-910.

Cable Group	Part No.	Crimp Hex	"A"	"B"	"C"
RG-178, 196	135-3402-111	.105 (2.67)	.310	.100	.035
RG-316/U, 188, 187, 179	135-3403-101	.128 (3.25)	.295	.105	.075
RG-316 DS, 188 DS	135-3404-101	.151 (3.83)	.295	.105	.075









Illustrations are shown in inches (millimeters).

MMCX Straight Plug for .047 (1.19) Diameter and RG-178 Size Flexible Cable

1. Identify piece parts. (3 piece parts)

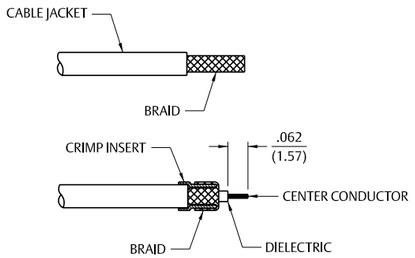
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.

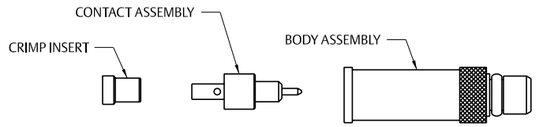
3. Slide crimp insert over braid and against jacket. Fold braid around crimp insert as shown. Strip dielectric to dimension shown. Tin center conductor if contact is to be soldered attached. Do not tin center conductor if contact is to be crimp attached.

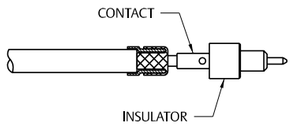
4. Assemble contact assembly onto cable as shown.
   Solder attachment: Solder contact to center conductor. Care should be taken that excess solder is not applied.
   Crimp attachment: Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-000-953. Crimp location should be centered between and of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

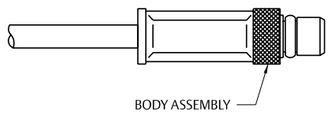
5. Slide body assembly over contact and crimp insert, then seat firmly as shown. Crimp body using recommended crimp die hex. Maintain forward pressure on cable while crimping.

Cable Group	Part No.	Strip Length	Crimp Hex
.047 Flexible	135-3436-001	.135 (3.43)	.105 (2.67) x .250 (6.35) W
RG-178/U, 196	135-3402-001	.184 (4.67)	.105 (2.67) x .250 (6.35) W









MMCX Straight Plug for RG-316, RG-179 and RG-316 DS Size Flexible Cable

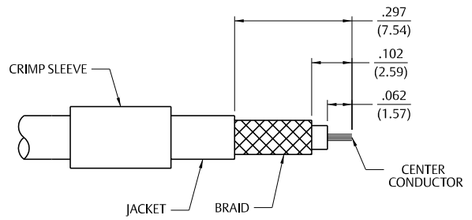
1. Identify connector parts. (3 piece parts)

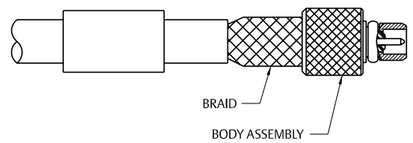
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide crimp sleeve onto cable jacket.

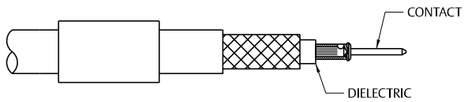
3. Assemble contact onto cable as shown.
   Solder attachment: Solder contact to center conductor. Care should be taken that excess solder is not applied.
   Crimp attachment: Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

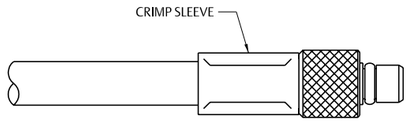
4. Slide body assembly over contact and under braid, then seat firmly onto contact as shown. The body assembly will "snap" over the contact barb. The cable may have to be held in a soft jawed clamping fixture. Slide crimp sleeve forward and crimp using recommended crimp die hex.

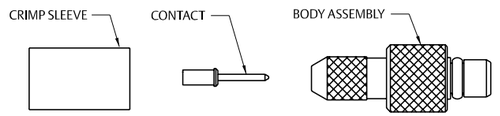
Cable Group	Part No.	Crimp Hex
RG-316/U, 188, 161, 174	135-3403-001	.128 (3.25)
RG-316 DS, 188 DS, 187 DS	135-3404-001	.151 (3.83)
RG-179/U, 187	135-3433-001	.128 (3.25)











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Illustrations are shown in inches (millimeters).

MMCX Straight Jack for RG-316, RG-316 DS and RG-179 Size Flexible Cable

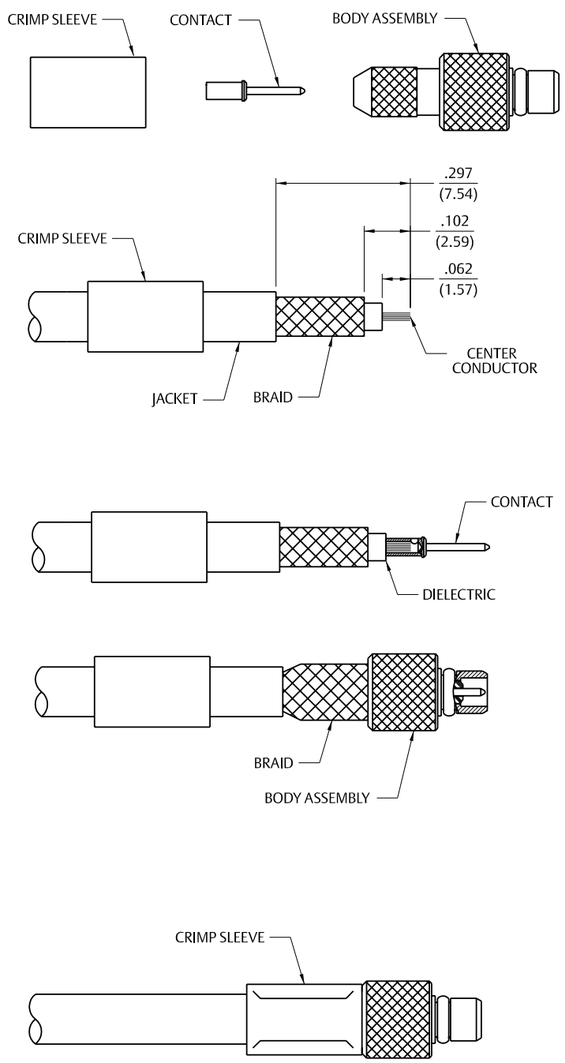
1. Identify connector parts. (3 piece parts)

2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide crimp sleeve onto cable jacket.

3. Assemble contact onto cable.
   Solder attachment: Solder contact to center conductor. Care should be taken that excess solder is not applied.
   Crimp attachment: Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

4. Slide body assembly over contact and under braid, then seat firmly onto contact. The body assembly will "snap" over the contact barb. The cable may have to be held in a soft jawed clamping fixture. Slide crimp sleeve forward and crimp using recommended crimp die hex.

Cable Group	Part No.	Crimp Hex
RG-316/U, 188, 161, 174	135-3303-001	.128 (3.25)
RG-316 DS, 188 DS, 187 DS	135-3304-001	.151 (3.83)
RG-179/U, 187	135-3333-001	.128 (3.25)
RG-316/u, 188, 174	135-9403-001	.128 (3.25)
RG-316 DS, 188 DS	135-9404-001	.151 (3.83)



MMCX Straight Jack for .047 Diameter and RG-178 Size Flexible Cable

1. Identify connector parts. (3 piece parts – except bulkhead jack as shown.)

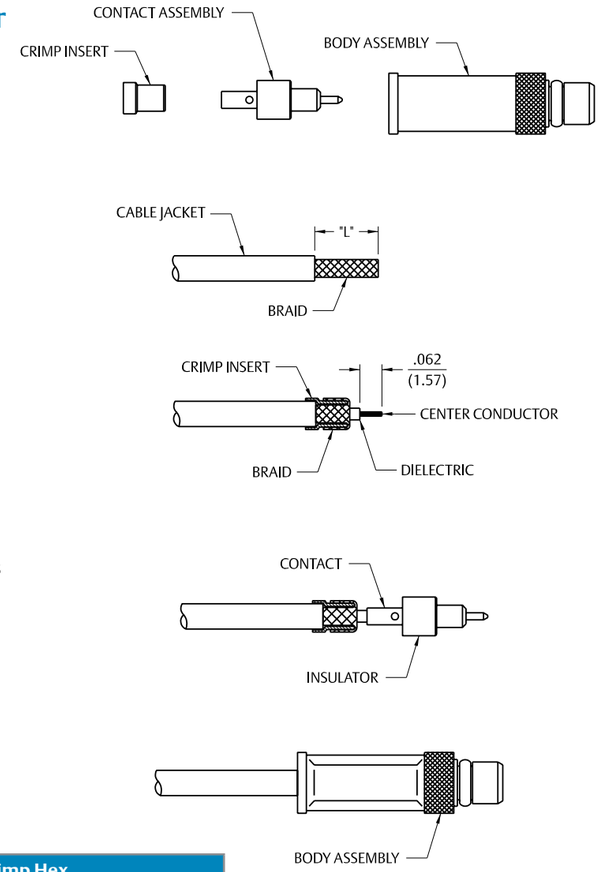
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations.

3. Slide crimp insert over braid and against jacket, fold braid around crimp insert. Strip dielectric to dimension shown. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached.

4. Assemble contact assembly onto cable as shown.
   Solder attachment: Solder contact to center conductor. Care should be taken that excess solder is not applied.
   Crimp attachment: Crimp contact to center conductor using Johnson hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

5. Slide body assembly over contact and crimp insert, then seat firmly onto contact. Crimp body using recommended crimp hex. Bulkhead jack requires 140-000-951 dieset. Maintain forward pressure on cable while crimping.

Cable Group	Part No.	"L"	Crimp Hex
.047 Flexible	135-3336-001 135-3336-401	.135 (3.43) .135 (3.43)	.105 (2.67) x .250 (6.35) W .105 (2.67) x .250 (6.35) W
RG-178/U, 196	135-3302-001 135-3302-401	.185 (4.67) .185 (4.67)	.105 (2.67) x .250 (6.35) W .105 (2.67) x .250 (6.35) W
.047 Flexible	135-9436-001	.135 (3.43)	.105 (2.67) x .250 (6.35) W
RG-178/U, 196	135-9402-001	.185 (4.67)	.105 (2.67) x .250 (6.35) W



Illustrations are shown in inches (millimeters).

MCX Solder Type Straight Plug for Semi-Rigid Cable

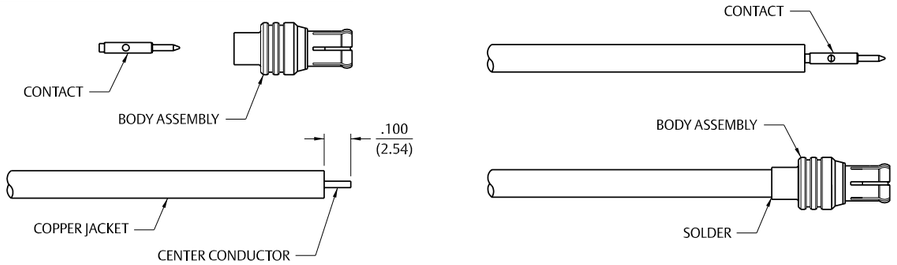
1. Identify connector parts. (2 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor.

3. Place center contact on center conductor making sure contact bottoms against cable insulation. Solder center conductor to center contact through solder hole. Solder must not be allowed to run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Trim excess insulation.

4. Insert contact and cable into body assembly making sure cable is bottomed against insulator in body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	133-3693-001
	133-3693-006



MCX Solder Type Right Angle Plug for Semi-Rigid Cable

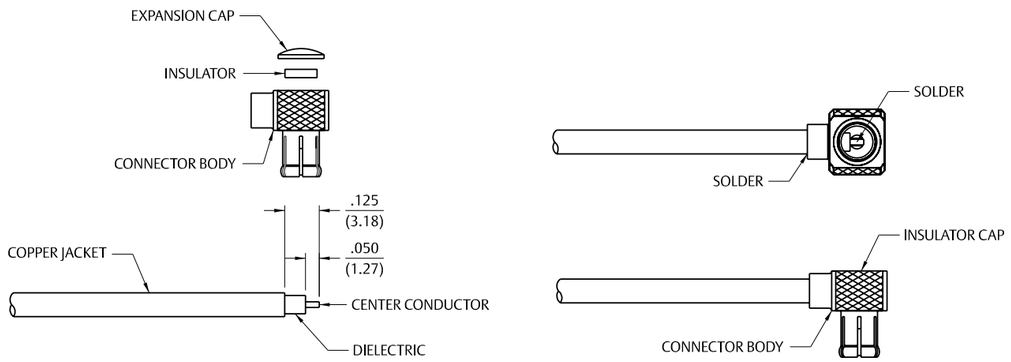
1. Identify connector parts. (3 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor.

3. Insert cable into body making sure cable insulation bottoms on center contact. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.

4. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Assemble insulator then place expansion cap in access port and seat with a .156 (3.96) diameter punch or hand tool 141-0000-908.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	133-3693-101
	133-3693-106



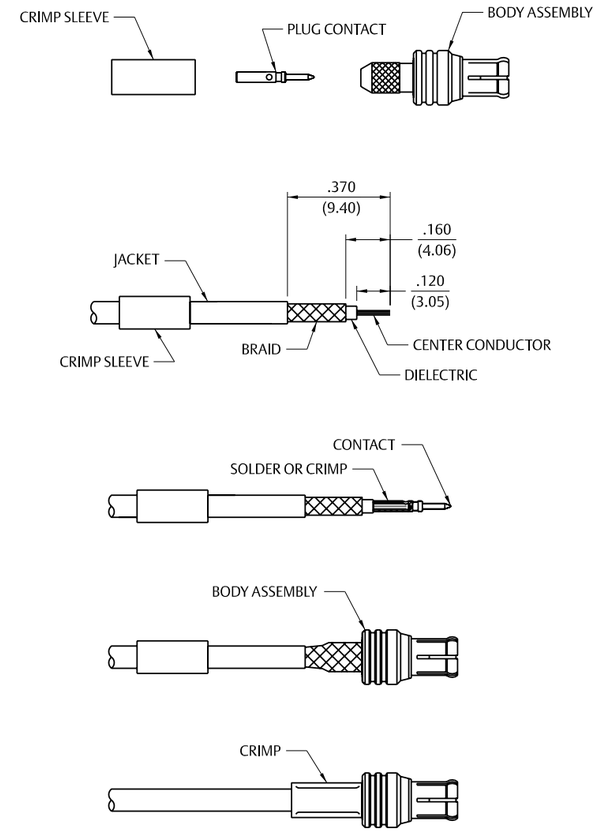
MCX Crimp Type Straight Connectors for Flexible Cable

1. Identify connector parts. (3 piece parts – except bulkhead)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact is to be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.

3. Assemble contact onto cable as shown.
Solder attachment. Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum of solder for a good joint.
Crimp attachment. Crimp contact to center conductor using a miniature 8 indent tool 140-0000-970 with positioner 140-0000-971. Crimp location should be centered between end of contact and cross hole. Crimp attachment to solid center conductor cable is not recommended.

4. Flair braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. (RG-178 is non-captivated, RG-316 incorporates snap-fit captivation.) The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).



Cable Group	Part No.	Crimp Hex
RG-178/U, 196	133-3302-001/006 133-3302-401/406	.105 (2.67) .105 (2.67)
RG-316/U, 161, 174, 188	133-3303-001/006 133-3303-401/406	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	133-3304-001/006 133-3304-401/406	.151 (3.83) .151 (3.83)
RG-178/U, 196	133-3402-001/006	.105 (2.67)
RG-316/U, 161, 174, 188	133-3403-001/006	.128 (3.25)
RG-316 DS, 188 DS	133-3404-001/006	.151 (3.83)
RG-179/U, 187	133-3433-001/006	.128 (3.25)
RG-178/U, 196	133-5302-401/406	.105 (2.67)
RG-316/U, 161, 174, 188	133-5303-401/406	.128 (3.25)
RG-316 DS, 188 DS	133-5304-401/406	.151 (3.83)
RG-178/U, 196	133-5402-001/006	.105 (2.67)
RG-316/U, 161, 174, 188	133-5403-001/006	.128 (3.25)
RG-316 DS, 188 DS	133-5404-001/006	.151 (3.83)
RG-316/U, 188, 174	133-9403-001	.128 (3.25)
RG-316 DS, 188 DS	133-9404-001	.151 (3.83)

Illustrations are shown in inches (millimeters).

MCX Crimp Type Right Angle Plugs for Flexible Cable

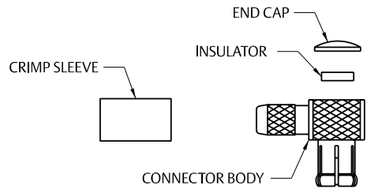
1. Identify connector parts. (4 piece parts).

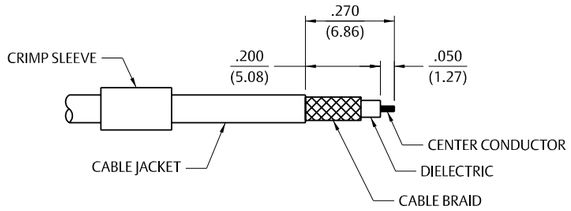
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

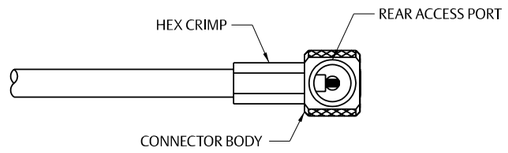
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact. Solder: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .015 (0.38) diameter solder is recommended. Crimp: Crimp Contact Attachment Crimp contact using 41-0000-924 dieset in 144-0000-900 tool frame.

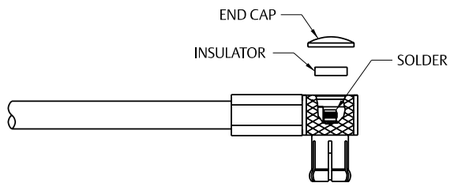
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and access ports. Crimp securely using recommended hex size and crimp tool.

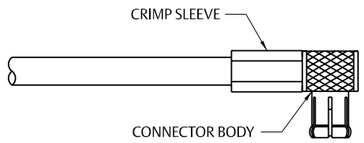
Cable Group	Part No.	Sleeve Hex
RG-316/U, 188, 174	133-9403-101/104	.128 (3.25)
RG-316 DS, 188 DS	133-9404-101	.151 (3.83)
RG-178	133-9402-101	.105 (2.67)











MCX Crimp Type Straight Connectors for Flexible Cable – 75 Ohm

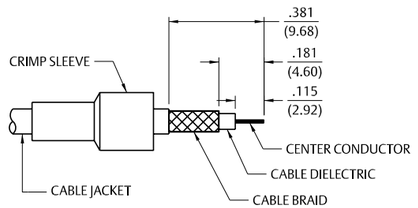
1. Identify connector parts. (2 piece parts–except bulkhead)

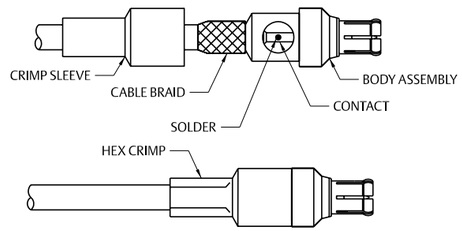
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

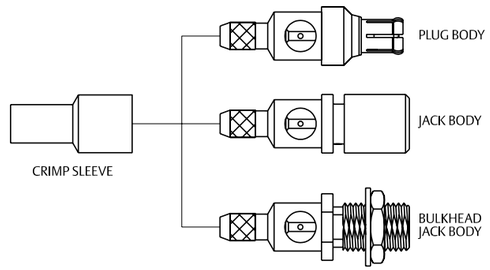
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact.
   Solder: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .015 (0.38) diameter solder is recommended.
   Crimp: Crimp Contact Attachment: Crimp contact using 141-0000-924 dieset in 144-0000-900 tool frame.

4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and access ports. Crimp securely using recommended hex size and crimp tool.

Cable Group	Part No.	Crimp Hex
RG-179	133-8433-001	.128 (3.25)
RG-179 DS	133-8434-001	.151 (3.83)
RG-179	133-8333-001	.128 (3.25)
RG-179 DS	133-8334-001	.151 (3.83)
RG-179	133-8333-401	.128 (3.25)
RG-179 DS	133-8334-401	.151 (3.83)
BELDEN 735A	133-8445-001	.151 (3.83)







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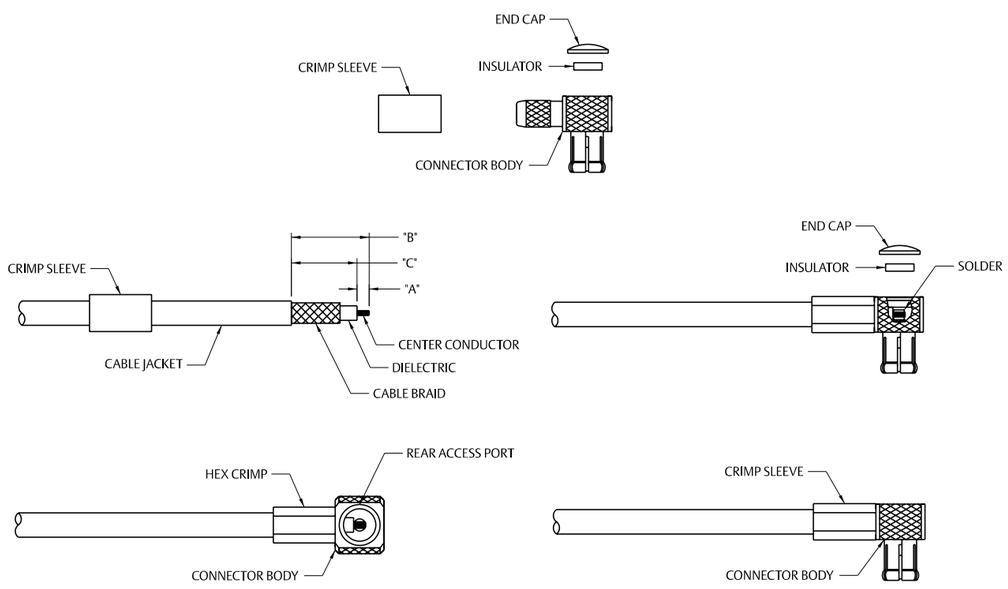
Illustrations are shown in inches (millimeters).

MCX Crimp Type Right Angle Plugs for Flexible Cable – 50 Ohm

1. Identify connector parts. (4 piece parts except RG-58)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable shown.
3. Flair braid and slide cable into body making certain that the cable insulation bottoms on center contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.
4. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.
5. Assemble insulator, if applicable; then place expansion cap in access port and seat with .156 (3.96) diameter flat punch or MCX hand assembly tool 141-0000-908. Shrink heat shrink tubing over crimp sleeve if applicable.

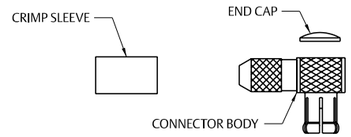
Cable Group	Part No.	"A"	"B"	"C"	Crimp Hex
RG-178/U, 196	133-3402-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.105 (2.67)
RG-188/U, 316, 161, 174	133-3403-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.128 (3.25)
RG-316 DS, 188 DS	133-3404-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.151 (3.83)
RG-179/U, 187	133-3433-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.128 (3.25)
RG-178/U, 196	133-5402-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.105 (2.67)
RG-188/U, 316, 161, 174	133-5403-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.128 (3.25)
RG-316 DS, 188 DS	133-5404-101/106	.050 (1.27)	.270 (6.86)	.200 (5.08)	.151 (3.83)
RG-58/U, 303, 141	133-3407-101/106	.067 (1.70)	.295 (7.49)	.210 (5.33)	.213 (5.41)

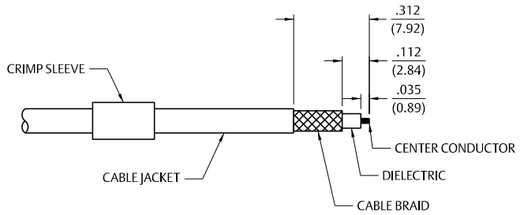


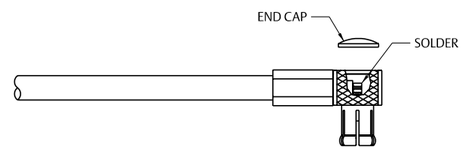
MCX Crimp Type Right Angle Plugs for Flexible Cable – 75 Ohm

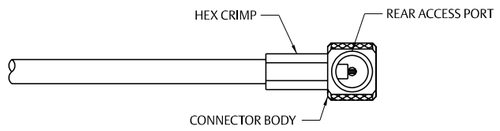
1. Identify connector parts (3-piece parts).
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
3. Flair braid and slide cable into body making certain that the cable dielectric bottoms on center contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.
4. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.
5. Place expansion cap in access port and seat with .156 (3.96) diameter flat punch or MCX hand assembly tool 141-0000-908. Shrink heat shrink tubing over crimp sleeve if applicable.

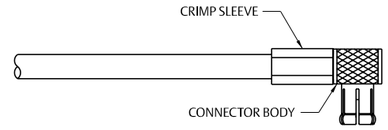
Cable Group	Part No.	Crimp Hex
RG-179	133-8433-101	.128 (3.25)
RG-179 DS	133-8434-101	.151 (3.83)
BELDEN 735A	133-8445-101	.151 (3.83)











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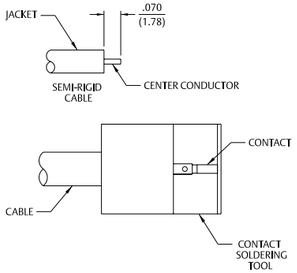
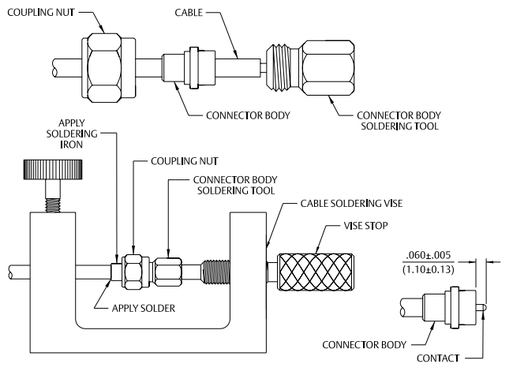
Illustrations are shown in inches (millimeters).

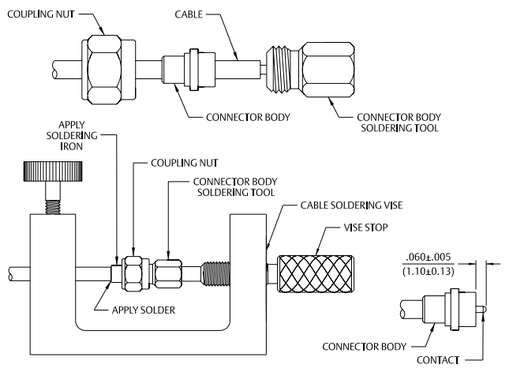
SMK Solder Type Straight Plugs for Semi-Rigid Cable

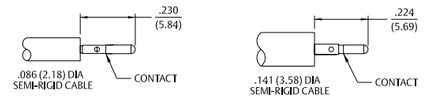
1. Identify connector parts (5 piece parts) and tools (5 tools.)
2. Strip cable jacket and dielectric to dimension shown.
3. Place center contact onto center conductor. Slide contact soldering tool onto contact. Clamp the cable contact and tool into cable soldering vise and solder contact to center conductor. High temperature solder, such as 95/5 Sn/Ag is recommended so that contact solder joint remains stable during body soldering operation. Solder paste is recommended for the contact solder joint to minimize excess solder. The assembled contact dimension should be as shown.
4. Remove excess solder from contact with a sharp blade and clean contact. Check for presence of excess solder by sliding body soldering tool over the contact. Remove soldering tool.
5. Place connector nut and body on cable. Place connector body soldering tool over contact and thread the coupling nut and connector body firmly to the tool. Place cable subassembly into cable soldering vise. Clamp cable and soldering tool securely to insure the cable dielectric expansion will not disturb the cable in the vise during soldering. Place hot soldering iron on the connector body sleeve and apply solder from the opposite side. A low temp solder, such as 60/40 Sn/Pb is recommended for the body solder joint. Allow the soldered joint to cool and remove from fixture. Check contact location to the body. The best electrical results are achieved when the contact location is within a tolerance of .060 +/- .001.
6. Place bead onto neck portion of the tool. Thread Bead Assembly tool firmly into the coupling nut. Push the tool's plunger between your thumb and fingers to assemble the bead. Check bead location. Assemble seal ring onto body.

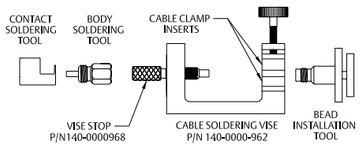
Tool	145-0693-001/002 (for .086 Semi-Rigid)	145-0694-001/02 (for .141 Semi-Rigid)
Semi-Rigid Cable Vise	140-0000-962	140-0000-962
Vise Stop	140-0000-968	140-0000-968
Bead Assy. Tool	140-0000-957	140-0000-957
Contact Soldering Tool	140-0000-960	140-0000-961
Body Soldering Tool	140-0000-958	140-0000-959
Cable Clamp Insert	140-0000-964	140-0000-965

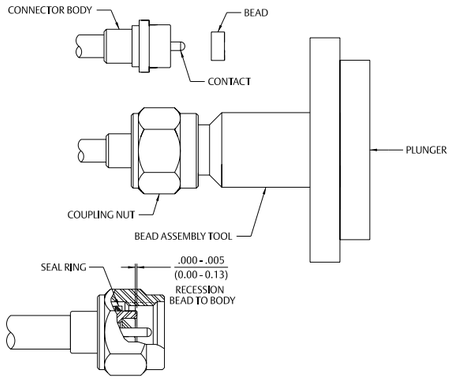








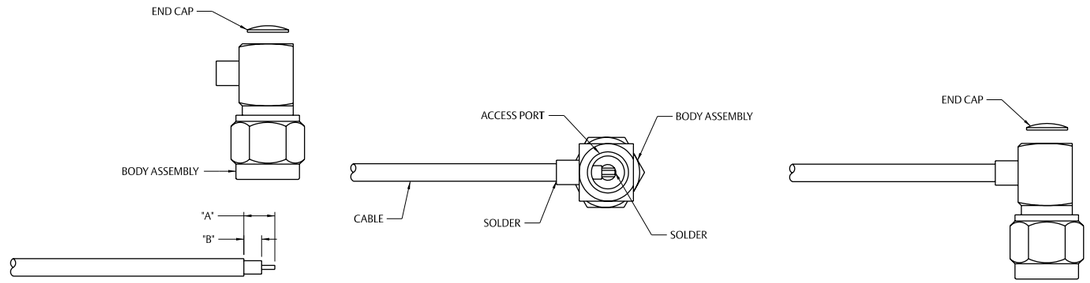




SMA Right Angle Solder Type Plug for Semi-Rigid Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor during strip operations.
3. Insert cable into body making certain that the cable jacket is butted against internal body shoulder and cable dielectric is started into cross hole. Solder center conductor to contact using 60/40 tin/lead solder as shown. Use a minimum amount of solder for a good joint.
4. Solder body to cable using 60/40 tin/lead solder as shown. Use a minimum of heat to minimize cable dielectric growth. Any growth of cable dielectric shall be flush with contact.
5. Press end cap into body access port using .187 (4.75) dia. flat punch.

Cable Group	Part No.	"A"	"B"
RG-405/U (.086 Semi-Rigid)	142-0693-101/106	.145 (3.68)	.075 (1.90)
RG-402/U (.141 Semi-Rigid)	142-0694-101/106	.170 (4.32)	.105 (2.67)



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Illustrations are shown in inches (millimeters).

SMA Solder Type Straight Jacks, Straight Plugs, and Straight Bulkhead Jacks for Semi-Rigid Cable

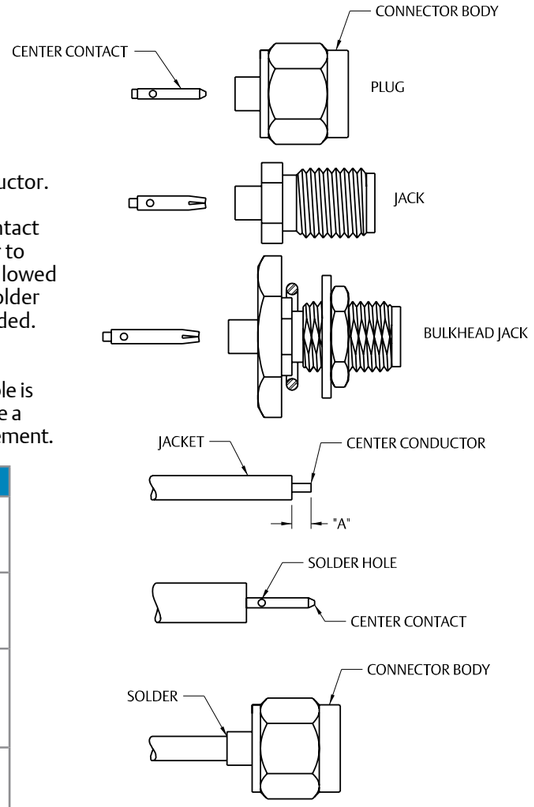
1. Identify connector parts. (2 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor.

3. Place center contact on center conductor making sure contact bottoms against cable insulation. Solder center conductor to center contact through solder hole. Solder must not be allowed to run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Trim excess insulation.

4. Insert contact and cable into body assembly making sure cable is bottomed against insulator in body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement.

Cable Group	Part No.	"A"
RG-405/U (.086 Semi-Rigid)	141-0593-001 141-0593-401 141-0693-002	.070 (1.78) .070 (1.78) .070 (1.78)
RG-402/U (.141 Semi-Rigid)	141-0594-001 141-0594-401 141-0694-002	.085 (2.16) .085 (2.16) .085 (2.16)
RG-405/U (.086 Semi-Rigid)	142-0593-001/006 142-0593-401/406 142-0593-411/416 142-0693-001/006	.070 (1.78) .070 (1.78) .070 (1.78) .070 (1.78)
RG-402/U (.141 Semi-Rigid)	142-0594-001/006 142-0594-401/406 142-0694-001/006	.085 (2.16) .085 (2.16) .085 (2.16)



SMA Solder Type Straight Plugs for Semi-Rigid Cable

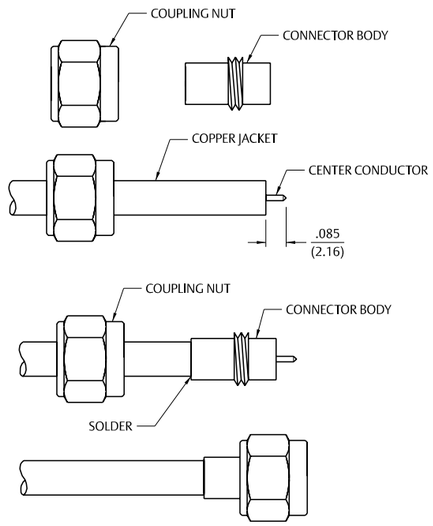
1. Identify connector parts. (2 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor. Bevel the cable center conductor per contact detail of SMA interface on page 48. Slide coupling nut onto cable as shown.

3. Insert cable into body making sure cable jacket is flush with front of body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Trim expanded insulation flush with front of body or fixture body and cable during soldering to prevent cable insulation expansion.

4. Thread coupling nut over body.

Cable Group	Part No.
RG-402/U (.141 Semi-Rigid)	142-0694-011 142-0694-016 141-0694-012



SMA Solder Type Straight Plugs for Semi-Rigid Cable

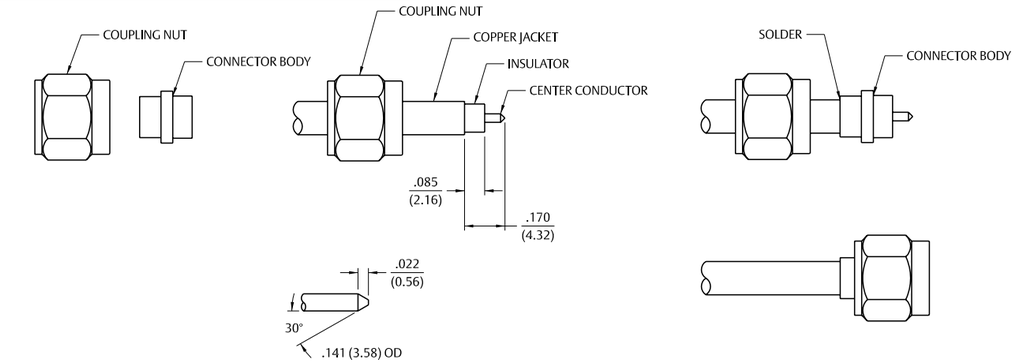
1. Identify connector parts. (2 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor. Bevel the cable center conductor per contact detail of SMA interface on page 48. Slide coupling nut onto cable as shown.

3. Insert cable into body making sure cable jacket is bottomed against shoulder inside of body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Trim expanded insulation flush with front of body or fixture body and cable during soldering to prevent insulation expansion.

4. Thread coupling nut over body.

Cable Group	Part No.
RG-402/U (.141 Semi-Rigid)	142-0694-021 142-0694-026 142-0694-041 142-0694-046



SMA Solder Type Straight Plugs for Semi-Rigid Cable

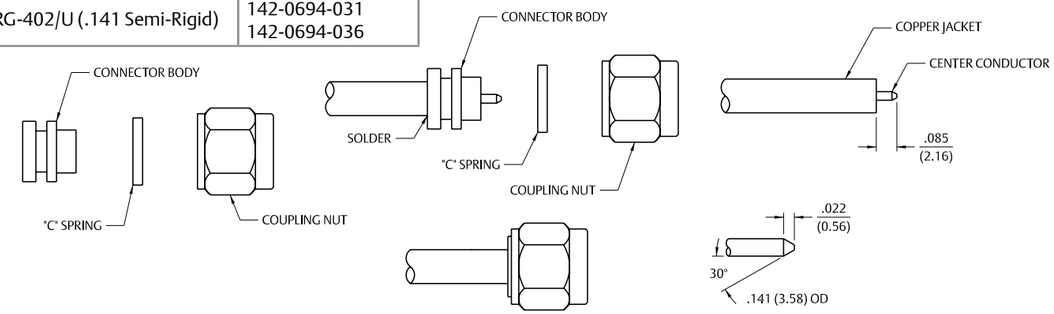
1. Identify connector parts. (3 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor. Bevel the cable center conductor per contact detail of SMA interface on page 48.

3. Insert cable into body making sure cable jacket is flush with front of body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Trim expanded cable insulation flush with front of body or fixture body and cable during soldering to prevent insulation expansion.

4. Snap "C" spring onto connector body groove. Compress "C" spring using 141-0000-904 compression tool. Install coupling nut onto connector body. Nut should spin freely.

Cable Group	Part No.
RG-402/U (.141 Semi-Rigid)	142-0694-031 142-0694-036



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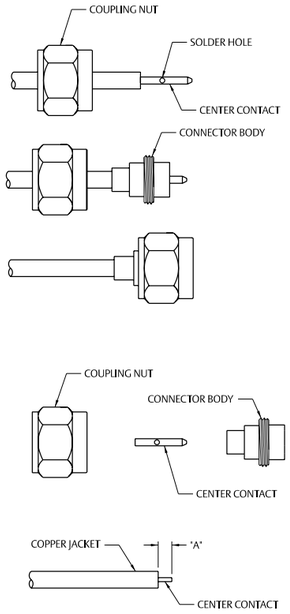
Illustrations are shown in inches (millimeters).

SMA Solder Type Straight Plugs for Semi-Rigid Cable

1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor. Slide coupling nut onto cable as shown.
3. Place center contact on center conductor making sure contact bottoms against cable insulation. Solder center conductor to center contact through solder hole. Solder must not be allowed to run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Trim excess insulation.
4. Insert contact and cable into body making sure cable is bottomed against insulator in body. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement.
5. Thread coupling nut over body

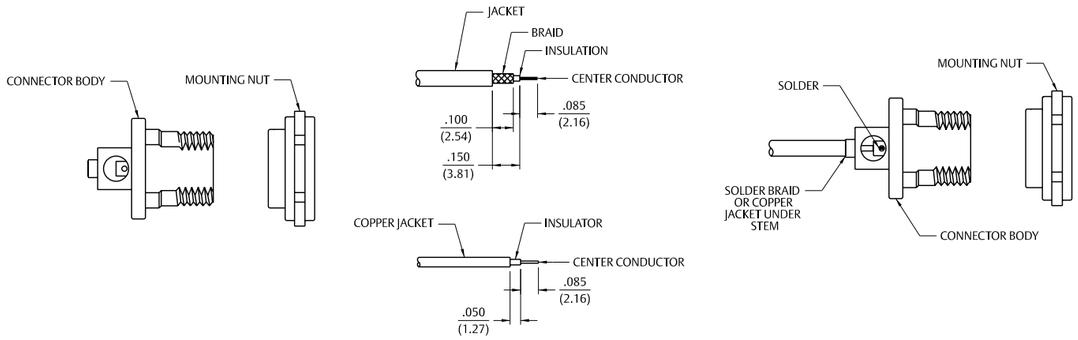
Cable Group	Part No.	"A"
RG-405/U (.086 Semi-Rigid)	142-0693-051 142-0693-056	.070 (1.78) .070 (1.78)
RG-402/U (.141 Semi-Rigid)	142-0694-051 142-0694-056	.085 (2.16) .085 (2.16)



SMA Solder Type Antenna Connector Plug for Flexible or Semi-Rigid Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor or braid on flexible cable.
3. **Flexible Cable Attachment:** Twist stranded center conductor into tight bundle and tin (optional). Slide cable into body, making sure cable insulation bottoms on center contact and braid fits inside stem. Solder center conductor to contact through the side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Solder braid to body. Use a minimum amount of solder to completely join the braid to the body.
   Semi-Rigid Cable Attachments: Slide cable into body making certain cable insulation bottoms on center contact. Solder center conductor to contact through the side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Solder body to cable jacket. Use a minimum amount of heat to minimize cable insulation movement.

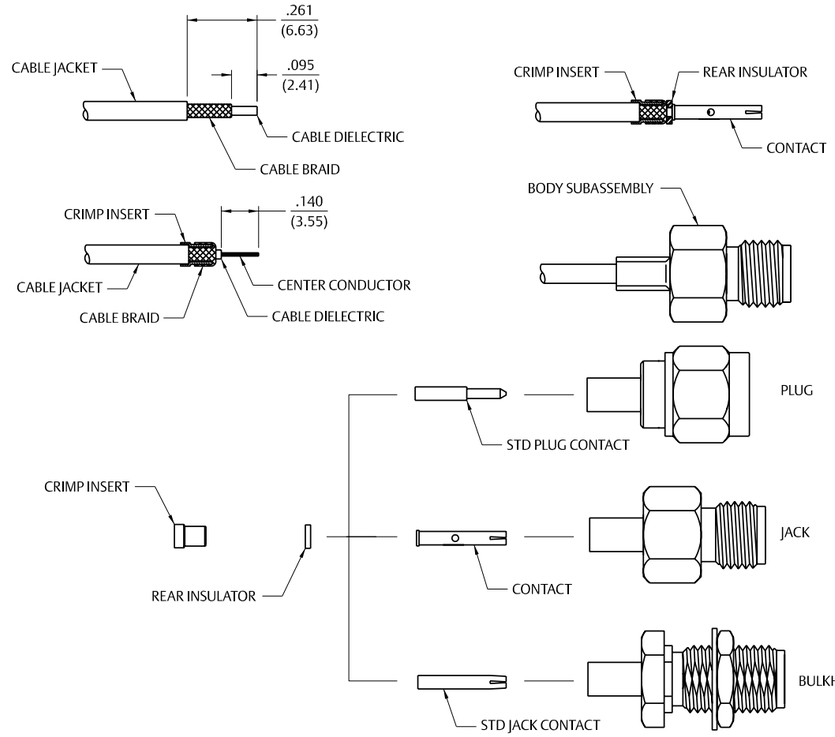
Cable Group	Part No.
RG-178/U, .047 Semi-Rigid	142-0801-421



SMA 3-Piece Plug, Jack and Bulkhead Jack for RG-178 Flexible Cable

1. Identify piece parts. (4 piece parts plus nut and washer for bulkhead.)
2. Strip cable jacket and braid to dimensions shown. Do not nick braid during strip operations.
3. Slide crimp insert over braid and against jacket. Fold braid around crimp insert as shown. Strip dielectric to dimension shown. If cable is being manually stripped the rear insulator can be assembled and used as a guide. Do not nick center conductor during strip operation. Tin center conductor if contact is to be solder attached. Do not tin center conductor if contact is to be crimp attached.
4. Assemble rear insulator over cable dielectric and contact over center conductor as shown.
   Solder attachment: Solder contact to center conductor using 60/40 tin/lead solder. Care should be taken that excess solder is not applied.
   Crimp attachment: Crimp contact to center conductor using production tooling or hand tool 144-0000-910, setting #2 with positioner 141-0000-907. Crimp location should be centered between end of contact and x-hole. Crimp attachment to solid center conductor cables is not recommended.
5. Slide body assembly over contact, rear insulator and crimp insert. Crimp body using recommended crimp tool. Maintain forward pressure on cable while crimping. Body crimp die hex: .105 (2.67) hex.

Cable Group	Part No.	Crimp Hex
RG-178/U, 196	142-0402-011 142-0402-016 142-0302-011 142-0302-016 142-0302-431 142-0302-436	.105 (2.67) .105 (2.67) .105 (2.67) .105 (2.67) .105 (2.67) .105 (2.67)



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Illustrations are shown in inches (millimeters).

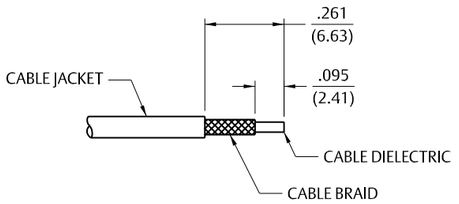
SMA Type Straight Plugs, Straight Jacks, and Straight Bulkhead Jacks for Flexible Cable – Crimp or Solder Contacts

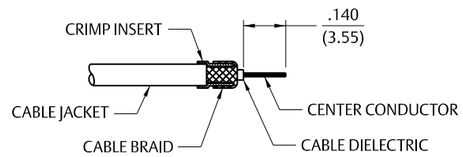
1. Identify connector parts. (3 piece parts – except bulkhead)

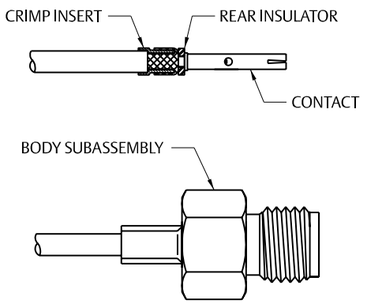
2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. When stripping LMR-100 low loss cable, remove foil back to where cable jacket is stripped. A wire stripper of correct size is recommended for this step. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.

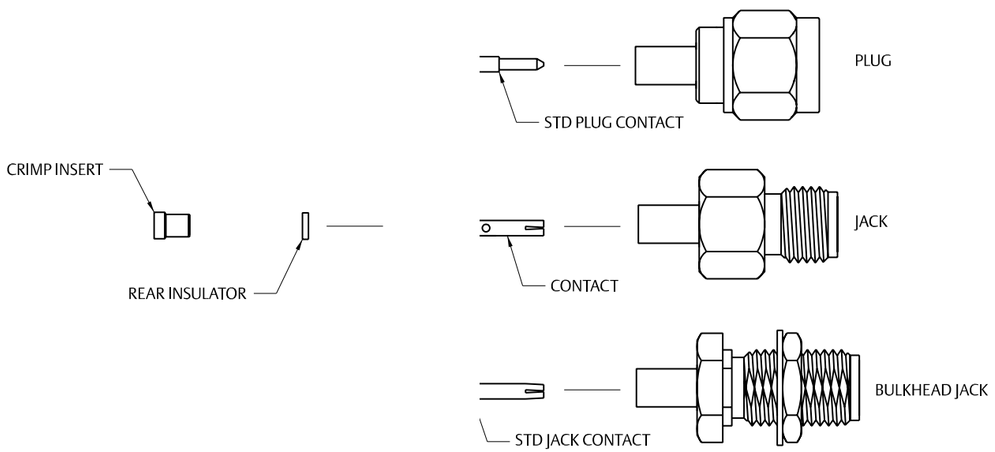
3. Assemble contact onto cable as shown.
   Solder Attachment: Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum amount of solder for a good joint.
   Crimp Attachment: Crimp contact to center conductor using Johnson Hand Tool 144-0000-910, setting #2, with positioner 141-0000-907. Crimp location should be centered between end of contact and X-hole. Crimp attachment to solid center conductor cables is not recommended.

4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).









SMA Type Straight Plugs, Straight Jacks, and Straight Bulkhead Jacks for Flexible Cable – Crimp or Solder Contacts (cont'd from last page)

Cable Group	Part No.	"A"	"B"	Crimp Hex
RG-316/U, 161, 174, 188; LMR-100	141-0303-412	.128 (3.25)	.270 (6.86)	.105 (2.67)
RG-316 DS, 188 DS	141-0304-412	.151 (3.83)	.270 (6.86)	.128 (3.25)
RG-58/U, 141, 303	141-0307-412	.213 (5.41)	.270 (6.86)	.151 (3.83)
RG-55/U, 142, 223, 400	141-0308-412	.213 (5.41)	.270 (6.86)	.128 (3.25)
RG-316/U, 161, 174, 188; LMR-100	141-0403-012	.128 (3.25)	.270 (6.86)	.105 (2.67)
RG-316 DS, 188 DS	141-0404-012	.151 (3.83)	.270 (6.86)	.128 (3.25)
RG-58/U, 141, 303	141-0407-012	.213 (5.41)	.270 (6.86)	.151 (3.83)
RG-55/U, 142, 223, 400	141-0408-012	.213 (5.41)	.295 (7.49)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-0303-011/016 142-0303-411/416 142-9303-411	.215 (5.46) .215 (5.46)	.278 (7.06) .278 (7.06)	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-0304-011/016 142-0304-411/416	.215 (5.46) .215 (5.46)	.278 (7.06) .278 (7.06)	.151 (3.83) .151 (3.83)
RG-58/U, 141, 303	142-0307-011/016 142-0307-411/416	.215 (5.46) .215 (5.46)	.278 (7.06) .278 (7.06)	.213 (5.41) .213 (5.41)
RG-55/U, 142, 223, 400	142-0308-011/016 142-0308-411/416	.215 (5.46) .215 (5.46)	.278 (7.06) .278 (7.06)	.213 (5.41) .213 (5.41)
RG-179/U, 187	142-0333-011/016 142-0333-411/416	.215 (5.46) .215 (5.46)	.278 (7.06) .278 (7.06)	.128 (3.25) .128 (3.25)
RG-316/U, 161, 174, 188; LMR-100	142-0403-011/016	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 188 DS	142-0404-011/016	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-0407-011/016	.215 (5.46)	.278 (7.06)	213 (5.41)
RG-55/U, 142, 223, 400	142-0408-011/016	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-179/U, 187	142-0433-011/016	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316/U, 161, 174, 188; LMR-100	142-1403-001/006	.280 (7.11)	.715 (18.16)	.128 (3.25)
RG-316 DS, 188 DS	142-1404-001/006	.280 (7.11)	.715 (18.16)	.151 (3.83)
RG-58/U, 141, 303	142-1407-001/006	.280 (7.11)	.715 (18.16)	.213 (5.41)
RG-55/U, 142, 223, 400	142-1408-001/006	.280 (7.11)	.715 (18.16)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-4303-401/406	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 188 DS	142-4304-401/406	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-4307-401/406	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-55/u, 142, 223, 400	142-4308-401/406	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-4403-001/006	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 188 DS	142-4404-001/006	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-4407-001/006	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-55/U, 142, 223, 400	142-4408-001/006	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-5303-401/406	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 188 DS	142-5304-401/406	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-5307-401/406	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-55/U, 142, 223, 400	142-5308-401/406	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-5403-001/006	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 18 DS	142-5404-001/006	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-5407-001/006	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-55/U, 142, 223, 400	142-5408-001/006	.215 (5.46)	.278 (7.06)	.213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-9403-011	.215 (5.46)	.278 (7.06)	.128 (3.25)
RG-316 DS, 188 DS	142-9404-011	.215 (5.46)	.278 (7.06)	.151 (3.83)
RG-58/U, 141, 303	142-9407-011	.215 (5.46)	.278 (7.06)	213 (5.41)

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Illustrations are shown in inches (millimeters).

Straight SMA Low Loss Diameter .195, .200 and .240 Straight Type Plugs

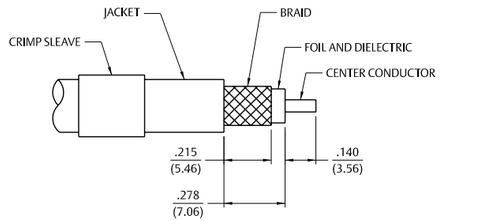
1. Identify connector parts. (3 piece parts – except bulkhead)

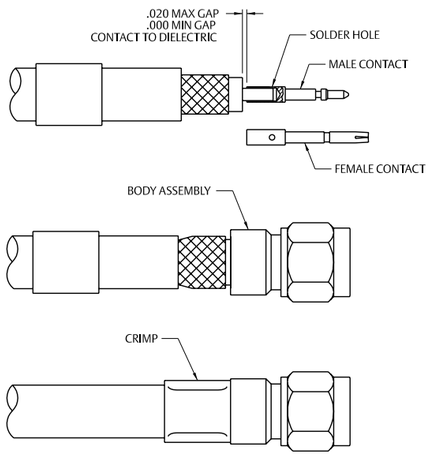
2. Strip cable to dimensions shown. Do not nick braid, foil or center conductor. Cut foil flush with dielectric, do not remove foil. Make sure that dielectric is clean and free from all particles. Tin center conductor, keeping solder amount to a minimum. Slide crimp sleeve onto jacket of cable.

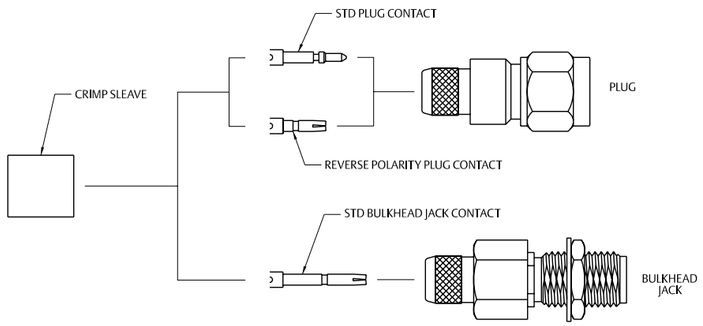
3. Assemble contact onto cable as shown. Position contact such that a gap of no more than .020 (0.51) is kept between dielectric and contact. Solder contact to center conductor through solder hole using .020 (0.51) Diameter solder. Use a minimum amount of solder for a good joint. Do not allow contact to move into dielectric during soldering process.

4. Flare braid and slide body assembly over contact, foil and dielectric, then under braid. Seat body assembly firmly onto contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson hand crimp tool 141-0000-913 and recommended crimp die hex.

Cable Group	Part No.	Crimp Hex
LMR-195	142-0307-411 142-0307-416	.213 (5.41) .213 (5.41)
LMR-240	142-0335-401 142-0335-406	.255 (6.48) .255 (6.48)
LMR-200	142-0339-401 142-0339-406	.213 (5.41) .213 (5.41)
LMR-195	142-0407-011 142-0407-016	.213 (5.41) .213 (5.41)
LMR-240	142-0435-001 142-0435-006	.255 (6.48) .255 (6.48)
LMR-200	142-0439-001 142-0439-006	.213 (5.41) .213 (5.41)
LMR-240	142-4435-001 142-4435-006	.255 (6.48) .255 (6.48)
LMR-200	142-4439-001 142-4439-006	.213 (5.41) .213 (5.41)
LMR-195	142-4407-001 142-4407-006	.213 (5.41) .213 (5.41)
LMR-240	142-5435-001 142-5435-006	.255 (6.48) .255 (6.48)
LMR-200	142-5439-001 142-5439-006	.213 (5.41) .213 (5.41)
LMR-195	142-5407-001 142-5407-006	.213 (5.41) .213 (5.41)







SMA Straight Solder Type for Semi-Rigid Cables

1. Identify the connector (plug or jack) and tools.

2. Strip the cable jacket and dielectric to dimension shown. Do not nick the center conductor.

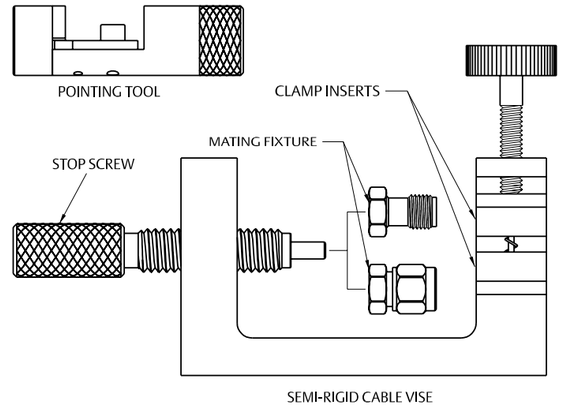
3. Bevel the entire diameter on the end of the cable center conductor until the point resembles the appropriate dimensional profile. This operation can be accomplished effectively by using the recommended center conductor pointing tool as described in step 4.

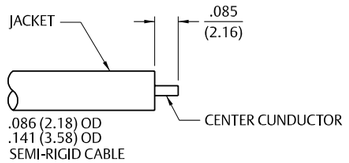
4. Insert the stripped cable into the bushing of the appropriate pointing tool until the center conductor just touches the blade. While maintaining light pressure on the center conductor against the blade, turn the tool in a counter-clockwise fashion as viewed from the bushing end of the tool. Continue cutting the center conductor point until the cable jacket bottoms out inside the bushing.

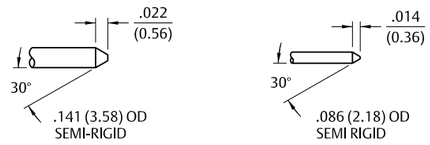
5. Attach the appropriate soldering mating fixture to the connector and tighten to a maximum of 8 inch pounds of torque.

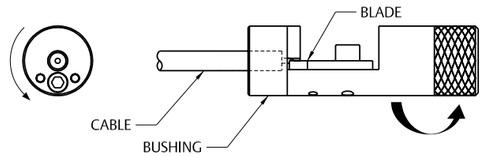
6. Clean all debris from the prepared cable and insert the cable into the connector, making sure that the cable jacket bottoms out against the internal shoulder of the connector body.

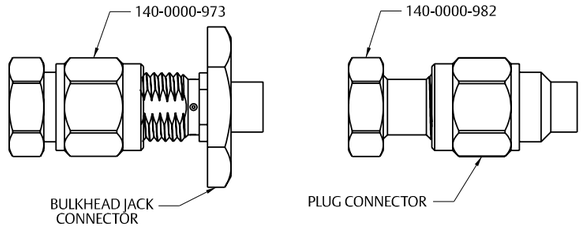
7. Insert the stop screw into the mating fixture. Clamp the cable and fixtured connector assembly securely in the soldering vise. Solder the connector body to the cable as shown, while insuring the cable dielectric expansion does not move the assembly. Allow the assembly to cool before removing the connector from the fixture.







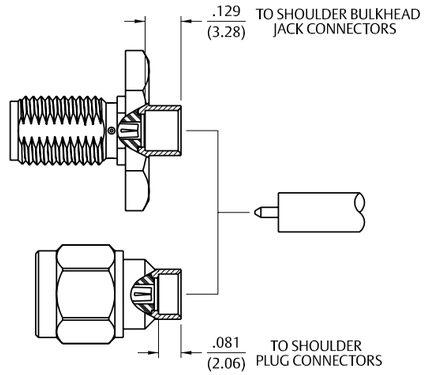


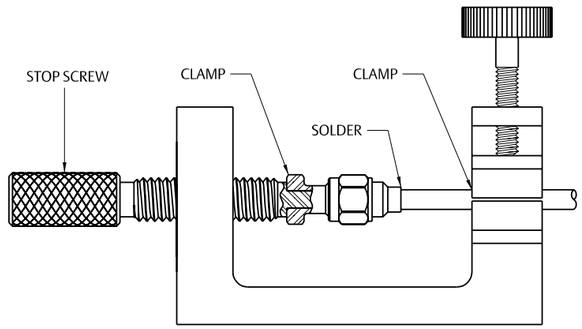


Illustrations are shown in inches (millimeters).

SMA Straight Solder Type for Semi-Rigid Cables (cont'd from last page)

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	141-0593-421 141-0693-062
RG-402/U (.141 Semi-Rigid)	141-0594-421 141-0694-062





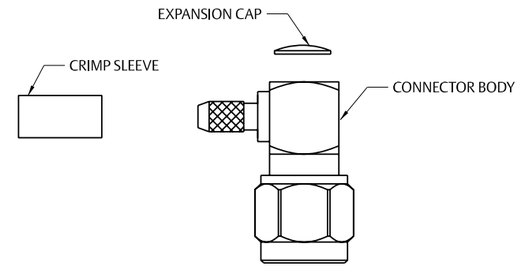
SMA Crimp Type Right Angle Plugs for Flexible Cable

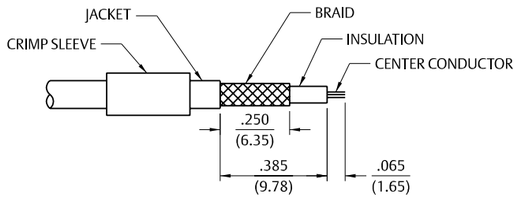
1. Identify connector parts. (3 piece parts)

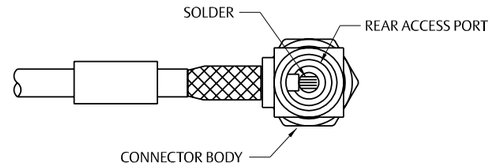
2. Strip cable to dimensions shown. Do not nick braid or center conductor. When stripping LMR-100 low loss cable, remove foil back to where cable jacket is stripped. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

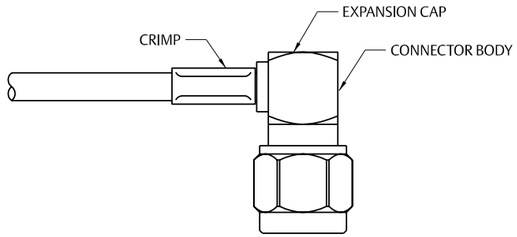
3. Flare braid and slide cable into body making certain that the cable insulation bottoms on center contact. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.

4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Place expansion cap in access port and seat with .187 (4.75) diameter flat punch. Shrink heat shrink tubing over crimp sleeve if applicable.









SMA Crimp Type Right Angle Plugs for Flexible Cable (cont'd from last page)

Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 188; LMR-100	141-0403-102	.128 (3.25)
RG-316 DS, 188 DS	141-0404-112	.151 (3.83)
RG-58/U, 141, 303	141-0407-102	.213 (5.41)
RG-55/U, 142, 223, 400	141-0408-102	.213 (5.41)
RG-178/U, 196	142-0402-101 142-0402-106	.105 (2.67) .105 (2.67)
RG-316/U, 161, 174, 188; LMR-100	142-0403-101 142-0403-106	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-0404-101 142-0404-106	.151 (3.83) .151 (3.83)
RG-58/U, 141, 303	142-0407-101 142-0407-106	.213 (5.41) .213 (5.41)
RG-55/U, 142, 223, 400	142-0408-101 142-0408-106	.213 (5.41) .213 (5.41)
RG-179/U, 187	142-0433-101 142-0433-106	.128 (3.25) .128 (3.25)
RG-316/U, 161, 174, 188; LMR-100	142-4403-101 142-4403-106	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-4404-101 142-4404-106	.151 (3.83) .151 (3.83)
RG-58/U, 141, 303	142-4407-101 142-4407-106	.213 (5.41) .213 (5.41)
RG-55/U, 142, 223, 400	142-4408-101 142-4408-106	.213 (5.41) .213 (5.41)
RG-316/U, 161, 174, 188; LMR-100	142-5403-101 142-5403-106	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-5404-101 142-5404-106	.151 (3.83) .151 (3.83)
RG-58/U, 141, 303	142-5407-101 142-5407-106	.213 (5.41) .213 (5.41)
RG-55/U, 142, 223, 400	142-5408-101 142-5408-106	.213 (5.41) .213 (5.41)
RG-316/U, 188, 174	142-9403-101	.128 (3.25)
RG-316 DS, 188 DS	142-9404-101	.151 (3.83)
RG-58/U, 141	142-9407-101	.213 (5.41)

SMA Crimp Type Straight Plugs, Straight Jacks, and Straight Bulkhead Jacks for Flexible Cable

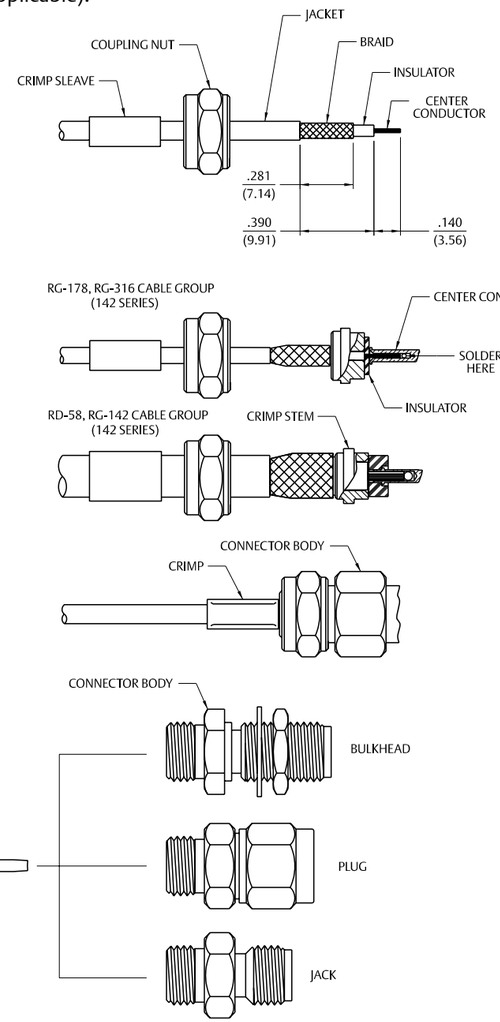
1. Identify connector parts. (6 piece parts – except bulkhead)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve, nut and heat shrink tubing (as applicable) onto cable as shown.

3. Flare braid and slide cable into crimp stem. Place rear insulator and center contact over center conductor and position as shown for different cable sizes. Solder center conductor to contact through the solder hole. Solder must not be allowed to gather and run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.

4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Slide center contact assembly into connector body. Thread coupling nut onto body and tighten to 10 in.-lb. torque. Slide heat shrink forward and shrink (as applicable).

Cable Group	Part No.	Crimp Hex
RG-178/U, 196	142-0302-401 142-0302-406	.105 (2.67) .105 (2.67)
RG-316/U, 161, 174, 188	142-0303-401 142-0303-406	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-0304-401 142-0304-406	.151 (3.83) .151 (3.83)
RG-58/U, 141, 303	142-0307-401 142-0307-406	.213 (5.41) .213 (5.41)
RG-55/U, 142, 223, 400	142-0308-401 142-0308-406	.213 (5.41) .213 (5.41)
RG-316/U, 161, 174, 188	142-0403-001 142-0403-006	.128 (3.25) .128 (3.25)



For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

SMA High Frequency End Launch Connectors PC Mounting Instructions

High frequency end launch performance is dependent upon proper mounting. The following factors must be controlled for optimum performance:

a. The connector should fit tightly against the circuit board edge, avoid gaps.
b. The center contact pin must lie parallel and flat against the circuit board, avoid gaps.
c. The contact pin should be centered on the circuit board signal trace.
d. Use a minimal amount of solder between the contact pin and signal trace. Do not allow excess solder to build up or flow down the trace.
e. Clean all excess flux and other residue from the launch area, especially between the trace and ground.

The basic steps required to mount the end launch connector to the circuit board are as follows:

1. Fixture 140-0000-973 should be used as an aid during manual soldering. The fixture protects the connector from damage during clamping and also maintains the proper location of the connector's insulator and contact. To use the fixture, thread the coupling nut on the mating end of the connector and hand tighten. This mounting assembly can now be held in a vice or similar clamping device, as shown in Figure 1.

2. Position connector on the circuit board, making sure the contact pin is aligned with the center of the signal trace as shown in Figure 2. Make sure that the connector legs and contact pin are held flush against the top of the circuit board, keeping the axis of the connector parallel to the plane of the circuit board, as shown in Figure 3.

3. A small amount of Teflon® insulation projects from rear mating plane of the connector, which acts as a seal when soldering the center conductor pin to the trace. Clamp the connector tightly against the edge of the board. This action compresses the insulator seal against the board edge. This effectively creates a barrier between the inner and outer conductors, preventing the bridging of solder.

4. While ensuring the connector is held in the correct position, solder the ground legs and/or ground posts to the top and bottom of the board prior to bonding the center pin to the trace.

5. Once the connector body is properly grounded to the board, the center contact pin can be bonded to the trace by using a minimal amount of solder as shown in Figure 4. It is important that solder flows along the length of the exposed pin, creating a good electrical and mechanical connection. Remove any excess solder that is not required for a solid joint.

6. Clean all flux and other residues from the trace area between the signal side ground legs, as any flux present between the signal trace and ground will affect performance. The completed mounting assembly should look similar to the one shown in Figure 5.

Figure 1

Figure 2

Figure 3

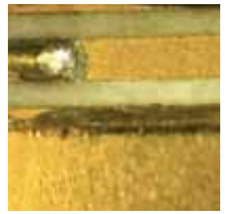


Figure 4

Figure 5

The **End Launch** connector is attached to the circuit board by inserting the board edge between the legs and soldering the legs and center conductor to the pads on the board. For optimum high frequency preformance, the connector to circuit board transtion must be ajdusted for low VSWR. To compensate for the transition from coax to microstrip, trace widths "A" and "B" must be adjusted based on circuit board thickness. When properly adjusted, this technique yields a low VSWR over a wide bandwidth.

The tabluated dimensions "A", "B", "C", "D", and "E" were determined experimentally to achieve low VSWR (typically less than 1.5 up to 18 GHz). The circuit board uses connectors for these tests that are double-sided FR4 with 1 oz. copper on both sides. The copper was left on the bottom of the board to create a ground plane for the 50 Ohm microstrip structure. While not all inclusive, these dimensions are given as reference information for selected SMA End Launch connectors. Further adjustments may be necessary depending upon the application. All dimensions are in inches (millimeters).

Part No.	Base Width	Board Thickness	"A"	"B"	"C"	"D"	"E"
142-0791-801	.375	.062 (1.57)	.073	.073	.250	.440	.200
142-0791-811	.375	.042 (1.07)	.103	.103	.250	.440	.200
142-0791-821	.375	.062 (1.57)	.083	.083	.250	.440	.200
142-1701-821	.375	.062 (1.57)	See Figure 2 below for attachment dimensions				
142-1701-831	.375	.059 (1.50)	See Figure 2 below for attachment dimensions				

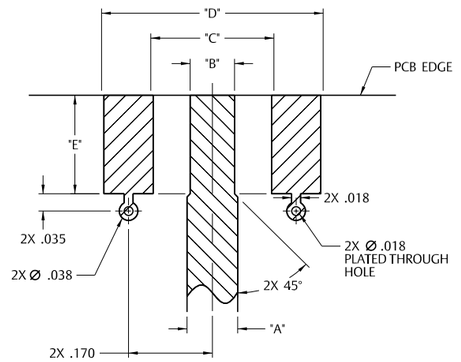


Figure 1

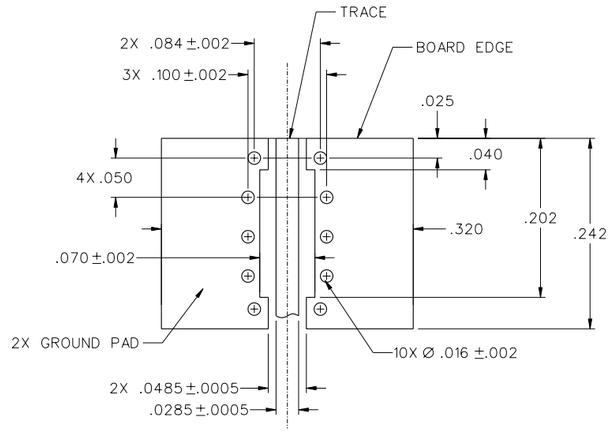


Figure 2

Reference dimensions for 50 Ohm grounded coplanar waveguide using Rogers Corporation RO4003C™ high frequency substrate laminate*

Holes	GCPW 50Ω Impedence Reference Dimensions*				Mounting and Via		
Part No.	Substrate Thickness	Conductor Thickness	Trace Width "A"	Ground Gaps "B"	Fig	"C"	"D"
142-0761-801	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	1	.066 (1.68)	.096 (2.44)
142-0761-811	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	1	.066 (1.68)	.096 (2.44)
142-0761-821	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	1	.084 (2.13)	.113 (2.87)
142-0761-831	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	1	.084 (2.13)	.113 (2.87)
142-0761-841	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	2	.066 (1.68)	
142-0761-851	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	2	.066 (1.68)	
142-0761-861	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	2	.084 (2.13)	
142-0761-871	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	2	.084 (2.13)	
142-0761-881	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	1	.066 (1.68)	.096 (2.44)
142-0761-891	.0080 (0.203)	.0014 (0.036)	.0155 (0.394)	.0100 (0.254)	2	.066 (1.68)	
142-0771-821	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	1	.084 (2.13)	.113 (2.87)
142-0771-831	.0160 (0.406)	.0014 (0.036)	.0285 (0.724)	.0100 (0.254)	2	.084 (2.13)	

* These calculated dimensions assume a quasi-static mode of propagation, but dispersion does exist for coplanar waveguide. The characteristic impedance and effective dielectric constant may increase slightly for X-band and higher frequencies, unless very small ground to ground gap spacing is used.

It is assumed the conductors have rectangular cross-sections. The etching process used in circuit board fabrication actually produces trapezoidal shapes. Therefore, the GCPW impedance may increase somewhere between that of a perfect rectangular conductor and a theoretical zero thickness conductor.

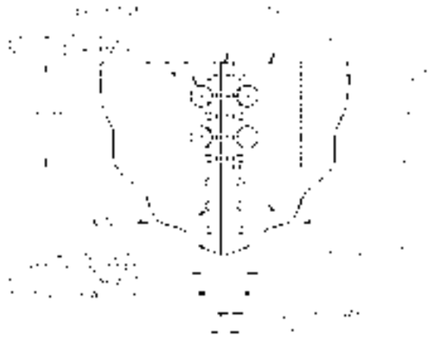


Figure 1

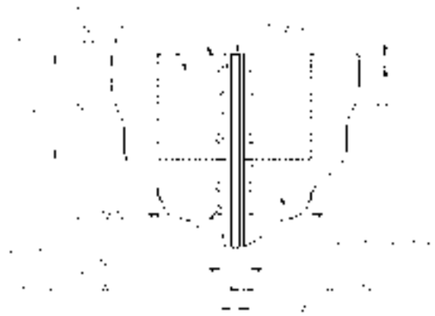
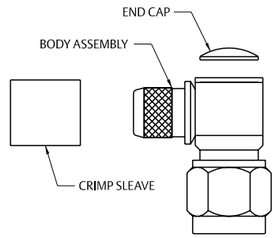


Figure 2

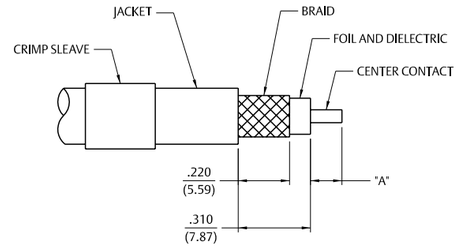
Right Angle SMA Low Loss Diameter .195, .200 and .240

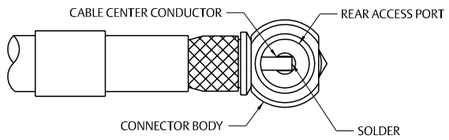
1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick braid, foil or center conductor. Cut foil flush with dielectric, do not remove foil. Make sure that dielectric is clean and free from all particles. Tin center conductor, keeping solder amount to a minimum. Slide crimp sleeve onto jacket of cable.
3. Flare braid and slide body assembly over foil and dielectric, then under braid. Make sure cable center conductor is contained within connector contact, but do not allow foil and dielectric to enter body access port. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) Diameter solder is recommended.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson hand crimp tool 141-0000-913 and recommended crimp die hex. Place expansion cap in access port and seat with recommended Diameter flat punch.

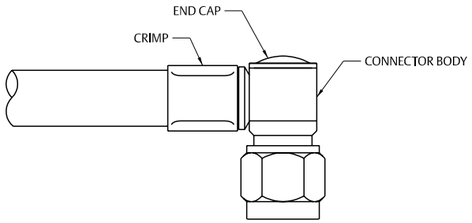
Low Loss Diameter	"A"	Crimp Die Hex	Flat Punch Diameter
0.195	.110 (2.79)	.213 (5.41) hex	.187 (4.75)
0.200	.110 (2.79)	.213 (5.41) hex	.187 (4.75)
0.240	.135 (3.43)	.255 (6.48) hex	.242 (6.15)



Cable Group	Part No.	Crimp Hex
LMR-195	142-0407-101 142-0407-106	.213 (5.41) .213 (5.41)
LMR-200	142-4439-101 142-4439-106	.213 (5.41) .213 (5.41)
LMR-240	142-0435-101 142-0435-106	.255 (6.48) .255 (6.48)
LMR-195	142-5407-101 142-5407-106	.213 (5.41) .213 (5.41)
LMR-200	142-0439-101 142-0439-106	.213 (5.41) .213 (5.41)
LMR-240	142-5435-101 142-5435-106	.255 (6.48) .255 (6.48)
LMR-195	142-4407-101 142-4407-106	.213 (5.41) .213 (5.41)
LMR-200	142-5439-101 142-5439-106	.213 (5.41) .213 (5.41)
LMR-240	142-4435-101 142-4435-106	.255 (6.48) .255 (6.48)







For more information, please contact customer service at (507) 833-8822 or (800) 247-8256 • www.EmersonConnectivity.com

Illustrations are shown in inches (millimeters).

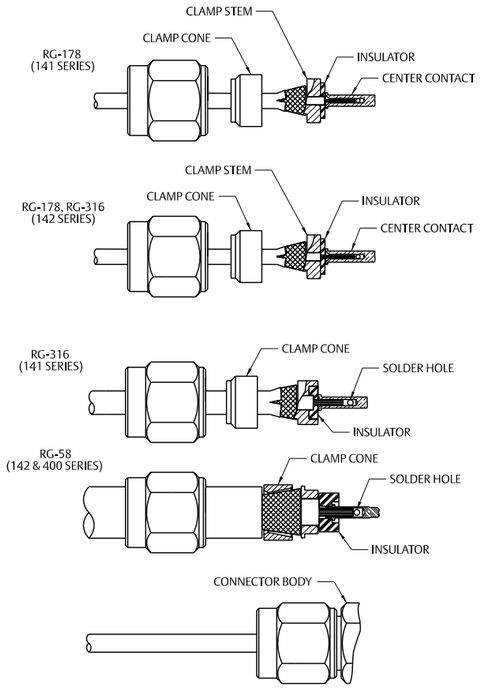
SMA Clamp Type Straight Plugs, Straight Jacks, and Straight Bulkhead Jacks for Flexible Cable

1. Identify connector parts. (6 piece parts – except bulkhead)

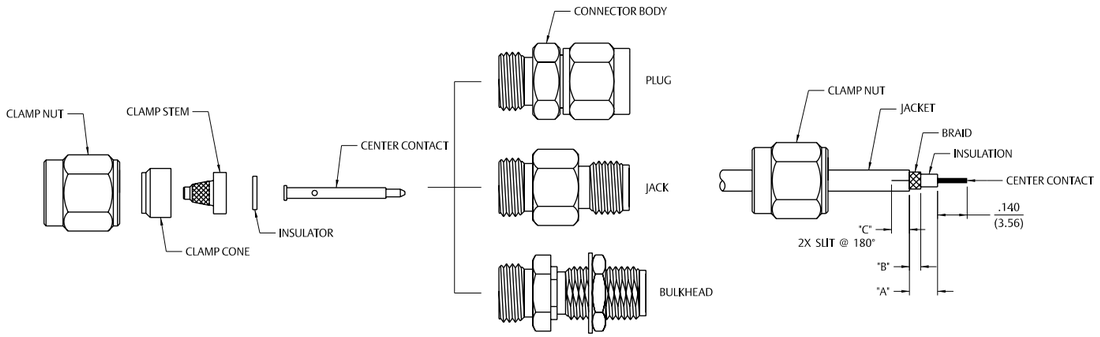
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide clamp nut and clamp cone onto cable as shown. Clamp cone must be oriented as shown for each size of cable. The RG-58/142 clamp cone slides over braid and against jacket.

3. Flare braid and slide cable into clamp stem. Place rear insulator and center contact over center conductor and position as shown for different cable sizes. Solder center conductor to contact through the solder hole. Solder must not be allowed to gather and run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.

4. Arrange braid uniformly around clamp stem. Slide center contact assembly into body. Slide clamp nut against clamp cone and braid and tighten to 10 in.-lb. torque.



Cable Group	Part No.	"A"	"B"	"C"
RG-178/U, 196	142-0202-011/016	.133 (3.38)	.053 (1.35)	.085 (2.16)
RG-161/U, 174,188, 316	142-0203-011/016	.133 (3.38)	.053 (1.35)	.085 (2.16)
RG-58/U, 141, 303	142-0207-011/016	.225 (5.72)	.145 (3.68)	NONE
RG-142, 223, 55, 400	142-0207-011/016	.285 (7.24)	.165 (4.19)	NONE
RG-178/U, 196	142-0102-401/406	.133 (3.38)	.053 (1.35)	.085 (2.16)
RG-161/U, 174,188, 316	142-0103-401/406	.133 (3.38)	.053 (1.35)	.085 (2.16)
RG-58/U, 141, 303	142-0107-401/406	.225 (5.72)	.145 (3.68)	NONE
RG-142, 223, 55, 400	142-0107-401/406	.285 (7.24)	.165 (4.19)	NONE



SMA Clamp Type Right Angle Plugs for Flexible Cable

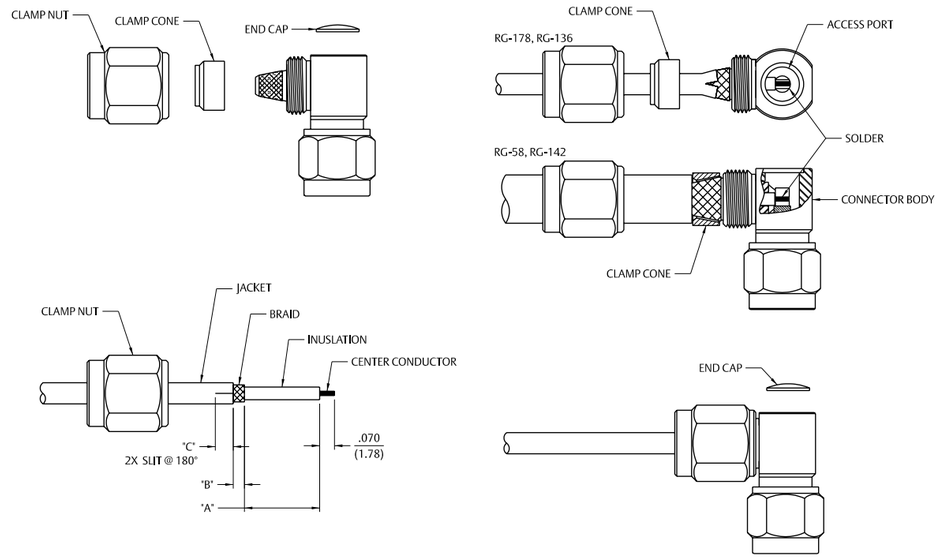
1. Identify connector parts. (4 piece parts)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide clamp nut and clamp cone onto cable as shown. Clamp cone must be oriented as shown for each size of cable. The RG-58/142 clamp cone slides over braid and against jacket.

3. Flare braid and slide cable into body making certain that the cable insulation bottoms on center contact. Stepped down diameter of stem must slide under braid and jacket. Arrange braid uniformly around crimp stem. Slide clamp nut against clamp cone and braid and tighten to 10 in.-lb. torque.

4. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended. Place expansion cap in access port and seat with .187 (4.75) diameter flat punch.

Cable Group	Part No.	"A"	"B"	"C"
RG-178/U, 196	142-0202-101 142-0202-106	.280 (7.11) .280 (7.11)	.053 (1.35) .053 (1.35)	.085 (2.16) .085 (2.16)
RG-316/U, 161, 174, 188	142-0203-101 142-0203-106	.280 (7.11) .280 (7.11)	.053 (1.35) .053 (1.35)	.085 (2.16) .085 (2.16)
RG-58/U 141, 303	142-0207-101 142-0207-106	.395 (10.03) .395 (10.03)	.160 (4.06) .160 (4.06)	NONE NONE
RG-55/U, 142, 233, 400	142-0207-101 142-0207-106	.420 (10.67) .420 (10.67)	.180 (4.57) .180 (4.57)	NONE NONE



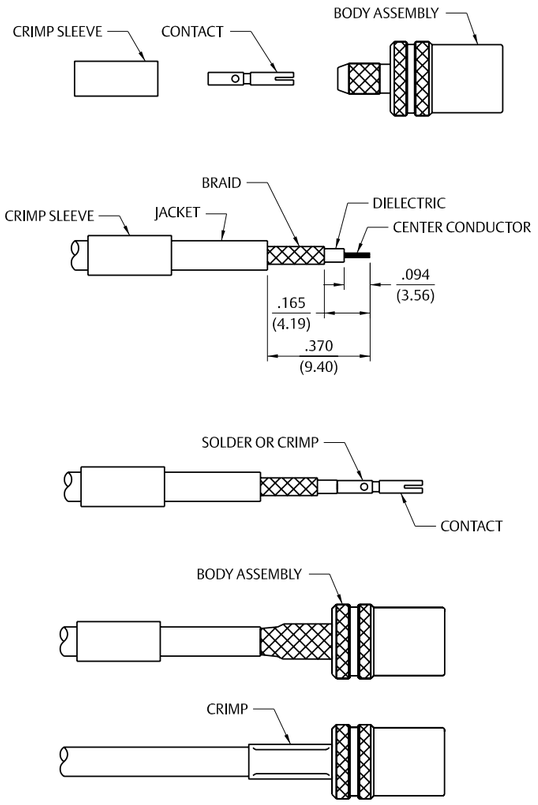
SMB 3-Piece Straight Plugs

1. Identify connector parts. (3 piece parts): Crimp sleeve, body assembly and contact

2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.

3. Assemble contact onto cable as shown.
   Solder Attachment: Solder contact to center conductor through solder hole using .015 (0.38) diameter solder. Use a minimum amount of solder for a good joint.
   Crimp Attachment: A miniature 8 indent crimp tool 140-0000-970 is recommended. Crimp location should be centered between end of contact and X-hole using positioner 140-0000-971. Crimp attachment to solid center conductor cables is not recommended.

4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).



Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 179, 187, 188	131-3403-021/026	.128 (3.25)
RG-316 DS, 188 DS, 179 DS	131-3404-021/026	.151 (3.83)
RG-58/U, 141, 303	131-3407-011/016	.213 (5.41)
RG-179/U, 187	131-8433-001/006	.128 (3.25)
RG-179 DS, 187 DS	131-8434-001/006	.151 (3.83)
Belden 735A	131-8445-011/016	.178 (4.52)
RG-316/U, 188, 174, 179, 187	131-9403-021	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-021	.151 (3.83)

SMB/SMC Solder Type Straight Plugs and Jacks for Semi-Rigid Cable

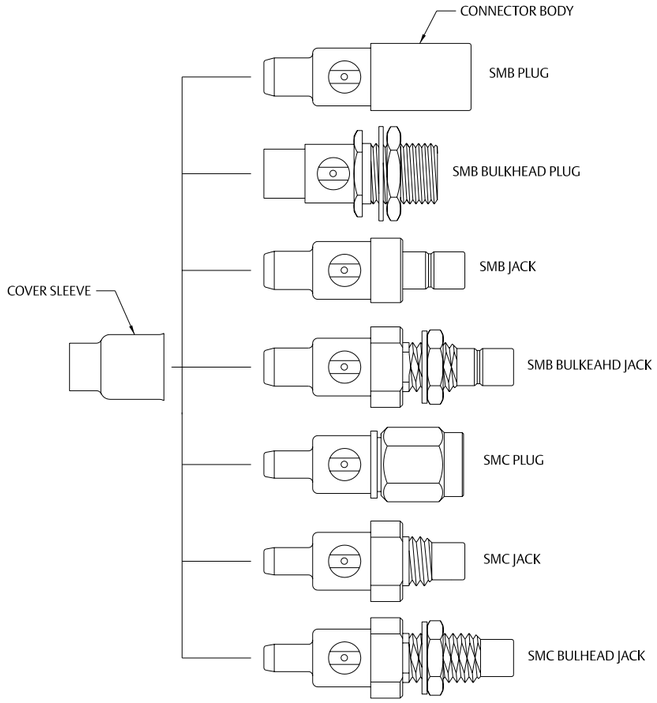
1. Identify connector parts. (2 piece parts – except bulkhead)

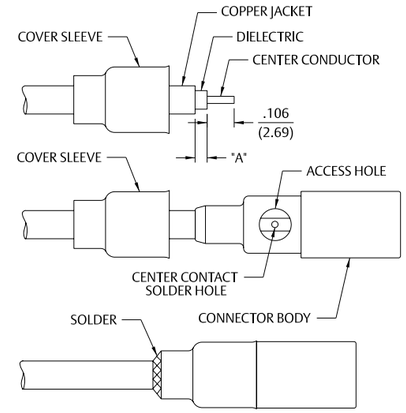
2. Strip cable to dimensions shown. Do not nick center conductor. Slide cover sleeve onto cable as shown.

3. Insert cable into body making certain that the cable insulation bottoms on center contact. Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.

4. Slide cover sleeve over access ports and solder body to cable and cover sleeve to body. Use a minimum amount of heat to minimize cable insulation movement.

Cable Group	Part No.	"A"
RG-405/U (.086 Semi-Rigid)	131-3593-401/406 131-3693-001/016	.025 (0.64) .025 (0.64)
RG-402/U (.141 Semi-Rigid)	131-3694-401/406	.050 (1.27)
RG-405/U (.086 Semi-Rigid)	131-6593-401/406	.025 (0.64)





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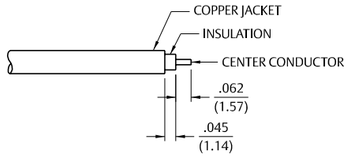
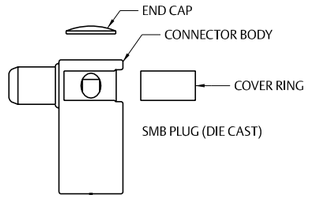
Illustrations are shown in inches (millimeters).

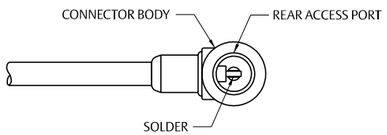
SMB/SMC Solder Type Right Angle Plugs for Semi-Rigid Cable

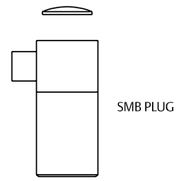
1. Identify connector parts. (2 piece parts – except diecast)
2. Strip cable to dimensions shown. Do not nick center conductor.
3. Insert cable into body making certain that the cable insulation bottoms on center contact. Solder center conductor to contact through the rear and side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.
4. Solder body to cable. Use a minimum amount of heat to minimize cable insulation movement. Place expansion cap in access port and set with .125 (3.17) diameter punch. Snap cover ring over side access port.

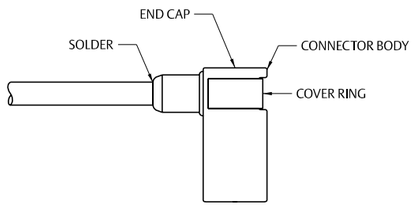
Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	131-1693-101 131-1693-116 131-3693-101 131-3693-116

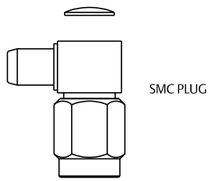






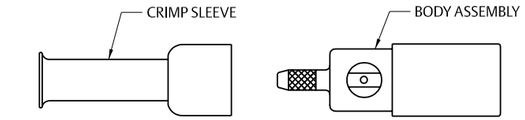


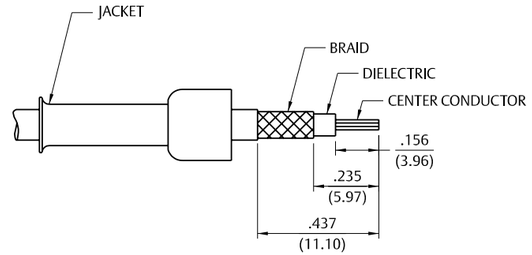


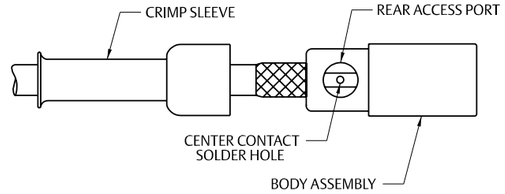


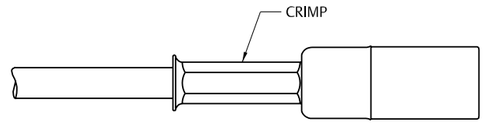
SMB Straight Crimp Type Straight Plugs for Flexible Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact.
   Solder Attachment: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended.
   Crimp Attachment: Crimp contacts with 141-0000-911 dieset in 144-0000-900 tool frame.









Cable Group	Part No.	Crimp Hex
RG-316/U, 188, 174, 179, 187	131-9403-001	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-001	.151 (3.83)

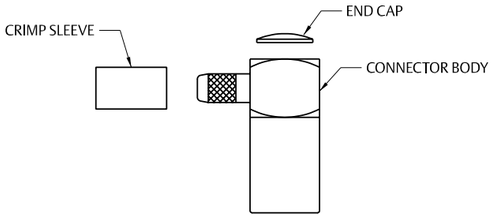
SMB Right Angle Crimp Type Straight Plugs for Flexible Cable

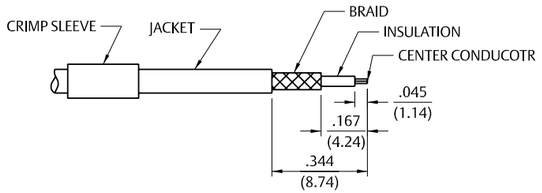
1. Identify connector parts. (3 piece parts: crimp sleeve, body assembly and expansion cap.)

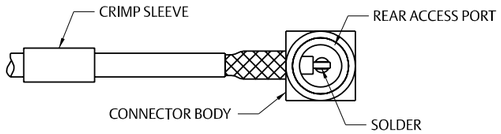
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

3. Flare braid and slide cable into body assembly making certain that the cable insulation bottoms on center contact. Arrange braid uniformly around crimp stem of body assembly. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

4. Solder center conductor to contact through the rear and side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Place expansion cap in access port and seat with a .125 (3.17) diameter flat punch. Snap cover ring over side access port.







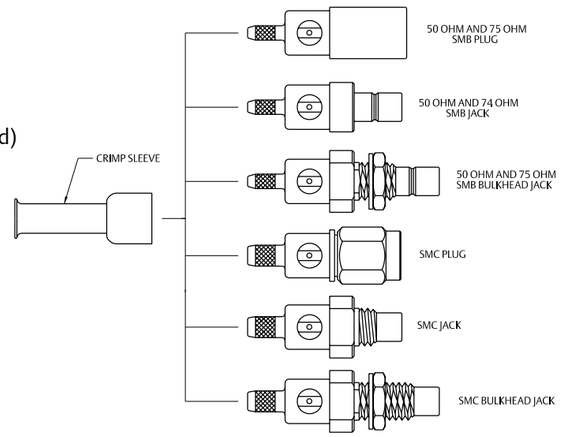
Cable Group	Part No.	Crimp Hex
RG-316/U, 188, 174, 179,187	131-9403-101 / -116	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-101 / -116	.151 (3.83)

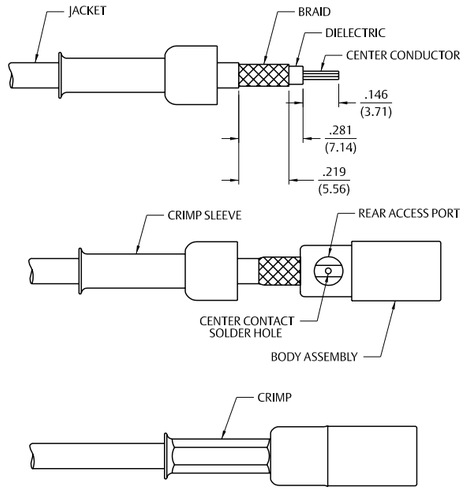
SMB/SMC/Mini-75Ohm SMB (2-Piece) Crimp Type Straight Plugs, Jacks and Bulkhead Jacks for Flexible Cable

1. Identify connector parts. (2 piece parts – except bulkhead)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.

3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact. **Solder Attachment:** Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended. **Crimp Attachment:** Crimp applicable 50 Ohm connector contacts with 141-0000-911 dieset in 144-0000-900 tool frame. Crimp 75 Ohm connector contacts with 141-0000-924 dieset in 144-0000-900 tool frame. Crimp attachment to solid center conductor cables is not recommended.





Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 179, 187, 188	131-1403-001/016	.128 (3.25)
RG-316 DS, 188 DS, 179 DS	131-1404-001/016	.151 (3.83)
RG-178/U, 196	131-3302-001/006	.105 (2.67)
RG-316/U, 161,	131-3303-001/006	.128 (3.25)
174, 179, 187, 188	131-3303-401/406	.128 (3.25)
RG-179 DS, 187 DS,188 DS, 316 DS	131-3304-401/406	.151 (3.83)
RG-178/U, 196	131-3402-001/016	.105 (2.67)
RG-316/U, 161,	131-3403-001/016	.128 (3.25)
174, 179, 187, 188	131-3403-401/406	.128 (3.25)
RG-179 DS, 187 DS,	131-3404-401/406	.128 (3.25)
188 DS, 316 DS	131-3404-001/016	.151 (3.83)
RG-58/U, 141, 303	131-3407-001/006	.213 (5.41)
RG-316/U, 161, 174, 188	131-6303-401/406	.128 (3.25)
RG-316 DS, 188 DS	131-6304-401/406	.151 (3.83)
RG-179/U, 187	131-6333-401/406	.128 (3.25)
RG-316/U, 161, 174, 188	131-6403-001/006	.128 (3.25)
RG-316 DS, 188 DS	131-6404-001/006	.151 (3.83)
RG-179/U, 187	131-6433-001/006	.128 (3.25)
RG-179/U, 187, 316, 161, 174, 188	131-8303-401/406	.128 (3.25)
RG-179 DS, 187 DS, 188DS, 316DS	131-8304-401/406	.151 (3.83)
RG-179/U, 187, 316,	131-8403-001/006	.128 (3.25)
161, 174, 188	131-8403-011/016	.128 (3.25)
RG-179 DS, 187 DS,	131-8404-001/006	.151 (3.83)
188 DS, 316 DS	131-8404-011/016	.151 (3.83)
RG-59	131-8409-001/006	.255 (6.48)
BELDEN 735A	131-8445-001/006	.178 (4.52)

Illustrations are shown in inches (millimeters).

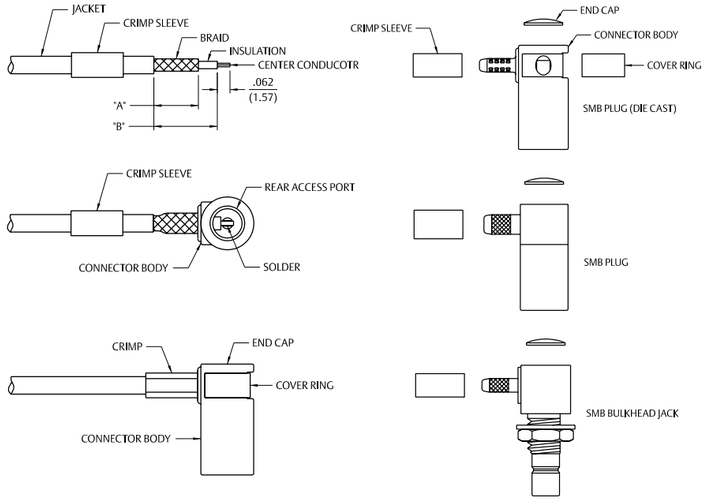
SMB/SMC/Mini-75Ohm SMB Crimp Type Right Angle Plugs and Right Angle Bulkhead Jacks for Flexible Cable

1. Identify connector parts. (4 piece parts: crimp sleeve, body assembly, expansion cap and covering ring. Die cast body only.)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

3. Flare braid and slide cable into body assembly making certain that the cable insulation bottoms on center contact. Arrange braid uniformly around crimp stem of body assembly. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

4. Solder center conductor to contact through the rear and side access ports. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended. Place expansion cap in access port and seat with a .125 (3.17) diameter flat punch. Snap cover ring over side access port if applicable.



Cable Group	Part No.	"A"	"B"	Crimp Hex
RG-178/U, 196	131-1402-101/116	.219 (5.56)	.312 (7.92)	.105 (2.67)
RG-316/U, 161, 174, 179, 187, 188	131-1403-101/116	.219 (5.56)	.312 (7.92)	.128 (3.25)
RG-179 DS, 187 DS,188DS, 316 DS	131-1404-101/116	.219 (5.56)	.312 (7.92)	.151 (3.83)
RG-316/U, 161, 174,179, 187, 188	131-3303-501/506	.219 (5.56)	.312 (7.92)	.128 (3.25)
RG-179 DS, 187 DS,188 DS, 316 DS	131-3304-501/506	.219 (5.56)	.312 (7.92)	.151 (3.83)
RG-178/U, 196	131-3402-101/116	.177 (4.50)	.289 (7.34)	.105 (2.67)
RG-316/U, 161, 174,179, 187, 188	131-3403-101/116	.177 (4.50)	.289 (7.34)	.128 (3.25)
RG-179 DS, 187 DS,188 DS, 316 DS	131-3404-101/116	.177 (4.50)	.289 (7.34)	.151 (3.83)
RG-58/U, 141, 303	131-3407-101/106	.219 (5.56)	.289 (7.34)	.213 (5.41)
RG-316/U, 161, 174, 188	131-6403-101/106	.219 (5.56)	.312 (7.92)	.128 (3.25)
316 DS, 188 DS	131-6404-101/106	.219 (5.56)	.312 (7.92)	.151 (3.83)
RG-179/U, 187	131-6433-101/106	.219 (5.56)	.312 (7.92)	.151 (3.83)
RG-179/U, 187, 316,	131-8403-101/106	.177 (4.50)	.289 (7.34)	.128 (3.25)
161, 174, 188	131-8403-111/116	.219 (5.56)	.312 (7.92)	.128 (3.25)
RG-179 DS, 187 DS	131-8404-101/106	.177 (4.50)	.289 (7.34)	.151 (3.83)
316 DS, 188 DS	131-8404-111/116	.219 (5.56)	.312 (7.92)	.151 (3.83)
RG-59	131-8409-101/106	.219 (5.56)	.289 (7.34)	.255 (6.48)
BELDEN 735A	131-8445-101/106	.177 (4.50)	.289 (7.34)	.178 (4.52)
RG-316/U, 188, 174, 179, 187	131-9403-101/116	.177 (4.50)	.289 (7.34)	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-101/116	.177 (4.50)	2.89 (7.34)	.151 (3.83)

Type N Crimp Type Bulkhead Jack for Flexible Cable

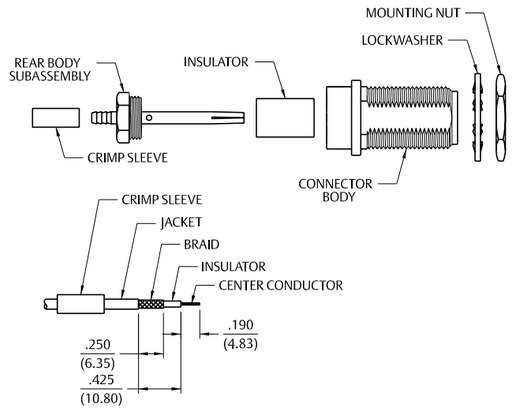
1. Identify connector parts. (6 piece parts)

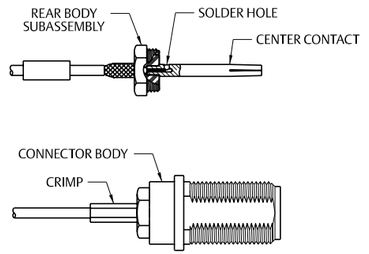
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into a tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.

3. Flare body and slide cable into crimp stem of rear body subassembly, until cable dielectric bottoms out on center contact. Solder center conductor to contact through the solder hole. Solder must not be allowed to gather and run on outside of contact. Use a minimum amount of solder for a good joint. .020 (0.51) diameter solder is recommended.

4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Slide insulator over center conductor and slide center contact assembly into connector body. Thread rear body subassembly into body and tighten securely (ref. 30 in-lbs torque.)

Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 188	134-0303-406	.160 (4.06)
RG-316 DS, 188 DS	134-0304-406	.160 (4.06)
RG-58/U, 141, 303	134-0307-406	.213 (5.41)
RG-55/U, 142, 223, 400	134-0308-406	.213 (5.41)





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Illustrations are shown in inches (millimeters).

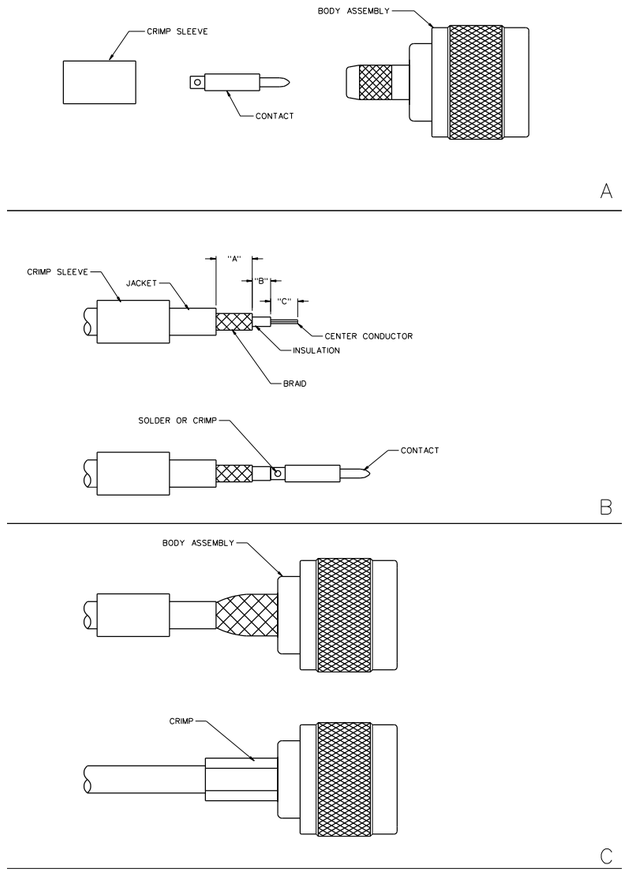
Type N Straight Crimp Type Plugs for Flexible Cable

1. Identify connector parts. (3 piece parts – except bulkheads)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. A wire stripper of correct size is recommended for this step. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.

3. Assemble contact onto cable as shown. **Solder Attachment:** Solder contact to center conductor through hole using a minimum amount of solder for a good joint. **Crimp Attachment (where applicable):** Crimp contact to center conductor using recommended crimp hex.

4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp hex. Slide heat shrink forward and shrink (as applicable).



Part No.	Cable	Strip Dimensions			Crimp Sleeve Hex	Contact Crimp Hex	Recommended Crimp
Hex		"A"	"B"	"C"			
CPN681	RG-58	.335 (8.50)	.079 (2.00)	.157 (4.00)	.215 (5.46)	.065 (1.65)	24-8858P
CPN6813	RG-142	.335 (8.50)	.079 (2.00)	.157 (4.00)	.215 (5.46)	.065 (1.65)	24-8858P
CPN688	RG-8, 213	.354 (9.00)	.138 (3.50)	.157 (4.00)	.429 (10.90)	.100 (2.54)	24-313
138-4408-007	RG-55/U, 142, 223, 400	.301 (7.65)	.140 (3.56)		.213 (5.41)	.068 (1.73)	.113 (2.87)
138-4449-007	LMR-400, BELDEN 9913	.385 (9.78)	.170 (4.32)		.429 (10.90)	.116 (2.95)	

Type N Crimp – Crimp Plugs for Flexible Cable

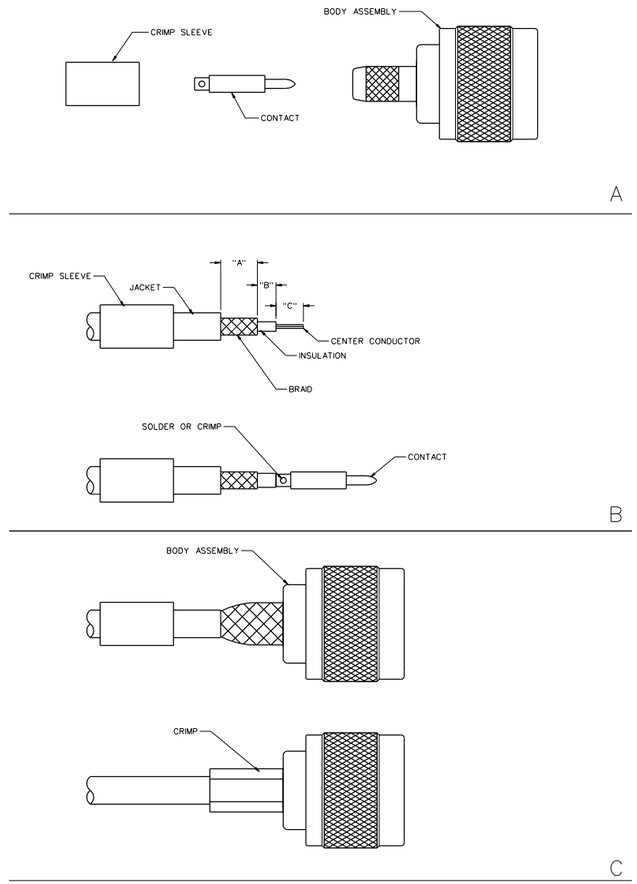
1. Identify connector parts. (3 piece parts)

2. Strip cable to dimensions shown. Do not nick braid or center conductor. Slide the crimp sleeve onto the jacket; crimp narrow end first.

3. Crimp and solder the contact onto the center conductor using the recommended crimp hex or the minimum amount of solder for a good joint. Note: Contacts may need to be pre-fit onto the center conductor and soldered through the hole.

4. Flare the braid and slide the connector body over the contact and under the braid. Then seat the body FIRMLY onto the contact; the cable may need to be held in a clamping fixture. Arrange the braid uniformly around the crimp stem, then slide the crimp sleeve forward to the body and crimp the sleeve using the recommended crimp hex.

** Cable Assembly Notes: The contact of the CPN-8/110 Connector fits RG-8 cable types with a center conductor diameter up to .110".*



Part No.	Cable Type	Wire Gauge	Wire Decimal	Jacket O.D.	Hex Size	Contact Crimp Hex	Recommended Crimp Tool
CPN-1	RG-58	18	.043 (1.09)	.185 (4.07)-.205 (5.21)	.213 (5.41)	.100 (2.54)	24-312
CPN-2	RG-59	22	.0253 (6.43)	.220 (5.59)-.250 (6.35)	.255 (6.48)	.100 (2.54)	24-312
CPN-8	RG-8, 213	13	.072 (1.83)	.400 (10.16)-.410 (10.44)	.406 (10.31)	.102 (2.59)	24-7712P
CPN-8/110*	RG-58 Low Loss, 213	10	.110 (2.80)	.400 (10.16)-.410 (10.44)	.406 (10.31)	.102 (2.59)	24-7712P
CPN-16	Proflex RG-450	18	.056 (1.42)	.220 (5.59)-.250 (6.35)	.255 (6.48)	.100 (2.54)	24-312
CPN-17	RG-8X	16	.065 (1.65)	.220 (5.59)-.250 (6.35)	.255 (6.48)	.100 (2.54)	24-312
CPN-142T	RG-142TFE	20	.034 (0.86)	200 (5.08)-.220 (5.59)	.213 (5.41)	.100 (2.54)	24-312

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Illustrations are shown in inches (millimeters).

Type N Straight Plug Crimp Style for RG-316 and 316DS Flexible Cable

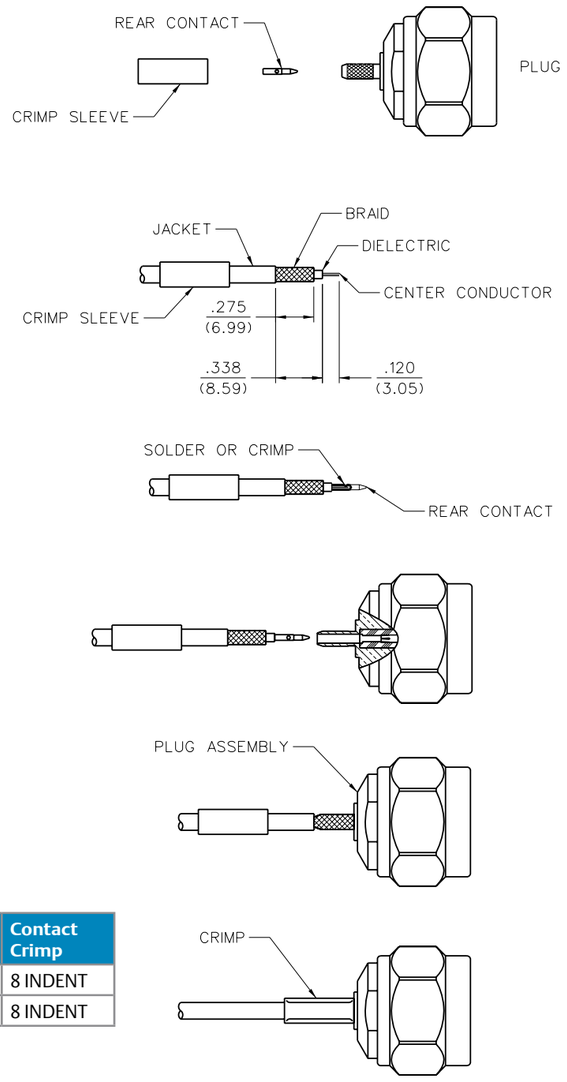
1 Identify connector parts. (3 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.

3. Assemble rear contact onto cable as shown Rear contact should butt against cable dielectric during attachment.
Solder Attachment: Solder rear contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.
Crimp Attachment: Crimp rear contact to center conductor using Johnson indent hand tool 140-0000-970. Crimp location should be centered between end of rear contact and solder hole using positioning tool 140-0000-971. Crimp attachment to solid center conductor cables is not recommended.

4. Flare braid and slide plug connector assembly over rear contact and under braid. Rear contact must engage fully with internal captivated plug contact. Cable jacket should be located near end of crimp stem when contacts are fully engaged.

5. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.



Cable Group	Part No.	Crimp Sleeve Hex Size	Contact Crimp
RG-316/U, 161, 174, 188	138-4403-007	.128 (3.25)	8 INDENT
RG-316 DS, 188 DS	138-4404-007	.151 (3.84)	8 INDENT

	Assembly
Tool	138-4403/4404-007
Crimp Frame	140-0000-967
Die Set	140-0000-990
Contact Tool	140-0000-970
Positioner	140-0000-971

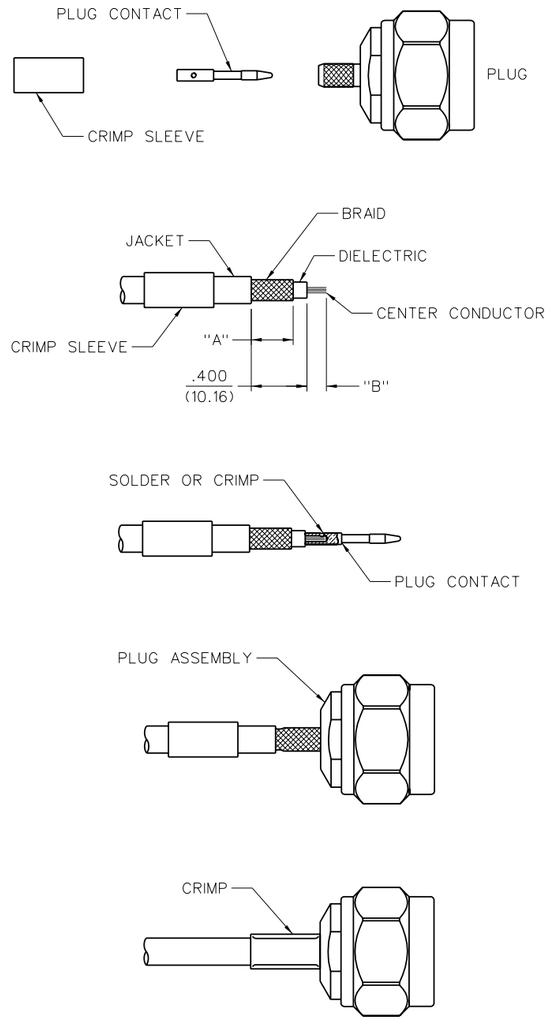
Type N Straight Plug Crimp Style for RG-58, 142, 213, 214 and LMR-400 Flexible Cable

1. Identify connector parts. (3 piece parts)

2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.

3. Assemble plug contact onto cable as shown. Plug contact should butt against cable dielectric during attachment.
Solder Attachment: Solder plug contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.
Crimp Attachment: Crimp plug contact to center conductor using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Crimp location should be on end of plug contact next to cable dielectric. Crimp attachment to solid center conductor cables is not recommended.

4. Flare braid and slide plug connector assembly over plug contact and under braid. Seat plug connector assembly firmly onto contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.

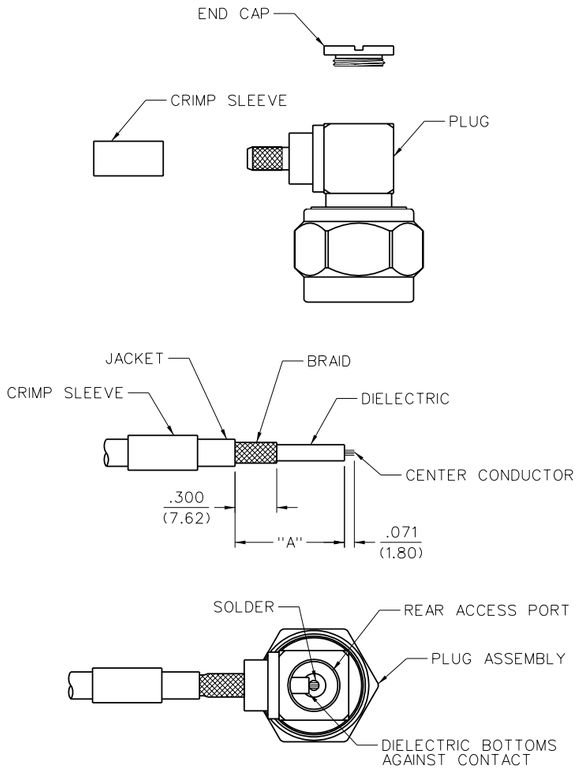


Cable Group	Part No.	"A"	"B"	Crimp Sleeve Hex Size	Contact Hex Size
RG-58/U, 141, 303	138-4407-007	.301 (7.65)	.140 (3.56)	.213 (5.41)	.068 (1.73)
RG-55/U, 142, 223, 400	138-4408-007	.301 (7.65)	.140 (3.56)	.213 (5.41)	.068 (1.73)
RG-8, 213	138-4416-007	.385 (9.78)	.170 (4.32)	.429 (10.90)	.111 (2.82)
RG-9, 214	138-4418-007	.385 (9.78)	.170 (4.32)	.429 (10.90)	.111 (2.82)
LMR-400, BELDEN 9913	138-4449-007	.385 (9.78)	.170 (4.32)	.429 (10.90)	.116 (2.95)

	Assembly	
Tool	138-4407/4408-007	138-4416/4418/4449-007
Crimp Frame	140-0000-967	140-0000-967
Die Set	140-0000-990	140-0000-991

Type N Right Angle Plug Crimp Style for RG-316, 316DX, 58, and 142 Flexible Cable

1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto jacket of cable.
3. Flare braid and slide plug connector assembly over cable dielectric and under braid. Make sure cable dielectric bottoms against plug contact as shown. Solder center conductor to contact through rear access port. Use a minimum amount of solder for a full fillet joint.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Screw end cap into access port.

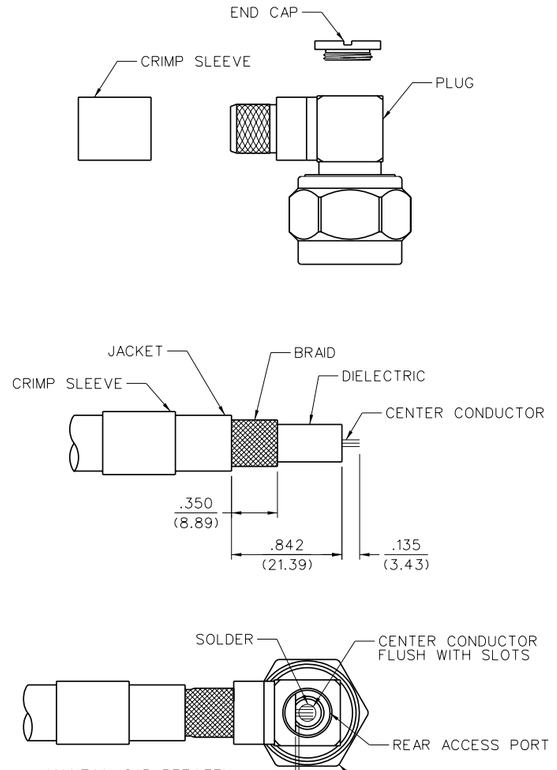


Cable Group	Part No.	Crimp Sleeve Hex Size	Contact Crimp
RG-316/U, 161, 174, 188	138-4403-107	.755 (19.18)	.128 (3.25)
RG-316 DS, 188 DS	138-4404-107	.755 (19.18)	.151 (3.84)
RG-58/U, 141, 303	138-4407-107	.788 (20.02)	.213 (5.41)
RG-55/U, 142, 223, 400	138-4408-107	.788 (20.02)	.213 (5.41)

	Assembly
Tool	138-4403/4404/4407/4408-107
Crimp Frame	140-0000-967
Die Set	140-0000-990

Type N Right Angle Plug Crimp Style for RG-213 and 214 Flexible Cable

1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Slide crimp sleeve onto jacket of cable.
3. Flare braid and slide plug connector assembly over cable dielectric and under braid. Make sure center conductor is contained within plug contact as shown. Center conductor should not protrude above slots in plug contact and cable dielectric should not touch plug contact. Solder center conductor to plug contact through rear access port. Use a minimum amount of solder for a full fillet joint.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Screw end cap into access port.



Cable Group	Part No.	Contact Crimp
RG-8, 213	138-4416-107	.429 (10.90)
RG-9, 214	138-4418-107	.429 (10.90)

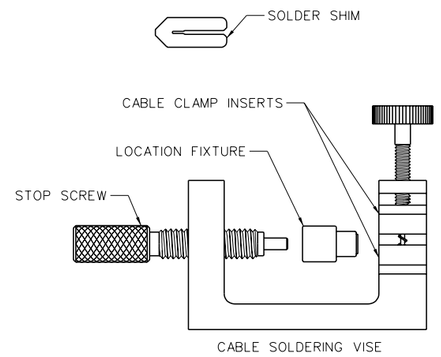
	Assembly
Tool	138-4416/4418-107
Crimp Frame	140-0000-967
Die Set	140-0000-991

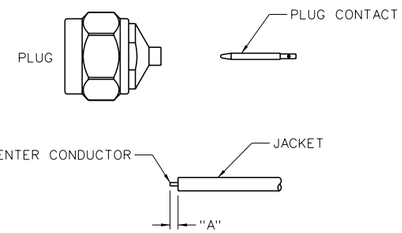
Type N Straight Plug Solder Style for Semi-Rigid Cable

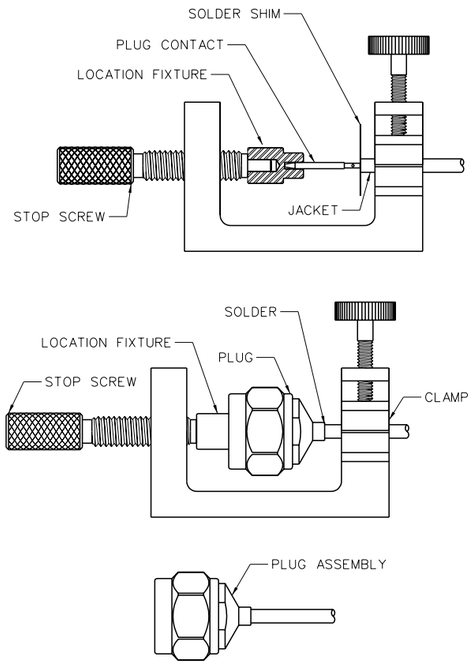
1. Identify connector parts (2 piece parts) and tools (5 piece parts).
2. Strip cable jacket and dielectric to dimension shown. Do not nick center conductor. Clean all debris from cable.
3. Place plug contact onto center conductor, insert appropriate sized solder shim between cable jacket and contact.
4. Insert contact into location fixture and clamp cable in vise. Tighten stop screw until light pressure is applied between contact, solder shim and cable jacket.
5. Solder contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.
6. After solder joint has cooled, loosen stop screw and remove solder shim. Remove cable from vise and remove any excess solder from contact with a sharp blade and clean all debris from contact and cable.
7. Insert contact and cable into plug connector assembly, making sure cable jacket bottoms out against internal shoulder of connector assembly. Insert location fixture into connector assembly and clamp cable in vise. Tighten stop screw until light pressure is applied between connector assembly and cable jacket.
8. Solder connector body to cable jacket, using a minimum amount of solder for a full fillet joint. Allow assembly to cool before removing connector from vise.

Cable Group	Part No.	"A"
RG-405, .086 Semi-Rigid	138-4693-001	.085 (2.16)
RG-402, .141 Semi-Rigid	138-4694-001	.085 (2.16)
RG-401, .250 Semi-Rigid	138-4696-001	.100 (2.54)

Assembly			
Tool	138-4693-001	138-4694-001	138-4696-001
Solder Shim	140-0000-984	140-0000-984	140-0000-985
Location Fixture	140-0000-983	140-0000-983	140-0000-983
Cable Vise	140-0000-962	140-0000-962	140-0000-962
Clamp Inserts	140-0000-964	140-0000-965	140-0000-986

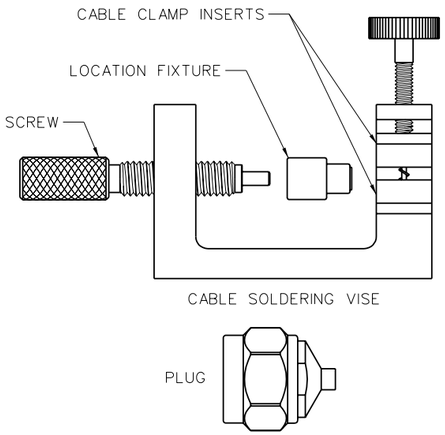


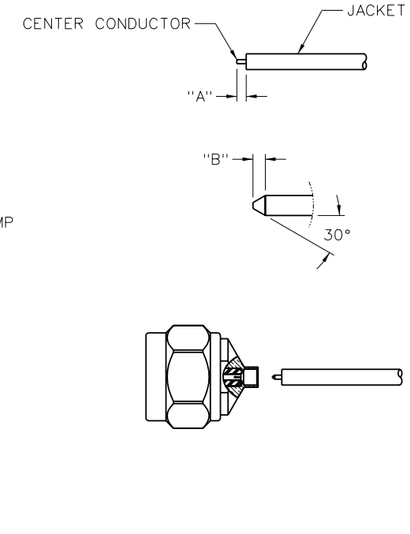




Type N Straight Plug One Piece Style for Semi-Rigid Cable

1. Identify connector and tools. (4 piece parts)
2. Strip cable jacket and dielectric to dimension shown. Do not nick center conductor.
3. Bevel end of cable center conductor per appropriate dimensional profile.
4. Clean all debris from prepared cable and insert cable into connector assembly, making sure cable jacket bottoms out against internal shoulder of connector assembly and center conductor engages with internal captivated plug contact.
5. Insert location fixture into connector assembly and clamp cable in vise. Tighten stop screw until light pressure is applied between connector assembly and cable jacket.
6. Solder connector body to cable jacket, using a minimum amount of solder for a full fillet joint. Allow assembly to cool before removing connector from vise.





Cable Group	Part No.	"A"	"B"
RG-405, .086 Semi-Rigid	138-4693-011	.085 (2.16)	.014 (0.36)
RG-402, .141 Semi-Rigid	138-4694-011	.085 (2.16)	.022 (0.56)
RG-401, .250 Semi-Rigid	138-4696-011	.150 (3.81)	.045 (1.14)

Assembly			
Location Fixture	140-0000-983	140-0000-983	140-0000-983
Cable Vise	140-0000-962	140-0000-962	140-0000-962
Clamp Inserts	140-0000-964	140-0000-965	140-0000-986
Stop Screw	140-0000-981	140-0000-981	140-0000-981

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Illustrations are shown in inches (millimeters).

Type N Bulkhead Jack Crimp Style for RG-316 and 316DS Flexible Cable

1. Identify connector parts. (6 piece parts)

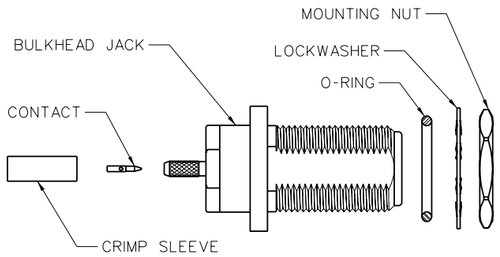
2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.

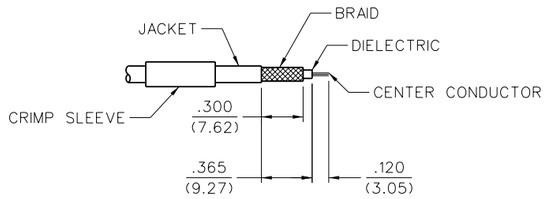
3. Assemble rear contact onto cable as shown. Rear contact should butt against cable dielectric during attachment.
   Solder Attachment: Solder rear contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.
   Crimp Attachment: Crimp rear contact to center conductor using Johnson indent hand tool 140-0000-970. Crimp location should be centered between end of rear contact and solder hole using positioning tool 140-0000-971. Crimp attachment to solid center conductor cables is not recommended.

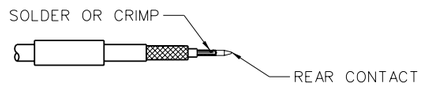
4. Flare braid and slide bulkhead jack connector assembly over rear contact and under braid. Rear contact must engage fully with internal captivated jack contact. Cable jacket should be located near end of crimp stem when contacts are fully engaged.

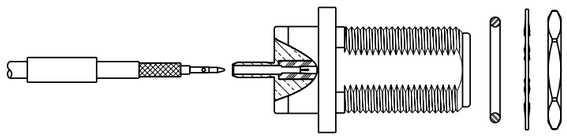
5. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.

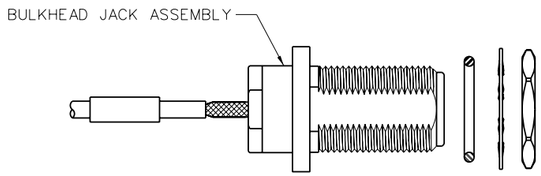
6. Add gasket, lock washer and mounting nut when installing.

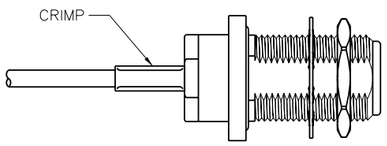












Cable Group	Part No.	Crimp Sleeve Hex Size	Contact Crimp
RG-316/U, 161, 174, 188	138-4303-407	.128 (3.25)	8 INDENT
RG-316 DS, 188 DS	138-4304-407	.151 (3.84)	8 INDENT

	Assembly
Die Set	140-0000-990
Contact Tool	140-0000-970
Positioner	140-0000-971

Type N Bulkhead Jack Solder Style for Semi-Rigid Cable

1. Identify connector parts (8 piece parts) and tools (4 piece parts).

2. Strip cable jacket and dielectric to dimension shown. Do not nick center conductor. Clean all debris from cable.

3. Slide stem over cable jacket, keeping stem correctly oriented to end of cable.

4. Insert jack contact into rear insulator. Make sure insulator is correctly oriented to contact. Place jack contact and rear insulator onto center conductor, keeping insulator correctly oriented between cable jacket and contact.

5. Slide stem away from jack contact. Insert contact into stop screw and clamp cable in vise. Tighten stop screw until light pressure is applied between jack contact, rear insulator and cable jacket.

6. Solder jack contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.

7. After solder joint has cooled, remove cable from vise and remove any excess solder from jack contact with a sharp blade and clean all debris from contact and rear insulator.

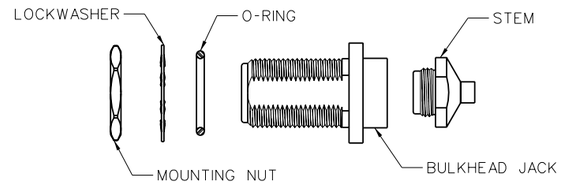
8. Slide stem over rear insulator and tighten stem into location fixture until stem bottoms out.

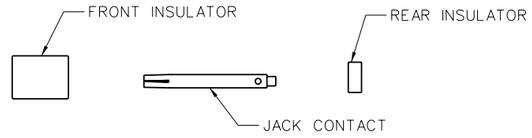
9. Insert cable into vise, but do not clamp. Insert jack contact into stop screw and tighten location fixture until stop screw bottoms out. Clamp cable in vise.

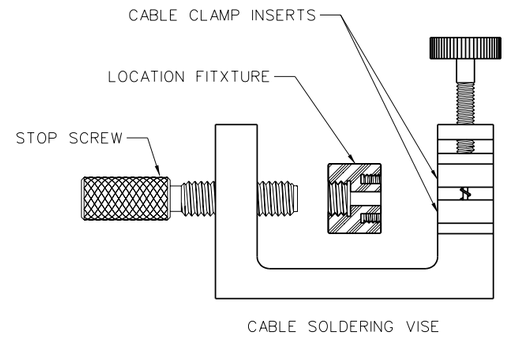
10. Solder stem to cable jacket, using a minimum amount of solder for a full fillet joint. Allow assembly to cool before removing from vise.

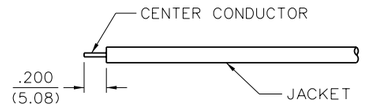
11. After solder joint has cooled, un-clamp cable and remove location fixture from stop screw and cable assembly. Insert front insulator into bulkhead jack body. Insert cable assembly into body and tighten to 25-30 in-lbs.

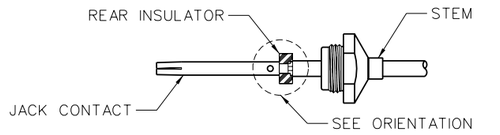
12. Add gasket, lock washer and mounting nut when installing connector to panel.

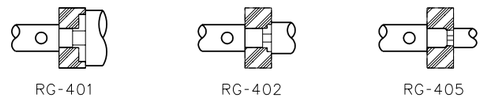




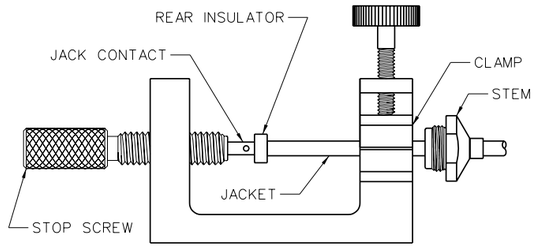


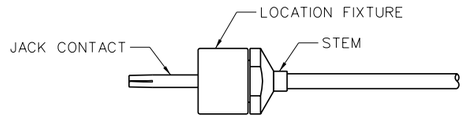


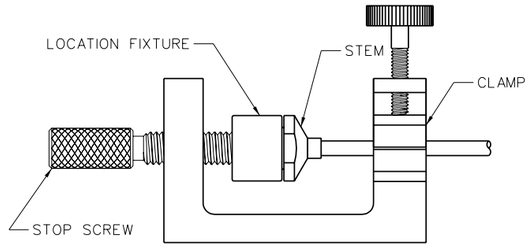


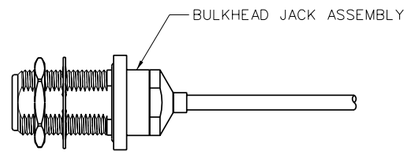


Type N Bulkhead Jack Solder Style for Semi-Rigid Cable (cont'd from last page)









Cable Group	Part No.
RG-405, .086 Semi-Rigid	138-4593-401
RG-402, .141 Semi-Rigid	138-4594-401
RG-401, .250 Semi-Rigid	138-4596-401

Assembly			
Tool	138-4593-401	138-4594-401	138-4596-401
Stop Screw	140-0000-972	140-0000-972	140-0000-972
Cable Vise	140-0000-962	140-0000-962	140-0000-962
Clamp Inserts	140-0000-964	140-0000-965	140-0000-986
Location Fixture	140-0000-987	140-0000-988	140-0000-989

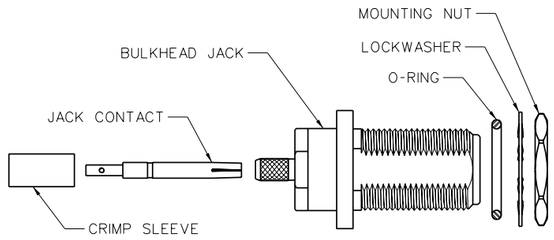
Type N Bulkhead Jack Crimp Style for RG-58, 142, 213, 214 and LMR-400 Flexible Cable

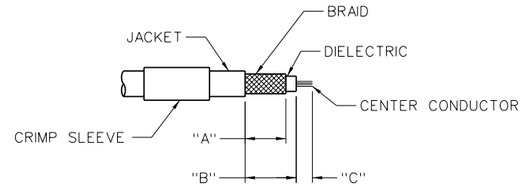
1. Identify connector parts. (6 piece parts)

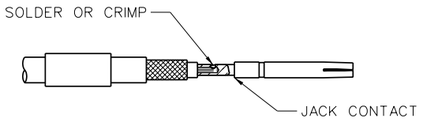
2. Strip cable to dimensions shown. Do not nick center conductor. A wire stripper of correct size is recommended for this step. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact will be crimp attached. Slide crimp sleeve onto jacket of cable.

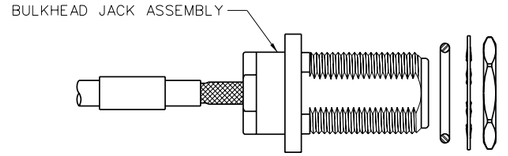
3. Assemble jack contact onto cable as shown. Jack contact should butt against cable dielectric during attachment.
   Solder Attachment: Solder jack contact to center conductor through solder hole using .020 (.051) diameter flux core solder wire. Use a minimum amount of solder for a good joint.
   Crimp Attachment: Crimp jack contact to center conductor using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Crimp location should be on end of jack contact next to cable dielectric. Crimp attachment to solid center conductor cables is not recommended.

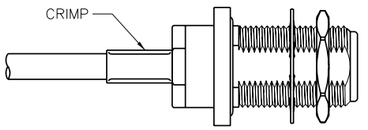
4. Flare braid and slide bulkhead jack connector assembly over jack contact and under braid. Seat bulkhead jack connector assembly firmly onto contact. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using Johnson ergonomic hand crimp frame 140-0000-967 with recommended hex size die set. Maintain forward pressure on cable while crimping.











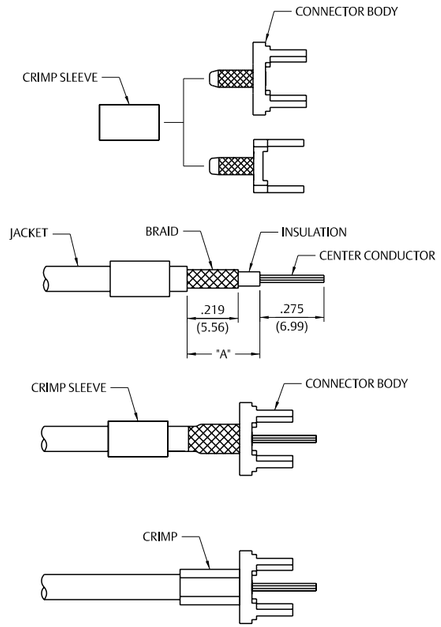
Cable Group	Part No.	"A"	"B"	Crimp Sleeve "C"	Contact Hex Size	Hex Size
RG-58/U, 141, 303	138-4307-407	.310 (7.87)	.389 (9.88)	.135 (3.43)	.213 (5.41)	.068 (1.73)
RG-55/U, 142, 223, 400	138-4308-407	.310 (7.87)	.389 (9.88)	.135 (3.43)	.213 (5.41)	.068 (1.73)
RG-8, 213	138-4316-407	.385 (9.78)	.400 (10.16)	.165 (4.19)	.429 (10.90)	.111 (2.82)
RG-9, 214	138-4318-407	.385 (9.78)	.400 (10.16)	.165 (4.19)	.429 (10.90)	.111 (2.82)

Assembly		
Tool	138-4307/4308-407	138-4316/4318/4349-407
Crimp Frame	140-0000-967	140-0000-967
Die Set	140-0000-990	140-0000-991

Crimp Type Straight Cable Termination for Flexible Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable insulation is flush with bottom of connector.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

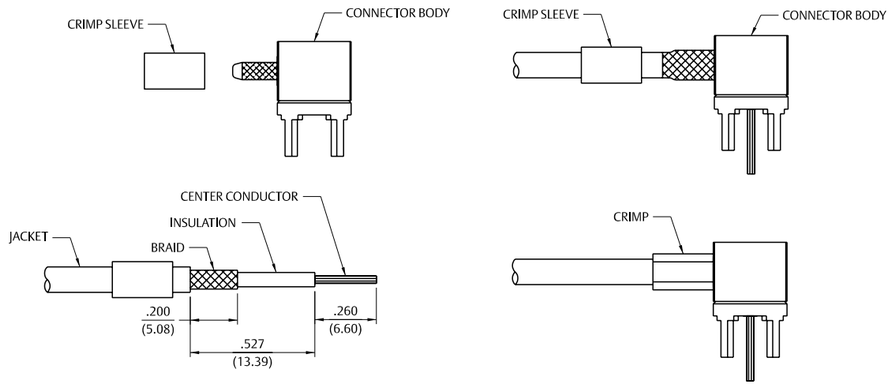
Cable Group	Part No.	"A"	Crimp Hex
RG-178/U, 196	142-0002-221/226	.259 (6.58)	.105 (2.67)
RG-316/U, 161, 174, 179, 187, 188	142-0003-201/206 142-0003-231/236 142-0003-241/246	.312 (7.92) .259 (6.58) .259 (6.58)	.128 (3.25) .128 (3.25) .128 (3.25)
RG-316 DS, 188 DS	142-0004-201/206 142-0004-211/216 142-0004-221/226	.312 (7.92) .259 (6.58) .259 (6.58)	.151 (3.83) .151 (3.83) .151 (3.83)



Crimp Type Right Angle Cable Termination for Flexible Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable insulation is flush with bottom of connector body.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

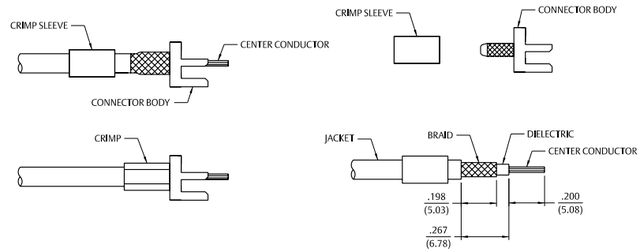
Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 179, 187, 188	142-0003-301/306	.128 (3.25)
RG-316 DS, 188 DS	142-0004-301/306	.151 (3.83)



Crimp Type Straight Cable Termination for End Launch

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable insulation is flush with bottom of connector body.
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

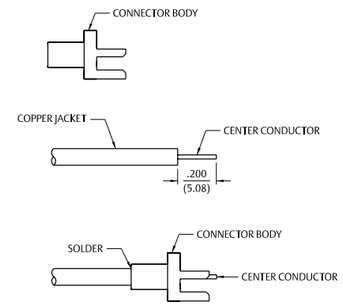
Cable Group	Part No.	Crimp Hex
RG-178/U, 196	142-0002-811	.105 (2.67)
RG-316/U, 161, 174, 179, 187, 188	142-0003-801 142-0003-811	.128 (3.25) .128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	142-0004-801 142-0004-811	.151 (3.84) .151 (3.84)
RG-58/U, 141, 303	142-0007-801 142-0007-811	.213 (5.41) .213 (5.41)
RG-142/U, 55, 223, 400	142-0008-801 142-0008-811	.213 (5.41) .213 (5.41)



Solder Type Straight Cable Termination for End Launch

1. Identify connector parts. (1 piece part)
2. Strip cable to dimensions shown. Do not nick braid or center conductor.
3. Insert cable into body making sure cable is bottomed against shoulder body. Solder body to cable. Use a minimum amount of heat to minimize cable dielectric movement.

Cable Group	Part No.
RG-405/U (.086 Semi-Rigid)	142-0093-801/806
RG-402/U (.141 Semi-Rigid)	142-0094-801/806
.250 Semi-Rigid	142-0096-801/806



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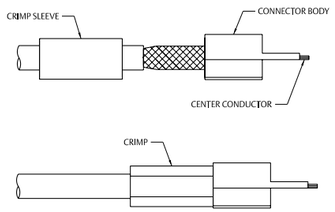
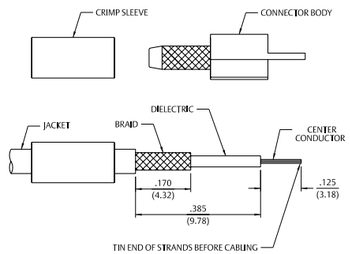
Illustrations are shown in inches (millimeters).

Solder Type Straight Cable Termination for End Launch Surface Mount

1. Identify connector parts. (2-piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tine. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable dielectric is flush with the end of the connector body.
4. Arrange braid uniformly around crimp sleeve. Slide crimp sleeve over braid and crimp securely using recommended crimp tool.

Cable Group	Part No.	Crimp Hex
RG-178/U, 196	142-0002-821	.105 (2.67)

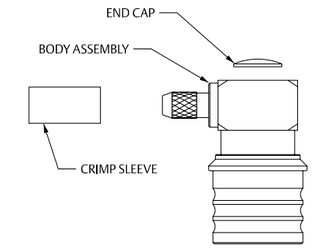


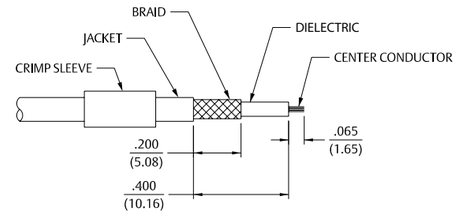


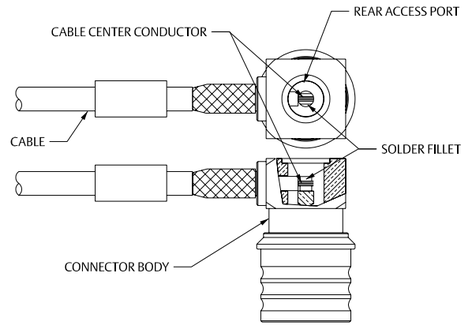
kwiQMAte™ Crimp Type Right Angle Plugs for Flexible Cable

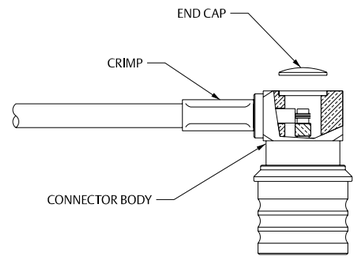
1. Identify connector parts. (3 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. Twist stranded center conductor into tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms on center contact. Solder center conductor to contact through the rear access port. Use a minimum amount of solder for a full fillet joint. **.020 (0.51) diameter solder is recommended.**
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Place expansion cap in access port and seat with .187 (4.75) diameter flat punch. Shrink heat shrink tubing over crimp sleeve if applicable.

Cable Type	Part No.	Crimp Hex
RG-316	146-0403-107	.128 (3.25)
RG-316 DS	146-0404-107	.151 (3.83)









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Illustrations are shown in inches (millimeters).

kwiQMAte™ Straight Plugs for Flexible Cable – Crimp or Solder Contacts

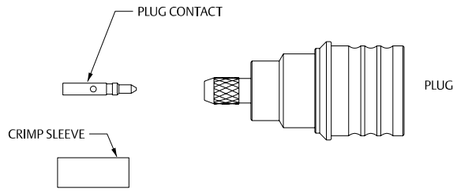
1. Identify connector parts. (3 piece parts)

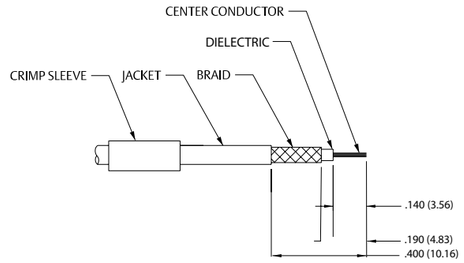
2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.

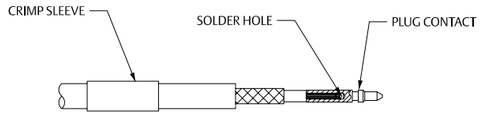
3. Assemble contact onto cable as shown.
   Solder Attachment: Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum amount of solder for a good joint.
   Crimp Attachment: Crimp contact to center conductor using Johnson® Hand Tool 144-0000-910, setting #2. Crimp location should be centered between end of contact and X-hole. Crimp attachment to solid center conductor cables is not recommended.

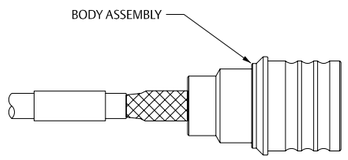
4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).

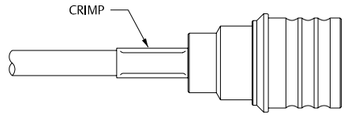
Cable Type	Part No.	Crimp Hex
RG-316	146-0403-007	.128 (3.25)
RG-316 DS	146-0404-007	.151 (3.83)











Electronic Hardware

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

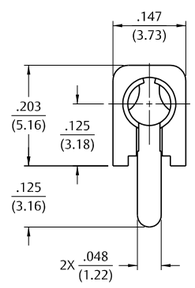
3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

While every precaution has been taken to ensure accuracy and completeness herein, Emerson Network Power Connectivity Solutions assumes no responsibility, and disclaims all liability for damages resulting from use of this information or for any errors or omissions. Specifications subject to change without notice.

Horizontal Test Jacks – For Test Points

Insulated Miniature

Silver Plating	
Part No.	**Color**
105-1101-001	White
105-1102-001	Red
105-1103-001	Black
105-1104-001	Green
105-1107-001	Yellow



Mounting Holes

SPECIFICATIONS
Contact: Copper aluminum alloy*
Finish: Silver
Body: Nylon 6/6 per ASTM D4066

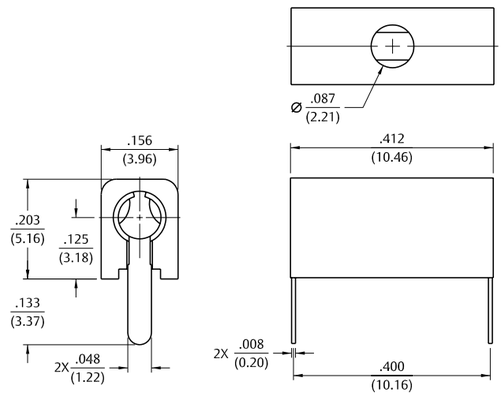
RATINGS
Current: 5 amps
Breakdown Voltage: 2100 VRMS minimum
Contact Resistance: 0.010 ohms maximum
Adjacent Jack C: 1 pF maximum at 1 MHz

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Contact protected from flux and solder
- Probe access from both ends
- Nylon UL approved for self extinguishing

*A new material development that, for this application, meets or exceeds beryllium copper.

Insulated Standard

Silver Plating	
Part No.	**Color**
105-0751-001	White
105-0752-001	Red
105-0753-001	Black
105-0754-001	Green
105-0756-001	Orange
105-0757-001	Yellow
105-0758-001	Brown
105-0760-001	Blue
105-0762-001	Violet
105-0763-001	Gray



Mounting Holes

SPECIFICATIONS
Contact: Copper aluminum alloy*
Finish: Silver
Body: Nylon 6/6 per ASTM D4066

RATINGS
Current: 5 amps
Breakdown Voltage: 2100 VRMS minimum
Contact Resistance: Silver: 0.010 ohms maximum
Adjacent Jack C: 1 pF maximum at 1 MHz

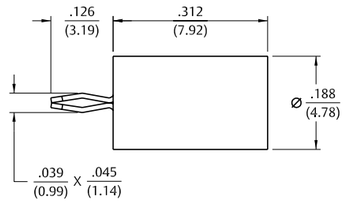
For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Contact protected from flux and solder
- Probe access from both ends
- Nylon UL approved for self extinguishing

*A new material development that, for this application, meets or exceeds beryllium copper.

Vertical Test Jacks – For Test Points

Insulated: Formed Contact

Silver Plating	
Part No.	**Color**
105-2201-201	White
105-2202-201	Red
105-2203-201	Black
105-2204-201	Green
105-2207-201	Yellow



Mounting Holes

SPECIFICATIONS
Contact: Beryllium copper per QQ-C-533
Finish: Silver
Body: Nylon 6/6 per ASTM D4066

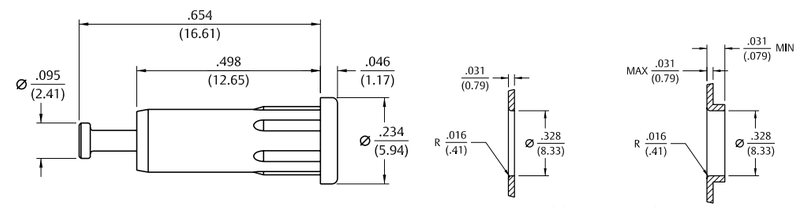
RATINGS
Current: 5 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: Silver: 0.010 ohms maximum
Adjacent Jack C: 1 pF maximum at 1 MHz

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Spring loaded lead to hold in board
- Contact protected from flux and solder
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Standard: Rib-Lock™ Type

Silver Plating	
Part No.	**Color**
105-1041-001	White
105-1042-001	Red
105-1043-001	Black



Mounting Holes

SPECIFICATIONS
Contact: Brass body per QQ-B-626D with wrap around beryllium copper spring per QQ-C-553
Finish: Silver
Body: Nylon 6/6 per ASTM D4066
Panel Thickness: up to .375 (9.05)

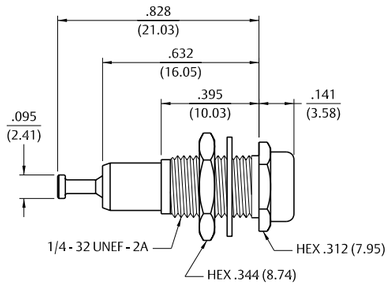
RATINGS
Current: 5 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.005 ohms maximum
Adjacent Jack C: 1 pF nominal

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Machined contact with turret terminal
- Installs by pressing into mounting hole, no mounting hardware required
- Closed entry blocks access or probes greater than .085 (2.16)
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Tip Jacks – For Connections to Test Equipment, Power Supplies, and Electronic Instrumentation

Insulated Metal Clad: Military Type



Gold Plating Part No. to Mil-Spec. Part No. Cross Reference		
Part No.	**Color**	**Mil-C-39024/10**
105-0201-200	White	-01
105-0202-200	Red	-02
105-0203-200	Black	-03

SPECIFICATIONS
Contact: Brass per QQ-B-626D with wrap around beryllium copper spring per QQ-C-533
Finish: Gold
Body: Nylon 6/6 per ASTM D4066
Threaded Brass Jacket: Per QQ-B-626D, nickel
Hardware: Nickel plated washer and nut (unassembled)
Panel Thickness: Up to .218 (5.45)

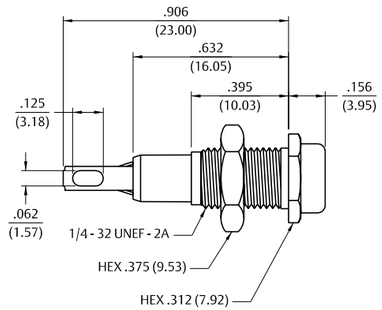
RATINGS
Current: 10 amps
Breakdown Voltage: 5700 VRMS minimum
Contact Resistance: 0.004 ohms maximum
Contact-To-Panel C: 2 pF nominal

Manufactured to meet MIL-C-39024/10

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Machined contact with turret terminal
- For military or industrial applications
- Closed entry blocks access of probes greater than .085 (2.16)
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Metal Clad: Standard Type



Silver Plating	
Part No.	**Color**
105-0251-001	White
105-0252-001	Red
105-0253-001	Black

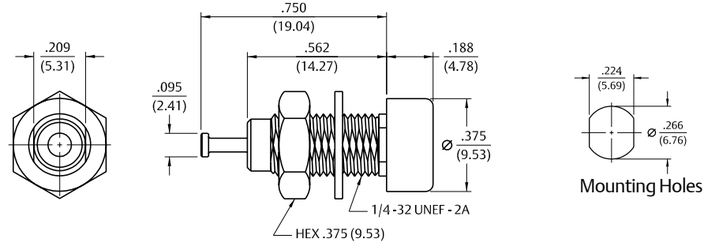
SPECIFICATIONS
Contact: Phosphor bronze per QQ-B-750
Finish: Silver
Body: Nylon 6/6 per ASTM D4066
Panel Thickness: Up to .281 (7.10)

RATINGS
Current: 10 amps
Breakdown Voltage: 5700 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel C: 2 pF nominal

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Formed contact with slotted terminal
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Deluxe



Silver Plating	
Part No.	**Color**
105-0601-001	White
105-0602-001	Red
105-0603-001	Black

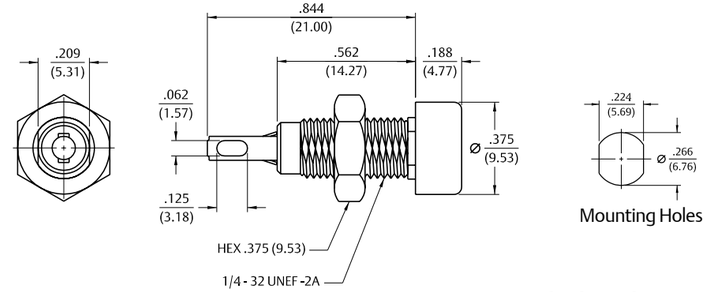
SPECIFICATIONS
Contact: Brass per QQ-B-626D with wrap around beryllium copper spring per QQ-C-533
Finish: Silver
Body: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Body Thread Stripping Torque: 0.4 lb. in (4.5 kg cm)
Panel Thickness: Up to .437 (11.10)

RATINGS
Current: 10 amps
Breakdown Voltage: 5700 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel C: 2 pF nominal

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Machined contact with turret terminal
- Hex socket head .188 (4.77) for ease in mounting
- Closed entry blocks access of probes greater than .085 (2.16)
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Standard



Bright Tin Plating	
Part No.	**Color**
105-0801-001	White
105-0802-001	Red
105-0803-001	Black
105-0804-001	Green
105-0807-001	Yellow

SPECIFICATIONS
Contact: Phosphor bronze per QQ-B-750
Finish: Bright tin
Body: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Body Thread Stripping Torque: 4.0 lb. in. (4.5 kg cm)
Panel Thickness: Up to .437 (11.10)

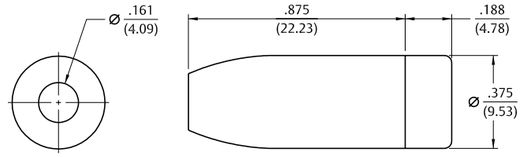
RATINGS
Current: 10 amps
Breakdown Voltage: 5700 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel C: 2 pF nominal

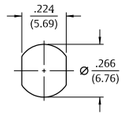
For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Formed contact with slotted terminal
- Hex socket head .188 (4.77) for ease in mounting
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Tip Jacks – For Connections to Test Equipment, Power Supplies, and Electronic Instrumentation

Insulated Metal Clad: Military Type





Mounting Holes

Silver Plating	
Part No.	**Color**
105-0701-001	White
105-0702-001	Red
105-0703-001	Black

SPECIFICATIONS
Contact: Brass per QQ-B-626D with wrap around beryllium copper spring per QQ-C-533
Finish: Silver
Body: Nylon 6/6 per ASTM D4066
Threaded Brass Jacket: Per QQ-B-626D, nickel
Hardware: Nickel plated washer and nut (unassembled)
Panel Thickness: Up to .218 (5.45)

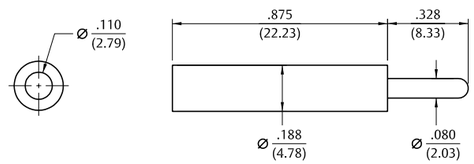
RATINGS
Current: 10 amps
Breakdown Voltage: 5700 VRMS minimum
Contact Resistance: 0.004 ohms maximum
Contact-To-Panel C: 2 pF nominal

Manufactured to meet MIL-C-39024/10

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Machined contact with turret terminal
- For military or industrial applications
- Closed entry blocks access of probes greater than .085 (2.16)
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Metal Clad: Standard Type



Nickel Plating	
Solder Type Up to 16 Gauge Part No.	**Crimp Type 16 Gauge Plating Color**
105-0771-001	White
105-0772-001	Red
105-0773-001	Black

SPECIFICATIONS
Contact: Brass per QQ-B-626D
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

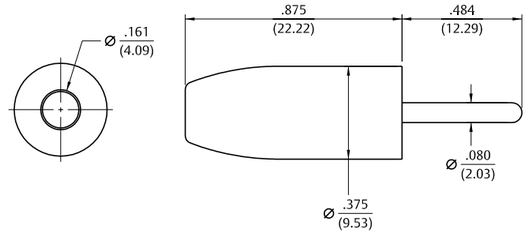
RATINGS
Current: 10 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Solder or crimp type connection
- Accepts wire sizes up to 16 gauge
- Nylon UL approved for self extinguishing
- Designed for use with horizontal and vertical test jacks only

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Tip Plugs & Banana Jacks – For Connections to Monitoring Equipment

Insulated Deluxe



Nickel Plating	
Part No.	**Color**
105-0301-001	White
105-0302-001	Red
105-0303-001	Black
105-0304-001	Green
105-0310-001	Blue

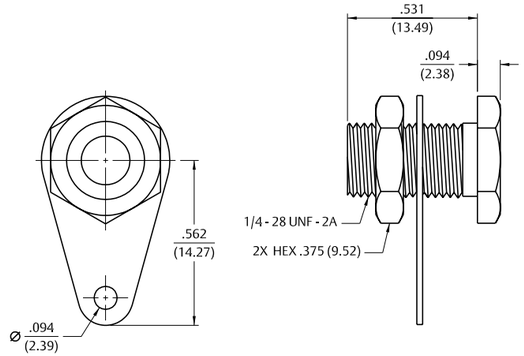
SPECIFICATIONS
Contact: Brass per QQ-B-626D
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

RATINGS
Current: 10 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Standard Tip Plug:
.080 (2.00) Diameter
FEATURES
- Recessed head to reduce shock hazard
- Accepts wire sizes up to 16 gauge
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Standard



Nickel Plating	
Part No.	**Color**
108-0740-001	Nickel

SPECIFICATIONS
Jack Body: Brass per QQ-B-626D
Finish: Nickel
Hardware: Nickel plated nut; stamped tin plated solder terminal (unassembled)
Panel Thickness: Up to .375 (9.50)

RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum

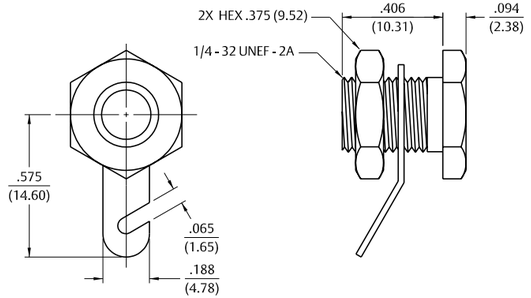
For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Accepts up to 12 gauge wire
- Hex head for faster installation
- For higher current designs

Illustrations are shown in inches (millimeters).

Banana Jacks – For Test Equipment and Power Supplies

Uninsulated Standard Type: Slotted Lug Terminal

Nickel Plating	
Part No.	**Color**
108-0740-102	Nickel



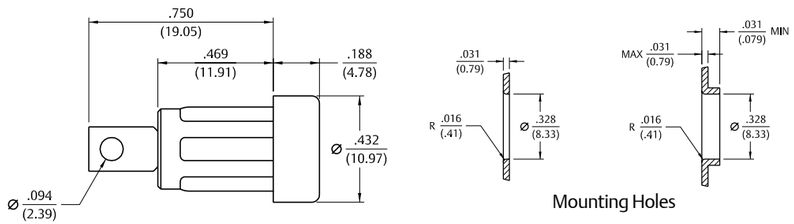
SPECIFICATIONS
Jack Body: Brass per QQ-B-626D
Finish: Nickel
Hardware: Nickel plated nut; stamped tin plated solder terminal (unassembled)
Panel Thickness: Up to .250 (6.35)

RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Accepts up to 12 gauge wire
- Hex head for faster installation
- For higher current designs

Insulated Rib-Loc™ Solder Terminal

Bright Tin Plating	
Part No.	**Color**
108-2301-801	White
108-2302-801	Red
108-2303-801	Black
108-2307-801	Yellow
108-2310-801	Blue



SPECIFICATIONS
Contact: Formed brass per QQ-B-626D
Finish: Bright Tin
Body: Nylon 6/6 per ASTM D4066
Panel Thickness: Up to .250 (6.35)

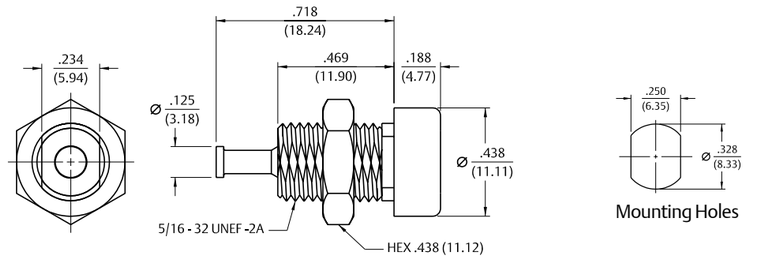
RATINGS
Current: 15 amps
Breakdown Voltage: 7000 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel C: 2.4 pF nominal

For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Requires no mounting hardware
- Accepts up to 16 gauge wire
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Turret Terminal

Silver Plating	
Part No.	**Color**
108-2302-621	Red
108-2303-621	Black



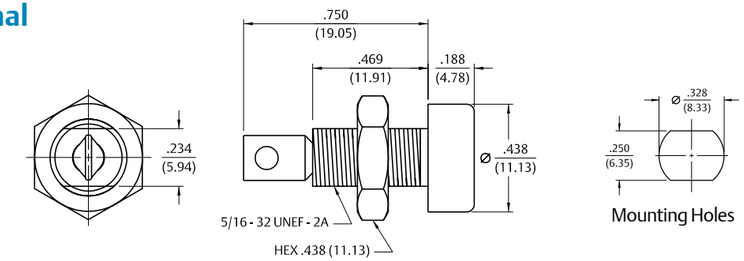
SPECIFICATIONS
Contact: Machined brass per QQ-B-626D
Finish: Silver
Body: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Body Thread Stripping Torque: 6.0 lb. in. (7 kg cm)
Panel Thickness: Up to .343 (8.80)

RATINGS
Current: 15 amps
Breakdown Voltage: 7000 VRMS minimum
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel: 2.4 pF nominal

For Standard Banana Plug:
.175 (4.44) Across Flat
FEATURES
- Keyed mounting with double flats
- Nylon UL approved for self extinguishing

Insulated Solder Terminal

Bright Tin Plating	
Part No.	**Color**
108-0901-001	White
108-0902-001	Red
108-0903-001	Black
108-0904-001	Green
108-0906-001	Orange
108-0907-001	Yellow
108-0908-001	Brown
108-0910-001	Blue
108-0912-001	Violet
108-0913-001	Gray



SPECIFICATIONS
Jack Body: Formed brass per QQ-B-626D
Finish: Bright tin
Body: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Body Thread Stripping Torque: 6.0 lb. in. (7 kg cm)
Panel Thickness: Up to .343 (8.80)

RATINGS
Current: 15 amps
Breakdown Voltage: 7000 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel: 2.4 pF nominal

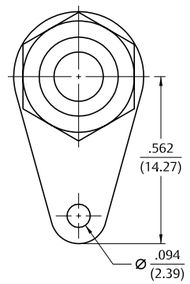
For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Accepts up to 12 gauge wire
- Hex head for faster installation
- For higher current designs

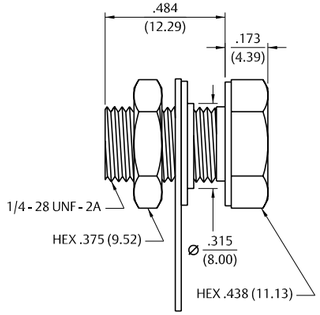
† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Banana Jacks & Plugs – For Test Equipment and Power Supplies

Insulated Pierced Lug Terminal

Nickel Plating	
Part No.	**Color**
108-0745-001	Red
108-0745-002	Black





SPECIFICATIONS
Contact: Brass per QQ-B-626D
Finish: Nickel
Hex Head: Molded phenolic
Hardware: Nickel plated nut, fiber insulating washer and stamped tin plated solder terminal (unassembled)
Panel Thickness: Up to .281 (7.15)

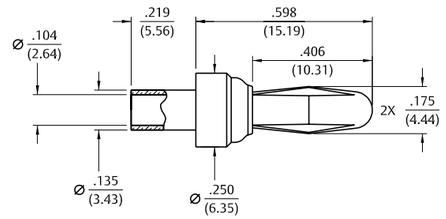
RATINGS
Current: 15 amps
Breakdown Voltage: 1500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum
Contact-To-Panel: 2.4 pF nominal

For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Withstands extreme temperatures and abuse
- Stamped tin plated solder terminal with hole for up to 12 gauge wire
- Integrally molded hex head for fast installation

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Uninsulated Rivet Type

Silver Plating	
Part No.	**Color**
108-0754-001	Silver



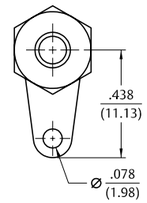
SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Beryllium copper per QQ-C-533
Finish: Silver
Panel Thickness: Up to .156 (4.00)

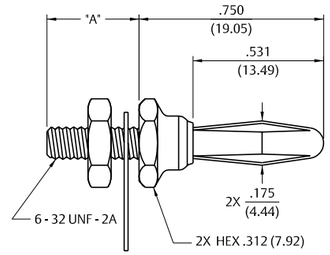
RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Shorter spring adapts to standard jack or special size jack
- Ideal for limited space applications

Uninsulated Panel Mount Threaded Stud

Nickel Plating	
Part No.	**Stud Length "A"**
108-0750-001	.375 (9.50)
108-0750-002	.750 (19.05)





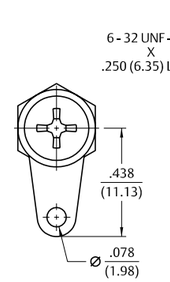
SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-585
Finish: Nickel
Panel Thickness: Up to .25 (6.35) .625 (16.00)
Hardware: Nickel plated nut, stamped tin plated solder terminal (unassembled)

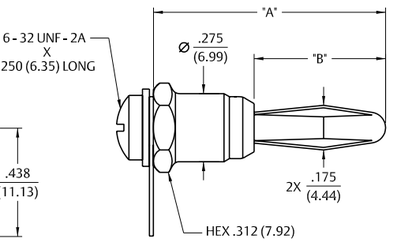
RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Pierced hole for up to 14 gauge wires

Uninsulated Panel Mount Screw Type Beryllium Copper Spring

Nickel Plating				
	Body Length		**Panel Thickness**	
Part No.	**A**	**B**	**A**	**B**
108-0753-102	906 (32.01)	562 (14.27)	.156 max	.125 max





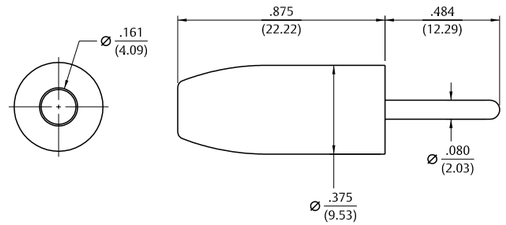
SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Beryllium copper per QQ-C-533
Finish: Nickel
Panel Thickness: Up to .156 (4.00)
Hardware: Nickel plated nut, stamped tin plated solder terminal (unassembled)

RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Rugged screw type
- Stamped tin plated solder terminal with hole for up to 14 gauge wire

Banana Plugs – For Test Equipment and Power Supplies

Insulated Solderless Tapered Handle



Nickel Plating	
Part No.	**Color**
108-0301-001	White
108-0302-001	Red
108-0303-001	Black
108-0304-001	Green
108-0306-001	Orange
108-0307-001	Yellow
108-0308-001	Brown
108-0310-001	Blue
108-0312-001	Violet
108-0313-001	Gray

SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-533
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

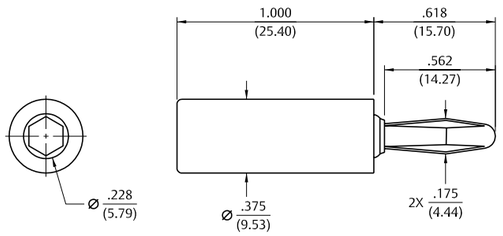
Panel Thickness: Up to .281 (7.15)

RATINGS
Current: 15 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Fast solderless connection of up to 16 gauge wire
- Recessed plug body to limit shock hazard
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Side Set Screw Solderless



Nickel Plating	
Part No.	**Color**
108-1702-101	Red
108-1703-101	Black

SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-585
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

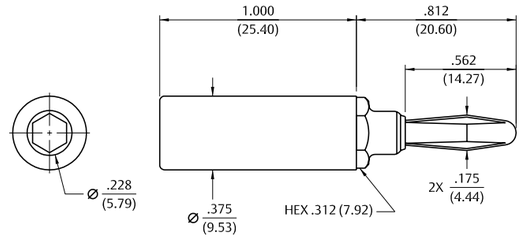
RATINGS
Current: 15 amps
Breakdown Voltage: 35 VRMS minimum†

For Standard Banana Plug:
.166 (4.23) Diameter For Low Voltage (50 WVDC) Applications
FEATURES
- Fast solderless connection of up to 16 gauge wire
- Set screw for dependable connections with low voltage
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Banana Plugs – For Test Equipment and Power Supplies

Insulated Hex Body Solder Stud



Nickel Plating	
Part No.	**Color**
108-1762-101	Red
108-1763-101	Black

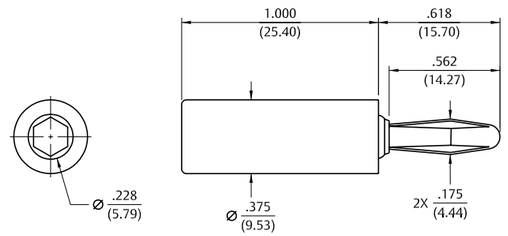
SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-585
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

RATINGS
Current: 15 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Wire can be soldered to threaded stud
- Solder stud accepts up to 16 gauge wire
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Round Body Solder Stud



Nickel Plating	
Part No.	**Color**
108-1722-101	Red
108-1723-101	Black

SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-585
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

RATINGS
Current: 15 amps
Breakdown Voltage: 3500 VRMS minimum†

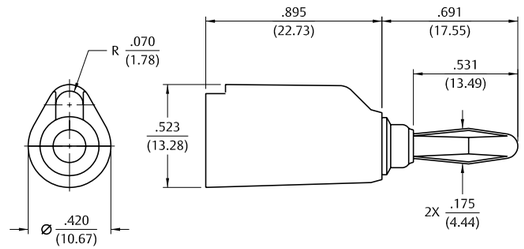
For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Wire can be soldered to threaded stud
- Solder stud accepts up to 16 gauge wire
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Banana Plugs – For Test Equipment and Power Supplies

Insulated Stacking Single Type

Nickel Plating	
Part No.	**Color**
108-1081-001	White
108-1082-001	Red
108-1083-001	Black
108-1087-001	Yellow



SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-585
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

Panel Thickness: Up to .281 (7.15)

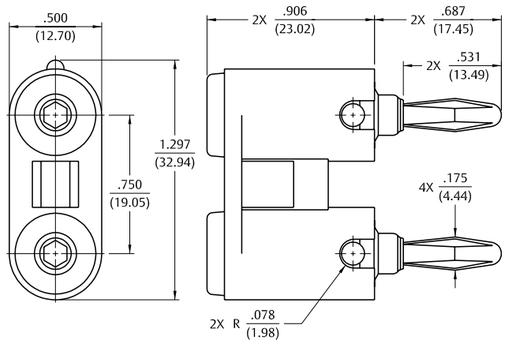
RATINGS
Current: 15 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Wire can be soldered to threaded stud
- Solder stud accepts up to 16 gauge wire
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Stacking Dual Type

Nickel Plating Set Screw (Accepts Wire Sizes Up To 14 Gauge)	
Part No.	**Color**
108-0252-001	Red
108-0253-001	Black



SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Nickel silver per QQ-C-586
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

RATINGS
Current: 15 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

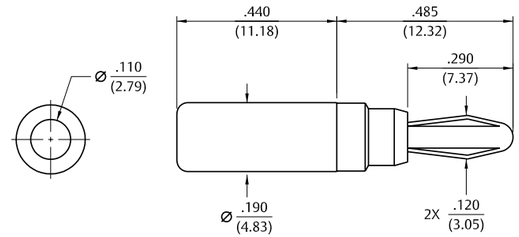
For Standard Banana Plug:
.166 (4.23) Diameter
FEATURES
- Accepts standard banana plug from rear
- Built-in strain relief for long life
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Banana Plugs – For Audio Circuitry and RF Circuitry

Insulated Solder Type

Nickel Plating	
Part No.	**Color**
108-1002-001	Red
108-1003-001	Black



SPECIFICATIONS
Plug Body: Brass per QQ-B-626D
Plug Spring: Beryllium copper per QQ-C-533
Finish: Nickel
Insulated Handle: Nylon 6/6 per ASTM D4066

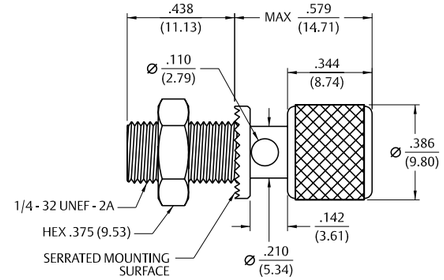
RATINGS
Current: 10 amps
Breakdown Voltage: 3500 VRMS minimum†
Contact Resistance: 0.010 ohms maximum

For Miniature Banana Jack:
.104 (2.64) Diameter
FEATURES
- Wire can be soldered to threaded stud
- Solder stud accepts up to 16 gauge wire
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Uninsulated With Knurled Thumb-Nut-Grounded Type

Nickel Plating	
Part No.	**Color**
111-2223-001	Nickel



SPECIFICATIONS
Stud: Brass per QQ-B-626D
Finish: Nickel
Hardware: Nickel plated nut (unassembled)
Panel Thickness: Up to .281 (7.15)

RATINGS
Current: 15 amps

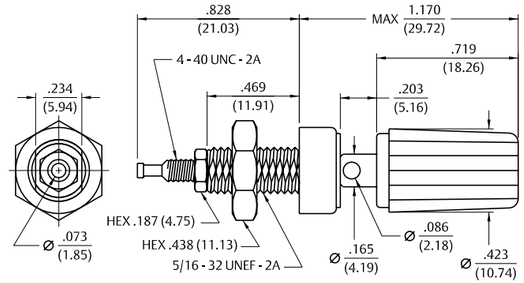
For Standard Banana Plug:
.175 (4.44) Across Flats
FEATURES
- Nickel plated stud with serrated mounting surface prevents turning
- Captive thumb nut .110 (2.79) diameter cross-hole accommodates up to 10 gauge wire

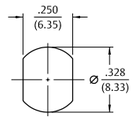
Illustrations are shown in inches (millimeters).

Binding Posts – For Audio Circuitry and RF Circuitry

Insulated Standard

Silver Plating	
Part No.	**Color**
111-0101-001	White
111-0102-001	Red
111-0104-001	Green
111-0103-001	Black
111-0107-001	Yellow
111-0110-001	Blue





Mounting Holes

SPECIFICATIONS
Stud: Brass per QQ-B-626D
Finish: Silver
Insulating Material: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Body Thread Stripping Torque: 6.0 lb. in. (7.0 kg cm)
Panel Thickness: Up to .281 (7.15)

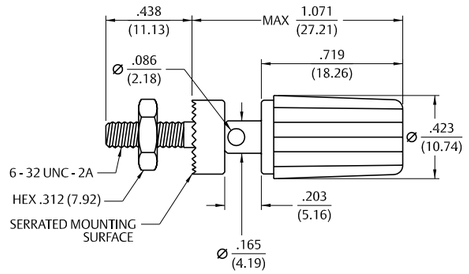
RATINGS
Current: 15 amps
Contact Resistance: 0.010 ohms maximum
Breakdown Voltage: 5700 VRMS minimum†
Stud-To-Panel: 3.3 pF nominal

For Standard Banana Plug: .175 (4.44) Diameter
FEATURES
- Turret terminal
- Captive thumb nut
- Insulated body is flatted to prevent turning
- Nylon UL approved for self-extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Insulated Standard With – Thumb Nut – Grounded Type

Nickel Plating	
Part No.	**Color**
111-0702-001	Red
111-0703-001	Black



SPECIFICATIONS
Stud: Brass per QQ-B-626D
Finish: Nickel
Insulating Material: Nylon 6/6 per ASTM D4066
Hardware: Nickel plated nut (unassembled)
Panel Thickness: Up to .313 (7.95)

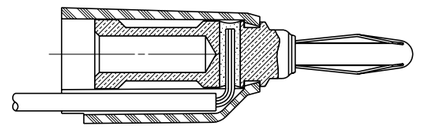
RATINGS
Current: 15 amps

For Standard Banana Plug: .166 (4.23) Diameter
FEATURES
- Accepts standard banana plug from rear
- Built-in strain relief for long life
- Nylon UL approved for self extinguishing

† Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

Assembly Tools and Fixtures (108-108X-001 Series)

Fixture Part No.	Tool Part No.
251-0111-003	251-0115-002



For Standard Stacking Banana Plugs: .175 (4.44) Across Flats
Quick and easy assembly of standard banana plug .175 (4.44) diameter is possible with the assembly tool and fixtures shown here. Strip wire jacket back 3/4" and feed wire through cross hole of metal contact. Fold stripped wire against metal plug body and slide insulated handle over banana plug body and wires. Insert contact wire into housing. Place into fixture. Push tip of tool into rear of contact. Snap contact into place. Handle of tool is curved to fit hand comfortably. Fixture and tip of tool made from tool steel.

Crimp Tool (105-077X-XXX Series)

Tool Part No.	MIL Part No.
144-0000-910	M22520/1-01

For Insulated Standard Small Handle Tip Plugs: .080 (2.00) Diameter and .060 (1.50) Tip Jacks
Quick and easy assembly of standard banana plug .175 (4.44) diameter is possible with the assembly tool and fixtures shown here. Strip wire jacket back 3/4" and feed wire through cross hole of metal contact. Fold stripped wire against metal plug body and slide insulated handle over banana plug body and wires. Insert contact wire into housing. Place into fixture. Push tip of tool into rear of contact. Snap contact into place. Handle of tool is curved to fit hand comfortably. Fixture and tip of tool made from tool steel.

Table of Contents

Part Number and Competitor Cross-Reference Index

Other Information
Assembly Tools 185
Capabilities 190
Cable Information 192
Assembly Instruction 193
Mounting Hole Layouts 194
Numerical Index 274
Competitor Cross Reference 280

3 MMCX Connectors
13 MCX Connectors
39 SMK Connectors
45 SMA Connectors
103 SMB Connectors
131 SMC Connectors
137 SMP Connectors
145 Type N Connectors
153 Shielded Cable Terminations
157 Between-Series Adapters
161 Fixed Length Cable Assemblies
173 Ultra Miniature Connectors (UMC)
181 kwiQMAte ™ Connectors
185 Tools
193 Assembly Instructions
257 Electronic Hardware
274 Index

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Part Number Index

105-0201-200 260
105-0202-200 260
105-0203-200 260
105-0251-001 260
105-0252-001 260
105-0253-001 260
105-0301-001 263
105-0302-001 263
105-0303-001 263
105-0304-001 263
105-0310-001 263
105-0601-001 261
105-0602-001 261
105-0603-001 261
105-0701-001 262
105-0702-001 262
105-0703-001 262
105-0751-001 258
105-0752-001 258
105-0753-001 258
105-0754-001 258
105-0756-001 258
105-0757-001 258
105-0758-001 258
105-0760-001 258
105-0762-001 258
105-0763-001 258
105-0771-001 262
105-0772-001 262
105-0773-001 262
105-0801-001 261
105-0802-001 261
105-0803-001 261
105-0804-001 261
105-0807-001 261
105-1041-001 259
105-1042-001 259
105-1043-001 259
105-1101-001 258
105-1102-001 258
105-1103-001 258
105-1104-001 258
105-1107-001 258
105-2201-201 259
105-2202-201 259
105-2203-201 259
105-2204-201 259
105-2207-201 259
108-0252-001 270
108-0253-001 270
108-0301-001 268
108-0302-001 268
108-0303-001 268
108-0304-001 268
108-0306-001 268
108-0307-001 268
108-0308-001 268
108-0310-001 268
108-0312-001 268
108-0740-001 263
108-0740-102 264
108-0745-001 266
108-0745-002 266
108-0750-001 267
108-0750-002 267
108-0753-102 267
108-0754-001 266
108-0901-001 265
108-0902-001 265
108-0903-001 265
108-0904-001 265
108-0906-001 265
108-0907-001 265
108-0908-001 265
108-0910-001 265
108-0912-001 265
108-0913-001 265
108-1002-001 271
108-1003-001 271
108-1081-001 270
108-1082-001 270
108-1083-001 270
108-1087-001 270
108-1702-101 268
108-1703-101 268
108-1722-101 269
108-1723-101 269
108-1762-101 269
108-1763-101 269
108-2301-801 264
108-2302-621 265
108-2302-801 264
108-2303-621 265
108-2303-801 264
108-2307-801 264
108-2310-801 264
111-0101-001 272
111-0102-001 272
111-0103-001 272
111-0104-001 272
111-0107-001 272
111-0110-001 272
111-0702-001 272
111-0703-001 272
111-2223-001 271
127-0692-001 142
127-0692-101 142
127-0693-001 142
127-0693-101 142
127-0701-201 142
127-0701-602 143
127-0701-612 144
127-0701-801 143
127-0701-802 143
127-0711-601 144
127-0901-801 144
127-0901-811 144
127-0901-821 144
127-1701-201 142
127-1701-602 143
127-1701-612 144
127-1701-801 143
127-1701-802 143
127-1711-601 144
127-1901-821 144
127-2701-201 142
127-2701-602 143
127-2701-612 144
127-2701-801 143
127-2701-802 143
127-2711-601 144
127-2901-821 144
127-3701-201 142
127-3701-602 143
128-0000-901 180
128-0711-201 179
128-0711-202 179
129-0701-301 156
129-0701-302 156
131-1402-101 109
131-1402-101 239
131-1402-116 109
131-1402-116 239
131-1403-001 108
131-1403-001 238
131-1403-016 108
131-1403-016 238
131-1403-101 109
131-1403-101 239
131-1403-116 109
131-1403-116 239
131-1404-001 108
131-1404-001 238
131-1404-016 108
131-1404-016 238
131-1404-101 109
131-1404-101 239
131-1404-116 109
131-1404-116 239
131-1693-101 234
131-1693-116 234
131-1701-371 113
131-1701-376 113
131-1801-371 111
131-1801-376 111
131-3302-001 110
131-3302-001 238
131-3302-006 110
131-3302-006 238
131-3303-001 110
131-3303-001 238
131-3303-006 110
131-3303-006 238
131-3303-401 110
131-3303-401 238
131-3303-406 110
131-3303-406 238
131-3303-501 110
131-3303-501 239
131-3303-506 110
131-3303-506 239
131-3304-401 110
131-3304-401 238
131-3304-406 110
131-3304-406 238
131-3304-501 110
131-3304-501 239
131-3304-506 110
131-3304-506 239
131-3402-001 108
131-3402-001 238
131-3402-016 108
131-3402-016 238
131-3402-101 109
131-3402-101 239
131-3402-116 109
131-3402-116 239
131-3403-001 108
131-3403-001 238
131-3403-016 108
131-3403-016 238
131-3403-021 108
131-3403-021 232
131-3403-026 108
131-3403-026 232
131-3403-101 109
131-3403-101 239
131-3403-116 109
131-3403-116 239
131-3403-401 108
131-3403-401 238
131-3403-406 108
131-3403-406 238
131-3404-001 108
131-3404-001 238
131-3404-016 108
131-3404-016 238
131-3404-021 108
131-3404-021 232
131-3404-026 108
131-3404-026 232
131-3404-101 109
131-3404-101 239
131-3404-116 109
131-3404-116 239
131-3404-401 108
131-3404-401 238
131-3404-406 108
131-3404-406 238
131-3407-001 108
131-3407-001 238
131-3407-006 108
131-3407-006 238
131-3407-011 108
131-3407-011 232
131-3407-016 108
131-3407-016 232
131-3407-101 109
131-3407-101 239
131-3407-106 109
131-3407-106 239
131-3593-401 107
131-3593-401 233
131-3593-406 107
131-3593-406 233
131-3693-001 107
131-3693-001 233
131-3693-016 107
131-3693-016 233
131-3693-101 107
131-3693-101 234
131-3693-116 107
131-3693-116 234
131-3694-401 107
131-3694-401 233
131-3694-406 107
131-3694-406 233
131-3701-201 112
131-3701-206 112
131-3701-211 112
131-3701-216 112
131-3701-231 112
131-3701-236 112
131-3701-261 112
131-3701-266 112
131-3701-271 112
131-3701-276 112
131-3701-301 113
131-3701-306 113
131-3701-341 114
131-3701-346 114
131-3701-401 115
131-3701-406 115
131-3701-411 115
131-3701-416 115
131-3701-441 115
131-3701-446 115
131-3701-501 114
131-3701-506 114
131-3701-511 114
131-3701-516 114
131-3701-621 115
131-3701-626 115
131-3701-631 115
131-3701-636 115
131-3701-801 114
131-3701-806 114
131-3701-811 114
131-3701-816 114
131-3701-821 114
131-3701-826 114
131-3701-831 114
131-3701-836 114
131-3711-201 113
131-3711-301 114
131-3711-302 114
131-3801-201 111
131-3801-216 111
131-3801-231 111
131-3801-236 111
131-3801-301 111
131-3801-316 111
131-3801-811 116
131-3801-816 116
131-3801-821 116
131-3801-826 116
131-3901-401 116
131-3901-406 116
131-3901-411 116
131-3901-416 116
131-6303-401 134
131-6303-401 238
131-6303-406 134
131-6303-406 238
131-6304-401 134
131-6304-401 238
131-6304-406 134
131-6304-406 238
131-6333-401 134
131-6333-401 238
131-6333-406 134
131-6333-406 238
131-6403-001 134
131-6403-001 238
131-6403-006 134
131-6403-006 238
131-6403-101 134
131-6403-101 239
131-6403-106 142
131-6403-106 239
131-6404-001 134
131-6404-001 238
131-6404-006 134
131-6404-006 238
131-6404-101 134
131-6404-101 239
131-6404-106 134
131-6404-106 239
131-6433-001 134
131-6433-001 238
131-6433-006 134
131-6433-006 238
131-6433-101 134
131-6433-101 239
131-6433-106 134
131-6433-106 239
131-6593-401 134
131-6593-401 233
131-6593-406 134
131-6593-406 233
131-6701-201 135
131-6701-206 135
131-6701-211 135
131-6701-216 135
131-6701-301 135
131-6701-401 136
131-6701-406 136
131-6701-411 136
131-6701-416 136
131-6701-831 136
131-6701-836 136
131-6711-201 135
131-8303-401 123
131-8303-401 238
131-8303-406 123
131-8303-406 238
131-8304-401 123
131-8304-401 238
131-8304-406 123
131-8304-406 238
131-8403-001 123
131-8403-001 238
131-8403-006 123
131-8403-006 238
131-8403-011 123
131-8403-011 238
131-8403-016 123
131-8403-016 238
131-8403-101 124
131-8403-101 239
131-8403-106 124
131-8403-106 239
131-8403-111 124
131-8403-111 239
131-8403-116 124
131-8403-116 239
131-8404-001 123
131-8404-001 238
131-8404-006 123
131-8404-006 238
131-8404-011 123
131-8404-011 238
131-8404-016 123
131-8404-016 238
131-8404-101 124
131-8404-101 239
131-8404-106 124
131-8404-106 239
131-8404-111 124
131-8404-111 239
131-8404-116 124
131-8404-116 239
131-8409-001 123
131-8409-001 238
131-8409-006 123
131-8409-006 238
131-8409-101 124
131-8409-101 239
131-8409-106 124
131-8409-106 239
131-8433-001 123
131-8433-001 232
131-8433-006 123
131-8433-006 232
131-8434-001 123
131-8434-001 232
131-8434-006 123
131-8434-006 232
131-8445-001 123
131-8445-001 238
131-8445-006 123
131-8445-006 238
131-8445-011 123
131-8445-011 232
131-8445-016 123
131-8445-016 232
131-8445-101 124
131-8445-101 239
131-8445-106 124
131-8445-106 239
131-8701-201 125
131-8701-206 125
131-8701-211 125
131-8701-216 125
131-8701-251 125
131-8701-256 125
131-8701-261 125
131-8701-266 125
131-8701-301 126
131-8701-306 126
131-8701-311 126
131-8701-316 126
131-8701-501 126
131-8701-506 126
131-8701-601 127

Part Number Index

131-8701-606 127
131-8701-811 128
131-8701-821 128
131-8701-841 127
131-8701-846 127
131-8711-201 126
131-8711-202 126
131-8801-801 128
131-8801-811 128
131-8801-821 128
131-8901-401 129
131-8901-406 129
131-8901-801 129
131-8901-811 129
131-8901-821 129
131-9403-001 118
131-9403-001 235
131-9403-021 118
131-9403-021 232
131-9403-101 118
131-9403-101 237
131-9403-101 239
131-9403-116 237
131-9403-116 239
131-9404-001 118
131-9404-001 235
131-9404-021 118
131-9404-021 232
131-9404-101 118
131-9404-101 237
131-9404-101 239
131-9404-116 237
131-9404-116 239
131-9701-201 119
131-9701-211 119
131-9701-301 119
133-3302-001 17
133-3302-001 207
133-3302-006 17
133-3302-006 207
133-3302-401 17
133-3302-401 207
133-3302-406 17
133-3302-406 207
133-3303-001 17
133-3303-001 207
133-3303-006 17
133-3303-006 207
133-3303-401 17
133-3303-401 207
133-3303-406 17
133-3303-406 207
133-3304-001 17
133-3304-001 207
133-3304-006 17
133-3304-006 207
133-3304-401 17
133-3304-401 207
133-3304-406 17
133-3304-406 207
133-3402-001 16
133-3402-001 207
133-3402-006 16
133-3402-006 207
133-3402-101 17
133-3402-101 210
133-3402-106 17
133-3402-106 210
133-3403-001 16
133-3403-001 207
133-3403-006 16
133-3403-006 207
133-3403-101 17
133-3403-101 210
133-3403-106 17
133-3403-106 210
133-3404-001 16
133-3404-001 207
133-3404-006 16
133-3404-006 207
133-3404-101 17
133-3404-101 210
133-3404-106 17
133-3404-106 210
133-3407-101 17
133-3407-101 210
133-3407-106 17
133-3407-106 210
133-3433-001 16
133-3433-001 207
133-3433-006 16
133-3433-006 207
133-3433-101 17
133-3433-101 210
133-3433-106 17
133-3433-106 210
133-3693-001 16
133-3693-001 206
133-3693-006 16
133-3693-006 206
133-3693-101 16
133-3693-101 206
133-3693-106 16
133-3693-106 206
133-3701-201 18
133-3701-206 18
133-3701-211 18
133-3701-216 18
133-3701-221 18
133-3701-226 18
133-3701-231 19
133-3701-236 19
133-3701-301 20
133-3701-306 20
133-3701-311 20
133-3701-316 20
133-3701-321 20
133-3701-326 20
133-3701-401 22
133-3701-406 22
133-3701-411 22
133-3701-416 22
133-3701-601 22
133-3701-606 22
133-3701-611 23
133-3701-616 23
133-3701-621 23
133-3701-626 23
133-3701-801 21
133-3701-806 21
133-3701-811 21
133-3701-816 21
133-3701-821 21
133-3701-826 21
133-3711-201 19
133-3711-202 19
133-3711-211 19
133-3711-212 19
133-3711-301 20
133-3711-302 20
133-3711-311 20
133-3711-312 20
133-3711-801 22
133-3711-802 22
133-3801-201 18
133-3801-206 18
133-3801-211 18
133-3801-216 18
133-3801-801 23
133-3801-806 23
133-3801-821 23
133-3801-826 23
133-3801-841 21
133-3801-846 21
133-3801-851 21
133-3801-856 21
133-3901-401 23
133-3901-406 23
133-3901-801 23
133-3901-806 23
133-5302-401 26
133-5302-401 207
133-5302-406 26
133-5302-406 207
133-5303-401 26
133-5303-401 207
133-5303-406 26
133-5303-406 207
133-5304-401 26
133-5304-401 207
133-5304-406 26
133-5304-406 207
133-5402-001 26
133-5402-001 207
133-5402-006 26
133-5402-006 207
133-5402-101 26
133-5402-101 210
133-5402-106 26
133-5402-106 210
133-5403-001 26
133-5403-001 207
133-5403-006 26
133-5403-006 207
133-5403-101 26
133-5403-101 210
133-5403-106 26
133-5403-106 210
133-5404-001 26
133-5404-001 207
133-5404-006 26
133-5404-006 207
133-5404-101 26
133-5404-101 210
133-5404-106 26
133-5404-106 210
133-5701-201 27
133-5701-206 27
133-5701-801 27
133-5701-806 27
133-8333-001 31
133-8333-001 209
133-8333-401 32
133-8333-401 209
133-8334-001 31
133-8334-001 209
133-8334-401 32
133-8334-401 209
133-8433-001 31
133-8433-001 209
133-8433-101 31
133-8433-101 211
133-8434-001 31
133-8434-001 209
133-8434-101 31
133-8434-101 211
133-8445-001 31
133-8445-001 209
133-8445-101 31
133-8445-101 211
133-8701-201 32
133-8701-211 32
133-8701-301 33
133-8701-311 33
133-8701-401 33
133-8701-801 33
133-8701-831 35
133-8711-201 32
133-8711-211 32
133-8801-201 32
133-8801-211 32
133-8801-221 32
133-8801-831 35
133-8901-801 33
133-8901-821 34
133-9402-101 208
133-9403-001 37
133-9403-001 207
133-9403-101 37
133-9403-101 208
133-9403-104 208
133-9404-001 37
133-9404-001 207
133-9404-101 37
133-9404-101 208
133-9701-201 38
133-9701-211 38
133-9701-231 38
133-9701-301 38
133-9701-311 38
133-9701-801 38
134-0303-406 240
134-0304-406 240
134-0307-406 240
134-0308-406 240
134-1012-011 158
134-1012-021 158
134-1012-041 159
134-1018-001 159
134-1018-011 159
134-1018-021 159
134-1018-031 159
134-1019-151 160
134-1019-161 160
134-1019-171 160
134-1019-181 161
134-1019-361 180
134-1019-371 180
134-1019-381 180
134-1068-001 34
134-1068-011 34
134-1068-021 35
134-1068-031 35
134-1069-001 130
134-1069-011 130
134-1069-021 130
134-1069-031 130
135-3302-001 7
135-3302-001 205
135-3302-401 7
135-3302-401 205
135-3303-001 7
135-3303-001 204
135-3304-001 7
135-3304-001 204
135-3333-001 7
135-3333-001 204
135-3336-001 7
135-3336-001 205
135-3336-401 7
135-3336-401 205
135-3402-001 7
135-3402-001 202
135-3402-101 6
135-3402-101 200
135-3402-111 6
135-3402-111 201
135-3403-001 7
135-3403-001 203
135-3403-101 6
135-3403-101 201
135-3404-001 7
135-3404-001 203
135-3404-101 6
135-3404-101 201
135-3433-001 7
135-3433-001 203
135-3436-001 7
135-3436-001 202
135-3436-101 6
135-3436-101 200
135-3693-101 6
135-3693-101 198
135-3701-201 8
135-3701-211 8
135-3701-301 8
135-3701-311 8
135-3711-201 8
135-3711-202 8
135-3711-801 9
135-3711-802 9
135-3801-201 9
135-3801-811 9
135-9402-001 12
135-9402-001 205
135-9402-111 12
135-9402-111 199
135-9403-001 12
135-9403-001 204
135-9403-101 12
135-9403-101 199
135-9404-001 204
135-9436-001 12
135-9436-001 205
135-9436-101 12
135-9436-101 200
135-9701-201 12
135-9701-211 12
135-9701-301 13
135-9701-311 13
135-9711-801 13
135-9711-802 13
138-4303-407 150
138-4303-407 249
138-4304-407 150
138-4304-407 249
138-4307-407 150
138-4307-407 252
138-4308-407 150
138-4308-407 252
138-4316-407 150
138-4316-407 252
138-4318-407 150
138-4318-407 252
138-4349-407 150
138-4349-407 252
138-4403-007 150
138-4403-007 243
138-4403-107 150
138-4403-107 245
138-4404-007 150
138-4404-007 243
138-4404-107 150
138-4404-107 245
138-4407-007 150
138-4407-007 244
138-4407-107 150
138-4407-107 245
138-4408-007 150
138-4408-007 244
138-4408-107 150
138-4408-107 245
138-4416-007 150
138-4416-007 244
138-4416-107 150
138-4416-107 246
138-4418-007 150
138-4418-007 244
138-4418-107 150
138-4418-107 246
138-4449-007 150
138-4449-007 244
138-4593-401 149
138-4593-401 251
138-4594-401 149
138-4594-401 251
138-4596-401 149
138-4596-401 251
138-4693-001 149
138-4693-001 247
138-4693-011 149
138-4693-011 248
138-4694-001 149
138-4694-001 247
138-4694-011 149
138-4694-011 248
138-4696-001 149
138-4696-001 247
138-4696-011 149
138-4696-011 248
138-4701-407 151
138-4701-607 151
138-4901-407 152
138-4901-807 151
138-4901-817 152
138-9408-007 241
138-9449-007 241
140-0000-951 187
140-0000-952 187
140-0000-953 187
140-0000-954 188
140-0000-955 187
140-0000-956 188
140-0000-957 189
140-0000-958 189
140-0000-959 189
140-0000-960 189
140-0000-961 189
140-0000-962 189
140-0000-964 189
140-0000-965 189
140-0000-968 189
140-0000-970 187
140-0000-971 187
141-0000-901 186
141-0000-902 186
141-0000-903 186
141-0000-904 188
141-0000-905 186
141-0000-907 187
141-0000-908 188
141-0000-910 187
141-0000-911 186
141-0000-924 186
141-0000-925 186
141-0000-927 186
141-0303-412 99
141-0303-412 219
141-0304-412 99
141-0304-412 219
141-0307-412 99
141-0307-412 219
141-0308-412 99
141-0308-412 219
141-0403-012 99

141-0403-012 219
141-0403-102 99
141-0403-102 224
141-0404-012 99
141-0404-012 219
141-0404-112 99
141-0404-112 224
141-0407-012 99
141-0407-012 219
141-0407-102 99
141-0407-102 224
141-0408-012 99
141-0408-012 219
141-0408-102 99
141-0408-102 224
141-0593-001 98
141-0593-001 214
141-0593-401 98
141-0593-401 214
141-0593-421 98
141-0593-421 222
141-0594-001 98
141-0594-001 214
141-0594-401 98
141-0594-401 214
141-0594-421 98
141-0594-421 222
141-0693-002 97
141-0693-002 214
141-0693-062 97
141-0693-062 222
141-0694-002 97
141-0694-002 214
141-0694-012 97
141-0694-012 214
141-0694-062 97
141-0694-062 222
141-0701-201 100
141-0701-301 100
141-0701-402 100
141-0701-602 101
141-0701-612 101
141-0701-622 101
141-0701-632 101
141-3901-801 102
141-3901-802 102
141-3901-803 102
141-3901-806 102
141-3901-810 102
142-0002-221 155
142-0002-221 253
142-0002-226 155
142-0002-226 253
142-0002-811 156
142-0002-811 254
142-0002-821 156
142-0002-821 254
142-0003-201 155
142-0003-201 253
142-0003-206 155
142-0003-206 253
142-0003-231 155
142-0003-231 253
142-0003-236 155
142-0003-236 253
142-0003-241 155
142-0003-241 253
142-0003-246 155
142-0003-246 253
142-0003-301 155
142-0003-301 253
142-0003-306 155
142-0003-306 253
142-0003-801 156
142-0003-801 254
142-0003-811 156
142-0003-811 254
142-0004-201 155
142-0004-201 253
142-0004-206 155
142-0004-206 253
142-0004-211 155
142-0004-211 253
142-0004-216 155
142-0004-216 253
142-0004-221 155
142-0004-221 253
142-0004-226 155
142-0004-226 253
142-0004-301 155
142-0004-301 253
142-0004-306 155
142-0004-306 253
142-0004-801 156
142-0004-801 254
142-0004-811 156
142-0004-811 254
142-0007-801 156
142-0007-801 254
142-0007-811 156
142-0007-811 254
142-0008-801 156
142-0008-801 254
142-0008-811 156
142-0008-811 254
142-0093-801 155
142-0093-801 254
142-0093-806 254
142-0094-801 155
142-0094-801 254
142-0094-806 254
142-0096-801 155
142-0096-801 254
142-0096-806 254
142-0102-401 55
142-0102-401 230
142-0102-406 55
142-0102-406 230
142-0103-401 55
142-0103-401 230
142-0103-406 55
142-0103-406 230
142-0107-401 55
142-0107-401 230
142-0107-401 230
142-0107-406 55
142-0107-406 230
142-0107-406 230
142-0202-011 55
142-0202-011 230
142-0202-016 55
142-0202-016 230
142-0202-101 55
142-0202-101 231
142-0202-106 55
142-0202-106 231
142-0203-011 55
142-0203-011 230
142-0203-016 55
142-0203-016 230
142-0203-101 55
142-0203-101 231
142-0203-106 55
142-0203-106 231
142-0207-011 55
142-0207-011 230
142-0207-016 55
142-0207-016 230
142-0207-101 55
142-0207-101 231
142-0207-106 55
142-0207-106 231
142-0302-011 54
142-0302-011 217
142-0302-016 54
142-0302-016 217
142-0302-401 54
142-0302-401 225
142-0302-406 54
142-0302-406 225
142-0302-431 54
142-0302-431 217
142-0302-436 54
142-0302-436 217
142-0303-011 54
142-0303-011 219
142-0303-016 54
142-0303-016 219
142-0303-401 54
142-0303-401 225
142-0303-406 54
142-0303-406 225
142-0303-411 54
142-0303-411 219
142-0303-416 54
142-0303-416 219
142-0304-011 54
142-0304-011 219
142-0304-016 54
142-0304-016 219
142-0304-401 54
142-0304-401 225
142-0304-406 54
142-0304-406 225
142-0304-411 54
142-0304-411 219
142-0304-416 54
142-0304-416 219
142-0307-011 54
142-0307-011 219
142-0307-016 54
142-0307-016 219
142-0307-401 54
142-0307-401 225
142-0307-406 54
142-0307-406 225
142-0307-411 54
142-0307-411 219
142-0307-411 220
142-0307-416 54
142-0307-416 219
142-0307-416 220
142-0308-011 54
142-0308-011 219
142-0308-016 54
142-0308-016 219
142-0308-401 54
142-0308-401 225
142-0308-406 54
142-0308-406 225
142-0308-411 54
142-0308-411 219
142-0308-416 54
142-0308-416 219
142-0333-011 219
142-0333-016 219
142-0333-411 54
142-0333-411 219
142-0333-416 54
142-0333-416 219
142-0335-401 54
142-0335-401 220
142-0335-406 54
142-0335-406 220
142-0339-401 54
142-0339-401 220
142-0339-406 54
142-0339-406 220
142-0402-011 53
142-0402-011 217
142-0402-016 53
142-0402-016 217
142-0402-101 53
142-0402-101 224
142-0402-106 53
142-0402-106 224
142-0403-001 225
142-0403-006 225
142-0403-011 53
142-0403-011 219
142-0403-016 53
142-0403-016 219
142-0403-101 53
142-0403-101 224
142-0403-106 53
142-0403-106 224
142-0404-011 53
142-0404-011 219
142-0404-016 53
142-0404-016 219
142-0404-101 53
142-0404-101 224
142-0404-106 53
142-0404-106 224
142-0407-011 53
142-0407-011 219
142-0407-011 220
142-0407-016 53
142-0407-016 219
142-0407-016 220
142-0407-101 53
142-0407-101 229
142-0407-101 224
142-0407-106 53
142-0407-106 224
142-0407-106 229
142-0408-011 53
142-0408-011 219
142-0408-016 53
142-0408-016 219
142-0408-101 53
142-0408-101 224
142-0408-106 53
142-0408-106 224
142-0433-011 53
142-0433-011 219
142-0433-016 53
142-0433-016 219
142-0433-101 53
142-0433-101 224
142-0433-106 53
142-0433-106 224
142-0435-001 53
142-0435-001 220
142-0435-006 53
142-0435-006 220
142-0435-101 53
142-0435-101 229
142-0435-106 53
142-0435-106 229
142-0439-001 53
142-0439-001 220
142-0439-006 53
142-0439-006 220
142-0439-101 53
142-0439-101 229
142-0439-106 53
142-0439-106 229
142-0593-001 52
142-0593-001 214
142-0593-006 52
142-0593-006 214
142-0593-401 52
142-0593-401 214
142-0593-406 52
142-0593-406 214
142-0593-411 52
142-0593-411 214
142-0593-416 214
142-0594-001 52
142-0594-001 214
142-0594-006 52
142-0594-006 214
142-0594-401 52
142-0594-401 214
142-0594-406 52
142-0594-406 214
142-0694-011 50
142-0694-011 214
142-0694-016 50
142-0694-016 214
142-0694-021 51
142-0694-021 215
142-0694-026 51
142-0694-026 215
142-0694-031 51
142-0694-031 215
142-0694-036 51
142-0694-036 215
142-0694-041 51
142-0694-041 215
142-0694-046 51
142-0694-046 215
142-0694-051 51
142-0694-051 216
142-0694-056 51
142-0694-056 216
142-0694-101 50
142-0694-101 213
142-0694-106 50
142-0694-106 213
142-0701-201 56
142-0701-206 56
142-0701-231 56
142-0701-236 56
142-0701-301 57
142-0701-306 57
142-0701-401 62
142-0701-406 62
142-0701-411 62
142-0701-416 62
142-0701-421 56
142-0701-426 56
142-0701-481 66
142-0701-486 66
142-0701-491 56
142-0701-496 56
142-0701-501 57
142-0701-506 57
142-0701-531 62
142-0701-536 62
142-0701-551 57
142-0701-556 57
142-0701-621 67
142-0701-626 67
142-0701-631 67
142-0701-636 67
142-0701-801 60
142-0701-806 60
142-0701-831 60
142-0701-836 60
142-0701-841 60
142-0701-846 60
142-0701-851 60
142-0701-856 60
142-0701-871 61
142-0701-876 61
142-0701-881 60
142-0701-886 60
142-0711-201 57
142-0711-202 57
142-0711-301 57
142-0711-302 57
142-0711-811 61
142-0711-816 61
142-0711-821 59
142-0711-826 59
142-0711-841 59
142-0711-846 59
142-0711-871 60
142-0711-876 60
142-0711-881 60
142-0711-886 60
142-0721-811 60
142-0721-816 60
142-0721-841 61
142-0721-846 61
142-0721-861 60
142-0721-866 60
142-0721-871 61
142-0721-876 61
142-0721-881 62
142-0721-882 62
142-0731-861 61
142-0731-866 61
142-0761-801 92
142-0761-801 228
142-0761-811 92
142-0761-811 228
142-0761-821 92
142-0761-821 228
142-0761-831 92
142-0761-831 228
142-0761-841 93
142-0761-841 228
142-0761-851 93
142-0761-851 228
142-0761-861 93
142-0761-861 228
142-0761-871 93

Part Number Index

142-0761-871 228
142-0761-881 92
142-0761-881 228
142-0761-891 93
142-0761-891 228
142-0771-821 92
142-0771-821 228
142-0771-831 93
142-0771-831 228
142-0791-801 63
142-0791-801 227
142-0791-801 236
142-0791-811 63
142-0791-811 227
142-0791-811 236
142-0791-821 63
142-0791-821 227
142-0791-821 236
142-0801-201 56
142-0801-206 56
142-0801-301 56
142-0801-306 56
142-0801-421 55
142-0801-421 216
142-0801-801 59
142-0801-806 59
142-0801-811 59
142-0801-816 59
142-0801-821 59
142-0801-826 59
142-0801-831 59
142-0801-836 59
142-0901-401 76
142-0901-406 76
142-0901-801 76
142-0901-806 76
142-0901-811 76
142-0901-816 76
142-0901-821 76
142-0901-826 76
142-0901-861 77
142-0901-866 77
142-0901-921 77
142-0901-931 77
142-0901-941 77
142-1000-001 75
142-1000-002 75
142-1000-003 75
142-1000-004 75
142-1000-033 44
142-1403-001 49
142-1403-001 219
142-1403-006 219
142-1404-001 49
142-1404-001 219
142-1404-006 219
142-1407-001 49
142-1407-001 219
142-1407-006 219
142-1408-001 49
142-1408-001 219
142-1408-006 219
142-1701-011 68
142-1701-016 68
142-1701-031 67
142-1701-036 67
142-1701-041 68
142-1701-046 68
142-1701-121 68
142-1701-126 68
142-1701-131 67
142-1701-136 67
142-1701-191 69
142-1701-196 69
142-1701-201 68
142-1701-206 68
142-1701-501 72
142-1701-506 72
142-1701-511 72
142-1701-516 72
142-1701-521 72
142-1701-526 72
142-1701-531 73
142-1701-536 73
142-1701-541 73
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142-1701-616 72
142-1701-621 72
142-1701-626 72
142-1701-631 72
142-1701-636 72
142-1701-641 72
142-1701-646 72
142-1701-701 69
142-1701-706 69
142-1701-821 63
142-1701-821 227
142-1701-821 236
142-1701-831 63
142-1701-831 227
142-1701-831 236
142-1711-001 69
142-1711-006 69
142-1711-011 70
142-1711-016 70
142-1711-021 70
142-1711-026 70
142-1711-031 70
142-1711-036 70
142-1711-061 70
142-1711-066 70
142-1711-511 74
142-1711-516 74
142-1711-521 74
142-1711-526 74
142-1721-001 65
142-1721-006 65
142-1721-011 65
142-1721-016 65
142-1721-021 66
142-1721-026 66
142-1721-031 66
142-1721-036 66
142-1721-041 66
142-1721-046 66
142-1721-051 66
142-1721-056 66
142-1731-006 64
142-1731-011 64
142-1731-016 64
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142-1731-036 64
142-1801-551 74
142-1801-556 74
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142-1801-601 74
142-1801-606 74
142-1801-611 74
142-1801-616 74
142-1801-621 74
142-1801-626 74
142-1901-821 49
142-4303-401 80
142-4303-401 219
142-4303-406 80
142-4303-406 219
142-4304-401 80
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142-4403-001 80
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142-4403-101 80
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142-4403-106 80
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142-4404-006 80
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142-4404-101 80
142-4404-101 224
142-4404-106 80
142-4404-106 224
142-4407-001 80
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142-4407-001 220
142-4407-006 80
142-4407-006 219
142-4407-006 220
142-4407-101 80
142-4407-101 224
142-4407-101 229
142-4407-106 80
142-4407-106 224
142-4407-106 229
142-4408-001 80
142-4408-001 219
142-4408-006 80
142-4408-006 219
142-4408-101 80
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142-4408-106 80
142-4408-106 224
142-4435-001 80
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142-4435-106 80
142-4435-106 229
142-4439-001 80
142-4439-001 220
142-4439-006 80
142-4439-006 220
142-4439-101 80
142-4439-101 229
142-4439-106 80
142-4439-106 229
142-4701-201 81
142-4701-206 81
142-4701-501 81
142-4701-506 81
142-4701-801 81
142-4701-806 81
142-5303-401 84
142-5303-401 219
142-5303-406 84
142-5303-406 219
142-5304-401 84
142-5304-401 219
142-5304-406 84
142-5304-406 219
142-5307-401 84
142-5307-401 219
142-5307-406 84
142-5307-406 219
142-5308-401 84
142-5308-401 219
142-5308-406 84
142-5308-406 219
142-5403-001 84
142-5403-001 219
142-5403-006 84
142-5403-006 219
142-5403-101 84
142-5403-101 224
142-5403-106 84
142-5403-106 224
142-5404-001 84
142-5404-001 219
142-5404-006 84
142-5404-006 219
142-5404-101 84
142-5404-101 224
142-5404-106 84
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142-5407-001 220
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142-5408-006 84
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142-5435-001 84
142-5435-001 220
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142-5439-106 229
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142-9303-411 219
142-9403-011 87
142-9403-011 219
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142-9403-101 224
142-9404-011 87
142-9404-011 219
142-9404-101 87
142-9404-101 224
142-9407-001 87
142-9407-001 219
142-9407-101 87
142-9407-101 224
142-9701-201 88
142-9701-211 88
142-9701-301 88
142-9701-801 89
142-9701-811 89
142-9801-201 88
144-0000-910 187
144-0000-910 273
145-0693-001 43
145-0693-001 212
145-0693-002 43
145-0693-002 212
145-0694-001 43
145-0694-001 212
145-0694-002 43
145-0694-002 212
145-0701-001 43
145-0701-002 43
145-0701-601 43
145-0701-602 43
145-0701-611 43
145-0701-612 43
145-0901-801 44
145-0901-811 44
145-0901-821 44
146-0403-007 184
146-0403-007 256
146-0403-107 184
146-0403-107 255
146-0404-007 184
146-0404-007 256
146-0404-107 184
146-0404-107 255
146-0701-201 184
146-0701-301 184
1-8-0313-001 268
251-0111-003 273
251-0115-002 273
415-0001-006 169
415-0001-012 169
415-0001-018 169
415-0001-024 169
415-0001-030 169
415-0001-036 169
415-0002-006 169
415-0002-012 169
415-0002-018 169
415-0002-024 169
415-0002-030 169
415-0002-036 169
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415-0003-018 168
415-0003-024 168
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415-0015-018 164
415-0015-024 164
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415-0015-036 164
415-0016-006 164
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415-0016-018 164
415-0016-024 164

415-0016-030 164
415-0016-036 164
415-0017-006 164
415-0017-012 164
415-0017-018 164
415-0017-024 164
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415-0017-036 164
415-0018-006 164
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415-0021-018 164
415-0021-024 164
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415-0022-024 165
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415-0024-036 165
415-0025-006 165
415-0025-012 165
415-0025-018 165
415-0025-024 165
415-0025-036 165
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415-0026-006 167
415-0026-012 167
415-0026-018 167
415-0026-024 167
415-0026-036 167
415-0026-048 167
415-0027-006 167
415-0027-012 167
415-0027-018 167
415-0027-024 167
415-0027-036 167
415-0027-048 167
415-0028-006 171
415-0028-012 171
415-0028-018 171
415-0028-024 171
415-0028-036 171
415-0028-048 171
415-0029-006 165
415-0029-012 165
415-0029-018 165
415-0029-024 165
415-0029-036 165
415-0029-048 165
415-0030-006 167
415-0030-012 167
415-0030-018 167
415-0030-024 167
415-0030-036 167
415-0030-048 167
415-0031-006 166
415-0031-012 166
415-0031-018 166
415-0031-024 166
415-0031-036 166
415-0031-048 166
415-0032-006 167
415-0032-012 167
415-0032-018 167
415-0032-024 167
415-0032-036 167
415-0032-048 167
415-0033-006 165
415-0033-012 165
415-0033-018 165
415-0033-024 165
415-0033-036 165
415-0033-048 165
415-0034-006 167
415-0034-012 167
415-0034-018 167
415-0034-024 167
415-0034-036 167
415-0034-048 167
415-0035-006 166
415-0035-012 166
415-0035-018 166
415-0035-024 166
415-0035-036 166
415-0035-048 166
415-0036-006 167
415-0036-012 167
415-0036-018 167
415-0036-024 167
415-0036-036 167
415-0036-048 167
415-0037-012 171
415-0037-024 171
415-0037-036 171
415-0037-048 171
415-0037-060 171
415-0038-012 165
415-0038-024 165
415-0038-036 165
415-0038-048 165
415-0038-060 165
415-0040-012 166
415-0040-024 166
415-0040-036 166
415-0040-048 166
415-0040-060 166
415-0041-012 167
415-0041-024 167
415-0041-036 167
415-0041-048 167
415-0041-060 167
415-0042-012 171
415-0042-024 171
415-0042-036 171
415-0042-048 171
415-0042-060 171
415-0043-012 165
415-0043-024 165
415-0043-036 165
415-0043-048 165
415-0043-060 165
415-0044-012 167
415-0044-024 167
415-0044-036 167
415-0044-048 167
415-0044-060 167
415-0045-012 166
415-0045-024 166
415-0045-036 166
415-0045-048 166
415-0045-060 166
415-0046-012 167
415-0046-024 167
415-0046-036 167
415-0046-048 167
415-0046-060 167
415-0047-012 171
415-0047-024 171
415-0047-036 171
415-0047-048 171
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415-0048-012 171
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415-0064-036 168
415-0064-048 168
415-0065-006 168
415-0065-012 168
415-0065-018 168
415-0065-024 168
415-0065-036 168
415-0065-048 168
415-0066-006 163
415-0066-012 163
415-0066-018 163
415-0066-024 163
415-0067-006 163
415-0067-012 163
415-0067-018 163
415-0067-024 163
415-0068-006 163
415-0068-012 163
415-0068-018 163
415-0068-024 163
415-0069-006 163
415-0069-012 163
415-0069-018 163
415-0069-024 163
415-0070-006 163
415-0070-012 163
415-0070-018 163
415-0070-024 163
415-0070-036 163
415-0071-006 163
415-0071-012 163
415-0071-018 163
415-0071-024 163
415-0071-036 163
415-0072-006 163
415-0072-012 163
415-0072-018 163
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415-0072-036 163
415-0073-006 163
415-0073-012 163
415-0073-018 163
415-0073-024 163
415-0073-036 163
415-0074-006 168
415-0074-012 168
415-0074-024 168
415-0074-036 168
415-0074-048 168
415-0075-006 168
415-0075-012 168
415-0075-024 168
415-0075-036 168
415-0075-048 168
415-0076-012 168
415-0076-024 168
415-0076-036 168
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415-0077-036 168
415-0078-012 168
415-0078-024 168
415-0078-036 168
415-0079-012 168
415-0079-024 168
415-0079-036 168
415-0081-003 166
415-0081-004 166
415-0081-005 166
415-0081-007 166
415-0081-008 166
415-0081-012 166
415-0081-018 166
415-0081-024 166
415-0082-004 166
415-0082-005 166
415-0082-006 166
415-0082-007 166
415-0082-008 166
415-0082-012 166
415-0082-018 166
415-0082-024 166
415-0084-050 174
415-0084-100 174
415-0084-150 174
415-0084-200 174
415-0084-250 174
415-0084-300 174
415-0084-500 174
415-0085-050 174
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415-0102-250 175
415-0104-150 178
415-0104-250 178
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415-0106-150 178
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415-0107-150 178
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415-0108-150 178
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415-0162-006 172
415-0162-012 172
415-0162-024 172
415-0162-036 172
415-0162-048 172
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415-0163-012 172
415-0163-024 172
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415-0165-006 172
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415-0166-012 172
415-0166-024 172
415-0166-036 172
415-0166-048 172
CPN-1 242
CPN-110 242
CPN-142T 242
CPN-16 242
CPN-17 242
CPN-2 242
CPN-68-1 241
CPN-68-13 241
CPN-68-8 241
CPN-8 242
M22520/1-01 273

Competitor Cross Reference

ADC	EMERSON
BNC-1	CPMC-68-35
BNC-2	CPMC-68-2
BNC-3	CPMC-68-33
BNC-4	CPMC-68-3
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401/196	131-3302-001
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402/196	131-3402-001
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9046-9513-001	142-1801-616
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9049-9513-000	142-1701-526
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9076-1113-000	142-1701-011
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9079-9513-000	142-1701-556
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9304-9113-013	142-1701-196
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9413-1113-000	142-0701-411
9424-1513-000	142-0701-701
9424-9513-000	142-0701-706
9453-1083-009	142-0594-401
9453-1083-010	142-0593-401
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9504-9113-031	142-1701-536
9508-9113-001	142-1701-646
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9576-9113-001	142-1701-586
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9609-1513-000	142-0701-531
9609-9513-000	142-0701-536
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9650-1113-000	142-0701-201

AMP	SEE TYCO/AMP
AMP	EMERSON
221984-1	CPFI-UG88-2
221984-5	CPFI-UG88-3
221984-7	CPFI-UG88-1
221988-1	CP-AD506
222165-2	CP-AD503
222319-1	CP-AD512
222321-1	CP-AD809
222428-1	CPFI-UG89-2
222506-2	CPMC-TNC-2
222506-4	CPMC-TNC-13
225395-1	CPMC-88-1
225395-2	CPMC-88-2
225395-5	CPMC-88-1
225395-6	CPMC-88-13
225395-7	CPM-88-19
225395-8	CPM-88-20
225395-9	CPMC-88-14
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225542-1	142-0307-016
225608-9	142-0307-416
225609-1	142-0407-101
225609-4	142-0403-101
225661-2	CPN-1
225886-4	CPMC-88-26
226279-1	CPL-259-1
226279-2	CPL-259-8
226279-3	CPL-259-2
226600-1	MINI-UHF-1
227000-5	CPMC-TNC-1
227000-7	CPMC-TNC-2
227079-1	CPMC-88-1
227079-2	CPMC-88-13
227079-3	CPMC-88-2
227079-5	CPMC-88-1
227079-7	CPMC-88-2
227079-9	CPMC-88-1
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227633-1	131-6701-416
227677-1	CP-BNC-PC-009
227726-3	CP-AD520
227754-1	CP-1094-U
227754-2	CP-1094-U
227754-3	CP-1094-U
227945-2	CP-AD850
227945-5	CP-AD850
227839-1	CP-TNC-PC-002
228226-3	CP-AD556
227984-1	CPFI-UG88-2
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228026-3	131-6403-006
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228030-1	131-6403-106
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228214-2	131-3402-116
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228226-1	CP-AD556
228509-9	CP-625U
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3-227079-1	CPMC-88-5
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3-227079-7	CPMC-88-14
3-227086-6	CPN-1
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329518	CP-AD505
330024	CP-AD556
331350	CPMC-88-2
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4-227079-3	CPMC-88-1
4-227079-9	CPMC-88-10
4-331350-0	CPMC-88-3
413592-2	CP-AD505
413592-9	CP-AD505
413771-3	CP-89-19-BM1
414160-7	CPN-68-13
414160-9	CPN-68-1
414168-3	CP-TNC-89-19-BM
414265-1	CPFI-UG88-1
414265-3	CPFI-UG89-2
414265-4	CPFI-UG88-10
414265-5	CPFI-UG88-3
414311-1	CP-AD506
414414-1	CP-AD555
414459-1	CP-BNC-PC-016
414580-2	CPFI-UG88-1
414580-3	CPFI-UG89-2
414580-5	CPFI-UG88-10
414586-1	CPMC-88-1
414586-5	CPMC-88-1
414666-1	CP-AD503
51751-1	131-6303-401
51751-3	131-6303-401
51753-1	131-6403-101
51753-4	131-6403-101
5-227079-8	CPMC-88-3
5-331350-3	CPMC-88-2
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5818-5003-10	142-0003-246
5818-5005-10	142-0002-226
5831-5002-10	133-3402-006
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6-227079-7	CPMC-88-11
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BNC58J	CP-89-1
BNC58PC	CPMC-88-1
BNC58PP	CPMC-88-11
BNC58PTV	CPFI-UG-88-1
BNC59HPC	CPMC-88-2
BNC59J	CP-89-2
BNC59JTW	CPFI-UG89-2
BNC59P	CPMC-88-2
BNC59PC	CPMC-88-2
BNC59PC75	CPMC-78-2
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BNC59PPC	CPMC-88-10
BNC59PTW	CPFI-UG88-2
BNC59PTWP	CPFI-UG88-10
BNC8281HPS	CPMC-88-3
BNCBHS	CP-AD556
BNCILS	CP-AD555
BNCISJ	CP-AD520
BNCTC	CP-AD505
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NP8C	CP-N-1
TNC58P	CPMC-TNC-1
TNC58PC	CPMC-TNC-1
TNC59P	CPMC-TNC-2
TNC59PC	CPMC-TNC-2
TNCBHS	CP-AD356
TNCILS	CP-AD355

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27-10	131-6303-401
27-101	131-6701-401
27-175	131-1801-371
27-175	131-3801-301
27-2	131-3303-001
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27-5	131-3901-401
27-5050	131-3693-001
27-5052	131-1693-101
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27-845	131-6303-401
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2900	CP-AD512
2925	CP-AD512
5575	CP-1094U
12025	CP-AD500
17450	CP-AD506
34525	CPN-2
36650	CPMC-88-14
36875	CPMC-88-13
68175	CPMC-88-2
79100	CP-AD356
79675	CP-AD300
31-10	CP-AD520
31-10-75-RFX	CP-AD520
31-10-RFX	CP-AD520
31-203	CP-AD519
31-203-RFX	CP-AD519
31-208	CP-AD505
31-208RFX	CP-AD505
31-217	CP-AD807
31-218	CP-AD511
31-218-RFX	CP-AD511
31-219	CP-AD555
31-219RFX	CP-AD555
31-2208	CP-AD505
31-221	CP-1094U
31-221-RFX	CP-1094U
31-2218	CP-AD511
31-2221	CP-1094U
31-2242-RFX	CPM-TNC-19
31-2315-RFX	CPM-TNC-19
31-2318-RFX	CP-TNC-89-19-BM
31-236	CP-1094U
31-2367-RFX	CPMC-TNC-1
31-2368-RFX	CPMC-TNC-1
31-2373	CPMC-TNC-13
31-242	CPM-88-20
31-242-RFX	CPM-88-20
31-245-RFX	CP-79-20-BM1
31-28	CP-AD500
31-315	CPM-88-19
31-315-RFX	CPM-88-19
31-318-RFX	CP-89-19-BM1
31-320	CPMC-88-1
31-320-1006	CPMC-88-11
31-320-RFX	CPMC-88-1
31-321	CPMC-88-2
31-321-1 RFX1	CPMC-88-2
31-321-1000	CPMC-88-3
31-321-RFX1	CPMC-88-2
31-3220	CP-AD521
31-323	CPMC-88-14
31-325	CPMC-88-18
31-326	CPMC-88-13
31-326-RFX	CPMC-88-3
31-4791	CP-AD355
31-4791-RFX	CP-AD355
31-4803	CP-AD521
31-4803-RFX	CP-AD580
31-5136	CPFI-UG88-2
31-5136-RFX	CPFI-UG88-2
31-5137	CPFI-UG88-1
31-5137-RFX	CPFI-UG88-1
31-5138	CPFI-UG89-2
31-5141	CPMC-88-18
31-5151	CPFI-UG88-3
31-5156	CPMC-88-2
31-5157	CPMC-TNC-2
31-5369-RFX	CPFI-UG88-10
31-5493-RFX	CP-BNCPC-007
31-5556-RFX	CP-88-2
31-5557-RFX	CP-88-1
31-5558-RFX	CPMC-88-5
31-5560-RFX	CP-88-10
31-5633	CP-BNCPC-005
31-5640-RFX	CP-BNCPC-009
31-5888-RFX	CP-TNC-PC-002
31-5893-RFX	CP-AD355
31-5900	CPMC-88-21
31-5912-RFX	CPMC-88-19
31-5913-RFX	CPMC-78-20
31-5976-50-RFX	CP-BNCPC-001
31-5980-RFX	CP-AD558
31-6-RFX	CP-BNC-CAP-1
31-70008	CPMC-68-2
31-70008	CPMC-78-2
31-70036	CP-AD705
31-70222	CPMC-78-3
31-70234	CPMC-68-45
31-70235	CPMC-68-3
31-70236	CPMC-68-18
31-70237	CPMC-68-35
31-70238	CPMC-68-33
31-71008	CPMC-78-2
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31-71008-RFX	CPMC-78-2
31-71013	CPMC-68-20
31-71032	CPMC-78-3
31-71042-RFX	CP-BNCPC-012
31-71043-RFX	CP-BNCPC-010
31-71047-10-RFX	CP-BNCPC-016
31-71058-RFX	CP-BNCPC-008
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31-830	CP-AD809
31-9	CP-AD503
31-9-RFX	CP-AD503
36650-3RFX1	CPMC-88-11
36650-RFX	CPMC-88-11
37-71008-RFX	CPMC-78-2
68175-1004	CPMC-88-2
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68175-5-RFX	CPMC-88-2
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82-4426-11-RFX	CPN-8
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82-61	CPN-8
82-64	CP-AD803
82-97-RFX	CP-AD801
83-15P-15-RFX	CP-AD250
83-1F	CP-AD207
83-1J	CP-AD204
83-1J-RFX	CP-AD204
83-1R	CP-AD206
83-1R-RFX	CP-AD206
83-58FCP-RFX	CPL-259-1
83-58SCP	CPL-259-1
83-58SCP-RFX	CPL-259-1
83-59DCP	CPL-259-2
83-59DCP-RFX	CPL-259-2
83-85P	CPL-259-8
83-85P-RFX	CPL-259-8
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901-165	CP-AD583
901-166	CP-AD508
901-130	142-0207-101
901-140	142-0203-101
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901-144-8RFX	142-0701-201
901-149	142-0407-101
901-155	142-0403-001
901-168	CP-AD311
901-191	142-0901-401
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901-256	142-0103-401
901-276	142-0901-821
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901-293	CP-AD818
901-294	CP-AD810
901-295	CP-AD819
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901-303	142-0901-811
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901-9210-2	142-0593-401
901-9215	142-0701-631
901-9220	142-0701-411
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901-9244-2	142-0701-621
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901-9511-12SFC	142-0404-016
901-9511-1S	142-0408-016
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901-9880-RFX	142-0407-101
901-9881-RFX	142-0403-101
901-9889-RFX	142-0701-411
901-9890-RFX	142-0701-401
901-9891-RFX	142-1701-131
901-9892-RFX	142-0701-631
901-9893-RFX	142-0701-621
901-9894-RFX	142-0801-301
901-9895-RFX	142-0801-201
901-9940-RFX	142-0694-011
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901-9944-RFX	142-0594-001
901-9945-RFX	142-0593-401
901-9946-RFX	142-0594-401
901-9951-RFX	142-0693-101
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901-9955-RFX	142-0307-411
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901-9979-RFX	142-1701-611
901-9984-RFX	142-0901-811
901-9985-RFX	142-0901-801
901-9986-RFX	142-0901-401
901-9987-RFX	142-0901-821
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901-B2501-520	CP-AD508
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903-407J-51R	131-3701-421
903-408J-52R	131-6701-411
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903-572J-52RX	131-6701-401
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908-24100	135-3701-301
908-41200	135-3402-001
908-41300	135-3403-001
908-41500	135-3404-001
908-42300	135-3303-001
908-43200	135-3402-101
908-43300	135-3403-101
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BNC-AS-JJ	CP-AD555
BNC-PC2C-P5962	CP-88-10
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Competitor Cross Reference

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BNC-T-JPJ CP-AD505
TNC-A5-JJ CP-AD355
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AUTOMATIC ..... EMERSON
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Sl333-2704-308 142-0701-411

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32JR110-1 131-3701-411
32JR111-1 131-3701-301
32JR122-1 131-3701-341
32JR189-1 131-3711-201
32P100-1 131-1403-001
32P100-6 131-3402-001
32P111-1 131-1403-101
32P111-13 131-1402-101
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37JR110-1 131-6701-301
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BIRNBACH ..... EMERSON
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3131-15-1 142-1701-511
3131-15-9 142-1701-516

Competitor Cross Reference

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HH SMITH ..... EMERSON
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455-108 108-0308-001
455-112 108-0312-001
455-113 108-0313-001
456-101 108-0301-001
456-102 108-0302-001
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456-112 108-0312-001
456-113 108-0313-001
457-10X 108-030X-001
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479-10X 108-030X-001
491-101 105-0301-001
491-102 105-0302-001
491-103 105-0303-001
491-104 105-0304-001
491-105 105-0310-001
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492-102 105-0302-001
492-103 105-0303-001
492-104 105-0304-001
492-105 105-0310-001

HUBER-SUHNER ..... EMERSON
11MCX-50-2-10 133-3403-001
11MCX-50-1-10 133-3402-001
11MCX-50-2-3 133-3693-001
11MMCX-50-1-1 135-3402-001
11MMCX-50-1-2 135-3436-001
11SMA-50-2-42 142-0403-011
11SMA-50-2-65 142-0693-001

Competitor Cross Reference

11SMA-50-3-42	142-0694-031
11SMA-50-3-64	142-0694-011
11SMA-50-3-65	142-0694-001
11SMB-50-2-13	131-3693-001
11SMB-50-1-10	131-3402-001
11SMC-50-2-10/111	131-6403-001
16MCX-50-1-5	133-3402-101
16MCX-50-2-5/111	133-3403-101
16MCX-50-2-5/133	133-3403-106
16MCX-50-2-3	133-3693-101
16MMCX-50-1-1	135-3402-101
16MMCX-50-1-2	135-3436-101
16MMCX-50-2-1	135-3693-101
16MMCX-50-2-4	135-3403-101
16MMCX-50-2-6	135-3404-101
16SMA-50-2-45	142-0403-101
16SMA-50-2-3	142-0693-101
16SMA-50-2-3	142-0694-101
16SMB-50-1-20	131-1402-101
16SMB-50-2-20	131-1403-101
16SMC-50-2-20	131-6403-101
21MCX-50-1-10	133-3302-001
21MCX-50-2-10	133-3303-001
21MMCX-50-1-1	135-3302-001
21MMCX-50-1-2	135-3303-001
22MCX-50-0-2	133-3701-401
22SMA-50-0-44	142-0701-401
22SMB-50-0-11	131-3701-421
22SMB-50-0-2	131-3701-411
22SMB-50-0-3	131-3701-401
22SMC-50-0-2	131-6701-411
22SMC-50-0-3	131-6701-401
23SMA-50-0-41	142-0701-621
23SMA-50-0-44	142-0701-631
23SMA-50-0-120	142-1701-201
23SMA-50-0-122	142-1701-191
23SMA-50-0-170	142-1701-206
23SMA-50-0-172	142-1701-196
24MCX-50-1-10	133-3302-401
24MCX-50-1-10	133-3303-401
24SMA-50-2-41	142-0593-401
24SMA-50-3-41	142-0594-401
24SMC-50-2-10C/111	131-6303-401
27SMA-50-0-1	142-0701-531
27SMA-50-0-51	142-0701-536
28SMA-50-0-1	142-0701-701
28SMA-50-0-51	142-0701-706
31MCX-50-0-1	133-3901-801
34SMB-50-0-2	131-3901-401
81MCX-50-0-1	133-3801-201
81MMCX-50-0-1	135-3801-201
81SMB-50-0-1/111	131-3801-201
82MCX-50-0-1/111	133-3701-201
82MCX-50-0-1/133	133-3701-206
82MCX-50-0-10	133-3701-231
82MCX-50-0-2	133-3701-201
82MMCX-50-0-1	135-3701-201
82SMA-50-0-41	142-0701-201
82SMB-50-0-1/111	131-1701-201
82SMC-50-0-1	131-6701-201
83MCX-0-2-5	142-0003-231
83SMC-0-2-2	142-0003-201
84SMB-50-0-1	131-1801-371
85 MCX-50-0-1	133-3701-301
85MMCX-50-0-1	135-3701-301
85SMA-50-0-44	142-0701-301
85SMB-50-0-1	131-1701-371
85SMC-50-0-1/111	131-6701-301
86SMC-50-2-2	142-0003-301

KEYSTONE ..... EMERSON

6000	105-0301-001
6001	105-0302-001
6002	105-0303-001
6003	105-0304-001
6005	105-0310-001
6006	105-0771-001
6007	105-0772-001
6008	105-0773-001
6012	105-0201-200
6013	105-0202-200
6014	105-0203-200
6015	105-0204-200
6017	105-0210-200
6018	105-0801-001
6019	105-0802-001
6020	105-0803-001
6021	105-0804-001
6022	105-0807-001
6023	105-0810-001
6024	105-0251-001
6025	105-0252-001
6026	105-0253-001
6030	105-0601-001
6031	105-0602-001
6032	105-0603-001
6033	105-0604-001
6034	105-0607-001
6035	105-0610-001
6036	105-0851-001
6037	105-0852-001
6038	105-0853-001
6039	105-0857-001
6040	105-0854-001
6041	105-0860-001
6042	105-2201-201
6043	105-2202-201
6044	105-2203-201
6045	105-2207-201
6046	105-2204-201
6048	105-1101-001
6049	105-1102-001
6050	105-1103-001
6051	105-1107-001
6052	105-1104-001
6053	105-1110-001
6054	105-0751-001
6055	105-0752-001
6056	105-0753-001
6057	105-0757-001
6058	105-0754-001
6059	105-0760-001
6060	105-2201-105
6061	105-2202-105
6062	105-2203-105
6063	105-2207-105
6064	105-2204-105
6066	105-2201-101
6067	105-2202-101
6068	105-2203-101
6069	105-2207-101
6070	105-2204-101
6072	108-0753-001
6076	108-1002-001
6077	108-1003-001
6078	108-0302-001
6079	108-0303-001
6080	108-1762-101
6081	108-1763-101
6082	108-1762-101
6083	108-1763-101
6084	108-1702-101
6085	108-1703-101
6088	108-0252-001
6089	108-0253-001
6091	108-0902-001
6092	108-0903-001
6093	108-0745-001
6094	108-0745-002
6095	108-0740-102
7004	111-0102-001
7005	111-0103-001
7006	111-0702-001
7007	111-0703-001
552-4	108-0754-001
6074-1	108-0750-001
6074-2	108-0750-002
872-1	142-0594-401
872-11	142-0302-401
872-12	142-0303-401
872-8	142-0593-401
873-4	142-0594-001
873-9	142-0593-001
874-1	142-0701-401
874-5	142-0701-411
875-10-M09	142-0693-001
875-13	142-0403-001
875-4-M09	142-0694-031
875-8-M09	142-0694-001
876-1	142-0407-101
876-6	142-0403-101
877-1	142-0701-631
877-2	142-0701-621
877-21	142-0701-301
879-13	142-0901-401
879-2-M09	142-0901-811
879-3	142-0901-801

KINGS ..... EMERSON

1209-1-15-MA9	CP-AD810
1209-10	CP-AD803
1209-13	CP-AD850
1209-18	CP-AD807
1209-7	CP-AD809
2025-36-9	CPMC-78-2
2025-37-9	CPMC-78-3
2025-44-9	CPMC-68-33
2025-51-9	CPMC-78-2
2025-59-9	CPMC-78-2
2025-6-9-MO6	CPMC-78-2
2025-7-9	CPMC-78-3
2029-16-5	CP-AD705
2029-16-9	CP-AD705
2029-17-9	CP-AD557
2029-3-5	CP-AD705
2065-1-9	CPMC-68-2
2065-2-9	CPMC-68-35
2065-3-9	CPMC-68-50
2065-5-9	CPMC-68-20
2065-6-9	CPMC-68-3
2065-7-9	CPMC-68-2
2065-10-9	CPMC-68-36
2065-10-9	CPMC-68-45
2065-11-9	CPMC-68-34
759-1	CP-AD555
759-3	CP-AD505
759-4	CP-AD503
759-5	CP-AD511
879-11-15-MA9	CP-AD507
879-5-15-MA9	CP-AD508
KA-59-103	CPMC-TNC-1
KA-59-225	CPMC-TNC-1
KA-59-230	CPMC-TNC-13
KA-59-231	CPMC-TNC-1
KA-59-232	CPMC-TNC-2
KA-59-263	CPMC-TNC-2
KA-59-265	CPMC-TNC-1
KA-59-287	CPMC-TNC-1
KA-59-292	CPMC-TNC-13
KA-59-385-MO6	CPMC-TNC-2
KA-59-406-MO6	CPMC-TNC-1
KA-59-44	CPMC-TNC-1
KA-59-45	CPMC-TNC-13
KA-59-46	CPMC-TNC-2
KA-59-57	CPMC-TNC-13
KA-59-69	CPM-TNC-19
KA-59-86	CPMC-TNC-13
KA-59-94	CPMC-TNC-2
KA-91-01	CP-AD355
KA-91-05	CP-AD306
KA-91-09	CP-AD355
KA-91-18	CP-AD300
KA-99-114-MO6	CP-AD356
KA-99-59	CP-AD300
KA-99-62	CP-AD355
KC-59-104	CPMC-88-13
KC-59-107	CPMC-88-12
KC-59-115	CPMC-88-13
KC-59-116	CPMC-88-13
KC-59-123	CPMC-88-1
KC-59-128	CPMC-88-2
KC-59-152	CPMC-88-19
KC-59-162	CPMC-88-13
KC-59-167	CPMC-88-13
KC-59-180	CPMC-88-3
KC-59-181	CPMC-88-3
KC-59-223	CPMC-88-18
KC-59-279	CPMC-88-13
KC-59-290	CPMC-88-1
KC-59-291	CPMC-88-1
KC-59-293	CPMC-88-1
KC-59-294	CPMC-88-2
KC-59-300	CPMC-88-3
KC-59-303	CPMC-88-13
KC-59-306	CPMC-88-18
KC-59-307	CPMC-88-18
KC-59-346	CPMC-88-13
KC-59-347	CPMC-88-1
KC-59-348	CPMC-88-1
KC-59-362	CPMC-88-19
KC-59-397	CPMC-88-2
KC-59-399	CPMC-88-13
KC-59-400	CPMC-88-1
KC-59-414	CPMC-88-1
KC-59-414-MO6	CPMC-88-1
KC-59-415	CPMC-88-12
KC-59-416	CPMC-88-14
KC-59-416-MO6	CPMC-88-14
KC-59-417	CPMC-88-13
KC-59-417-MO6	CPMC-88-13
KC-59-421	CPMC-88-1
KC-59-422	CPMC-88-13
KC-59-423	CPMC-88-1
KC-59-465	CPMC-88-2
KC-59-482	CPMC-88-2
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KC-59-616-MO6	CPMC-88-3
KC-59-632-MO6	CPMC-88-1
KC-59-655-MO6	CPMC-88-14
KC-59-78	CPMC-88-1
KC-59-79	CPMC-88-1
KC-59-80	CPMC-88-13
KC-59-95	CPMC-88-19
KC-59-98	CPMC-88-1
KC-79-106	CP-1094-U
KC-79-106	CP-1094-U
KC-79-109	CP-AD519
KC-79-121	CP-1094-U
KC-79-123	CP-AD519
KC-79-131	CP-1094-U
KC-79-132	CP-AD519
KC-79-35	CP-1094-U
KC-79-46	CP-1094-U
KC-99-20	CP-AD506
KC-99-30	CP-AD555
KC-99-31	CP-AD505
KC-99-32	CP-AD511
KC-99-33	CP-AD556
KC-99-34	CP-AD500
KC-99-35	CP-AD503
KC-99-37	CP-AD506
KC-99-40	CP-AD521
KC-99-42	CP-AD500
KC-99-44	CP-AD555
KC-99-52	CP-AD505
KC-99-54	CP-AD521
KC-99-56	CP-AD511
KC-99-64	CP-AD505
KC-99-95-MO6	CP-AD556
KN-59-132	CPN-8
KN-59-204-MO6	CPN-1
KN-59-207	CP-AD802
KN-59-273-MO6	CPN-2
KN-99-35	CP-AD809
KN-99-36	CP-AD809
KN-99-44	CP-AD800
KN-99-46	CP-AD807
KN-99-50	CP-AD850
KN-99-69	CP-AD803
KU-59-22	CP-AD250
KU-59-35	CPL-259-2
KU-59-48	CPL-259-8
KU-59-53	CPL-259-1
KU-99-08	CP-AD250
PL-259	CP-AD250
UG-224/U	CP-AD207
UG-57 B/U	CP-AD800
UG-914/U	CP-AD555

MA/COM ..... SEE TYCO/AMP

MOLEX ..... EMERSON

73301-1812	142-0694-001
73301-1912	142-0693-001
73303-1812	142-0594-001
73303-1912	142-0593-001
73304-1812	142-0594-401
73304-1912	142-0593-401
73312-1212	142-0403-001
73313-1122	142-0407-101
73313-1222	142-0403-101
73314-1112	142-0207-011
73314-1212	142-0203-011
73315-1122	142-0207-101
73315-1222	142-0203-101
73324-1212	142-0303-401
73327-1212	142-0103-401
73333-5002	142-0701-631
73334-5002	142-0701-621
73352-5002	142-0701-401
73355-5002	142-0901-811
73356-5002	142-0901-821
73357-5002	142-0901-801
73359-5002	142-0901-401
73446-1212	133-3403-001
73446-1412	133-3402-001
73447-1212	133-3403-101
73447-1412	133-3402-101
73448-1922	133-3693-101
73452-1212	133-3303-001
73453-5002	133-3701-301
73454-5002	133-3701-231
73455-5002	133-3701-201
73457-5002	133-3701-401

PHOENIX ..... EMERSON

09-0450-00	131-3801-201
09-0800-677	131-1403-001
09-1080-00	131-3701-401
09-1080-01	131-3701-411
09-1450-04	131-3701-201
09-2800-0400	131-1402-101
09-2800-0670	131-1403-101
09-2800-2670	131-1404-101
09-3450-00	131-1701-371
0909-1180-00	131-3901-401
10-0800-0670	131-6403-001
10-0800-2670	131-6404-001
10-1080-00	131-6701-401
10-1080-01	131-6701-411
10-1450-00	131-6701-201
10-2800-0670	131-6403-101
10-2800-2670	131-6404-101
10-3450-0	131-6701-301
13-0200-0860	133-3693-001
13-0450-00	133-3801-201
13-0900-0400	133-3402-001
13-0900-0670	133-3403-001
13-0900-2670	133-3404-001
13-1450-00	131-3701-201
13-1900-0400	133-3302-001
13-1900-0670	133-3303-001
13-1900-2670	133-3304-001
13-2200-0860	133-3693-101
13-2800-0400	133-3402-101
13-2800-0670	133-3403-101
13-2800-2670	133-3404-101
13-3450-00	131-3701-301
20-1265-1410G	142-0594-401
20-1464-00G	142-0701-411
20-1565-0400G	142-0102-401
20-1565-0670G	142-0103-401
20-1865-0402G	142-0302-401
20-1865-672G	142-0303-401
20-2200-0860G	142-0693-101
20-2200-1410G	142-0694-101
20-2450-00G	142-0801-301
20-2500-0400G	142-0202-101
20-2500-0670G	142-0203-101
20-2500-1200G	142-0207-101
20-2800-0400G	142-0402-101
20-2800-0670G	142-0403-101
20-2800-1200G	142-0407-101
20-3450-00G	142-0701-301
20-3450-65G	142-0701-501
2020-0000-00G	142-0901-811
2020-0100-00G	142-0901-821
2020-1100-00G	142-0901-801
2020-1165-00G	142-0901-401
32-2800-0400	135-3402-101
32-2800-0670	135-3403-101
32-2800-2670	135-3404-101
33-0900-0400	135-3402-001
33-0900-0670	135-3403-001
33-0900-2670	135-3404-001
33-1442-00	135-3701-201
33-1486-00	135-3711-801
33-2200-086	135-3693-101

POMONA ..... EMERSON

3259	108-0754-001
3263	108-0750-001
4511	108-0750-002
1581-0	108-2303-621
1581-2	108-2302-621

RADIALL ..... EMERSON

R112075	131-6403-001
R112186	131-6403-101
R112307	131-6303-401
R112426	131-6701-201
R112553	131-6701-411
R112554	131-6701-401
R112665	131-6701-301
R113053	133-3693-001
R113053020	133-3693-006
R113081	133-3402-001
R113081020	133-3402-006
R113082	133-3403-001
R113082020	133-3403-006
R113083	133-3404-001
R113083020	133-3404-006
R113153	133-3693-101
R113153020	133-3693-106
R113181	133-3402-101
R113181020	133-3402-106
R113182	133-3403-101
R113182020	133-3403-106
R113183	133-3404-101
R113183020	133-3404-106
R113236	133-3302-001
R113236020	133-3302-006
R113240	133-3303-001
R113240020	133-3303-006
R113241	133-3304-001
R113241020	133-3304-006
R113280280100	142-0003-231
R113280280120	142-0003-236
R113306	133-3302-401
R113306020	133-3302-406
R113310	133-3303-401
R113310020	133-3303-406
R113311	133-3304-401
R113311020	133-3304-406
R113426	133-3701-201
R113426020	133-3701-206
R113427	133-3701-231
R113427020	133-3701-236
R113553	133-3701-401
R113553020	133-3701-406
R113665	133-3701-301
R113665020	133-3701-306
R113704	133-3901-801
R113704020	133-3901-806
R114-237	131-3302-001
R114053	131-3693-001
R114073134	131-3402-001
R114073134	131-3402-001
R114075134	131-3403-001
R114075134	131-3403-001
R114082	131-1403-001
R114169	131-1693-101
R114183	131-1402-101
R114186	131-1402-101
R114222	131-3593-401
R114237	131-3302-001
R114238	131-3303-001
R114239	131-3303-001
R114426	131-1701-201
R114553	131-3701-411
R114554	131-3701-401
R114566	131-3701-421
R114665	131-1701-371
R114720	131-3901-401
R125052	142-0693-001
R125054	142-0694-031
R125055	142-0694-001
R125072	142-0403-011
R125072001	142-0403-016
R125072008	142-0404-011
R125073	142-0403-001
R125075	142-0407-011
R125075001	142-0407-016
R125076	142-0408-011
R125076001	142-0408-016
R125091	142-0203-011
R125172	142-0403-101
R125175	142-0407-101
R125222	142-0593-001
R125225	142-0594-001
R125237001	142-0307-016
R125238	142-0308-011
R125238001	142-0308-016
R125325	142-0594-401
R125326	142-0593-401
R125403	142-0701-631
R125553	142-0701-401
R125560	142-0701-411
R125680	142-0701-301
R125703	142-0901-811
R125704	142-0901-821
R125705	142-0901-801
R125720	142-0901-401

RETCONN	EMERSON
350-060-0040H	142-0801-201
350-060-0040N	142-0801-206
350-700-0360H	142-0202-011
350-700-0360N	142-0202-016
350-700-0630H	142-0203-011
350-700-0630N	142-0203-016
350-700-1161H	142-0207-011
350-700-1161N	142-0207-016
350-800-0630H	142-0403-001
350-800-0630N	142-0403-006
350-900-0630H	142-0403-011
350-900-0630N	142-0403-016
350-900-0631H	142-0404-011
350-900-0631N	142-0404-016
350-900-1160H	142-0407-011
350-900-1160N	142-0407-016
350-900-1161H	142-0408-011
350-900-1161N	142-0408-016
351-060-0040H	142-1701-201
351-060-0040N	142-1701-206
351-065-0000H	142-0701-631
351-065-0000N	142-0701-636
351-066-0000H	142-0701-621
351-066-0000N	142-0701-626
351-066-0040H	142-1701-131
351-066-0040N	142-1701-136
351-075-0001H	142-0701-401
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351-075-0002H	142-0701-411
351-075-0002N	142-0701-416
351-875-0360H	142-0302-401
351-875-0360N	142-0302-406
351-875-0630H	142-0303-401
351-875-0630N	142-0303-406
351-875-1161H	142-0308-401
351-875-1161N	142-0308-406
351-900-0630H	142-0303-011
351-900-0630N	142-0303-016
351-900-0631H	142-0304-011
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351-900-1160H	142-0307-011
351-900-1160N	142-0307-016
351-900-1161H	142-0308-011
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351-975-0630H	142-0303-411
351-975-0630N	142-0303-416
351-975-0631H	142-0304-411
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351-975-1161H	142-0308-411
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352-060-0040H	142-0801-301
352-060-0040N	142-0801-306
352-700-0360H	142-0202-101
352-700-0360N	142-0202-106
352-700-0630H	142-0203-101
352-700-0630N	142-0203-106
352-700-1161H	142-0207-101
352-700-1161N	142-0207-106
352-900-0630H	142-0403-101
352-900-0630N	142-0403-106

Competitor Cross Reference

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352-900-1160H 142-0407-101
352-900-1160N 142-0407-106
352-900-1161H 142-0408-101
352-900-1161N 142-0408-106
353-060-0040H 142-0701-301
353-060-0040N 142-0701-306
450-060-0046H 133-3801-201
450-060-0046N 133-3801-206
450-500-0850H 133-3693-001
450-500-0850N 133-3693-006
450-900-0360H 133-3402-001
450-900-0360N 133-3402-006
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450-900-0630N 133-3403-006
450-900-0631H 133-3404-001
450-900-0631N 133-3404-006
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451-061-0040H 133-3711-201
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452-900-0631H 133-3404-101
452-900-0631N 133-3404-106
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ROSENBERGER ..... EMERSON

02-K-521-800S3 145-0701-002
02-S-121-271S3 142-0693-002
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29 K 101-K00 A3 133-3901-806
29 K 104-400 A3 133-3701-236
29 K 104-400 D3 133-3701-231
29 K 203-400 A3 133-3701-306
29 K 203-400 D3 133-3701-301
29 K 501-101 A3 133-3302-406
29 K 501-101 D3 133-3302-401
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29 K 501-102 D3 133-3303-401
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29 K 501-103 D3 133-3304-401
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29 K 501-500 D3 133-3701-401
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29 S 101-102 D3 133-3403-001
29 S 101-103 A3 133-3404-006
29 S 101-103 D3 133-3404-001
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29 S 201-271 D3 133-3693-101
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29 Z 101-102 D3 142-0003-231
29 Z 101-103 A3 142-0004-216
29 Z 101-103 D3 142-0004-211

SEALECTRO ..... EMERSON

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50-610-3196-31 142-0102-401
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50-611-3196-31 142-0202-101
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55-607-3702-31 142-0693-001
55-607-9073-31 142-0694-011
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55-607-9173-31 142-0694-001
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55-608-2003-31 142-0594-001
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55-610-9172-31 142-0594-401
55-610-9173-31 142-0594-401
55-624-3073-31 142-0694-021

SIEMENS ..... EMERSON

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V23608-A109-B1 135-3402-001
V23608-A109-B11 135-3436-001
V23608-A1227-B1 135-3701-301
V23608-A209-B1 135-3402-101
V23608-A209-B11 135-3436-101

SPECIALTY ..... EMERSON

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39JR293-2 142-1701-516
39JR293-3 142-1701-526
39JR293-4 142-1701-536
39JR293-5 142-1701-546
39JR294-1 142-1701-606
39JR294-2 142-1701-616
39JR294-3 142-1701-626
39JR294-4 142-1701-636
39JR294-5 142-1701-646
39JR295-1 142-1701-506
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39JR296-3 142-1701-626
39JR296-4 142-1701-636
39JR296-5 142-1701-646
39PR130-4 142-1801-536
39PR130-5 142-1801-546
39PR131-1 142-1801-606
39PR131-2 142-1801-616
39PR131-3 142-1801-626
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39PR131-5 142-1801-646
39PR132-4 142-1801-536
39PR132-5 142-1801-546
39PR133-1 142-1801-606
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39PR133-3 142-1801-626
39PR133-4 142-1801-636
39PR133-5 142-1801-646

SRI ..... EMERSON

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24-924-0000-90 145-0901-811
24-925-0000-90 145-0901-821
25-130-1500-90 145-0701-602
25-131-1500-90 145-0701-612
25-925-0000-90 145-0901-801
26-000-1085-90 145-0693-002

SV MICROWAVE ..... EMERSON

066-15-000 142-1000-033
2902-6001 142-0694-031
2902-6005 142-0694-001
2902-6012 142-0694-001
2902-6013 142-0694-021
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2906-6002 142-0693-001
2911-6001 142-0407-101
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2913-6030 142-0402-101
2921-6002 142-0593-001
2922-6007 142-0594-001
2942-6001 142-0594-401
2942-6035 142-0303-401
2943-6044 142-0302-401
2946-6001 142-0593-401
2947-6003 142-0701-531
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2975-6001 142-0701-411
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2992-6001 142-0901-801
2993-6001 142-0901-811
2997-6003 142-0901-821
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211-16SF 142-1801-576
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J01271A016 9 133-3701-316

TROMPETER ..... EMERSON

UPL220-009 ..... CPMC-68-18
UPL220-017 ..... CPMC-68-5
UPL220-023 ..... CPMC-68-10
UPL220-026 ..... CPMC-68-33
UPL2000-D1 ..... CPMC-68-34
UPL2000-D2 ..... CPMC-68-35
UPL2000-D3 ..... CPMC-68-2
UPL2000-D4 ..... CPMC-68-45
UPL2000-D6 ..... CPMC-68-36
UPL2000-D7 ..... CPMC-68-20
UPL2000-D8 ..... CPMC-68-50
UPL2000-D10 ..... CPMC-68-3

TYCO/AMP ..... EMERSON

1-221128-0 ..... CPMC-88-1
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1-221128-7 ..... CPMC-88-2
1-226208-3 ..... CPL-259-18
1-227079-0 ..... CPMC-88-13
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1-227079-4 ..... CPM-88-19
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1-227079-7 ..... CPMC-88-18
1-227079-9 ..... CPMC-88-18
1-227086-0 ..... CPN-1
1-228509-2 ..... CP-625U
1-330022-2 ..... CP-BNC-CAP-1
134866-1 ..... CPMC-TNC-2
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2054-1261-00 142-1711-021
2054-1261-02 142-1711-026
2056-0000-00 142-0701-401
2056-5006-00 142-0701-411
2060-0000-00 142-0701-531
2060-0000-02 142-0701-536
2064-0000-00 142-0701-301
2080-0000-00 142-0901-801
2081-0000-00 142-0901-811
2082-5133-00 142-0901-821
2084-0000-00 142-0901-401
221117-1 142-0408-016
221117-2 142-0403-016
221117-3 142-0404-016
221119-1 142-0308-016
221119-2 142-0303-016
221119-3 142-0304-016
221128-1 ..... CPMC-88-1
221128-2 ..... CPMC-88-2
221128-3 ..... CPMC-88-3
221128-4 ..... CPMC-88-1
221128-5 ..... CPMC-88-2
221128-6 ..... CPMC-88-3
221169-1 142-0308-416
221169-2 142-0303-416
221169-3 142-0304-416
221185-2 ..... CPMC-78-2
221244-1 ..... CP-BNC-BM-001
221325-1 ..... CP-AD355
221543-2 ..... CP-AD505
221551-3 ..... CP-AD555
2831-7316-02 142-0404-016
2831-7341-02 142-0408-016
2831-7358-02 142-0407-016
2831-7388-02 142-0403-016
2834-7316-02 142-0304-416
2834-7341-02 142-0308-416
2834-7358-02 142-0307-416
2834-7388-02 142-0303-416
2837-7316-02 142-0404-106
2837-7341-02 142-0408-106
2837-7358-02 142-0407-106
2837-7388-02 142-0403-106
4801-7985-02 145-0693-002
4852-3575-02 145-0701-602
4852-3576-02 145-0701-612
4858-3577-02 145-0701-002
4880-2362-02 145-0901-801
4881-2361-02 145-0901-811
4882-2361-02 145-0901-821
5031-7188-09 131-6403-001
5034-7188-09 131-6303-401
5037-7188-09 131-6403-101
5056-0000-09 131-6701-401
5058-0000-09 131-6701-411
5062-0000-09 131-6701-201
5064-0000-09 131-6701-301
5131-7188-09 131-1403-001
5131-7188-09 131-3403-001
5131-7196-09 131-3402-001
5132-7188-09 131-3303-001
5132-7196-09 131-3302-001
5137-7188-09 131-1403-101
5137-7188-09 131-3403-101
5137-7196-09 131-1402-101
5137-7196-09 131-3402-101
5152-0000-09 131-3701-631
5156-0000-09 131-3701-401
5158-0000-09 131-3701-411
5162-0000-09 131-1701-201
5162-0000-09 131-3701-201
5164-0000-09 131-1701-371
5164-0000-09 131-3701-301
5801-7985-63 133-3693-001
5818-5002-10 142-0003-236
5818-5003-10 142-0003-246
5818-5005-10 142-0002-226
5831-5002-10 133-3402-006
5831-5003-10 133-3403-006
5837-5002-10 133-3402-106
5837-5003-10 133-3403-106
5837-5010-63 133-3403-101
5862-5002-10 133-3701-216
5862-5003-10 133-3701-206
5862-5004-10 133-3701-226
5863-0000-10 133-3801-201
5864-5001-10 133-3701-306
5864-5002-10 133-3701-326
5864-5003-10 133-3701-316
8598-0294-00 142-1000-033
X65 X08 G022 X99 142-0003-201
X65 X08 J022 X99 142-0003-206
X65 X11 G022 X99 142-0003-301
X65 X11 J022 X99 142-0003-306

Competitor Cross Reference

Ultra Miniature Connectors UMC to U.FL Cross Reference

Emerson	Hirose
128-0711-201	U.FL-R-SMT(10)
415-0084-050	U.FL-2LP(V)-04N1-A-50
415-0084-100	U.FL-2LP(V)-04N1-A-100
415-0084-150	U.FL-2LP(V)-04N1-A-150
415-0084-200	U.FL-2LP(V)-04N1-A-200
415-0084-250	U.FL-2LP(V)-04N1-A-250
415-0084-300	U.FL-2LP(V)-04N1-A-300
415-0084-500	U.FL-2LP(V)-04N1-A-500
415-0085-050	U.FL-2LP-04N2-A-50
415-0085-100	U.FL-2LP-04N2-A-100
415-0085-150	U.FL-2LP-04N2-A-150
415-0085-200	U.FL-2LP-04N2-A-200
415-0085-250	U.FL-2LP-04N2-A-250
415-0085-300	U.FL-2LP-04N2-A-300
415-0085-300	U.FL-2LP-04N2-A-500
415-0086-050	U.FL-2LP-068N2-A-50
415-0086-100	U.FL-2LP-068N2-A-100
415-0086-150	U.FL-2LP-068N2-A-150
415-0086-200	U.FL-2LP-068N2-A-200
415-0086-250	U.FL-2LP-068N2-A-250
415-0086-300	U.FL-2LP-068N2-A-300
415-0086-500	U.FL-2LP-068N2-A-500
415-0087-050	U.FL-2LP-066J2-A-50

Emerson	Hirose
415-0087-100	U.FL-2LP-066J2-A-100
415-0087-150	U.FL-2LP-066J2-A-150
415-0087-200	U.FL-2LP-066J2-A-200
415-0087-250	U.FL-2LP-066J2-A-250
415-0087-300	U.FL-2LP-066J2-A-300
415-0087-500	U.FL-2LP-066J2-A-500
415-0088-050	U.FL-2LP-088K2T-A-50
415-0088-100	U.FL-2LP-088K2T-A-100
415-0088-150	U.FL-2LP-088K2T-A-150
415-0088-200	U.FL-2LP-088K2T-A-200
415-0088-250	U.FL-2LP-088K2T-A-250
415-0088-300	U.FL-2LP-088K2T-A-300
415-0088-500	U.FL-2LP-088K2T-A-500
415-0104-150	U.FL-LP(V)-04N1-A-150
415-0104-250	U.FL-LP(V)-04N1-A-250
415-0105-150	U.FL-LP-04N2-A-150
415-0105-250	U.FL-LP-04N2-A-250
415-0106-150	U.FL-LP-068N2-A-150
415-0106-250	U.FL-LP-068N2-A-250
415-0107-150	U.FL-LP-066J2-A-150
415-0107-250	U.FL-LP-066J2-A-250
415-0108-150	U.FL-LP-088K2T-A-150
415-0108-250	U.FL-LP-088K2T-A-25

UMC Compatibility Table Emerson vs. HIROSE

			Emerson		HIROSE	
UMC Family	Mated Height (mm)	AWG (O.D. mm)	Plating (Contact/Ground)	Part No.	Plating (Contact/Ground)	Part No.
UMC Receptacle	2.5	N/A	Gold	128-0711-201	Gold/Silver	U.FL-R-SMT (10)
UMC MP Plug	2.5	30 (1.37)	Gold	415-0088-xxx	Gold/Silver	U.FL-LP-088
UMC MP Plug	2.5	32 (1.32)	Gold	415-0087-xxx	Gold/Silver	U.FL-LP-066
		32 (1.13)	Gold	415-0086-xxx	Gold/Silver	U.FL-LP-066
		36 (0.81)	Gold	415-0085-xxx	Gold/Silver	U.FL-LP-040
UMC LP Plug	2.0	36 (0.81)	Gold	415-0084-xxx	Gold/Silver	U.FL-LP(V)-040
UMC ULP Plug	1.55	N/A	Gold	415-0109-xxx	Gold/Silver	CL-331-0482-6-10

Non-Magnetic RF Competitor Cross Reference

Emerson Part No.	Competitor Part No.	Competitor
135-9403-001	908-NM41300	Amphenol
135-9402-001	908-NM41200	Amphenol
135-9403-101	908-NM43300	Amphenol
135-9402-111	908-NM43200	Amphenol
135-9701-201	908-NM22106	Amphenol
135-9701-301	908-NM24100	Amphenol
133-9403-001	919-NM101P-51S	Amphenol
133-9403-101	919-NM104P-51A	Amphenol
133-9402-101	919-NM109J-51P	Amphenol
133-9701-201	919-NM109J-51P	Amphenol
131-9403-021	903NM285P-51S	Amphenol
131-9403-101	903-NM289P-51A	Amphenol
131-9701-201	903-NM415J-51P	Amphenol
135-9402-111	R110 170 117	Radiall
135-9701-201	R110 426 097	Radiall
142-9407-001	R125 075 097	Radiall
142-9403-101	R125 172 167	Radiall
142-9701-201	R125 426 067	Radiall
131-9403-021	R114 082 097	Radiall
131-9403-101	R114 186 097	Radiall

Competitor Cross Reference

Type N Competitor Cross Reference

Emerson	Radiall	M/A-Com	Amphenol	Tyco/Amp	Telegartner	Rosenberger	Huber-Suhner
138-4303-407	R161311300	3004-7388-10	82-6156			53K507-802N3	
138-4304-407	R161311300					53K507-803N3	
138-4307-407	R161329000	3004-7341-10	82-5378	1-225667-2	J01021A0147	53K507-106N3	24N-50-3-11C
138-4308-407	R161329200	3004-7341-10	82-5373	225363-2	J01021A0148	53K507-108N3	24N-50-3-12C
138-4316-407	R161331000	N15H61H001X99	82-346-RFX	225094-2	J01021A0060	53K501-115N3	24N-50-7-14C
138-4318-407	R161331200	N15H61H004X99		225667-1	J01021A0092	53K501-117N3	24N-50-7-15C
138-4349-407	R161331060		82-6143-1000				
138-4403-007	R161072000	3031-7338-10			J01020A0103	53S107-802N3	
138-4403-107	R161181000		82-6048-1000		J01020A0040		
138-4404-007	R161072000				J01020A0104	53S107-803N3	
138-4404-107	R161181300				J01020A0039		
138-4407-007	R161082000	3031-7358-10	82-5375	1-225661-2	J01010A0108	53S107-106N3	11N-50-3-28C
138-4407-107	R161182000			1-225669-2	J01020A0035	53S205-315N3	16N-50-3-26C
138-4408-007	R161083000	3031-7341-10	82-5370	225699-1	J01020A0113	53S107-108N3	11N-50-3-29C
138-4408-107	R161183000		82-4442	225365-2	J01020A0036	53S205-317N3	16N-50-3-27C
138-4416-007	R161075000	N15A61H001X99	82-340	225661-2	J01020A0107	53S101-115N3	11N-50-7-43C
138-4416-107	R161184000	N15B61H001X99	82-336	225669-2	J01020A0046		16N-50-7-30C
138-4418-007	R161088000	N15A61H004X99	82-332	225661-1	J01020A0110	53S101-115N3	11N-50-7-44C
138-4418-107	R161186000	N15B61H004X99	82-4440-1001	225669-1	J01020A0045		16N-50-7-31C
138-4449-007	R161075060		82-340-1052		J01020A0127	53S101-1N9N3	
138-4593-401	R161335200	3004-7985-00	82-6093-RFX	228658-2	J01021H0087	52K504-271N3	24N-50-2-14
138-4594-401	R161336000	3004-7941-00	82-6097-RFX	228658-1	J01021A0151	53K504-272N3	24N-50-3-14
138-4596-401	R161337200		82-6162		J01021A0109	53K504-273N3	24N-50-5-39C
138-4693-001	R161050300	3001-7985-00		1057094-1			11N-50-2-14
138-4693-011	R161050300	3001-7985-00					11N-50-2-14
138-4694-001	R161051000	3001-7941-00	82-5955-RFX	1057088-1	J01020A0109	53S101-272B1	11N-50-3-13
138-4694-011	R161051000	3001-7941-00	82-5955-RFX		J01020A0109	53S101-272B1	11N-50-3-13
138-4696-001	R161054000		82-6124		J01020A0112	53S101-273B1	11N-50-5-39C
138-4696-011	R161054000		82-6124		J01020A0112	53S101-273B1	11N-50-5-39C
138-4701-407	R161586137	N15M35999X99			J01021A1084	53K505-200N3	
138-4701-607	R161404000	3052-0000-10	82-97	1-1337418-0	J01021A1082	53K401-200N3	23N-50-0-23
138-4901-407	R161730000	N15R07999X99	82-66		J01024A1088	53K501-K00N3	34N-50-0-51
138-4901-807	R161705000	3680-0000-02	82-101	227945-2	J01024A1092	53K101-K00N3	31N-50-0-51
138-4901-817	R161703000	3681-0000-02	82-100	1058661-1	J01024A1094	53K101-S00N3	32N-50-0-51

SMA Stainless Steel Competitor Cross Reference

Emerson	Huber-Suhner	Amp/Tyco	Radiall	Amphenol	AEP
141-0403-012	11SMA-50-2-55C	225532-4	R125072001	901-9511-3SFC	9101-9573-03
141-0404-012	11SMA-50-2-56C		R125072081	901-9511-12SFC	9101-9573-19
141-0407-012	11SMA-50-3-55C	225532-1	R125075001	901-9511-2SF	9101-9573-06
141-0408-012	11SMA-50-3-56C	225532-3	R125076001	901-9511-1SF	9101-9573-01
141-0403-102	16SMA-50-2-55C	225609-4	R125172001	901-9531-3SF	9043-9523-03
141-0404-102	16SMA-50-2-56C		R125174011	901-9531-12SF	9043-9523-19
141-0407-102	16SMA-50-3-55C	225609-1	R125175001	901-9531-2SF	9043-9523-06
141-0408-102	16SMA-50-3-56C	225609-3	R125176001	901-9531-1	9043-9523-01
141-0693-002	11SMA-50-2-65		R125052002	901-9201-2A	9401-1083-010
141-0694-002	11SMA-50-3-65				9401-1083-109
141-0694-012	11SMA-50-3-64		R125054002	901-9201-1A	9301-1063-009
141-0693-062	11SMA-50-2-65		R125052002	901-9723	9401-1583-010
141-0694-062	11SMA-50-3-65		R125057002	901-9808	9401-1583-109
141-0303-412		225608-4	R125312121	901-9610-3SF	9130-9573-03
141-0304-412		1-225608-1	R125313121	901-9610-12SF	9130-9573-19
141-0307-412			R125314121	901-9610-2SF	9130-9573-06
141-0308-412		225608-3	R125315121	901-9610-1SF	9130-9573-01
141-0593-001			R125222000	901-9202-2A	9402-1533-010
141-0594-001			R125225000	901-9202-1A	9402-1583-009
141-0593-401	24SMA-50-2-41		R125326000		9453-1083-010
141-0594-401	24SMA-50-3-41		R125325000		9453-1083-009
141-0593-421	24SMA-50-2-41		R125326000		9453-1583-010
141-0594-421	24SMA-50-3-41		R125325000		9453-1083-009
141-0701-201	82SMA-50-0-1	221789-1	R125426000	901-144	9650-1113-000
141-0701-301	85SMA-50-0-1	221790-1	R125680000	901-143	9647-1513-000
141-0701-402	22SMA-50-0-54	228496-1	R125553001	901-9211-SF	9412-9113-000
141-0701-602	23SMA-50-0-61	221641-1	R125454001		9408-9113-000
141-0701-612	23SMA-50-0-51	221640-1	R125403001	901-9215-SF	9404-9113-000
141-0701-622	23SMA-50-0-63		R125464274	901-9000-CCSF	9008-9113-000
141-0701-602	23SMA-50-0-53		R125415275	901-9204-CCSF	9004-9113-0001

Emerson Network Power Connectivity Solutions, Inc., including its subsidiaries Stratos International, Inc., Trompeter Electronics, Inc., and Semflex, Inc.

TERMS AND CONDITIONS OF SALE

Emerson Network Power Connectivity Solutions, Inc. is herein referred to as the "Seller" and the customer or person or entity purchasing goods ("Goods") from Seller is referred to as the "Buyer." These Terms and Conditions, any price list or schedule, quotation, acknowledgment or invoice from Seller relevant to the sale of the Goods and all documents incorporated by specific reference herein or therein, constitute the complete and exclusive statement of the terms of the agreement governing the sale of Goods by Seller to Buyer. Buyer's acceptance of the Goods will manifest Buyer's assent to these Terms and Conditions. Seller reserves the right in its sole discretion to refuse orders.

1. PRICES: Unless otherwise specified in writing by Seller, the price quoted or specified by Seller for the Goods shall remain in effect for thirty (30) days after the date of Seller's quotation or acknowledgment of Buyer's order for the Goods, whichever occurs first, provided an unconditional authorization from Buyer for the shipment of the Goods is received and accepted by Seller within such time period. If such authorization is not received by Seller within such thirty (30) day period, Seller shall have the right to change the price for the Goods to Seller's price for the Goods at the time of shipment. All prices are exclusive of taxes, transportation and insurance, which are to be borne by Buyer.

2. TAXES: Any current or future tax or governmental charge (or increase in same) affecting Seller's costs of production, sale, or delivery or shipment, or which Seller is otherwise required to pay or collect in connection with the sale, purchase, delivery, storage, processing, use or consumption of Goods, shall be for Buyer's account and shall be added to the price.

3. TERMS OF PAYMENT: Unless otherwise specified by Seller, terms are net thirty (30) days from date of Seller's invoice in U.S. currency. Seller shall have the right, among other remedies, either to terminate this agreement or to suspend further performance under this and/or other agreements with Buyer in the event Buyer fails to make any payment when due, which other agreements Buyer and Seller hereby amend accordingly. Buyer shall be liable for all expenses, including attorneys' fees, relating to the collection of past due amounts. If any payment owed to Seller is not paid when due, it shall bear interest, at a rate to be determined by Seller, which shall not exceed the maximum rate permitted by law, from the date on which it is due until it is paid. Should Buyer's financial responsibility become unsatisfactory to Seller, cash payments or security satisfactory to Seller may be required by Seller for future deliveries and for the Goods theretofore delivered. If such cash payment or security is not provided, in addition to Seller's other rights and remedies, Seller may discontinue deliveries.

4. SHIPMENT AND DELIVERY: While Seller will use all reasonable commercial efforts to maintain the delivery date(s) acknowledged or quoted by Seller, all shipping dates are approximate and not guaranteed. Seller reserves the right to make partial shipments. Seller, at its option, shall not be bound to tender delivery of any Goods for which Buyer has not provided shipping instructions and other required information. If the shipment of the Goods is postponed or delayed by Buyer for any reason, Buyer agrees to reimburse Seller for any and all storage costs and other additional expenses resulting therefrom. Risk of loss and legal title to the Goods shall transfer to Buyer for sales in which the end destination of the Goods is outside of the United States immediately after the Goods have passed beyond the territorial limits of the United States. For all other shipments, risk of loss for damage and responsibility shall pass from Seller to Buyer upon delivery to and receipt by carrier at Seller's shipping point. All shipments are F.O.B. Seller's shipping point. Any claims for shortages or damages suffered in transit are the responsibility of Buyer and shall be submitted by Buyer directly to the carrier.

Shortages or damages must be identified and signed for at the time of delivery. Buyer shall inspect Goods delivered to it by Seller immediately upon receipt, and, any course of dealing to the contrary notwithstanding, failure of Buyer to give Seller notice of any claim within 30 days after receipt of such Goods shall be an unqualified acceptance of such Goods.

5. LIMITED WARRANTY: Subject to the limitations of Section 6, Seller warrants that the Goods manufactured by Seller will be free from defects in material and workmanship under normal use and regular service and maintenance for a period of one year from the date of shipment of the Goods by Seller, unless otherwise specified by Seller in writing. **THIS IS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY SELLER WITH RESPECT TO THE GOODS AND IS IN LIEU OF AND EXCLUDE ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, ARISING BY OPERATION OF LAW OR OTHERWISE, INCLUDING WITHOUT LIMITATION, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WHETHER OR NOT THE PURPOSE OR USE HAS BEEN DISCLOSED TO SELLER IN SPECIFICATIONS, DRAWINGS OR OTHERWISE, AND WHETHER OR NOT SELLER'S PRODUCTS ARE SPECIFICALLY DESIGNED AND/OR MANUFACTURED BY SELLER FOR BUYER'S USE OR PURPOSE.**

This warranty does not extend to any losses or damages due to misuse, accident, abuse, neglect, normal wear and tear, negligence (other than Seller's), unauthorized modification or alteration, use beyond rated capacity, unsuitable power sources or environmental conditions, improper installation, repair, handling, maintenance or application or any other cause not the fault of Seller. To the extent that Buyer or its agents has supplied specifications, information, representation of operating conditions or other data to Seller in the selection or design of the Goods and the preparation of Seller's quotation, and in the event that actual operating conditions or other conditions differ from those represented by Buyer, any warranties or other provisions contained herein which are affected by such conditions shall be null and void.

If within thirty (30) days after Buyer's discovery of any warranty defects within the warranty period, Buyer notifies Seller thereof in writing, Seller shall, at its option and as Buyer's exclusive remedy, repair, correct or replace F.O.B. point of manufacture, or refund the purchase price for, that portion of the Goods found by Seller to be defective. Failure by Buyer to give such written notice within the applicable time period shall be deemed an absolute and unconditional waiver of Buyer's claim for such defects. All costs of dismantling, reinstallation and freight and the time and expense of Seller's personnel and representatives for site travel and diagnosis under this warranty shall be borne by Buyer unless accepted in writing by Seller. Goods repaired or replaced during the warranty period shall be covered by the foregoing warranty for the remainder of the original warranty period or ninety (90) days from the date of shipment, whichever is longer.

Buyer assumes all other responsibility for any loss, damage, or injury to persons or property arising out of, connected with, or resulting from the use of Goods, either alone or in combination with other products/components.

Section 5 applies to any entity or person who may buy, acquire or use the Goods, including any entity or person who obtains the Goods from Buyer, and shall be bound by the limitations therein, including Section 6. Buyer agrees to provide such subsequent transferee conspicuous, written notice of the provisions of Sections 5 and 6.

6. LIMITATION OF REMEDY AND LIABILITY: THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY WARRANTY HEREUNDER OTHER THAN THE WARRANTY PROVIDED UNDER SECTION 7 SHALL BE LIMITED TO REPAIR, CORRECTION OR REPLACEMENT, OR REFUND OF THE PURCHASE PRICE UNDER SECTION 5.

SELLER SHALL NOT BE LIABLE FOR DAMAGES CAUSED BY DELAY IN PERFORMANCE AND THE REMEDIES SET FORTH IN THIS AGREEMENT ARE EXCLUSIVE. IN NO EVENT, REGARDLESS OF THE FORM OF THE CLAIM OR CAUSE OF ACTION (WHETHER BASED IN CONTRACT, INFRINGEMENT, NEGLIGENCE, STRICT LIABILITY, OTHER TORT OR OTHERWISE), SHALL SELLER'S LIABILITY TO BUYER AND/OR ITS CUSTOMERS EXCEED THE PRICE PAID BY BUYER FOR THE SPECIFIC GOODS PROVIDED BY SELLER GIVING RISE TO THE CLAIM OR CAUSE OF ACTION. BUYER AGREES THAT IN NO EVENT SHALL SELLER'S LIABILITY TO BUYER AND/OR ITS CUSTOMERS EXTEND TO INCLUDE INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES. The term "consequential damages" shall include, but not be limited to, loss of anticipated profits, business interruption, loss of use, revenue, reputation and data, costs incurred, including without limitation, for capital, fuel, power and loss or damage to property or equipment.

Buyer expressly acknowledges and agrees that Seller has set its prices and entered into this agreement in reliance upon the limitations of liability and other terms and conditions specified herein, which allocates the risk between Seller and Buyer and form a basis of this bargain between the parties.

It is expressly understood that any technical advice furnished by Seller with respect to the use of the Goods is given without charge, and Seller assumes no obligation or liability for the advice given, or results obtained, all such advice being given and accepted at Buyer's risk.

7. PATENTS AND COPYRIGHTS: Subject to the limitations of the second paragraph of Section 6, Seller warrants that the Goods sold, except as are made specifically for Buyer according to Buyer's specifications, do not infringe any valid U.S. patent or copyright in existence as of the date of shipment. This warranty is given upon the condition that Buyer promptly notify Seller of any claim or suit involving Buyer in which such infringement is alleged and cooperate fully with Seller and permit Seller to control completely the defense, settlement or compromise of any such allegation of infringement. Seller's warranty as to use patents only applies to infringement arising solely out of the inherent operation according to Seller's specifications and instructions (i) of such Goods, or (ii) of any combination of Goods acquired from Seller in a system designed by Seller. In the event such Goods are held to infringe such a U.S. patent or copyright in such suit, and the use of such Goods is enjoined, or in the case of a compromise or settlement by Seller, Seller shall have the right, at its option and expense, to procure for Buyer the right to continue using such Goods, or replace them with non-infringing Goods, or modify same to become non-infringing, or grant Buyer a credit for the depreciated value of such Goods and accept return of them. In the event of the foregoing, Seller may also, at its option, cancel the agreement as to future deliveries of such Goods, without liability.

8. EXCUSE OF PERFORMANCE: Seller shall not be liable for delays in performance or for non-performance due to acts of God; acts of Buyer; war; fire; flood; weather; sabotage; strikes or labor disputes; civil disturbances or riots; governmental requests, restrictions, allocations, laws, regulations, orders or actions; unavailability of or delays in transportation; default of suppliers; or unforeseen circumstances or any events or causes beyond Seller's reasonable control. Deliveries or other performance may be suspended for an appropriate period of time or canceled by Seller upon notice to Buyer in the event of any of the foregoing, but the balance of the agreement shall otherwise remain unaffected as a result of the foregoing.

If Seller determines that its ability to supply the total demand for the Goods, or to obtain material used directly or indirectly in the manufacture of the Goods, is hindered, limited or made impracticable due to causes set forth in the preceding paragraph, Seller may allocate its available supply of the Goods or such material without obligation to acquire other supplies of any such Goods or material among itself and its purchasers on such basis as Seller determines to be equitable without liability for any failure of performance which may result therefrom.

9. CANCELLATION: Unless otherwise agreed in writing by Seller, orders under this agreement may not be canceled by Buyer for any reason.

10. CHANGES: Buyer may request changes or additions to the Goods consistent with Seller's specifications and criteria. In the event such changes or additions are accepted by Seller, Seller may revise the price and dates of delivery.

Seller reserves the right to change designs and specifications for the Goods without prior notice to Buyer, except with respect to Goods being made-to-order for Buyer. Seller shall have no obligation to install or make such change in any Goods manufactured prior to the date of such change.

11. NUCLEAR/MEDICAL. GOODS AND SERVICES SOLD HEREUNDER ARE NOT FOR USE IN CONNECTION WITH ANY NUCLEAR, MEDICAL, LIFESUPPORT AND RELATED APPLICATIONS. Buyer accepts goods and services with the foregoing understanding, agrees to communicate the same in writing to any subsequent purchasers or users and to defend, indemnify and hold harmless Seller from any claims, losses, suits, judgments and damages, including incidental and consequential damages, arising from such use, whether the cause of action be based in tort, contract or otherwise, including allegations that the Seller's liability is based on negligence or strict liability.

12. BUYER'S COMPLIANCE WITH LAWS: In connection with the transactions contemplated by this agreement, Buyer is familiar with and shall fully comply with all applicable laws, regulations, rules and other requirements of the United States and of any applicable state, foreign and local governmental body in connection with the purchase, receipt, use, transfer and disposal of the Goods.

13. EXPORT/IMPORT: Buyer agrees that all applicable import and export control laws, regulations, orders and requirements, including without limitation those of the United States and the European Union, and the jurisdictions in which the Seller and Buyer are established or from which Goods and Services may be supplied, will apply to their receipt and use. In no event shall Buyer use, transfer, release, import, export, Goods in violation of such applicable laws, regulations, orders or requirements.

14. TOOLING: Tool, die, and pattern charges, if any, are in addition to the price of the Goods and are due and payable upon completion of the tooling. All such tools, dies and patterns shall be and remain the property of Seller. Charges for tools, dies, and patterns do not convey to Buyer, title, ownership interest in, or rights to possession or removal, or prevent their use by Seller for other purchasers, except as otherwise expressly provided by Seller and Buyer in writing with reference to this provision.

15. RETURNED GOODS: Except as otherwise provided with respect to warranty defects in Section 5, advance written permission to return Goods must be obtained from Seller's customer service department. Such Goods must be current, unused, catalogued Goods and must be shipped, transportation prepaid, to the Seller's specified return location. Returns made without proper written permission will not be accepted by Seller. Credit or exchange for such returned Goods will be at the billing price or current price, whichever is lower, from which will be deducted an inspection, restocking and repacking charge and the cost of any reconditioning. Seller reserves the right to inspect Goods prior to authorizing return.

16. BUYER SUPPLIED DATA: To the extent that Seller has been provided by or on behalf of Buyer any specifications, description of operating conditions or other data and information in connection with the selection or design of the Goods, and the actual operating conditions or other circumstances differ from those provided by Buyer and relied upon by Seller, any warranties or other provisions contained herein which are affected by such conditions shall be null and void.

17. SOFTWARE[1]: Notwithstanding any other provision herein to the contrary, Seller or applicable third party licensor to Seller shall retain all rights of ownership and title in its respective Software, including without limitation all rights of ownership and title in its respective copies of such Software. Except as otherwise provided herein, Buyer is hereby granted a nonexclusive, nontransferable royalty free license to use the Software incorporated into the Goods solely for purposes of Buyer properly utilizing such Goods purchased from Seller. All other Software shall be furnished to, and used by, Buyer only after execution of Seller's (or the licensor's) applicable standard license agreement, the terms of which are incorporated herein by reference.

18. DRAWINGS: Seller's prints and drawings (including without limitation, the underlying technology) furnished by Seller to Buyer in connection with this agreement are the property of Seller and Seller retains all rights, including without limitation, exclusive rights of use, licensing and sale. Possession of such prints or drawings does not convey to Buyer any rights or license, and Buyer shall return all copies (in whatever medium) of such prints or drawings to Seller immediately upon request therefore.

18. ASSIGNMENT: Buyer shall not assign its rights or delegate its duties hereunder or any interest herein without the prior written consent of Seller, and any such assignment, without such consent, shall be void.

19. GENERAL PROVISIONS: These terms and conditions supersede all other communications, negotiations and prior oral or written statements regarding the subject matter of these terms and conditions. No change, modification, rescission, discharge, abandonment, or waiver of these terms and conditions shall be binding upon the Seller unless made in writing and signed on its behalf by a duly authorized representative of Seller. No conditions, usage of trade, course of dealing or performance, understanding or agreement purporting to modify, vary, explain, or supplement these terms and conditions shall be binding unless hereafter made in writing and signed by the party to be bound, and no modification or additional terms shall be applicable to this agreement by Seller's receipt, acknowledgment, or acceptance of purchase orders, shipping instruction forms, or other documentation containing terms at variance with or in addition to those set forth herein. Any such modifications or additional terms are specifically rejected and deemed a material alteration hereof. If this document shall be deemed an acceptance of a prior offer by Buyer, such acceptance is expressly conditional upon Buyer's assent to any additional or different terms set forth herein. No waiver by either party with respect to any breach or default or of any right or remedy, and no course of dealing, shall be deemed to constitute a continuing waiver of any other breach or default or of any other right or remedy, unless such waiver be expressed in writing and signed by the party to be bound. All typographical or clerical errors made by Seller in any quotation, acknowledgment or publication are subject to correction.

The validity, performance, and all other matters relating to the interpretation and effect of this agreement shall be governed by the law of the state of Missouri. Buyer and Seller agree that the proper venue for all actions arising in connection herewith shall be only in Missouri and the parties agree to submit to such jurisdiction. No action, regardless of form, arising out of transactions relating to this contract, may be brought by either party more than two (2) years after the cause of action has accrued. The U.N. Convention on Contracts for the International Sales of Goods shall not apply to this agreement.

[1] Note the definition of "Software" includes "firmware."

(Revision 7/2009)

Notes

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Emerson Network Power Connectivity Solutions has a wide range of cable assemblies and connectors suited for RF, Microwave and Fiber Optic signal transmission. Connectivity Solutions is a vertically integrated supplier of custom, fixed length and semi rigid cable assemblies from DC to 50 GHz. Our product lines deliver custom-engineered products and solutions to satisfy the most demanding and complex requirements.

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About Emerson Network Power Connectivity Solutions

Emerson Network Power Connectivity Solutions, an Emerson business, serves the needs of wireless communications, military, telephony and data networks, CATV security systems, health care and industrial facilities with a full spectrum of RF/microwave and fiber optic connectivity products. For more information, visit **www.EmersonConnectivity.com**

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Emerson (NYSE: EMR), based in St. Louis, Missouri (USA), is a global leader in bringing technology and engineering together to provide innovative solutions for customers in industrial, commercial, and consumer markets around the world. The company is comprised of five business segments: Process Management, Industrial Automation, Network Power, Climate Technologies, and Commercial & Residential Solutions. For more information, visit **www.Emerson.com**

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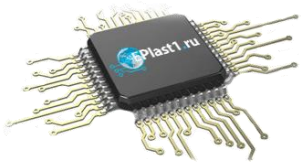
Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits,General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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