

# MAX31915

# Industrial, Octal, Digital Input Translator

## General Description

The MAX31915 translates and conditions the 24V digital output of sensors and switches used in industrial, process, and building automation to 5V CMOS-compatible signals required by microcontrollers. It provides the front-end interface circuit of a programmable logic controller (PLC) digital input module.

The signal voltage translation is performed in conjunction with input current limiting and lowpass filtering. Input current-limiting allows a significant reduction in power consumed from the field-supply voltage, as compared to traditional discrete resistor-divider implementations.

Selectable on-chip lowpass filters allow flexible debouncing and filtering of sensor inputs based on the application. When no filtering is selected, the IC is capable of detecting pulses as short as 0.75 $\mu$ s at its field inputs.

All 8 input channels are translated to CMOS logic levels and are presented in parallel on the eight output pins for direct or galvanically-isolated interface with a controller ASIC or micro.

The on-chip 5V voltage regulator can be used to power external optocouplers, digital isolators, or other external 5V circuitry.

For ultra-low-power applications and lowest possible heat dissipation, Maxim Integrated plans to offer a pin-compatible version of this device; the MAX31914. The MAX31914 uses patent-pending circuit techniques to achieve further reduction of power beyond what is possible by input current limiting alone. Contact the factory for availability.

## Applications

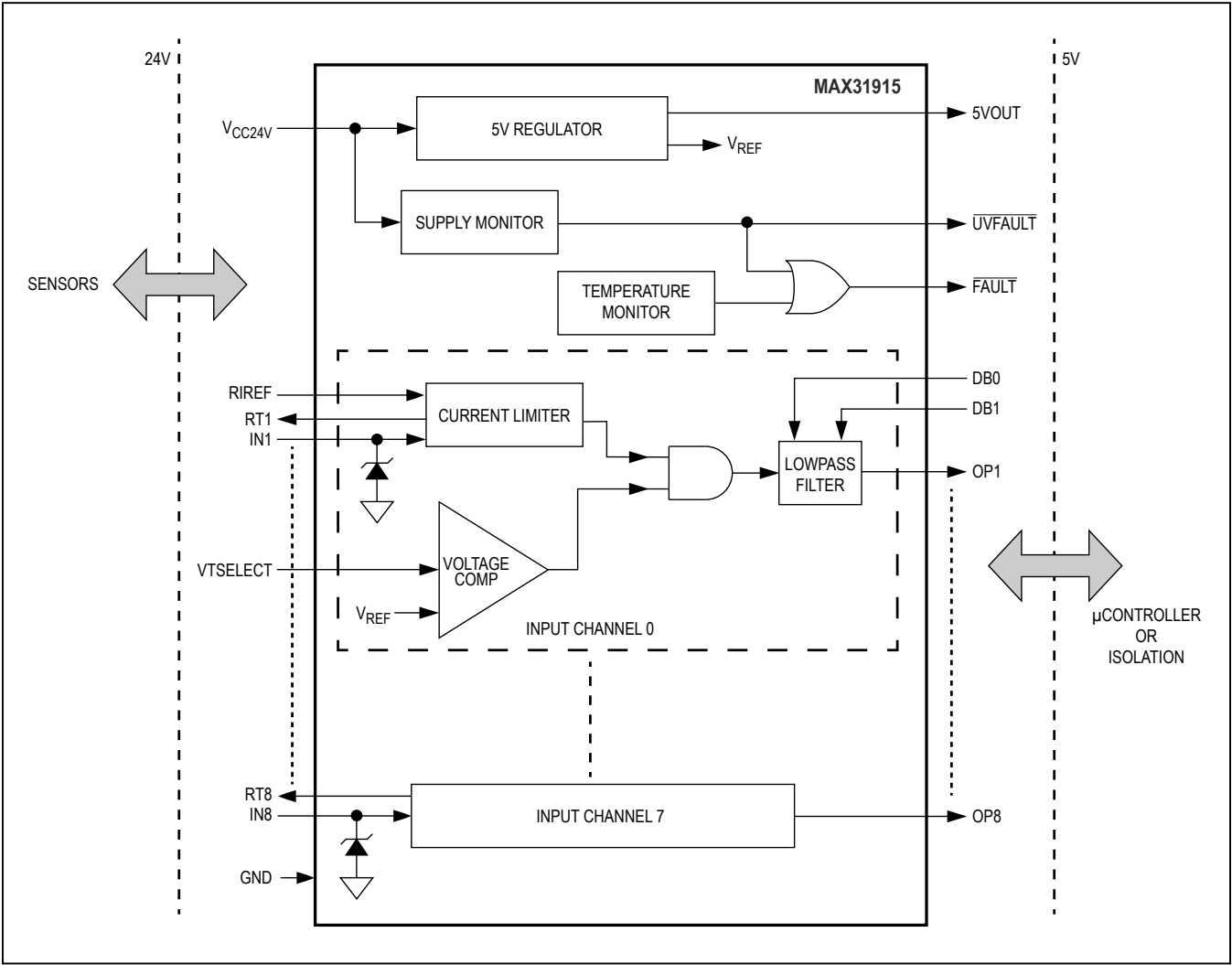
- Digital Input Modules for Programmable Logic Controllers (PLCs)
- Industrial Automation, Building Automation
- Process Automation

**Ordering Information** appears at end of data sheet.

## Benefits and Features

- Flexible Supply Options Enables Usage in 24V, 12V, and 5V Supplied Systems
  - 7V to 36V Wide Operating Field Supply Range
  - Device Can Be Optionally Powered from the Logic-Side Using a 5V Supply
- Low Power and Low Heat Dissipation
  - Very Low Quiescent Current
  - Extremely Accurate and Stable Input Current Limiters
- Configurability Enables a Wide Range of Standard and Custom Applications
  - Configurable Inputs for IEC 61131-2 Input Types 1, 2, and 3 or for Standard CMOS Logic Levels
  - 0.5mA to 6mA Configurable Input Current Limiting
  - Selectable Input Filtering and Debounce: 0, 25 $\mu$ s, 0.75ms, and 3ms Settings
- High Integration Reduces BOM Count and Board Space
  - 8 High-Voltage Input Channels (36V Max)
  - 8 CMOS Logic Outputs for High-Speed Simultaneous Transfer of All Input States to the Controller
  - On-Chip 5V Regulator
  - On-Chip Overtemperature Indicator
  - On-Chip Field-Supply Voltage Monitor
  - High HBM ESD Immunity on all Field Input Pins (15kV HBM)

Block Diagram



## Absolute Maximum Ratings

Voltage on  $V_{CC24V}$  Relative to GND ..... -0.3V to +45V  
 Voltage on IN1–IN8 Relative to GND  
 through 2.2k $\Omega$  Resistors ..... -45V to +45V  
 Voltage on DB0/DB1,  
 VTSELECT Relative to GND ..... -0.3V to 6V  
 Ambient Temperature Range ..... -40°C to +125°C

Junction Temperature Range ..... -40°C to +150°C  
 Storage Temperature Range ..... -55°C to +125°C  
 Continuous Power Dissipation ( $T_A = +70^\circ\text{C}$ )  
 (derate 22.2mW above +70°C) ..... 1773.8mW  
 Soldering Temperature, Lead(Pb)-Free (reflow) ..... 260°C  
 Lead Temperature (soldering, 10s) ..... 300°C

*Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.*

## Package Thermal Characteristics (Note 1)

TSSOP

Junction-to-Ambient Thermal Resistance ( $\theta_{JA}$ ) ..... 45.10°C/W

Junction-to-Case Thermal Resistance ( $\theta_{JC}$ ) ..... 1°C/W

**Note 1:** Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to [www.maximintegrated.com/thermal-tutorial](http://www.maximintegrated.com/thermal-tutorial).

## Recommended Operating Conditions

| PARAMETER                      | SYMBOL      | CONDITIONS         | MIN  | TYP | MAX  | UNITS      |
|--------------------------------|-------------|--------------------|------|-----|------|------------|
| Field-Supply Voltage           | $V_{CC24V}$ | Note 2             | 7    |     | 36   | V          |
| Field Inputs Voltage           | $V_{Inn}$   | Note 3             | -0.3 |     | +36  | V          |
| Logic Inputs Voltage           | $V_{LOGIC}$ |                    | -0.3 |     | +5.5 | V          |
| Current-Limit Setting Resistor | $R_{REF}$   | VTSELECT = logic 1 |      | 15  |      | k $\Omega$ |
|                                |             | VTSELECT = logic 0 |      | 150 |      |            |

## DC Electrical Characteristics

( $T_A = -40^\circ\text{C}$  to  $+125^\circ\text{C}$ ,  $T_J \leq +150^\circ\text{C}$ ,  $V_{CC24V} = 7\text{V}$  to  $36\text{V}$ , unless otherwise noted.)

| PARAMETER                          | SYMBOL          | CONDITIONS                                                                                   | MIN | TYP | MAX  | UNITS |
|------------------------------------|-----------------|----------------------------------------------------------------------------------------------|-----|-----|------|-------|
| Field-Supply Current               | $I_{CC24V}$     | IN1–IN8 = 24V, 5VOUT = open,<br>OP1–OP8 and all logic inputs = open                          |     | 1.6 | 2.3  | mA    |
| Field-Supply Low Alarm Off-On      | $V_{ONUVLO}$    |                                                                                              | 7   | 8   |      | V     |
| Field-Supply Low Alarm On-Off      | $V_{OFFUVLO}$   |                                                                                              |     | 9   | 10   | V     |
| Field Input Threshold, High to Low | $V_{IN1-(INF)}$ | 2.2k $\Omega$ external series resistor,<br>VTSELECT = logic 1, $R_{REF} = 15\text{k}\Omega$  | 7   | 8.4 |      | V     |
| Field Input Threshold, Low to High | $V_{IN1+(INF)}$ | 2.2k $\Omega$ external series resistor,<br>VTSELECT = logic 1, $R_{REF} = 15\text{k}\Omega$  |     | 9.4 | 10.5 | V     |
| Field Input Hysteresis             | $V_{HYS1(INF)}$ | 2.2k $\Omega$ external series resistor,<br>VTSELECT = logic 1, $R_{REF} = 15\text{k}\Omega$  |     | 1   |      | V     |
| Field Input Threshold, High to Low | $V_{IN0-(INF)}$ | 2.2k $\Omega$ external series resistor,<br>VTSELECT = logic 0, $R_{REF} = 150\text{k}\Omega$ | 1.5 | 1.7 |      | V     |

## DC Electrical Characteristics (continued)

(T<sub>A</sub> = -40°C to +125°C, T<sub>J</sub> ≤ +150°C, V<sub>CC24V</sub> = 7V to 36V, unless otherwise noted.)

| PARAMETER                                   | SYMBOL                  | CONDITIONS                                                                      | MIN   | TYP   | MAX   | UNITS |
|---------------------------------------------|-------------------------|---------------------------------------------------------------------------------|-------|-------|-------|-------|
| Field Input Threshold, Low to High          | VIN0 <sup>+</sup> (INF) | 2.2kΩ external series resistor,<br>VTSELECT = logic 0, R <sub>REF</sub> = 150kΩ |       | 2.2   | 3.5   | V     |
| Field Input Hysteresis                      | VHYS0(INF)              | 2.2kΩ external series resistor,<br>VTSELECT = logic 0, R <sub>REF</sub> = 150kΩ |       | 0.5   |       | V     |
| Input Threshold, High to Low<br>(at IC Pin) | VTH1 <sup>-</sup> (INP) | VTSELECT = logic 1, R <sub>REF</sub> = 15kΩ                                     | 3     | 3.4   |       | V     |
| Input Threshold, Low to High<br>(at IC Pin) | VTH1 <sup>+</sup> (INP) | VTSELECT = logic 1, R <sub>REF</sub> = 15kΩ                                     |       | 4.4   | 5     | V     |
| Input Threshold Hysteresis<br>(at IC Pin)   | VHYS1(INP)              | VTSELECT = logic 1, R <sub>REF</sub> = 15kΩ                                     |       | 1     |       | V     |
| Input Threshold, High to Low<br>(at IC Pin) | VTH0 <sup>-</sup> (INP) | VTSELECT = logic 0, R <sub>REF</sub> = 150kΩ                                    | 1.5   | 1.7   |       | V     |
| Input Threshold, Low to High<br>(at IC Pin) | VTH0 <sup>+</sup> (INP) | VTSELECT = logic 0, R <sub>REF</sub> = 150kΩ                                    |       | 2.2   | 3.5   | V     |
| Input Threshold Hysteresis<br>(at IC Pin)   | VHYS0(INP)              | VTSELECT = logic 0, R <sub>REF</sub> = 150kΩ                                    |       | 0.5   |       | V     |
| Field Pin Input Resistance                  | R <sub>INP</sub>        |                                                                                 |       | 0.8   |       | kΩ    |
| Field Input Current Limit                   | I <sub>INLIM</sub>      | R <sub>REF</sub> = 15 kΩ (Note 4),<br>VTSELECT = logic 1                        | 2.26  | 2.45  | 2.72  | mA    |
| Filter Time Constant                        | t <sub>FILTER</sub>     | DB1/DB0 = 0/0: no filtering                                                     |       | 0     |       | ms    |
|                                             |                         | DB1/DB0 = 0/1                                                                   | 0.008 | 0.025 | 0.038 |       |
|                                             |                         | DB1/DB0 = 1/0                                                                   | 0.25  | 0.75  | 1.1   |       |
|                                             |                         | DB1/DB0 = 1/1                                                                   | 1.0   | 3     | 4.5   |       |
| Linear Regulator Output                     | V <sub>5VOUT</sub>      | Max I <sub>LOAD</sub> = 50mA                                                    | 4.75  | 5.0   | 5.25  | V     |
| Regulator Line Regulation                   | dVREG <sub>LINE</sub>   | I <sub>LOAD</sub> = 50mA                                                        |       | 10    |       | mV    |
| Regulator Load Regulation                   | dVREG <sub>LOAD</sub>   | I <sub>LOAD</sub> = 1mA to 50mA                                                 |       | 20    |       | mV    |
| Logic-Low Output Voltage                    | V <sub>OL</sub>         | I <sub>OL</sub> = 4mA                                                           |       | 0.4   | 1.0   | V     |
| Logic-High Output Voltage                   | V <sub>OH</sub>         | I <sub>OH</sub> = -4mA                                                          | 4.0   |       |       | V     |
| Logic Input Leakage Current                 | I <sub>IL</sub>         | All inputs have internal pullups                                                | -50   | -30   | -15   | μA    |
| Overtemperature Alarm                       | T <sub>ALRM</sub>       | (Note 5)                                                                        |       | 135   |       | °C    |
| LED On-State Current                        |                         | R <sub>REF</sub> = 15kΩ                                                         |       | 2.2   |       | mA    |

## AC Electrical Characteristics

( $T_A = -40^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ ,  $T_J \leq +150^{\circ}\text{C}$ ,  $V_{CC24V} = 7\text{V}$  to  $36\text{V}$ , unless otherwise noted.)

| PARAMETER                                                     | SYMBOL       | CONDITIONS                                                                                                                    | MIN  | TYP      | MAX | UNITS         |
|---------------------------------------------------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------|------|----------|-----|---------------|
| Input Data Rate                                               | $f_{IN}$     | DB0, DB1 = 0, 0 (filters disabled)                                                                                            |      | 0.5      | 1.3 | Mbps          |
| Input Pulse Width                                             | $PW_{IN}$    | DB0, DB1 = 0, 0 (filters disabled)                                                                                            | 0.75 |          |     | $\mu\text{s}$ |
| Interchannel Propagation Delay Mismatch (Interchannel Jitter) | $\phi_{int}$ | (Note 6)                                                                                                                      |      |          | 25  | ns            |
| Propagation Delay                                             | $t_{PROP}$   | 12V input applied on the field-side through external 2.2k $\Omega$ resistors, $R_{REF}$ set to 15k, VTSELECT = 1 (Notes 7, 8) |      | 300      | 700 | ns            |
| Output Rise/Fall Times (on OPn Pins)                          | $t_{R/F}$    | Internally slew limited (with $C_{LOAD} = 0\text{--}50\text{pF}$ )                                                            |      | 25       |     | ns            |
| ESD                                                           |              | HBM, all pins                                                                                                                 |      | $\pm 2$  |     | kV            |
|                                                               |              | HBM, IN1–IN8 with respect to GND                                                                                              |      | $\pm 15$ |     |               |

**Note 2:** If a 24V supply is not available, the device can be powered through 5VOUT. In this mode of operation, the  $V_{CC24V}$  supply must be left unconnected. All other specifications remain identical. The field-supply alarms are asserted indicating the absence of the 24V supply in this mode of operation.

**Note 3:** When using suggested external 2.2k $\Omega$  series resistors, limits of -36V to +36V apply.

**Note 4:** External resistor  $R_{REF}$  can be adjusted to set any desired current limit between 0.5mA and 6mA.

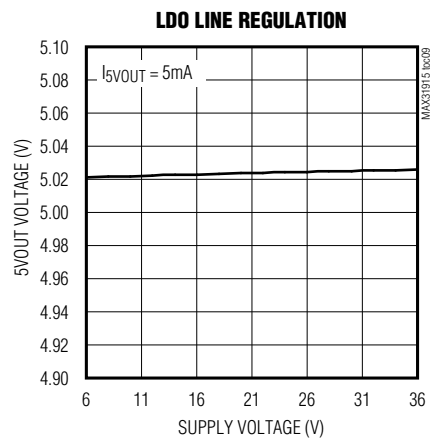
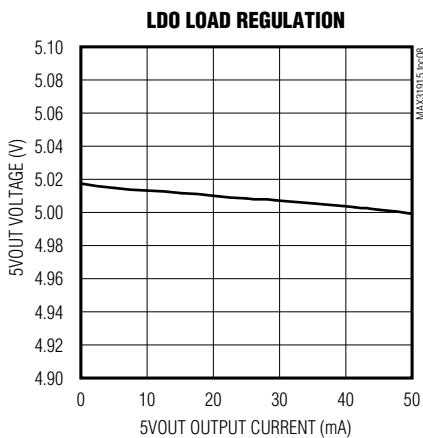
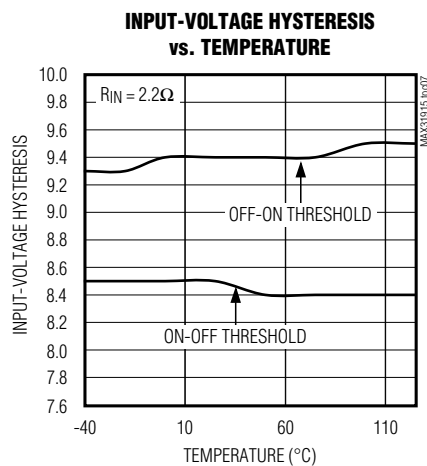
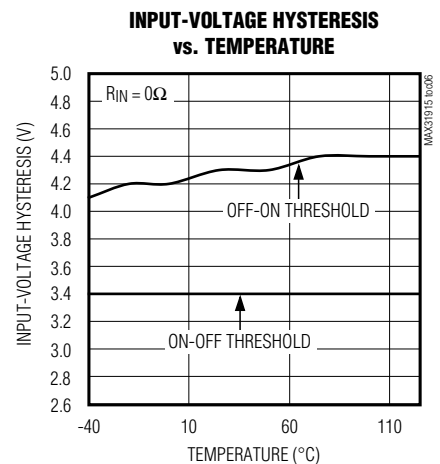
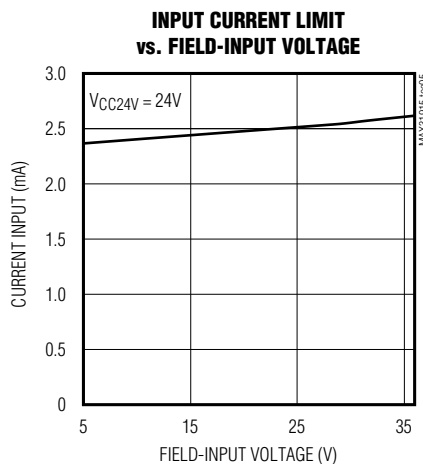
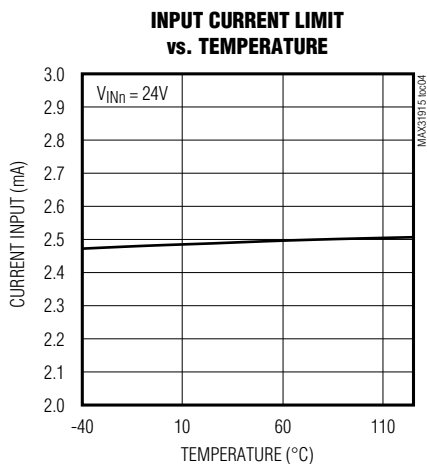
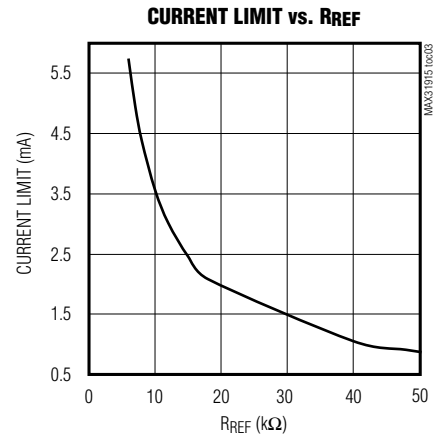
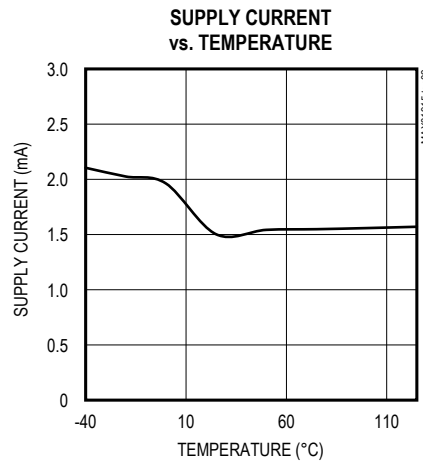
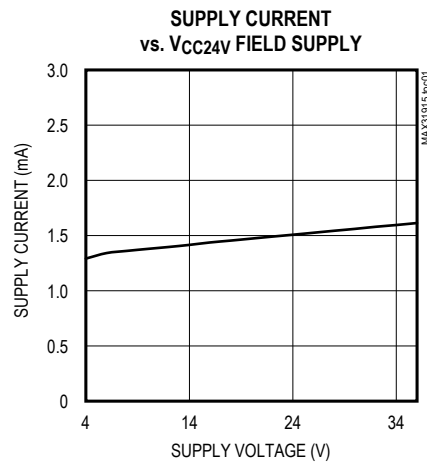
**Note 5:** INn-to-OPn propagation delay difference between two channels on the same IC.

**Note 6:** Propagation delay from field input (INn) to CMOS output (OPn). Tested with a 6.5V pulse applied directly to the device INn pins. Propagation delay is measured between the 50% transitions of the rising and falling edges.

**Note 7:** The propagation delay limit is 1ms maximum when VTSEL = 0.

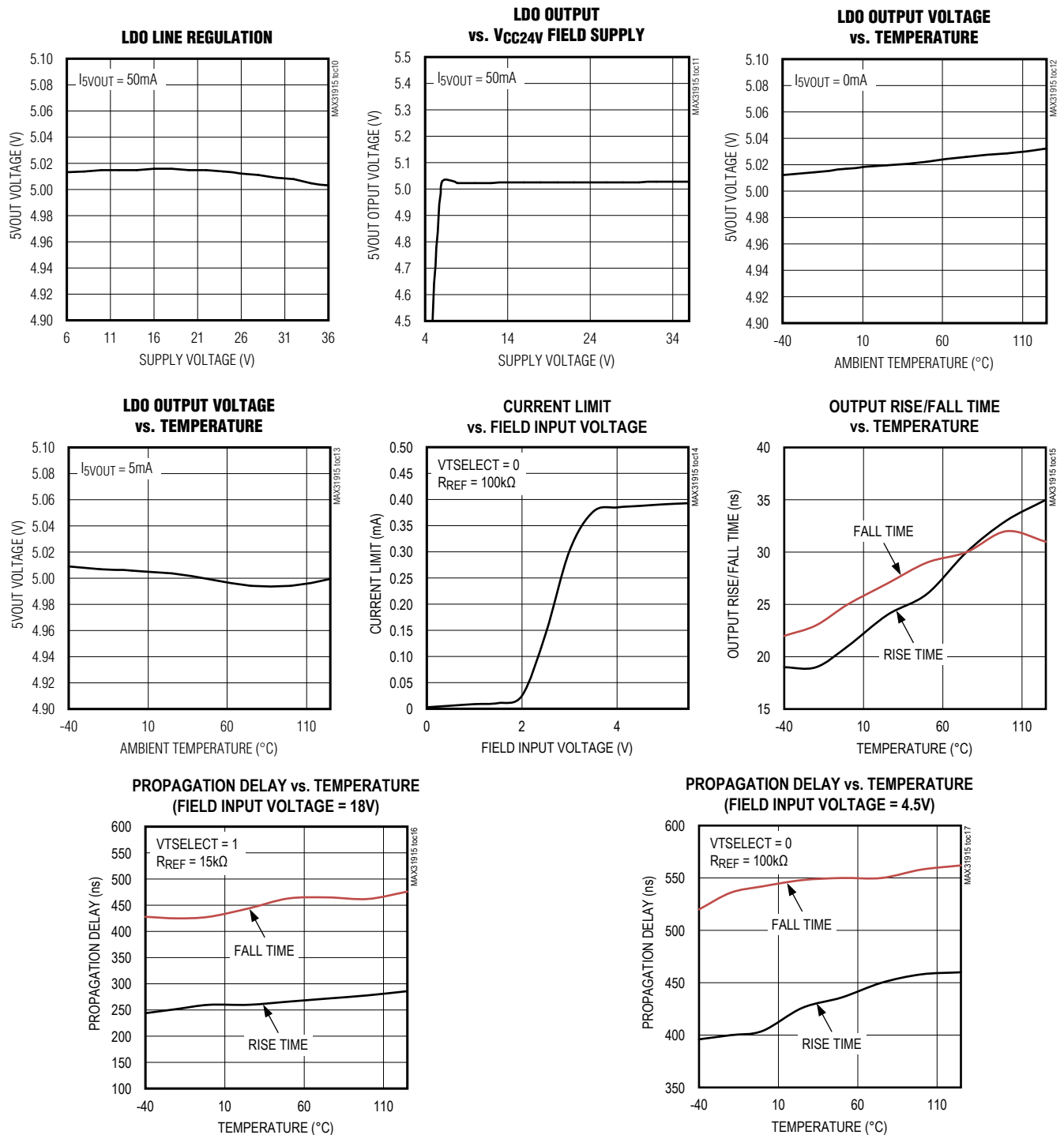
## Typical Operating Characteristics

( $T_A = +25^\circ\text{C}$ ,  $R_{REF} = 15\text{k}\Omega$ , unless otherwise noted.)

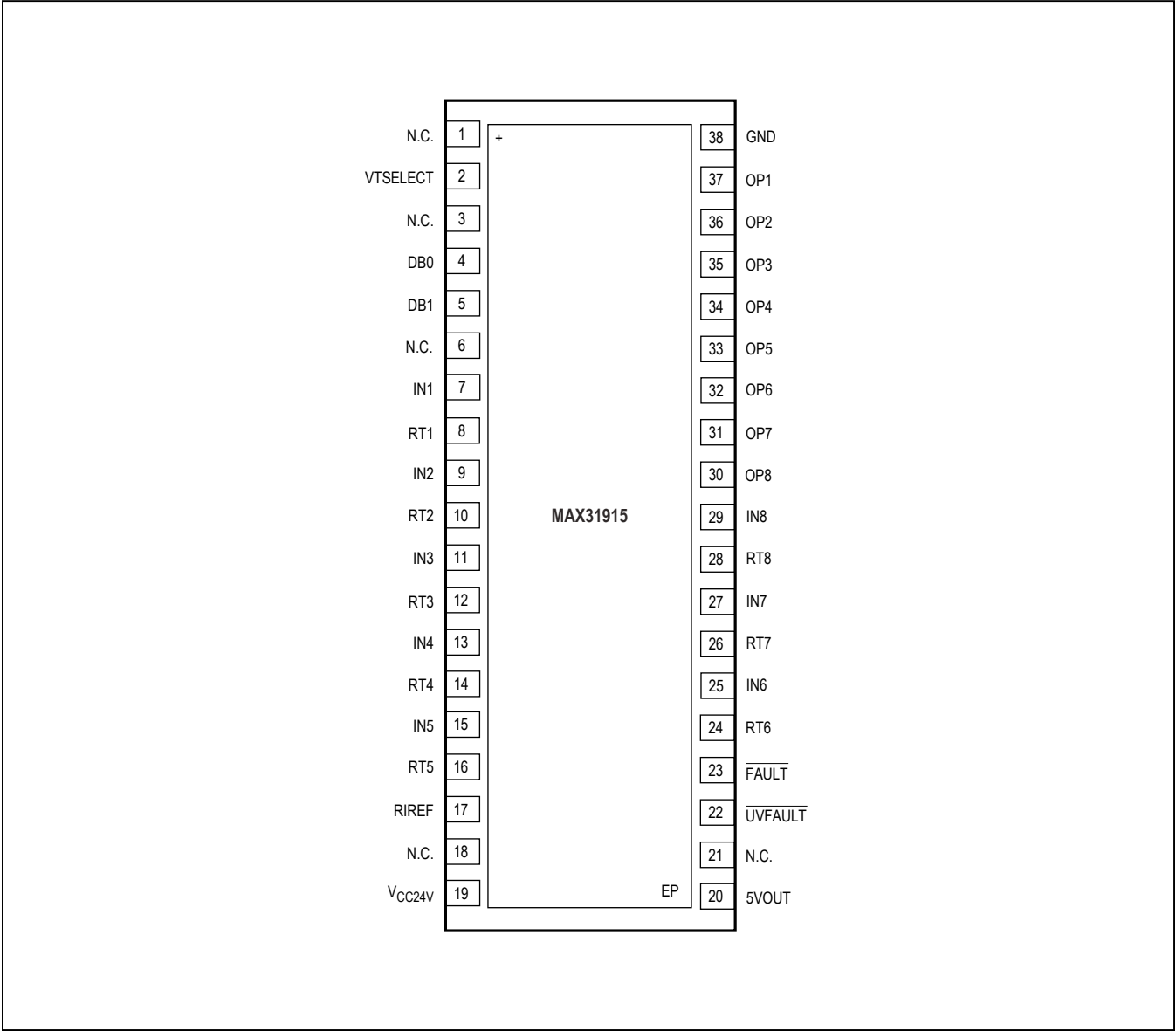


## Typical Operating Characteristics (continued)

( $T_A = +25^\circ\text{C}$ ,  $R_{REF} = 15\text{k}\Omega$ , unless otherwise noted.)



Pin Configuration





## Pin Description

| PIN                           | NAME                        | FUNCTION                                                                                                                      |            |                                        |
|-------------------------------|-----------------------------|-------------------------------------------------------------------------------------------------------------------------------|------------|----------------------------------------|
| 1, 3, 6, 18, 21               | N.C.                        | No Connection                                                                                                                 |            |                                        |
| 2                             | VTSELECT                    | Selects input trip points to be CMOS or IEC 61131-2 compliant.<br>Logic 0 = CMOS compliant<br>Logic 1 = IEC 61131-2 compliant |            |                                        |
| 4                             | DB0                         | Debounce (Filtering) Time Select Inputs                                                                                       |            |                                        |
| 5                             | DB1                         | <b>DB1</b>                                                                                                                    | <b>DB0</b> | <b>TIME CONSTANT OF FILTER APPLIED</b> |
|                               |                             | 0                                                                                                                             | 0          | 0 (no filtering)                       |
|                               |                             | 0                                                                                                                             | 1          | 0.025ms                                |
|                               |                             | 1                                                                                                                             | 0          | 0.75ms                                 |
|                               |                             | 1                                                                                                                             | 1          | 3ms                                    |
| 7, 9, 11, 13, 15, 25, 27, 29  | IN1–IN8                     | Field Input n. IN1 is pin 7 and IN8 is pin 29.                                                                                |            |                                        |
| 8, 10, 12, 14, 16, 24, 26, 28 | RT1–RT8                     | Energyless LED Driver Outputs. Connect to GND if LEDs are not required. RT1 is pin 8 and RT8 is pin 28.                       |            |                                        |
| 17                            | RIREF                       | Current-Limiter Reference Resistor                                                                                            |            |                                        |
| 19                            | VCC24V                      | Field-Supply Voltage                                                                                                          |            |                                        |
| 20                            | 5VOUT                       | 5V Regulator Output                                                                                                           |            |                                        |
| 22                            | $\overline{\text{UVFAULT}}$ | Indicates Low Supply Voltage Alarm (Active Low)                                                                               |            |                                        |
| 23                            | $\overline{\text{FAULT}}$   | Indicates Hot Temperature Alarm. This is OR'ed with the $\overline{\text{UVFAULT}}$ indicator (active low).                   |            |                                        |
| 30–37                         | OP8–OP1                     | Logic Output n. OP1 is is 37. OP8 is pin 30.                                                                                  |            |                                        |
| 38                            | GND                         | Field Ground                                                                                                                  |            |                                        |
| —                             | EP                          | Exposed Pad. Must connect EP to the PCB ground plane.                                                                         |            |                                        |

## Detailed Description

### Principles of Operation

#### Input Current Clamp

The input pins (IN1–IN8) sense the state (on versus off) of field sensors by monitoring both the voltage and the current flowing through the sensor output. The current sinking through these input pins rises linearly with input voltage until the limit set by the current clamp is reached. Any voltage increase beyond this point does not increase the input current any further.

The value of the current clamp is adjustable through an external resistor connected between pin RIREF and ground. The voltage at the input pins (IN1–IN8) are compared against internally set references to determine if the sensor is on (logic 1) or off (logic 0). The trip points deter-

mining the on/off status of the sensor can be selected through pin VTSELECT as follows:

- VTSELECT = 1 selects trip points that satisfy the requirements of IEC 61131-2 type 1, type 2, and type 3 switches.
- VTSELECT = logic 0 selects trip points that are CMOS logic compatible and roughly centered approximately 2.5V.

Pins RT1–RT8 must be connected directly to GND to provide a return path for the input current if LEDs are not required for visual indication. If VTSELECT = logic 0, RT1–RT8 must be connected directly to GND. If visual indication is needed when VTSELECT = logic 0, then LEDs can be connected to pins OP1–OP8 through external current-limiting resistors.

### Glitch Filter

A digital glitch filter provides debouncing and filtering of the noisy sensor signals. The time constant of this filter is selectable between 0 (i.e., no filtering), 25 $\mu$ s, 0.75ms, and 3ms. The selection is achieved through pins DB0 and DB1. The filtered outputs of the comparators are presented to the logic output pins, OP1–OP8.

To provide the digital glitch filter, the device checks that an input is stable for at least three clock cycles. The duration of a clock cycle is 1/3 of the selected debounce time. If the input is not stable for at least three clock cycles, the input change is not sent to the internal shift register.

### Temperature Monitoring

The internal junction temperature of the IC is constantly monitored and an alarm is raised, by asserting the  $\overline{\text{FAULT}}$  pin, if the temperature rises above  $T_{\text{ALRM}}$ .

### Supply Voltage Monitoring

A primary supply voltage-monitor circuit constantly monitors the field-supply voltage. If this voltage falls below a threshold ( $V_{\text{OFFUVLO}}$ ), an alarm is raised by asserting the  $\overline{\text{FAULT}}$  and  $\overline{\text{UVFAULT}}$  pins, indicating to the microcontroller that the part is experiencing a fault condition and the data is not to be trusted. Once the field-supply voltage has recovered and goes above  $V_{\text{ONUVLO}}$ , the  $\overline{\text{FAULT}}$  and  $\overline{\text{UVFAULT}}$  pins are released.

### Powering the Device Through the 5VOUT Pin

The device can alternatively be powered using a 5V supply connected to the 5VOUT pin. In this case, a 24V supply is no longer needed and the VCC24V supply must be kept unconnected. (see [Figure 1](#))

In this configuration, the device will always indicate a  $\overline{\text{UVFAULT}}$  and the  $\overline{\text{FAULT}}$  pin will always be active (pulled low). Faults due to the supply voltage monitoring and temperature monitoring will not be available.

This configuration has lower power consumption and heat dissipation since the on-chip 5V voltage regulator is disabled.

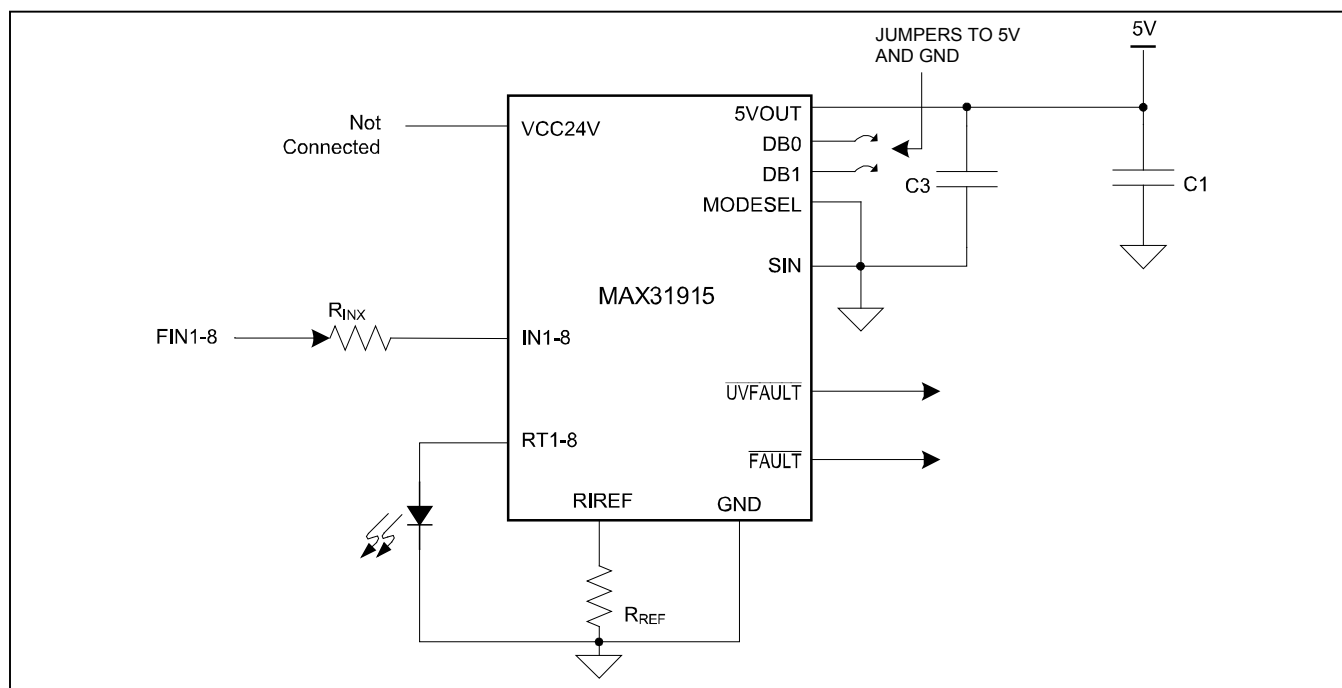


Figure 1: Basic Application Powered Through 5VOUT

Typical Application Circuit

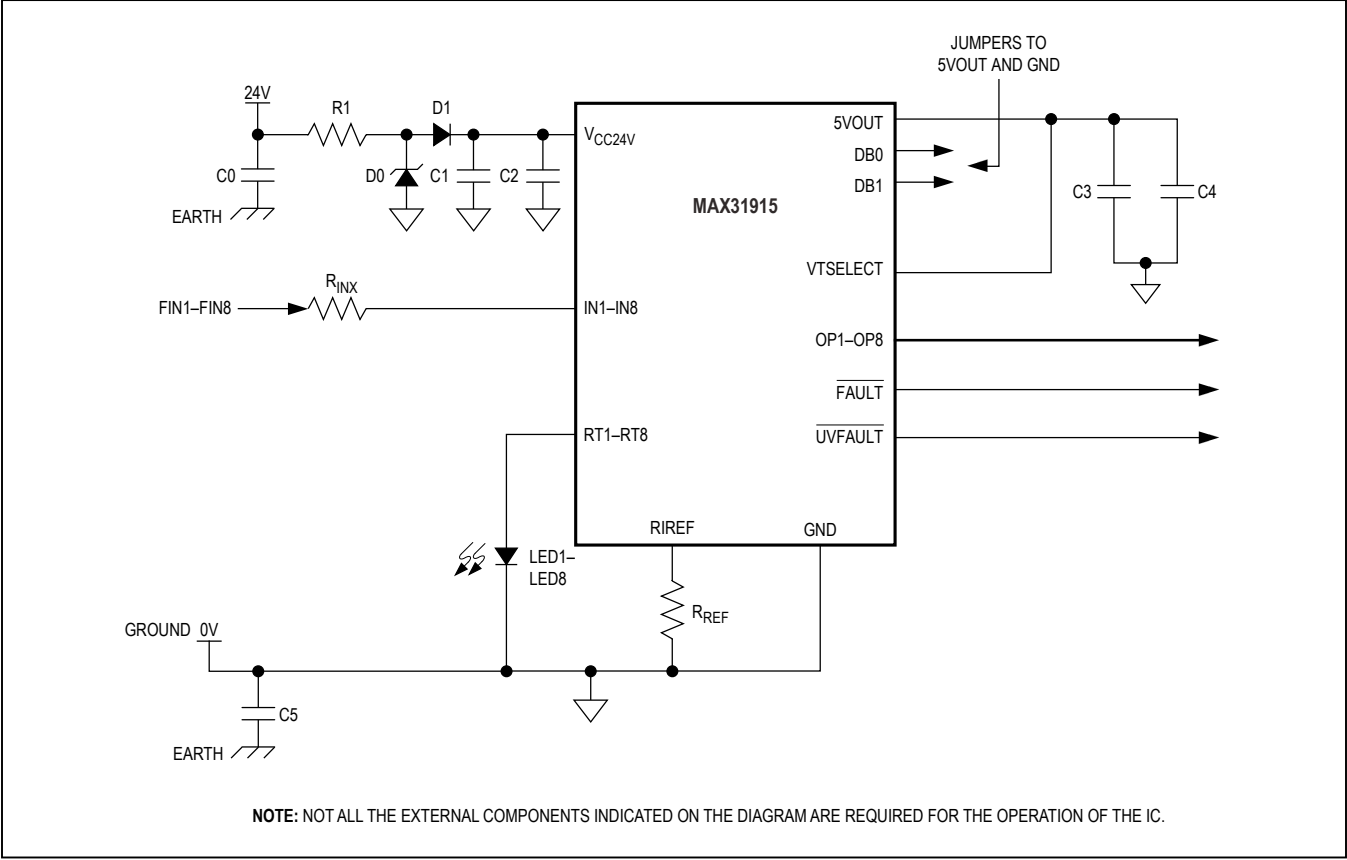


Table 1. Recommended Components

| COMPONENT        | DESCRIPTION                             | REQUIRED/RECOMMENDED/OPTIONAL              |
|------------------|-----------------------------------------|--------------------------------------------|
| C0, C5           | 4.7nF, 2kV polypropylene capacitor      | Recommended                                |
| C1               | 10μF, 60V ceramic capacitor             | Required                                   |
| C2               | 100nF, 60V ceramic capacitor            | Required                                   |
| C3               | 100nF, 10V ceramic capacitor            | Recommended                                |
| C4               | 4.7μF, 10V low-ESR ceramic capacitor    | Required                                   |
| D0               | 36V fast zener diode (ZSMB36)           | Recommended                                |
| D1               | General-purpose rectifier (IN4007)      | Optional: For reverse-polarity protection. |
| LED1-LED8        | LEDs for visual input status indication | Optional                                   |
| R1               | 150Ω, 1/3W MELF resistor                | Required                                   |
| R <sub>INX</sub> | 2.2kΩ, 1/4W MELF resistor               | Required                                   |
| R <sub>REF</sub> | 15kΩ, 1/8W resistor                     | Required                                   |

**Note:** For higher EFT performance, a minimum 1nF, 1000V capacitor can be added from nodes FIN1-FIN8 to earth or ground. For alternative methods to improve EFT robustness, please check the Maxim website regularly for upcoming application notes currently being developed.

## Ordering Information

| PART          | TEMP RANGE      | PIN-PACKAGE  | CARRIER       |
|---------------|-----------------|--------------|---------------|
| MAX31915AUI+  | -40°C to +125°C | 38 TSSOP-EP* | Bulk          |
| MAX31915AUI+T | -40°C to +125°C | 38 TSSOP-EP* | Tape and reel |

+Denotes a lead(Pb)-free/RoHS-compliant package.

T = Tape and reel.

\*EP = Exposed pad.

## Chip Information

PROCESS: BiCMOS

## Package Information

- For the latest package outline information and land patterns (footprints), go to [www.maximintegrated.com/packages](http://www.maximintegrated.com/packages). Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

| PACKAGE TYPE | PACKAGE CODE | OUTLINE NO.             | LAND PATTERN NO.        |
|--------------|--------------|-------------------------|-------------------------|
| 38 TSSOP-EP  | U38E+3       | <a href="#">21-0714</a> | <a href="#">90-0435</a> |

## Revision History

| REVISION NUMBER | REVISION DATE | DESCRIPTION                                   | PAGES CHANGED |
|-----------------|---------------|-----------------------------------------------|---------------|
| 0               | 12/14         | Initial release                               | —             |
| 1               | 4/15          | Fixed IEC diagram and added 5VOUT description | 11-12         |

For pricing, delivery, and ordering information, please contact Maxim Direct at 1-888-629-4642, or visit Maxim Integrated's website at [www.maximintegrated.com](http://www.maximintegrated.com).

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- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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