

## DRAFT SPECIFICATION

Description: CRGH Series High Power Thick Film Chip Resistors

Product Type: (Resistance range: 1.0Ω ~ 10MΩ)

|              |                                   |
|--------------|-----------------------------------|
| CRGH0603_XXX | (CRGH0603 1/5W +/- 1% & 5% Taped) |
| CRGH0805_XXX | (CRGH0805 1/3W +/- 1% & 5% Taped) |
| CRGH1206_XXX | (CRGH1206 1/2W +/- 1% & 5% Taped) |
| CRGH210JXXX  | (CRGH210 1W +/- 1% & 5% Taped)    |
| CRGH2512JXXX | (CRGH2512 2W +/- 1% & 5% Taped)   |

Approved by

Parts corresponding to RoHS Compliant: 2005-Apr.-1

|  |  |  |
|--|--|--|
|  |  |  |
|  |  |  |

Issued Date: 2008/12/19



## High Power Thick Film Chip Resistors

### 1. Scope:

This specification relates to the Tyco Electronics Thick Film Chip Resistors (Lead Free)

### 2. Type designation:

The type designation shall be in the following form:

Ex.

| Type     | Power Rating | Resistance tolerance | Nominal Resistance |
|----------|--------------|----------------------|--------------------|
| CRGH0603 | 1/5W         | F (1%)<br>J (5%)     | 1K0                |
| CRGH0805 | 1/3W         |                      |                    |
| CRGH1206 | 1/2W         |                      |                    |
| CRGH2010 | 1W           |                      |                    |
| CRGH2512 | 2W           |                      |                    |

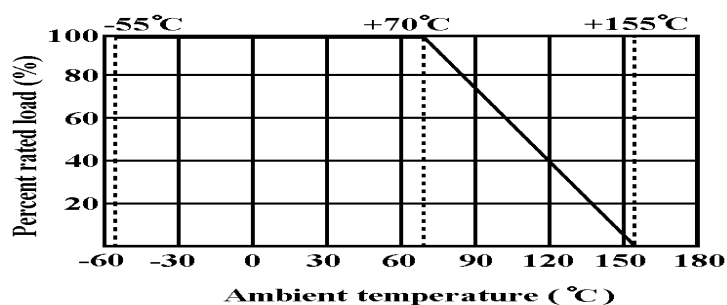
### 3. Ratings:

| Type                            | CRGH0603       | CRGH0805 | CRGH1206 | CRGH2010 | CRGH2512 |
|---------------------------------|----------------|----------|----------|----------|----------|
| Power Rating                    | 0.20W          | 0.33W    | 0.50W    | 1.0W     | 2.0W     |
| Max. Working Voltage            | 50 V           | 150 V    | 200 V    | 200 V    | 250 V    |
| Max. Overload Voltage           | 100 V          | 300 V    | 400 V    | 400 V    | 500 V    |
| Dielectric Withstanding Voltage | 300 V          | 500 V    | 500 V    | 500 V    | 500 V    |
| Temp: CRGH0805_XXX (CR          | -55°C ~ +155°C |          |          |          |          |
| Ambient Temperature             | 70°C           |          |          |          |          |

#### 3.1 I CRGH2512JXXX (CRGH2512 2W +/- 1% & 5% Taped)

Resistors shall have a power rating based on continuous load operation at an ambient temperature of 70°C. For temperature in excess of 70°C, the load shall be derate as shown in figure 1.

Figure 1



### 3.2 Voltage Rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Where : RCWV = Rated DC or RMS AC continuous working voltage at commercial-line frequency and waveform (volt)

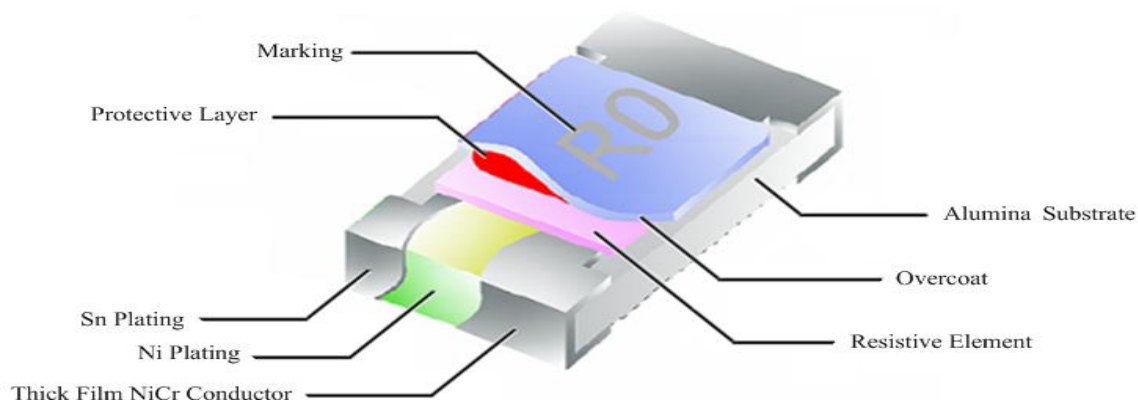
P = Power Rating (watt)

R = Nominal Resistance (ohm)

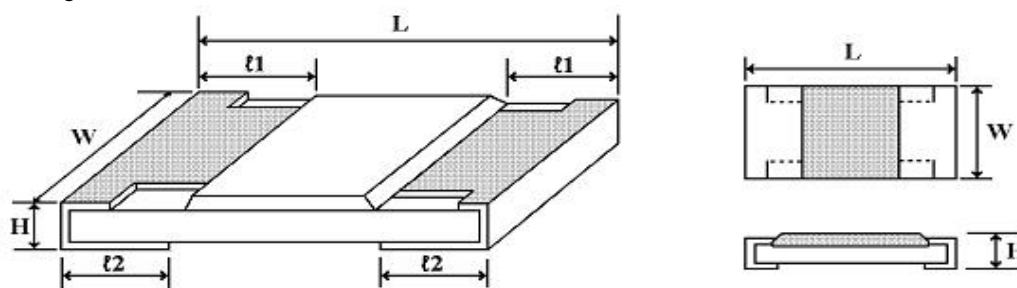
In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value.

## High Power Thick Film Chip Resistors

### 4. Construction :



### 5. Power rating and dimensions



Dimension :

| Type     | Dimension (mm)  |                      |                 |                 |                 |
|----------|-----------------|----------------------|-----------------|-----------------|-----------------|
|          | L               | W                    | H               | l1              | l2              |
| CRGH0603 | $1.60 \pm 0.10$ | $0.80 + 0.15 - 0.10$ | $0.45 \pm 0.10$ | $0.30 \pm 0.20$ | $0.30 \pm 0.20$ |
| CRGH0805 | $2.00 \pm 0.15$ | $1.25 + 0.15 - 0.10$ | $0.55 \pm 0.10$ | $0.40 \pm 0.20$ | $0.40 \pm 0.20$ |
| CRGH1206 | $3.10 \pm 0.15$ | $1.55 + 0.15 - 0.10$ | $0.55 \pm 0.10$ | $0.45 \pm 0.20$ | $0.45 \pm 0.20$ |
| CRGH2010 | $5.00 \pm 0.20$ | $2.50 \pm 0.15$      | $0.55 \pm 0.10$ | $0.60 \pm 0.20$ | $0.50 \pm 0.20$ |
| CRGH2512 | $6.30 \pm 0.20$ | $3.20 \pm 0.15$      | $0.55 \pm 0.10$ | $0.60 \pm 0.20$ | $0.50 \pm 0.20$ |

Power Rating :

| Type     | Power Rating at 70°C | Tolerance % | Resistance Range | Standard Series | TCR                                                                                               |
|----------|----------------------|-------------|------------------|-----------------|---------------------------------------------------------------------------------------------------|
| CRGH0603 | 0.20W                | ± 1         | 1Ω ~ 10MΩ        | E-96            | $\leq 10\Omega \pm 200\text{PPM}/^\circ\text{C}$<br>$< 10\Omega \pm 100\text{PPM}/^\circ\text{C}$ |
|          |                      | ± 5         | 1Ω ~ 10MΩ        | E-24            |                                                                                                   |
| CRGH0805 | 0.33W                | ± 1         | 1Ω ~ 10MΩ        | E-96            | $\leq 10\Omega \pm 200\text{PPM}/^\circ\text{C}$<br>$< 10\Omega \pm 100\text{PPM}/^\circ\text{C}$ |
|          |                      | ± 5         | 1Ω ~ 10MΩ        | E-24            |                                                                                                   |
| CRGH1206 | 0.50W                | ± 1         | 1Ω ~ 10MΩ        | E-96            | $\leq 10\Omega \pm 200\text{PPM}/^\circ\text{C}$<br>$< 10\Omega \pm 100\text{PPM}/^\circ\text{C}$ |
|          |                      | ± 5         | 1Ω ~ 10MΩ        | E-24            |                                                                                                   |
| CRGH2010 | 1.00W                | ±1 & ± 5    | 1Ω ~ 9.76Ω       | E-24            | ±200PPM/°C                                                                                        |
|          |                      |             | 10Ω ~ 1.0MΩ      |                 | ±100PPM/°C                                                                                        |
|          |                      |             | 1.1MΩ ~ 10MΩ     |                 | ±200PPM/°C                                                                                        |
| CRGH2512 | 2.00W                | ±1 & ± 5    | 1Ω ~ 9.76Ω       | E-24            | ±200PPM/°C                                                                                        |
|          |                      |             | 10Ω ~ 1.0MΩ      |                 | ±100PPM/°C                                                                                        |
|          |                      |             | 1.1MΩ ~ 10MΩ     |                 | ±200PPM/°C                                                                                        |

## High Power Thick Film Chip Resistors

## 6. Marking :

## 6.1 Resistors

A.  $\pm 5\%$  Tolerance : the first two digits are significant figures of resistance and the third denoted number of zeros.

Ex.

|  |     |  |
|--|-----|--|
|  | 333 |  |
|--|-----|--|

33K $\Omega$ 

B. For ohmic values below 10 $\Omega$ , read alphabet "R" as decimal point.

Ex.

|  |     |  |
|--|-----|--|
|  | 2R2 |  |
|--|-----|--|

2.2 $\Omega$ 

C. For E-96 series [ $\pm 1\%$  (F) tolerance] in CRGH0603 size 3 digit system (due to space restrictions) please refer to page 4. for coding formula

Ex.

|  |     |  |
|--|-----|--|
|  | 02C |  |
|--|-----|--|

10.2K $\Omega$ 

D.  $\pm 1\%$  Tolerance CRGH0805\_XXX (CRGH0805 1/3W  $\pm 1\%$  & 5% Taped)  
resistance and the fourth digit denoted number of zeros. Letter "R" is for decimal point.

Ex.

|       |      |  |
|-------|------|--|
| CRGH2 | 2701 |  |
|-------|------|--|

2.7K $\Omega$ 

|  |      |  |
|--|------|--|
|  | 10R5 |  |
|--|------|--|

10.5 $\Omega$ 

## 6.2 Labels

Label shall be marked with the following item :

Label shall be marked with the following item :

- A. Nominal Resistance and Resistance Tolerance
- B. Power Rating and Size
- C. Quantity
- D. Part No.
- E. P.O.No.
- F. Lot No.

Ex.

|                                                                                     |               |                                                                                     |            |
|-------------------------------------------------------------------------------------|---------------|-------------------------------------------------------------------------------------|------------|
| <b>tyco</b> / Electronics                                                           |               |  |            |
| CHIP RESISTORS                                                                      |               |                                                                                     |            |
| RESISTANCE:                                                                         | 330K          | $\Omega$                                                                            | $\pm 5\%$  |
| WATTAGE:                                                                            | 1/2W          | SIZE:                                                                               | CRGH0603   |
| QUANTITY:                                                                           | 5,000         | PCS                                                                                 | Pb-Free    |
| PART NO.:                                                                           | CRGH0603F330K | RoHS                                                                                | 2002/95/EC |
| LOT NO.:                                                                            | 825723        | REF #                                                                               | 2456319325 |
|  |               |                                                                                     |            |

Remark : For **CRGH0603**  $\pm 1\%$  : Label is 332K, value is 332K $\Omega$ , marking is 51D

$\pm 5\%$  : Label is 330K, value is 330K $\Omega$ , marking is 334

$\pm 1\%$  : Label is 330K, value is 330K $\Omega$ , marking is 3303

Customer:

Part No.: CRGH Series

High Power Thick Film Chip Resistors

Mutiplier Code :

| Code       | A  | B  | C  | D  | E  | F  | G  | H  | X  | Y  | Z  |
|------------|----|----|----|----|----|----|----|----|----|----|----|
|            | 0  | 1  | 2  | 3  | 4  | 5  | 6  | 7  | -1 | -2 | -3 |
| Multiplier | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |

Coding

XX

Resistance Code

Formula

X

Multiplier Code

Example :

$$10K2 = 102 \times 10^2 = 02C$$

02

C

$$33R2 = 332 \times 10^{-1} = 51X$$

51

X

| Value | Code | Value | Code | Value | Code | Value | Code | Value | Code |
|-------|------|-------|------|-------|------|-------|------|-------|------|
| 100   | 01   | 162   | 21   | 261   | 41   | 422   | 61   | 681   | 81   |
| 102   | 02   | 165   | 22   | 267   | 42   | 432   | 62   | 698   | 82   |
| 107   | 03   | 169   | 23   | 274   | 43   | 442   | 63   | 715   | 83   |
| 110   | 04   | 174   | 24   | 280   | 44   | 453   | 64   | 732   | 84   |
| 115   | 05   | 178   | 25   | 287   | 45   | 464   | 65   | 750   | 85   |
| 118   | 06   | 182   | 26   | 294   | 46   | 475   | 66   | 768   | 86   |
| 121   | 07   | 187   | 27   | 301   | 47   | 487   | 67   | 787   | 87   |
| 124   | 08   | 191   | 28   | 309   | 48   | 499   | 68   | 806   | 88   |
| 127   | 09   | 196   | 29   | 316   | 49   | 511   | 69   | 825   | 89   |
| 130   | 10   | 200   | 30   | 324   | 50   | 523   | 70   | 845   | 90   |
| 133   | 11   | 205   | 31   | 332   | 51   | 536   | 71   | 866   | 91   |
| 137   | 12   | 210   | 32   | 340   | 52   | 549   | 72   | 887   | 92   |
| 140   | 13   | 215   | 33   | 348   | 53   | 562   | 73   | 909   | 93   |
| 143   | 14   | 221   | 34   | 357   | 54   | 576   | 74   | 931   | 94   |
| 147   | 15   | 226   | 35   | 365   | 55   | 590   | 75   | 953   | 95   |
| 150   | 16   | 232   | 36   | 374   | 56   | 604   | 76   | 976   | 96   |
| 154   | 17   | 237   | 37   | 383   | 57   | 619   | 77   |       |      |
| 158   | 18   | 243   | 38   | 392   | 58   | 634   | 78   |       |      |
|       | 19   | 249   | 39   | 402   | 59   | 649   | 79   |       |      |
|       | 20   | 255   | 40   | 412   | 60   | 665   | 80   |       |      |

GH0805\_XXX

(CRGH0805

2512JXXX

(CRGH

\*Marking for CRGH0603 E-96 series, the resistance value that no have multiplier code indicate marking follow this:

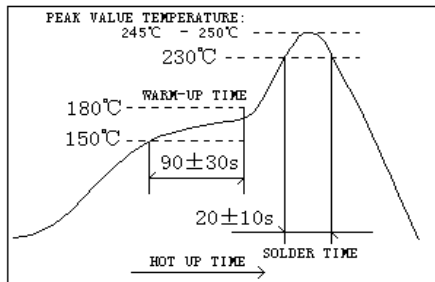
The first two digits are significant figures of resistance and the third one denoted number of zeros

and under line the marking letters.

Ex.

122

1.2KΩ

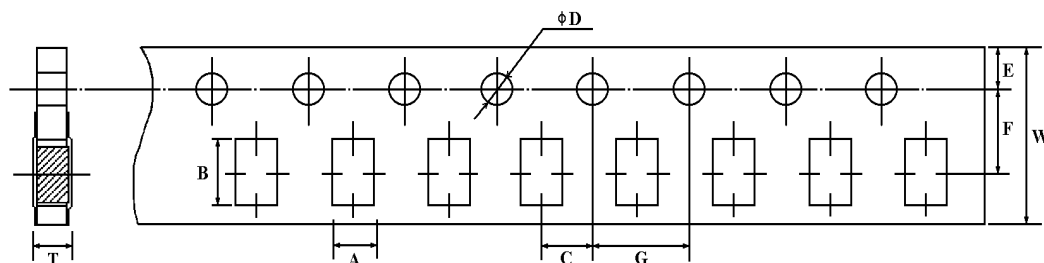
|                                      |                                                                                   |                                                                                                                                                                                                                                                                                                         |              |              |
|--------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--------------|
| Customer:                            |                                                                                   | Part No.: CRGH Series                                                                                                                                                                                                                                                                                   |              |              |
| High Power Thick Film Chip Resistors |                                                                                   |                                                                                                                                                                                                                                                                                                         |              |              |
| 7. Performance specification :       |                                                                                   |                                                                                                                                                                                                                                                                                                         |              |              |
| Characteristics                      | Limits                                                                            | Test Methods<br>( JIS C 5201-1 )                                                                                                                                                                                                                                                                        |              |              |
| Dielectric<br>withstanding voltage   | No evidence of flashover<br>mechanical damage, arcing or<br>insulation break down | 4.7 Clamped in the trough of a 90°C metallic v-block and<br>shall be tested at ac potential respectively specified in<br>the type for 60-70 seconds                                                                                                                                                     |              |              |
| Temperature<br>Coefficient           | See Page 2                                                                        | 4.8 Natural resistance change per temp. degree centigrade.<br>$\frac{R2-R1}{R1(t2-t1)} \times 10^6 \quad (\text{PPM}/^{\circ}\text{C})$<br>R1: Resistance value at room temperature (T1)<br>R2: Resistance value at room temp. plus 100°C (T2)<br>Test pattern: room temp. (T1), room temp. +100°C (T2) |              |              |
| Short time<br>Overload               | Resistance change rate is<br>± 5% (2.0% + 0.1Ω) Max.<br>± 1% (1.0% + 0.1Ω) Max.   | 4.13 Permanent resistance change after the application<br>of a potential of 2.5 times RCWV for 5 seconds.                                                                                                                                                                                               |              |              |
| Solderability                        | 95 % coverage Min.                                                                | Wave Solder:<br>Test temperature of solder:<br>245°C ±3°C dipping time in solder : 2-3 seconds.<br>Reflow Solder:<br>                                                                                                |              |              |
| Soldering heat                       | Resistance change rate is:<br>±(1%+0.05Ω) Max.                                    | 4.18 Dip the resistor into a solder bath having a temperature<br>of 260°C ± 3°C and hold it for 10 ± 1 seconds.                                                                                                                                                                                         |              |              |
| Temperature cycling                  | Resistance Change Rate Is<br>± 5% (1.0% + 0.05Ω) Max.<br>± 1% (0.5% + 0.05Ω) Max. | 4.19 Resistance change after continuous<br>5 cycles for duty cycle specified below :                                                                                                                                                                                                                    |              |              |
|                                      |                                                                                   | Step                                                                                                                                                                                                                                                                                                    | Temperature  | Time         |
|                                      |                                                                                   | 1                                                                                                                                                                                                                                                                                                       | -55°C ± 3°C  | 30 mins      |
|                                      |                                                                                   | 2                                                                                                                                                                                                                                                                                                       | Room temp.   | 10 ~ 15 mins |
|                                      |                                                                                   | 3                                                                                                                                                                                                                                                                                                       | +155°C ± 2°C | 30 mins      |
| 4                                    | Room temp.                                                                        | 10 ~ 15 mins                                                                                                                                                                                                                                                                                            |              |              |
| Humidity                             | Resistance change rate is<br>± 5% (3.0% + 0.1Ω) Max.<br>± 1% (1.0% + 0.1Ω) Max.   | 4.24 Temporary resistance change after 240 hours<br>exposure in a humidity test chamber controlled at<br>40±2°C and 90-95% relative humidity                                                                                                                                                            |              |              |
| Load life in Humidity                | Resistance change rate is<br>± 5% (3.0% + 0.1Ω) Max.<br>± 1% (1.0% + 0.1Ω) Max.   | 7.9 Resistance change after 1,000 hours (1.5 hours "on",<br>0.5 hour "off" ) at RCWV in a humidity chamber<br>controlled at 40°C ± 2°C and 90 to 95% relative humidity                                                                                                                                  |              |              |
| Load Life                            | Resistance change rate is<br>± 5% (3.0% + 0.1Ω) Max.<br>± 1% (1.0% + 0.1Ω) Max.   | 4.25.1 Permanent resistance change after 1,000 hours<br>operating at RCWV, with duty cycle of<br>(1.5 hours"on", 0.5 hour"off") at 70°C ± 2°C ambient                                                                                                                                                   |              |              |
| Terminal Bending                     | Resistance change rate is<br>± (1.0% + 0.05Ω) Max.                                | 4.33 Twist of Test Board :<br>Y/X = 3/90 mm for 60 seconds                                                                                                                                                                                                                                              |              |              |

## High Power Thick Film Chip Resistors

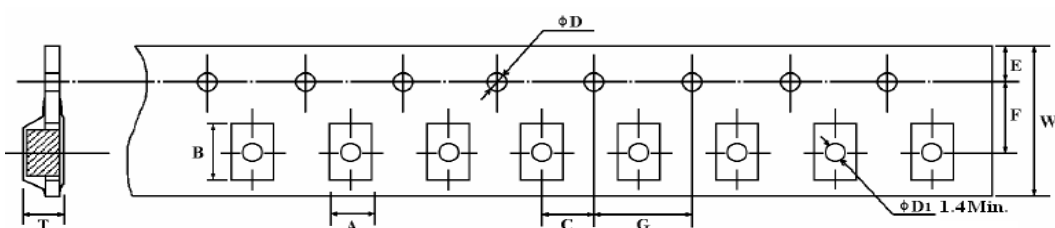
## 6. Packing specification :

## 6.1 Taping Dimension (mm)

## A. Paper tape



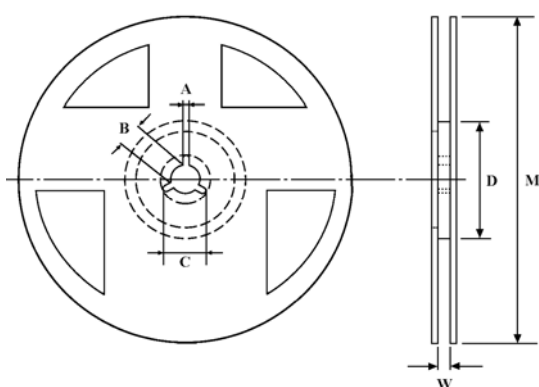
## B. Plastic tape



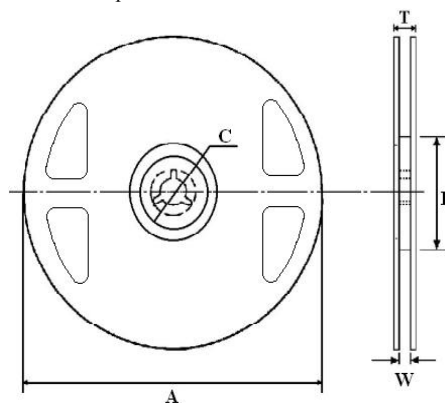
| Type     | $A \pm 0.2$ | $B \pm 0.2$ | $C \pm 0.05$ | $\psi D +0.1$<br>$-0$ | $E \pm 0.1$ | $F \pm 0.05$ | $G \pm 0.1$ | $W \pm 0.2$ | $T \pm 0.1$   |
|----------|-------------|-------------|--------------|-----------------------|-------------|--------------|-------------|-------------|---------------|
| CRGH0603 | 1.10        | 1.90        | 2.0          | 1.5                   | 1.75        | 3.5          | 4.0         | 8.0         | 0.67          |
| CRGH0805 | 1.65        | 2.40        | 2.0          | 1.5                   | 1.75        | 3.5          | 4.0         | 8.0         | 0.81          |
| CRGH1206 | 2.00        | 3.60        | 2.0          | 1.5                   | 1.75        | 3.5          | 4.0         | 8.0         | 0.81          |
| CRGH2010 | 2.80        | 5.50        | 2.0          | $1.5+0.25$            | 1.75        | 5.5          | 4.0         | 12.0        | $1.2 \pm 0.0$ |
| CRGH2512 | 3.60        | 6.90        | 2.0          | $1.5+0.25$            | 1.75        | 5.5          | 4.0         | 12.0        | $1.2 \pm 0.0$ |

## 7.2 Reel Dimension (mm)

## A. Paper tape



## B. Plastic tape



| Type     | Packaging | Quantity Per Reel | A           | B            | C            | D            | $M \pm 2$     | $W \pm 1$      | $T \pm 1$      |
|----------|-----------|-------------------|-------------|--------------|--------------|--------------|---------------|----------------|----------------|
| CRGH0603 | Paper     | 5,000 pcs.        | $2 \pm 0.5$ | $13 \pm 0.5$ | $21 \pm 0.5$ | $60 \pm 1.0$ | $178 \pm 2.0$ | $10 \pm 1.0$   | -              |
| CRGH0805 | Paper     | 5,000 pcs.        | $2 \pm 0.5$ | $13 \pm 0.5$ | $21 \pm 0.5$ | $60 \pm 1.0$ | $178 \pm 2.0$ | $10 \pm 1.0$   | -              |
| CRGH1206 | Paper     | 5,000 pcs.        | $2 \pm 0.5$ | $13 \pm 0.5$ | $21 \pm 0.5$ | $60 \pm 1.0$ | $178 \pm 2.0$ | $10 \pm 1.0$   | -              |
| CRGH2010 | Plastic   | 4,000 pcs.        | $180-3.0$   | $60+1.0$     | $13 \pm 0.2$ | -            | -             | $13.5 \pm 0.5$ | $15.4 \pm 1.0$ |
| CRGH2512 | Plastic   | 4,000 pcs.        | $180-3.0$   | $60+1.0$     | $13 \pm 0.2$ | -            | -             | $13.5 \pm 0.5$ | $15.4 \pm 1.0$ |

Customer:

Part No.: CRGH Series

## High Power Thick Film Chip Resistors

## Part Number System

## Explanation of Part Number System

|                                                  |   |   |   |                                      |   |   |   |                          |                                                                                                                                                                    |    |    |    |
|--------------------------------------------------|---|---|---|--------------------------------------|---|---|---|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|
| 1                                                | 2 | 3 | 4 | 5                                    | 6 | 7 | 8 | 9                        | 9                                                                                                                                                                  | 10 | 10 | 12 |
| C                                                | R | G | H | 0                                    | 6 | 0 | 3 | F                        | 1                                                                                                                                                                  | 0  | 0  | K  |
| <u>Series Name</u>                               |   |   |   | <u>Case Size / Wattage:</u>          |   |   |   | <u>Tolerance:</u>        | <u>Resistance Value:</u>                                                                                                                                           |    |    |    |
| CRGH Series High Power Thick Film Chip Resistors |   |   |   | 0603<br>0805<br>1206<br>2010<br>2512 |   |   |   | F ~ ± 1%<br><br>J ~ ± 5% | 1R0 - 1.0 ohm<br>- 100 ohms<br>1000 ohms<br>10,000 ohms<br>100,000 ohms<br>1,000,000 ohms<br>10,000,000 ohms<br>100R<br>1K0 -<br>10K -<br>100K -<br>1M0 -<br>10M - |    |    |    |

CRGH0805\_XXX (CRGH0805 1/3W +/- 1% &amp; 5% Taped)

CRGH2512JXXX (CRGH2512 2W +/- 1% &amp; 5% Taped)



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.