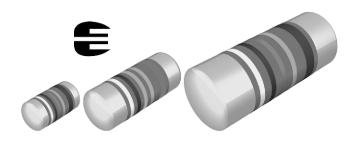


Vishay Beyschlag

Precision MELF Resistors



MMU 0102, MMA 0204 and MMB 0207 precision thin film MELF resistors combine the proven reliability of the professional products with an advanced level of precision and stability. Therefore they are perfectly suited for applications in the fields of test and measuring equipment

along with industrial and medical electronics.

FEATURES

- Approved to EN 140401-803
- AEC-Q200 qualified
- · Advanced thin film technology
- Superior stability: Class 0.05
- Wide precision range: 10 Ω to 1 M Ω
- Matte Sn termination on Ni barrier layer
- Compliant to RoHS Directive 2011/65/EU

AUTOMOTIVE

APPLICATIONS

- · Test and measuring equipment
- · Industrial and medical electronics

| METRIC SIZE | | | | | | | |
|-------------|----------|----------|----------|--|--|--|--|
| DIN | 0102 | 0204 | 0207 | | | | |
| CECC | RC 2211M | RC 3715M | RC 6123M | | | | |

| TECHNICAL SPECIFIC | ATIONS | | | | | | |
|--|---------------------|----------------------|---------------------|-----------------------|---------------------|----------------------|--|
| DESCRIPTION | MMU | J 0102 | MMA | A 0204 | MMB 0207 | | |
| Metric CECC size | RC 2 | 211 M | RC 3 | 3715 M | RC 6 | 123 M | |
| Resistance range | 22 Ω to | 332 kΩ | 10 Ω to | 511 kΩ | 15 Ω 1 | o 1 MΩ | |
| Resistance tolerance | | ± 0.5 %; ± 0. | 25 %; ± 0.1 % | | ± 0.25 % | %; ± 0.1 % | |
| Temperature coefficient | | | ± 25 ppm/K | (; ± 15 ppm/K | | | |
| Operation mode | Precision | Standard | Precision | Standard | Precision | Standard | |
| Rated dissipation, P ₇₀ ⁽¹⁾ | 0.06 W | 0.2 W | 0.07 W | 0.25 W | 0.11 W | 0.4 W | |
| Operating voltage, U _{max.} AC/DC | 150 V | | 200 V | | 300 V | | |
| Permissible film temperature, $g_{\rm F}$ max. | 85 °C | 125 °C | 85 °C | 125 °C | 85 °C | 125 °C | |
| Operating temperature range | - 10 °C to 85 °C | - 55 °C to 125 °C | - 10 °C to 85 °C | - 55 °C to 125 °C | - 10 °C to 85 °C | - 55 °C to 125 °C | |
| Max. resistance change at P_{70} for resistance range, $\Delta R/R$ max., after: | 22 Ω to 332 kΩ | | 10 Ω to 511 kΩ | | 15 Ω to 1 MΩ | | |
| 1000 h | ≤ 0.05 % | ≤ 0.1 % | ≤ 0.05 % | ≤ 0.1 % | ≤ 0.05 % | ≤ 0.1 % | |
| 8000 h | ≤ 0.1 % | ≤ 0.2 % | ≤ 0.1 % | ≤ 0.2 % | ≤ 0.1 % | ≤ 0.2 % | |
| 225 000 h | ≤ 0.3 % | ≤ 0.6 % | ≤ 0.3 % | ≤ 0.6 % | ≤ 0.3 % | ≤ 0.6 % | |
| Permissible voltage against ambient (insulation): | | | | | | | |
| 1 min, <i>U</i> _{ins} | 20 | 0 V | 30 | 00 V | 50 | 00 V | |
| Continuous | 7 | 5 V | 7 | 75 V | | 75 V | |
| Failure rate: FIT _{observed} | | | ≤ 0.1 | x 10 ⁻⁹ /h | | | |

Notes

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

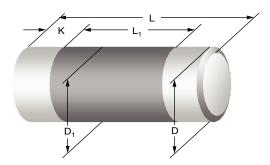
(1) The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heatflow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature is not exceeded.

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Precision MELF Resistors



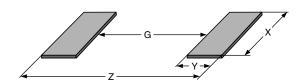
DIMENSIONS



| DIMENSIONS AND MASS | | | | | | | | |
|---------------------|----------------|---------------|-----------------------------|------------------------|------------|--------------|--|--|
| TYPE | L (mm) | D (mm) | L _{1 min.} (mm) | D ₁ (mm) | K (mm) | MASS (mg) | | |
| MMU 0102 | 2.2 + 0/- 0.1 | 1.1 + 0/- 0.1 | 1.2 | D + 0/- 0.1 | 0.4 ± 0.05 | 8 | | |
| MMA 0204 | 3.6 + 0/- 0.2 | 1.4 + 0/- 0.1 | 1.8 | D + 0/- 0.15 | 0.8 ± 0.1 | 22 | | |
| MMB 0207 | 5.8 + 0/- 0.15 | 2.2 + 0/- 0.2 | 3.2 | D + 0/- 0.2 | 1.15 ± 0.1 | 80 | | |

Note

PATTERN STYLES FOR MELF RESISTORS



| RECOMMENDED SOLDER PAD DIMENSIONS | | | | | | | | | |
|-----------------------------------|----------------|-----------|-----------|-----------|------------------|-----------|-----------|-----------|--|
| ТҮРЕ | WAVE SOLDERING | | | | REFLOW SOLDERING | | | | |
| | G (mm) | Y (mm) | X (mm) | Z (mm) | G (mm) | Y (mm) | X (mm) | Z (mm) | |
| MMU 0102 | 0.7 | 1.2 | 1.5 | 3.1 | 1.1 | 0.8 | 1.3 | 2.7 | |
| MMA 0204 | 1.5 | 1.5 | 1.8 | 4.5 | 1.7 | 1.2 | 1.6 | 4.1 | |
| MMB 0207 | 2.8 | 2.1 | 2.6 | 7.0 | 3.2 | 1.7 | 2.4 | 6.6 | |

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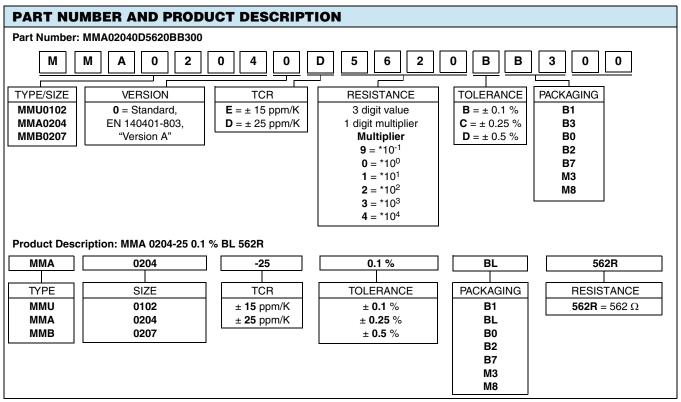
Color code marking is applied according to IEC 60062 (3) in five bands. Each color band appears as a single solid line, voids are permissible if at least $\frac{2}{3}$ of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands. An interrupted band between the 4th and 5th full band indicates the temperature coefficient (yellow = TC25, orange = TC15).

[•] The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC-7351. They do not guarantee any supposed thermal properties, however, they will be found adequate for most general applications.





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Notes

- Products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.
- Approval to EN 140401-803, "Version A", is not available for \pm 15 ppm/K, \pm 0.5 %.

| PACKAGIN | PACKAGING | | | | | | | | |
|----------|-----------|----------|--|-------|-------|---------------|--|--|--|
| TYPE | CODE | QUANTITY | CARRIER TAPE | WIDTH | PITCH | REEL DIAMETER | | | |
| | B1 | 1000 | | | | 180 mm/7" | | | |
| | B3 = BL | 3000 | Antistatic blister tape acc. IEC 60286-3 type II | 8 mm | 4 mm | 160 11111/7 | | | |
| MMU 0102 | B0 | 10 000 | 120 00200 0 typo 11 | | | 330 mm/13" | | | |
| | M8 | 8000 | Bulk case acc. IEC 60286-6 | - | - | - | | | |
| | B1 | 1000 | | 8 mm | 4 mm | 180 mm/7" | | | |
| | B3 = BL | 3000 | Antistatic blister tape acc. IEC 60286-3 type II | | | 160 11111/7 | | | |
| MMA 0204 | В0 | 10 000 | 120 00200 0 typo 11 | | | 330 mm/13" | | | |
| | МЗ | 3000 | Bulk case acc. IEC 60286-6 | - | - | - | | | |
| | B1 | 1000 | | | | 180 mm/7" | | | |
| MMB 0207 | B2 | 2000 | Antistatic blister tape acc. IEC 60286-3 type II | 12 mm | 4 mm | 100 mm//* | | | |
| | B7 | 7000 | | | | 330 mm/13" | | | |

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Precision MELF Resistors



| TEMPERATURE COEFFICIENT AND RESISTANCE RANGE | | | | | | | |
|--|---|--------------------------------|-------------------------------|-----------------------------|--|--|--|
| DESC | CRIPTION | | RESISTANCE | | | | |
| TCR | CR TOLERANCE MMU 0102 MMA 0204 MMB 0207 | | | | | | |
| ± 25 ppm/K | ± 0.25 % | 47 Ω to 332 k Ω | 22 Ω to 511 kΩ | 15 Ω to 1 M Ω | | | |
| ± 25 ppiii/K | ± 0.1 % | 100 Ω to 221 k Ω | 43 Ω to 511 k Ω | 33 Ω to 1 M Ω | | | |
| | ± 0.5 % | 22 Ω to 100 kΩ | 10 Ω to 332 kΩ | - | | | |
| ± 15 ppm/K | ± 0.25 % | 47 Ω to 100 kΩ | 22 Ω to 332 k Ω | - | | | |
| | ± 0.1 % | 100 Ω to 100 kΩ | 43 Ω to 332 k Ω | 33 Ω to 1 M Ω | | | |

Notes

- · Resistance ranges printed in bold are preferred TCR/tolerance combinations with optimized availability.
- Resistance values to be selected from E24 and E192 series, for other values please contact the factory.
- Approval to EN 140401-803, "Version A", is not available for ± 15 ppm/K; ± 0.5 %.

DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body (Al₂O₃) and conditioned to achieve the desired temperature coefficient. Nickel plated steel termination caps are firmly pressed on the metallised rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. A further conditioning is applied in order to stabilise the trimming result. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating. Five color code rings designate the resistance value and tolerance in accordance with IEC 60062 (3).

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. This includes pilse load screening (for R \geq 10 Ω) and additional non-linearity screening (for $R \geq$ 30 Ω) for the elimination of products with a potential risk of early life failures according to EN 140401-803, 2.1.2.2. Only accepted products are laid directly into the blister tape in accordance with IEC 60286-3, Type II (3) or bulk case in accordance with IEC 60286-6 (3).

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in IEC 61760-1 (3). Solderability is specified for 2 years after production or requalification, however, excellent solderability is proven after extended storage in excess of 10 years. The permitted storage time is 20 years.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

All products comply with the GADSL (1) and the CEFIC- EECA-EICTA (2) list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle life Directive (ELV) and Annex II
- 2011/65/EU Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

APPROVALS

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification EN 140401-803 which refers to EN 60115-1, EN 140400 and the variety of environmental test procedures of the IEC 60068 (3) series.

Conformity is attested by the use of the CECC logo () as the mark of conformity on the package label.

Beyschlag has achieved "Approval Manufacturer" in accordance with IEC QC 001002-3, clause 2. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IEC QC 001002-3, clause 6 is granted for the Vishay Beyschlag manufacturing process.

The resistors are qualified according to AEC-Q200.

RELATED PRODUCTS

For thin film products with a wider resistance, see the datasheet:

• "Professional MELF Resistors" (www.vishay.com/doc?28713)

For products with tighter precision specification, see the

• "High Precision MELF resistors" (www.vishay.com/doc?28715)

Resistors are available with established reliability in accordance with EN 140401-803 Version E. Please refer to datasheet "MELF Resistors with Established Reliability" (www.vishay.com/doc?28707).

Notes

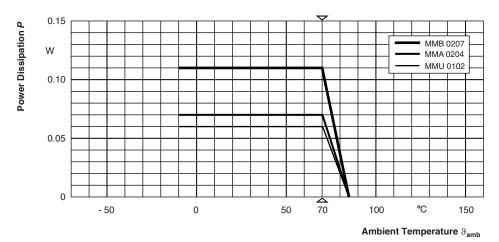
(1) Global Automotive Declarable Substance List, see www.gadsl.org.

(2) CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see www.eicta.org/index.php?id=995 \rightarrow issues \rightarrow environment policy \rightarrow chemicals \rightarrow chemicals for electronics.

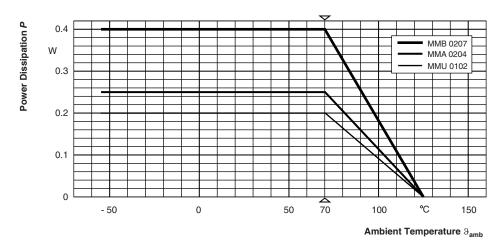
(3) The quoted IEC standards are also released as EN standards with the same number and identical contents.

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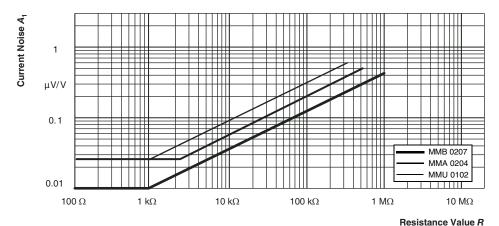
FUNCTIONAL PERFORMANCE



Derating - Precision Operation



Derating - Standard Operation



In accordance with IEC 60195

Current Noise - A₁

Vishay Beyschlag

Precision MELF Resistors



TESTS AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 140400, sectional specification

EN 140401-803, detail specification

The components are approved in accordance with the IECQ-CECC-system, where applicable. For the full test schedule refer to the documents listed above. The testing also covers most of the requirements specified by EIA/IS-703 and JIS-C-5202.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 5.3 (4). Climatic category LCT/UCT/56 (rated temperature range: Lower category temperature, upper category temperature; damp heat, steady state, test duration 56 days) is valid.

Unless otherwise specified the following values apply:

Temperature: 15 °C to 35 °C Relative humidity: 45 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

The components are mounted for testing on printed-circuit boards in accordance with EN 140400, 2.3.3, unless otherwise specified.

The requirements stated in Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-803. However, some additional tests and a number of improvements against those minimum requirements have been included. The stated requirements for long-term tests are typically fulfilled with a statistical safety of at least $\bar{x} + 5 s$.

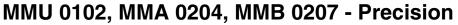
| TEST | TEST PROCEDURES AND REQUIREMENTS | | | | | | | | |
|-------------------------|---|---|---|---|--|---|--|--|--|
| EN 60115-1 CLAUSE | IEC 60068-2 ⁽⁴⁾ TEST METHOD | TEST | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (ΔR) | | | | | |
| | | | Stability for product types: | STABILITY STABILITY CLASS 0.05 CLASS 0.1 OR BETTER OR BETTEI | | STABILITY CLASS 0.25 OR BETTER | | | |
| | | | MMU 0102 | 100 Ω to 100 kΩ | 43 Ω to 147 k Ω | 22 Ω to 332 k Ω | | | |
| | | | MMA 0204 | 100 Ω to 100 k Ω | 43 Ω to 221 k Ω | 10 Ω to 511 k Ω | | | |
| | | | MMB 0207 | 100 Ω to 270 k Ω | 43 Ω to 510 k Ω | 15 Ω to 1 M Ω | | | |
| 4.5 | - | Resistance | - | ± 0. | 5 % <i>R</i> ; ± 0.25 % <i>R</i> ; ± 0 | 0.1 % <i>R</i> | | | |
| 4.8.4.2 | = | Temperature coefficient | At (20/- 55/20) °C and (20/125/20) °C | ± 25 ppm/K, ± 15 ppm/K | | | | | |
| 4.25.1 | - | Endurance at 70 °C: precision operation mode Endurance at 70 °C: standard operation mode | $U = \sqrt{P_{70} \times R}$ $\leq U_{\text{max}};$ 1.5 h on; 0.5 h off; $70 \text{ °C}; 1000 \text{ h}$ $70 \text{ °C}; 8000 \text{ h}$ $U = \sqrt{P_{70} \times R}$ $\leq U_{\text{max}};$ 1.5 h on; 0.5 h off; $70 \text{ °C}; 1000 \text{ h}$ $70 \text{ °C}; 8000 \text{ h}$ | \pm (0.05 % R + 5 mΩ) \pm (0.1 % R + 5 mΩ) \pm (0.1 % R + 5 mΩ) \pm (0.2 % R + 5 mΩ) | |) | | | |
| 4.25.3 | - | Endurance at upper category temperature | 85 °C; 1000 h 125 °C; 1000 h | | | \pm (0.1 % R + 5 mΩ) \pm (0.15 % R + 5 mΩ) | | | |
| 4.24 | 78 (Cab) | Damp heat, steady state | (40 ± 2) °C; 56 days; (93 ± 3) % RH | ± (0.05 % R + 5 mΩ) | ± (0.1 % R + 5 mΩ) | | | | |

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Revision: 05-Mar-12

Document Number: 28714





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| | PROCED | UKES AND K | EQUIREMENTS | | | | |
|-------------------------|---|--|---|--|---------------------------------------|--------------------------------------|--|
| EN 60115-1 CLAUSE | IEC 60068-2 ⁽⁴⁾ TEST METHOD | TEST | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (△ <i>R</i>) | | | |
| | | | Stability for product types: | STABILITY CLASS 0.05 OR BETTER | STABILITY CLASS 0.1 OR BETTER | STABILITY CLASS 0.25 OR BETTER | |
| | | | MMU 0102 | 100 Ω to 100 k Ω | 43 Ω to 147 kΩ | 22 Ω to 332 k Ω | |
| | | | MMA 0204 | 100 Ω to 100 k Ω | 43 Ω to 221 k Ω | 10 Ω to 511 k Ω | |
| | | | MMB 0207 | 100 Ω to 270 k Ω | 43 Ω to 510 k Ω | 15 Ω to 1 M Ω | |
| 4.39 | 67 (Cy) | Damp heat, steady state, accelerated | (85 ± 2) °C; (85 ± 5) % RH; $U = 0.3 \times \sqrt{P_{70} \times R}$ $\leq 100 \text{ V}$; 1000 h | $\pm (0.15 \% R + 5 \text{ m}\Omega)$ | ± (0.25 % | % R + 5 mΩ) | |
| 4.23 | | Climatic sequence: | | | | | |
| 4.23.2 | 2 (Bb) | dry heat | UCT; 16 h | | | | |
| 4.23.3 | 30 (Db) | damp heat, cyclic | 55 °C; 24 h; ≥ 90 % RH; 1 cycle | | | | |
| 4.23.4 | 1 (Ab) | cold | LCT; 2 h | | | | |
| 4.23.5 | 13 (M) | low air pressure | 8.5 kPa; 2 h; (25 ± 10) °C | | | | |
| 4.23.6 | 30 (Db) | damp heat, cyclic | 55 °C; 24 h; ≥ 90 % RH; 5 cycles | | | | |
| 4.23.7 | - | DC load | $U = \sqrt{P_{70} \times R}$ \leq U _{max.} ; 1 min. | | | | |
| | | | LCT = - 10 °C; UCT = 85 °C | $\pm (0.05 \% R + 5 \text{ m}\Omega)$ | $\pm (0.1 \% R + 5 \text{ m}\Omega)$ | - | |
| | | | LCT = - 55 °C; UCT = 125 °C | - | - | ± (0.1 % R + 5 mΩ) | |
| - | 1 (Ab) | Cold | - 55 °C; 2 h | | ± (0.02 % R + 5 mΩ | 2) | |
| | | | 30 min at LCT; 30 min at UCT; LCT = - 10 °C; UCT = 85 °C | | | | |
| | | Rapid change | 5 cycles | $\pm (0.01 \% R + 5 \text{ m}\Omega)$ | \pm (0.02 % R + 5 m Ω) | - | |
| 4.19 | 14 (Na) | of temperature | 1000 cycles | $\pm (0.1 \% R + 5 \text{ m}\Omega)$ | $\pm (0.1 \% R + 5 \text{ m}\Omega)$ | - | |
| | | | LCT = - 55 °C; UCT = 125 °C | | | | |
| | | | 5 cycles | - | - | $\pm (0.025 \% R + 5 \text{ m})$ | |
| | | | 1000 cycles | - | - | $\pm (0.2 \% R + 5 \text{ m}\Omega)$ | |
| | | Short time overload; precision | W 05 (5 - 5 | $\pm (0.01 \% R + 5 \text{ m}\Omega)$ | $\pm (0.02 \% R + 5 \text{ m}\Omega)$ | ± (0.03 % R + 5 mΩ | |
| 4.13 | - | Short time over load; standard operation mode | $U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max}}; 5 \text{ s}$ | | ± (0.05 % <i>R</i> + 5 mΩ | 2) | |
| 4.27 | - | Single pulse high voltage overload; standard operation mode | Severity no. 4: $U = 10 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ 10 pulses 10 µs/700 µs | $\pm (0.25 \% R + 5 \text{ m}\Omega)^{(1)}$ | | (1) | |

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Precision MELF Resistors



| TEST | PROCED | URES AND R | EQUIREMENTS | | | |
|-------------------------|---|--|--|---|--|---|
| EN 60115-1 CLAUSE | IEC 60068-2 ⁽⁴⁾ TEST METHOD | TEST | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (ΔR) | | |
| | | | Stability for product types: | STABILITY CLASS 0.05 OR BETTER | STABILITY CLASS 0.1 OR BETTER | STABILITY CLASS 0.25 OR BETTER |
| | | | MMU 0102 | 100 Ω to 100 k Ω | 43 Ω to 147 k Ω | 22 Ω to 332 $k\Omega$ |
| | | | MMA 0204 | 100 Ω to 100 kΩ | 43 Ω to 221 k Ω | 10 Ω to 511 kΩ |
| | | | MMB 0207 | 100 Ω to 270 kΩ | 43 Ω to 510 k Ω | 15 Ω to 1 MΩ |
| 4.37 | - | Periodic electric overload; standard operation mode | $U = \sqrt{15 \times P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ 0.1 s on; 2.5 s off; 1000 cycles | | ± (0.5 % R + 5 mΩ) | (1) |
| 4.22 | 6 (Fc) | Vibration | Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude \leq 1.5 mm or \leq 200 m/s ² ; 7.5 h | ± (0.01 % R + 5 mΩ) ± (0.02 % R + 5 mΩ) | | ± (0.03 % R + 5 mΩ) |
| 4.40 | - | Electrostatic discharge (Human Body Model) | IEC 61340-3-1 ⁽⁴⁾ ; 3 pos. + 3 neg. discharges MMU 0102: 1.5 kV MMA 0204: 2 kV MMB 0207: 4 kV | $\pm (0.5 \% R + 50 \text{ m}\Omega)^{(1)}$ | | (1) |
| | | | Solder bath method; SnPb40; non-activated flux; (215 ± 3) °C; (3 ± 0.3) s | Good tinning | Good tinning (≥ 95 % covered); no visible damage | |
| 4.17.2 | 58 (Td) | Solderability | Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (2 ± 0.2) s | Good tinning | g (≥ 95 % covered); no | visible damage |
| | | Resistance to | Solder bath method; (260 ± 5) °C; (10 ± 1) s | Note | e ⁽²⁾ | ± (0.05 % R + 10 mΩ) |
| 4.18.2 | 58 (Td) | soldering heat | Reflow method 2 (IR/forced gas convection); (260 ± 5) °C; (10 ± 1) s | ± (0.01 % R + 5 mΩ) | ± (0.025 | % R + 5 mΩ) |
| 4.29 | 45 (XA) | Component solvent resistance | Isopropyl alcohol; 50 °C; method 2 | | No visible damage | |
| 4.30 | 45 (XA) | Solvent resistance of marking | Isopropyl alcohol; 50 °C; method 1, toothbrush | Marking legible; no visible damage | | damage |
| 4.32 | 21 (Ue ₃) | Shear (adhesion) | 45 N | No visible damage | | |
| 4.33 | 21 (Ue ₁) | Substrate bending | Depth 2 mm, 3 times | No visible damage, no open circuit in bent position $\pm (0.02 \% R + 10 \text{ m}\Omega)^{(3)} \pm (0.05 \% R + 10 \text{ m}\Omega)^{(3)}$ | | in bent position $\pm (0.05 \% R + 10 \text{ m}\Omega)^{(3)}$ |
| 4.7 | - | Voltage proof | $U_{\rm RMS} = U_{\rm ins}$; 60 s | 1 | No flashover or breakd | own |
| 4.35 | - | Flammability | IEC 60 695-11-5 ⁽⁴⁾ , needle flame test; 10 s | | No burning after 30 | s |

- (1) The pulse load stability of professional MELF resistors applies for precision resistors also. However, severe pulse loads are likely to jeopardize precision stability requirements.
- (2) Wave soldering is not recommended.
- (3) Special requirements apply to MICRO-MELF, MMU 0102:
 - R < 100 Ω: ± (0.15 % R + 10 mΩ).
 - $100 \Omega \le R \le 10 \text{ k}\Omega$: $\pm 0.1 \% R$.
 - R > 10 kΩ: ± 0.05 % R.
- (4) The quoted IEC standards are also released as EN standards with the same number and identical contents.

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HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistance value:
 - The first 3 digits indicated the resistance value.
 - The last digit indicated the resistance decade in accordance with the 12NC Indicating Resistance Decade table.

Last Digit of 12NC Indicating Resistance Decade

| RESISTANCE DECADE | LAST DIGIT |
|----------------------------------|------------|
| 10 Ω to 99.9 Ω | 9 |
| 100 Ω to 999 Ω | 1 |
| 1 kΩ to 9.99 kΩ | 2 |
| 10 k Ω to 99.9 k Ω | 3 |
| 100 k Ω to 999 k Ω | 4 |
| 1 M Ω to 9.99 M Ω | 5 |

Historical 12NC Example

The 12NC of a MMA 0204 resistor, value 47 $k\Omega$ and TCR 25 with ± 0.1 % tolerance, supplied in blister tape of 3000 units per reel was: 2312 156 74703.

| HISTORIC! | L 12NC - Resist | tor type and pac | kaging | | | | | |
|-------------|-----------------|------------------|------------------|------------------|--------------------|------------------|--|--|
| | DECODIDATION | | 2312 | | | | | |
| DESCRIPTION | | | BL | ISTER TAPE ON R | EEL | BULK CASE | | |
| ТҮРЕ | TCR | TOL. | B1 1000 units | BL 3000 units | B0 10 000 units | M8 8000 units | | |
| | . 05 nam/k | ± 0.25 % | 171 6 | 166 6 | 176 6 | 061 6 | | |
| | ± 25 ppm/K | ± 0.1 % | 171 7 | 166 7 | 176 7 | 061 7 | | |
| MMU 0102 | | ± 0.5 % | 172 5 | 167 5 | 177 5 | 062 5 | | |
| | ± 15 ppm/K | ± 0.25 % | 172 6 | 167 6 | 177 6 | 062 6 | | |
| | | ± 0.1 % | 172 7 | 167 7 | 177 7 | 062 7 | | |
| ТҮРЕ | TCR | TOL. | B1 1000 units | BL 3000 units | B0 10 000 units | M3 3000 units | | |
| | 05 | ± 0.25 % | 141 6 | 156 6 | 146 6 | 041 6 | | |
| | ± 25 ppm/K | ± 0.1 % | 141 7 | 156 7 | 146 7 | 041 7 | | |
| MMA 0204 | | ± 0.5 % | 142 5 | 157 5 | 147 5 | 042 5 | | |
| | ± 15 ppm/K | ± 0.25 % | 142 6 | 157 6 | 147 6 | 042 6 | | |
| | | ± 0.1 % | 142 7 | 157 7 | 147 7 | 042 7 | | |
| ТҮРЕ | TCR | TOL. | B1 1000 units | B2 2000 units | B7 7000 units | | | |
| | . 05 nnm/l/ | ± 0.25 % | 181 6 | 196 6 | 186 6 | 1 | | |
| MMB 0207 | ± 25 ppm/K | ± 0.1 % | 181 7 | 196 7 | 186 7 | 1 | | |
| | ± 15 ppm/K | ± 0.1 % | 182 7 | 197 7 | 187 7 | 1 | | |



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Vishay

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Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов:
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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