

Interference Suppression Film Capacitor - Class X1 Radial MKP 480 V_{AC} - 3-Phase Across the Line


FEATURES

- 10 mm to 27.5 mm lead pitch
- Internal series construction
- Stable capacitance in severe ambient conditions 85 °C, 85 % RH, 400 V_{AC}, 500 h
- Material categorization:
For definitions of compliance please see www.vishay.com/doc?99912

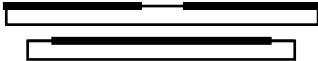

RoHS
COMPLIANT

 HALOGEN
FREE
GREEN
(5-2008)

APPLICATIONS

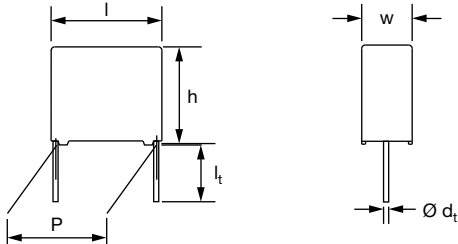
- 3-phase and continuous across the line X1 applications
- Standard and continuous in series with the mains operation

 See also application note: www.vishay.com/doc?28153

| QUICK REFERENCE DATA | |
|---|--|
| Capacitance range (E12 series) | 0.001 μF to 1.0 μF (preferred values according to E6) |
| Capacitance tolerance | ± 20 %; ± 10 %; (± 5 % on request) |
| Climatic testing class according to IEC 60068-1 | 55/110/56/B |
| Rated AC voltage | 480 V _{AC} ; 50 Hz to 60 Hz |
| Permissible DC voltage | 1000 V _{DC} at 85 °C 800 V _{DC} at 110 °C |
| Maximum application temperature | 110 °C |
| Reference standards | IEC 60384-14 and EN 60384-14 IEC 60065 requires pass. flamm. class B CSA-E384-14; UL 60384-14 CQC |
| Dielectric | Polypropylene film |
| Electrodes | Metallized |
| Construction | Series construction  |
| Encapsulation | Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0 |
| Leads | Tinned wire |
| Marking | C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals |

Note

- For more detailed data and test requirements, contact rfi@vishay.com

| DIMENSIONS in millimeters |
|--|
|  |



COMPOSITION OF CATALOG NUMBER



Notes

- For detailed tape specifications refer to packaging information www.vishay.com/doc?28139
- ⁽¹⁾ Packaging will be bulk for all capacitors with pitch ≤ 15 mm and such with long leads (> 5 mm). Capacitors with short leads up to 5 mm and pitch > 15 mm will be in tray and asking code will be "T".



| SPECIFIC REFERENCE DATA | | |
|---|--------------------------|--------------------------|
| DESCRIPTION | VALUE | |
| Rated AC voltage (U_{RAC}) | 480 V | |
| Permissible DC voltage (U_{RDC}) | 1000 V | |
| Tangent of loss angle | At 1 kHz | At 10 kHz |
| $C < 470$ nF | $\leq 10 \times 10^{-4}$ | $\leq 20 \times 10^{-4}$ |
| 470 nF $\leq C \leq 1$ μ F | $\leq 20 \times 10^{-4}$ | $\leq 70 \times 10^{-4}$ |
| $C > 1$ μ F | $\leq 30 \times 10^{-4}$ | - |
| Rated voltage pulse slope (dU/dt) _R at 670 V | 100 V/ μ s | |
| R between leads, for $C \leq 0.33$ μ F at 100 V; 1 min | $> 15\,000$ M Ω | |
| RC between leads, for $C > 0.33$ μ F at 100 V; 1 min | > 5000 s | |
| R between leads and case; 100 V; 1 min | $> 30\,000$ M Ω | |
| Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s: $C \leq 1.2$ μ F | 3400 V; 1 min | |
| Withstanding (AC) voltage between leads and case | 2380 V; 1 min | |
| Maximum application temperature | 110 °C | |

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169

| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | | |
|---|--------------------|---------------------------------|----------------------------|---|--------------------------------|-------------|---------------------------------|-------------|--|-----|
| U_{RAC} (V) | CAP. (μ F) | DIMENSIONS w x h x l (mm) | MASS (g) ⁽³⁾ | CATALOG NUMBER F339X1... AND PACKAGING | | | | | | |
| | | | | LOOSE IN BOX | | | | | TAPED REEL | |
| | | | | SHORT LEADS | | | LONG LEADS | | | |
| | | | | $l_t = 3.5$ mm +1 mm/-0.5 mm (PITCH ≤ 10 mm) or 3.5 mm \pm 0.3 mm (PITCH ≥ 15 mm) | $l_t = 5.0$ mm ± 1.0 mm | SPQ | $l_t = 25.0$ mm ± 2.0 mm | SPQ | $\varnothing = 500$ mm ⁽¹⁾⁽²⁾ H = 18.5 mm; P ₀ = 12.7 mm | SPQ |
| PITCH = 10 mm \pm 0.4 mm; $d_t = 0.60$ mm \pm 0.06 mm; C-TOL. = ± 20 % | | | | | | | | | | |
| 0.0010 | 4.0 x 10.0 x 12.5 | 0.6 | 21048MDA2B0 | 21048MDM2B0 | 1000 | 21048MDI2B0 | 1250 | 21048MD02W0 | 1400 | |
| 0.0015 | | | 21548MDA2B0 | 21548MDM2B0 | | 21548MDI2B0 | | 21548MD02W0 | | |
| 0.0022 | | | 22248MDA2B0 | 22248MDM2B0 | | 22248MDI2B0 | | 22248MD02W0 | | |
| 0.0033 | | | 23348MDA2B0 | 23348MDM2B0 | | 23348MDI2B0 | | 23348MD02W0 | | |
| 0.0047 | 5.0 x 11.0 x 12.5 | 0.82 | 24748MDA2B0 | 24748MDM2B0 | 1000 | 24748MDI2B0 | 1000 | 24748MD02W0 | 1100 | |
| 0.0068 | 6.0 x 12.0 x 12.5 | 1.1 | 26848MDA2B0 | 26848MDM2B0 | 750 | 26848MDI2B0 | 750 | 26848MD02W0 | 900 | |
| 0.010 | | | 31048MDA2B0 | 31048MDM2B0 | | 31048MDI2B0 | | 31048MD02W0 | | |
| PITCH = 15 mm \pm 0.4 mm; $d_t = 0.60$ mm \pm 0.06 mm; C-TOL. = ± 20 % | | | | | | | | | | |
| 0.010 | 5.0 x 11.0 x 17.5 | 1.0 | 31048MFP2B0 | 31048MFM2B0 | 1250 | 31048MFI2B0 | 1000 | 31048MF02W0 | 1100 | |
| 0.015 | | | 31548MFP2B0 | 31548MFM2B0 | | 31548MFI2B0 | | 31548MF02W0 | | |
| 0.022 | | | 32248MFP2B0 | 32248MFM2B0 | | 32248MFI2B0 | | 32248MF02W0 | | |
| 0.033 | | | 33348MFP2B0 | 33348MFM2B0 | | 33348MFI2B0 | | 33348MF02W0 | | |
| 0.047 | 6.0 x 12.0 x 17.5 | 1.4 | 34748MFP2B0 | 34748MFM2B0 | 1000 | 34748MFI2B0 | 1000 | 34748MF02W0 | 900 | |
| PITCH = 15 mm \pm 0.4 mm; $d_t = 0.80$ mm \pm 0.08 mm; C-TOL. = ± 20 % | | | | | | | | | | |
| 0.068 | 8.5 x 15.0 x 17.5 | 2.4 | 36848MFP2B0 | 36848MFM2B0 | 750 | 36848MFI2B0 | 500 | 36848MF02W0 | 650 | |
| 0.100 | 10 x 16.5 x 17.5 | 3.0 | 41048MFP2B0 | 41048MFM2B0 | 500 | 41048MFI2B0 | 450 | 41048MF02W0 | 600 | |
| PITCH = 22.5 mm \pm 0.4 mm; $d_t = 0.80$ mm \pm 0.08 mm; C-TOL. = ± 20 % | | | | | | | | | | |
| 0.047 | 6.0 x 15.5 x 26.0 | 2.4 | 34748MIP2T0 | 34748MIM2T0 | 300 | 34748MII2B0 | 250 | 34748MI02W0 | 600 | |
| 0.068 | | | 36848MIP2T0 | 36848MIM2T0 | | 36848MII2B0 | | 36848MI02W0 | | |
| 0.10 | | | 41048MIP2T0 | 41048MIM2T0 | | 41048MII2B0 | | 41048MI02W0 | | |
| 0.15 | 7.0 x 16.5 x 26.0 | 2.9 | 41548MIP2T0 | 41548MIM2T0 | 200 | 41548MII2B0 | 250 | 41548MI02W0 | 500 | |
| 0.22 | 8.5 x 18.0 x 26.0 | 3.8 | 42248MIP2T0 | 42248MIM2T0 | 200 | 42248MII2B0 | 250 | 42248MI02W0 | 450 | |
| 0.33 | 12 x 22.0 x 26.0 | 7.8 | 43348MIP2T0 | 43348MIM2T0 | 150 | 43348MII2B0 | 200 | 43348MI02W0 | 300 | |



| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | | |
|---|--------------------|---------------------------------|----------------------------|--|------|-------------------------------------|------|--------------------------------------|------------|-----|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) | MASS (g) ⁽³⁾ | CATALOG NUMBER F339X1... AND PACKAGING | | | | | | |
| | | | | LOOSE IN BOX | | | | | TAPED REEL | |
| | | | | SHORT LEADS | | LONG LEADS | | | TAPED REEL | |
| | | | | l _t = 3.5 mm +1 mm/-0.5 mm (PITCH ≤ 10 mm) or 3.5 mm ± 0.3 mm (PITCH ≥ 15 mm) | | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | | SPQ |
| PITCH = 27.5 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 % | | | | | | | | | | |
| 0.15 | 9.0 x 19.0 x 31.5 | 5.5 | 41548MKP2T0 | 41548MKM2T0 | 100 | 41548MKI2B0 | 150 | | | |
| 0.22 | | | 42248MKP2T0 | 42248MKM2T0 | | 42248MKI2B0 | | | | |
| 0.33 | 11.0 x 21.0 x 31.0 | 7.4 | 43348MKP2T0 | 43348MKM2T0 | 100 | 43348MKI2B0 | 125 | | | |
| 0.47 | 13.0 x 23.0 x 31.0 | 9.2 | 44748MKP2T0 | 44748MKM2T0 | 100 | 44748MKI2B0 | 125 | | | |
| 0.68 | 15.0 x 25.0 x 31.5 | 12.3 | 46848MKP2T0 | 46848MKM2T0 | 100 | 46848MKI2B0 | 125 | | | |
| 1.0 | 18.0 x 28.0 x 31.5 | 16.1 | 51048MKP2T0 | 51048MKM2T0 | 100 | 51048MKI2B0 | 100 | | | |
| PITCH = 10.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-TOL. = ± 10 % | | | | | | | | | | |
| 0.0010 | 4.0 x 10.0 x 12.5 | 0.6 | 21048KDA2B0 | 21048KDM2B0 | 1000 | 21048KDI2B0 | 1250 | 21048KD02W0 | 1400 | |
| 0.0012 | | | 21248KDA2B0 | 21248KDM2B0 | | 21248KDI2B0 | | 21248KD02W0 | | |
| 0.0015 | | | 21548KDA2B0 | 21548KDM2B0 | | 21548KDI2B0 | | 21548KD02W0 | | |
| 0.0018 | | | 21848KDA2B0 | 21848KDM2B0 | | 21848KDI2B0 | | 21848KD02W0 | | |
| 0.0022 | | | 22248KDA2B0 | 22248KDM2B0 | | 22248KDI2B0 | | 22248KD02W0 | | |
| 0.0027 | | | 22748KDA2B0 | 22748KDM2B0 | | 22748KDI2B0 | | 22748KD02W0 | | |
| 0.0033 | | | 23348KDA2B0 | 23348KDM2B0 | | 23348KDI2B0 | | 23348KD02W0 | | |
| 0.0039 | | | 23948KDA2B0 | 23948KDM2B0 | | 23948KDI2B0 | | 23948KD02W0 | | |
| 0.0047 | 5.0 x 11.0 x 12.5 | 0.82 | 24748KDA2B0 | 24748KDM2B0 | 1000 | 24748KDI2B0 | 1000 | 24748KD02W0 | 1100 | |
| 0.0056 | | | 25648KDA2B0 | 25648KDM2B0 | | 25648KDI2B0 | | 25648KD02W0 | | |
| 0.0068 | 6.0 x 12.0 x 12.5 | 1.1 | 26848KDA2B0 | 26848KDM2B0 | 750 | 26848KDI2B0 | 750 | 26848KD02W0 | 900 | |
| 0.0082 | | | 28248KDA2B0 | 28248KDM2B0 | | 28248KDI2B0 | | 28248KD02W0 | | |
| PITCH = 15.0 mm ± 0.4 mm; d_t = 0.60 mm ± 0.06 mm; C-TOL. = ± 10 % | | | | | | | | | | |
| 0.010 | 5.0 x 11.0 x 17.5 | 1.0 | 31048KFP2B0 | 31048KFM2B0 | 1250 | 31048KFI2B0 | 1000 | 31048KF02W0 | 1100 | |
| 0.012 | | | 31248KFP2B0 | 31248KFM2B0 | | 31248KFI2B0 | | 31248KF02W0 | | |
| 0.015 | | | 31548KFP2B0 | 31548KFM2B0 | | 31548KFI2B0 | | 31548KF02W0 | | |
| 0.018 | | | 31848KFP2B0 | 31848KFM2B0 | | 31848KFI2B0 | | 31848KF02W0 | | |
| 0.022 | | | 32248KFP2B0 | 32248KFM2B0 | | 32248KFI2B0 | | 32248KF02W0 | | |
| 0.027 | | | 32748KFP2B0 | 32748KFM2B0 | | 32748KFI2B0 | | 32748KF02W0 | | |
| 0.033 | 6.0 x 12.0 x 17.5 | 1.4 | 33348KFP2B0 | 33348KFM2B0 | 1000 | 33348KFI2B0 | 1000 | 33348KF02W0 | 900 | |
| 0.039 | | | 33948KFP2B0 | 33948KFM2B0 | | 33948KFI2B0 | | 33948KF02W0 | | |
| PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 % | | | | | | | | | | |
| 0.047 | 7.0 x 13.5 x 17.5 | 1.8 | 34748KFP2B0 | 34748KFM2B0 | 750 | 34748KFI2B0 | 500 | 34748KF02W0 | 800 | |
| 0.056 | | | 35648KFP2B0 | 35648KFM2B0 | | 35648KFI2B0 | | 35648KF02W0 | | |
| 0.068 | 8.5 x 15.0 x 17.5 | 2.4 | 36848KFP2B0 | 36848KFM2B0 | 750 | 36848KFI2B0 | 500 | 36848KF02W0 | 650 | |
| 0.082 | | | 38248KFP2B0 | 38248KFM2B0 | | 38248KFI2B0 | | 38248KF02W0 | | |
| 0.100 | 10.0 x 16.5 x 17.5 | 3.0 | 41048KFP2B0 | 41048KFM2B0 | 500 | 41048KFI2B0 | 450 | 41048KF02W0 | 600 | |



| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | | |
|--|---|---------------------------------|----------------------------|--|-------------|-------------------------------------|-------------|--------------------------------------|-------------|--|
| U _{RAC} (V) | CAP. (μF) | DIMENSIONS w x h x l (mm) | MASS (g) ⁽³⁾ | CATALOG NUMBER F339X1... AND PACKAGING | | | | | | |
| | | | | LOOSE IN BOX | | | | | TAPED REEL | |
| | | | | SHORT LEADS | | | LONG LEADS | | | |
| | | | | l _t = 3.5 mm +1 mm/-0.5 mm (PITCH ≤ 10 mm) or 3.5 mm ± 0.3 mm (PITCH ≥ 15 mm) | | l _t = 5.0 mm ± 1.0 mm | SPQ | l _t = 25.0 mm ± 2.0 mm | SPQ | Ø = 500 mm ⁽¹⁾⁽²⁾ H = 18.5 mm; P ₀ = 12.7 mm |
| 480 | PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 % | | | | | | | | | |
| | 0.047 | 6.0 x 15.5 x 26.0 | 2.4 | 34748KIP2T0 | 34748KIM2T0 | 300 | 34748KII2B0 | 250 | 34748KI02W0 | 600 |
| | 0.056 | | | 35648KIP2T0 | 35648KIM2T0 | | 35648KII2B0 | | 35648KI02W0 | |
| | 0.068 | | | 36848KIP2T0 | 36848KIM2T0 | | 36848KII2B0 | | 36848KI02W0 | |
| | 0.082 | | | 38248KIP2T0 | 38248KIM2T0 | | 38248KII2B0 | | 38248KI02W0 | |
| | 0.10 | | | 41048KIP2T0 | 41048KIM2T0 | | 41048KII2B0 | | 41048KI02W0 | |
| | 0.12 | 7.0 x 16.5 x 26.0 | 2.9 | 41248KIP2T0 | 41248KIM2T0 | 200 | 41248KII2B0 | 250 | 41248KI02W0 | 500 |
| | 0.15 | 8.5 x 18.0 x 26.0 | 3.8 | 41548KIP2T0 | 41548KIM2T0 | 200 | 41548KII2B0 | 250 | 41548KI02W0 | 450 |
| | 0.18 | | | 41848KIP2T0 | 41848KIM2T0 | | 41848KII2B0 | | 41848KI02W0 | |
| | 0.22 | 10.0 x 19.5 x 26.0 | 6.8 | 42248KIP2T0 | 42248KIM2T0 | 200 | 42248KII2B0 | 200 | 42248KI02W0 | 350 |
| | 0.27 | 12.0 x 22.0 x 26.0 | 7.8 | 42748KIP2T0 | 42748KIM2T0 | 150 | 42748KII2B0 | 200 | 42748KI02W0 | 300 |
| | 0.33 | | | 43348KIP2T0 | 43348KIM2T0 | | 43348KII2B0 | | 43348KI02W0 | |
| | PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 % | | | | | | | | | |
| | 0.15 | 9.0 x 19.0 x 31.5 | 5.5 | 41548KKP2T0 | 41548KKM2T0 | 100 | 41548KKI2B0 | 150 | | |
| | 0.18 | | | 41848KKP2T0 | 41848KKM2T0 | | 41848KKI2B0 | | | |
| | 0.22 | | | 42248KKP2T0 | 42248KKM2T0 | | 42248KKI2B0 | | | |
| | 0.27 | 11.0 x 21.0 x 31.0 | 7.4 | 42748KKP2T0 | 42748KKM2T0 | 100 | 42748KKI2B0 | 125 | | |
| | 0.33 | | | 43348KKP2T0 | 43348KKM2T0 | | 43348KKI2B0 | | | |
| | 0.39 | 13.0 x 23.0 x 31.0 | 9.2 | 43948KKP2T0 | 43948KKM2T0 | 100 | 43948KKI2B0 | 125 | | |
| | 0.47 | | | 44748KKP2T0 | 44748KKM2T0 | | 44748KKI2B0 | | | |
| 0.56 | 15.0 x 25.0 x 31.5 | 12.3 | 45648KKP2T0 | 45648KKM2T0 | 100 | 45648KKI2B0 | 125 | | | |
| 0.68 | 18.0 x 28.0 x 31.5 | 16.1 | 46848KKP2T0 | 46848KKM2T0 | 100 | 46848KKI2B0 | 100 | | | |
| 0.82 | | | 48248KKP2T0 | 48248KKM2T0 | | 48248KKI2B0 | | | | |
| 1.0 | 21.0 x 31.0 x 31.0 | 20.3 | 51048KKP2T0 | 51048KKM2T0 | 50 | 51048KKI2B0 | 75 | | | |

Notes

- SPQ = Standard Packing Quantity
- (1) Reel diameter = 356 mm is available on request
- (2) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to "Packaging Information"
- (3) Weight for short lead product only

| APPROVALS | | | | |
|---|---------------------|----------------|--------------|--|
| SAFETY APPROVALS X1 | VOLTAGE | VALUE | FILE NUMBERS | LINK |
| EN 60384-14 (ENEC) (= IEC 60384-14 ed-3) | 480 V _{AC} | 1 nF to 1.0 μF | 40033060 | www.vishay.com/doc?28230 |
| UL 60384-14 | 480 V _{AC} | 1 nF to 1.0 μF | E354331A | www.vishay.com/doc?28209 |
| CSA-E384-14 | 480 V _{AC} | 1 nF to 1.0 μF | E354331A | www.vishay.com/doc?28209 |
| CQC | 480 V _{AC} | 1 nF to 1.0 μF | Pending | |
| CB-test certificate | 480 V _{AC} | 1 nF to 1.0 μF | DE1-48823/M1 | www.vishay.com/doc?28219 |
| The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden, Switzerland and United Kingdom. | | | | |
| | | | | |

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information www.vishay.com/docs?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For original pitch ≤ 15 mm the capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed-Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm and $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm and $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile we refer to the document "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

STORAGE TEMPERATURE

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

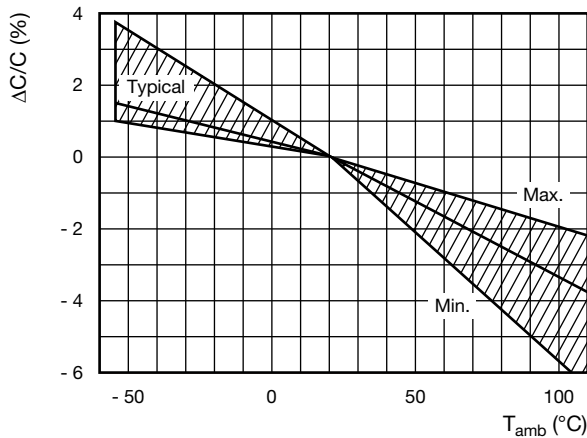
RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS

Unless otherwise specified, all electrical values apply to an ambient free temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

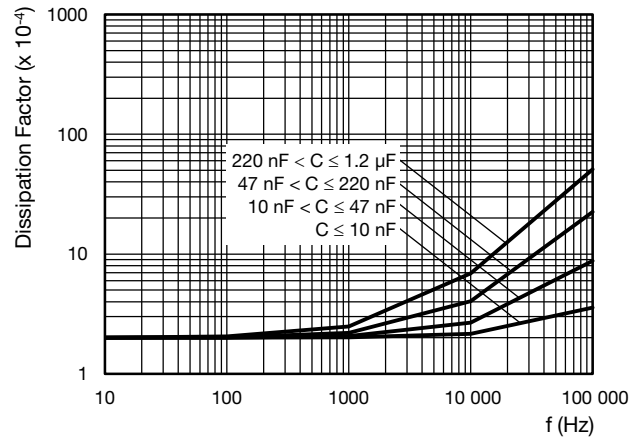
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



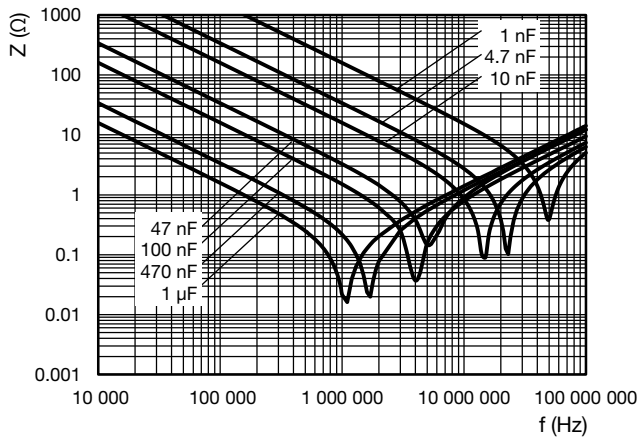
CHARACTERISTICS



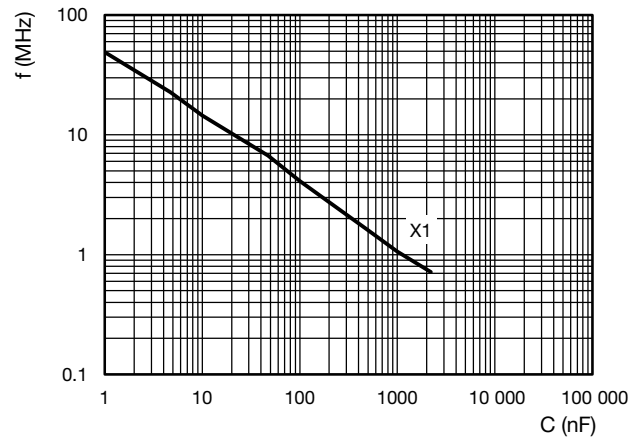
Capacitance as a function of ambient temperature (typical curve)



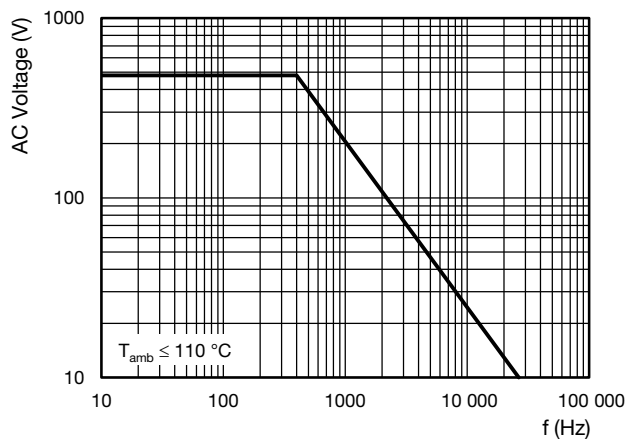
Tangent of loss angle as a function of frequency (typical curve)



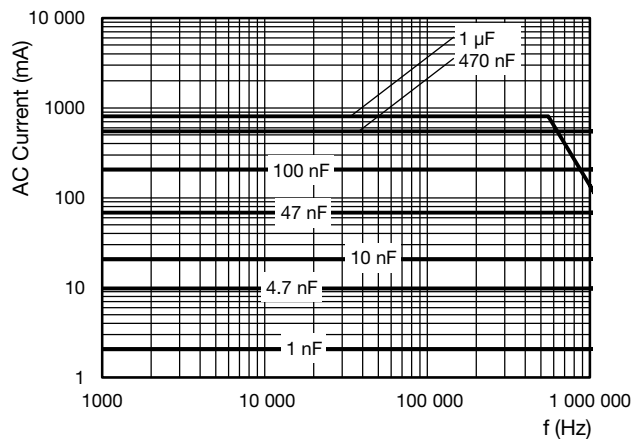
Impedance as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature (typical curve)

APPLICATION NOTES

- For X1 electromagnetic interference suppression in **standard and 3-phase across the line applications** (50 Hz/60 Hz) with a maximum mains voltage of 480 V_{AC}
- For series impedance applications we refer to the application note: www.vishay.com/doc?28153
- To ensure withstanding high humidity requirements in the application it is recommended not to damage the epoxy adhesion at the leads. Therefore the leads may not be damaged or bent before soldering.
- For capacitors connected in parallel, normally the proof voltage must be reduced in function of the total parallel capacitance value.



Proof voltage as function of total parallel capacitance

- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C.
- Rated voltage pulse slope:
if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 670 V_{DC} and divided by the applied voltage.



INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data".

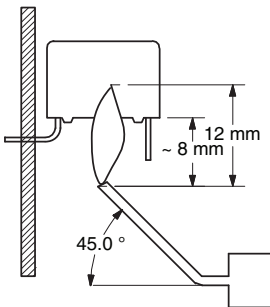
| GROUP C INSPECTION REQUIREMENTS | | |
|---|---|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.1 Dimensions (detail) | | As specified in chapters "General Data" of this specification |
| Initial measurements | Capacitance Tangent of loss angle at 10 kHz for C ≤ 1 μF Tangent of loss angle at 1 kHz for C > 1 μF | |
| 4.3 Robustness of terminations | Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90° | No visible damage |
| 4.4 Resistance to soldering heat | No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s | |
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.19 Component solvent resistance | Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h | |
| 4.4.2 Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage Legible marking ΔC/C ≤ 5 % of the value measured initially Increase of tan δ ≤ 0.008 for ≤ 1 μF Increase of tan δ ≤ 0.005 for C > 1 μF Compared to values measured initially As specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1 | | |
| Initial measurements | Capacitance Tangent of loss angle at 10 kHz for C ≤ 1 μF Tangent of loss angle at 1 kHz for C > 1 μF | |
| 4.20 Solvent resistance of the marking | Isopropyl alcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min | No visible damage Legible marking |
| 4.6 Rapid change of temperature | θA = -55 °C θB = +110 °C 5 cycles Duration t = 30 min | |



| GROUP C INSPECTION REQUIREMENTS | | |
|--|---|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.6.1 Inspection | Visual examination | No visible damage |
| 4.7 Vibration | Mounting: see section "Mounting" of this specification Procedure B4: frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h | |
| 4.7.2 Final inspection | Visual examination | No visible damage |
| 4.9 Shock | Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms | |
| 4.9.2 Final measurements | Visual examination Capacitance Tangent of loss angle Insulation resistance | No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta \leq 0.008$ for $\leq 1 \mu\text{F}$ Increase of $\tan \delta \leq 0.005$ for $C > 1 \mu\text{F}$ Compared to values measured initially As specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B | | |
| 4.11 Climatic sequence | | |
| 4.11.1 Initial measurements | Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B | |
| 4.11.2 Dry heat | Temperature: 110 °C | |
| 4.11.3 Damp heat cyclic Test Db First cycle | Duration: 16 h | |
| 4.11.4 Cold | Temperature: -55 °C | |
| 4.11.5 Damp heat cyclic Test Db remaining cycles | Duration: 2 h | |
| 4.11.6 Final measurements | Visual examination Capacitance Tangent of loss angle Voltage proof 1900 V _{DC} ; 1 min between terminations Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta \leq 0.008$ for $\leq 1 \mu\text{F}$ Increase of $\tan \delta \leq 0.005$ for $C > 1 \mu\text{F}$ Compared to values measured in 4.11.1 No permanent breakdown or flash-over $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |



| GROUP C INSPECTION REQUIREMENTS | | |
|--|---|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C2A | | |
| 4.12A Damp heat steady state with load | RH: 85 %, temp: 85 °C, load: 400 V _{AC} , duration: 500 h | |
| 4.12.1A Initial measurements | Capacitance Tangent of loss angle at 1 kHz | |
| 4.12.3A Final measurements | Visual examination | No visible damage Legible marking |
| | Capacitance | $ \Delta C/C \leq 10\%$ of the value measured in 4.12.1A. |
| | Tangent of loss angle | Increase of $\tan \delta \leq 0.008$ Compared to values measured in 4.12.1A. |
| | Voltage proof 1900 V _{DC} ; 1 min between terminations | No permanent breakdown or flash-over |
| | Insulation resistance | $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C3 | | |
| 4.13.1 Initial measurements | Capacitance Tangent of loss angle at 10 kHz for $C \leq 1 \mu\text{F}$ Tangent of loss angle at 1 kHz for $C > 1 \mu\text{F}$ | |
| 4.13 Impulse voltage | 3 successive impulses, full wave, peak voltage: X1: 4.0 kV for $C \leq 1 \mu\text{F}$ X1: 4.0 kV/ \sqrt{C} for $C > 1 \mu\text{F}$ Max. 24 pulses | No self healing breakdowns or flash-over |
| 4.14 Endurance | Duration: 1000 h 1.25 x U _{RAC} at 110 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5\%$ | |
| 4.14.7 Final measurements | Visual examination | No visible damage Legible marking |
| | Capacitance | $ \Delta C/C \leq 10\%$ compared to values measured in 4.13.1. |
| | Tangent of loss angle | Increase of $\tan \delta \leq 0.008$ for $\leq 1 \mu\text{F}$ Increase of $\tan \delta \leq 0.005$ for $C > 1 \mu\text{F}$ Compared to values measured in 4.13.1 |
| | Voltage proof 1900 V _{DC} ; 1 min between terminations 2380 V _{AC} ; 1 min between terminations and case | No permanent breakdown or flash-over |
| | Insulation resistance | $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |

| GROUP C INSPECTION REQUIREMENTS | | |
|--|---|---|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C4 | | |
| 4.15 Charge and discharge | 10 000 cycles charged to 670 V _{DC} Discharge resistance: $R = \frac{670 V_{DC}}{1.5 \times C (dU/dt)}$ | |
| 4.15.1 Initial measurements | Capacitance Tangent of loss angle at 10 kHz for C ≤ 1 μF Tangent of loss angle at 1 kHz for C > 1 μF | |
| 4.15.3 Final measurements | Capacitance Tangent of loss angle Insulation resistance | $ \Delta C/C \leq 10\%$ compared to values measured in 4.15.1. Increase of $\tan \delta \leq 0.008$ for ≤ 1 μF Increase of $\tan \delta \leq 0.005$ for C > 1 μF Compared to values measured in 4.15.1 ≥ 50 % of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C5 | | |
| 4.16 Radio frequency characteristic | Resonance frequency | ≥ 0.9 times the value as specified in section "Resonant Frequency" of this specification |
| SUB-GROUP C6 | | |
| 4.17 Passive flammability Class B | Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm ³ : V ≤ 250: 10 s 250 < V ≤ 500: 20 s 500 < V ≤ 1750: 30 s V > 1750: 60 s One flame application  | After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample. |
| SUB-GROUP C7 | | |
| 4.18 Active flammability | 20 cycles of 4 kV discharges on the test capacitor connected to U _{RAC} | The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required. |



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