



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: AAAF5051-04

Blue  
Reddish-Orange  
Green

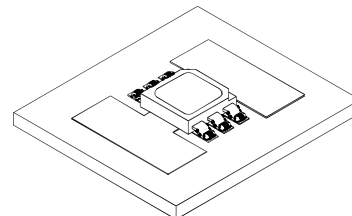
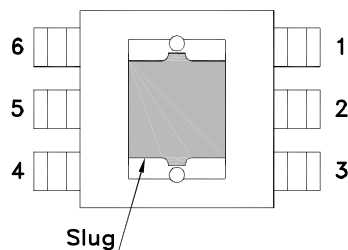
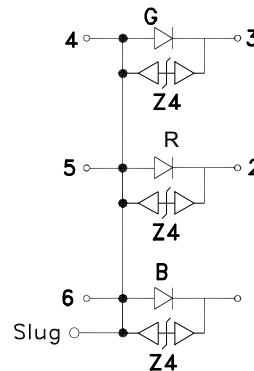
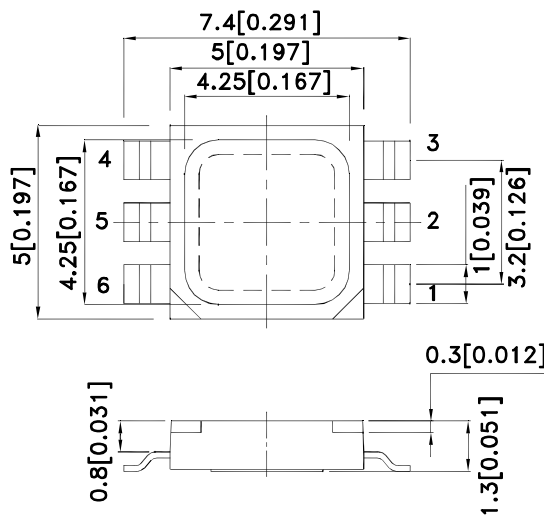
### Features

- Chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- White SMD package, silicone resin.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

### Descriptions

- The Blue source color devices are made with InGaN on Al<sub>2</sub>O<sub>3</sub> substrate Light Emitting Diode.
- The Reddish-Orange source color devices are made with AlGaInP on AlN substrate Light Emitting Diode.
- The Green source color devices are made with InGaN on Al<sub>2</sub>O<sub>3</sub> substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.15[\pm 0.006]$  unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

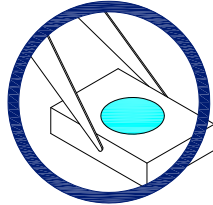


## Handling Precautions

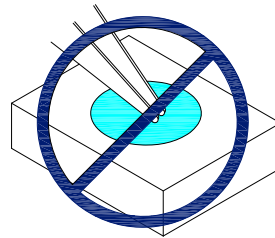
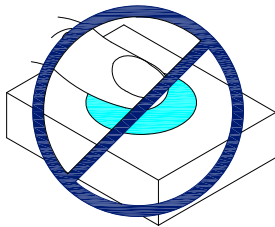
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

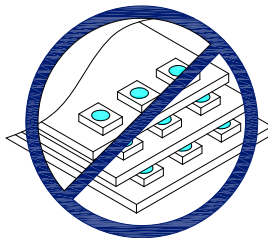
1. Handle the component along the side surfaces by using forceps or appropriate tools.



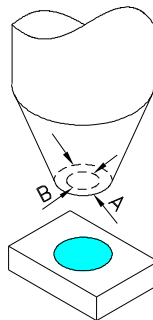
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

## Selection Guide

| Part No.    | Dice                     | Lens Type   | Iv (mcd) [2]<br>@ 150mA |      | Φv (lm) [2]<br>@ 150mA* |      | Viewing<br>Angle [1] |
|-------------|--------------------------|-------------|-------------------------|------|-------------------------|------|----------------------|
|             |                          |             | Min.                    | Typ. | Min.                    | Typ. | 2θ1/2                |
| AAAF5051-04 | Blue (InGaN)             | Water Clear | 1000                    | 1500 | 4.2                     | 6    | 120°                 |
|             | Reddish-Orange (AlGaInP) |             | 2700                    | 3200 | 10                      | 12   |                      |
|             | Green (InGaN)            |             | 5000                    | 6300 | 17                      | 20   |                      |

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%. \*LEDs are binned according to their luminous flux.
3. Luminous intensity/ luminous Flux value is traceable to the CIE127-2007 compliant national standards.

## Absolute Maximum Ratings at Ta=25°C

| Parameter                | Symbol  | Device         | Value      | Unit | Test Conditions                  |
|--------------------------|---------|----------------|------------|------|----------------------------------|
| Power dissipation        | Pd      | Blue           | 0.6        | W    | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 0.45       |      |                                  |
|                          |         | Green          | 0.6        |      |                                  |
| Junction temperature     | Tj      | Blue           | 110        | °C   | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 110        |      |                                  |
|                          |         | Green          | 110        |      |                                  |
| Operating Temperature    | Top     | Blue           | -40 To +85 | °C   | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange |            |      |                                  |
|                          |         | Green          |            |      |                                  |
| Storage Temperature      | Tstg    | Blue           | -40 To +85 | °C   | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange |            |      |                                  |
|                          |         | Green          |            |      |                                  |
| DC Forward Current [1]   | If      | Blue           | 150        | mA   | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 150        |      |                                  |
|                          |         | Green          | 150        |      |                                  |
| Peak Forward Current [2] | IfM     | Blue           | 300        | mA   | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 300        |      |                                  |
|                          |         | Green          | 300        |      |                                  |
| Thermal resistance       | Rth j-a | Blue           | 220        | °C/W | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 270        |      |                                  |
|                          |         | Green          | 200        |      |                                  |
| Thermal resistance       | Rth j-s | Blue           | 25         | °C/W | If=150mA<br>If=150mA<br>If=150mA |
|                          |         | Reddish-Orange | 40         |      |                                  |
|                          |         | Green          | 33         |      |                                  |
| Reverse Current          | IR      | Blue           | 10         | uA   | VR=5V                            |
|                          |         | Reddish-Orange | 10         |      |                                  |
|                          |         | Green          | 10         |      |                                  |

Notes:

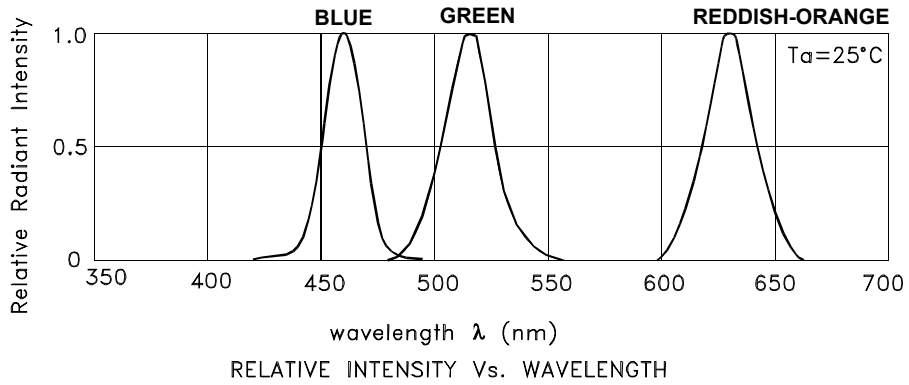
1. Results from mounting on Aluminum Board.
2. 1/10 Duty Cycle, 0.1ms Pulse Width.

## Electrical / Optical Characteristics at T<sub>a</sub>=25°C

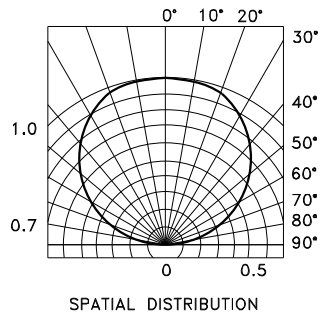
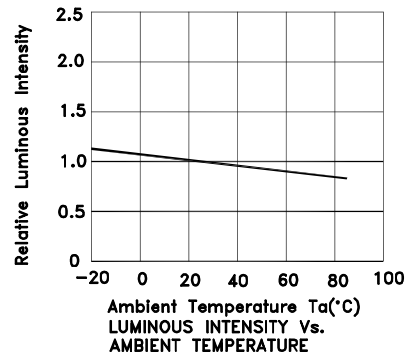
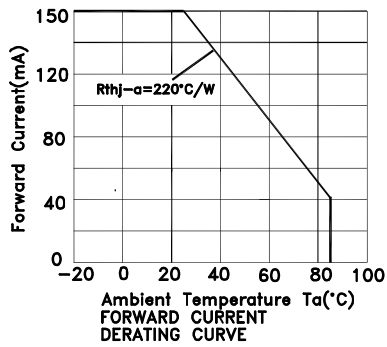
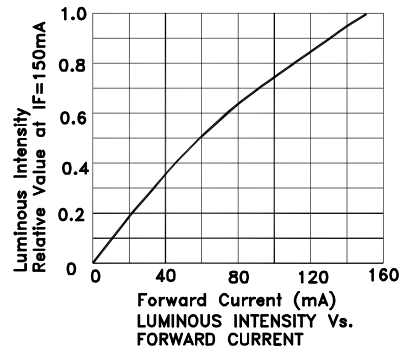
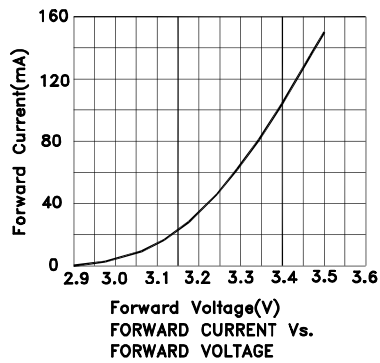
| Parameter   | Symbol             | Device         | Value |      |      | Unit   |
|---|--------------------|----------------|-------|------|------|--------|
|   |                    |                | Min.  | Typ. | Max. |        |
| Wavelength at peak emission<br>I <sub>F</sub> =150mA                                      | λ peak             | Blue           |       | 452  |      | nm     |
| Wavelength at peak emission<br>I <sub>F</sub> =150mA                                      |                    | Reddish-Orange |       | 635  |      |        |
| Wavelength at peak emission<br>I <sub>F</sub> =150mA                                      |                    | Green          |       | 515  |      |        |
| Dominant Wavelength<br>I <sub>F</sub> =150mA  | λ dom [1]          | Blue           |       | 460  |      | nm     |
| Dominant Wavelength<br>I <sub>F</sub> =150mA  |                    | Reddish-Orange |       | 624  |      |        |
| Dominant Wavelength<br>I <sub>F</sub> =150mA  |                    | Green          |       | 525  |      |        |
| Spectral Line Half-width<br>I <sub>F</sub> =150mA   | Δλ1/2              | Blue           |       | 25   |      | nm     |
| Spectral Line Half-width<br>I <sub>F</sub> =150mA   |                    | Reddish-Orange |       | 20   |      |        |
| Spectral Line Half-width<br>I <sub>F</sub> =150mA   |                    | Green          |       | 30   |      |        |
| Forward Voltage I <sub>F</sub> =150mA   | V <sub>F</sub> [2] | Blue           | 3.0   | 3.5  | 4.0  | V      |
| Forward Voltage I <sub>F</sub> =150mA   |                    | Reddish-Orange | 2.0   | 2.5  | 3.0  |        |
| Forward Voltage I <sub>F</sub> =150mA   |                    | Green          | 3.0   | 3.5  | 4.0  |        |
| Reverse Voltage   | V <sub>R</sub>     | Blue           |       | 5    |      | V      |
|   |                    | Reddish-Orange |       | 5    |      |        |
|   |                    | Green          |       | 5    |      |        |
| Temperature coefficient of λ peak<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C         | TC λ peak          | Blue           |       | 0.12 |      | nm/° C |
| Temperature coefficient of λ peak<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C         |                    | Reddish-Orange |       | 0.09 |      |        |
| Temperature coefficient of λ peak<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C         |                    | Green          |       | 0.13 |      |        |
| Temperature coefficient of λ dom<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C          | TC λ dom           | Blue           |       | 0.1  |      | nm/° C |
| Temperature coefficient of λ dom<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C          |                    | Reddish-Orange |       | 0.03 |      |        |
| Temperature coefficient of λ dom<br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C          |                    | Green          |       | 0.11 |      |        |
| Temperature coefficient of V <sub>F</sub><br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C | TC <sub>V</sub>    | Blue           |       | -2.3 |      | mV/° C |
| Temperature coefficient of V <sub>F</sub><br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C |                    | Reddish-Orange |       | -2.7 |      |        |
| Temperature coefficient of V <sub>F</sub><br>I <sub>F</sub> =150mA, -10 ° C ≤ T ≤ 100 ° C |                    | Green          |       | -3.9 |      |        |

Notes:

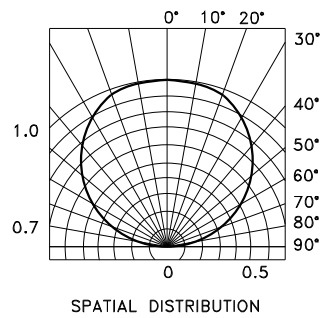
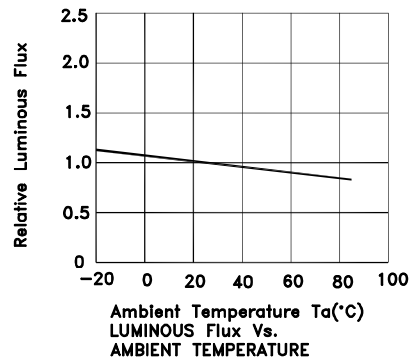
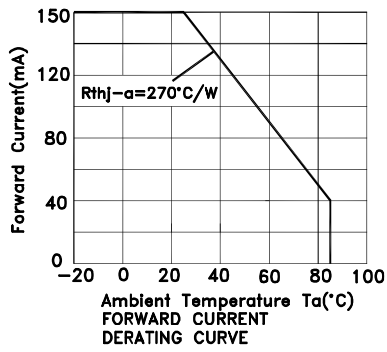
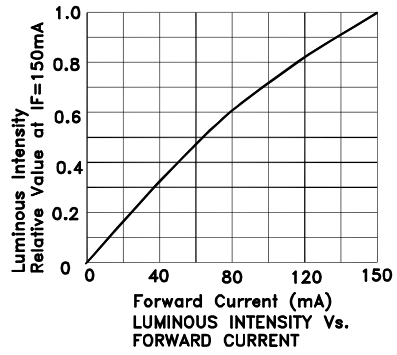
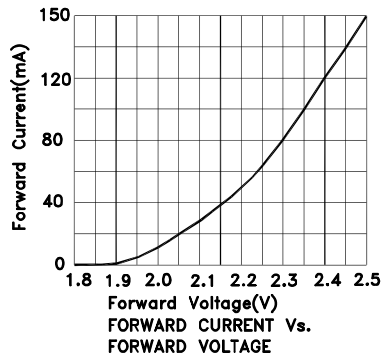
- 1.Wavelength: +/-1nm.
- 2.Forward Voltage: +/-0.2V.
- 3.Wavelength value is traceable to the CIE127-2007 compliant national standards.
- 4.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.



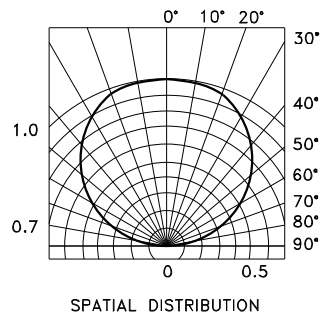
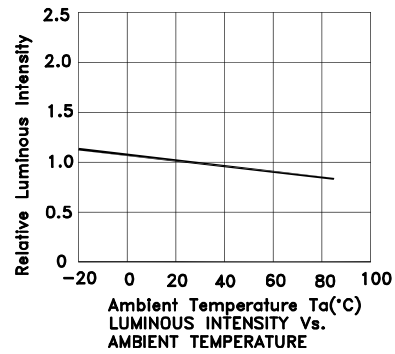
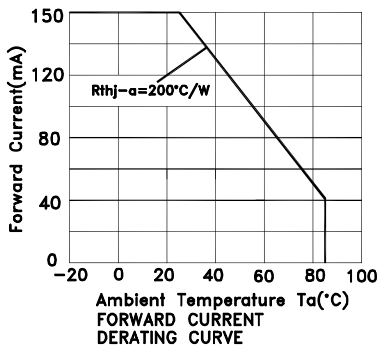
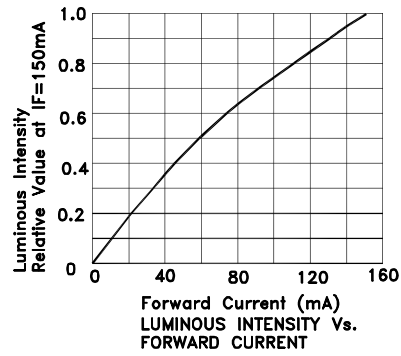
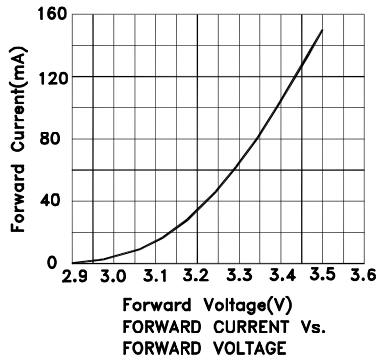
**AAAF5051-04**  
**Blue**



## Reddish-orange



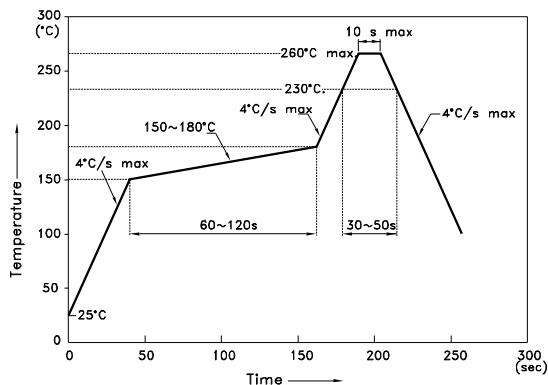
## Green



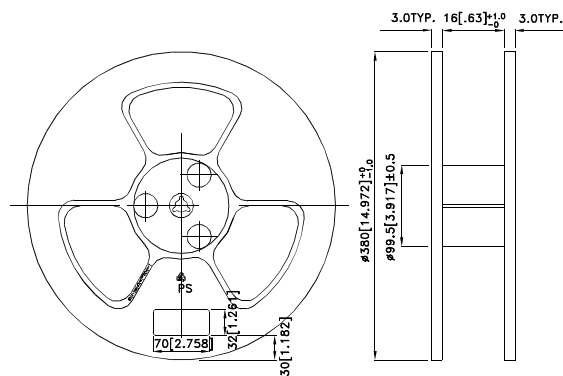
## AAAF5051-04

Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



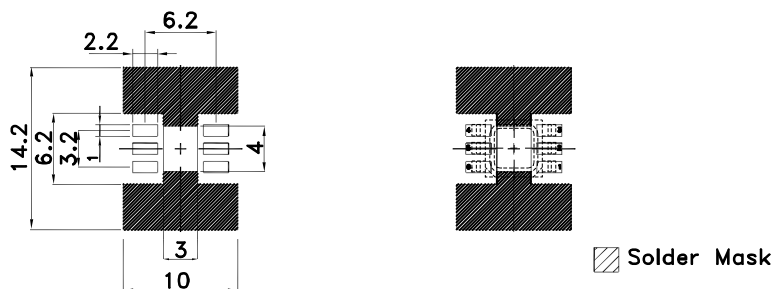
## Reel Dimension



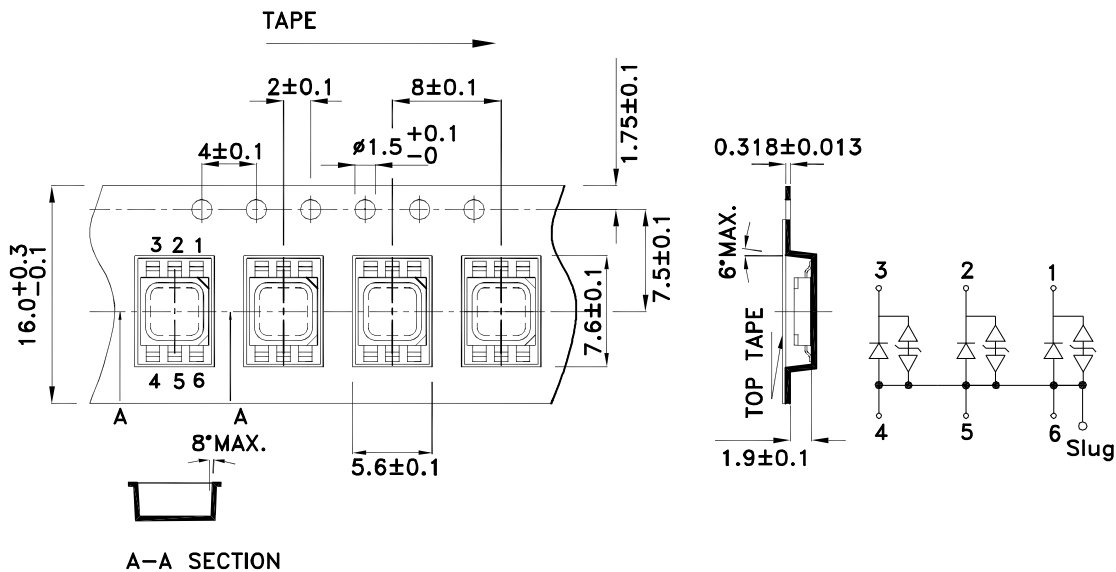
### NOTES:

1. We recommend the reflow temperature 245°C (+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

## Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



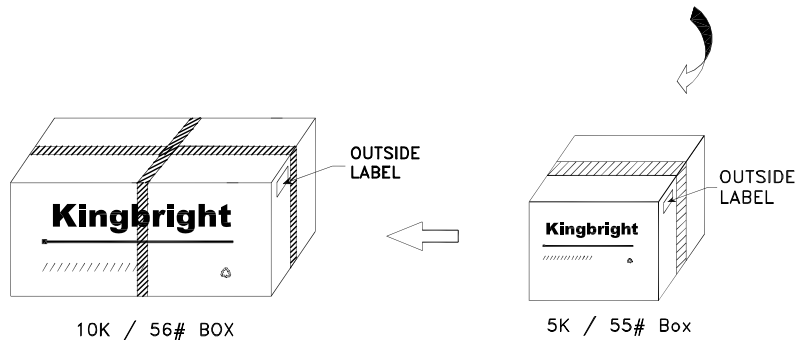
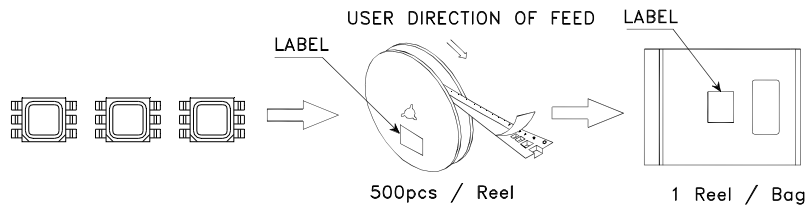
## Tape Specifications (Units : mm)






## PACKING & LABEL SPECIFICATIONS

AAAF5051-04



|   |  |
|---|--|
| <b>Kingbright</b>   |  |
| P/N0: AAAF5051xxx   |  |
| QTY: 500 pcs  | Q.C. <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">Q C<br/>xx xx xxxx<br/>PASSED</span> |
| S/N: XXXX   |  |
| CODE: XXX   |  |
| LOT NO:   |  |
| <br>xxxxxxxxxxxxxxxxxxxxxxxx |  |
| RoHS Compliant  |  |

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- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

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- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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**Факс:** 8 (812) 320-02-42

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**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.