# Safety Interlock Switch with Guard Door Locking

- High locking force of 1,500 N (337 lb.) locks guard door shut until machine is safe to enter
- IP67 (NEMA 6) enclosure withstands water washdown
- Door and lock monitoring—the TL4024 has a total of 4 contacts: 2 N/C safety + 1 contact for door position monitoring + 1 contact for lock monitoring
- Unlocking is possible with a back load on the door to satisfy the demands of high cycle time applications
- Narrow profile enables mounting to 2 in. square tubing or in applications with space restrictions
- Rotatable head—the rotatable head provides 8 actuator entry positions to satisfy most installation requirements
- Optional key release—this option on power-to-unlock models allows manual unlocking of the guard door
- Optional slide bolt with integral door handle aids installation on sliding and swinging guard doors
- Two LED (red/green) status indicators on the lid may be wired to suit the application
- A Rapid Delivery Product: Select models are available for shipment today or within 3 to 5 days





Conforms to EN60947-5-1, EN1088, EN ISO 13849-1 UL and C-UL listed DGUV approved

# **Specifications**

Electrical			
Safety Contacts:	2 N/C		
Auxiliary Contacts:	1 N/O + 1 N/C		
	1 N/O + 1 N/O		
Switching Ability	AC: 230 V – 4 A		
	DC: 24 V – 4 A		
Safety Contact Material:	Silver alloy with gold flash		
Minimum Current:	12 V 10 mA, 24 V 1 mA		
Solenoid Supply Voltage:	24 VAC/DC or 110 VAC (all -15% / +10%)		
Solenoid Power:	8 W		
Solenoid Rating:	100% duty		
Mechanical			
Mounting:	Any position		
Mounting Hardware:	4 x M5 screws (not supplied)		
Min Operating Radius:	Approximately 300 mm (12 in.) with 90-degree actuator		
Max Holding Force:	1500 N (337 lb.)		
Max Actuation Speed:	20 m/min.		
Case Material:	Anodized die-cast alloy		
Actuator Material:	Stainless steel		
Wiring Entry:	3 x 0.5 in. NPT		
Weight:	800 g (28 oz.)		
Color:	Red		
Mechanical Life:	1 x 10 <sup>6</sup> minimum		
Environmental			
Protection:	IP67 (NEMA 6)		
Operating Temperature:	-20 to 80°C (-4 to 176°F)		
Cleaning:	Water washdown		
Compliance			
Standards:	EN60947-5-1, EN1088, EN ISO 13849-1		
Approvals/Listings:	CE marked for all applicable directives, UL and C-UL, DGUV		

Specifications are subject to change without notice. Note: The safety contacts of the STI switches are described as normally closed (N/C)-

i.e., with the guard closed, actuator in place, and the machine able to



Select models are available for Rapid Delivery.





# Operation

The head may be rotated in 90 degree increments to give 8 possible entry points.



#### **Flat Actuator**

Flexible rubber mounting bushings allow for some actuator flexibility.



#### Flexible 1 Actuator

15 degree flexibility may be adjusted with the set screw.



#### 90-Degree Actuator

Flexible rubber mounting bushings allow for some actuator flexibility.



# Flexible 2 Actuator

15 degree flexibility may be adjusted with the set screw.



## **Optional Slide Bolt**

- · Allows easy installation of switch on machine guards
- · Actuator included (order switch separately)
- Integral handle included
- · Robust for use with heavy doors
- Slotted hole in bolt permits attaching multiple padlocks
- · Yellow color for easy recognition



### **Optional Key Release**

A key release unit is easily attached to the TL4024 to provide emergency override of the switch locking mechanism by a qualified, responsible person.



#### **Optional SLD Series**

Optional switch locking devices are available. See accessories section for details.





Select models are available for Rapid Delivery.



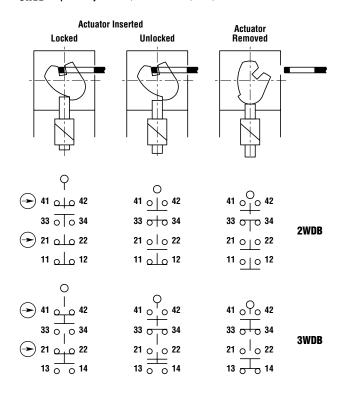


# **Operation (continued)**

#### **Contact Arrangements**

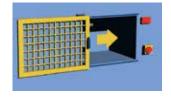
#### **With Door Contact PLUS** With & Without Back Load Unlocking

2WDB 2 positively driven N/C contact + 1 N/O + 1/NC as door contact 3WDB 2 positively driven N/C contact + 1 N/O + 1/NO as door contact



# **Applications**

Typical applications are on sliding guard doors and swinging guard doors that must remain locked until a signal is applied to the internal solenoid that unlocks the guard door.





# **Application Monitoring Units**



### SR223SMT **Timer Unit**

Used with the TL4019 for machines with constant overrun. Gives a timed delay to the lock/release signal. Failsafe and adjustable to a range of times from 1.0 seconds up to 31 seconds.



# SR125SMS45 **Stop Motion Sensing Unit**

Used with the TL4019 for machines with inconstant or variable overrun. Senses back EMF of AC or DC motors. Failsafe and adjustable to a range of 0.01 V to 0.10 V.





For information on these Safety Monitoring Relays, see page I1.

# Safety Monitoring **Relay Units**

Safety monitoring relays ensure a maximum level of safety by monitoring all wiring in the safety circuit, including switches and contactors. Any fault and the power to the machine is switched off. A variety of safety monitoring relay units are available.

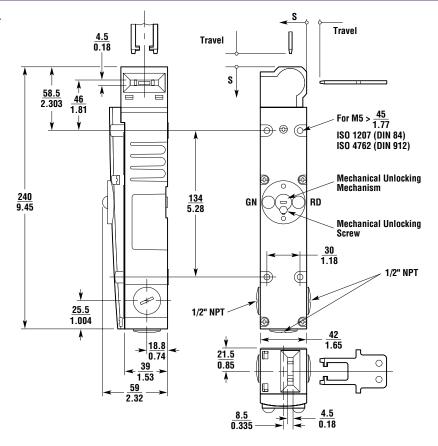


Select models are available for Rapid Delivery.

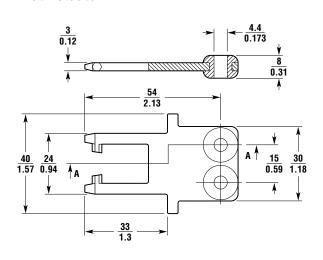




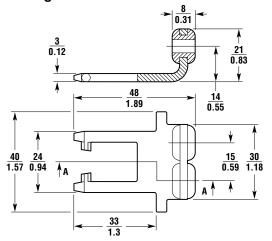
#### TL4024



## **Flat Actuator**



## 90-degree Actuator



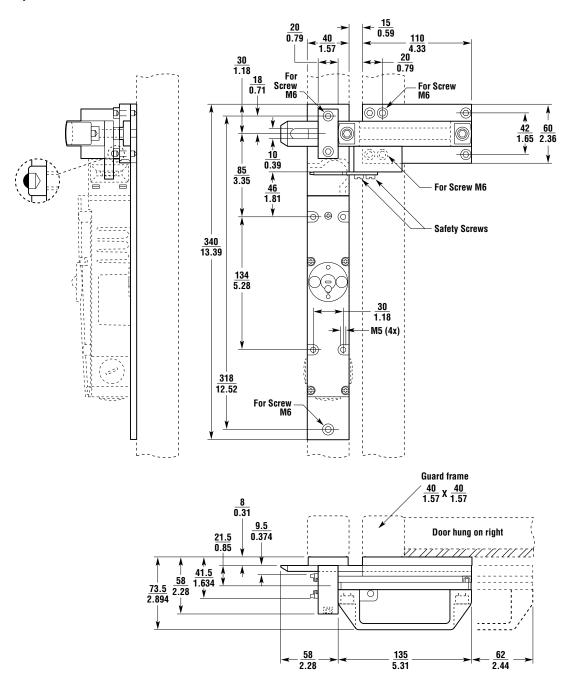






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# **Optional Metal Slide Bolt for TL4024**







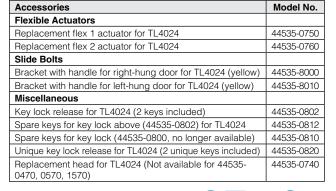


# **Ordering**

Model	Solenoid	Contacts	Wiring Entry	Part No.
Power to Unlock (with door contact)	25.011014	33	= = = = = = = = = = = = = = = =	
TL4024-10242TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0010
TL4024-10242SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0110
TL4024-11102TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0020
TL4024-11102SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0120
TL4024-10243TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0030
TL4024-10243SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0130
TL4024-11103TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0040
TL4024-11103SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0140
TL4024-10242SKM w/key (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-1110
TL4024-11102SKM w/key (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-1120
TL4024-10243SKM w/key (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-1130
TL4024-11103SKM w/key (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-1140
Power to Unlock (with door contact) (with back load unlocking)				
TL4024-30242TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0410
TL4024-30242SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0510
TL4024-31102TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0420
TL4024-31102SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0520
TL4024-30243TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0430
TL4024-30243SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0530
TL4024-31103TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0440
TL4024-31103SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0540
TL4024-30242SKM w/key (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-1180
TL4024-31102SKM w/key (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C		44535-1190
TL4024-30243SKM w/key (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-1510
TL4024-31103SKM w/key (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-1520
Power to Lock (with door contact)				
TL4024-20242TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C		44535-0050
TL4024-20242SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/C		44535-0150
TL4024-21102TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0060
TL4024-21102SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-0160
TL4024-20243TM (flat actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0070
TL4024-20243SM (90-degree actuator)	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0170
TL4024-21103TM (flat actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O		44535-0080
TL4024-21103SM (90-degree actuator)	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-0180
Switch Only Models (no actuator and no adapter included)				
Power to Unlock (with door contact)	241/40/20	221/2 421/2 421/2	0.05: NDT 1.11	44505 0040
TL4024-10242	24 VAC/DC	2 N/C + 1 N/O + 1 N/C		44535-2010
TL4024-11102	110 VAC	2 N/C + 1 N/O + 1 N/C		44535-2020
TL4024-10243	24 VAC/DC	2 N/C + 1 N/O + 1 N/O		44535-2030
TL4024-11103	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-2040
Power to Unlock (with door contact) (with back load unlocking)	04.1/4.0/50	0.000 - 4.000 - 4.000	O O F in NDT and 1 in	44505 0440
TL4024-30242	24 VAC/DC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-2410
TL4024-31102	110 VAC	2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit	44535-2420
TL4024-30243	24 VAC/DC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-2430
TL4024-31103	110 VAC	2 N/C + 1 N/O + 1 N/O	3 x 0.5 in. NPT conduit	44535-2440
Power to Lock (with door contact)	24.1/4.0/00	0.000 + 1.000 + 1.000	2 v 0 E in NDT against the	44E0E 00E0
TL4024-20242 TL4024-21102	24 VAC/DC 110 VAC	2 N/C + 1 N/O + 1 N/C 2 N/C + 1 N/O + 1 N/C	3 x 0.5 in. NPT conduit 3 x 0.5 in. NPT conduit	44535-2050
			-	44535-2060
TL4024-20243	24 VAC/DC 110 VAC	2 N/C + 1 N/O + 1 N/O 2 N/C + 1 N/O + 1 N/O		44535-2070
TL4024-21103	I TO VAC	2 N/C + 1 N/O + 1 N/O	3 x U.5 In. INPT CONDUIT	44535-2080

Accessories	Model No.	
Standard Actuators with Rubber Bushing		
Replacement flat actuator RB for TL4024	44535-0700	
Replacement 90-degree actuator RB for TL4024	44535-0710	
Overtravel Actuators with Rubber Bushing		
Replacement flat actuator OTRB for TL4024	44535-0720	
Replacement 90-degree actuator OTRB for TL4024	44535-0730	

Select models are available for Rapid Delivery.







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- and (ii) Buyer has no past due amounts.

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C37I-E-01 08/14

Note: Specifications are subject to change.

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Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

#### Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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