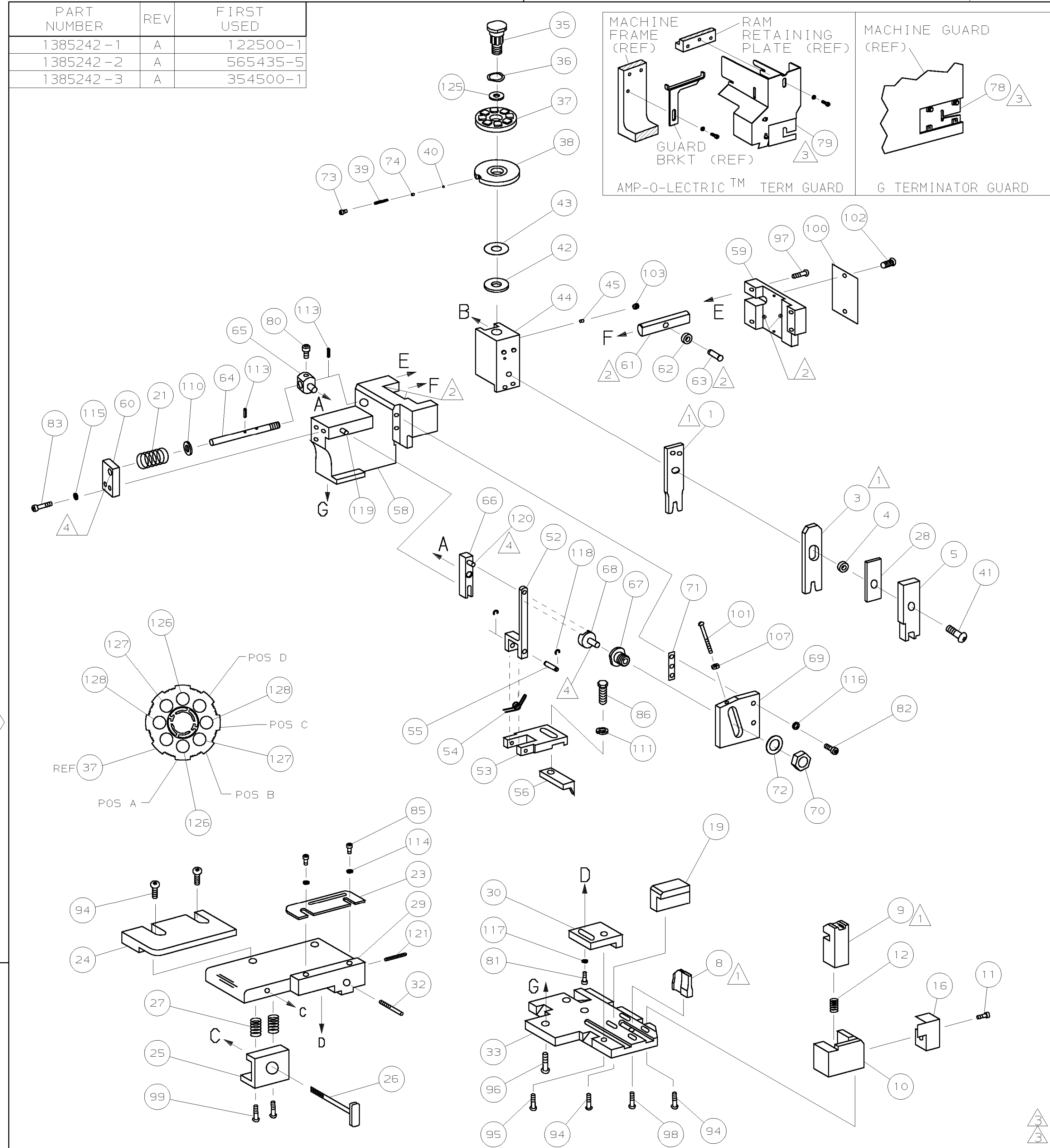


| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385242 -1     | A   | 122500-1      |
| 1385242 -2     | A   | 565435-5      |
| 1385242 -3     | A   | 354500-1      |



| POST FEED 1 5/8 STROKE | PRE FEED 1 1/8 STROKE | PRE FEED 1 5/8 STROKE |
|------------------------|-----------------------|-----------------------|
| <p>ROTATED 180°</p>    | <p>ROTATED 180°</p>   | <p>ROTATED 180°</p>   |

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. GUIDE ON INSULATION BARREL.

|                                     |  |                |  |                                 |                           |                  |      |             |        |
|-------------------------------------|--|----------------|--|---------------------------------|---------------------------|------------------|------|-------------|--------|
| TERMINAL NAME: TERMINAL, CRIMP PLUG |  |                |  |                                 |                           |                  |      |             |        |
| AMP PN                              |  | MFR PN         |  | HIROSE TERMINAL AMP CRIMP SPECS |                           |                  |      |             |        |
| 286935                              |  | DF4-2428PCF    |  | PAD LTR                         | CRIMP HEIGHT              |                  |      | WIRE SIZE   |        |
|                                     |  |                |  | A                               | .028 ±.002 [0.71 ±0.05mm] |                  |      | 24          |        |
|                                     |  |                |  | B                               | .025 ±.002 [0.64 ±0.05mm] |                  |      | 26          |        |
|                                     |  |                |  | C                               | .024 ±.002 [0.61 ±0.05mm] |                  |      | 28          |        |
|                                     |  |                |  | D                               | NOT                       |                  |      | USED        |        |
|                                     |  |                |  | CRIMP                           | SIZE                      |                  | TYPE | RANGE       |        |
|                                     |  |                |  | WIRE                            | .042 [1.07mm]             |                  | F    | 28-24       |        |
|                                     |  |                |  | INSUL                           | .055 [1.40mm]             |                  | F    | ø.030-.047  |        |
| WIRE STRIP LENGTH                   |  | TERM APPL SPEC |  | FEED                            |                           | APPL INSTRUCTION |      | SET UP GAGE | LAYOUT |
| .047-.078                           |  | NONE           |  | .219                            |                           | 408-8040         |      | 458637-1    | L2512  |

|                   |     |     |     |            |            |                                 |         |
|-------------------|-----|-----|-----|------------|------------|---------------------------------|---------|
| 2                 | 2   | 2   | -   | C          | 6-354779-4 | PIN, WIRE DISC (.3310)C         | 129     |
| 2                 | 2   | 2   | -   | C          | 6-354779-2 | PIN, WIRE DISC (.3300)B         | 128     |
| 2                 | 2   | 2   | -   | C          | 5-354779-6 | PIN, WIRE DISC (.3270)A         | 126     |
| 1                 | 1   | 1   | -   | A          | 986950-1   | WASHER, FLAT PRECISION          | 125     |
| 1                 | 1   | 1   | -   | A          | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124     |
| 1                 | 1   | 1   | -   | -          | 4088040    | SF APPL INST 408-8040           | 123     |
|                   |     |     |     |            |            |                                 | 122     |
| 1                 | 1   | 1   | -   | A          | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL | 121     |
| REF               | REF | REF | -   | A          | 1-21030-1  | PIN,DOWEL (Ø.187x.50)LEVER      | 120     |
| REF               | REF | REF | -   | A          | 1-21030-6  | PIN,DOWEL (Ø.187x1.25)HOUSING   | 119     |
| REF               | REF | REF | -   | A          | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN  | 118     |
| 1                 | 1   | 1   | -   | A          | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK     | 117     |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER,LOCK (#10)ADJ PLATE      | 116     |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER,LOCK (#10)FEED GDE ROD   | 115     |
| 2                 | 2   | 2   | -   | A          | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE | 114     |
| REF               | REF | REF | -   | A          | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD   | 113     |
|                   |     |     |     |            |            |                                 | 112     |
|                   |     |     |     |            |            |                                 | 111     |
| REF               | REF | REF | -   | A          | 21899-4    | WASHER,FLAT(Ø5/16)SCREW ADJ     | 110     |
|                   |     |     |     |            |            |                                 | 109     |
|                   |     |     |     |            |            |                                 | 108     |
| REF               | REF | REF | -   | A          | 21068-5    | NUT, HEX(6-32)FEED ADJ          | 107     |
|                   |     |     |     |            |            |                                 | 106     |
|                   |     |     |     |            |            |                                 | 105     |
|                   |     |     |     |            |            |                                 | 104     |
| 1                 | 1   | 1   | -   | A          | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM   | 103     |
| 2                 | 2   | 2   | -   | A          | 21017-2    | SCR,DRIVE (#2x.19)ID PLATE      | 102     |
| REF               | REF | REF | -   | A          | 6-23715-5  | SCR,PAN HD(6-32x1.50)FEED ADJ   | 101     |
| 1                 | 1   | 1   | -   | B          | 461264-1   | PLATE, IDENTIFICATION           | 100     |
| 2                 | 2   | 2   | -   | A          | 3-21002-0  | SCR,BHC(10-32x.88)DRAG          | 99      |
| 1                 | 1   | 1   | -   | A          | 22733-8    | SCR,BHC(8-32x.38 LW)ANVIL       | 98      |
| REF               | REF | REF | -   | A          | 2-21002-9  | SCR,BHC(10-32x.75)CAP           | 97      |
| REF               | REF | REF | -   | A          | 2-22733-8  | SCR,BHC(1/4-20x.62)HOUSING      | 96      |
| REF               | REF | REF | -   | A          | 2-21002-7  | SCR,BHC(10-32x.50)SG ADJ BLOCK  | 95      |
| 6                 | 6   | 6   | -   | A          | 2-21002-2  | SCR,BHC(8-32x.50)TERM H DWN     | 94      |
|                   |     |     |     |            |            |                                 | 93      |
|                   |     |     |     |            |            |                                 | 92      |
| 1                 | 1   | 1   | -   | A          | 1-21002-7  | SCR,BHC(6-32x.38)CAM            | 91      |
|                   |     |     |     |            |            |                                 | 90      |
|                   |     |     |     |            |            |                                 | 89      |
|                   |     |     |     |            |            |                                 | 88      |
|                   |     |     |     |            |            |                                 | 87      |
| 1                 | 1   | 1   | -   | A          | 2-22603-0  | SCR,HEX HD(8-32x.31)FEED FINGER | 86      |
| 2                 | 2   | 2   | -   | A          | 1-21000-3  | SCR,SHC(4-40x.25)F ST GUIDE     | 85      |
|                   |     |     |     |            |            |                                 | 84      |
| REF               | REF | REF | -   | A          | 3-21000-7  | SCR,SHC(10-32x.75)FEED ROD GD   | 83      |
| REF               | REF | REF | -   | A          | 3-21000-6  | SCR,SHC(10-32x.62)FD ADJ BLK    | 82      |
| 1                 | 1   | 1   | -   | A          | 3-21000-4  | SCR,SHC(10-32x.38)SG ADJ BL     | 81      |
| REF               | REF | REF | -   | A          | 3-21000-4  | SCR,SHC(10-32x.38)PIVOT BLK     | 80      |
| -                 | REF | -   | -   | B          | 455749-1   | GUARD, WINDOW                   | 79      |
| REF               | -   | -   | -   | B          | 679532-1   | INSERT, GUARD                   | 78      |
|                   |     |     |     |            |            |                                 | 77      |
|                   |     |     |     |            |            |                                 | 76      |
|                   |     |     |     |            |            |                                 | 75      |
| 1                 | 1   | 1   | -   | A          | 690603-1   | SPRING, ASSIST                  | 74      |
| 1                 | 1   | 1   | -   | A          | 23030-1    | SCR,SHC(6-32x.25 SL)INS DISC    | 73      |
| REF               | REF | REF | -   | A          | 458109-1   | WASHER, SPECIAL                 | 72      |
| REF               | REF | REF | -   | A          | 690517-1   | SPACER                          | 71      |
| -3                | -2  | -1  | U/M | DWG SIZE   | PART NO    | DESCRIPTION                     | ITEM NO |
| QTY REOD PER ASSY |     |     |     | PARTS LIST |            |                                 |         |

| -1                                                      |     | LEADMAKER     |     |          | MECH POST FEED |                             |  |         |
|---------------------------------------------------------|-----|---------------|-----|----------|----------------|-----------------------------|--|---------|
| -2                                                      |     | BENCH MODEL K |     |          | MECH PRE FEED  |                             |  |         |
| -3                                                      |     | BENCH MODEL G |     |          | MECH PRE FEED  |                             |  |         |
| REF                                                     | REF | REF           | -   | B        | 22594-8        | NUT, HEX (1/2-20)           |  | 70      |
| REF                                                     | REF | REF           | -   | B        | 240628-1       | PLATE, ADJUSTMENT           |  | 69      |
| REF                                                     | REF | REF           | -   | B        | 240626-1       | SHAFT, PIVOT                |  | 68      |
| REF                                                     | REF | REF           | -   | B        | 240633-1       | BUSHING                     |  | 67      |
| REF                                                     | REF | REF           | -   | A        | 455680-1       | LEVER, INTERMEDIATE         |  | 66      |
| REF                                                     | REF | REF           | -   | B        | 240629-1       | BLOCK, PIVOT                |  | 65      |
| REF                                                     | REF | REF           | -   | A        | 240632-2       | SCREW, ADJ FEED ROD         |  | 64      |
| REF                                                     | REF | REF           | -   | B        | 240659-3       | PIN, CAM ROLLER             |  | 63      |
| REF                                                     | REF | REF           | -   | B        | 240658-1       | ROLLER, CAM                 |  | 62      |
| REF                                                     | REF | REF           | -   | B        | 454398-2       | ROD, FEED                   |  | 61      |
| REF                                                     | REF | REF           | -   | A        | 454178-1       | GUIDE, FEED ROD             |  | 60      |
| REF                                                     | REF | REF           | -   | C        | 454220-1       | CAP, RAM                    |  | 59      |
| REF                                                     | REF | REF           | -   | D        | 454485-1       | HOUSING                     |  | 58      |
|                                                         |     |               |     |          |                |                             |  | 57      |
| 1                                                       | 1   | 1             | -   | B        | 690542-2       | PAWL, FEED                  |  | 56      |
| REF                                                     | REF | REF           | -   | B        | 240624-1       | PIN, FEED FINGER            |  | 55      |
| REF                                                     | REF | REF           | -   | B        | 691499-1       | SPRING, FEED FINGER         |  | 54      |
| REF                                                     | REF | REF           | -   | B        | 690541-1       | HOLDER, FEED FINGER         |  | 53      |
| REF                                                     | REF | REF           | -   | A        | 455679-1       | LEVER, TERMINAL FEED ARM    |  | 52      |
|                                                         |     |               |     |          |                |                             |  | 51      |
|                                                         |     |               |     |          |                |                             |  | 50      |
| 1                                                       | -   | -             | -   | B        | 690602-6       | CAM, PRE-FEED 1 5/8 ST      |  | 49      |
| -                                                       | 1   | -             | -   | B        | 690602-5       | CAM, PRE-FEED 1 1/8 ST      |  | 48      |
| -                                                       | -   | 1             | -   | B        | 690501-4       | CAM, POST-FEED 1 5/8 ST     |  | 47      |
| 1                                                       | 1   | 1             | -   | B        | 459456-1       | APPLICATOR, BASIC (SUBASSY) |  | 46      |
| 1                                                       | 1   | 1             | -   | A        | 690191-1       | PLUG, NYLON                 |  | 45      |
| 1                                                       | 1   | 1             | -   | C        | 455673-3       | RAM                         |  | 44      |
| 1                                                       | 1   | 1             | -   | A        | 690125-1       | WASHER, LAMINATED           |  | 43      |
| 1                                                       | 1   | 1             | -   | A        | 690124-1       | WASHER, RAM                 |  | 42      |
| 1                                                       | 1   | 1             | -   | A        | 7-21002-9      | BOLT, CRIMPER(5/16x1.00)    |  | 41      |
| 1                                                       | 1   | 1             | -   | A        | 23241-6        | BALL, STEEL                 |  | 40      |
| 1                                                       | 1   | 1             | -   | A        | 690170-1       | SPRING, COMPRESSION         |  | 39      |
| 1                                                       | 1   | 1             | -   | C        | 690142-1       | DISC, INSULATION            |  | 38      |
| 1                                                       | 1   | 1             | -   | D        | 354777-1       | WIRE DISC, PLASTIC          |  | 37      |
| 1                                                       | 1   | 1             | -   | A        | 22480-5        | WASHER, SPRING              |  | 36      |
| 1                                                       | 1   | 1             | -   | B        | 690212-1       | POST, RAM                   |  | 35      |
|                                                         |     |               |     |          |                |                             |  | 34      |
| REF                                                     | REF | REF           | -   | D        | 455675-1       | PLATE, BASE                 |  | 33      |
| 1                                                       | 1   | 1             | -   | A        | 690432-3       | SCREW, ADJUSTMENT           |  | 32      |
|                                                         |     |               |     |          |                |                             |  | 31      |
| REF                                                     | REF | REF           | -   | B        | 455689-1       | BLOCK, STRIP GUIDE ADJ      |  | 30      |
| 1                                                       | 1   | 1             | -   | C        | 455671-1       | PLATE, STRIP GUIDE          |  | 29      |
| 1                                                       | 1   | 1             | -   | C        | 1-455888-0     | SPACER, FRONT SHEAR DEP     |  | 28      |
| 2                                                       | 2   | 2             | -   | A        | 1-22284-0      | SPRING, DRAG                |  | 27      |
| 1                                                       | 1   | 1             | -   | B        | 690546-1       | LEVER, DRAG RELEASE         |  | 26      |
| 1                                                       | 1   | 1             | -   | B        | 240792-1       | DRAG, TERMINAL              |  | 25      |
| 1                                                       | 1   | 1             | -   | D        | 6-690504-6     | GUIDE, STRIP (REAR)         |  | 24      |
| 1                                                       | 1   | 1             | -   | A        | 690438-1       | GUIDE, STRIP (FRONT)        |  | 23      |
|                                                         |     |               |     |          |                |                             |  | 22      |
| REF                                                     | REF | REF           | -   | A        | 4-22284-9      | SPRING, FEED RETURN         |  | 21      |
|                                                         |     |               |     |          |                |                             |  | 20      |
| 1                                                       | 1   | 1             | -   | B        | 904222-3       | STRIPPER, WIRE              |  | 19      |
|                                                         |     |               |     |          |                |                             |  | 18      |
|                                                         |     |               |     |          |                |                             |  | 17      |
| 1                                                       | 1   | 1             | -   | B        | 318563-1       | GUARD, CHIP, FRONT          |  | 16      |
|                                                         |     |               |     |          |                |                             |  | 15      |
|                                                         |     |               |     |          |                |                             |  | 14      |
|                                                         |     |               |     |          |                |                             |  | 13      |
| 1                                                       | 1   | 1             | -   | A        | 5-22280-0      | SPRING, SHEAR               |  | 12      |
| 1                                                       | 1   | 1             | -   | B        | 690461-1       | STOP, SHEAR                 |  | 11      |
| 1                                                       | 1   | 1             | -   | C        | 690459-1       | HOLDER, SHEAR (FRONT)       |  | 10      |
| 1                                                       | 1   | 1             | -   | C        | 462006-1       | SHEAR, FLOAT (FRONT)        |  | 9       |
| 1                                                       | 1   | 1             | -   | C        | 662182-7       | ANVIL                       |  | 8       |
|                                                         |     |               |     |          |                |                             |  | 7       |
|                                                         |     |               |     |          |                |                             |  | 6       |
| 1                                                       | 1   | 1             | -   | C        | 2-455889-0     | DEPRESSOR, SHEAR (FRONT)    |  | 5       |
| 1                                                       | 1   | 1             | -   | B        | 2-238011-3     | SPACER, BLOCK CRIMPER       |  | 4       |
| 1                                                       | 1   | 1             | -   | C        | 5-683453-2     | CRIMPER, INSULATION         |  | 3       |
|                                                         |     |               |     |          |                |                             |  | 2       |
| 1                                                       | 1   | 1             | -   | C        | 456401-2       | CRIMPER, WIRE               |  | 1       |
| -3                                                      | -2  | -1            | U/M | DWG SIZE | PART NO        | DESCRIPTION                 |  | ITEM NO |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |     |               |     |          |                |                             |  |         |

|                                              |  |                               |  |                                                                                                      |  |                                                                                                                                            |                 |
|----------------------------------------------|--|-------------------------------|--|------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| QTY REQD PER ASSY                            |  |                               |  | PARTS LIST                                                                                           |  |                                                                                                                                            |                 |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  | MATL                          |  | HT TR                                                                                                |  | FIN                                                                                                                                        |                 |
|                                              |  | -                             |  | -                                                                                                    |  | -                                                                                                                                          |                 |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:    |  | DR 01MAR01                    |  | APP 01MAR01                                                                                          |  |                                                                                                                                            |                 |
| 2 PLC DEC ±                                  |  | R.O.WILSON                    |  | T.ELBIN                                                                                              |  |                                                                                                                                            |                 |
| 3 PLC DEC ±                                  |  | CHK -                         |  | REL -                                                                                                |  |                                                                                                                                            |                 |
| 4 PLC DEC ±                                  |  |                               |  |                                                                                                      |  |  <b>AMP</b> Incorporated<br>Harrisburg, PA 17105-3608 |                 |
| ANGLES ±                                     |  | NAME SIDE FEED HDM APPLICATOR |  |                                                                                                      |  | MACHINE REF                                                                                                                                |                 |
| SURF TEXTURE: ✓                              |  |                               |  |                                                                                                      |  | MINI APPL                                                                                                                                  |                 |
| REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |  | SCALE -                       |  |  DWG NO 1385242 |  | SHEET 1 OF 1<br>REV A                                                                                                                      |                 |
| CAGE CODE 00779                              |  | CUSTOMER AND ASSEMBLY DRAWING |  |                                                                                                      |  |                                                                                                                                            | RESTRICTED TO - |



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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