

## MAX44267

### General Description

The MAX44267 precision, low-noise, low-drift dual operational amplifier offers true-zero output that allows the output to cross zero maximizing the dynamic range of an ADC and increasing resolution. In addition, the input common-mode range extends from +13.5V down to -12V. The MAX44267 integrates charge-pump circuitry that generates the negative voltage rail in conjunction with external capacitors. This allows the amplifier to operate from a single +4.5V to +15V power supply, but it is as effective as a normal dual-rail  $\pm 4.5\text{V}$  to  $\pm 15\text{V}$  amplifier. The architecture eliminates the need for a negative power-supply rail, saving system cost and size.

The MAX44267 is unity-gain stable with a gain-bandwidth product of 5MHz. The device features low offset voltage of 50 $\mu\text{V}$  (max), drift of 0.4 $\mu\text{V}/^\circ\text{C}$  (max), and 200nV<sub>P-P</sub> noise from 0.1Hz to 10Hz. The low offset and noise specifications and wide input common-mode range make the device ideal for sensor transmitters and interfaces. Varying the external charge pump capacitors enables the charge-pump noise to be minimized.

The MAX44267 is part of a family of signal chain ICs including amplifiers, multiplexers and ADCs. These ICs eliminate the need for a negative supply to the multiplexer, amplifier and ADC, saving space and cost. See the [Typical Application Circuit](#) and [Table 1](#) for more information. See the MAX44247 for the same amplifier with internal charge-pump capacitors in a small 8-pin  $\mu\text{MAX}^\circledR$  package.

The MAX44267 is available in a 14-pin TSSOP package and is specified over the  $-40^\circ\text{C}$  to  $+125^\circ\text{C}$  operating temperature range.

**Ordering Information** appears at end of data sheet.

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## +15V Single-Supply, Dual Op Amp with $\pm 10\text{V}$ Output Range

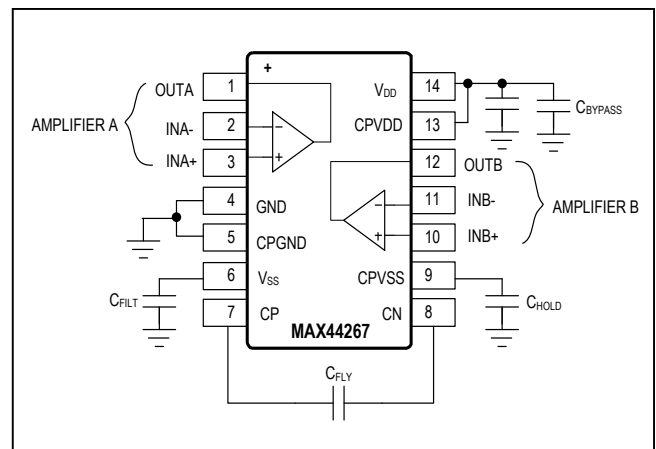
### Benefits and Features

- True Bipolar Output Greater than  $\pm 10\text{V}$  from a Single +15V Supply Eliminates Space and Cost of Negative Power Supply
  - True Zero Output from a Single Supply
- High-Accuracy Sensing Over Temperature
  - Low Input  $V_{OS}$ : 50 $\mu\text{V}$  (max)
  - Low 0.4 $\mu\text{V}/^\circ\text{C}$  (max) of Offset Drift
- 9nV/ $\sqrt{\text{Hz}}$  Low Input Noise at 1kHz Provides Wide ADC Dynamic Range
- 5MHz Gain-Bandwidth Product Provides Wide Frequency Input Range
- Low 2.4mA (max) Quiescent Current Enables Lower Power Dissipation and Cooler Operation
- Integrated EMI Filter Reduces Sensitivity to Motors and Other High-Frequency Noise Generators
- 14-Pin TSSOP Package with External Charge-Pump Capacitors Enables Noise Optimization

### Applications

- PLC Analog I/O Modules
- Sensor Interfaces
- Pressure Sensors
- Bridge Sensors
- Analog Level Shifting/Conditioning

### Block Diagram



## Absolute Maximum Ratings

$V_{DD}$  to GND ..... -0.3V to +16.5V  
 CPVDD to GND ..... -0.3V to +16.5V  
 CP, CN, CPVSS,  $V_{SS}$  Input Current .....  $\pm 20\text{mA}$   
 Common-Mode Input Voltage.... ( $-V_{DD} - 0.3\text{V}$ ) to ( $+V_{DD} + 0.3\text{V}$ )  
 Differential Input Current .....  $\pm 20\text{mA}$   
 Differential Input Voltage (Note 1) .....  $\pm 1\text{V}$   
 OUTA, OUTB to GND..... ( $-V_{DD} - 0.3\text{V}$ ) to ( $+V_{DD} + 0.3\text{V}$ )  
 Short-Circuit Duration, OUTA, OUTB to either Supply Rail .... 1s

Continuous Power Dissipation ( $T_A = +70^\circ\text{C}$ )

14-Pin TSSOP (derate 10mW/ $^\circ\text{C}$  above  $+70^\circ\text{C}$ ) ..... 796.8mW

Operating Temperature Range .....  $-40^\circ\text{C}$  to  $+125^\circ\text{C}$

Junction Temperature .....  $+150^\circ\text{C}$

Storage Temperature Range .....  $-65^\circ\text{C}$  to  $+150^\circ\text{C}$

Lead Temperature (soldering, 10s) .....  $+300^\circ\text{C}$

Soldering Temperature (reflow) .....  $+260^\circ\text{C}$

**Note 1:** The amplifier inputs are connected by internal back-to-back clamp diodes. In order to minimize noise in the input stage, current-limiting resistors are not used. If differential input voltages exceeding  $\pm 1\text{V}$  are applied, limit input current to  $\pm 20\text{mA}$ .

## Package Thermal Characteristics (Note 2)

TSSOP

Junction-to-Ambient Thermal Resistance ( $\theta_{JA}$ ) .....  $100.4^\circ\text{C/W}$

Junction-to-Case Thermal Resistance ( $\theta_{JC}$ ) .....  $30^\circ\text{C/W}$

**Note 2:** Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to [www.maximintegrated.com/thermal-tutorial](http://www.maximintegrated.com/thermal-tutorial).

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## Electrical Characteristics

( $V_{DD} = V_{CPVDD} = 15\text{V}$ ,  $V_{GND} = 0\text{V}$ ,  $V_{CM} = \text{GND}$ ,  $R_L = 5\text{k}\Omega$  to GND,  $C_{FLY} = 0.022\mu\text{F}$ ,  $C_{HOLD} = 0.1\mu\text{F}$ ,  $C_{FILT} = 0.1\mu\text{F}$ ,  $T_A = -40^\circ\text{C}$  to  $+125^\circ\text{C}$ , unless otherwise noted. Typical values are at  $T_A = +25^\circ\text{C}$ .) (Note 3)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
<b>DC SPECIFICATIONS</b>						
Power-Supply Voltage Input Range	$V_{DD}$	Guaranteed by PSRR	4.5		15.5	V
Charge-Pump Supply Voltage Input Range (Note 4)	$CPV_{DD}$		4.5		15.5	V
Charge-Pump Negative Supply Output	$CPV_{SS}$	$V_{DD} = 15\text{V}$ , $R_L = \infty$		-14.8		V
		$V_{DD} = 5\text{V}$ , $R_L = \infty$		-4.8		
Filtered Negative Supply Output	$V_{SS}$	$V_{DD} = 15\text{V}$ , $R_L = 5\text{k}\Omega$		-13		V
		$V_{DD} = 5\text{V}$ , $R_L = 5\text{k}\Omega$		-3.6		
Power-Supply Rejection Ratio	PSRR	$T_A = +25^\circ\text{C}$	117	137		dB
		$+4.5\text{V} \leq V_{DD} \leq +15.5\text{V}$ $-40^\circ\text{C} \leq T_A \leq +125^\circ\text{C}$	112			
Total Quiescent Current	$I_{DD}$	$R_L = \infty$ $T_A = +25^\circ\text{C}$		2.4	3.6	mA
		$-40^\circ\text{C} \leq T_A \leq +125^\circ\text{C}$			4.0	
Input Common-Mode Range	$V_{CM}$	Guaranteed by CMRR test $V_{DD} = 15\text{V}$	-12.0		+13.5	V
		$V_{DD} = 5\text{V}$	-2.0		+3.5	
Common-Mode Rejection Ratio	CMRR	$V_{DD} = 15\text{V}$ , $V_{CM} = -12\text{V}$ to $+13.5\text{V}$ $T_A = +25^\circ\text{C}$	138	150		dB
		$-40^\circ\text{C} \leq T_A \leq +125^\circ\text{C}$	122			
		$V_{DD} = 5\text{V}$ , $V_{CM} = -2\text{V}$ to $+3.5\text{V}$ $T_A = +25^\circ\text{C}$	125	140		dB
		$-40^\circ\text{C} \leq T_A \leq +125^\circ\text{C}$	118			

## Electrical Characteristics (continued)

( $V_{DD} = V_{CPVDD} = 15\text{V}$ ,  $V_{GND} = 0\text{V}$ ,  $V_{CM} = \text{GND}$ ,  $R_L = 5\text{k}\Omega$  to GND,  $C_{FLY} = 0.022\mu\text{F}$ ,  $C_{HOLD} = 0.1\mu\text{F}$ ,  $C_{FILT} = 0.1\mu\text{F}$ ,  $T_A = -40^\circ\text{C}$  to  $+125^\circ\text{C}$ , unless otherwise noted. Typical values are at  $T_A = +25^\circ\text{C}$ .) (Note 3)

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Input Offset Voltage	V <sub>OS</sub>	T <sub>A</sub> = +25°C			4	45	μV
		-40°C ≤ T <sub>A</sub> ≤ +125°C				50	
Input Offset Voltage Drift (Note 5)	TCV <sub>OS</sub>	-40°C ≤ T <sub>A</sub> ≤ +125°C			0.1	0.4	μV/°C
Input Bias Current	I <sub>B</sub>	T <sub>A</sub> = +25°C			0.5	1.5	nA
		-40°C ≤ T <sub>A</sub> ≤ +125°C				2.5	
Input Offset Current	I <sub>OS</sub>	T <sub>A</sub> = +25°C			0.3	1.0	nA
		-40°C ≤ T <sub>A</sub> ≤ +125°C				2.0	
Open-Loop Gain	A <sub>VOL</sub>	V <sub>DD</sub> = 15V, -11V ≤ V <sub>OUT</sub> ≤ +13.5V	T <sub>A</sub> = +25°C	136	145		dB
			-40°C ≤ T <sub>A</sub> ≤ +125°C	129			
		V <sub>DD</sub> = 5V, -1.3V ≤ V <sub>OUT</sub> ≤ +3.5V	T <sub>A</sub> = +25°C	130	140		
			-40°C ≤ T <sub>A</sub> ≤ +125°C	121			
Input Resistance	R <sub>IN</sub>				50		MΩ
Maximum Output Current	I <sub>OUT</sub>	Sinking			17		mA
		Sourcing			36		
Output Voltage Swing High (V <sub>OUT</sub> to GND)	V <sub>OH</sub>	V <sub>DD</sub> = 15V, R <sub>L</sub> = 5kΩ, both channels driven		13.8	14.8		V
		V <sub>DD</sub> = 5V, R <sub>L</sub> = 5kΩ, both channels driven		3.8	4.9		
Output Voltage Swing Low (V <sub>OUT</sub> to GND)	V <sub>OL</sub>	V <sub>DD</sub> = 15V, R <sub>L</sub> = 5kΩ, both channels driven		-11.3	-12.7		V
		V <sub>DD</sub> = 5V, R <sub>L</sub> = 5kΩ,both channels driven		-1.5	-3.5		V
AC SPECIFICATIONS							
Input Voltage-Noise Density	e <sub>N</sub>	f = 1kHz			9		nV/√Hz
Input Voltage Noise		0.1Hz < f < 10Hz			200		nV <sub>P-P</sub>
Input Current-Noise Density	i <sub>N</sub>	f = 1kHz			200		fA/√Hz
Gain-Bandwidth Product	GBW				5		MHz
Slew Rate	SR				3		V/μs
Total Harmonic Distortion	THD	f = 1kHz, V <sub>OUT</sub> = 2V <sub>P-P</sub> , A <sub>V</sub> = +1V/V			-100		dB
Capacitive Loading	C <sub>L</sub>	No sustained oscillation, A <sub>V</sub> = +1V/V			300		pF
Charge-Pump Frequency	f <sub>OSC</sub>				500		kHz
Charge-Pump Feedthrough					2		mV
Crosstalk	X <sub>talk</sub>	f = 1kHz			-100		dB
Settling Time	t <sub>S</sub>				1		μs

**Note 3:** All devices are 100% production tested at  $T_A = +25^\circ\text{C}$ . Temperature limits are guaranteed by design.

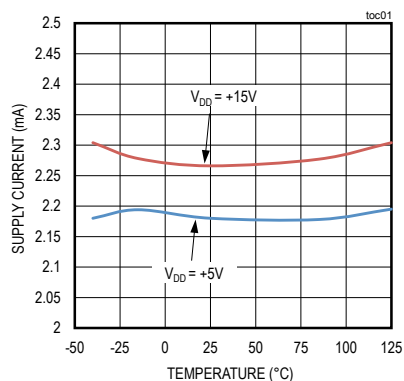
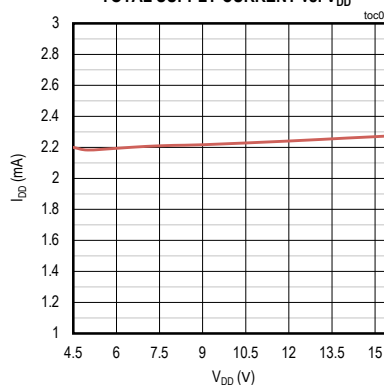
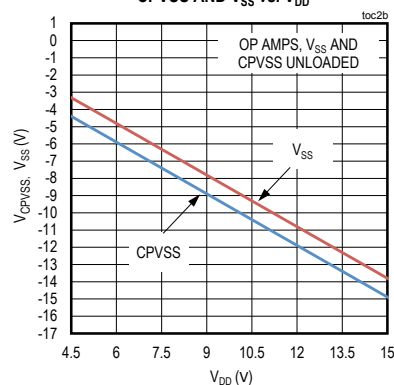
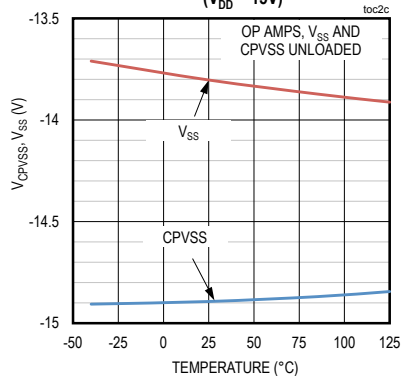
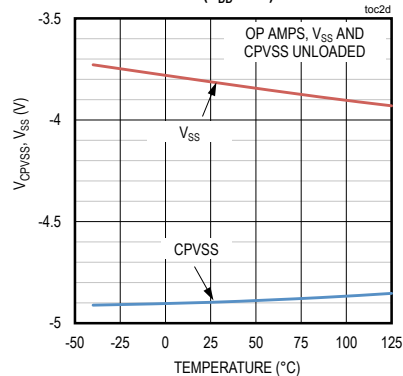
**Note 4:** CPVDD voltage must be equal to  $V_{DD}$  voltage. Connect CPVDD to  $V_{DD}$ .

**Note 5:** Parameter is guaranteed by design.

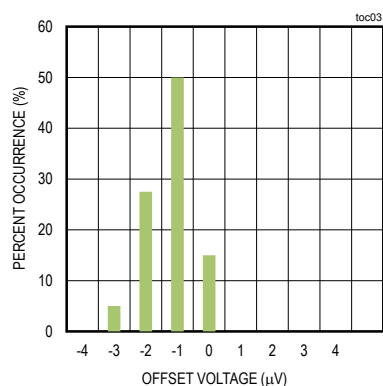
## Typical Operating Characteristics

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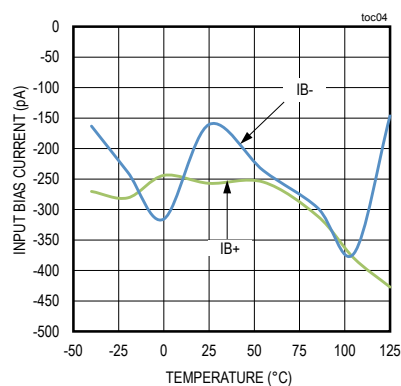
TOTAL SUPPLY CURRENT vs. TEMPERATURE

TOTAL SUPPLY CURRENT vs.  $V_{DD}$ CPVSS AND  $V_{SS}$  vs.  $V_{DD}$ CPVSS AND  $V_{SS}$  vs. TEMPERATURE  
( $V_{DD} = 15V$ )CPVSS AND  $V_{SS}$  vs. TEMPERATURE  
( $V_{DD} = 5V$ )

INPUT OFFSET VOLTAGE HISTOGRAM

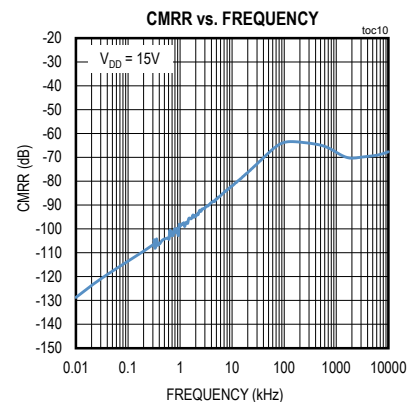
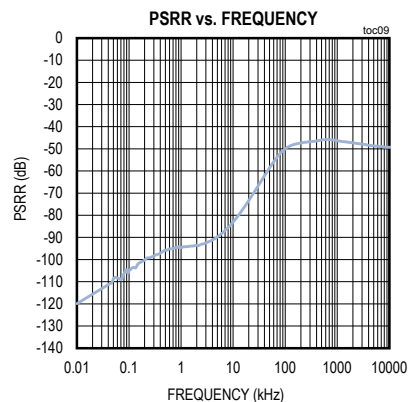
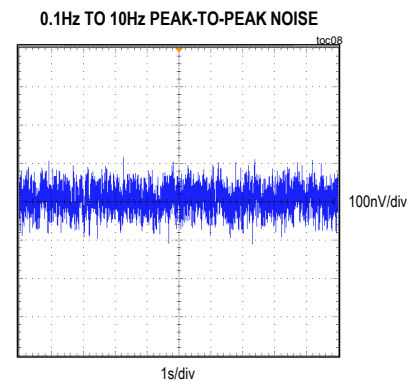
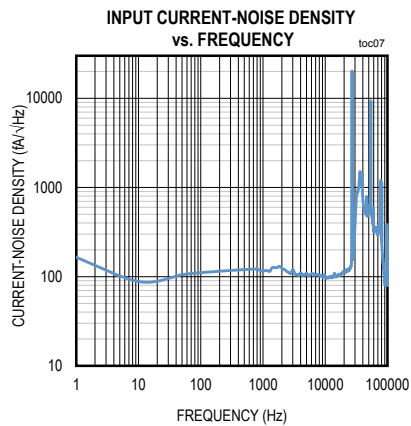
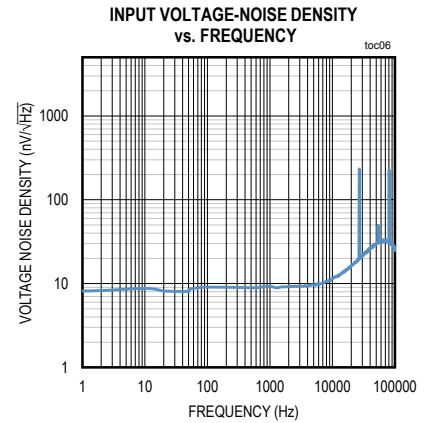
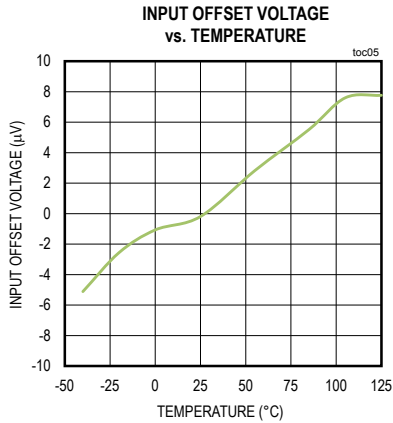
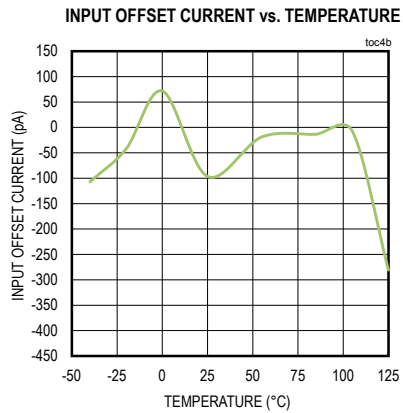


INPUT BIAS CURRENT vs. TEMPERATURE



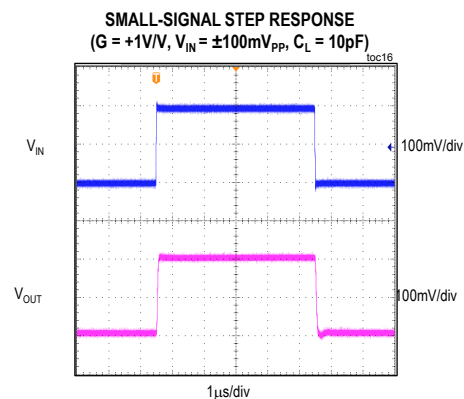
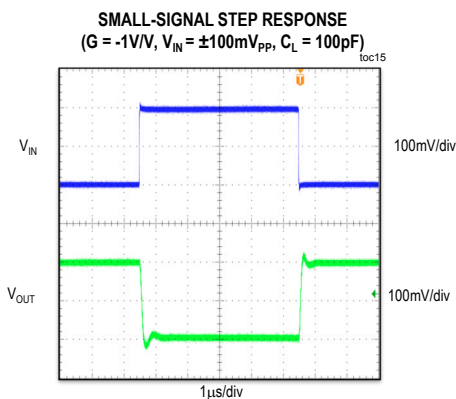
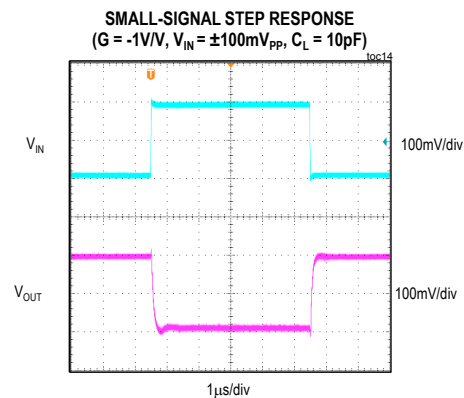
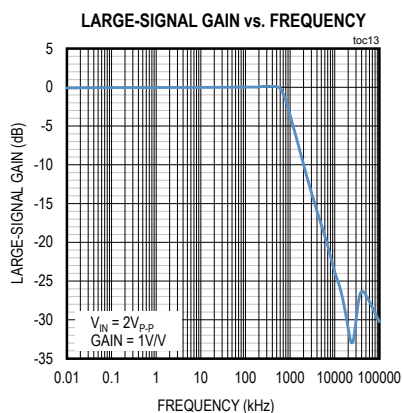
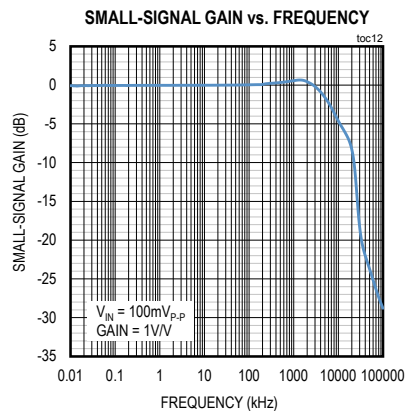
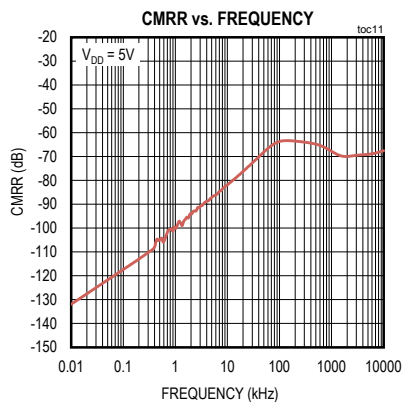
## Typical Operating Characteristics (continued)

( $V_{DD} = V_{CPVDD} = 15\text{V}$ ,  $V_{GND} = V_{CPGND} = 0\text{V}$ ,  $V_{CM} = 0\text{V}$ ,  $C_{FLY} = 0.022\mu\text{F}$ ,  $C_{HOLD} = 0.1\mu\text{F}$ ,  $C_{FILT} = 0.1\mu\text{F}$ ,  $R_L = 5\text{k}\Omega$  and  $C_L = 10\text{pF}$  to GND,  $T_A = +25^\circ\text{C}$ , unless otherwise noted.)



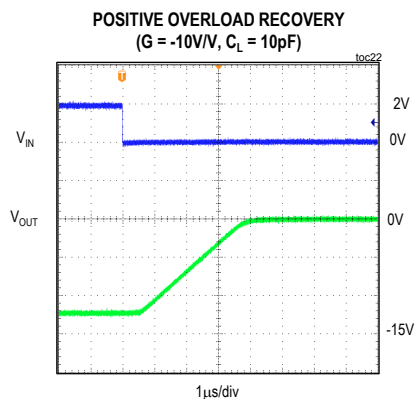
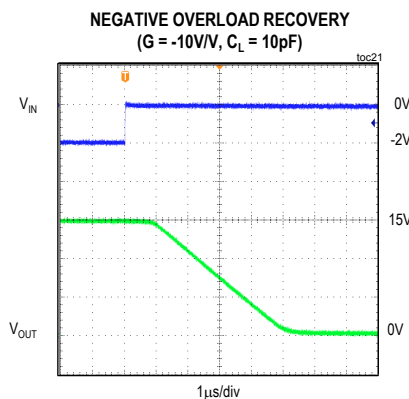
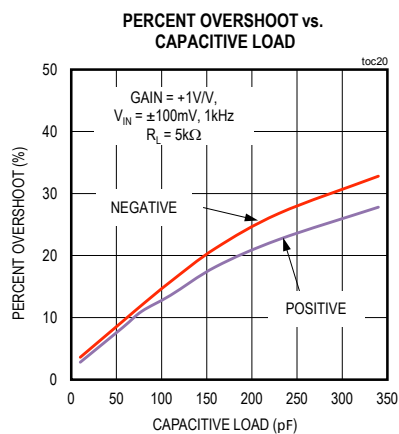
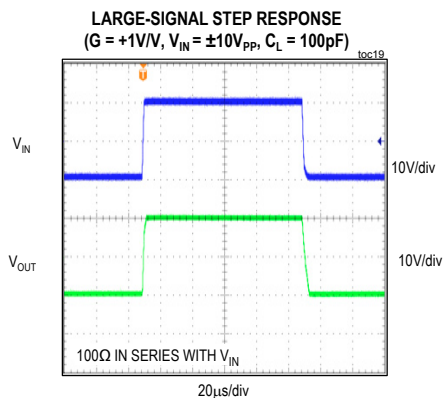
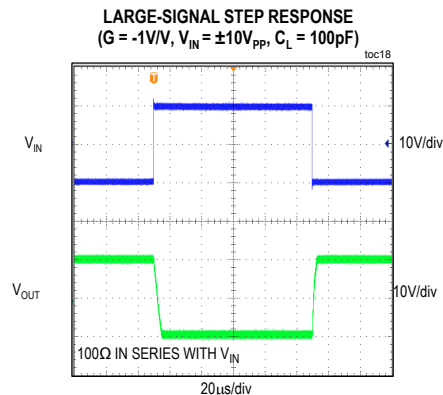
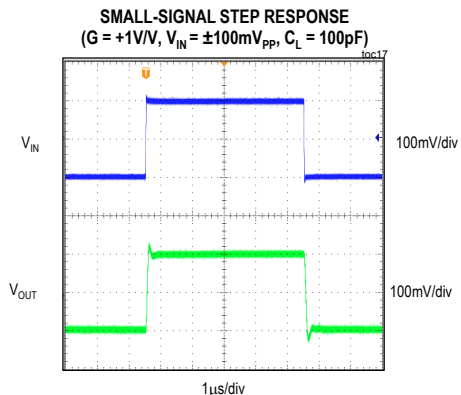
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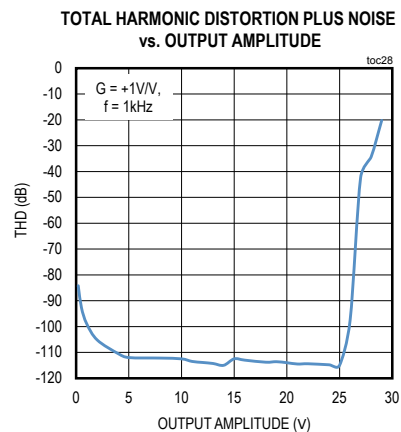
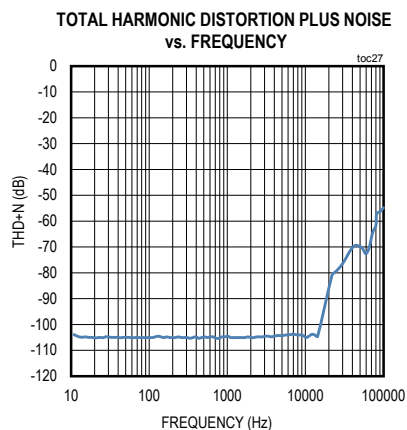
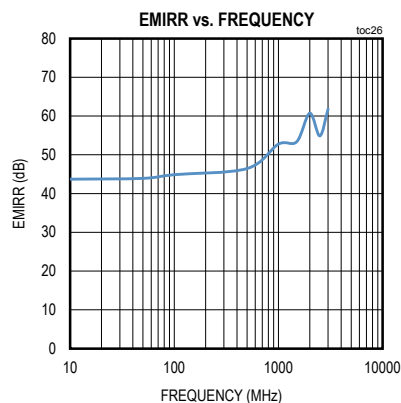
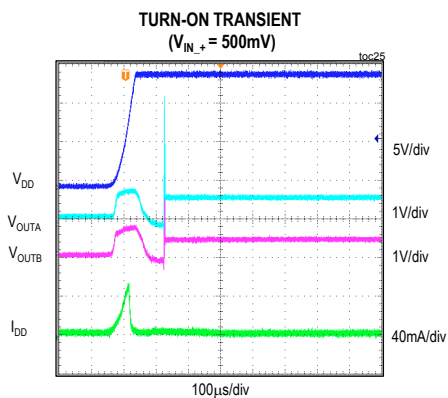
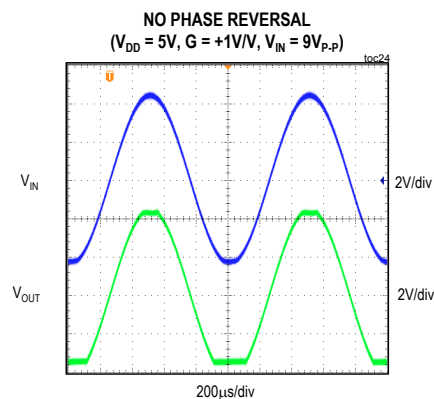
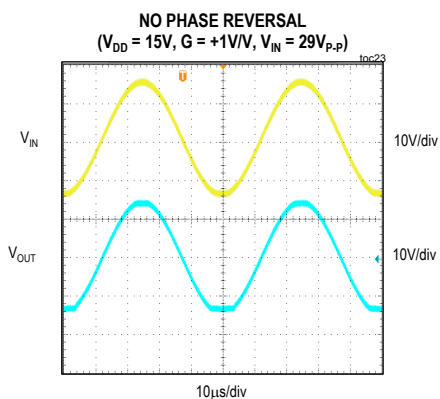
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## Typical Operating Characteristics (continued)

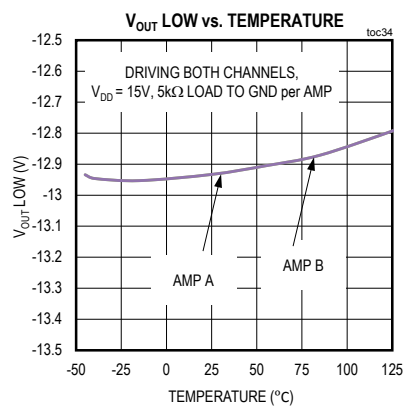
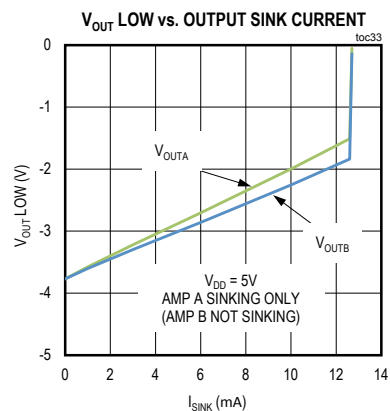
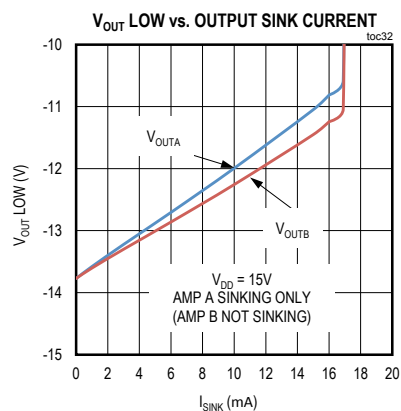
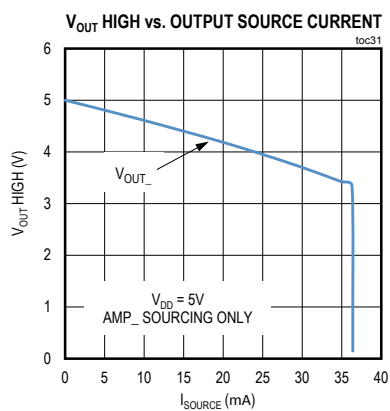
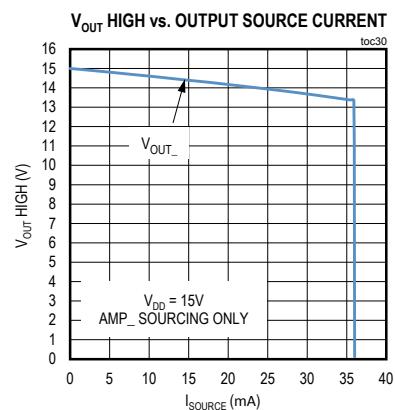
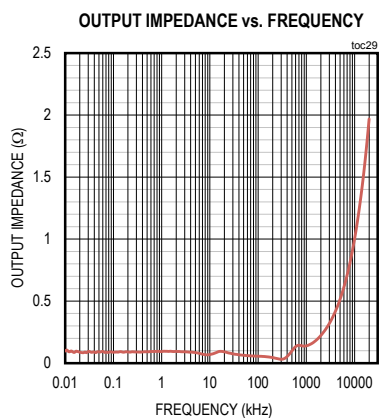
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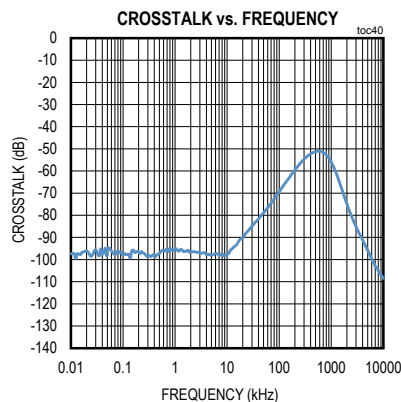
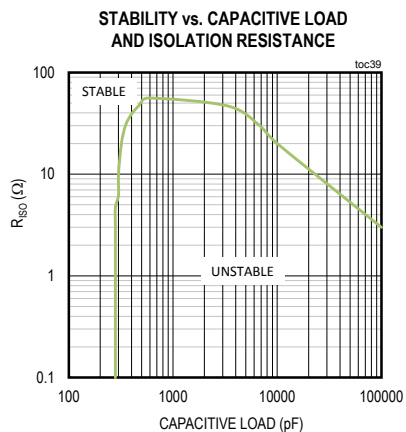
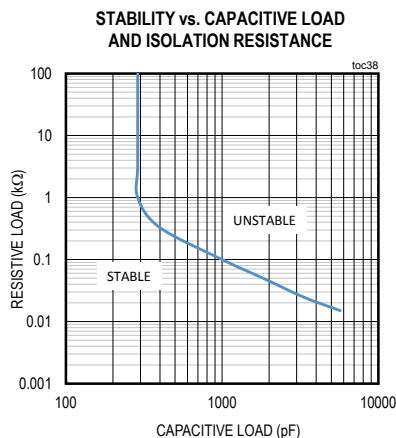
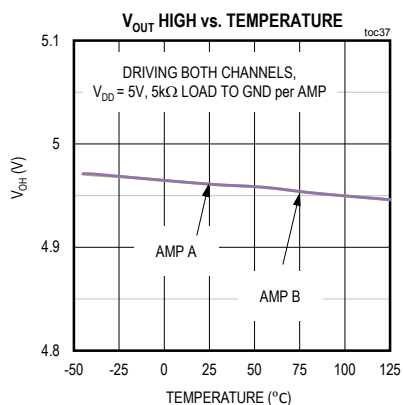
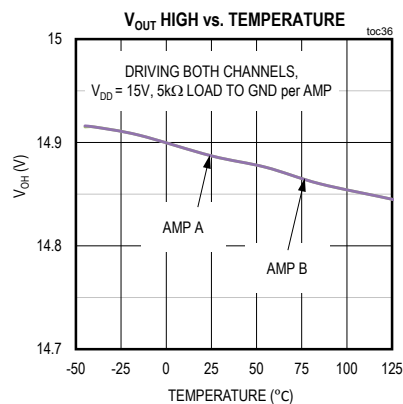
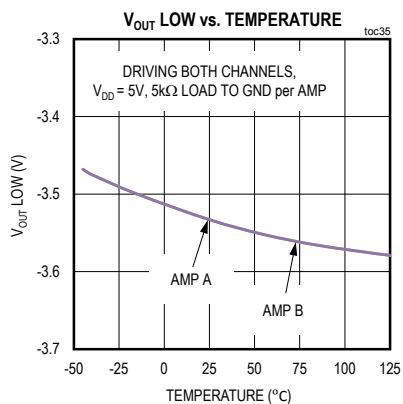
## Typical Operating Characteristics (continued)

( $V_{DD} = V_{CPVDD} = 15\text{V}$ ,  $V_{GND} = V_{CPGND} = 0\text{V}$ ,  $V_{CM} = 0\text{V}$ ,  $C_{FLY} = 0.022\mu\text{F}$ ,  $C_{HOLD} = 0.1\mu\text{F}$ ,  $C_{FILT} = 0.1\mu\text{F}$ ,  $R_L = 5\text{k}\Omega$  and  $C_L = 10\text{pF}$  to GND,  $T_A = +25^\circ\text{C}$ , unless otherwise noted.)

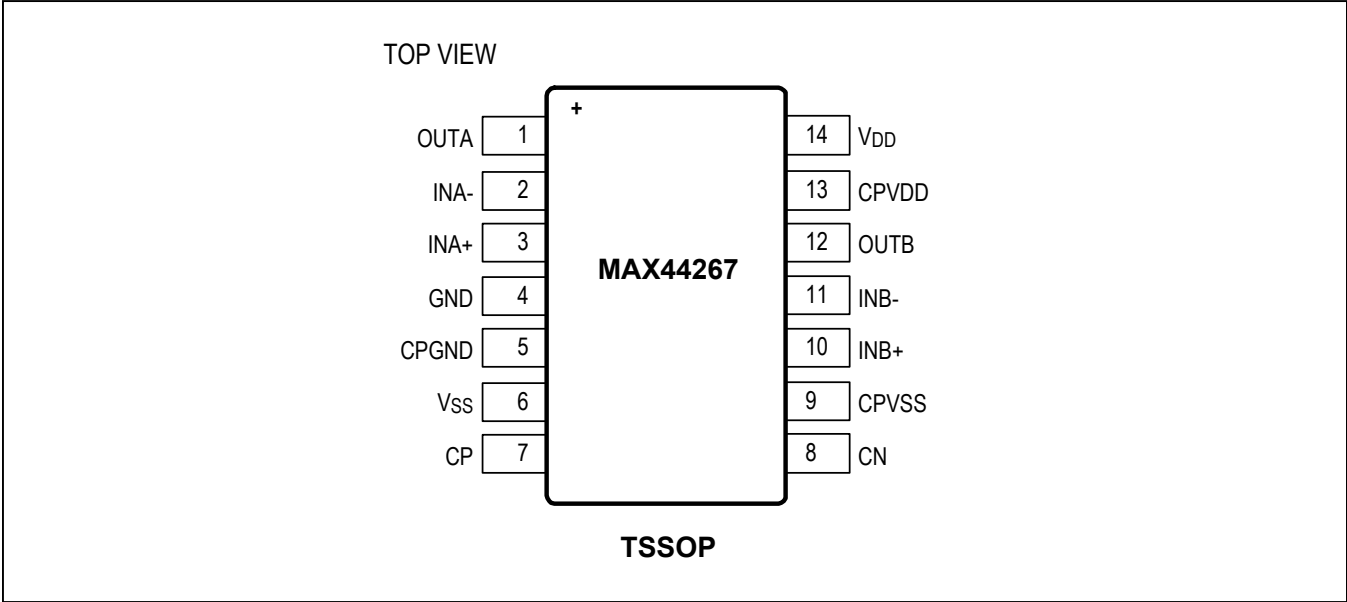


## Typical Operating Characteristics (continued)

( $V_{DD} = V_{CPVDD} = 15\text{V}$ ,  $V_{GND} = V_{CPGND} = 0\text{V}$ ,  $V_{CM} = 0\text{V}$ ,  $C_{FLY} = 0.022\mu\text{F}$ ,  $C_{HOLD} = 0.1\mu\text{F}$ ,  $C_{FILT} = 0.1\mu\text{F}$ ,  $R_L = 5\text{k}\Omega$  and  $C_L = 10\text{pF}$  to GND,  $T_A = +25^\circ\text{C}$ , unless otherwise noted.)



Pin Configuration



Pin Description

PIN	NAME	FUNCTION
1	OUTA	Channel A Output
2	INA-	Channel A Negative Input
3	INA+	Channel A Positive Input
4	GND	Ground. Connect GND to a solid ground plane.
5	CPGND	Charge-Pump Ground. Connect CPGND to GND.
6	VSS	Filtered Negative Supply Output. Bypass VSS with a low-ESR capacitor ( $C_{\text{FILT}} = 1\mu\text{F}$ ) to GND.
7	CP	Charge-Pump Positive Capacitor Connection. Capacitor connection only to CN. Do not connect any voltage on CP or CN. Connect a low-ESR capacitor ( $C_{\text{FLY}} = 0.022\mu\text{F}$ ) between CP and CN.
8	CN	Charge-Pump Negative Capacitor Connection. Capacitor connection only to CP. Do not connect any voltage on CN or CP. Connect a low-ESR capacitor ( $C_{\text{FLY}} = 0.022\mu\text{F}$ ) between CP and CN.
9	CPVSS	Charge Pump Negative Supply Output. Bypass CPVSS with a $0.1\mu\text{F}$ capacitor to CPGND.
10	INB+	Channel B Positive Input
11	INB-	Channel B Negative Input
12	OUTB	Channel B Output
13	CPVDD	Charge-Pump Supply Voltage Input. Connect CPVDD to VDD. Bypass CPVDD with a $0.1\mu\text{F}$ capacitor to GND.
14	VDD	Device Supply Voltage Input. Bypass VDD with a $0.1\mu\text{F}$ capacitor to GND.

Detailed Description

The MAX44267 is a high-precision amplifier that provides less than  $50\mu V$  of maximum input-referred offset and low  $1/f$  noise. These characteristics are achieved by using a combination of proprietary auto-zeroing and chopper-stabilized techniques. This combination of auto-zeroing and chopping ensures that these amplifiers give all the benefits of zero-drift amplifiers, while still ensuring low noise, minimizing chopper spikes, and providing wide bandwidth.

Common Internal Charge Pump

The MAX44267's integrated charge pump produces a negative voltage rail ( $V_{SS}$ ) that is common to both amplifiers (see Figure 1 for external capacitor connections). The device consumes a total of 4mA (max) of quiescent current (including both the op amps and the charge-pump operation).

The  $V_{SS}$  generator acts as a negative supply for the MAX44267, and has limited sink current capability. Attempting to load more than its capability will reduce the

negative supply voltage, affecting its driving capability when sinking current. Sinking beyond typically 17mA per channel will result in reduced swing in the negative direction and increased ripple affecting both outputs and degrading output accuracy and performance of both amplifiers.

The output  $V_{SS}$  negative supply is common to both amplifier channels. Loading the output of one channel beyond the recommended value will affect the second amplifier channel as mentioned above. The total loading of both channels must be kept below 17mA. If one channel is minimally loaded, for example, only sinking  $100\mu A$ , the other channel may sink 16.9mA. As shown in Figure 2, when using  $V_{DD}$  of +15V the  $V_{SS}$  output will be around -13.6V (typ) at no load. As amplifier A is sinking, it causes the  $V_{SS}$  rail to rise and this is reflected in  $V_{OUTB}$ .

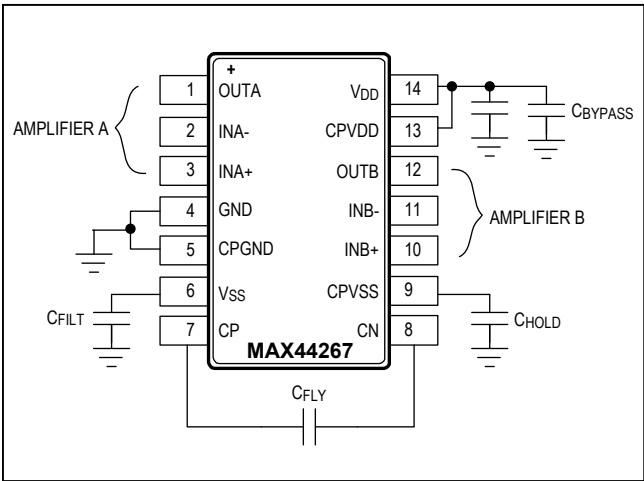


Figure 1. External Capacitor Connections

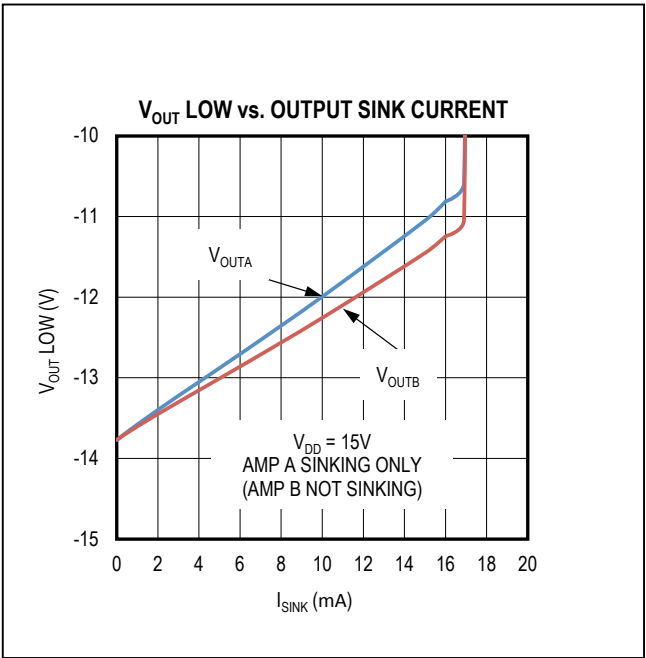


Figure 2. V<sub>OUT</sub> LOW vs. OUTPUT SINK CURRENT

### ESD Networks

The MAX44267 output swing can be well below 0V while all the other circuitry on the board may have 0V as its most negative terminal. Since almost all modern integrated circuits protect their inputs with a network of diode clamps to their power rails, it is possible to discover the driven circuit is clamping the MAX44267's output (Figure 3).

Maxim Integrated has many products that have inputs that can be driven Beyond the Rails: ADCs, multiplexers and current-sensing amplifiers. Other circuitry should be designed such that the MAX44267's output will not be clamped by another circuit's ESD network. A common solution to this problem is to arrange that the output is level-shifted as well as amplified or conditioned by the MAX44267. Be sure not to exceed the absolute maximum ratings on any devices surrounding the MAX44267 amplifier.

### Capacitor Selection

The MAX44267 requires three external capacitors ( $C_{\text{FLY}}$ ,  $C_{\text{HOLD}}$ , and  $C_{\text{FILT}}$ ) to generate the  $V_{\text{SS}}$  negative supply rail. The charge-pump output resistance is a function of the ESR of  $C_{\text{FLY}}$ ,  $C_{\text{HOLD}}$ , and  $C_{\text{FILT}}$ . To maintain the lowest output resistance, use capacitors with low ESR.

### Flying Capacitor ( $C_{\text{FLY}}$ )

Increasing the flying capacitor's value reduces the output resistance. Above  $0.047\mu\text{F}$ , increasing  $C_{\text{FLY}}$ 's capacitance has negligible effect because internal switch resistance and capacitor ESR then dominate the output resistance.

### Output Capacitor ( $C_{\text{HOLD}}$ )

Increasing the output capacitor's value reduces the output ripple voltage. Decreasing its ESR reduces both output resistance and ripple. Lower capacitance values can be

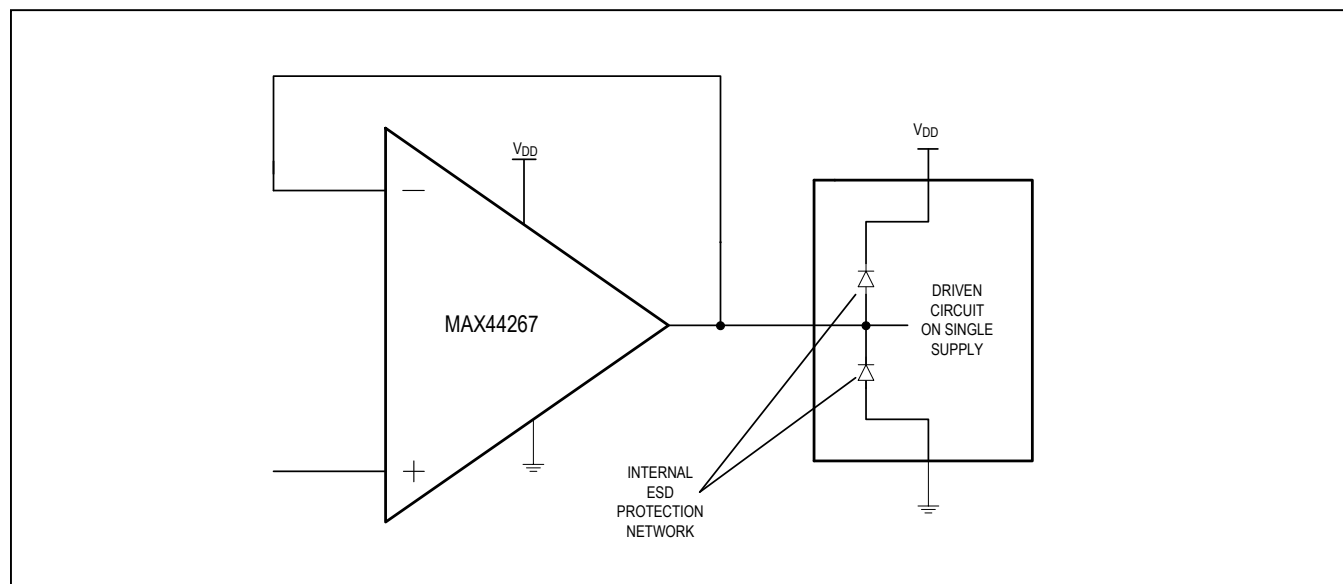


Figure 3. Possibility of Clamping the MAX44267 Output via Another Circuit's ESD Network

used with light loads if higher output ripple can be tolerated. Refer to the following graphs to estimate the peak-to-peak ripple for certain sinking current value.

**CPVSS Bypass Capacitor**

Bypass the incoming supply (CPVSS) to reduce its AC impedance and the impact of the charge pump's switching noise. Connect a minimum of a  $0.1\mu F$  low-ESR capacitor from CPVSS to CPGND as close as possible to the IC.

**Noise Suppression**

Low-frequency noise, inherent in all active devices, is inversely proportional to frequency. Charges at the oxide-silicon interface that are trapped-and-released by oxide and PN junction occur at low frequency more often. The MAX44267 eliminates the  $1/f$  noise internally, thus making it an ideal choice for DC or low frequency, high-precision applications. The  $1/f$  noise appears as a slow varying offset voltage and is eliminated by the chopping technique used.

Electromagnetic interference (EMI) noise occurs at higher frequency that results in malfunction or degradation of electrical equipment. The ICs have an input EMI filter to avoid the output being affected by radio frequency interference. The EMI filter composed of passive devices presents significant higher impedance to higher frequency.

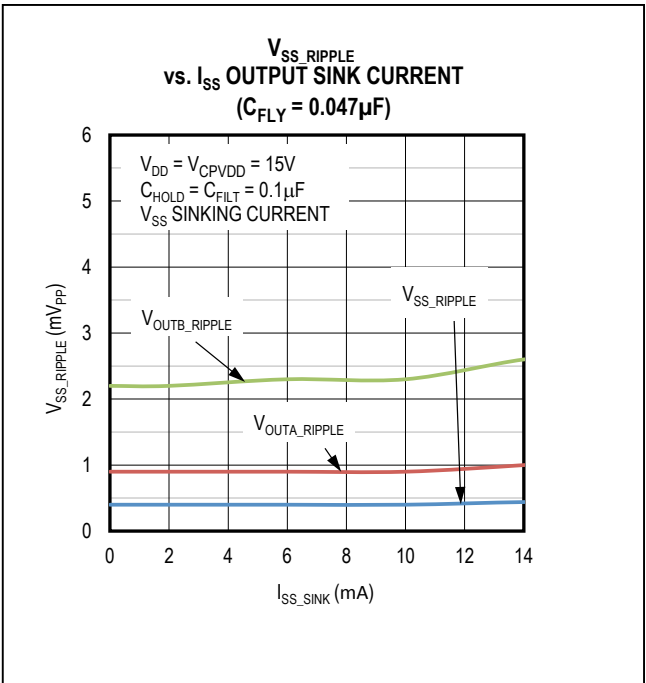


Figure 5.  $I_{OUTSINK}$  vs.  $V_{SS\_RIPPLE}$  ( $C_{FLY} = 0.047\mu F$ ,  $C_{HOLD} = C_{FILT} = 0.1\mu F$ )

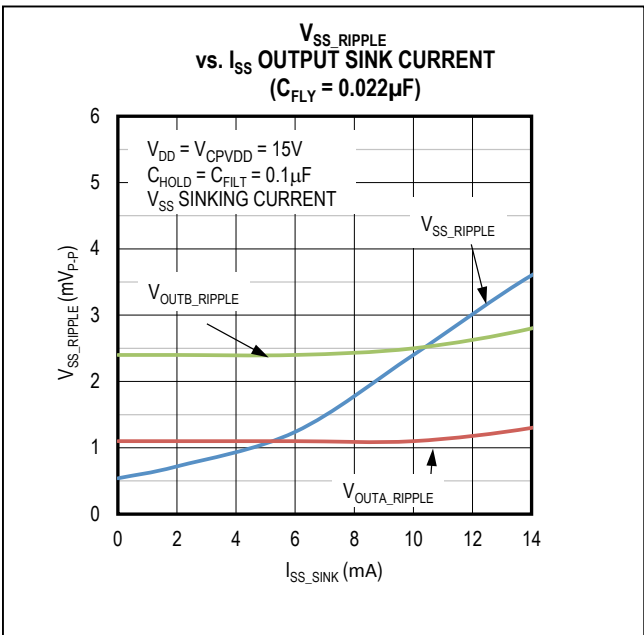


Figure 4.  $I_{OUTSINK}$  vs.  $V_{SS\_RIPPLE}$  ( $C_{FLY} = 0.022\mu F$ ,  $C_{HOLD} = C_{FILT} = 0.1\mu F$ )

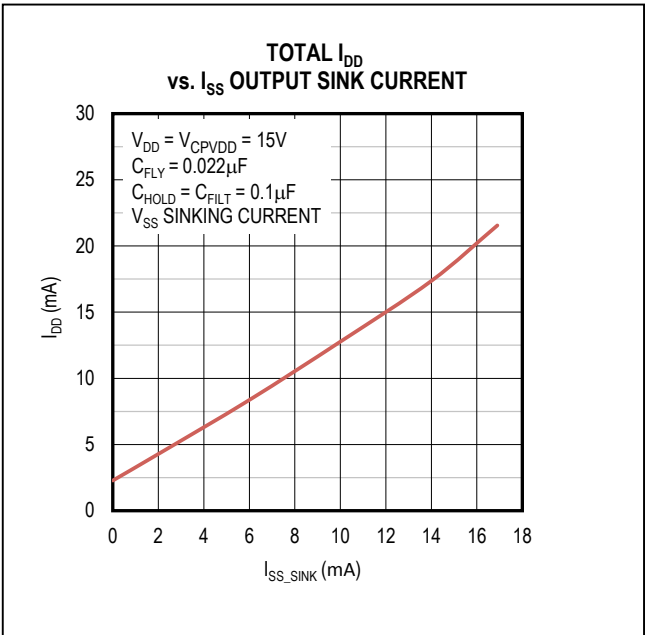


Figure 6. Total Supply Current vs.  $I_{SINK}$

### True Zero Output Architecture

The MAX44267 is unique compared to the majority of operational amplifiers. The MAX44267 contains an internal charge pump that generates a negative voltage rail ( $V_{SS}$ ), shared by both amplifiers. This allows the amplifier input and output ranges to extend substantially below 0V, while powered from only a single positive supply.  $V_{SS}$  output supplies both amplifiers and its output load current.  $V_{SS}$  can be used to power external circuitry but the additional load current is seen as additional load by the charge pump. This internally generated negative supply can cause currents to flow in unexpected paths—especially through the electrostatic discharge protection networks found in almost all modern integrated circuits (Figure 7).

### Near-Zero Source Impedances

The negative voltage generator has a finite current sink capability (typically around 15mA for  $C_{FLY} = 0.022\mu F$ ,  $C_{HOLD} = C_{FILT} = 0.1\mu F$ ). If the device is overloaded by

the output sink current of one or both amplifiers combined, it will lose regulation, limiting output swing in the negative direction. Additionally, if regulation is lost, and the input is forced towards the negative rail, the MAX44267 can enter a latchup condition. This latchup is non-destructive, and the device will recover when the fault conditions are removed.

The MAX44267 is specified with a 5k $\Omega$  load on each output channel. This results in a maximum output load current that is well below an overload of the generator, and so the device will not latch up. It is possible to drive even heavier loads, although the total output sink current (of both channels combined) should not be allowed to exceed 15mA peak. (see the  $V_{OUT}$  Low vs. Output Sink Current graph in the [Typical Operating Characteristics](#) for details). When driving loads that may approach the output's limit, it is recommended that the inputs should be high-impedance sources or add a protective 5k $\Omega$  series resistor.

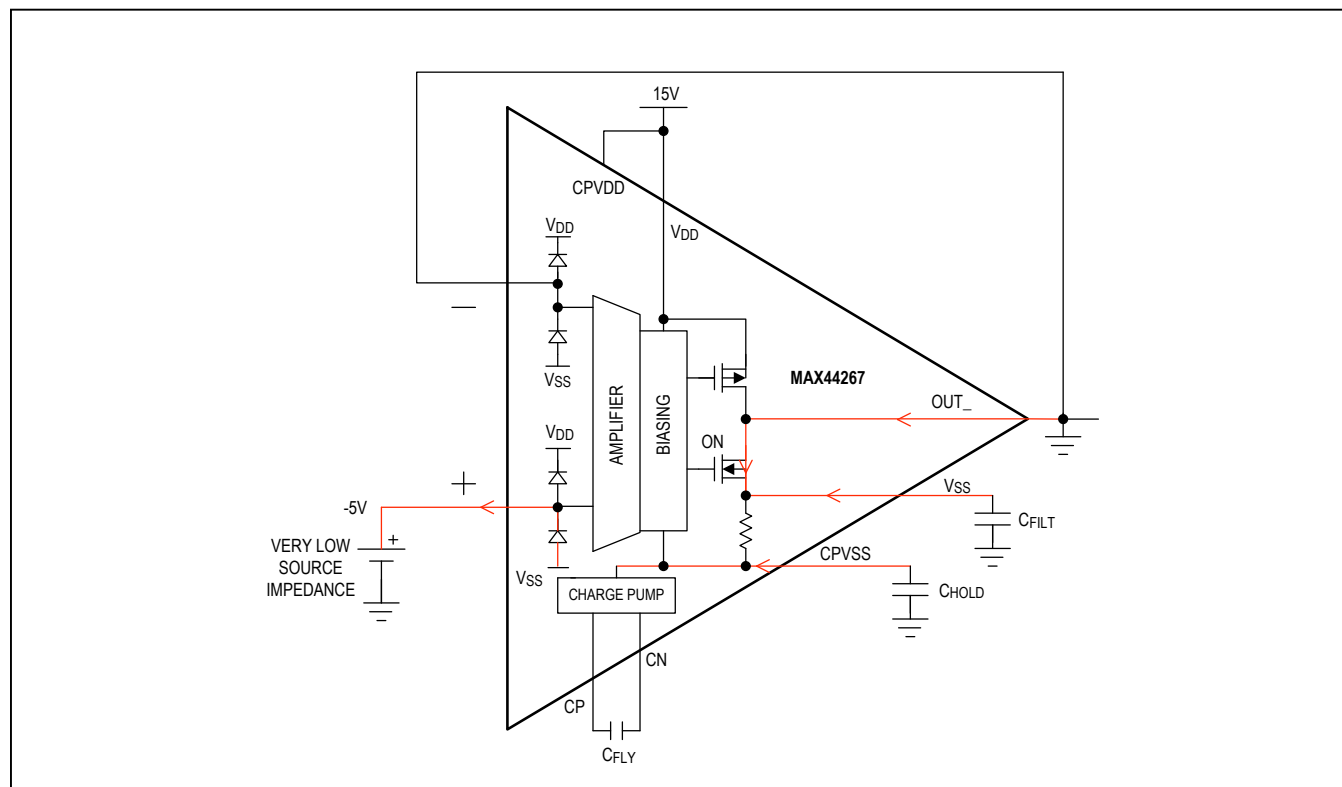


Figure 7. Possible Latchup Due to Overloading the MAX44267

## Applications Information

### Bridge Measurement Configuration without Instrumentation Amplifier

The MAX44267's low input offset voltage and low noise make it ideal for biasing strain gauges (Figure 8). The strain-gauge bridge is most commonly biased from the reference source and the output from the bridge is then at approximately half the reference voltage. In the case of biasing around ground, a negative supply needs to be available. Hence, the bridge is biased at twice the reference voltage and the center is at 0V (to within the offset voltage of the amplifier X1). Doubling the voltage across the bridge doubles its sensitivity, but of course, the downside is twice the current flows.

Since the bridge's center is now forced to be at 0V, the node "ip" must also be at 0V when no strain is applied, to within the calibration of zero strain of the bridge. Having controlled the zero bias point, the application can use the second amplifier within the dual MAX44267 to take a very large, direct-coupled gain without the usual risk of common-mode errors causing the output to saturate.

A full bridge, as shown, typically produces a differential output with a full scale of approximately 0.1% of the biasing voltage. Doubling the biasing voltage yields a doubling of sensitivity while also removing any common-mode error for the high-gain amplifier. Assuming that RB3 and RB2 are configured to decrease their resistance as the strain increases while RB1 and RB4 increase their resistance, then the full-scale output will be +819.2mV at the output. Capacitor C1 can be sized to roll off any unwanted bandwidth and its associated noise. Assuming the bridge

uses resistances of 10k $\Omega$  in each leg, the noise will be about  $24\text{nV}/\sqrt{\text{Hz}}$ , which is then amplified by 100x, along with the signal to give  $2.4\mu\text{V}$ . If the bandwidth is kept down to 100Hz then this is only  $24\mu\text{V}_{\text{RMS}}$  or about  $300\mu\text{V}_{\text{P-P}}$  yielding a signal to noise ratio of 68dB. This can of course be improved by averaging the readings over a suitably long period of time with an integral number of 60Hz (50Hz) cycles usually offering both improved resolution and reduced sensitivity to the 60Hz power system.

### Layout Guidelines

The MAX44267 features ultra-low offset voltage and noise, causing the Seebeck effect error to become significant. Therefore, to get optimum performance follow the following layout guidelines:

Avoid temperature gradients at the junction of two dissimilar metals. The most common dissimilar metals used on a PCB are solder to component lead and solder to board trace. Dissimilar metals create a local thermocouple. A variation in temperature across the board can cause an additional offset due to the Seebeck effect at the solder junctions. To minimize the Seebeck effect, place the amplifier away from potential heat sources on the board, if possible. Orient the resistors such that both the ends are heated equally. It is good practice to match the input signal path to ensure that the type and number of thermoelectric junctions remain the same. For example, consider using dummy 0 $\Omega$  resistors oriented such that the thermoelectric sources due to the real resistors in the signal path is cancelled. It is recommended to flood the PCB with ground plane. The ground plane ensures that heat is distributed uniformly reducing the potential offset voltage degradation due to Seebeck effect.

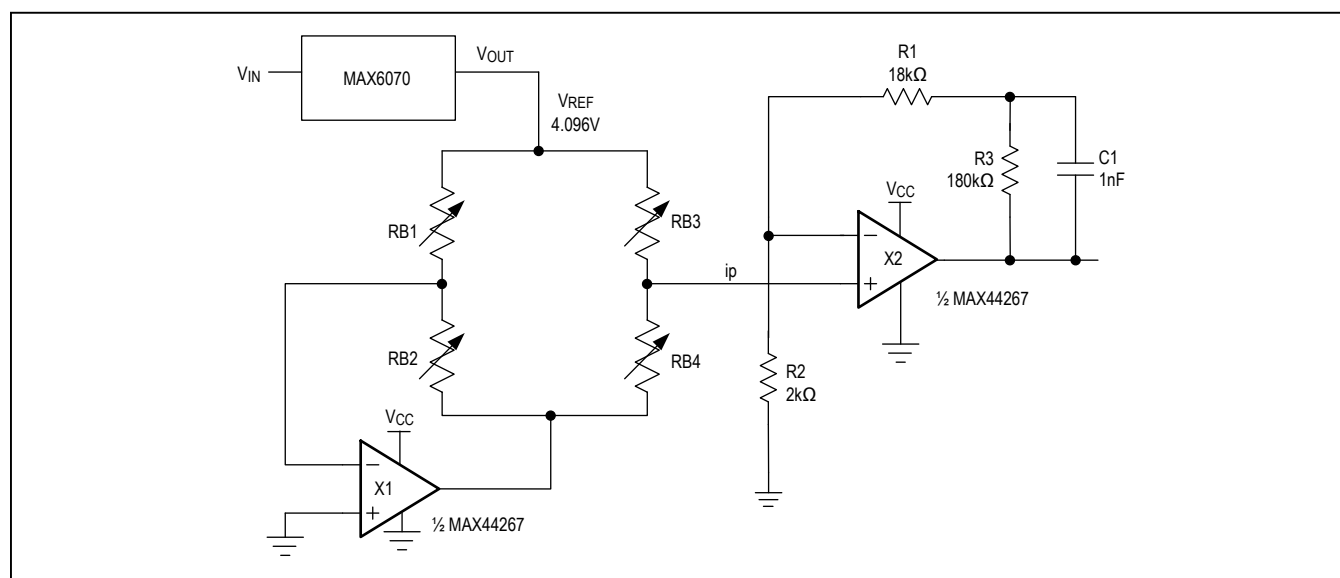


Figure 8. Bridge Measurement Configuration without Instrumentation Amplifier



MAX44267

+15V Single-Supply, Dual Op Amp

with ±10V Output Range

Typical Application Circuit

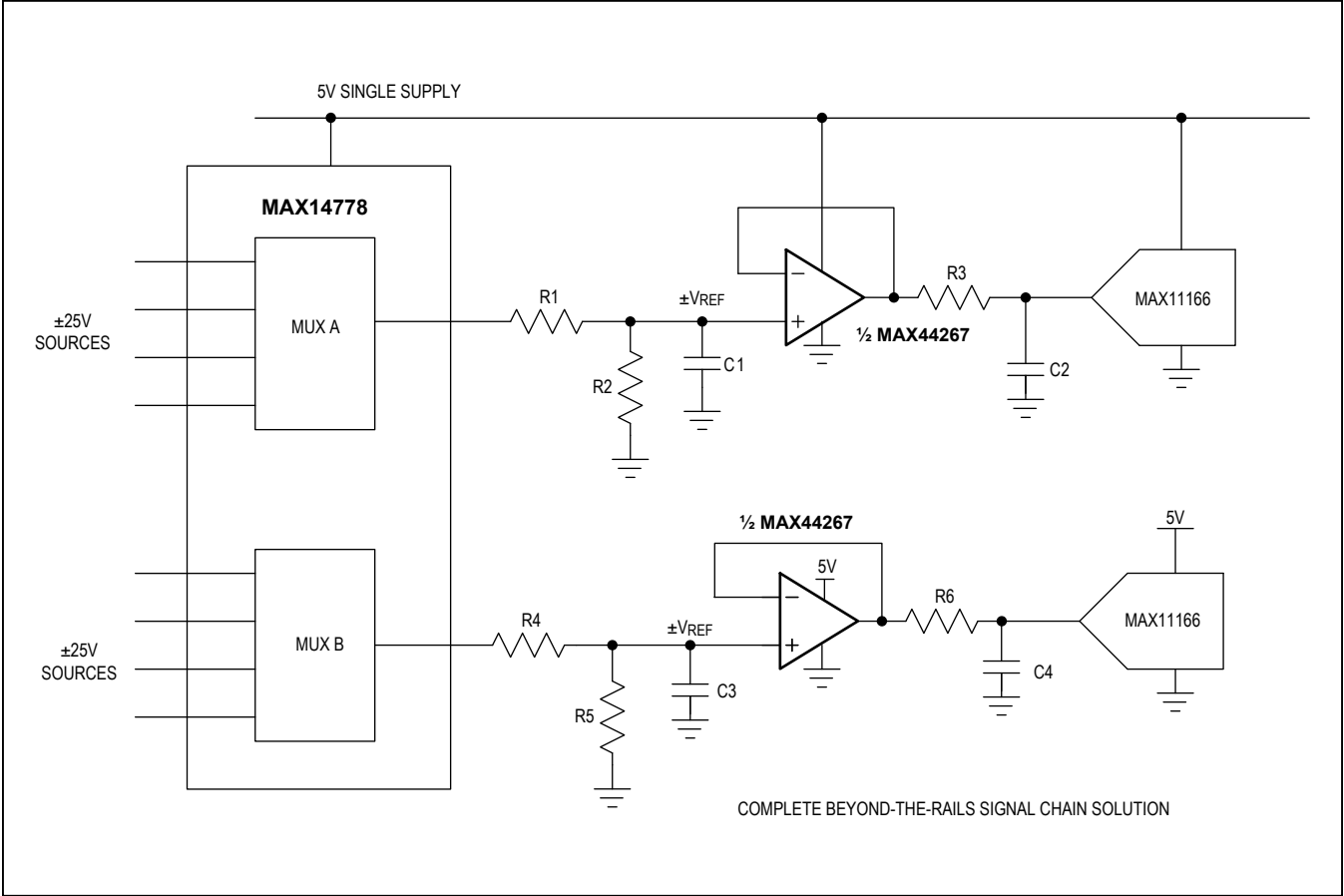


Table 1. Selector Guide for the Typical Operating Circuit

PART NO.	FUNCTION	VOLTAGE SUPPLY RANGE (V)	INPUT VOLTAGE RANGE (V)
MAX44267	Precision amplifier	+4.5 to +15.5	-12.0 to +13.5
MAX14778	4:1 mux	+3 to +5.5	±25
MAX14762	2-channel switch	+3 to +5.5	±25
MAX11167	16-bit ADC	+5	±5

MAX44267

+15V Single-Supply, Dual Op Amp  
with  $\pm 10\text{V}$  Output Range

## Ordering Information

PART	TEMP RANGE	PIN-PACKAGE
MAX44267AUD+	-40°C to + 125°C	14 TSSOP

+Denotes a lead(Pb)-free/RoHS-compliant package.

## Chip Information

PROCESS: BiCMOS

## Package Information

For the latest package outline information and land patterns (footprints), go to [www.maximintegrated.com/packages](http://www.maximintegrated.com/packages). Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

PACKAGE TYPE	PACKAGE CODE	OUTLINE NO.	LAND PATTERN NO.
14 TSSOP	U14+1	<a href="#">21-0066</a>	<a href="#">90-0113</a>

MAX44267

+15V Single-Supply, Dual Op Amp  
with  $\pm 10\text{V}$  Output Range

## Revision History

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	11/14	Initial release	—

For pricing, delivery, and ordering information, please contact Maxim Direct at 1-888-629-4642, or visit Maxim Integrated's website at [www.maximintegrated.com](http://www.maximintegrated.com).

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