Characteristics

The Series 92 with its short stroke pushbuttons, making it especially suited for:

■ PCB mounting

This series can be used to replace a membrane keypad if only a few buttons are needed.

Functions

The Series 92 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton

Market segments

The EAO Series 92 is especially suited for applications in the segments:

- Machinery and Automation
- Medicinal technology
- Laboratory and measuring equipment

Please refer to the EAO website to obtain detailed information regarding this series **www.products.eao.com** Configure a product to your exact needs and request a quotation.



Overview PCB pushbuttons 4 Indicator 6 Pushbutton 7 Illuminated pushbutton Indicator actuator 9 Pushbutton actuator 10 12 Illuminated pushbutton actuator 14 Accessories Drawings 21 Technical data 22 Marking 23 Application guidelines 24 Index 27

Indicator



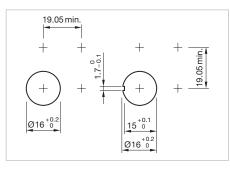
Product can differ from the current configuration.

3.4 IP 40 4 IP 67 12 3.6

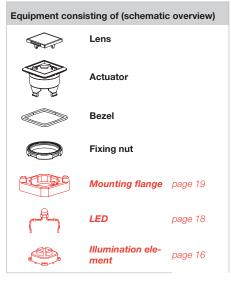
Dimensions



- Transparent lens and pressure plate
- IP 67 version without bezel



Mounting cut-outs



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

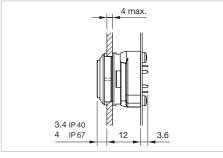
Front protection	Front	Pressure plate	Lens	Part No.	Weight
-ront protection	Front	Pressure plate	Lens	Part No.	weight
Indic	ator actuator, Front dim	nension 18.8 x 18.8 mm			
P 67	Plastic white	Plastic red		92-043.200	0.003 kg
		Plastic orange		92-043.300	0.003 kg
		Plastic yellow		92-043.400	0.003 kg
		Plastic green		92-043.500	0.003 kg
		Plastic blue		92-043.600	0.003 kg
		Plastic colourless		92-043.700	0.003 kg
	Plastic black	Plastic red		92-143.200	0.003 kç
		Plastic orange		92-143.300	0.003 kg
		Plastic yellow		92-143.400	0.003 kg
		Plastic green		92-143.500	0.003 kg
		Plastic blue		92-143.600	0.003 kg
		Plastic colourless		92-143.700	0.003 kg
Indic	ator actuator, Front dim	nension 18.4 x 18.4 mm			
P 40	Plastic white		Plastic smoked	92-058.100	0.003 kg
			Plastic red	92-058.200	0.003 kg
			Plastic orange	92-058.300	0.003 kg
			Plastic yellow	92-058.400	0.003 kg
			Plastic green	92-058.500	0.003 kg
			Plastic blue	92-058.600	0.003 kg
			Plastic colourless	92-058.700	0.003 kg

Front protection	Front	Pressure plate	Lens	Part No.	Weight
IP 40	Plastic black		Plastic smoked	92-158.100	0.003 kg
			Plastic red	92-158.200	0.003 kg
			Plastic orange	92-158.300	0.003 kg
			Plastic yellow	92-158.400	0.003 kg
			Plastic green	92-158.500	0.003 kg
			Plastic blue	92-158.600	0.003 kg
			Plastic colourless	92-158.700	0.003 kg

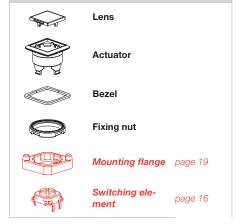
Pushbutton



Product can differ from the current configuration.



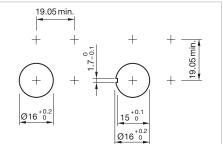
Dimensions



Equipment consisting of (schematic overview)

Additional Information

- Lens opaque
- IP 67 version without bezel



Mounting cut-outs

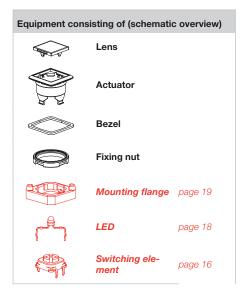
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Front protection	Front	Pressure plate	Lens	Switching action	Part No.	Wiring	Weight
Pu	ıshbutton actuato	r, Front dimension 1	8.8 x 18.8 mm				
IP 67	IP 67 Plastic white	Plastic black		В	92-341.000	1	0.002 kg
		Plastic grey		В	92-341.800	1	0.002 kg
Plastic black	Plastic black	Plastic black		В	92-441.000	1	0.002 kg
		Plastic grey		В	92-441.800	1	0.002 kg
Pu	ishhutton actuato	r, Front dimension 1	8.4 x 18.4 mm				
		,					
	Plastic white	.,	Plastic black	В	92-356.000	1	0.002 kg
		,		ВВ	92-356.000 92-356.800	1	0.002 kg
		,	Plastic black				_
IP 40		,	Plastic black Plastic grey	В	92-356.800	1	0.002 kg
	Plastic white		Plastic black Plastic grey Plastic white	ВВВ	92-356.800 92-356.900	1	0.002 kg

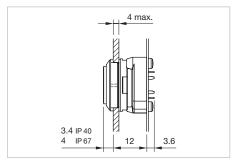


Illuminated pushbutton



Each Part Number listed below includes all the black components shown in the 3D-drawing.

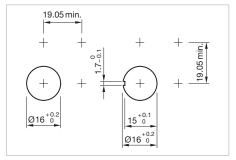
To obtain a complete unit, please select the red components from the pages shown.



Dimensions



Product can differ from the current configuration.



Additional Information

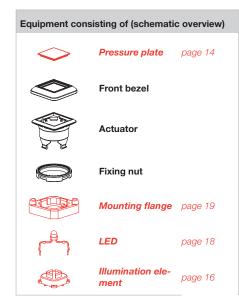
- Transparent lens and pressure plate
- IP 67 version without bezel

		Mounting cut-outs					
Front protection	Front	Pressure plate	Lens	Switching action	Part No.	Wiring	Weight
lllu	ıminated pushbu	tton actuator, Front c	limension 18.8 x 18.	.8 mm			
P 67	Plastic white	Plastic red		В	92-343.200	1	0.003 kg
		Plastic orange		В	92-343.300	1	0.003 kg
		Plastic yellow		В	92-343.400	1	0.003 kg
		Plastic green		В	92-343.500	1	0.003 kg
		Plastic blue		В	92-343.600	1	0.003 kç
		Plastic colourless		В	92-343.700	1	0.003 kg
	Plastic black	Plastic red		В	92-443.200	1	0.003 k
		Plastic orange		В	92-443.300	1	0.003 k
		Plastic yellow		В	92-443.400	1	0.003 k
		Plastic green		В	92-443.500	1	0.003 k
		Plastic blue		В	92-443.600	1	0.003 k
		Plastic colourless		В	92-443.700	1	0.003 k
illu	ıminated pushbu	tton actuator, Front c	limension 18.4 x 18	4 mm			
P 40	Plastic white		Plastic smoked	В	92-358.100	1	0.003 kg
			Plastic red	В	92-358.200	1	0.003 kç
			Plastic orange	В	92-358.300	1	0.003 kç
			Plastic yellow	В	92-358.400	1	0.003 kç
			Plastic green	В	92-358.500	1	0.003 kç
			Plastic blue	В	92-358.600	1	0.003 kç
			Plastic colourless	В	92-358,700	1	0.003 kg

Front protection	Front	Pressure plate	Lens	Switching action	Part No.	Wiring diagram	Weight
IP 40	Plastic black		Plastic smoked	В	92-458.100	1	0.003 kg
			Plastic red	В	92-458.200	1	0.003 kg
			Plastic orange	В	92-458.300	1	0.003 kg
			Plastic yellow	В	92-458.400	1	0.003 kg
			Plastic green	В	92-458.500	1	0.003 kg
			Plastic blue	В	92-458.600	1	0.003 kg
			Plastic colourless	В	92-458.700	1	0.003 kg

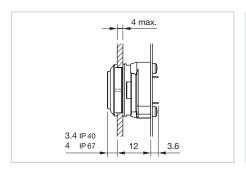


Indicator actuator IP 67



Each Part Number listed below includes all the black components shown in the 3D-drawing.

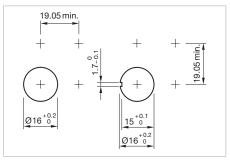
To obtain a complete unit, please select the red components from the pages shown.



Dimensions



Product can differ from the current configuration.



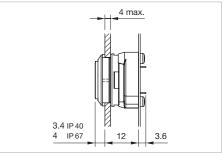
Mounting cut-outs

Front	Par	ırt No.	Weight
	Indicator actuator IP 67, Front dimension 18.8 x 18.8 mm		
Plastic black	92-	-140.000	0.003 kg

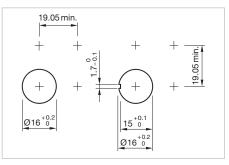
Pushbutton actuator IP 40



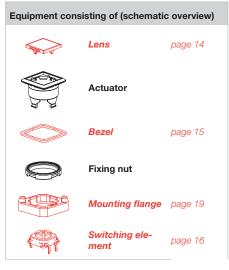
Product can differ from the current configuration.



Dimensions



Mounting cut-outs



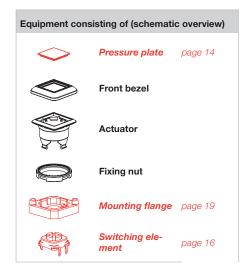
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Front	Switching action	Part No.	Wiring diagram	Weight
Pushbutton actuator IP 40, Front of	dimension 18.4 x 18.4 mm			
Plastic white	В	92-350.000	1	0.003 kg
Plastic black	В	92-450.000	1	0.003 kg

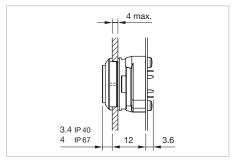


Pushbutton actuator IP 67



Each Part Number listed below includes all the black components shown in the 3D-drawing.

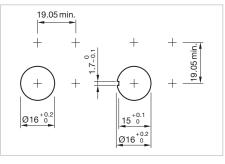
To obtain a complete unit, please select the red components from the pages shown.



Dimensions



Product can differ from the current configuration.



Mounting cut-outs

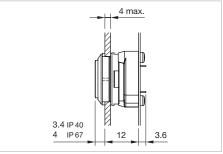
Front	Switching action	Part No.	E c c c c c c c c c c c c c c c c c c c
Pushbutton act	uator IP 67, square 18.8 x 18.8 mm		
Plastic white	В	92-340.000 1	0.003 kg
Plastic black	В	92-440.000 1	0.003 kg



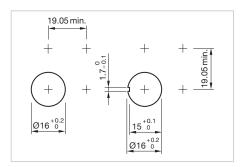
Illuminated pushbutton actuator IP 40



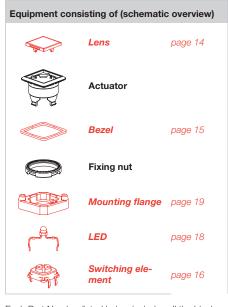
Product can differ from the current configuration.



Dimensions



Mounting cut-outs



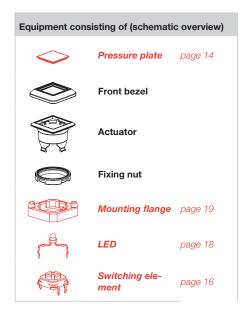
Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Front	Switching action	Part No.	Wiring	Weight
Illuminated pushbutton actuator	IP 40, Front dimension 18.4 x 18.4 mm			
Plastic white	В	92-350.000	1	0.003 kg
Plastic black	В	92-450.000	1	0.003 kg

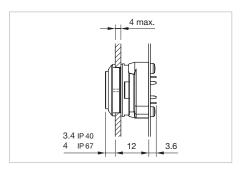


Illuminated pushbutton actuator IP 67



Each Part Number listed below includes all the black components shown in the 3D-drawing.

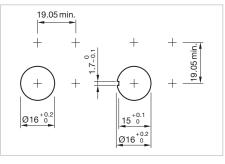
To obtain a complete unit, please select the red components from the pages shown.



Dimensions



Product can differ from the current configuration.



Mounting cut-outs

Front	Switching action	Part No.	Weight
Illuminated pus	hbutton actuator IP 40, square 18.8 x 18.8 mm		
Plastic white	В	92-340.000	0.003 kg
Plastic black	В	92-440,000	0.003 kg



Front

Lens plate IP 67

Additional Information

Material plastic

Product attribute	Dimension	Pressure plate	Part No.	Weight
	pushbutton and indicator IP 67	bladessa	00 044 000	0.004 Lu
non-illuminative	12 x 12 mm	black opaque	92-941.000	0.001 kg
		grey opaque	92-941.800	0.001 kg
illuminative	12 x 12 mm	red transparent	92-941.200	0.001 kg
		orange transparent	92-941.300	0.001 kg
		yellow transparent	92-941.400	0.001 kg
		green transparent	92-941.500	0.001 kg
		blue transparent	92-941.600	0.001 kg
		·		_

Lens IP 40

Additional Information

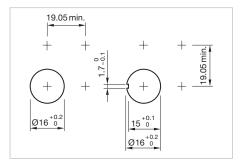
- Material plastic
- With white marking plate

Product attribute	Dimension	Lens	Part No.	Weight
Lens for pushb	outton and indicator IP 40			
non-illuminative	13.2 x 13.2 mm	black opaque	92-956.000	0.001 kg
		grey opaque	92-956.800	0.001 kg
		white opaque	92-956.900	0.001 kg
illuminative	13.2 x 13.2 mm	red translucent	92-956.200	0.001 kg
		orange translucent	92-956.300	0.001 kg
		yellow translucent	92-956.400	0.001 kg
		green translucent	92-956.500	0.001 kg
		blue translucent	92-956.600	0.001 kg
		smoked transparent	92-958.100	0.001 kg
		red transparent	92-958.200	0.001 kg
		orange transparent	92-958.300	0.001 kg
		yellow transparent	92-958.400	0.001 kg
		green transparent	92-958.500	0.001 kg
		blue transparent	92-958.600	0.001 kg
		colourless transparent	92-958.700	0.001 kg

Bezel IP 40

Material	Colour	Part No.	Weight
Front bezel for pushbutton and indicator IP 40			
Plastic	black	92-912.0	0.001 kg
	white	92-912.9	0.001 kg

Blind plug



Mounting cut-outs

Dimension	Material	Colour	Part No.	Weight
Blind plug				
18 x 18 mm	Plastic	black	51-948.0	0.003 kg

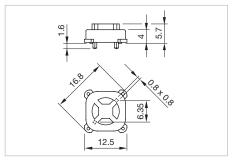
92 Accessories

Rear side

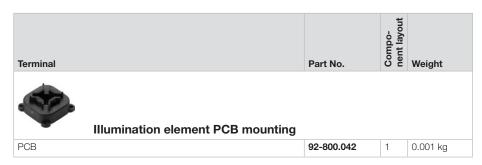
Illumination element PCB

Additional Information

 The customer has to decide what series resistor shall be used to the LED



Dimensions

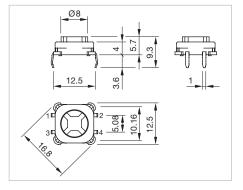


The component layouts you will find from page {\$I=BR92_KAZE_Zeichnung}

Switching element PCB illuminative

Additional Information

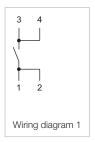
 The customer has to decide what series resistor shall be used to the LED



Dimensions

Contacts		Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
	Switching eld	ement PCB mountir	ng illuminative	.		
1 NO		PCB	92-851.342	2	1	0.001 kg

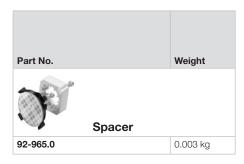
The component layouts you will find from page {\$I=BR92_KAZE_Zeichnung}



Spacer

Additional Information

- Adjustable for front plate thickness of 2/2.5/3/3.5/4 mm
- When fitting, ensure that back of panel is free of grease and dirt



PCB assembled

Additional Information

 For discrete switching applications including switching element and mounting flange, soldering terminal (assembled PCB incl. series resistor and LED on request)

Part No.		Weight
0		
	PCB assembl	ed
92-981.0		0.003 kg

92 Accessories

Illumination

Single-LED, T1 Bi-Pin

Additional Information

- The customer has to decide what series resistor shall be used to the LED
- Luminosity and wave length scattering caused by LED manufacturing processes may cause slight variations in the illumination

LED colour Single	Forward voltage typ.	Lumi. intensity	Dom. wavelength	Part No.	Weight
Single-LED red	2.1 VDC @ 20 mA	200 mcd	625 nm	10-2602.3202L	0.001 kg
Single-LED orange	2.1 VDC @ 20 mA	220 mcd	590 nm	10-2602.3203L	0.001 kg
Single-LED yellow	3.3 VDC @ 20 mA	500 mcd	570 nm	10-2602.3204L	0.001 kg
Single-LED green	3.5 VDC @ 20 mA	250 mcd	525 nm	10-2602.3205L	0.001 kg
Single-LED blue	3.5 VDC @ 20 mA	450 mcd	470 nm	10-2602.3206L	0.001 kg
Single-LED white	3.3 VDC @ 20 mA	600 mcd	x=0.29/y=0.31 nm	10-2602.3209L	0.001 kg

Mounting

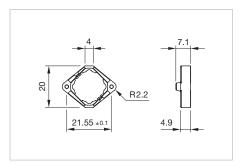
Anti-twist ring

Additional Information

• For front panel thickness max. 2 mm



Mounting flange



Dimensions

Part No.		Weight
	Mounting flange	
92-960.0		0.001 kg

Lens remover

Additional Information

• For lens IP 40 only

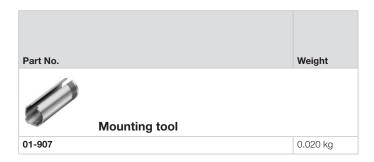
Part No.	Weight
Lens remover	
18-910	0.002 kg

92 Accessories

Mounting tool

Additional Information

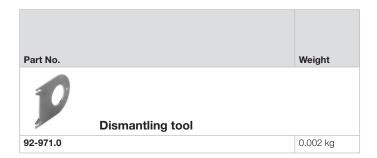
• For tightening or loosening of the fixing nut



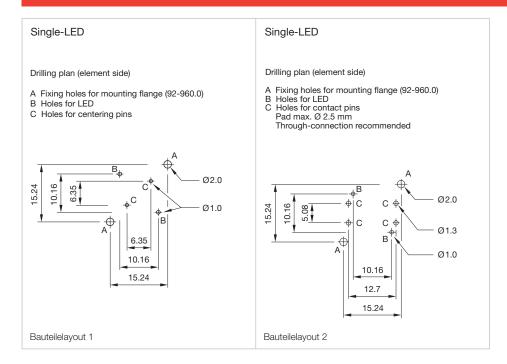
Dismantling tool

Additional Information

For actuator dismantling of switching element, illumination element and mounting flange



Drawings



92 Technical data

Pushbutton and Illuminated pushbutton

Switching system

Short-travel switching system with 2 independent contact points and tactile operation.

Guarantees reliable switching even of very light loads. Fitted with 1 normally open contact.

Material

Lens

Polycarbonate (PC)

Front bezel

Thermoplastic Elastomer (TPE)

Frame

Thermoplastic Polyester (PBT)

Material of contact

Gold (Au)

Switching element

Thermoplastic Polyester (PET, PBT) and Polyacetale (POM)

Actuator housing

Thermoplastic Polyester (PBT)

Mechanical characteristics

Tightening torque

Fixing screw 40 Ncm recommended Fixing nut max. 50 Ncm

Actuating force

2.7 N ±1 N measured at the switching element 5 N measured at the lens

Actuating travel

Switching element 0.4 mm

Rebound time

≤ 1 ms

Resistance to heat of soldering

250 °C, 3 s (PCB assembly) 320 °C, 3 s (when using a soldering iron)

Mechanical lifetime

≥ 1 Million operations as per IEC 60512-5-9a

Electrical characteristics

Contact resistance

Starting value (initial) $\leq 100 \,\mathrm{m}\Omega$ as per IEC 60512-2-2b

EAO reserves the right to alter specifications without further notice.

Isolation resistance

 $\geq 10^{9} \Omega$ between all terminals at 100 VDC, as per IEC 60512-2-3a

Electrical life

 \geq 500 000 operations at 42 VDC, 50 mA as per IEC 60512-5-9c. When attention is paid to the direction of current flow from terminal 3/4 to 1/2 the electrical life can be prolonged.

Electrostatic discharge (ESD)

15kV

Switch rating

Switching voltage min. 50 mV AC/DC max. 42 V AC/DC

Switching current min. 10 µA AC/DC

max. 100 mA AC/DC

Power rating max. 2W

Electric strength

500 VAC, 50 Hz, 1 min, as per IEC 60512-2-4a

Environmental conditions

Storage temperature

-40°C...+80°C

Operating temperature

-25°C...+70°C

Front protection

Switching element IP 40 (fluxproof to DIN 41640 Part 84) front IP 67 or IP 40

Shock resistance

(semi-sinusoidal) max. 500 m/s², pulse width 11 ms, 3-axis, as per EN IEC 60068-2-27

Vibration resistance

(sinusoidal) max. $100\,\text{m/s}^2$ at $10\,\text{Hz}\dots500\,\text{Hz}$, 10 cycles, 3-axis, as per EN IEC 60068-2-6

Approvals

Declaration of conformity

CE

General notes

If desired, the actuators of the series 92 can be supplied ready marked. With your order please enclose a list of the desired markings or a drawing, showing the type or size of script or the symbols desired.

1. Laser engraving (Fig. 1)

In addition to the most commonly used world languages, in DIN1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish. Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 2 mm. If the height is not specified, we will supply 2 mm engraved letters.

2. Hot stamping (Fig. 1)

For larger series it is worth considering markings by means of hot stamping. We will pleased to advise you. For letters and figures, typefaces with $2.5\,\mathrm{mm}$, $3\,\mathrm{mm}$ and $4\,\mathrm{mm}$ are available.

3. Film inserts (Fig. 2)

Instead of using engraving, the actuator can be fitted with transparent film inserts. However, for this purpose the use of transparent lens caps is recommended. If smoked lens caps are used the lettering does not become visible until the LED is alight. Max. size of film insert $11.4 \times 11.4 \, \text{mm}$ for IP 40 $10.4 \times 10.4 \, \text{mm}$ for IP 67 Film thickness $0.2 \, \text{mm}$.

All dimensions in mm

Height of letters h	Number of lines	Number of capital letters per line (target value)	Number of small letters per line (target value)
3	2	5-6	6
4	2	4	4
5	1	3	3-4
6	1	2-3	3
8	1	2	2

Fig. 1









92 Application guidelines

Suppressor circuits

When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

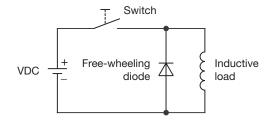
Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e. g. 12 VDC) see Fig. 2.

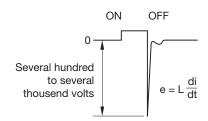
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load Fig. 1

inductive load over load without free-wheeling diode g. 1 Fig. 2





Counter EMF

Note for soldering

Process parameter for wave soldering

Basic specification for wave soldering J-STD 75 W4C

Maximum temperature on the component side of the pcb (Temperature must not exceed during the entire processing)

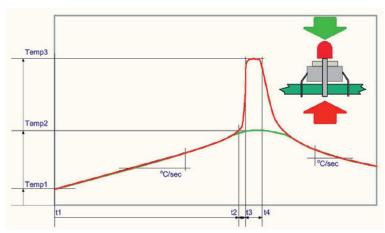
Preheating phase (t1 ... t2) 70 ... 120 sec Ramp up typ. $+ 1^{\circ}$ C/sec

Ramp up to maximum temperature (t2 ... t3) not defined

Maximum temperature on the soldering side (Temp 3) 250 °C Maximum time of soldering process (t3 ... t4) 3 sec

Ramp down at 170 °C: typ. –2 °C/sec

Temperature curve wave soldering



Green curve: Temperature on the component side of the pcb Red curve: Temperature on the soldering side of the pcb

Room temperature: Temp 1

Preheating: Temperature process = Temp 1 ... Temp 2

Process time = t1 ... t2

Ramp up to soldering temperature: Process time = t2 ... t3

Soldering phase: Temperature process = Temp 3

Process time = t3 ... t4

Iron soldering

Basic specification for iron soldering IEC 60068-2-20

Maximum temperature at tip of iron: 320 °C Maximum soldering time: 3 sec

Cleaning/Lacquering

The switching elements are not sealed. Cleaning up the PCB may damage the contacts in the switching elements. For this reason, the following points should be noted:

- When soldering make sure that the flux does not pass on the upper side of the PCB.
- When cleaning the PCB with detergents ensure that no dust or other debris may get inside of the switching elements.
- Ensure that no lacquer penetrates into the interior of the switching element when lacquering the PCB.

Storage of components

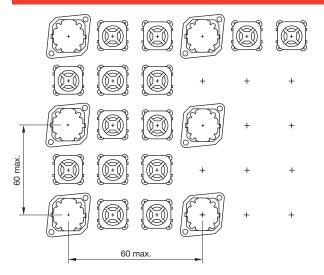
To obtain the optimum solderability of the components, the following points should be noted during storage:

- Do not store components in locations with high temperature or humidity.
- Do not expose components to corrosive gases.
- Avoid direct sunlight for a long period.

92

Application guidelines

Arrangement mounting flange



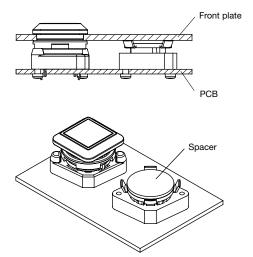
The arrangement of the mounting flanges and their number is determined by the size of the front panel or PCB. To ensure uniform, tactile switching, we recommend a layout of the flanges as per adjacent sketch.

For large PCBs with several switching elements we recommend the following procedure:

- 1. Fit the actuator to the front panel.
- 2. Clip the mounting flange to the rear of the intended actuator.
- 3. Screw the PCB with the components soldered to it to the assembled mounting flange.

This arrangement applies to PCBs 1.6 mm thick.

Dismantling mounting flange



The tool Part No. 92-971.0 must be used for removing the mounting flange from the actuator. Before removing the flange, the PCB fixing screws must be loosened.

If the number of actuators is insufficient, use the spacer Part. No. 92-965.0 which can be attached to the front panel.

The spacer can be adjusted to the following front panel thicknesses: 1.5/2/2.2/3/3.5/4 mm and can be stuck to the back of the panel free of dirt and grease.

Index from Part No.

index irom	Parti	10.	
Part No.	Page	Part No.	Page
04 007	00	00 450 000	
01-907		92-458.200.	
10-2602.3202L.		92-458.300 .	
10-2602.3203L.		92-458.400.	
10-2602.3204L. 10-2602.3205L.		92-458.500 .	
10-2602.3205L.		92-458.600 . 92-458.700 .	
10-2602.3200L.		92-800.042.	
10-2603.320AL.		92-851.342.	
10-2603.320CL.		92-912.0	
18-910		92-912.9	
51-910		92-941.000 .	
51-948.0		92-941.200 .	
92-043.200		92-941.300 .	
92-043.300		92-941.400 .	
92-043.400		92-941.500.	
92-043.500		92-941.600.	
92-043.600		92-941.700.	
92-043.700		92-941.800.	
92-058.100		92-956.000.	
92-058.200	4	92-956.200.	
92-058.300		92-956.300.	
92-058.400		92-956.400.	14
92-058.500	4	92-956.500.	14
92-058.600	4	92-956.600.	14
92-058.700		92-956.800.	
92-140.000	9	92-956.900.	14
92-143.200		92-958.100.	
92-143.300	4	92-958.200.	14
92-143.400	4	92-958.300.	14
92-143.500	4	92-958.400.	14
92-143.600	4	92-958.500.	14
92-143.700	4	92-958.600.	14
92-158.100	5	92-958.700.	14
92-158.200	5	92-960.0	19
92-158.300	5	92-965.0	17
92-158.400	5	92-971.0	20
92-158.500	5	92-981.0	17
92-158.600	5		
92-158.700	5		
92-340.000	11		
92-340.000	13		
92-341.000	6		
92-341.800	6		
92-343.200			
92-343.300	7		
92-343.400			
92-343.500			
92-343.600			
92-343.700			
92-350.000			
92-350.000			
92-356.000			
92-356.800			
92-356.900			
92-358.100			
92-358.200			
92-358.300			
92-358.400			
92-358.500			
92-358.600 92-358.700			
92-440.000			
92-440.000			
92-441.000			
92-441.800			
92-443.200			
92-443.300			
92-443.400			
92-443.500			
92-443.600			
92-443.700			
92-443.700			
92-450.000			
92-456.000			
92-456.800			
92-456.900			
92-450.900			

92-458.100 8



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов:
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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