

M12 CAT6A CORDSETS and RECEPTACLES

1.0 SCOPE

This Product Specification covers the M12 CAT6_A series with cordsets and receptacles.

2.0 PRODUCT DESCRIPTION

The M12 CAT6_A series receptacles and cordsets are for high speed data transmission suited to transmit up to 10GBit Ethernet Data.

The design covers the need for POE Transmission, and keeps the benefit of sealing and form Factor coming from the M12 standard.

2.1 PRODUCT NAME AND SERIES NUMBER(S)

CORDSETS:

1203410300	M12 CAT6A CORDSET STANDARD PUR AWG26 (0.5M
1203410301	M12 CAT6A CORDSET STANDARD PUR AWG26	1M
1203410302	M12 CAT6A CORDSET STANDARD PUR AWG26	2M
1203410303	M12 CAT6A CORDSET STANDARD PUR AWG26	3M
1203410304	M12 CAT6A CORDSET STANDARD PUR AWG26	4M
1203410305	M12 CAT6A CORDSET STANDARD PUR AWG26	5M
1203410306	M12 CAT6A CORDSET STANDARD PUR AWG26	10M



RECEPTACLES:

1203410075 M12 CAT6A REC ASSY FRONT MOUNT



REVISION:	ECR/ECN INFORMATION: EC No: IPG2012-0269 DATE: 2012 / 04 / 13	TITLE: PRODUC M12 CA F	<u>SHEET No.</u> 1 of 14				
DOCUMEN	T NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPR	OVED BY:		
PS-120341-001		Z. ISMAYILOV	C. BURGER A. VOGT				
TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A4](V.1).DOC							



1203410150 M12 CAT6A REC ASSY BACK MOUNT



2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See the appropriate sales drawings for information on dimensions, materials, platings and markings

2.3 SAFETY AGENCY APPROVALS

none

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

See the sales drawings and the other sections of this specification for the necessary referenced documents and specifications

IEC 61076-2-109 Ed 1.0 IEC 60512-29-100 Ed 1.0

4.0 RATINGS

4.1 VOLTAGE

48 Volts AC (RMS) Test voltage 500 V RMS

4.2 CURRENT

<u>0.5</u> Amps

4.3 TEMPERATURE

Operating: -40° C to $+70^{\circ}$ C (Cable limit this)

REVISION:	ECR/ECN INFORMATION:			SHEET No.	
1	<u>EC No:</u> IPG2012-0269 DATE: 2012 / 04 / 13	M12 CA	2 of 14		
DOCUMENT NUMBER:		CREATED / REVISED BY: <u>CHECKED BY:</u> <u>APPF</u>		<u>APPR(</u>	OVED BY:
PS-120341-001		Z. ISMAYILOV C. BURGER A		Α. Υ	VOGT
			TEMPLATE FILENAM	E: PRODUCT_SPE	C[SIZE_A4](V.1).DOC



5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Rated voltage – Rated impulse voltage – Pollution degree	Mated connectors IEC 60664-1	Rated voltage – 48V Rated impulse voltage – 1.5kV Pollution degree - 3
2	Voltage proof	Mated connectors IEC 60512-4-1, Test 4a Standard atmospheric conditions	0.5 kV
3	Current-carrying capacity	IEC 60512, Test 5a All contacts Values at 40 °C ambient temperature	0.5 A
4	Contact Resistance	IEC 60512, Test 2a Standard atmospheric conditions	5mΩ MAXIMUM
5	Insulation Resistance	Mated connectors IEC 60512, Test 3a, Method A Standard atmospheric conditions	100 MΩ MINIMUM

REVISION:	ECR/ECN INFORMATION: EC No: IPG2012-0269 DATE: 2012 / 04 / 13	TITLE:PRODUCT SPECIFICATION FORM12 CAT 6A CORDSETS ANDRECEPTACLES			<u>SHEET No.</u> 3 of 14
DOCUMENT NUMBER:		CREATED / REVISED BY: <u>CHECKED BY:</u> <u>API</u>		APPRO	<u>OVED BY:</u>
PS-120341-001		Z. ISMAYILOV C. BURGER		Α.	VOGT
			TEMPLATE FILENAM	E: PRODUCT SPE	CISIZE A41(V.1).DOC



5.2 MECHANICAL REQUIREMENTS

TEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
7	IP degree of protection	According to IEC 60529 connectors in mated and locked position	IP65 and IP67
8	Mechanical operation	IEC 60512, Test 9a Standard atmospheric conditions Max. speed of operations = 10 mm/s Rest: 30 s, unmated.	100 (gold)
9	Insertion and withdrawal forces	IEC 60512, Test 13b Standard atmospheric conditions Max. speed = 10 mm/s	30 N MAXIMUM
10	Contact retention in insert	Not applicable	Not applicable
11	Polarizing method	IEC 60512, Test 13e	Engaging force: 1,5 x total insertion force but 35 N min.
12	Vibration (sinusoidal)	IEC 60512, Test 6d Standard atmospheric conditions Connectors in mated and locked position The fixed and free connector shall be rigidly installed in a suitable fixture as specified in dynamic stress tests. F = 10 Hz to 500 Hz Ampl. = 0.35 mm	Contact disturbance: Discontinuity 10 μs. maximum No damage Dielectric withstanding voltage No breakdown Contact Resistance: Max. change from initial 5 mΩ (shield. 100 MΩ)
13	Shock	IEC 60512 Test 6c Connectors in mated and locked position The fixed and free connector shall be rigidly installed in a suitable fixture as specified in dynamik stress tests. Half sine shock acceleration 490m/s ² Duration of impact: 11ms	Visual: No Damage Contact Resistance: Max. change from initial 4.5MΩ (SHIELD. 100 MΩ)

REVISION: 1	ECR/ECN INFORMATION: EC No: IPG2012-0269 DATE: 2012 / 04 / 13	PRODUC M12 CA	<u>SHEET No.</u> 4 of 14				
DOCUMEN	<u>D/(12)</u> T NUMBER:	CREATED / REVISED BY:	RECEPTACLES CHECKED BY:	APPR	OVED BY:		
PS-120341-001		Z. ISMAYILOV	C. BURGER	A. VOGT			
TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A4](V.1).DOC							



5.3 TEST SCHEDULE

According to: IEC 61076-2-109 Ed 1.0 and IEC 60512-29-100 Ed 1.0

5.3.1 TEST GROUP P-PRELIMINARY

Test	Test			Measure to be perf		Requirements	
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles	
P1	General examination	1	Unmated connectors	Visual examination	1a	There shall be no defect that would impair normal operation	
				Dimensional examination	1b	The dimensions specified in IEC 61076-2-109 Ed1	
P2			Connection points according to dwg all contacts per specimens	Contact resistance – Millivolt level method	2a	Initial value according to 5.1.4	
P3			Test voltage 500 V ± 15 V d.c. Method A	Insulation resistance	3a	Initial value according to 5.1.5	
P4			Contact/ contact same measuring points as for P3	Voltage proof	4a	According to 5.1.2	

REVISION:	ECR/ECN INFORMATION:	TITLE:	T SPECIFICATION F		SHEET No.
1	<u>EC No:</u> IPG2012-0269 DATE: 2012 / 04 / 13	M12 CA	5 of 14		
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPRO	OVED BY:
PS-120341-001		Z. ISMAYILOV	C. BURGER	Α. Υ	VOGT
			TEMPLATE EILENAM	E PRODUCT SPE	CISIZE A41(V 1) DOC



5.3.2 TEST GROUP AP – DYNAMIC/ CLIMAT

Test		1	ſest	t	Measurement Requireme		ients		
phase	Title	IEC 60512 Test No.	Severity or condition of test		Title	IEC 60512 Test No.	А	ll connecto	or styles
AP1			See 5.2.9	and	rtion drawal es	13b	Red	quirements s	ee 5.2.9
AP2	Gauge retention force		Female contacts only 3 contacts/ specimen sizing and retention force gauge	and	aging arating es	16e			
AP3	Vibration	6d	Sweep cycles: 10 Full duration: 6 h See 5.2.12	Con distu	tact irbance	2e		ation of distu max.	urbance
				Con resis Milli leve meth	stance – volt	2a		in relation es ≤10 mΩ	to initial
				Visu exar	al nination	1a	There shall be no defect that would impair normal operation		
AP4	Shock	6c	See 5.2.13	Con distu	tact irbance	2e		ation of distu max.	urbance
				Con resis Milli leve meth	stance – volt	2a		in relation es ≤10 mΩ	to initial
				Visu exar	al nination	1a	that	e shall be n would impa ation	
AP5	Rapid change of temperature	11d	-25 °C to 85 °C t = 30 min. 5 cycles	Con resis Milli leve meth	stance – volt I	2a		in relation es ≤10 mΩ	to initial
					lation stance	3a		al value ording to 5.1.5	
				Volta proc		4a	Acc	cording to 5.1	1.2
					isual 1a There shall be no defect xamination that would impair normation				
VISION:	ECR/ECN IN	FORMATIC			SDECU				SHEET N
1	EC No: IPG		-	CAT	6A CO	FICATIO RDSETS		-	6 of 1 4
	DATE: 201	2/04/13					T		
DOCUMENT NUMBER:CREATED / REVISED BY:CHECKED BY:APPROVED BY: PS-120341-001 Z. ISMAYILOVC. BURGERA. VOGT									



5.3.2 TEST GROUP AP – DYNAMIC/ CLIMAT (continued)

Test			Test	Measure to be perf		Requirements
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles
AP6	Climatic sequence	11a				
AP6.1	Dry heat	11i	Temperature: 85 °C Duration: 16 h	Insulation resistance at high temperature	3a	Initial value according to 5.1.5
AP6.2	Damp heat, cyclic, first cycle	11m	Method Db Temperature: 40 °C Recovery time: 2 h	Visual examination	1a	There shall be no defect that would impair normal operation
AP6.3	Cold	11j	Temperature: -25 °C Duration: 2 h Recovery time: 2 h	Visual examination	1a	There shall be no defect that would impair normal operation
AP6.4	Damp heat, cyclic, remaining cycles	11m	Conditions according to AP6.2 5 cycles Recovery time: 2 h	Contact resistance – Millivolt level method	2a	Rise in relation to initial values ≤15 mΩ
				Insulation resistance	3a	Initial value according to 5.1.5
				Voltage proof	4a	According to 5.1.2
				Insertion and withdrawal forces	13b	Requirements see 5.2.9
				Visual examination	1a	There shall be no defect that would impair normal operation
AP7	IP Protection degree	IEC 60529		Table 1 of IEC 60529		According to 5.2.7
AP8				Visual examination	1a	There shall be no defect that would impair normal operation
AP9	Polarizing method	13e	See 5.2.11			It shall be possible to correctly align and mate the appropriate mating connectors. It shall not be possible to mate the connectors in any other than the correct manner. The insertion and withdrawal forces acc.AP

REVISION:	ECR/ECN INFORMATION:		T SPECIFICATION F		SHEET No.	
1	<u>EC No:</u> IPG2012-0269 DATE: 2012 / 04 / 13	M12 CA	7 of 14			
		CREATED / REVISED BY: CHECKED BY: APPR		OVED BY:		
PS-120341-001		Z. ISMAYILOV C. BURGER A.		VOGT		
TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A4](V.1).DOC						



5.3.3 TEST GROUP BP – MECHANICAL ENDURANCE

Test			Test	Measure to be perf		Requirements
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles
BP1			Female contacts only 3 contacts/specimen sizing and retention force gauge	Gauge retention force	16e	
BP2	Mechanical operation (half of the specified number of	9a	Speed 10 mm/s max. Rest 30 s (unmated) Operations see 5.2.8 Speed: 10 mm/s max. Rest time: 30 s (unmated)			
	operations)			Contact resistance- Millivolt level method	2a	Rise in relation to initial values ≤15 mΩ
				Visual examination	1a	There shall be no defect that would impair normal operation
BP3	Climatic test					
BP3.1	Corrosion industrial atmosphere	11g	Flowing mixed gas corrosion - 4 days, test method 4 according IEC 60068-2-60	Contact resistance- Millivolt level method	2a	Rise in relation to initial values ≤15 mΩ

REVISION:	ECR/ECN INFORMATION: EC No: IPG2012-0269 DATE: 2012 / 04 / 13	TITLE: PRODUC M12 CA F	<u>SHEET No.</u> 8 of 14		
DOCUMENT NUMBER:					OVED BY:
PS	-120341-001	Z. ISMAYILOV	C. BURGER		VOGT
			TEMPLATE FILENAM	E: PRODUCT SPE	CISIZE A41(V.1).DOC



5.3.3 TEST GROUP BP – MECHANICAL ENDURANCE (continued)

Test			Test	Measure to be perf		Requirements
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles
BP4	Mechanical operation (remaining half of specified number of operations)	9a	See BP2	Contact resistance – Millivolt level method	2a	Rise in relation to initial values ≤10 mΩ
				Insulation resistance	3a	Initial value according to 5.1.5
				Voltage proof	4a	According to 5.1.2
			Unmated connectors	Visual examination	1a	There shall be no defect that would impair normal operation
BP5				Insertion and withdrawal forces	13b	For requirements, see 5.2.9
BP6			Female contacts only 3 contacts/specimen sizing and retention force gauge	Gauge retention force	16e	

REVISION:	ECR/ECN INFORMATION:	TITLE: DDODUO			SHEET No.
1	<u>EC No:</u> IPG2012-0269 DATE: 2012 / 04 / 13	M12 CA	9 of 14		
DOCUMEN	T NUMBER:	CREATED / REVISED BY: CHECKED BY: APPR			OVED BY:
PS-120341-001		Z. ISMAYILOV C. BURGER A.		Α. Υ	VOGT
			TEMPI ATE FILENAM	E PRODUCT SPE	CISIZE A4I(V 1) DOC



5.3.4 TEST GROUP CP – ELECTRICAL LOAD

Test		-	Test	Measure to be perf		Requirements
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles
CP1	Rapid change of temperature	11d	-25 °C to 85 °C r = 1 h 5 cycles	Contact resistance – Millivolt level method	2a	Rise in relation to initial values ≤15 mΩ
				Insulation resistance	3a	Initial value according to 5.1.5
				Voltage proof	4a	According to 5.1.2
CP2	Mechanical Operation	9a	See BP2			
CP3	Electrical load and temperature	9b	Duration: 1 000 h Amp.Temp.: 40 °C Current load according to 5.1.3 Recovery time: 2 h	Contact resistance – Millivolt level method	2a	Rise in relation to initial values ≤15 mΩ
			Temperature: sensor in center of	Insulation resistance	3a	Initial value according to 5.1.5
			specimen	Voltage proof	4a	According to 5.1.2
CP4			Unmated connectors	Visual examination	1a	There shall be no defect that would impair normal operation

<u>REVISION:</u> 1	<u>ECR/ECN INFORMATION:</u> <u>EC No:</u> IPG2012-0269 <u>DATE:</u> 2012 / 04 / 13	PRODUC M12 CA	PRODUCT SPECIFICATION FOR M12 CAT 6A CORDSETS AND RECEPTACLES					
DOCUMEN	T NUMBER:	CREATED / REVISED BY: CHECKED BY: AP		APPRO	OVED BY:			
PS-120341-001		Z. ISMAYILOV C. BURGER A		A. \	VOGT			
			TEMPLATE FILENAM	E: PRODUCT SPEC	CISIZE A41(V.1).DOC			



5.3.5 TEST GROUP DP – CHEMICAL RESISTIVITY

Test			Test	Measure to be perf		Requirement
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connector styles
DP1	Resistance to fluids	19c	Upon agreement between manufacturer and user			Upon agreement between manufacturer and user
DP2	Retreatment		Clearing of specimen by washing briefly in light petrol	Contact resistance – Millivolt level	2a	Rise in relation to initial values ≤15 mΩ
DP3				Voltage proof	4a	According to 5.1.2
DP4			Unmated connectors	Visual examination	1a	There shall be no defect that would impair normal operation
DP5	Solderability, wetting, iron method	12b	Iron size B			
DP6	Resistance to soldering heat, iron methode	12e	Iron size B			

5.3.6 TEST GROUP EP – CONNECTION METHOD TESTS

Test	Test			Measurement to be performed		Require	ment
phase	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	All connect	or styles
EP1	crimp terminations						
EP1.1	Tensile strength (crimped	16d	According to IEC 60352-2				
	connection)						
	connection)						
VISION:							SHEET NO
_			PRODU			-	SHEET NO
<u>:vision:</u> 1	ECR/ECN INF	012-0269	PRODU		RDSETS	-	<u>SHEET No</u> 11 of 1 4
1	ECR/ECN INF	012-0269	PRODU	AT 6A CO RECEPT	RDSETS	AND	



Test		Test			Measurement to be performed			
phase	Title	IEC 60512	Severity or condition	Title	IEC 60512 Test	-	uirements	
		Test No.	of test		No.			
FP 1			All pairs		60512-29-100	All pai ≤ 0,02 1 to 50	√fdBfrom 00MHz	
				Insertion loss	Test 29a	formul a value 0,1 dB require	ever the a results in e less than , the ement shall to 0,1 dB.	
FP 2						Mated	connectors	
						≥ 94-2	r nations: 0log (f) dB to 250 MHz	
			All pairs, both directions, (pair to pair)	NEXT loss	60512-29-100 Test 29c	≥ 46,0 (f/250)	r nations: 4 -30log 0 dB from 500 MHz	
						formul a value than 8 require	ever the a results in e greater 0 dB, the ement shall to 80 dB.	
FP 3						Mated	connectors	
					60540 00 400	20log	rs: ≥ 68- (ƒ) dB from)0 MHz	
			All pairs, both directions	Return loss	60512-29-100 Test 29b	formul a value than 3 require	ever the a results in e greater 0 dB, the ement shall to 30 dB.	
FP 4						Mated	connectors	
			All pairs, both directions, (pair to	FEXT loss	60512-29-100	≥ 83,1	r nations: -20log (<i>f</i>) m 1 to 500	
			pair)		Test 29d	formul a value than 7 require	ever the a results in e greater 5 dB, the ement shall to 75 dB.	
EVISION:	ECR/ECN INFO	RMATION:		IOT 00-0			SHEET No.	
4	EC No: IPG20		PRODU		TICATION FO			
I	DATE: 2012/	04 / 13		RECEPTA			12 of 14	
	IT NUMBER:		CREATED / REVISED B		KED BY:		OVED BY:	
PS	5-120341-00	01	Z. ISMAYILOV	C. BURGER A. VOG			VOGT	



5.3.7 TEST GROUP FP – ELECTRICAL TRANSMISSION REQUIREMENTS (continued)

Test phase		Test		М	Test Measurement to be performed		
pildoo	Title	IEC 60512 Test No.	Severity or condition of test	Title	IEC 60512 Test No.	Req	uirements
FP 5						All pair ≥ 68-20	Dlog (f) dB
			All pairs, both directions	TCL	60512-29-100 Test 29f	Whene formula a value than 50 require	to 500 MHz ver the a results in e greater 0 dB, the ment shall to 50 dB.
FP 6						Mated	connectors
					22540.00.400		rs: Dlog (f) dB to 500 MHz
			All pairs, both directions	TCTL	60512-29-100 Test 29g	formula a value than 50 require	ver the a results in e greater 0 dB, the ment shall to 50 dB.
FP 7	Input to Output resistance		Measurement points as defined in 6.4.5 All input/output connector paths	Millivolt level method	2a	Per 6.4	1.5
FP 8	Resistance unbalance		Measurement points as defined in 6.4.6 All input/output connector path combinations	Millivolt level method	2a	Per 6.4	1.6
FP 9						Mated	connectors
			All pairs, both directions	PSANEXT	60512-25-9		5 – 20log(f) n 1 MHz to
FP 10			All pairs, both			All pair ≥ 107 -	- 20log(f) n 1 MHz to
			directions	PSAFEXT	60512-25-9	formula a value than 67 require	ver the a results in greater 7 dB, the ment shall to 67 dB
EVISION:	ECR/ECN INFO	RMATION:					SHEET NO
1	<u>EC No:</u> IPG20	12-0269		CAT 6A COF	FICATION FOR RDSETS AND	K	13 of 1 4
	<u>DATE:</u> 2012 /	04 / 13				A D D D C (
DOCUMENT NUMBER: PS-120341-001			CREATED / REVISED BY Z. ISMAYILOV				<u>JVED BY:</u> VOGT



6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage. Please refer to packaging specification:

PK-120341-075 (Receptacles);

PK-120341-300 (Cordsets).

<u>REVISION:</u>	<u>ECR/ECN INFORMATION:</u> <u>EC No:</u> IPG2012-0269 <u>DATE:</u> 2012 / 04 / 13	PRODUC M12 CA	PRODUCT SPECIFICATION FOR M12 CAT 6A CORDSETS AND RECEPTACLES					
DOCUMEN	T NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPR	OVED BY:			
PS	-120341-001	Z. ISMAYILOV	C. BURGER	Α. '	VOGT			
		·	TEMPLATE FILENAM	E: PRODUCT_SPE	C[SIZE_A4](V.1).DOC			



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный) **Факс:** 8 (812) 320-02-42 **Электронная почта:** <u>org@eplast1.ru</u> **Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.