



# har-flex<sup>®</sup> angled female connector



## GENERAL INFORMATION

|                                                                              |                                                    |
|------------------------------------------------------------------------------|----------------------------------------------------|
| No. of contacts                                                              | from 6 to 100poles, all even numbers               |
| Contact spacing                                                              | 1,27mm x 1,27mm [0,050"x0,050"]                    |
| Test Voltage                                                                 | 500V                                               |
| Contact resistance                                                           | < 25 mOhm                                          |
| Insulation resistance                                                        | ≥ 10x10 <sup>9</sup> Ω                             |
| Working current acc. to IEC 60512, at 70°C, 80% derating                     | see derating diagram                               |
| Working temperature range                                                    | -55°C ... +125°C                                   |
| Termination technology                                                       | SMT                                                |
| Reflow processing temperature (acc. to ECA/IPC/JEDEC J-STD-075 Level PSL R0) | min. 150s >217°C<br>min. 30s >240°C                |
| Clearance & creepage distance                                                | 0,4mm min.                                         |
| Insertion force (depending on mating connector)                              | approximately 0,5N/contact                         |
| Withdrawal force (depending on mating connector)                             | approximately 0,5N/contact                         |
| Mating cycles                                                                | PL1 : 500 mating cycles<br>PL2 : 250 mating cycles |
| RoHS - compliant                                                             | Yes                                                |
| Leadfree                                                                     | Yes                                                |
| Working voltage acc. to IEC 60664-1                                          | 100V / 150V (depending on installation category)   |
| UL file acc. UL 1977                                                         | ECBT2.E102079                                      |
| UL file acc. CSA-C22.2 (for Canada)                                          | ECBT8.E102079                                      |
| PSL level acc. ECA/IPC/JEDEC J-STD-075                                       | PSL R0                                             |
| MSL level acc. ECA/IPC/JEDEC J-STD-020D                                      | MSL 1                                              |

## INSULATOR MATERIAL

|                                 |                                  |
|---------------------------------|----------------------------------|
| Material                        | LCP (liquid crystalline polymer) |
| Color                           | Black                            |
| UL classification               | UL94-V0                          |
| Material group acc. IEC 60664-1 | IIIa (175 ≤ CTI < 400)           |

## CONTACT MATERIAL

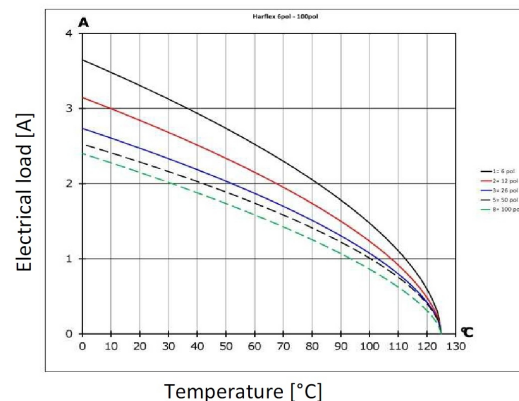
|                              |                                          |
|------------------------------|------------------------------------------|
| Contact material             | Copper alloy                             |
| Plating termination zone     | Sn                                       |
| Plating contact sliding side | Au over PdNi (acc. to Performance level) |

## DERATING DIAGRAM acc. to IEC 60512-5 (Current carrying capacity)

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.  
The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512-5

derating curve at I<sub>max</sub>\*0,8 (IEC 60512-5-2)



## RECOMMENDATION FOR SOLDER PROCESSING

### Solder paste recommendation

The har-flex connectors are solderable with established lead-free SAC / SnNi solder but also leaded solder e.g. SnPb40

### PCB pad plating

The har-flex connectors are solderable on lead-free pad surfaces like HAL, NiAu, Immersion Sn.

### Stencil recommendation

The solder deposition has to be placed on the pad area of the contact solder tines. Ideally, the solder deposition has the same length-to-width ratio and center point like the PCB pads. The size of the solder stencil apertures is depending on the thickness of the stencil. In general, the thinner stencils will need larger apertures to result in the required volume of solder paste. The minimum required solder paste volume for the signal pins is 0,077mm<sup>3</sup>, for the hold down it is 0,39mm<sup>3</sup>. For example, this can be achieved with the following stencil data :

| Signal pins       |              |                                |                                |
|-------------------|--------------|--------------------------------|--------------------------------|
| Stencil thickness | PCB pad size | proposal stencil aperture size | calculated solder paste volume |
| 150 µm            | 0,8 x 0,8 mm | 0,72 x 0,72 mm                 | 0,078 mm <sup>3</sup>          |

| Hold-downs        |              |                                |                                |
|-------------------|--------------|--------------------------------|--------------------------------|
| Stencil thickness | PCB pad size | proposal stencil aperture size | calculated solder paste volume |
| 150 µm            | 2,7 x 1,2 mm | 2,43 x 1,08 mm                 | 0,394 mm <sup>3</sup>          |

If a stencil with lower thickness shall be used, please insure the minimum required solder paste volume by enlarging the stencil aperture. Depending on the PCB design, the solder depostion may protrude the PCB pads. But to achieve a good sealing during solder paste printing and to reduce the cleaning interval of the stencil, the aperture should be smaller than the PCB pad about 10% or 25µm encircling.

### Coplanarity of contacts

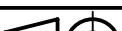
All connectors are tested for coplanarity of contacts and are in the range of 6 pin to 80 pin: ≤ 0,1mm  
82 pin to 100 pin: ≤ 0,15mm

### Performance level

Performance level 1 (recommended for majority of applications)  
Initial 250 mating cycles, 10 days gas test (25°C / 75% r.h.) using H2S 10 ppb, NO2 200 ppb, CL2 10 ppb, SO2 200 ppb. Measurement of contact resistance. The remaining 250 mating cycles are subject to measurement of contact resistance and visual inspection.  
Visual inspection. No abrasion of the contact finish through to the base material. No functional impairment.  
Part number definition : 15 . . . . 2 . . . . .

Performance level 2  
Initial 125 mating cycles, 4 days gas test (25°C / 75% r.h.) using H2S 10 ppb, NO2 200 ppb, CL2 10 ppb, SO2 200 ppb. Measurement of contact resistance. The remaining 125 mating cycles are subject to measurement of contact resistance and visual inspection.  
Visual inspection. No abrasion of the contact finish through to the base material. No functional impairment.  
Part number definition : 15 . . . . 6 . . . . .

Performance level S4  
Defined contact surface of min. 0,06 µm Au over 0,7+0,2µm PdNi  
Part number definition : 15 . . . . 5 . . . . .

|                                                                                       |  |                                              |  |                                 |  |                       |  |                             |  |                    |  |                                                          |  |
|---------------------------------------------------------------------------------------|--|----------------------------------------------|--|---------------------------------|--|-----------------------|--|-----------------------------|--|--------------------|--|----------------------------------------------------------|--|
|  |  | All Dimensions in mm<br>Original Size DIN A3 |  | Scale<br>1:1                    |  | Free size tol.        |  | Ref.                        |  |                    |  |                                                          |  |
|                                                                                       |  |                                              |  |                                 |  |                       |  | Sub.                        |  |                    |  |                                                          |  |
|  |  | All rights reserved                          |  | Created by<br>ZHUANGJ           |  | Inspected by<br>LUOK  |  | Standardisation<br>HOFFMANN |  | Date<br>2018-05-21 |  | State<br>Final Release                                   |  |
|                                                                                       |  | Department EC PD - CN                        |  |                                 |  |                       |  |                             |  |                    |  |                                                          |  |
| HARTING Electronics GmbH<br>D-32339 Espelkamp                                         |  |                                              |  | Title<br>har-flex female angled |  |                       |  |                             |  |                    |  | Doc-Key / ECM-Nr.<br>100578092/UGD/000/C<br>500000135280 |  |
|                                                                                       |  |                                              |  | Type<br>DS                      |  | Number<br>15152200301 |  |                             |  |                    |  | Rev.<br>C                                                |  |

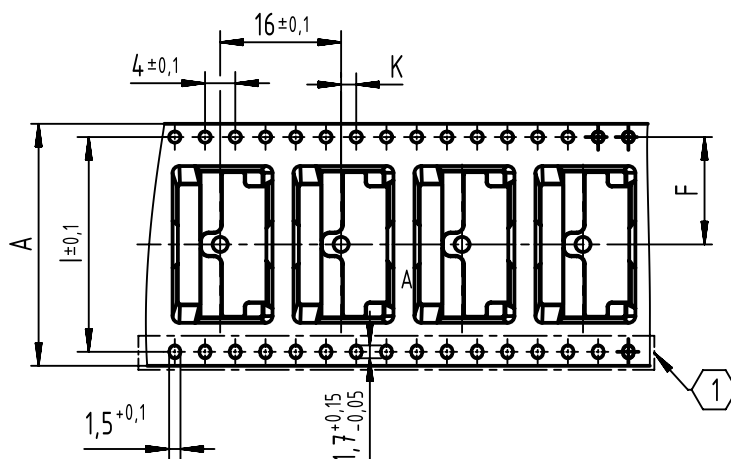


# har-flex<sup>®</sup> angled female connector



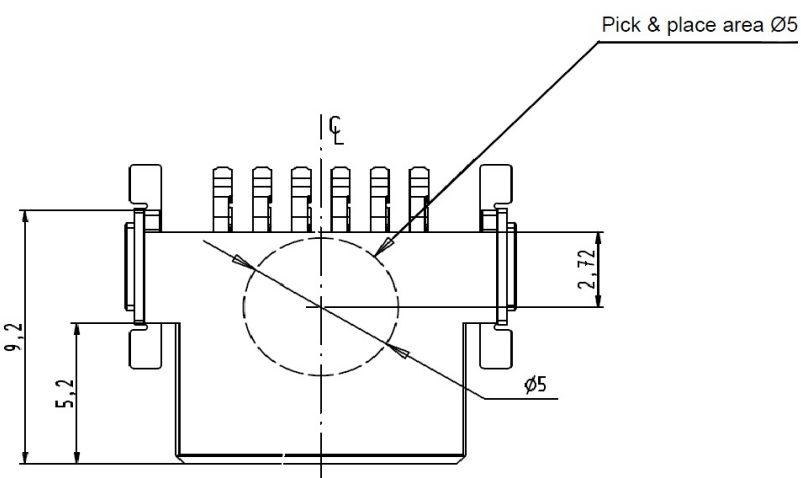
## TAPE LAYOUT & PACKAGING

Tape acc. to IEC 60286-3



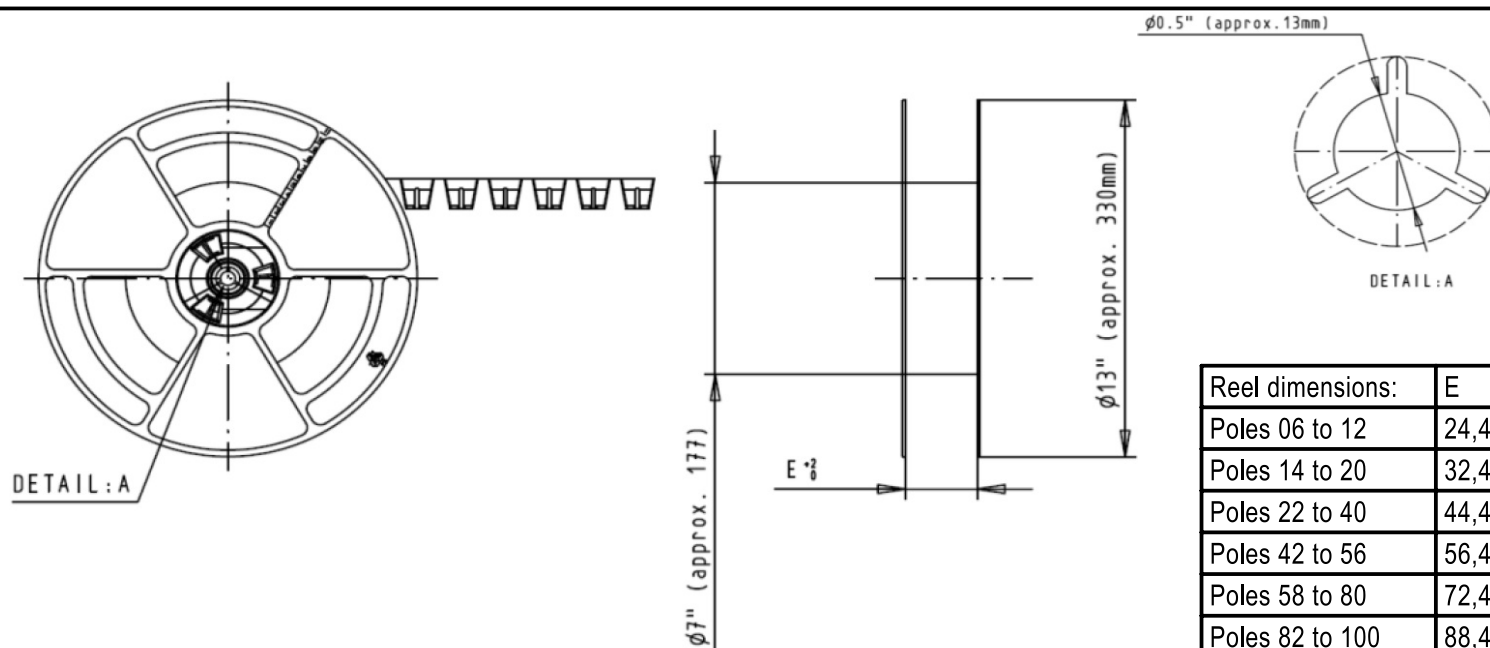
| Tape dimensions: | A             | F         | I    | K      |
|------------------|---------------|-----------|------|--------|
| poles 06 to 12   | 24,0+0,3/-0,1 | 11,5±0,1  | -    | 2±0,1  |
| poles 14 to 20   | 32,0±0,3      | 14,2±0,1  | 28,4 | 2±0,1  |
| poles 22 to 40   | 44,0±0,3      | 20,2±0,15 | 40,4 | 2±0,15 |
| poles 42 to 56   | 56,0±0,3      | 26,2±0,15 | 52,4 | 2±0,15 |
| poles 58 to 80   | 72,0±0,3      | 34,2±0,3  | 68,4 | 2±0,2  |
| poles 82 to 100  | 88,0±0,3      | 42,2±0,3  | 84,4 | 2±0,2  |

1 NO DOUBLE SPROCKET HOLES FOR 06, 08, 10 AND 12 POLE NUMBERS (TAPE SIZE 24)



| Packaging indices ("XXX" in part number) |                |             |
|------------------------------------------|----------------|-------------|
| Index                                    | Packaging unit | Packaging   |
| 000                                      | 560            | Tape & reel |
| 333                                      | 1              | Tape        |

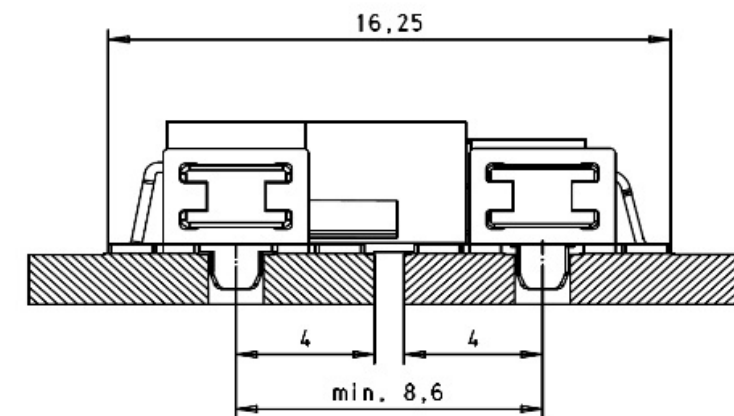
## REEL DIMENSIONS



| Reel dimensions: | E    |
|------------------|------|
| Poles 06 to 12   | 24,4 |
| Poles 14 to 20   | 32,4 |
| Poles 22 to 40   | 44,4 |
| Poles 42 to 56   | 56,4 |
| Poles 58 to 80   | 72,4 |
| Poles 82 to 100  | 88,4 |

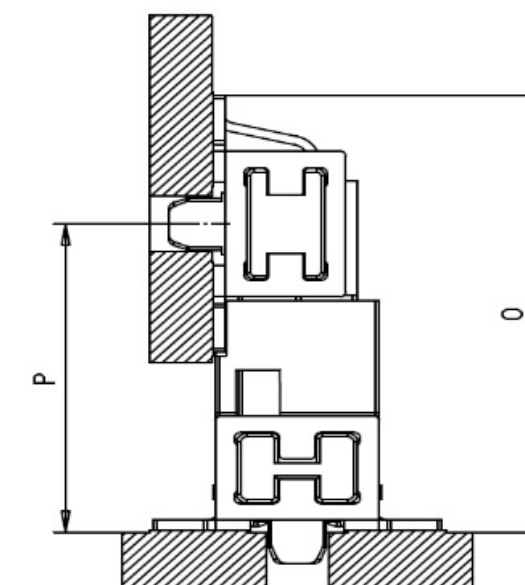
## APPLICATION INFORMATION

angled male



angled female

angled female



straight male

|      |        |       |
|------|--------|-------|
| 3,25 | 10,25  | 14,08 |
| 1,75 | 8,75   | 12,58 |
| X    | P min. | 0     |



All Dimensions in mm  
Original Size DIN A3

Scale  
1:1

Free size tol.

Ref.

Sub.



All rights reserved  
Department EC PD - CN

Created by  
ZHUANGJ

Inspected by  
LUOK

Standardisation  
HOFFMANN

Date  
2018-05-21

State  
Final Release

Title  
har-flex female angled

Doc-Key / ECM-Nr.  
100578092/UGD/000/C  
500000135280

HARTING Electronics GmbH  
D-32339 Espelkamp

Type  
DS

Number  
15152200301

Rev.  
C

Page  
2/2

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

## HARTING:

[15250162601000](#) [15250402601000](#) [15250682601000](#) [15250122601000](#) [15250202601000](#) [15250062601000](#)  
[15250262601000](#) [15250322601000](#) [15250502601000](#) [15250802601000](#) [15251002601000](#)



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

**Телефон:** 8 (812) 309 58 32 (многоканальный)

**Факс:** 8 (812) 320-02-42

**Электронная почта:** [org@eplast1.ru](mailto:org@eplast1.ru)

**Адрес:** 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.