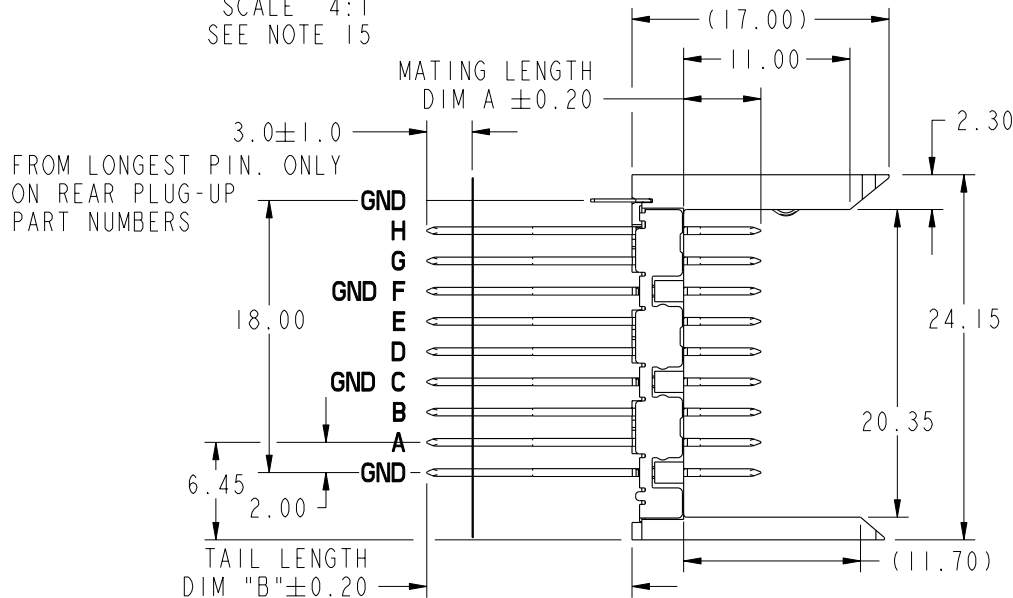




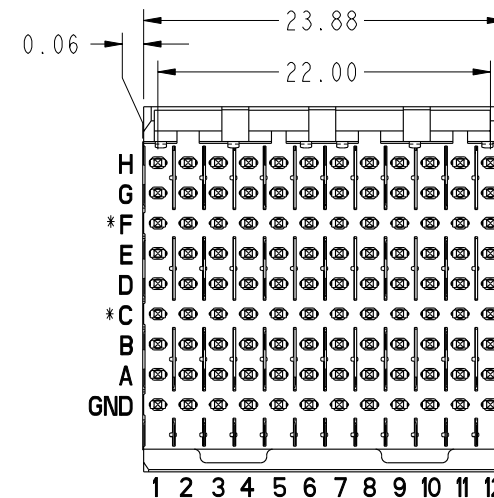
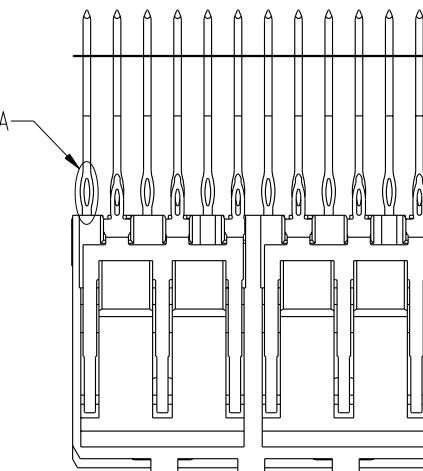
PRODUCT NUMBER	PLATING PERFORMANCE LEVEL	APPLICATION	SHROUD TO USE FOR REAR PLUG-UP APPLICATIONS
74978-102ZZZ	TELCORDIA CO	STANDARD	84625-102
74978-102ZZZLF		LEAD FREE	84625-302
74978-502ZZZ	TELCORDIA UE	STANDARD	84625-302
74978-502ZZZLF		LEAD FREE	84625-502



DETAIL A
SCALE 4:1
SEE NOTE 15



SEE DETAIL A



***ROW C AND F INFORMATION**
ODD NUMBER COLUMNS WITHIN ROW C & F ARE COMMONED TO GROUND INTERNALLY WITHIN THE HOUSING. THE EVEN NUMBER COLUMNS WITHIN ROW C & F ARE NOT. FOR MAXIMUM PERFORMANCE IT IS RECOMMENDED THESE EVEN COLUMNS BE GROUND COMMONED WITHIN PCB.
SEE NOTE 14

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	product family	METRAL 2000	code
P	V06-0544	DCH	2006-06-09		0.XX ±0.13						
R	V07-0183	DCH	2007-04-20		.XXX ±.051						
S	V08-0010	HTB	2008-01-07	angles	0° ±2°	MM	scale	1:1	size	dwg no	213
T	V08-0023	LP	2008-11-23	dr	E. KROPER.	2001-01-10					
-	-	-	-	enrg	J. VOLSTORF	2001-01-10					
M	V03-1156	TAB	2003-11-03	chr	J. VOLSTORF	2001-01-10	A	74978	sheet	1 of 6	cage code
N	V05-0814	VS	2005-09-21	appd	J. VOLSTORF	2001-01-10					
sheet index	revision sheet	T	T	T	T	T	T	T	T	T	T
		1	2	3	4	5	6				



PIN CODE NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 74981 METRAL 1000 SERIES RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C&F	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS WHEN THE B
DIMENSION OF PIN 'GND' IS ONE SIZE
SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY	title	VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SPECIAL LOAD EXT.
T					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM ←→	scale	product family	METRAL 2000
				dr	E. KROPER. 2001-01-10				
				enrg	J. VOLSTORF 2001-01-10				
					chr	J. VOLSTORF 2001-01-10	A	size	dwg no
					appd	J. VOLSTORF 2001-01-10			
sheet	revision								
index	sheet								

cage code 22526

Pro/E

PDM: Rev:T

STATUS: Released Printed: May 13, 2011



PIN CODE NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 73981 OR 84688 SERIES RECEPTACLE		WHEN MATING TO A 52057 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C,D,E	GROUND ROW	ROWS:A,B,D,E	ROW C	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

* STUB PINS - NO REAR PLUG-UP

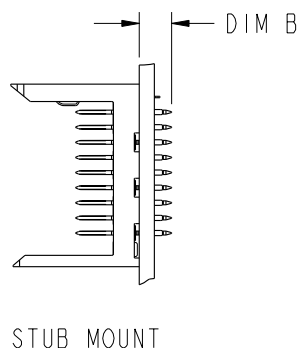
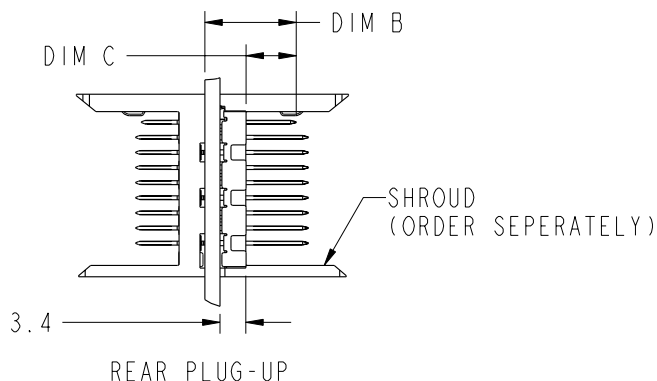
** THE GREATEST RANGE OCCURS WHEN THE B
DIMENSION OF PIN 'GND' IS ONE SIZE
SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3			projection 	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SPECIAL LOAD EXT.	
T					0.XX ±0.13					
					.XXX ±.051					
				angles	0° ±2°			MM scale 1:1	product family METRAL 2000 size A dwg no 74978 code 213 sheet 3	
				dr	E. KROPER.	2001-01-10				
				enrg	J. VOLSTORF	2001-01-10				
				chr	J. VOLSTORF	2001-01-10				
				appd	J. VOLSTORF	2001-01-10				
sheet index	revision sheet									

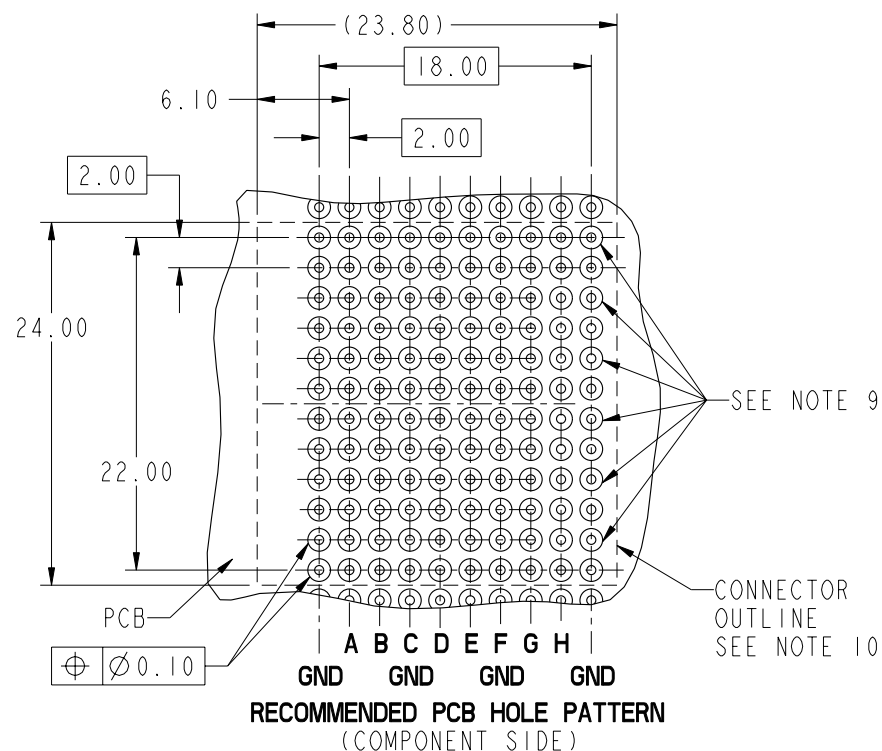


PRODUCT NUMBER
SEE SHEET 1

PRESS-FIT HOLES	OPTION 1
HOLE DIAMETER AFTER PLATING	0.65-0.80
DRILLED HOLE	0.81-0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015



SEE PRINT 58351 FOR ADDITIONAL PCB
INFORMATION.



mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY	title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SPECIAL LOAD EXT.	product family METRAL 2000
T					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM scale 1:1	A	size dwg no 74978	code 213 sheet 4
				dr	E. KROPER. 2001-01-10				
				enrg	J. VOLSTORF 2001-01-10				
				chr	J. VOLSTORF 2001-01-10	cage code 22526	3	4	B
				appd	J. VOLSTORF 2001-01-10				
sheet index	revision sheet								



A

B

SPECIAL LOAD PATTERNS		
PRODUCT #	ROW	PIN CODES
74978-X02001 SEE NOTE 16 LEAD FREE OPTION	H	01
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	
74978-X02006 *RPU SEE NOTE 16 LEAD FREE OPTION	H	48
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	
74978-X02011 SEE NOTE 16 LEAD FREE OPTION	H	02
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	01
74978-X02012 *RPU SEE NOTE 16 LEAD FREE OPTION	H	44
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	22
74978-X02013 *RPU SEE NOTE 16 LEAD FREE OPTION	H	06
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	30

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
5.50 - 6.80

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
2.95 - 3.80

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
3.30 - 4.95 FOR
METRAL 1000
(RECEPTACLE)
APPLICATIONS,
AND 3.30-4.95
FOR METRAL 4000
APPLICATIONS

1 | 2

1 | 2

SPECIAL LOAD PATTERNS		
PRODUCT #	ROW	PIN CODES
74978-X02050 SEE NOTE 16 LEAD FREE OPTION	H	02
	G	03
	F	04
	E	02
	D	03
	C	04
	B	02
	A	03
	GND	02
74978-X02051 *RPU SEE NOTE 16 LEAD FREE OPTION	H	25
	G	24
	F	12
	E	25
	D	24
	C	12
	B	25
	A	24
	GND	49
74978-X02052 *RPU SEE NOTE 16 LEAD FREE OPTION	H	06
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	01
74978-X02053 SEE NOTE 16 LEAD FREE OPTION	H	37
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	06

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
5.70 - 7.20 FOR
METRAL 1000
(RECEPTACLE)
APPLICATIONS,
AND 6.00-7.20
FOR METRAL 4000
APPLICATIONS

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
2.95 - 5.30 FOR
METRAL 1000
(RECEPTACLE)
APPLICATIONS,
AND 3.30-5.30
FOR METRAL 4000
APPLICATIONS

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
4.00 - 5.70 FOR
METRAL 1000
(RECEPTACLE)
APPLICATIONS,
AND 4.05 - 5.70
FOR METRAL 4000
APPLICATIONS

3 |

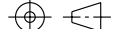
3 |

SPECIAL LOAD PATTERNS		
PRODUCT #	ROW	PIN CODES
74978-X02054 SEE NOTE 16 LEAD FREE OPTION	H	03
	G	
	F	
	E	
	D	
	C	
	B	
	A	
	GND	02

*REAR PLUG-UP PART NUMBER

A

B

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com				
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY			title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SPECIAL LOAD EXT			
T					0.XX ±0.13	projection						
					.XXX ±.051							
				angles	0° ±2°							
		dr		E. KROPER.	2001-01-10	product family				METRAL 2000	code	
		enrg		J. VOLSTORF	2001-01-10	size				dwg no	213	
		chr		J. VOLSTORF	2001-01-10	scale					sheet	
		appd		J. VOLSTORF	2001-01-10	1:1				A	74978	5
sheet index		revision sheet										

Pro/E

cage code 22526

4

PRODUCT NUMBER

SEE SHEET 1

NOTES:

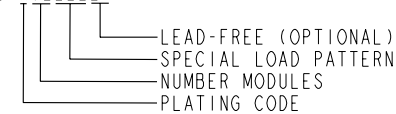
1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
3. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHOR BRONZE
GROUND SPRING MATERIAL: PHOSPHOR BRONZE
STRIPLINE SHIELD MATERIAL: PHOSPHOR BRONZE
6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS AS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
FOR MATING WITH METRAL 1000 RECEPTACLES
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
FOR MATING WITH METRAL 4000 RECEPTACLES
DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D, E, G & H
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS C & F
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D, E, G & H
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS C & F
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.

11. CURRENT RATING : 1 AMP PER PIN

12. TEMPERATURE RANGE : -55°C TO +105°C

13. P/N 74978-X02ZZZLF

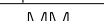


14. FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW 'C' AND 'F' CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER, THEN EACH PIN CAN CARRY 1 AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED 'C' AND 'F' ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS. THIS IS NOT TRUE FOR REAR PLUG-UP APPLICATIONS USING METRAL 2000 SHROUD AS IN THIS CASE ALL 'C' AND 'F' ROW PINS ARE COMMON TO GROUND.

15. PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.

16. FOR LEAD FREE PART NUMBERS ADD 'LF' SUFFIX.
EXAMPLE: 74978-XXXXLF

17. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com		
ltr	ecn no.	dr	date	linear	0. X ±0.3		COPY		title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SPECIAL LOAD EXT.	
T					0. XX ±0.13		projection			
					.XXX ±.051					
				angles	0° ±2°					
		dr	E. KROPER.	2001-01-10			product family		METRAL 2000	code
		enrg	J. VOLSTORF	2001-01-10			size		dwg no	213
		chr	J. VOLSTORF	2001-01-10	scale		A		74978	sheet
		appd	J. VOLSTORF	2001-01-10	1:1					6
sheet index		revision sheet								



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

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