# **Atmel ATA6824**



### **High Temperature H-bridge Motor Driver**

### **DATASHEET**

#### **Features**

- PWM and direction-controlled driving of four externally-powered NMOS transistors
- High temperature capability up to 200°C junction
- A programmable dead time Is included to avoid peak currents within the H-bridge
- Integrated charge pump to provide gate voltages for high-side drivers and to supply the gate of the external battery reverse protection NMOS
- 5V/3.3V regulator and current limitation function
- Reset derived from 5V/3.3V regulator output voltage
- A programmable window watchdog
- Battery overvoltage protection and battery undervoltage management
- Overtemperature warning and protection (shutdown)
- High voltage serial interface for communication
- QFN32/TPQFP package

### **Description**

The Atmel<sup>®</sup> ATA6824C is designed for DC motor control application in automotive high temperature environment like in mechatronic assemblies in the vicinity of the hot engine, e.g. turbo charger. With a maximum junction temperature of 200°C, Atmel ATA6824C is suitable for applications with an ambient temperature up to 150°C.

The IC includes 4 driver stages to control 4 external power MOSFETs. An external microcontroller provides the direction signal and the PWM frequency. In PWM operation, the high-side switches are permanently on while the low-side switches are activated by the PWM frequency. Atmel ATA6824C contains a voltage regulator to supply the microcontroller; via the input pin VMODE the output voltage can be set to 5V or 3.3V respectively.

The on-chip window watchdog timer provides a pin-programmable time window. The watchdog is internally trimmed to an accuracy of 10%. For communication a high voltage serial interface with a maximum data range of 20kBaud is integrated.

<span id="page-1-0"></span>**Figure 1. Block Diagram** 





# **1. Pin Configuration**

#### **Figure 1-1. Pinning QFN32/TPQFP32**





#### **Table 1-1. Pin Description**







#### **Table 1-1. Pin Description (Continued)**

### **2. General Statement and Conventions**

- **•** Parameter values given without tolerances are indicative only and not to be tested in production
- Parameters given with tolerances but without a parameter number in the first column of parameter table are "guaranteed by design" (mainly covered by measurement of other specified parameters). These parameters are not to be tested in production. The tolerances are given if the knowledge of the parameter tolerances is important for the application
- **•** The lowest power supply voltage is named GND
- All voltage specifications are referred to GND if not otherwise stated
- Sinking current means that the current is flowing into the pin (value is positive)
- Sourcing current means that the current is flowing out of the pin (value is negative)

### **2.1 Related Documents**

- Qualification of integrated circuits according to Atmel<sup>®</sup> HNO procedure based on AEC-Q100
- AEC-Q100-004 and JESD78 (Latch-up)
- **ESD STM 5.1-1998**
- CEI 801-2 (only for information regarding ESD requirements of the PCB)



## **3. Application**

### **3.1 General Remark**

This chapter describes the principal application for which the Atmel® ATA6824C was designed. Because Atmel cannot be considered to understand fully all aspects of the system, application and environment, no warranties of fitness for a particular purpose are given.

| <b>Component</b>  | <b>Function</b>                            | <b>Value</b>             | <b>Tolerance</b> |
|-------------------|--|--------------------------|------------------|
| C <sub>VINT</sub> | Blocking capacitor at VINT                 | 220nF, 10V, X7R          | 50%              |
| $C_{VCC}$         | Blocking capacitor at VCC                  | 2.2µF, 10V, X7R          | 50%              |
| $C_{CC}$          | Cross conduction time definition capacitor | Typical 680pF, 100V, COG |                  |
| $R_{CC}$          | Cross conduction time definition resistor  | Typical 10k $\Omega$     |                  |
| $C_{\text{VG}}$   | Blocking capacitor at VG                   | Typical 470nF, 25V, X7R  | 50%              |
| $C_{CP}$          | Charge pump capacitor                      | Typical 220nF, 25V, X7R  |                  |
| $C_{VRES}$        | Reservoir capacitor                        | Typical 470nF, 25V, X7R  |                  |
| $R_{RWD}$         | Watchdog time definition resistor          | Typical 51k $\Omega$     |                  |
| C <sub>SIO</sub>  | Filter capacitor for SIO                   | Typical 220pF, 100V      |                  |

**Table 3-1. Typical External Components (See also [Figure 1 on page 2\)](#page-1-0)**

### **4. Functional Description**

### **4.1 Power Supply Unit with Supervisor Functions**

#### **4.1.1 Power Supply**

The IC is supplied by a reverse-protected battery voltage. To prevent it from destruction, proper external protection circuitry has to be added. It is recommended to use at least a capacitor combination of storage and HF caps behind the reverse protection circuitry and closed to the VBAT pin of the IC (see [Figure 1 on page 2](#page-1-0)).

An internal low-power and low drop regulator  $(V_{\text{INT}})$ , stabilized by an external blocking capacitor, provides the necessary lowvoltage supply for all internal blocks except the digital IO pins. This voltage is also needed in the wake-up process. The lowpower band gap reference is trimmed and is used for the bigger VCC regulator, too. All internal blocks are supplied by the internal regulator.

Note: The internal supply voltage  $V_{\text{INT}}$  must not be used for any other supply purpose!

Nothing inside the IC except the logic interface to the microcontroller is supplied by the 5V/3.3V VCC regulator.

A power-good comparator checks the output voltage of the  $V_{\text{INT}}$  regulator and keeps the whole chip in reset as long as the voltage is too low.

There is a high-voltage switch which brings out the battery voltage to the pin VBATSW for measurement purposes. This switch is switched ON for VCC = HIGH and stays ON in case of a watchdog reset. The signal can be used to switch on external voltage regulators, etc.



#### **4.1.2 Voltage Supervisor**

This block is intended to protect the IC and the external power MOS transistors against overvoltage on battery level and to manage undervoltage on it.

Function: in case of both overvoltage alarm (V<sub>THOV</sub>) and of undervoltage alarm (V<sub>THUV</sub>) the external NMOS motor bridge transistors will be switched off. The failure state will be flagged via DG2. No other actions will be carried out. The voltage supervision block is connected to VBAT and filtered by a first-order low pass with a corner frequency of typical 15kHz.

#### **4.1.3 Temperature Supervisor**

There is a temperature sensor integrated on-chip to prevent the IC from overheating due to a failure in the external circuitry and to protect the external NMOSFET transistors.

In case of detected overtemperature (180°C), the diagnostic pin DG3 will be switched to *"*H" to signalize overtemperature warning to the microcontroller. It should undertake actions to reduce the power dissipation in the IC. In case of detected overtemperature (200 $^{\circ}$ C), the V<sub>CC</sub> regulator and all drivers including the serial interface will be switched OFF immediately and /RESET will go LOW.

Both temperature thresholds are correlated. The absolute tolerance is ±15K and there is a built-in hysteresis of about 10K to avoid fast oscillations. After cooling down below the 170°C threshold; the IC will go into Active mode.

The occurrence of overtemperature shutdown is latched in DG3. DG3 stays on high until first WD trigger.

### **4.2 5V/3.3V VCC Regulator**

The 5V/3.3V regulator is fully integrated on-chip. It requires only a 2.2µF ceramic capacitor for stability and has 100mA current capability. Using the VMODE pin, the output voltage can be selected to either 5V or 3.3V. Switching of the output voltage during operation is not intended to be supported. The VMODE pin must be hard-wired to either VINT for 5V or to GND for 3.3V. The logic HIGH level of the microcontroller interface will be adapted to the VCC regulator voltage.

The output voltage accuracy is in general <  $\pm 3\%$ ; in the 5V mode with  $V_{VBAT}$  < 9V it is limited to < 5%.

To prevent destruction of the IC, the current delivered by the regulator is limited to maximum 100mA to 350mA. The delivered voltage will break down and a reset may occur.

Please note that this regulator is the main heat source on the chip. The maximum output current at maximum battery voltage and high ambient temperature can only guaranteed if the IC is mounted on an efficient heat sink.

A power-good comparator checks the output voltage of the VCC regulator and keeps the external microcontroller in reset as long as the voltage is too low.

#### **Figure 4-1. Voltage Dependence and Timing of VCC Controlled RESET**





**Figure 4-2. Correlation between VCC Output Voltage and Reset Threshold** 



The voltage difference between the regulator output voltage and the upper reset threshold voltage is bigger than 75mV (VMODE = HIGH) and bigger than 50mV (VMODE = LOW).

### **4.3 Reset and Watchdog Management**

The timing basis of the watchdog is provided by the trimmed internal oscillator. Its period  $T_{\text{osc}}$  is adjustable via the external resistor  $R_{WD}$ .

The watchdog expects a triggering signal (a rising edge) from the microcontroller at the WD input within a period time window of T<sub>WD</sub>.







#### **4.3.1 Timing Sequence**

For example, with an external resistor R<sub>WD</sub> = 33kΩ ±1% we get the following typical parameters of the watchdog.

 $T<sub>OSC</sub>$  = 12.32µs, t<sub>1</sub> = 12.1ms, t<sub>2</sub> = 9.61ms, T<sub>WD</sub> = 16.88ms ±10%

The times  $t_{res}$  = 70ms and  $t_d$  = 70ms are fixed values with a tolerance of 10%.

After ramp-up of the battery voltage (power-on reset), the  $V_{CC}$  regulator is switched on. The reset output, /RESET, stays low for the time t<sub>res</sub>, then switches to high. For an initial lead time  $t_d$  (for setups in the controller) the watchdog waits for a rising edge on WD to start its normal window watchdog sequence. If no rising edge is detected, the watchdog will reset the microcontroller for  $t_{res}$  and wait  $t_{d}$  for the rising edge on WD.

Times  $t_1$  (close window) and  $t_2$  (open window) form the window watchdog sequence. To avoid receiving a reset from the watchdog, the triggering signal from the microcontroller must hit the timeframe of  $t_2$  = 9.61ms. The trigger event will restart the watchdog sequence.

#### <span id="page-7-0"></span>Figure 4-4. T<sub>WD</sub> versus R<sub>WD</sub>



If triggering fails, /RESET will be pulled to ground for a shortened reset time of typically 2ms. The watchdog start sequence is similar to the power-on reset.

The internal oscillator is trimmed to a tolerance of  $\leq \pm 10\%$ . This means that  $t_1$  and  $t_2$  can also vary by  $\pm 10\%$ . The following calculation shows the worst case calculation of the watchdog period  $T_{wd}$  which the microcontroller has to provide.

 $t_{1min}$  = 0.90  $\times$   $t_1$  = 10.87ms,  $t_{1max}$  = 1.10  $\times$   $t_1$  = 13.28ms

 $t_{2min}$  = 0.90  $\times$   $t_2$  = 8.65ms,  $t_{2max}$  = 1.10  $\times$   $t_2$  = 10.57ms

 $T_{wdmax} = t_{1min} + t_{2min} = 10.87ms + 8.65ms = 19.52ms$ 

 $T_{\text{wdmin}} = t_{1\text{max}} = 13.28 \text{ms}$ 

 $T_{wd}$  = 16.42ms ±3.15ms (±19.1%)

[Figure 4-4 on page 8](#page-7-0) shows the typical watchdog period  $T_{WD}$  depending on the value of the external resistor R<sub>OSC</sub>.

A reset will be active for  $V_{CC}$  <  $V_{HRESS}$ ; the level  $V_{HRESS}$  is realized with a hysteresis (HYS<sub>RESth</sub>).



### **4.4 High Voltage Serial Interface**

A bi-directional bus interface is implemented for data transfer between hostcontroller and the local microcontroller (SIO).

The transceiver consists of a low side driver (1.2V at 40mA) with slew rate control, wave shaping, current limitation, and a high-voltage comparator followed by a debouncing unit in the receiver.

#### **4.4.1 Transmit Mode**

During transmission, the data at the pin TX will be transferred to the bus driver to generate a bus signal on pin SIO. The pin TX has a pull-down resistor included.

To minimize the electromagnetic emission of the bus line, the bus driver has an integrated slew rate control and wave-shaping unit. In transmit mode, transmission will be interrupted in case of overheating at the SIO driver.

#### **4.4.2 Reset Mode**

In case of an active reset shown at pin /RESET the pin SIO is switched to low, independent of the temperature. The maximum current is limited to  $I_{SIOLIMRESET}$ .

<span id="page-8-0"></span>



The recessive BUS level is generated from the integrated 30kΩ pull-up resistor in series with an active diode. This diode prevents the reverse current of VBUS during differential voltage between VSUP and BUS ( $V_{BUS}$  >  $V_{SUP}$ ).



### **4.5 Control Inputs DIR and PWM**

### **4.5.1 Pin DIR**

Logical input to control the direction of the external motor to be controlled by the IC. An internal pull-down resistor is included.

#### **4.5.2 Pin PWM**

Logical input for PWM information delivered by external microcontroller. Duty cycle and frequency at this pin are passed through to the H-bridge. An internal pull-down resistor is included.

| <b>Control Inputs</b> |     | <b>Driver Stage for External Power MOS</b> |      |            | <b>Comments</b> |            |                         |
|-----------------------|-----|--|------|------------|-----------------|------------|-------------------------|
| ΟN                    | DIR | <b>PWM</b>                                 | H1   |            | Η2              | L2         |                         |
|                       |     |  | OFF  | OFF        | OFF             | OFF        | DG1, DG2 fault or RESET |
|                       |     | <b>PWM</b>                                 | ON   | <b>OFF</b> | /PWM            | <b>PWM</b> | Motor PWM forward       |
|                       |     | <b>PWM</b>                                 | /PWM | <b>PWM</b> | ΟN              | OFF        | Motor PWM reverse       |

<span id="page-9-0"></span>**Table 4-1. Status of the IC Depending on Control Inputs and Detected Failures**

The internal signal ON is high when

- At least one valid WD trigger has been accepted
- Neither short circuit nor PBAT undervoltage detected
- $V_{BAT}$  is inside the specified range (V<sub>THUV</sub>  $\leq$  V<sub>VBAT</sub>  $\leq$  V<sub>THOV</sub>)
- **•** The charge pump has reached its minimum voltage
- The device temperature is not above shutdown threshold

In case of a short circuit, the appropriate transistor is switched off after a blanking time of  $t_{\text{SC}}$ . In order to avoid cross current through the bridge, a cross conduction timer is implemented. Its time constant is programmable by means of an RC combination.





Note: X represents: don't care – no effect) PBAT\_UV: Undervoltage PBAT pin SC: Short circuit drain source monitoring VBAT\_UV: Undervoltage of VBAT pin VBAT\_OV: Overvoltage of VBAT pin CPOK: Charge pump OK OT: Overtemperature warning

– Status of the diagnostic outputs depends on device status



### **4.6 VG Regulator**

The VG regulator is used to generate the gate voltage for the low-side driver. Its output voltage will be used as one input for the charge pump, which generates the gate voltage for the high-side driver. The purpose of the regulator is to limit the gate voltage for the external power MOS transistors to 12V. It needs a ceramic capacitor of 470nF for stability. The output voltage is reduced if the supply voltage at VBAT falls below 12V.

### **4.7 Charge Pump**

The integrated charge pump is needed to supply the gates of the external power MOS transistors. It needs a shuffle capacitor of 220nF and a reservoir capacitor of 470nF. Without load, the output voltage on the reservoir capacitor is  $V_{VBAT}$  plus VG. The charge pump is clocked with a dedicated internal oscillator of 100KHz. The charge pump is designed to reach a good EMC level. The charge pump will be switched off for  $V_{VBAT}$  >  $V_{THOV}$ .

#### **4.8 Thermal Shutdown**

There is a thermal shutdown block implemented. With rising junction temperature, a first warning level will be reached at 180°C. At this point the IC stays fully functional and a warning will be sent to the microcontroller. At junction temperature 200°C the drivers for H1, H2, L1, L2, SIO and the VCC regulator will be switched off and a reset occurs.

#### **4.9 H-bridge Driver**

The IC includes two push-pull drivers for control of two external power NMOS used as high-side drivers and two push-pull drivers for control of two external power NMOS used as low-side drivers. The drivers are able to be used with standard and logic-level power NMOS.

The drivers for the high-side control use the charge pump voltage to supply the gates with a voltage of VG above the battery voltage level. The low-side drivers are supplied by VG directly. It is possible to control the external load (motor) in the forward and reverse direction (see [Table 4-1 on page 10](#page-9-0)). The duty cycle of the PMW controls the speed. A duty cycle of 100% is possible in both directions.

#### <span id="page-10-0"></span>**4.9.1 Cross Conduction Time**

To prevent high peak currents in the H-bridge, a non-overlapping phase for switching the external power NMOS is realized. An external RC combination defines the cross conduction time in the following way:

 $t_{CC}$  (μs) = 0.41  $\times$  R<sub>CC</sub> (kΩ)  $\times$  C<sub>CC</sub> (nF) (tolerance: ±5% ±0.15μs)

The RC combination is charged to 5V and the switching level of the internal comparator is 67% of the start level.

The resistor R<sub>CC</sub> must be greater than 5kΩ and should be as close as possible to 10kΩ, the C<sub>CC</sub> value has to be ≤ 5nF. Use of COG capacitor material is recommended.

The time measurement is triggered by the PWM or DIR signal crossing the 50% level.



<span id="page-11-0"></span>



The delays  $t_{HxLH}$  and  $t_{LxLH}$  include the cross conduction time  $t_{CC}$ .

#### **4.10 Short Circuit Detection**

To detect a short in H-bridge circuitry, internal comparators detect the voltage difference between source and drain of the external power NMOS. If the transistors are switched ON and the source-drain voltage difference is higher than the value  $V_{SC}$ (4V with tolerances) the diagnosis pin DG1 will be set to 'H' and the drivers will be switched off. All gate driver outputs (Hx and Lx) will be set to 'L'. Releasing the gate driver outputs will set DG1 back to 'L'. With the next transition on the pin PWM, the corresponding drivers, depending on the DIR pin, will be switched on again.

There is a PBAT supervision block implemented to detect the possible voltage drop on PBAT during a short circuit. If the voltage at PBAT falls under  $V_{PBAT~OK}$  the drivers will be switched off and DG1 will be set to "H". It will be cleared as soon as the PBAT undervoltage condition disappears.

The detection of drain source voltage exceedances is activated after the short circuit blanking time  $t_{SC}$ , the short circuit detection of PBAT failures operates immediately.



## **5. Absolute Maximum Ratings**

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.



Notes: 1. May be additionally limited by external thermal resistance

2.  $x = 1.2$ 

3.  $t < 0.5s$ 

4. Load dump of t < 0.5s tolerated

## **6. Thermal Resistance**



## **7. Operating Range**

The operating conditions define the limits for functional operation and parametric characteristics of the device. Functionality outside these limits is not implied unless otherwise stated explicitly.



- Note: 1. Full functionality
	- 2. H-bridge drivers are switched off (undervoltage detection)
	- 3. H-bridge drivers are switched off, 5V/3.3V regulator with reduced parameters, RESET works correctly
	- 4. H-bridge drivers are switched off, 5V regulator not working, RESET not correct
	- 5. H-bridge drivers are switched off

### **8. Noise and Surge Immunity**



Notes: 1. Test pulse 5:  $V_{\text{vbmax}} = 40V$ 

2. Exception: 1kV at pin 8 (SIO)



## **9. Electrical Characteristics**

All parameters given are valid for  $V_{THUV} \leq V_{VBAT} \leq V_{THOV}$  and for  $-40^{\circ}C \leq \vartheta$  ambient  $\leq 150^{\circ}C$  unless stated otherwise.



\* Type: A = 100% tested, B = 100% correlation tested, C = Characterized on samples, D = Design parameter

- 2. The use of X7R material is recommended
- 3. For higher values, stability at zero load is not guaranteed
- 4. Tested during qualification only
- 5. Value depends on  $T_{100}$ ; function tested with digital test pattern
- 6. Tested during characterization only
- 7. Supplied by charge pump
- 8. See section ["Cross Conduction Time"](#page-10-0)
- 9. Voltage between source-drain of external switching transistors in active case
- 10. The short-circuit message will never be generated for switch-on time  $< t_{sc}$
- 11. See [Figure 4-5 on page 9](#page-8-0) "Definition of Bus Timing Parameters"



All parameters given are valid for  $V_{THUV} \leq V_{VBAT} \leq V_{THOV}$  and for  $-40^{\circ}C \leq \vartheta$  ambient  $\leq 150^{\circ}C$  unless stated otherwise.



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All parameters given are valid for  $V_{THUV} \leq V_{VBAT} \leq V_{THOV}$  and for  $-40^{\circ}C \leq \vartheta$  ambient  $\leq 150^{\circ}C$  unless stated otherwise.



\* Type: A = 100% tested, B = 100% correlation tested, C = Characterized on samples, D = Design parameter

- Notes: 1. DIR, PWM = high
	- 2. The use of X7R material is recommended
	- 3. For higher values, stability at zero load is not guaranteed
	- 4. Tested during qualification only
	- 5. Value depends on  $T_{100}$ ; function tested with digital test pattern
	- 6. Tested during characterization only
	- 7. Supplied by charge pump
	- 8. See section "Cross Conduction Time"
	- 9. Voltage between source-drain of external switching transistors in active case
	- 10. The short-circuit message will never be generated for switch-on time  $< t_{\rm sc}$
	- 11. See Figure 4-5 on page 9 "Definition of Bus Timing Parameters"

All parameters given are valid for  $V_{THUV} \leq V_{VBAT} \leq V_{THOV}$  and for –40°C  $\leq \vartheta$  ambient  $\leq$  150°C unless stated otherwise.



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- 11. See Figure 4-5 on page 9 "Definition of Bus Timing Parameters"

## **10. Errata**

### **10.1 Faulty Pulse at DG1**

A faulty pulse of approximately 100ns appears at pin 16 (DG1) – signalizing short circuit condition – under following circumstances:

General condition: PWM = HIGH

and

detected undervoltage of VBAT (signalized at pin 15 = DG2)

or

detected overvoltage of VBAT (signalized at pin 15 = DG2)

or

detected undervoltage of the charge pump (signalized at pin 15 = DG2)

or

overtemperature shutdown

### **10.2 Problem Fix/Workaround**

Set software to ignore the faulty pulse.



# **11. Ordering Information**



# **12. Package Information**



Issue: 1; 28.11.05 Drawing-No.: 6.543-5124.01-4





specifications according to DIN









# **13. Revision History**

Please note that the following page numbers referred to in this section refer to the specific revision mentioned, not to this document.







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Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits,General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### **Как с нами связаться**

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