

# CHM-14 COB Arrays White LED





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## **Features:**

- High lumen output and efficacy typical
  - Over 3,050 lm, 121 LPW @ 3000K, 25°C
  - Over 3,500 lm, 138 LPW @ 5000K, 25°C
- Complete CCT range 2700K, 3000K, 3500K, 4000K, 5000K and 6500K
- 80 or 90 CRI min. up to 95 min. with high R9 in warm white
- 2-step and 3-step MacAdam Ellipse color binning accuracy
- Excellent optical emission uniformity and color over angle consistency
- Exceptional long term color stability
- Superior thermal conductivity for uniform heat spreading
- Environmentally friendly: RoHS and REACh compliant



# **Applications**

- Spotlights/Track Lights
- Downlights
- Shop Lighting
- Hospitality Lighting

- Architectural and Specialty
- Street Lighting
- Parking Lot and Area Lighting
- Tunnel Lighting







# **Technology Overview**

Luminus XNova™ Chip-on-Board (COB) LED series offers a complete lighting class solution designed for high performance illumination applications. The selection covers a wide lumen range from less than 400lm to over 10,000lm, all major color temperatures and can deliver color rendering greater than 97 at 2700K and 3000K and R9 equal to 95. These breakthroughs allow illumination engineers and designers to develop lighting solutions with maximum efficacy, brightness and overall quality.

#### Reliability

Designed from the ground up, the XNova™ COB LED is one of the most reliable light sources in the world today. Having passed a rigorous suite of environmental and mechanical stress tests, including mechanical shock, vibration, temperature cycling and humidity. Only then are the devices qualified for use in a wide range of lighting application including some of the most demanding commercial applications. Delivered with fully qualified LM80 test data and TM21 lifetime results that certify lumen maintenance at 35,000 hours or more, XNova™ COB LEDs are ready for the toughest challenges.

### **UL Recognized Compliance**

XNova COB arrays are tested in accordance with ANSI/UL 8750 to ensure safe operation for their intended applications.

### **REACh & RoHS Compliance**

All LED products manufactured by Luminus are REACh and RoHS compliant and free of hazardous materials, including lead and mercury.

# Understanding XNova™ COB LED Test Specifications

Every XNova™ LED is fully tested to ensure it meets the high quality standards customers have come to expect from Luminus′ products.

#### **Traceability**

Each XNova COB LED is marked with a 2D bar code that contains a unique serial number. With this serial number, Luminus has the ability to provide customers with actual test data measurements for a specific LED. In addition, the 2D bar code is linked to manufacturing date codes that enables traceability of production processes and materials.

#### **Testing Temperature**

XNova<sup>™</sup> COB products are measured at temperatures typical for the LED operating in the fixture. Each device is tested at 85°C junction temperature eliminating the need to scale data sheet specifications to real world situations.

#### **Chromaticity Bin Range**

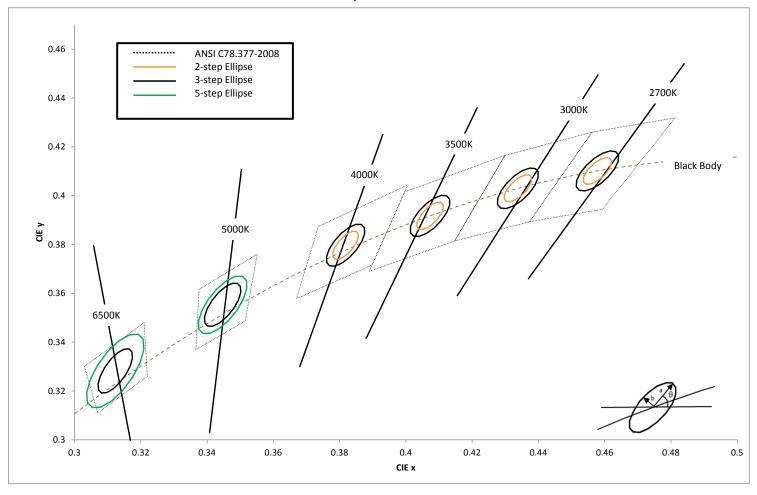
Chromaticity binning delivers color consistency for every order. Standard products are delivered with a 3-step MacAdam ellipse. This ensures color performance matching in the application. For the most demanding application, Luminus is one of only a few companies that can provide a 2-step ellipse bin. These tightly controlled, small distribution bins provide customers predictable, repeatable colors.





# **Chromaticity Bin Structure**

Chromaticity Bins: 1931 CIE Curve



## **CHM-14 White Chromaticity Bins**

The following tables describe the ANSI bin center points, the orientation angle for the MacAdam ellipse ( $\theta$ °), and the maximum radii for the ellipses. The ANSI Bin is provided for reference.

	Cente	enter Point Angle		2-step Bin		3-step Bin		5-step Bin	
ССТ	CIEx	CIEy	θ (°)	a	b	a	b	a	b
2700K	0.4578	0.4101	53.7	0.0054	0.0028	0.0081	0.0042	0.0135	0.007
3000K	0.4338	0.403	53.2	0.00556	0.00272	0.00834	0.00408	0.0139	0.0068
3500K	0.4073	0.3917	54	0.00618	0.00276	0.00927	0.00414	0.01545	0.0069
4000K	0.3818	0.3797	53.7	0.00626	0.00268	0.00939	0.00402	0.01565	0.0067
5000K	0.3447	0.3553	59.6	0.00548	0.00236	0.00822	0.00354	0.0137	0.0059
6500K	0.3123	0.3282	58.57	0.00446	0.0019	0.00669	0.00285	0.01115	0.00475

\*Note: Luminus maintains a +/- 0.005 tolerance on chromaticity (CIEx and CIEy) measurements.





# **Product Ordering and Shipping Part Number Nomenclature**

All CHM-14 products are packaged and labeled with part numbers as outlined in the table on page 5 and 6. For flux bins, Luminus may choose to supply a higher flux bin than the part number ordered of that is the best available solution. If only the specific flux bin is required please specify. Also, Luminus will include any smaller chromaticity bin that is contained in the larger bin as part of the ordered part. When shipped, each package will contain only a single flux and chromaticity bin. The part number designation is as follows:

			<b></b>				
CHM -	— 14	– NN –	– <b>XX</b> –	- 36 -	– QQPP –	- FG —	W
<b>Product Family</b>	Light Emitting Surface Diameter		Color Render- ing Index (CRI)			Flux Bin	Chromaticity Bin

CHM-14

Product Family	Light Emitting Surface Diameter	Color Temperature	Color Render- ing Index (CRI)	Voltage (typical)	Package Configurator	Flux Bin	Chromaticity Bin
CHM: Chip on Board, High Density, Multi- die	13.5: LES Diameter (mm)	Color See Note 1 below	CRI	Volts	See Note 2	Lumens	See page 5 and 6 for bins

Note 1: NN nomenclature corresponds to the following:

27 = 2700K

30 = 3000K

35 = 3500K

40 = 4000K

50 = 5000K

65 = 6500K

Note 2: AA00 is a standard-package configurator
AC00 is an alternative substrate size

#### **Color Temperature, CRI and R9 Values**

Color Temperatures	XX Value	CRI	R9
4000K, 5000K, 6500K	70	>70	-
2700K, 3000K, 3500K, 4000K, 5000K, 6500K	80	>80	>0
2700K, 3000K, 3500K, 4000K, 5000K	90	>90	>50
2700K, 3000K			>90
3500K	95	>95	>80
4000K, 5000K			>75

Note: Luminus part numbers may be accompanied by prefixes or suffixes. The most common is the "Rev01" suffix indicating a part is fully released and carries a full warranty. These additional characters may appear on shipping labels, packing slips and invoices. In all cases the basic part number described above will always be included.







## **CHM-14 Part Numbers (AA00)**

The following tables describe products with typical flux and minimum flux measured at 720mA and specified at Tj = 85°C. The values at 25°C are calculated and shown for reference only. Luminus may choose to ship a smaller chromaticity bin in an order for a larger.

	Outpu (Ir		Reference	Color Rendering Index	Ordering Part Number		
ССТ	Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)	CRI (min.)	3-step MacAdam Ellipse	2-step MacAdam Ellipse	
	2,655	2,520	2,920	80	CHM-14-27-80-36-AA00-F2-3	CHM-14-27-80-36-AA00-F2-2	
2700K	2,070	1,965	2,280	90	CHM-14-27-90-36-AA00-F2-3	CHM-14-27-90-36-AA00-F2-2	
	1,950 1,850		2,145	95	CHM-14-27-95-36-AA00-F2-3	CHM-14-27-95-36-AA00-F2-2	
	2,800	2,660	3,080	80	CHM-14-30-80-36-AA00-F2-3	CHM-14-30-80-36-AA00-F2-2	
3000K	2,385	2,265	2,625	90	CHM-14-30-90-36-AA00-F2-3	CHM-14-30-90-36-AA00-F2-2	
	2,205	2,095	2,430	95	CHM-14-30-95-36-AA00-F2-3	CHM-14-30-95-36-AA00-F2-2	
	2,900	2,755	3,190	80	CHM-14-35-80-36-AA00-F2-3	CHM-14-35-80-36-AA00-F2-2	
3500K	2,470	2,345	2,715	90	CHM-14-35-90-36-AA00-F2-3	CHM-14-35-90-36-AA00-F2-2	
	2,280	2,170	2,515	95	CHM-14-35-95-36-AA00-F2-3	CHM-14-35-95-36-AA00-F2-2	
	3,000	2,850	3,300	80	CHM-14-40-80-36-AA00-F2-3	CHM-14-40-80-36-AA00-F2-2	
4000K	2,550	2,430	2,810	90	CHM-14-40-90-36-AA00-F2-3	CHM-14-40-90-36-AA00-F2-2	
	2,365	2,245	2,600	95	CHM-14-40-95-36-AA00-F2-3	CHM-14-40-95-36-AA00-F2-2	

		ut Flux m)	Reference	Color Rendering Index	Part	Number
ССТ	Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)	CRI (min.)	5-step MacAdam Ellipse	3-step MacAdam Ellipse
5000K	3,070	2,920	3,380	80	CHM-14-50-80-36-AA00-F2-5	CHM-14-50-80-36-AA00-F2-3
6500K	3,060	2,905	3,365	80	CHM-14-65-80-36-AA00-F2-5	CHM-14-65-80-36-AA00-F2-3

\*Note: Luminus maintains a +/- 6% tolerance on flux measurements.

Luminus maintains a +/- 2% tolerance on CRI measurements.







## **CHM-14 Part Numbers (AC00)**

The following tables describe products with typical flux and minimum flux measured at 720mA and specified at 85°C. The values at 25°C are calculated and shown for reference only. All product is measured and specified at 85°C junction temperature. Luminus may choose to ship a smaller chromaticity bin in an order for a larger.

	Outpu (Ir		Reference	Color Rendering Index	Ordering Part Number		
ССТ	Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)	CRI (min.)	3-step MacAdam Ellipse	2-step MacAdam Ellipse	
	2,655	2,520	2,920	80	CHM-14-27-80-36-AC00-F2-3	CHM-14-27-80-36-AC00-F2-2	
2700K	2,070	1,965	2,280	90	CHM-14-27-90-36-AC00-F2-3	CHM-14-27-90-36-AC00-F2-2	
	1,950 1,850		2,145	95	CHM-14-27-95-36-AC00-F2-3	CHM-14-27-95-36-AC00-F2-2	
	2,800	2,660	3,080	80	CHM-14-30-80-36-AC00-F2-3	CHM-14-30-80-36-AC00-F2-2	
3000K	2,385	2,265	2,625	90	CHM-14-30-90-36-AC00-F2-3	CHM-14-30-90-36-AC00-F2-2	
	2,205	2,095	2,430	95	CHM-14-30-95-36-AC00-F2-3	CHM-14-30-95-36-AC00-F2-2	
	2,900	2,755	3,190	80	CHM-14-35-80-36-AC00-F2-3	CHM-14-35-80-36-AC00-F2-2	
3500K	2,470	2,345	2,715	90	CHM-14-35-90-36-AC00-F2-3	CHM-14-35-90-36-AC00-F2-2	
	2.150	2.005	2.465	70	CLIM 14 40 70 26 AC00 F2 2	CUM 14 40 70 26 AC00 F2 2	
	3,150	2,995	3,465	70	CHM-14-40-70-36-AC00-F2-3	CHM-14-40-70-36-AC00-F2-2	
4000K	3,000	2,850	3,300	80	CHM-14-40-80-36-AC00-F2-3	CHM-14-40-80-36-AC00-F2-2	
	2,550	2,430	2,810	90	CHM-14-40-90-36-AC00-F2-3	CHM-14-40-90-36-AC00-F2-2	
	2,365	2,245	2,600	95	CHM-14-40-95-36-AC00-F2-3	CHM-14-40-95-36-AC00-F2-2	

	Output Flux (lm)				· I Ketere		Reference	Color Rendering Index	Part	Number
ССТ	Typ. (85°C)	Min. (85°C)	Typ. (calculated) (25°C)	CRI (min.)	5-step MacAdam Ellipse	3-step MacAdam Ellipse				
E000K	3,225 3,064 3,550 70		70	CHM-14-50-70-36-AC00-F2-5	CHM-14-50-70-36-AC00-F2-3					
5000K	3,070	2,920	3,380	80	CHM-14-50-80-36-AC00-F2-5	CHM-14-50-80-36-AC00-F2-3				
	2 210	2.050	2.520	70	CUM 44 CE 70 3C ACO0 FO E	CUM 14 CF 70 2C ACO2 F2 2				
6500K	3,210	3,050	3,530	70	CHM-14-65-70-36-AC00-F2-5	CHM-14-65-70-36-AC00-F2-3				
030010	3,060	2,905	3,365	80	CHM-14-65-80-36-AC00-F2-5	CHM-14-65-80-36-AC00-F2-3				

\*Note: Luminus maintains a +/- 6% tolerance on flux measurements.

Luminus maintains a +/- 2% tolerance on CRI measurements.





## CHM-14 Operating Characteristics<sup>1</sup>

#### **Optical and Electrical Characteristics**

Parameter	Symbol	Minimum	Typical	Maximum	Unit
Forward Current <sup>2</sup>	l <sub>f</sub>		720	1,090	mA
Forward Voltage <sup>3</sup>	$V_{f}$	33.5	35	37.5	V
Power			25.2	40.8	W
Operating Case Temperature <sup>4</sup>	T <sub>c</sub>			105	°C
Light Emitting Surface Diameter	LES		13.5		mm
Thermal Resistance (junction-to-case)	$\Theta_{jc}$	0.45			°C/W
Junction Temperature	T <sub>j</sub>			140	°C
Viewing Angle			120		Degree

Note 1: Ratings are based on operation at a constant junction temperature of  $T_i = 85$  °C.

Note 2: To prevent damage refer to operating conditions and derating curves for appropriate maximum operating conditions

Note 3: Voltage is rated at typical forward current. For voltage at higher drive current, refer to performance graphs.

Note 4: CHM-14 COB LEDs are designed for operation up to an absolute maximum forward drive current as specified above. Refer to the current vs. case temperature derating curves for further information.

 $Note \ 5: \quad \textit{Caution must be taken not to stare at the light emitted from these LEDs. } \textit{Under special circumstances, the high intensity could damage the eye.}$ 

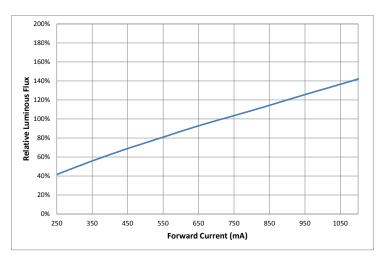


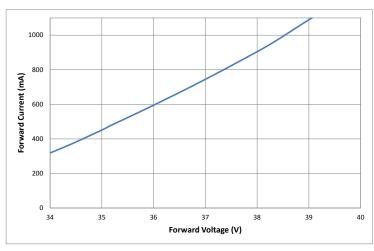


# **CHM-14 Optical & Electrical Characteristics**

## Relative Output Flux vs. Forward Current @ 85°C

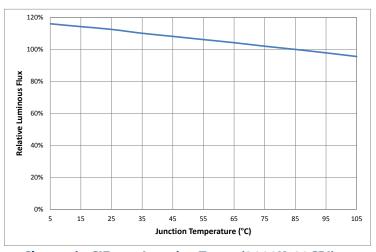
## Forward Current vs. Forward Voltage @ 85°C

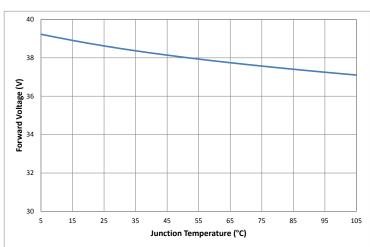




## **Relative Output Flux vs. Junction Temperature**

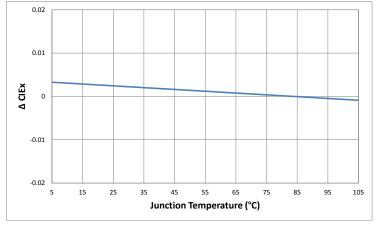
## Change in Voltage vs. Junction Temperature

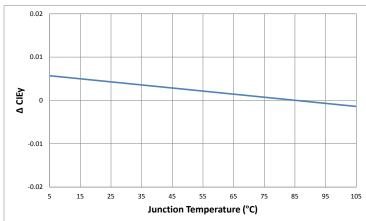




#### Change in CIEx vs. Junction Temp. (3000K, 80CRI)

Change in CIEy vs. Junction Temp. (3000K, 80CRI)



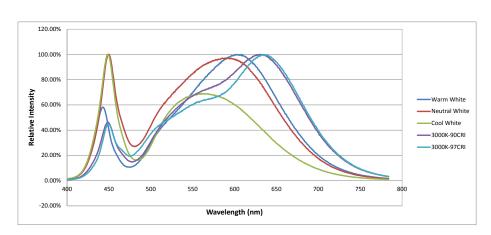




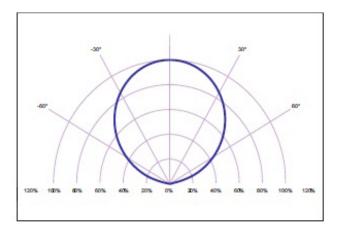


# **CHM-14 Optical & Electrical Characteristics**

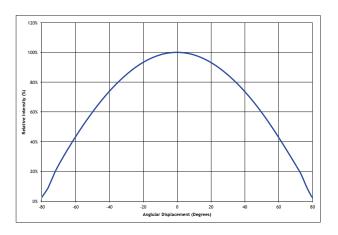
# **Typical Spectrum**



## **Typical Polar Radiation Pattern**

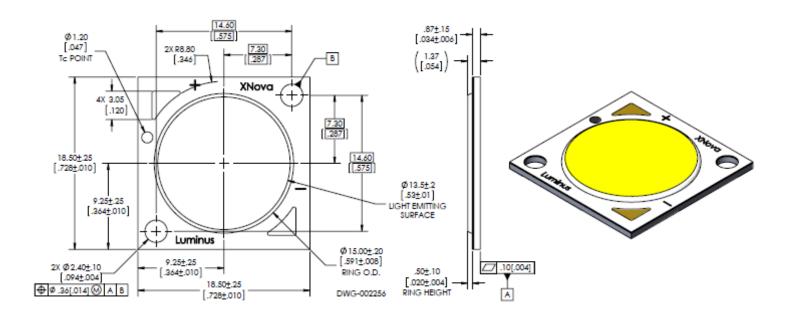


## **Typical Angular Radiation Pattern**

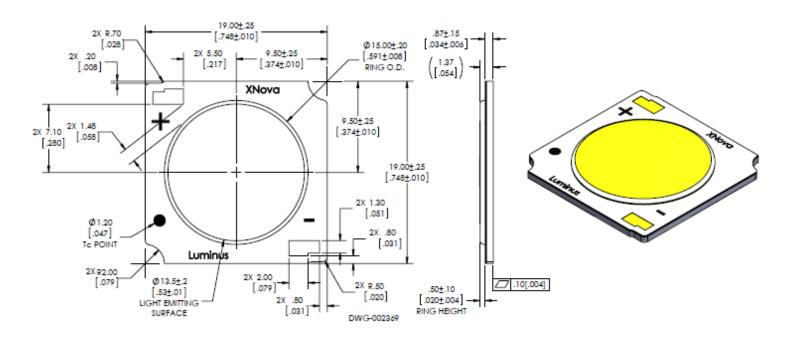




# **Mechanical Dimensions (AA00)**

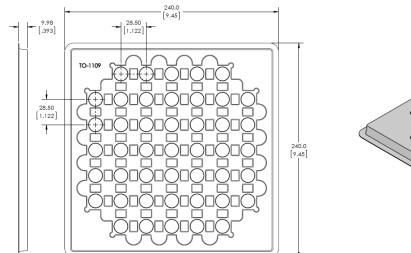


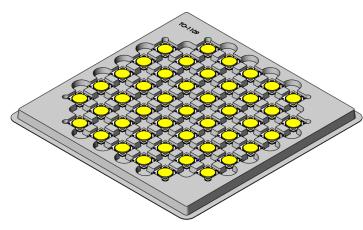
# **Mechanical Dimensions (AC00)**





# **Shipping Container**





Each bag is boxed for easier storage/stacking

Trays are sealed in an anti-static bag

5 trays are stacked together with one tray as a cover





- Customer
   Part Number
- Lot ID
- Quantity







# **Handling Notes for XNova COBs**

XNova products are designed for robust performance in general lighting application. However, care must be taken when handling and assembling the LEDs into their fixtures. To avoid damaging XNova COBs please follow these guide lines.

The following is an overview of the application notes detailing some of the practices to follow when working with these devices. More detailed information is available on the Luminus web site at www.luminus.com.

#### **General Handling**

Devices are made to be lifted or carried with tweezers on two adjacent corners opposite the contact pads. At no time should the devices be handled by or should anything come in contact with the light emitting surface (LES) area. This area includes the yellow colored circular area and the ring surrounding it. There are electrical connections under the LES which if damaged will cause the device to fail.

In addition, the ring frame itself should not be used for moving, lifting or carrying the device. Also do not attach any optics or mechanical holders to the ring as it is not capable to handle the mechanical stress.

#### **Static Electricity**

XNova COBs are electronic devices which can be damaged by electrostatic discharge (ESD). Please use appropriate measures to assure the devices do not experience ESD during their handling and or storage. ESD protection guidelines should be used at all times when working with XNova COBs.

Storage: XNova products are delivered in ESD shielded bags and should be stored in these bags until used.

Assembly: Individuals handling XNova COBs during assembly should be trained in ESD protection practices. Assemblers should maintain constant conductive contact with a path to ground by means of a wrist strap, ankle straps, mat or other ESD protection system.

Transporting: When transporting the devices from one assembly area to another, ESD shielded carts and carriers should be used.

#### **Electrical Contact**

XNova COBs are designed with contact pads on their top surface. These pads are clearly marked with + and – polarity. Wires can be soldered to the contact pads for electrical connections or other solderless connector products are available.

If wires are being soldered to the COB product, we recommend attaching these wires prior to mounting the devices to a heat sink. Please contact Luminus for specific recommendations on how to solder wires if not familiar with the standard practice. Luminus can also offer design recommendations for jigs to allow easily soldering multiple products in rapid succession.

#### **Chemical Compatibility**

The resin material used to form the LES can getter hydrocarbons from the surrounding environment. As a results, certain chemical compounds are not recommended for use with the XNova products. Use of these compounds can cause damage to the light output of the device and may permanently damage the device. Please refer to www.luminus.com for a list of the compounds not recommended for use with the XNova COB products.

#### Thermal Interface Material (TIM)

Proper thermal management is critical for successful operation of any LED system. Excess operating temperature can reduce the light output of the device. And excessive heating can cause permanent damage to the device. Proper TIM material is a crucial component for effective heat transfer away from the LED during normal operation. Please refer to www.luminus.com for specific recommendations for TIM solutions.

#### **XNova COB Specifications**

Changes to specifications can happen with out prior notice. The currently released data sheet will always be posted to the Luminus web site. Please refer to www.luminus. com for more information.





Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

#### Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов:
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001:
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



#### Как с нами связаться

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