8-Bit µP Compatible A/D Converters

Check for Samples: ADC0801, ADC0802, ADC0803, ADC0804, ADC0805

FEATURES

- **Compatible with 8080 µP derivatives – no interfacing logic needed – access time 135 ns**
- **Easy interface to all microprocessors, or operates "stand alone"**
- **Differential analog voltage inputs**
- **Logic inputs and outputs meet both MOS and TTL voltage level specifications**
- **Works with 2.5V (LM336) voltage reference**
- **On-chip clock generator**
- **0V to 5V analog input voltage range with single 5V supply**
- **No zero adjust required**
- **0.3" standard width 20-pin DIP package**
- **20-pin molded chip carrier or small outline package**
- **Operates ratiometrically or with 5 V_{DC}, 2.5 V_{DC}, or analog span adjusted voltage reference**

KEY SPECIFICATIONS

- **Resolution: 8 Bits**
- **Total error: ±1/4 LSB, ±1/2 LSB and ±1 LSB**
- **Conversion Time: 100 µs**

DESCRIPTION

The ADC0801, ADC0802, ADC0803, ADC0804 and ADC0805 are CMOS 8-bit successive approximation A/D converters that use a differential potentiometric ladder — similar to the 256R products. These converters are designed to allow operation with the NSC800 and INS8080A derivative control bus with TRI-STATE output latches directly driving the data bus. These A/Ds appear like memory locations or I/O ports to the microprocessor and no interfacing logic is needed.

Differential analog voltage inputs allow increasing the common-mode rejection and offsetting the analog zero input voltage value. In addition, the voltage reference input can be adjusted to allow encoding any smaller analog voltage span to the full 8 bits of resolution.

CONNECTION DIAGRAM

ADC080X
Dual-In-Line and Small Outline (SO) Packages
See Ordering Information

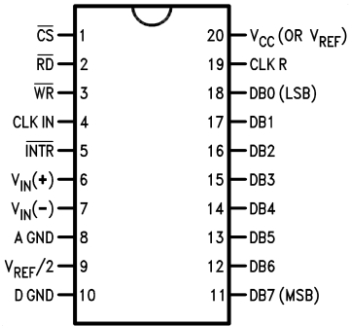

Table 1. ORDERING INFORMATION

TEMP RANGE		0°C TO 70°C	0°C to 70°C	−40°C TO +85°C
ERROR	±1/4 Bit Adjusted			ADC0801LCN
	±1/2 Bit Unadjusted	ADC0802LCWM		ADC0802LCN
	±1/2 Bit Adjusted			ADC0803LCN
	±1Bit Unadjusted	ADC0804LCWM	ADC0804LCN	ADC0805LCN/ADC0804LCJ
PACKAGE OUTLINE		M20B — Small Outline	N20A — Molded DIP	
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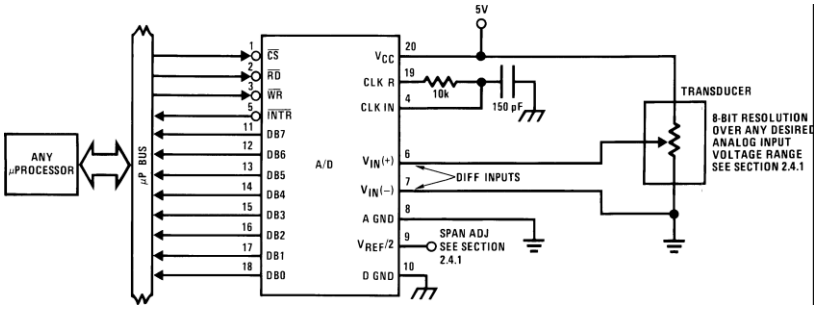
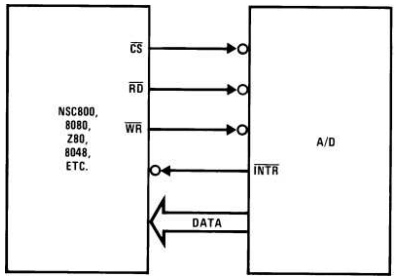
These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

TYPICAL APPLICATIONS



8080 Interface



ERROR SPECIFICATION (Includes Full-Scale, Zero Error, and Non-Linearity)			
PART NUMBER	**FULL-SCALE ADJUSTED**	**$V_{REF}/2$ = 2.500 V_{DC} (No Adjustments)**	**$V_{REF}/2$ = No Connection (No Adjustments)**
ADC0801	±1⁄4 LSB		
ADC0802		±1⁄2 LSB	
ADC0803	±1⁄2 LSB		
ADC0804		±1 LSB	
ADC0805			±1 LSB

ABSOLUTE MAXIMUM RATINGS

If Military/Aerospace specified devices are required, contact the National Semiconductor Sales Office/Distributors for availability and specifications.

		VALUE	UNIT
Supply voltage (V_{CC})(1)		6.5	V
Voltage	Logic control inputs	–0.3 to +18	V
	At other input and outputs	–0.3 to (V_{CC} +0.3)	V
Lead Temperature (Soldering, 10 seconds)	Dual-In-Line Package (plastic	260	°C
	Dual-In-Line Package (ceramic)	300	°C
	Surface Mount Package Vapor Phase (60 seconds)	215	°C
	Infrared (15 seconds)	220	°C
Storage Temperature Range		–65 to +150	°C
Package Dissipation at T_A = 25°C		875	mW
ESD Susceptibility(2)		800	V

(1) A zener diode exists, internally, from V_{CC} to GND and has a typical breakdown voltage of 7 V_{DC}.
(2) Human body model, 100 pF discharged through a 1.5 kΩ resistor.

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OPERATING RATINGS (1)(2)

over operating free-air temperature range (unless otherwise noted)

Temperature Range	$T_{MIN} \le T_A \le T_{MAX}$
ADC0804LCJ	$-40°C \le T_A \le +85°C$
ADC0801/02/03/05LCN	$-40°C \le T_A \le +85°C$
ADC0804LCN	$0°C \le T_A \le +70°C$
ADC0802/04LCWM	$0°C \le T_A \le +70°C$
Range of V_{CC}	4.5 V_{DC} to 6.3 V_{DC}

(1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. DC and AC electrical specifications do not apply when operating the device beyond its specified operating conditions.
(2) All voltages are measured with respect to GND, unless otherwise specified. The separate A GND point should always be wired to the D GND.

ELECTRICAL CHARACTERISTICS

The following specifications apply for V_{CC} = 5 V_{DC}, $T_{MIN} \le T_A \le T_{MAX}$ and f_{CLK} = 640 kHz (unless otherwise specified).

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
ADC0801: Total Adjusted Error(1)	With Full-Scale Adj. (See Full-Scale)			±1/4	LSB
ADC0802: Total Unadjusted Error(1)	V_{REF}/2=2.500 V_{DC}			±1/2	LSB
ADC0803: Total Adjusted Error(1)	With Full-Scale Adj.(See Full-Scale)			±1/2	LSB
ADC0804: Total Unadjusted Error (1)	V_{REF}/2=2.500 VDC			±1	LSB
ADC0805: Total Unadjusted Error (1)	V_{REF}/2-No Connection			±1	LSB
V_{REF}/2 Input Resistance (Pin 9)	ADC0801/02/03/05	2.5	8		kΩ
	ADC0804 (2)	0.75	1.1		
Analog Input Voltage Range	V(+) or V(–)(3)	GND–0.05		V_{CC}+0.05	V_{DC}
DC Common-Mode Error	Over Analog Input Voltage Range		±1/16	±1/8	LSB
Power Supply Sensitivity	V_{CC}=5 V_{DC} ±10% Over Allowed V_{IN}(+) and V_{IN}(–) Voltage Range(3)		±1/16	±1/8	LSB

(1) None of these A/Ds requires a zero adjust (see Zero Error). To obtain zero code at other analog input voltages see Errors and Reference Voltage Adjustments and Figure 51.
(2) The V_{REF}/2 pin is the center point of a two-resistor divider connected from V_{CC} to ground. In all versions of the ADC0801, ADC0802, ADC0803, and ADC0805, and in the ADC0804LCJ, each resistor is typically 16 kΩ. In all versions of the ADC0804 except the ADC0804LCJ, each resistor is typically 2.2 kΩ.
(3) For $V_{IN}(-) \ge$ VIN(+) the digital output code will be 0000 0000. Two on-chip diodes are tied to each analog input (see block diagram) which will forward conduct for analog input voltages one diode drop below ground or one diode drop greater than the V_{CC} supply. Be careful, during testing at low V_{CC} levels (4.5V), as high level analog inputs (5V) can cause this input diode to conduct–especially at elevated temperatures, and cause errors for analog inputs near full-scale. The spec allows 50 mV forward bias of either diode. This means that as long as the analog V_{IN} does not exceed the supply voltage by more than 50 mV, the output code will be correct. To achieve an absolute 0 V_{DC} to 5 V_{DC} input voltage range will therefore require a minimum supply voltage of 4.950 V_{DC} over temperature variations, initial tolerance and loading.

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AC ELECTRICAL CHARACTERISTICS

The following specifications apply for V_{CC}=5 V_{DC} and $T_{MIN} \le T_A \le T_{MAX}$ (unless otherwise specified)

PARAMETER		CONDITIONS	MIN	TYP	MAX	UNITS
T_C	Conversion Time	f_{CLK} = 640 kHz (1)	103		114	µs
		See (2)(1)	66		73	1/fCLK
f_{CLK}	Clock Frequency	V_{CC} = 5V (2)	100	640	1460	kHz
	Clock Duty Cycle		40%		60%	
CR	Conversion Rate in Free-Running Mode	INTR tied to $\overline{WR}$ with $\overline{CS}$ = 0 VDC, f_{CLK} = 640 kHz	8770		9708	conv/s
$t_{W(\overline{WR})L}$	Width of $\overline{WR}$ Input (Start Pulse Width)	$\overline{CS}$ = 0 VDC (3)	100			ns
tACC	Access Time (Delay from Falling Edge of RD to Output Data Valid)	C_L = 100 pF		135	200	ns
t1H, t0H	TRI-STATE Control (Delay from Rising Edge of $\overline{RD}$ to Hi-Z State)	C_L = 10 pF, R_L = 10k (See TRI-STATE TEST CIRCUITS AND WAVEFORMS)		125	200	ns
t_{WI}, t_{RI}	Delay from Falling Edge of $\overline{WR}$ or $\overline{RD}$ to Reset of $\overline{INTR}$			300	450	ns
C_{IN}	Input Capacitance of Logic Control Inputs			5	7.5	pF
C_{OUT}	TRI-STATE Output Capacitance (Data Buffers)			5	7.5	pF
CONTROL INPUTS [Note: CLK IN (Pin 4) is the input of a Schmitt trigger circuit and is therefore specified separately]						
V_{IN} (1)	Logical “1” Input Voltage (Except Pin 4 CLK IN)	V_{CC} = 5.25 VDC	2		15	V_{DC}
V_{IN} (0)	Logical “0” Input Voltage (Except Pin 4 CLK IN)	V_{CC} = 4.75 VDC			0.8	V_{DC}
I_{IN} (1)	Logical “1” Input Current (All Inputs)	V_{IN} = 5 VDC		0.005	1	μA_{DC}
I_{IN} (0)	Logical “0” Input Current (All Inputs)	V_{IN} = 0 VDC	–1	–0.005		μA_{DC}
CLOCK IN AND CLOCK R						
V_T+	CLK IN (Pin 4) Positive Going Threshold Voltage		2.7	3.1	3.5	V_{DC}
V_T−	CLK IN (Pin 4) Negative Going Threshold Voltage		1.5	1.8	2.1	V_{DC}
V_H	CLK IN (Pin 4) Hysteresis (V_T+)–(V_T−)		0.6	1.3	2	V_{DC}
V_{OUT} (0)	Logical “0” CLK R Output Voltage	I_O = 360 µA, V_{CC} = 4.75 VDC			0.4	V_{DC}
V_{OUT} (1)	Logical “1” CLK R Output Voltage	I_O = −360 µA, V_{CC} = 4.75 VDC	2.4			V_{DC}
DATA OUTPUTS AND $\overline{INTR}$						
V_{OUT} (0)	Logical “0” Output Voltage					
	Data Outputs	I_{OUT} = 1.6 mA, V_{CC} = 4.75 V_{DC}			0.4	V_{DC}
	$\overline{INTR}$ Output	I_{OUT} = 1.0 mA, V_{CC} = 4.75 V_{DC}			0.4	V_{DC}
V_{OUT} (1)	Logical “1” Output Voltage	I_O = −360 µA, V_{CC} = 4.75 V_{DC}	2.4			V_{DC}
		I_O = −10 µA, V_{CC} = 4.75 V_{DC}	4.5			V_{DC}
I_{OUT}	TRI-STATE Disabled Output Leakage (All Data Buffers)	V_{OUT} = 0 VDC	–3			μA_{DC}
		V_{OUT} = 5 VDC			3	μA_{DC}
I_{SOURCE}		V_{OUT} Short to GND, T_A = 2 5°C	4.5	6		mA_{DC}
I_{SINK}		V_{OUT} Short to V_{CC}, T_A = 25°C	9	16		mA_{DC}
POWER SUPPLY						
I_{CC}	Supply Current (Includes Ladder Current)	f_{CLK} = 640 kHz, $V_{REF}/2$ = NC, T_A = 25°C and $\overline{CS}$ = 5 V				
	ADC0801/02/03/04LCJ/05			1.1	1.8	mA
	ADC0804LCN/LCWM			1.9	2.5	mA

(1) Accuracy is specified at f_{CLK} = 640 kHz. At higher clock frequencies accuracy can degrade. For lower clock frequencies, the duty cycle limits can be extended so long as the minimum clock high time interval or minimum clock low time interval is no less than 275 ns.
(2) With an asynchronous start pulse, up to 8 clock periods may be required before the internal clock phases are proper to start the conversion process. The start request is internally latched, see Figure 48 and FUNCTIONAL DESCRIPTION.
(3) The $\overline{CS}$ input is assumed to bracket the $\overline{WR}$ strobe input and therefore timing is dependent on the $\overline{WR}$ pulse width. An arbitrarily wide pulse width will hold the converter in a reset mode and the start of conversion is initiated by the low to high transition of the $\overline{WR}$ pulse (see TIMING DIAGRAMS).

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TYPICAL CHARACTERISTICS

Logic Input Threshold Voltage vs Supply Voltage

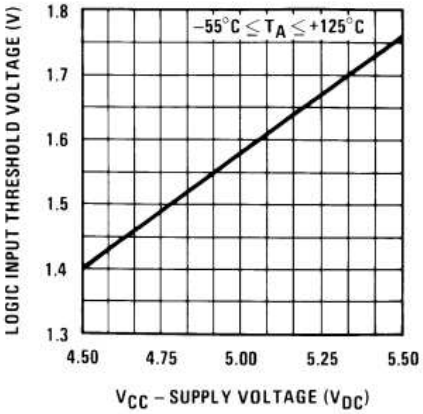

Figure 1.

Delay From Falling Edge of $\overline{RD}$ to Output Data Valid vs Load Capacitance

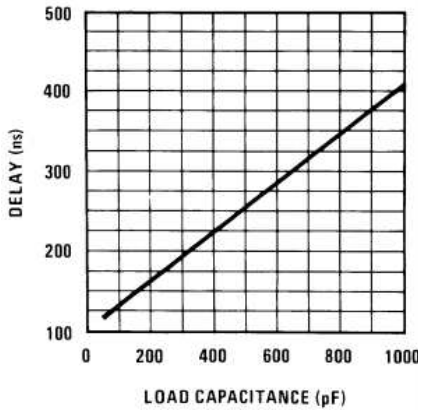

Figure 2.

CLK IN Schmitt Trip Levels vs Supply Voltage

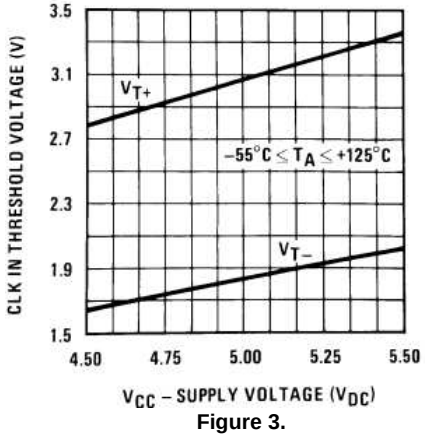

Figure 3.

f_{CLK} vs Clock Capacitor

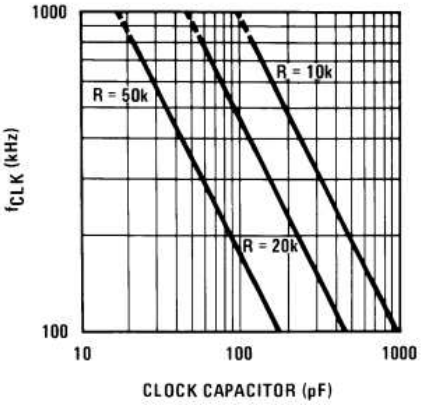

Figure 4.

Full-Scale Error vs Conversion Time

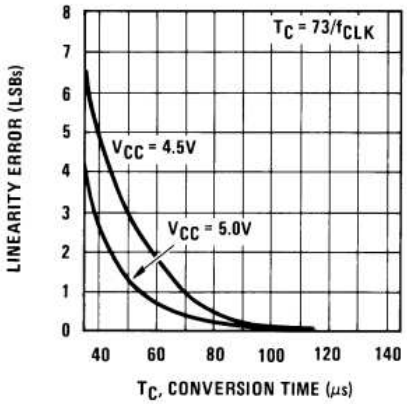

Figure 5.

Effect of Unadjusted Offset Error $V_{REF}/2$ Voltage

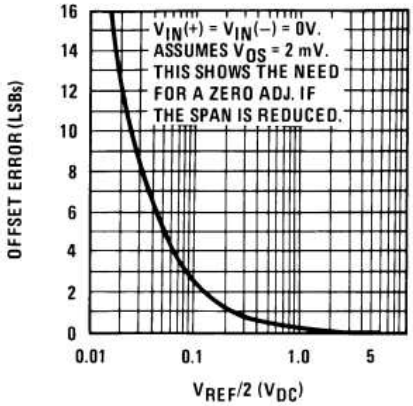

Figure 6.

TYPICAL CHARACTERISTICS (continued)

Output Current Temperature

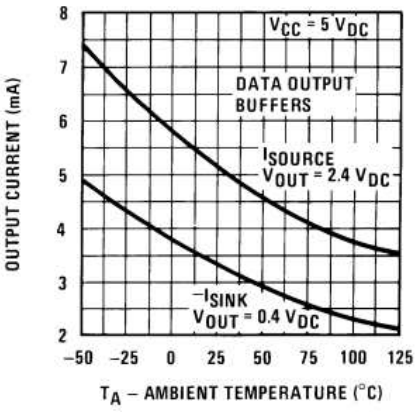

Figure 7.

Power Supply Current vs Temperature(1)

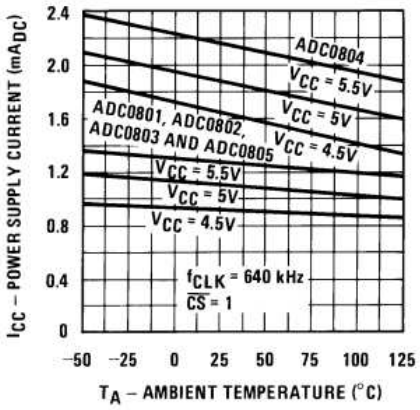

Figure 8.

Linearity Error at Low $V_{REF}/2$ Voltages

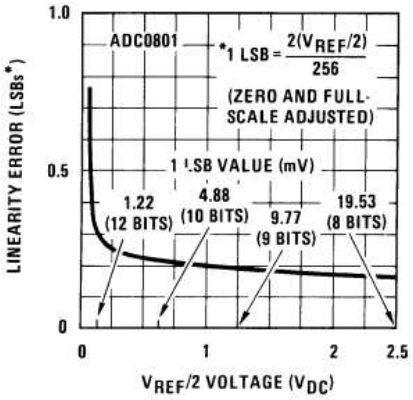

Figure 9.

(1) The $V_{REF}/2$ pin is the center point of a two-resistor divider connected from V_{CC} to ground. In all versions of the ADC0801, ADC0802, ADC0803, and ADC0805, and in the ADC0804LCJ, each resistor is typically 16 kΩ. In all versions of the ADC0804 except the ADC0804LCJ, each resistor is typically 2.2 kΩ.

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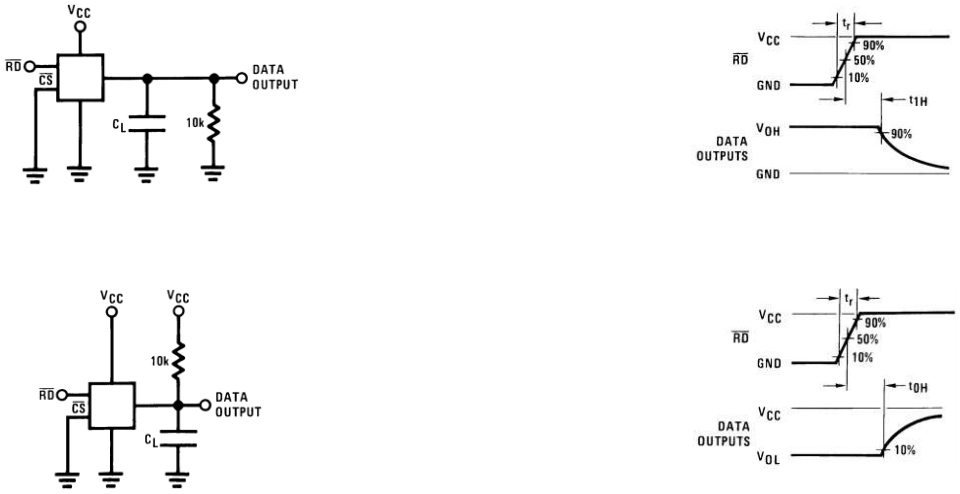
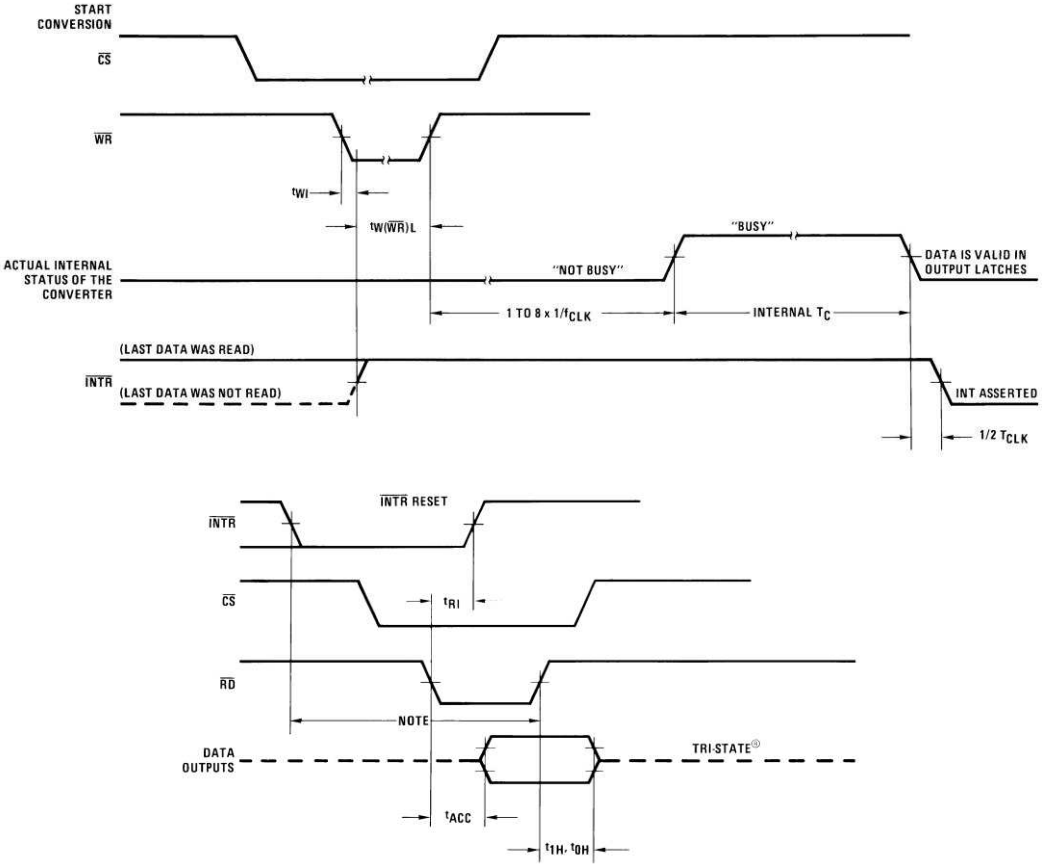
TRI-STATE TEST CIRCUITS AND WAVEFORMS



TIMING DIAGRAMS

All timing is measured from the 50% voltage points



Note: Read strobe must occur 8 clock periods ($8/f_{CLK}$) after assertion of interrupt to specify reset of $\overline{INTR}$.

Figure 10. Ouatput Enable and Reset with $\overline{INTR}$

TYPICAL APPLICATIONS

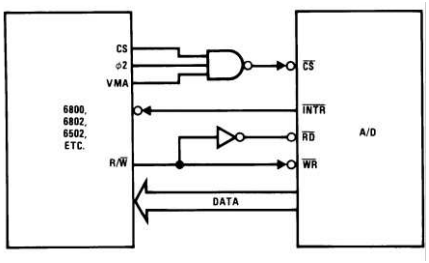
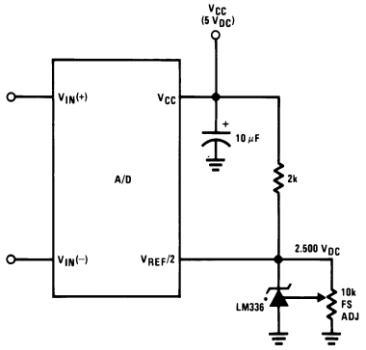
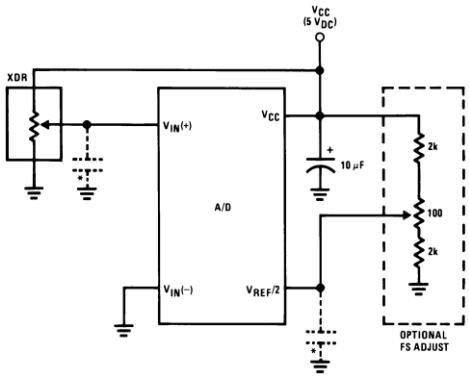


Figure 11. 6800 Interface



*For low power, see also LM385–2.5

Figure 12. Absolute with a 2.500V Reference



Note: before using caps at V_{IN} or $V_{REF}/2$, see section Input Bypass Capacitors.

Figure 13. Ratiometeric with Full-Scale Adjust

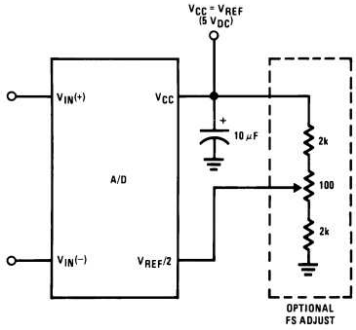


Figure 14. Absolute with a 5V Reference

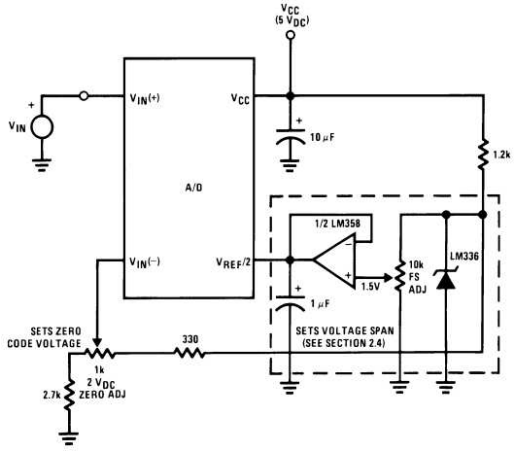


Figure 15. Zero-Shift and Span Adjust: 2V ≤ V_{IN} ≤ 5V

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TYPICAL APPLICATIONS (continued)

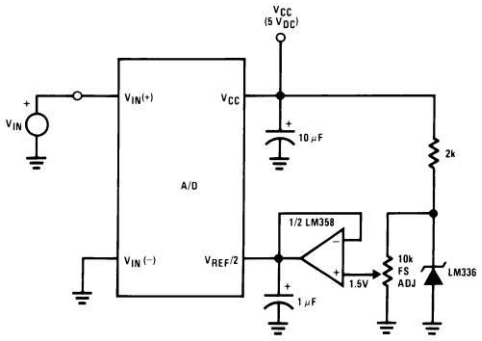
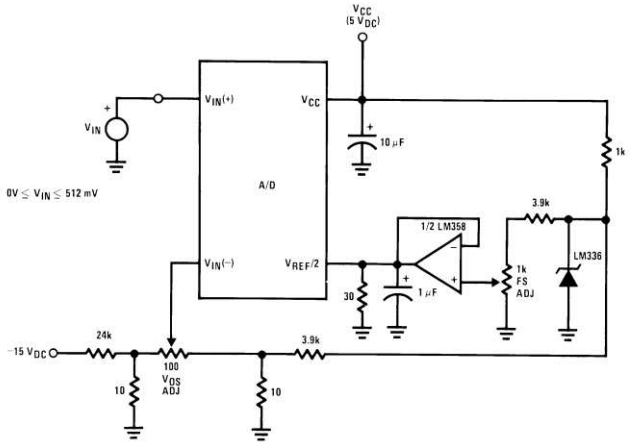
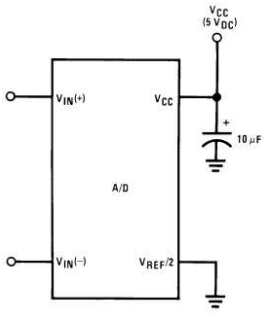


Figure 16. Span Adjust: 0V ≤ V_{IN} ≤ 3V



$V_{REF}/2$ = 256 mV

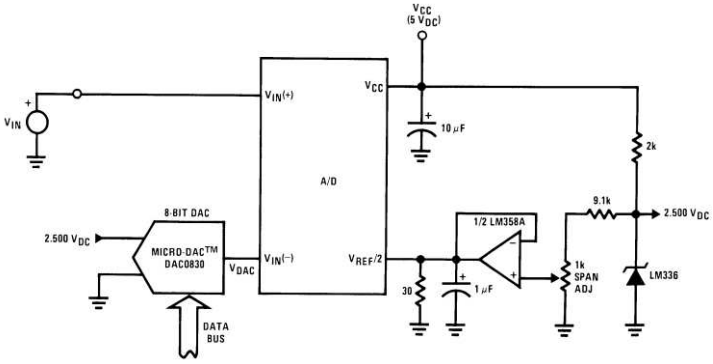
Figure 17. Directly Converting a Low-Level Signal



For: $V_{IN}(+) > V_{IN}(-)$; Output = FF_{HEX}
For: $V_{IN}(+) < V_{IN}(-)$; Output = 00_{HEX}

Figure 18. A µP Interfaced Comparator

TYPICAL APPLICATIONS (continued)



$V_{REF}/2$=128 mV; 1 LSB =1 mV; $V_{DAC} \le V_{IN} \le (V_{DAC} + 256\ mV)$; $0 \le V_{DAC} < 2.5\ V$

Figure 19. 1 mV Resolution with µP Controlled Range

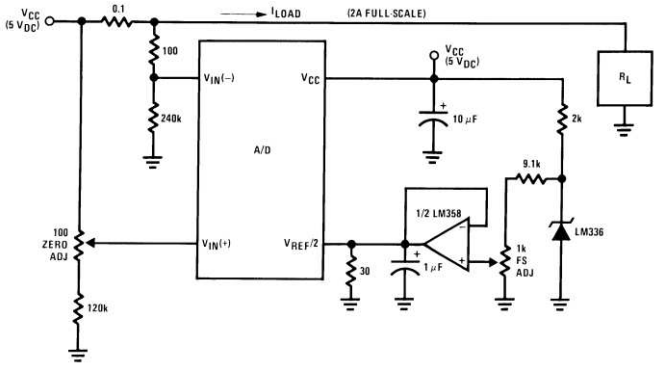
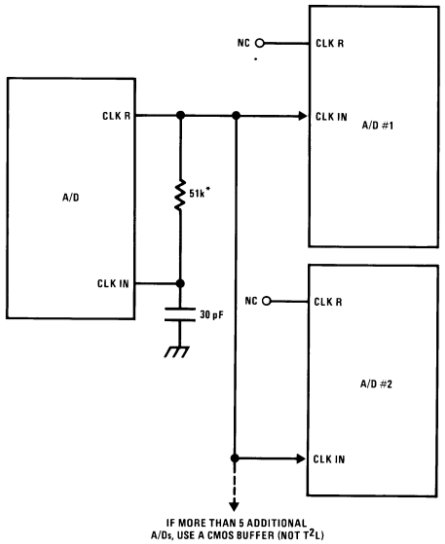


Figure 20. Digitizing a Current Flow



* Use a large R value to reduce loading at CLK R output.

Figure 21. Self-Clocking Multiple A/Ds

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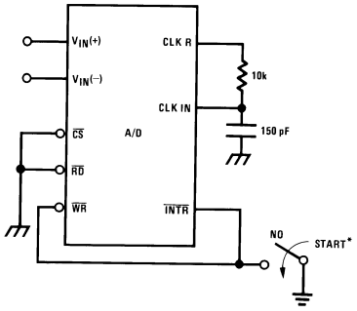
TYPICAL APPLICATIONS (continued)



*After power-up, a momentary grounding of the WR input is needed to ensure operation.

Figure 22. Self-Clocking in Free-Running Mode

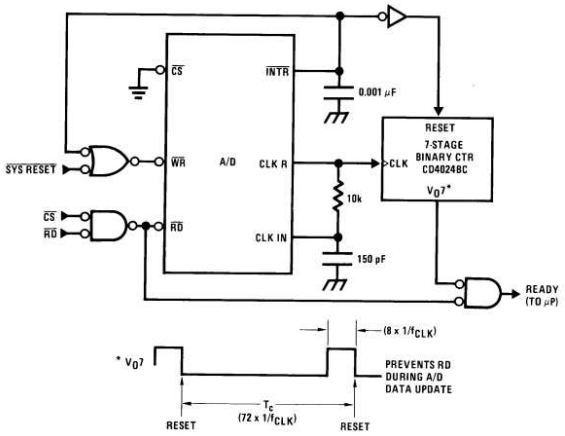
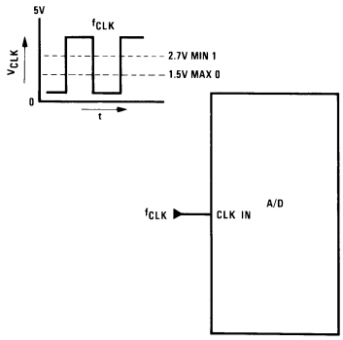
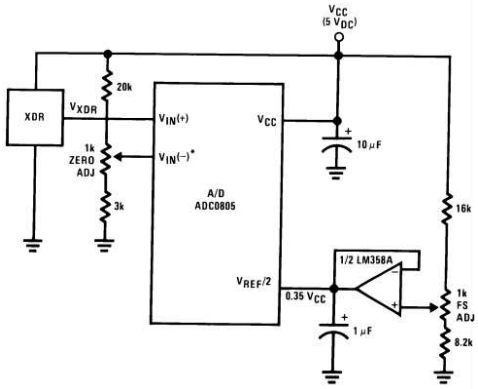


Figure 23. µP Interface for Free-Running A/D



100 kHz ≤ f_{CLK} ≤ 1460 kHz

Figure 24. External clocking



*$V_{IN}(-)$ = 0.15 V_{CC}
15% of V_{CC} ≤ V_{XDR} ≤ 85% of V_{CC}

Figure 25. Operating with "Automotive" Ratiometric Transducers

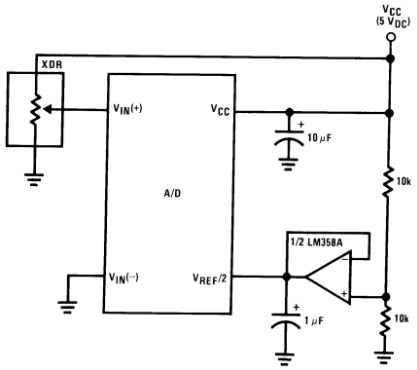
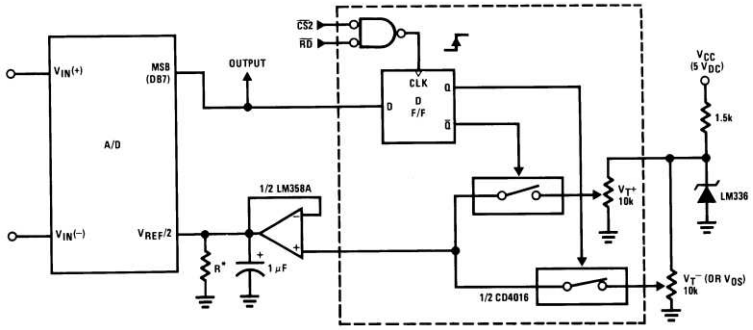


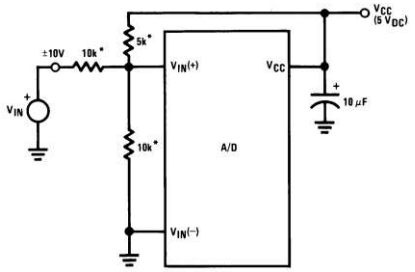
Figure 26. Ratiometric with $V_{REF}/2$ Forced

TYPICAL APPLICATIONS (continued)



*See Figure 48 to select R value DB7 = "1" for $V_{IN}(+) > V_{IN}(-) + (V_{REF}/2)$. Omit circuitry within the dotted area if hysteresis is not needed.

Figure 27. µP Compatible Differential-Input Comparator with Pre-Set VOS (with or without Hysteresis)



*Beckman Instruments #694-3-R10K resistor array

Figure 28. Handling ±10V Analog Inputs

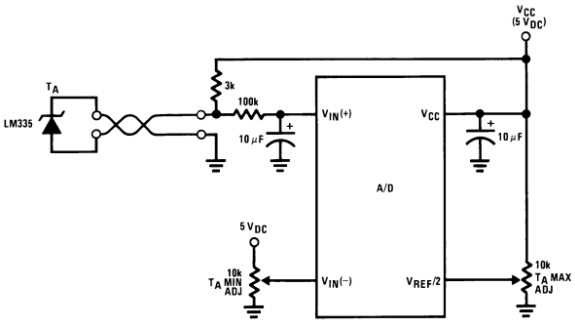
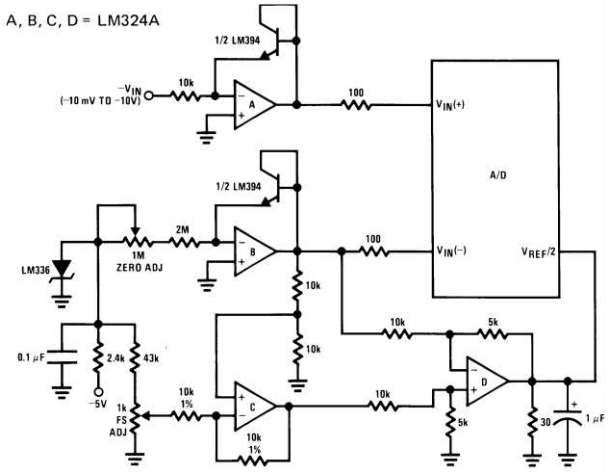


Figure 29. Low-Cost, µP Interfaced, Temperature-to-Digital Converter



*Circuit values shown are for $0°C \le T_A \le +128°C$

**Can calibrate each sensor to allow easy replacement, then A/D can be calibrated with a pre-set input voltage.

Figure 30. µP Interfaced Temperature-to-Digital Converter

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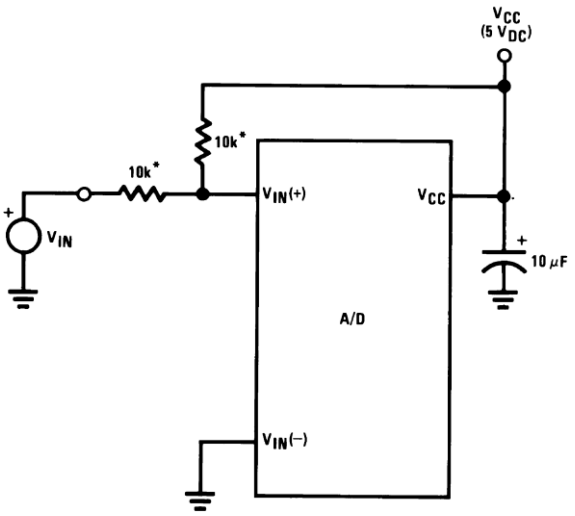
TYPICAL APPLICATIONS (continued)



*Beckman Instruments #694-3-R10K resistor array

Figure 31. Handling ±5V Analog Inputs

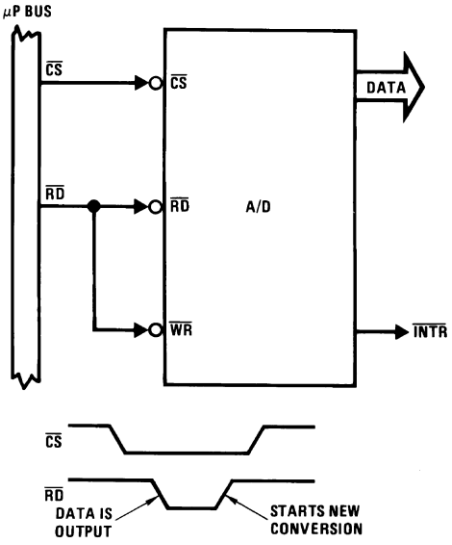


Figure 32. Read-Only Interface

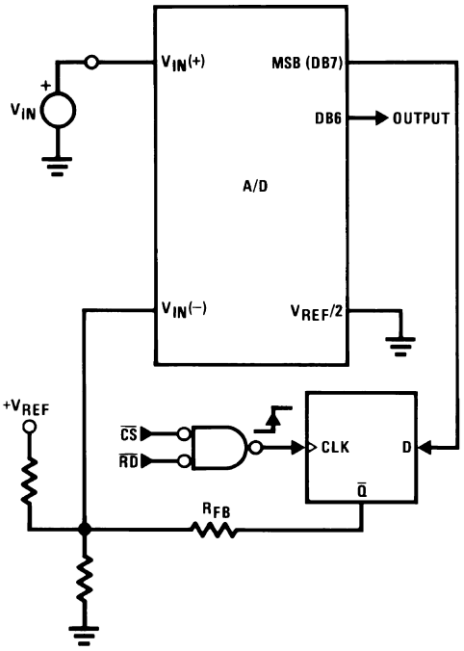
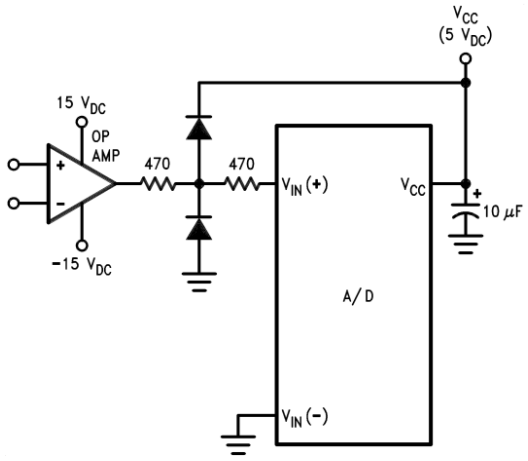


Figure 33. µP Interfaced Comparator with Hysteresis

TYPICAL APPLICATIONS (continued)



Diodes are 1N914

Figure 34. Protecting the Input

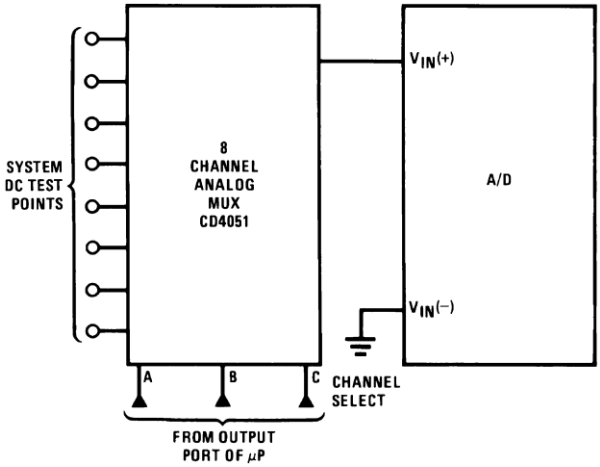
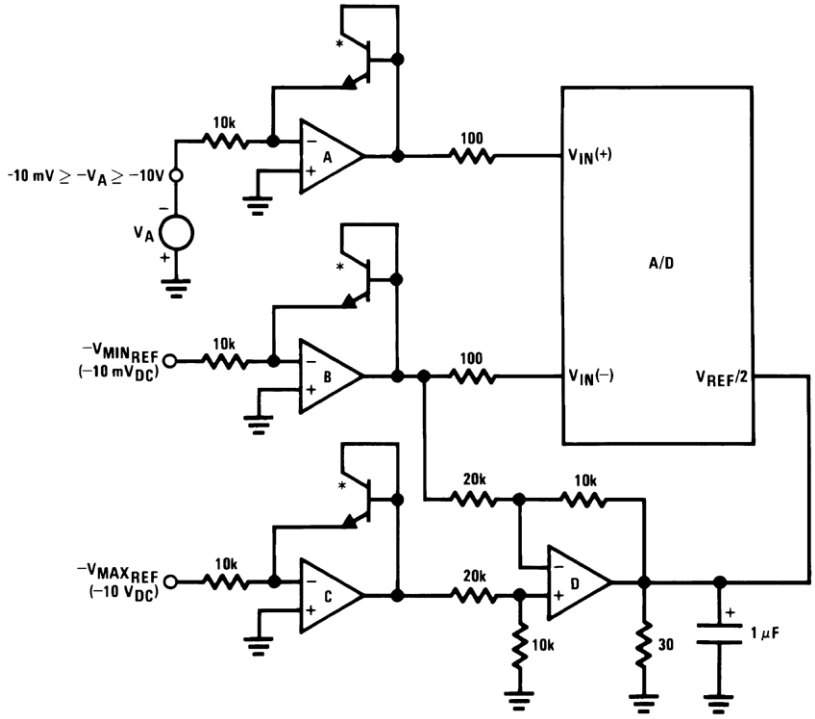


Figure 35. Analog Self-Test for a System



*LM389 transistors A, B, C, D = LM324A quad op amp

Figure 36. A Low-Cost, 3-Decade Logarithmic Converter

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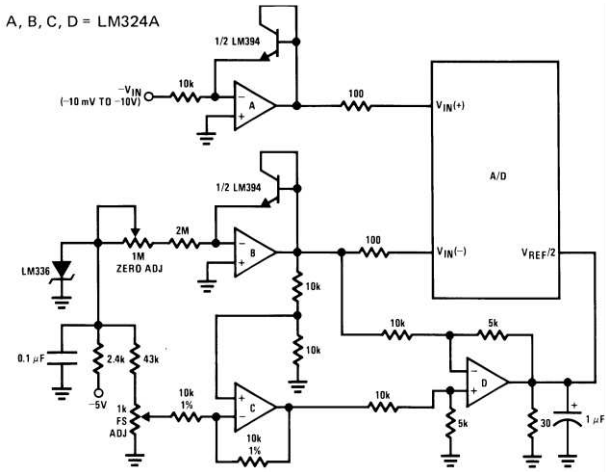
TYPICAL APPLICATIONS (continued)



f_C=20 Hz
Uses Chebyshev implementation for steeper roll-off unity-gain, 2nd order, low-pass filter
Adding a separate filter for each channel increases system response time if an analog multiplexer is used

Figure 37. 3-Decade Logarithmic A/D Converter

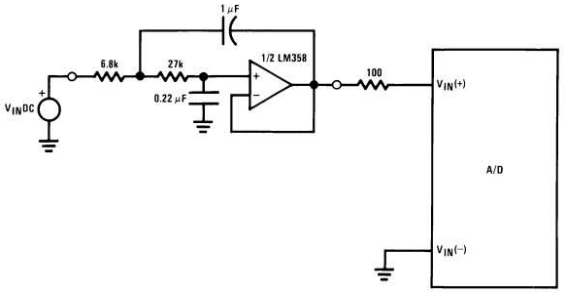
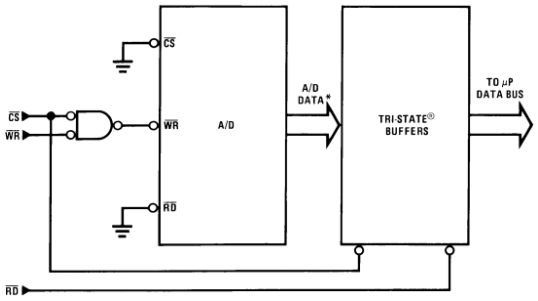


Figure 38. Noise Filtering the Analog Input



*A/D output data is updated 1 CLK period prior to assertion of $\overline{INTR}$

Figure 39. Output Buffers with A/D Data Enabled

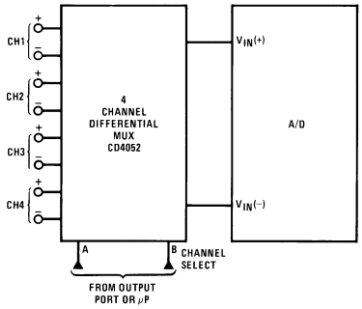
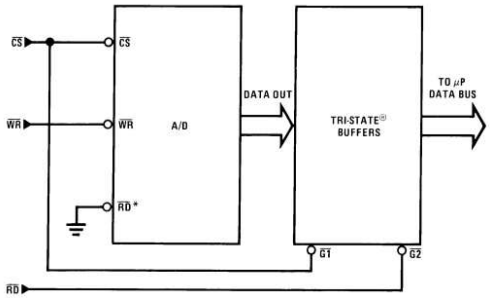


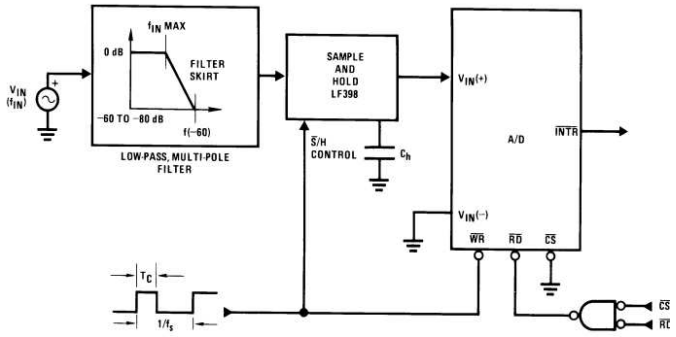
Figure 40. Multiplexing Differential Inputs



*Allows output data to set-up at falling edge of $\overline{CS}$

Figure 41. Increasing Bus Drive and/or Reducing Time on Bus

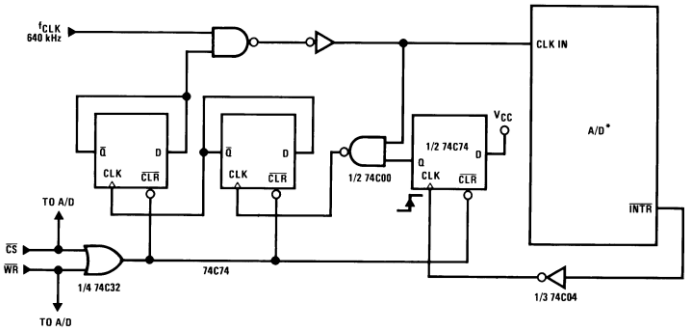
TYPICAL APPLICATIONS (continued)



(1) Oversample whenever possible [keep fs > 2f(−60)] to eliminate input frequency folding (aliasing) and to allow for the skirt response of the filter.

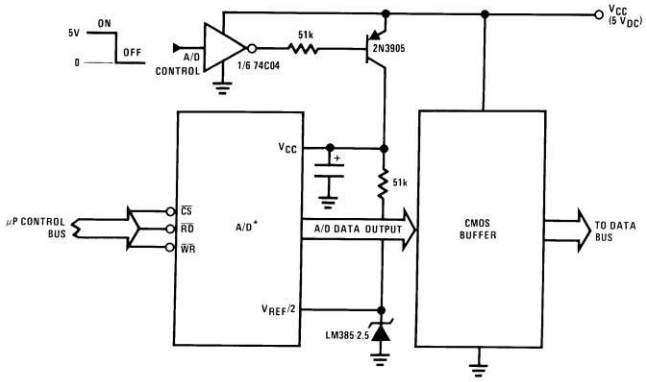
(2) Consider the amplitude errors which are introduced within the passband of the filter.

Figure 42. Sampling an AC Input Signal



(Complete shutdown takes ≈ 30 seconds.)

Figure 43. 70% Power Savings by Clock Gating



*Use ADC0801, 02, 03 or 05 for lowest power consumption.

Note: Logic inputs can be driven to V_{CC} with A/D supply at zero volts.

Buffer prevents data bus from overdriving output of A/D when in shutdown mode.

Figure 44. Power Savings by A/D and V_{REF} Shutdown

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FUNCTIONAL DESCRIPTION

Understanding A/D Error Specs

A perfect A/D transfer characteristic (staircase waveform) is shown in Figure 45. The horizontal scale is analog input voltage and the particular points labeled are in steps of 1 LSB (19.53 mV with 2.5V tied to the VREF/2 pin). The digital output codes that correspond to these inputs are shown as D−1, D, and D+1. For the perfect A/D, not only will center- value (A−1, A, A+1, ...) analog inputs produce the cor- rect output digital codes, but also each riser (the transitions between adjacent output codes) will be located ±1⁄2 LSB away from each center-value. As shown, the risers are ideal and have no width. Correct digital output codes will be provided for a range of analog input voltages that extend ±1⁄2 LSB from the ideal center-values. Each tread (the range of analog input voltage that provides the same digital output code) is therefore 1 LSB wide.

Figure 46 shows a worst case error plot for the ADC0801. All center-valued inputs are guaranteed to produce the correct output codes and the adjacent risers are specified to be no closer to the center-value points than ±1/4 LSB. In other words, if we apply an analog input equal to the center-value ±1/4 LSB, we guarantee that the A/D will produce the correct digital code. The maximum range of the position of the code transition is indicated by the horizontal arrow and it is specified to be no more than 1/2 LSB.

The error curve of Figure 47 shows a worst case error plot for the ADC0802. Here we guarantee that if we apply an analog input equal to the LSB analog voltage center-value the A/D will produce the correct digital code.

Next to each transfer function is shown the corresponding error plot. Many people may be more familiar with error plots than transfer functions. The analog input voltage to the A/D is provided by either a linear ramp or by the discrete output steps of a high resolution DAC. Notice that the error is continuously displayed and includes the quantization uncertainty of the A/D. For example the error at point 1 of Figure 45 is +1⁄2 LSB because the digital code appeared 1⁄2 LSB in advance of the center-value of the tread. The error plots always have a constant negative slope and the abrupt up- side steps are always 1 LSB in magnitude.

Figure 45. Clarifying the Error Specs of an A/D Converter Accuracy=±0 LSB: A Perfect A/D

Figure 46. Clarifying the Error Specs of an A/D Converter Accuracy =±1⁄4 LSB

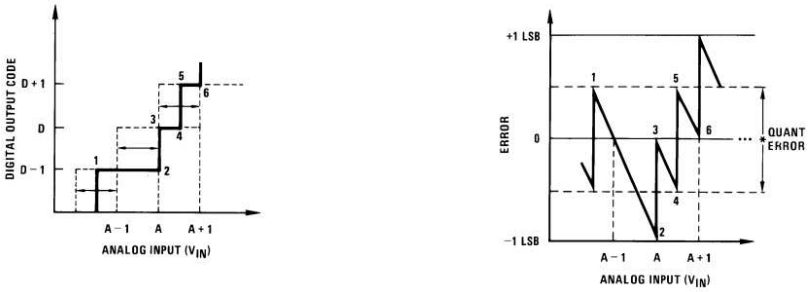

Figure 47. Clarifying the Error Specs of an A/D Converter Accuracy = ±1/2 LSB

Functional Description

The ADC0801 series contains a circuit equivalent of the 256R network. Analog switches are sequenced by successive approximation logic to match the analog difference input voltage [$V_{IN}(+) - V_{IN}(-)$] to a corresponding tap on the R network. The most significant bit is tested first and after 8 comparisons (64 clock cycles) a digital 8-bit binary code (1111 1111 = full-scale) is transferred to an output latch and then an interrupt is asserted ($\overline{INTR}$ makes a high-to-low transition). A conversion in process can be interrupted by issuing a second start command. The device may be operated in the free-running mode by connecting $\overline{INTR}$ to the $\overline{WR}$ input with $\overline{CS}$=0. To ensure start-up under all possible conditions, an external $\overline{WR}$ pulse is required during the first power-up cycle.

On the high-to-low transition of the $\overline{WR}$ input the internal SAR latches and the shift register stages are reset. As long as the $\overline{CS}$ input and $\overline{WR}$ input remain low, the A/D will remain in a reset state. *Conversion will start from 1 to 8 clock periods after at least one of these inputs makes a low-to-high transition.*

A functional diagram of the A/D converter is shown in Figure 48. All of the package pinouts are shown and the major logic control paths are drawn in heavier weight lines.

The converter is started by having $\overline{CS}$ and $\overline{WR}$ simultaneously low. This sets the start flip-flop (F/F) and the resulting “1” level resets the 8-bit shift register, resets the Interrupt (INTR) F/F and inputs a “1” to the D flop, F/F1, which is at the input end of the 8-bit shift register. Internal clock signals then transfer this “1” to the Q output of F/F1. The AND gate, G1, combines this “1” output with a clock signal to provide a reset signal to the start F/F. If the set signal is no longer present (either $\overline{WR}$ or $\overline{CS}$ is a “1”) the start F/F is reset and the 8-bit shift register then can have the “1” clocked in, which starts the conversion process. If the set signal were to still be present, this reset pulse would have no effect (both outputs of the start F/F would momentarily be at a “1” level) and the 8-bit shift register would continue to be held in the reset mode. This logic therefore allows for wide $\overline{CS}$ and WR signals and the converter will start after at least one of these signals returns high and the internal clocks again provide a reset signal for the start F/F.

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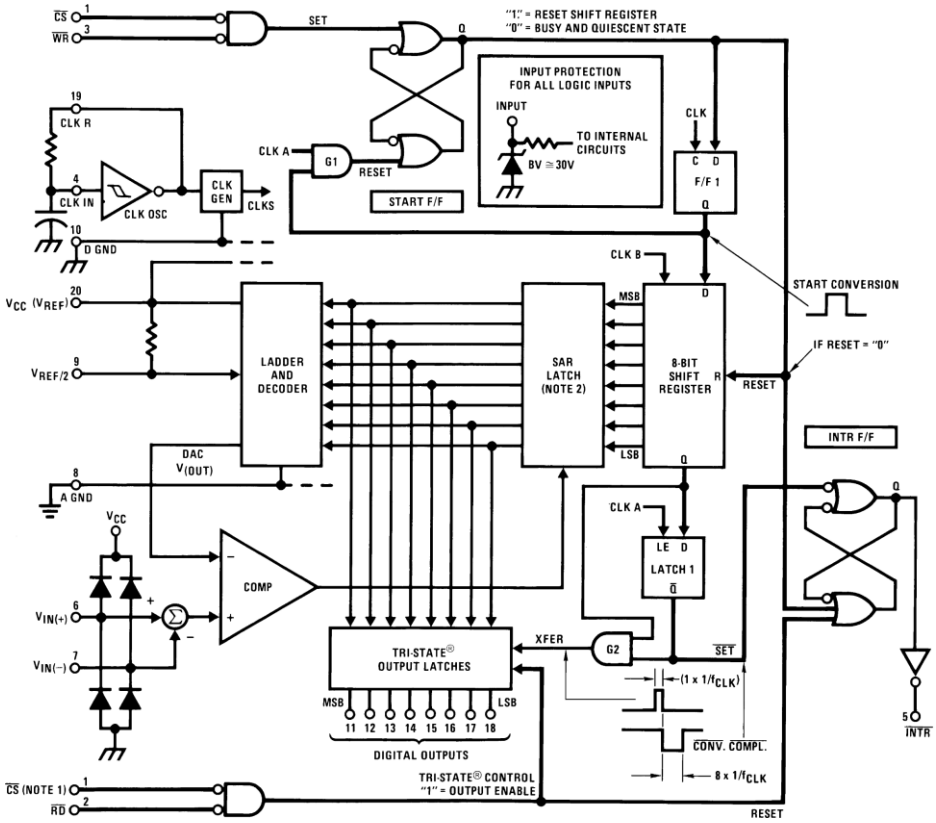

(1) $\overline{CS}$ shown twice for clarity.

(2) SAR = Successive Approximation Register.

Figure 48. Block Diagram

After the "1" is clocked through the 8-bit shift register (which completes the SAR search) it appears as the input to the D-type latch, LATCH 1. As soon as this "1" is output from the shift register, the AND gate, G2, causes the new digital word to transfer to the TRI-STATE output latches. When LATCH 1 is subsequently enabled, the Q output makes a high-to-low transition which causes the INTR F/F to set. An inverting buffer then supplies the $\overline{INTR}$ input signal.

Note that this $\overline{SET}$ control of the INTR F/F remains low for 8 of the external clock periods (as the internal clocks run at 1/8 of the frequency of the external clock). If the data output is continuously enabled ($\overline{CS}$ and $\overline{RD}$ both held low), the $\overline{INTR}$ output will still signal the end of conversion (by a high-to-low transition), because the $\overline{SET}$ input can control the Q output of the INTR F/F even though the RESET input is constantly at a M"1M" level in this operating mode. This $\overline{INTR}$ output will therefore stay low for the duration of the $\overline{SET}$ signal, which is 8 periods of the external clock frequency (assuming the A/D is not started during this interval).

When operating in the free-running or continuous conversion mode ($\overline{INTR}$ pin tied to $\overline{WR}$ and $\overline{CS}$ wired low – see Continuous Conversions), the START F/F is SET by the high-to-low transition of the $\overline{INTR}$ signal. This resets the SHIFT REGISTER which causes the input to the D-type latch, LATCH 1, to go low. As the latch enable input is still present, the Q output will go high, which then allows the $\overline{INTR}$ F/F to be RESET. This reduces the width of the resulting $\overline{INTR}$ output pulse to only a few propagation delays (approximately 300 ns).

When data is to be read, the combination of both $\overline{CS}$ and $\overline{RD}$ being low will cause the INTR F/F to be reset and the TRI-STATE output latches will be enabled to provide the 8-bit digital outputs.

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Digital Control Inputs

The digital control inputs ($\overline{CS}$, RD, and $\overline{WR}$) meet standard T^2L logic voltage levels. These signals have been renamed when compared to the standard A/D Start and Output Enable labels. In addition, these inputs are active low to allow an easy interface to microprocessor control busses. For non-microprocessor based applications, the $\overline{CS}$ input (pin 1) can be grounded and the standard A/D Start function is obtained by an active low pulse applied at the $\overline{WR}$ input (pin 3) and the Output Enable function is caused by an active low pull at the $\overline{RD}$ input (pin 2).

Analog Differential Voltage Inputs and Common-Mode Rejection

This A/D has additional applications flexibility due to the analog differential voltage input. The $V_{IN}(-)$ input (pin 7) can be used to automatically subtract a fixed voltage value from the input reading (tare correction). This is also useful in 4 mA–20 mA current loop conversion. In addition, common-mode noise can be reduced by use of the differential input.

The time interval between sampling $V_{IN}(+)$ and $V_{IN}(-)$ is 4-1/2 clock periods. The maximum error voltage due to this slight time difference between the input voltage samples is given by:

$$\Delta V_e\,(MAX) = (V_P)(2\pi f_{cm})\left(\frac{4.5}{f_{CLK}}\right) \tag{1}$$

Where:

- ΔV_e is the error voltage due to sampling delay
- V_P is the peak value of the common-mode voltage
- f_{cm} is the common-mode frequency

As an example, to keep this error to 1/4 LSB (~5 mV) when operating with a 60 Hz common-mode frequency, f_{cm}, and using a 640 kHz A/D clock, f_{CLK}, would allow a peak value of the common-mode voltage, V_P, which is given by:

$$V_P = \frac{\left[\Delta V_{e(MAX)}\,(f_{CLK})\right]}{(2\pi f_{cm})(4.5)} \tag{2}$$

or

$$V_P = \frac{\left(5\times10^{-3}\right)\left(640\times10^{3}\right)}{(6.28)(60)(4.5)} \tag{3}$$

which gives V_P–1.9 V.

The allowed range of analog input voltages usually places more severe restrictions on input common-mode noise levels.

An analog input voltage with a reduced span and a relatively large zero offset can be handled easily by making use of the differential input (see Reference Voltage).

Analog Inputs — Input Current

Normal Mode

Due to the internal switching action, displacement currents will flow at the analog inputs. This is due to on-chip stray capacitance to ground as shown in Figure 49.

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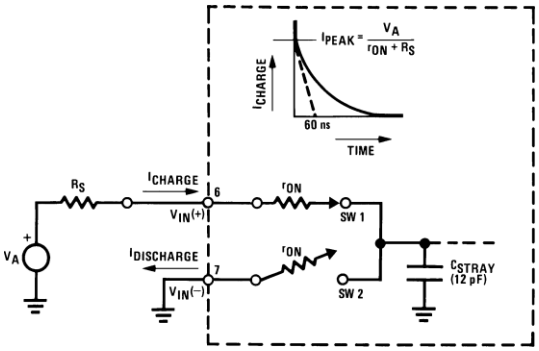

r_{ON} of SW 1 and SW 2 . 5 kΩ
$r = r_{ON}\ C_{STRAY}$ × 5 kΩ x 12 pF = 60 ns

Figure 49. Analog Input Impedance

The voltage on this capacitance is switched and will result in currents entering the $V_{IN}(+)$ input pin and leaving the $V_{IN}(-)$ input which will depend on the analog differential input voltage levels. These current transients occur at the leading edge of the internal clocks. They rapidly decay and do not cause errors as the on-chip comparator is strobed at the end of the clock period.

Fault Mode

If the voltage source applied to the $V_{IN}(+)$ or $V_{IN}(-)$ pin exceeds the allowed operating range of V_{CC}+50 mV, large input currents can flow through a parasitic diode to the V_{CC} pin. If these currents can exceed the 1 mA max allowed spec, an external diode (1N914) should be added to bypass this current to the V_{CC} pin (with the current bypassed with this diode, the voltage at the $V_{IN}(+)$ pin can exceed the V_{CC} voltage by the forward voltage of this diode).

Input Bypass Capacitors

Bypass capacitors at the inputs will average these charges and cause a DC current to flow through the output resistances of the analog signal sources. This charge pumping action is worse for continuous conversions with the $V_{IN}(+)$ input voltage at full-scale. For continuous conversions with a 640 kHz clock frequency with the $V_{IN}(+)$ input at 5V, this DC current is at a maximum of approximately 5 µA. Therefore, *bypass capacitors should not be used at the analog inputs or the $V_{REF}/2$ pin* for high resistance sources (> 1 kΩ). If input bypass capacitors are necessary for noise filtering and high source resistance is desirable to minimize capacitor size, the detrimental effects of the voltage drop across this input resistance, which is due to the average value of the input current, can be eliminated with a full-scale adjustment while the given source resistor and input bypass capacitor are both in place. This is possible because the average value of the input current is a precise linear function of the differential input voltage.

Input Source Resistance

Large values of source resistance where an input bypass capacitor is not used, *will not cause errors* as the input currents settle out prior to the comparison time. If a low pass filter is required in the system, use a low valued series resistor (≤ 1 kΩ) for a passive RC section or add an op amp RC active low pass filter. For low source resistance applications, (≤ 1 kΩ), a 0.1 µF bypass capacitor at the inputs will prevent noise pickup due to series lead inductance of a long wire. A 100Ω series resistor can be used to isolate this capacitor — both the R and C are placed outside the feedback loop — from the output of an op amp, if used.

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Noise

The leads to the analog inputs (pins 6 and 7) should be kept as short as possible to minimize input noise coupling. Both noise and undesired digital clock coupling to these inputs can cause system errors. The source resistance for these inputs should, in general, be kept below 5 kΩ. Larger values of source resistance can cause undesired system noise pickup. Input bypass capacitors, placed from the analog inputs to ground, will eliminate system noise pickup but can create analog scale errors as these capacitors will average the transient input switching currents of the A/D (see Analog Inputs — Input Current). This scale error depends on both a large source resistance and the use of an input bypass capacitor. This error can be eliminated by doing a full-scale adjustment of the A/D (adjust $V_{REF}/2$ for a proper full-scale reading — see Full-Scale) with the source resistance and input bypass capacitor in place.

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Reference Voltage

Span Adjust

For maximum applications flexibility, these A/Ds have been designed to accommodate a 5 V_{DC}, 2.5 V_{DC} or an adjusted voltage reference. This has been achieved in the design of the IC as shown in Figure 50.

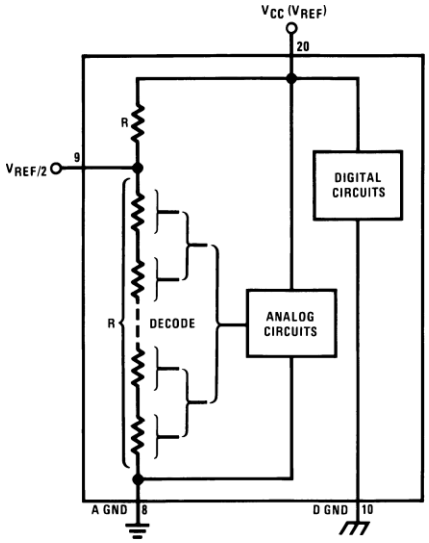

Figure 50. The $V_{REFERENCE}$ Design on the IC

Notice that the reference voltage for the IC is either 1/2 of the voltage applied to the V_{CC} supply pin, or is equal to the voltage that is externally forced at the $V_{REF}/2$ pin. This allows for a ratiometric voltage reference using the V_{CC} supply, a 5 V_{DC} reference voltage can be used for the V_{CC} supply or a voltage less than 2.5 V_{DC} can be applied to the $V_{REF}/2$ input for increased application flexibility. The internal gain to the $V_{REF}/2$ input is 2, making the full-scale differential input voltage twice the voltage at pin 9.

An example of the use of an adjusted reference voltage is to accommodate a reduced span — or dynamic voltage range of the analog input voltage. If the analog input voltage were to range from 0.5 V_{DC} to 3.5 V_{DC}, instead of 0V to 5 V_{DC}, the span would be 3V as shown in Figure 51. With 0.5 $_{VDC}$ applied to the $V_{IN}(-)$ pin to absorb the offset, the reference voltage can be made equal to 1/2 of the 3V span or 1.5 VDC. The A/D now will encode the $V_{IN}(+)$ signal from 0.5V to 3.5 V with the 0.5V input corresponding to zero and the 3.5 VDC input corresponding to full-scale. The full 8 bits of resolution are therefore applied over this reduced analog input voltage range.

Reference Accuracy Requirements

The converter can be operated in a ratiometric mode or an absolute mode. In ratiometric converter applications, the magnitude of the reference voltage is a factor in both the output of the source transducer and the output of the A/D converter and therefore cancels out in the final digital output code. The ADC0805 is specified particularly for use in ratiometric applications with no adjustments required. In absolute conversion applications, both the initial value and the temperature stability of the reference voltage are important factors in the accuracy of the A/D converter. For $V_{REF}/2$ voltages of 2.4 V_{DC} nominal value, initial errors of ±10 mV_{DC} will cause conversion errors of ±1 LSB due to the gain of 2 of the $V_{REF}/2$ input. In reduced span applications, the initial value and the stability of the $V_{REF}/2$ input voltage become even more important. For example, if the span is reduced to 2.5V, the analog input LSB voltage value is correspondingly reduced from 20 mV (5V span) to 10 mV and 1 LSB at the $V_{REF}/2$ input becomes 5 mV. As can be seen, this reduces the allowed initial tolerance of the reference voltage and requires correspondingly less absolute change with temperature variations. Note that spans smaller than 2.5V place even tighter requirements on the initial accuracy and stability of the reference source.

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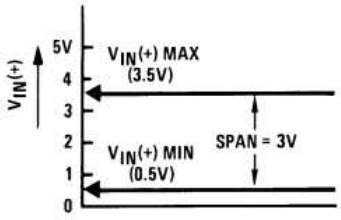
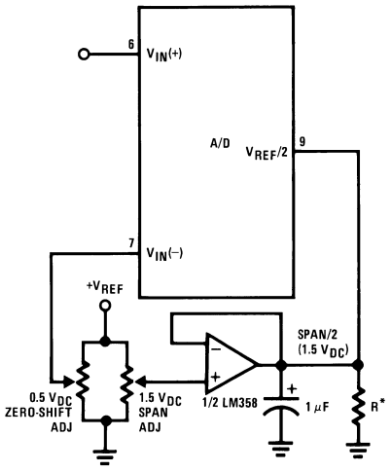
In general, the magnitude of the reference voltage will require an initial adjustment. Errors due to an improper value of reference voltage appear as full-scale errors in the A/D transfer function. IC voltage regulators may be used for references if the ambient temperature changes are not excessive. The LM336B 2.5V IC reference diode (from National Semiconductor) has a temperature stability of 1.8 mV typ (6 mV max) over 0°C≤T_A≤+70°C. Other temperature range parts are also available.



a) Analog Input Signal Example



*Add if VREF/2 ≤ 1 VDC with LM358 to draw 3 mA to ground.

b) Accommodating an Analog Input from 0.5V (Digital Out = 00_{HEX}) to 3.5 V (Digital Out=FF_{HEX})

Figure 51. Adapting the A/D Analog Input Voltages to Match an Arbitrary Input Signal Range

Errors and Reference Voltage Adjustments

Zero Error

The zero of the A/D does not require adjustment. If the minimum analog input voltage value, $V_{IN(MIN)}$, is not ground, a zero offset can be done. The converter can be made to output 0000 0000 digital code for this minimum input voltage by biasing the A/D $V_{IN}(-)$ input at this $V_{IN}(MIN)$ value (see Applications section). This utilizes the differential mode operation of the A/D.

The zero error of the A/D converter relates to the location of the first riser of the transfer function and can be measured by grounding the $V_{IN}(-)$ input and applying a small magnitude positive voltage to the $V_{IN}(+)$ input. Zero error is the difference between the actual DC input voltage that is necessary to just cause an output digital code transition from 0000 0000 to 0000 0001 and the ideal 1/2 LSB value (1/2 LSB = 9.8 mV for $V_{REF}/2$=2.500 V_{DC}).

Full-Scale

The full-scale adjustment can be made by applying a differential input voltage that is 11/2 LSB less than the desired analog full-scale voltage range and then adjusting the magnitude of the $V_{REF}/2$ input (pin 9 or the V_{CC} supply if pin 9 is not used) for a digital output code that is just changing from 1111 1110 to 1111 1111.

Adjusting for an Arbitrary Analog Input Voltage Range

If the analog zero voltage of the A/D is shifted away from ground (for example, to accommodate an analog input signal that does not go to ground) this new zero reference should be properly adjusted first. A $V_{IN}(+)$ voltage that equals this desired zero reference plus 1/2 LSB (where the LSB is calculated for the desired analog span, 1 LSB=analog span/256) is applied to pin 6 and the zero reference voltage at pin 7 should then be adjusted to just obtain the 00_{HEX} to 01_{HEX} code transition.

The full-scale adjustment should then be made (with the proper $V_{IN}(-)$ voltage applied) by forcing a voltage to the $V_{IN}(+)$ input which is given by:

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$$V_{IN}(+)\text{fs adj} = V_{MAX} - 1.5\left[\frac{(V_{MAX} - V_{MIN})}{256}\right] \quad (4)$$

where:

V_{MAX} = The high end of the analog input range and
V_{MIN} = the low end (the offset zero) of the analog range. (Both are ground referenced.)

The $V_{REF}/2$ (or V_{CC}) voltage is then adjusted to provide a code change from FE_{HEX} to FF_{HEX}. This completes the adjustment procedure

Clocking Option

The clock for the A/D can be derived from the CPU clock or an external RC can be added to provide self-clocking. The CLK IN (pin 4) makes use of a Schmitt trigger as shown in Figure 52.

$$f_{CLK} = \frac{1}{RC\ \ln\left[\left(\frac{V_{CC} - V_{T^-}}{V_{CC} - V_{T^+}}\right)\left(\frac{V_{T^+}}{V_{T^-}}\right)\right]}$$

$$R \cong 10\ k\Omega$$

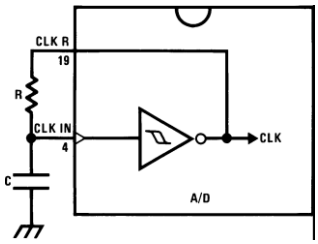

Figure 52. Self-Clocking the A/D

Heavy capacitive or DC loading of the clock R pin should be avoided as this will disturb normal converter operation. Loads less than 50 pF, such as driving up to 7 A/D converter clock inputs from a single clock R pin of 1 converter, are allowed. For larger clock line loading, a CMOS or low power TTL buffer or PNP input logic should be used to minimize the loading on the clock R pin (do not use a standard TTL buffer).

Restart During a Conversion

If the A/D is restarted ($\overline{CS}$ and $\overline{WR}$ go low and return high) during a conversion, the converter is reset and a new conversion is started. The output data latch is not updated if the conversion in process is not allowed to be completed, therefore the data of the previous conversion remains in this latch. The $\overline{INTR}$ output simply remains at the “1” level.

Continuous Conversions

For operation in the free-running mode an initializing pulse should be used, following power-up, to ensure circuit operation. In this application, the $\overline{CS}$ input is grounded and the $\overline{WR}$ input is tied to the $\overline{INTR}$ output. This $\overline{WR}$ and $\overline{INTR}$ node should be momentarily forced to logic low following a power-up cycle to ensure operation.

Driving the Data Bus

This MOS A/D, like MOS microprocessors and memories, will require a bus driver when the total capacitance of the data bus gets large. Other circuitry, which is tied to the data bus, will add to the total capacitive loading, even in TRI-STATE (high impedance mode). Backplane bussing also greatly adds to the stray capacitance of the data bus.

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There are some alternatives available to the designer to handle this problem. Basically, the capacitive loading of the data bus slows down the response time, even though DC specifications are still met. For systems operating with a relatively slow CPU clock frequency, more time is available in which to establish proper logic levels on the bus and therefore higher capacitive loads can be driven (see typical characteristics curves).

At higher CPU clock frequencies time can be extended for I/O reads (and/or writes) by inserting wait states (8080) or using clock extending circuits (6800).

Finally, if time is short and capacitive loading is high, external bus drivers must be used. These can be TRI-STATE buffers (low power Schottky such as the DM74LS240 series is recommended) or special higher drive current products which are designed as bus drivers. High current bipolar bus drivers with PNP inputs are recommended.

Power Supplies

Noise spikes on the V_{CC} supply line can cause conversion errors as the comparator will respond to this noise. A low inductance tantalum filter capacitor should be used close to the converter V_{CC} pin and values of 1 µF or greater are recommended. If an unregulated voltage is available in the system, a separate LM340LAZ-5.0, TO-92, 5V voltage regu- lator for the converter (and other analog circuitry) will greatly reduce digital noise on the V_{CC} supply.

Wiring and Hook-Up Precautions

Standard digital wire wrap sockets are not satisfactory for breadboarding this A/D converter. Sockets on PC boards can be used and all logic signal wires and leads should be grouped and kept as far away as possible from the analog signal leads. Exposed leads to the analog inputs can cause undesired digital noise and hum pickup, therefore shielded leads may be necessary in many applications.

A single point analog ground that is separate from the logic ground points should be used. The power supply bypass capacitor and the self-clocking capacitor (if used) should both be returned to digital ground. Any $V_{REF}/2$ bypass capacitors, analog input filter capacitors, or input signal shielding should be returned to the analog ground point. A test for proper grounding is to measure the zero error of the A/D converter. Zero errors in excess of 1/4 LSB can usually be traced to improper board layout and wiring (see Zero Error for measuring the zero error).

TESTING THE A/D CONVERTER

There are many degrees of complexity associated with test- ing an A/D converter. One of the simplest tests is to apply a known analog input voltage to the converter and use LEDs to display the resulting digital output code as shown in Figure 53.

For ease of testing, the $V_{REF}/2$ (pin 9) should be supplied with 2.560 V_{DC} and a V_{CC} supply voltage of 5.12 V_{DC} should be used. This provides an LSB value of 20 mV.

If a full-scale adjustment is to be made, an analog input voltage of 5.090 V_{DC} (5.120–1/2 LSB) should be applied to the $V_{IN}(+)$ pin with the $V_{IN}(-)$ pin grounded. The value of the $V_{REF}/2$ input voltage should then be adjusted until the digital output code is just changing from 1111 1110 to 1111 1111. This value of $V_{REF}/2$ should then be used for all the tests.

The digital output LED display can be decoded by dividing the 8 bits into 2 hex characters, the 4 most significant (MS) and the 4 least significant (LS). Table 2 shows the fractional binary equivalent of these two 4-bit groups. By adding the voltages obtained from the "VM" and "VLS" columns in Table 2 , the nominal value of the digital display (when $V_{REF}/2$ = 2.560V) can be determined. For example, for an output LED display of 1011 0110 or B6 (in hex), the voltage values from the table are 3.520 + 0.120 or 3.640 V_{DC}. These voltage values represent the center-values of a perfect A/D converter. The effects of quantization error have to be accounted for in the interpretation of the test results.

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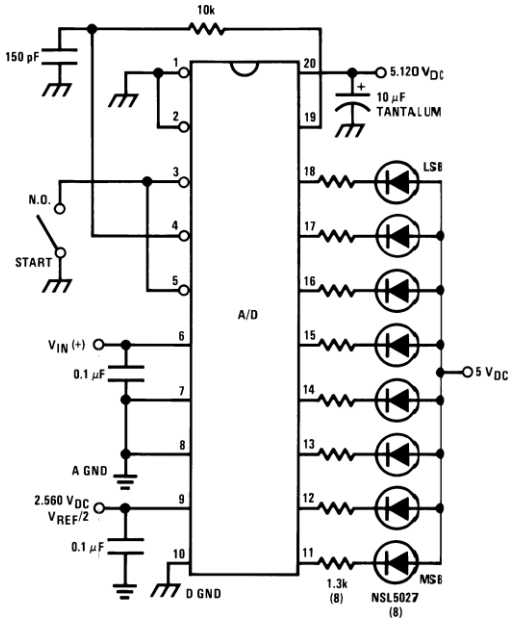

Figure 53. Basic A/D Tester

For a higher speed test system, or to obtain plotted data, a digital-to-analog converter is needed for the test set-up. An accurate 10-bit DAC can serve as the precision voltage source for the A/D. Errors of the A/D under test can be expressed as either analog voltages or differences in 2 digital words.

A basic A/D tester that uses a DAC and provides the error as an analog output voltage is shown in Figure 52. The 2 op amps can be eliminated if a lab DVM with a numerical subtraction feature is available to read the difference voltage, "A–C", directly. The analog input voltage can be supplied by a low frequency ramp generator and an X-Y plotter can be used to provide analog error (Y axis) versus analog input (X axis).

For operation with a microprocessor or a computer-based test system, it is more convenient to present the errors digitally. This can be done with the circuit of Figure 55, where the output code transitions can be detected as the 10-bit DAC is incremented. This provides 1⁄4 LSB steps for the 8-bit A/D under test. If the results of this test are automatically plotted with the analog input on the X axis and the error (in LSB's) as the Y axis, a useful transfer function of the A/D under test results. For acceptance testing, the plot is not necessary and the testing speed can be increased by establishing internal limits on the allowed error for each code.

MICROPROCESSOR INTERFACING

To dicuss the interface with 8080A and 6800 microprocessors, a common sample subroutine structure is used. The microprocessor starts the A/D, reads and stores the results of 16 successive conversions, then returns to the user's program. The 16 data bytes are stored in 16 successive memory locations. All Data and Addresses will be given in hexadecimal form. Software and hardware details are pro- vided separately for each type of microprocessor.

Interfacing 8080 Microprocessor Derivatives (8048, 8085)

This converter has been designed to directly interface with derivatives of the 8080 microprocessor. The A/D can be mapped into memory space (using standard memory address decoding for $\overline{CS}$ and the $\overline{MEMR}$ and $\overline{MEMW}$ strobes) or it can be controlled as an I/O device by using the $\overline{I/O\ R}$ and $\overline{I/O\ W}$ strobes and decoding the address bits A0 → A7 (or address bits A8 → A15 as they will contain the same 8-bit address information) to obtain the $\overline{CS}$ input. Using the I/O space provides 256 additional addresses and may allow a simpler 8-bit address decoder but the data can only be input to the accumulator. To make use of the additional memory reference instructions, the A/D should be mapped into memory space. An example of an A/D in I/O space is shown in Figure 56.

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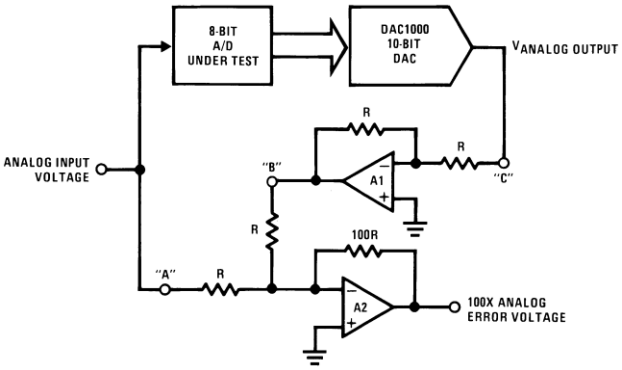

Figure 54. A/D Tester with Analog Error Output

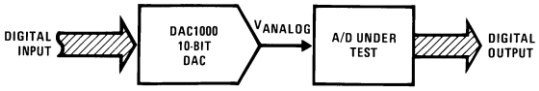

Figure 55. Basic "Digital" A/D Tester

Table 2. Decoding the Digital Output LEDs

HEX	BINARY				FRACTIONAL BINARY VALUE FOR		OUTPUT VOLTAGE CENTER VALUES WITH $V_{REF}/2=2.560\ V_{DC}$	
					MS GROUP	LS GROUP	VMS GROUP(1)	VLS GROUP(1)
F	1	1	1	1	15/16	15/256	4.800	0.300
E	1	1	1	0	7/8	7/128	4.480	0.280
D	1	1	0	1	13/16	13/256	4.160	0.260
C	1	1	0	0	3/4	3/64	3.840	0.240
B	1	0	1	1	11/16	11/256	3.520	0.220
A	1	0	1	0	5/8	5/128	3.200	0.200
9	1	0	0	1	9/16	9/256	2.880	0.180
8	1	0	0	0	1/2	1/32	2.560	0.160
7	0	1	1	1	7/16	7/256	2.240	0.140
6	0	1	1	0	3/8	3/128	1.920	0.120
5	0	1	0	1	5/16	2/256	1.600	0.100
4	0	1	0	0	1/4	1/64	1.280	0.080
3	0	0	1	1	163	3/256	0.960	0.060
2	0	0	1	0	1/8	1/128	0.640	0.040
1	0	0	0	1	1/16	1/256	0.320	0.020
0	0	0	0	0			0	0

(1) Display Output=VMS Group + VLS Group

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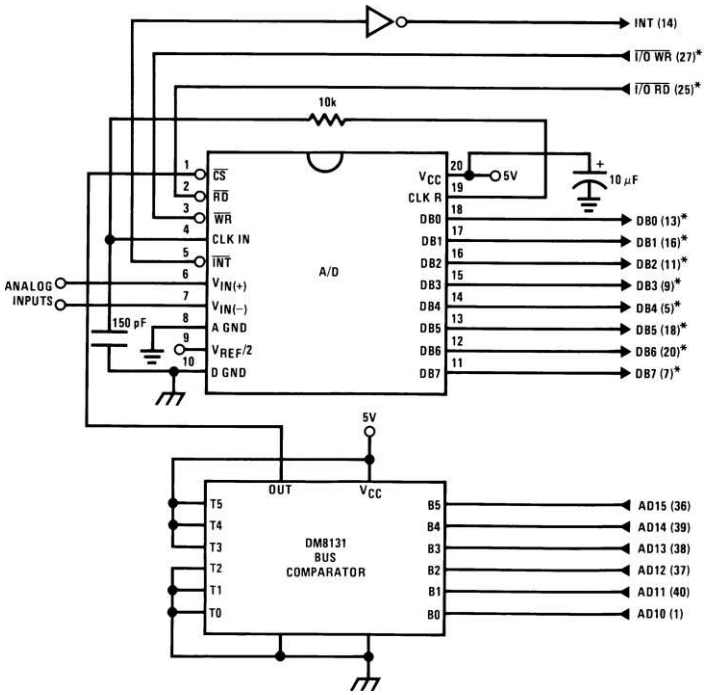

(1) *Pin numbers for the DP8228 system controller, others are INS8080A

(2) Pin 23 of the INS8228 must be tied to +12V through a 1 kΩ resistor to generate the RST 7 instruction when an interrupt is acknowledged as required by the accompanying sample program.

Figure 56. ADC0801_INS8080A CPU Interface

SAMPLE PROGRAM FOR Figure 56 ADC0801–INS8080A CPU INTERFACE

```
0038    C3 00 03    RST 7:          JMP     LD DATA
  •       •           •
  •       •           •
0100    21 00 02    START:          LXI H 0200H         ; HL pair will point to
                                                        ; data storage locations
0103    31 00 04    RETURN:         LXI SP 0400H        ; Initialize stack pointer (Note 1)
0106    7D                          MOV A, L            ; Test # of bytes entered
0107    FE 0F                       CPI 0F H            ; If # = 16. JMP to
0109    CA 13 01                    JZ CONT             ; user program
010C    D3 E0                       OUT E0 H            ; Start A/D
010E    FB                          EI                  ; Enable interrupt
010F    00          LOOP:           NOP                 ; Loop until end of
0110    C3 0F 01                    JMP LOOP            ; conversion
0113      •         CONT:             •
  •       •           •               •
  •       •         (User program to  •
  •       •         process data)     •
  •       •           •               •
  •       •           •               •
0300    DB E0       LD DATA:        IN E0 H             ; Load data into accumulator
0302    77                          MOV M, A            ; Store data
0303    23                          INX H               ; Increment storage pointer
0304    C3 03 01                    JMP RETURN
```

Note: The stack pointer must be dimensioned because a RST 7 instruction pushes the PC onto the stack.

Note: All address used were arbitrarily chosen.

The standard control bus signals of the 8080 $\overline{CS}$, $\overline{RD}$ and $\overline{WR}$) can be directly wired to the digital control inputs of the A/D and the bus timing requirements are met to allow both starting the converter and outputting the data onto the data bus. A bus driver should be used for larger microprocessor systems where the data bus leaves the PC board and/or must drive capacitive loads larger than 100 pF.

Sample 8080A CPU Interfacing Circuitry and Program

The following sample program and associated hardware shown in Figure 56 may be used to input data from the converter to the INS8080A CPU chip set (comprised of the INS8080A microprocessor, the INS8228 system controller and the INS8224 clock generator). For simplicity, the A/D is controlled as an I/O device, specifically an 8-bit bi-directional port located at an arbitrarily chosen port address, E0. The TRI-STATE output capability of the A/D eliminates the need for a peripheral interface device, however address decoding is still required to generate the appropriate CS for the converter.

It is important to note that in systems where the A/D converter is 1-of-8 or less I/O mapped devices, no address decoding circuitry is necessary. Each of the 8 address bits (A0 to A7) can be directly used as CS inputs — one for each I/O device.

INS8048 Interface

The INS8048 interface technique with the ADC0801 series (see Figure 57) is simpler than the 8080A CPU interface. There are 24 I/O lines and three test input lines in the 8048. With these extra I/O lines available, one of the I/O lines (bit 0 of port 1) is used as the chip select signal to the A/D, thus eliminating the use of an external address decoder. Bus control signals $\overline{RD}$, $\overline{WR}$ and $\overline{INT}$ of the 8048 are tied directly to the A/D. The 16 converted data words are stored at on-chip RAM locations from 20 to 2F (Hex). The RD and WR signals are generated by reading from and writing into a dummy address, respectively. A sample interface program is shown below.

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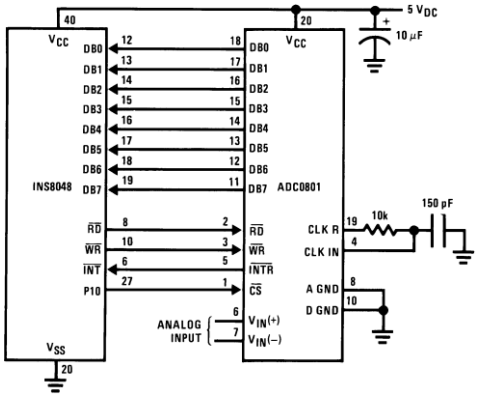

Figure 57. INS8048 Interface

SAMPLE PROGRAM FOR Figure 57 INS8048 INTERFACE

```
04 10                  JMP     10H          ;Program starts at addr 10
                       ORG     3H
04 50                  JMP     50H          ;Interrupt jump vector
                       ORG     10H          ;Main program
99 FE                  ANL     P1, #0FEH    ;Chip select
81                     MOVX    A, @R1       ;Read in the 1st data
                                            ;to reset the intr
89 01        START:    ORL     P1, #1       ;Set port pin high
B8 20                  MOV     R0, #20H     ;Data address
B9 FF                  MOV     R1, #0FFH    ;Dummy address
BA 10                  MOV     R2, #10H     ;Counter for 16 bytes
23 FF        AGAIN:    MOV     A, #0FFH     ;Set ACC for intr loop
99 FE                  ANL     P1, #0FEH    ;Send CS (bit 0 of P1)
91                     MOVX    @R1, A       ;Send WR out
05                     EN      I            ;Enable interrupt
96 21        LOOP:     JNZ     LOOP         ;Wait for interrupt
EA 1B                  DJNZ    R2, AGAIN    ;If 16 bytes are read
00                     NOP                  ;go to user's program
00                     NOP
                       ORG     50H
81           INDATA:   MOVX    A, @R1       ;Input data, CS still low
A0                     MOV     @R0, A       ;Store in memory
18                     INC     R0           ;Increment storage counter
89 01                  ORL     P1, #1       ;Reset CS signal
27                     CLR     A            ;Clear ACC to get out of
93                     RETR                 ;the interrupt loop
```

Interfacing the Z-80

The Z-80 control bus is slightly different from that of the 8080. General $\overline{RD}$ and $\overline{WR}$ strobes are provided and separate memory request, $\overline{MREQ}$, and I/O request, $\overline{IORQ}$, signals are used which have to be combined with the generalized strobes to provide the equivalent 8080 signals. An advantage of operating the A/D in I/O space with the Z-80 is that the CPU will automatically insert one wait state (the $\overline{RD}$ and $\overline{WR}$ strobes are extended one clock period) to allow more time for the I/O devices to respond. Logic to map the A/D in I/O space is shown in Figure 58.

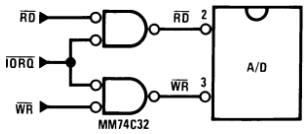

Figure 58. Mapping the A/D as an I/O Device for Use with the Z-80 CPU

Additional I/O advantages exist as software DMA routines are available and use can be made of the output data transfer which exists on the upper 8 address lines (A8 to A15) during I/O input instructions. For example, MUX channel selection for the A/D can be accomplished with this operating mode.

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Interfacing 6800 Microprocessor Derivatives (6502, etc.)

The control bus for the 6800 microprocessor derivatives does not use the $\overline{RD}$ and $\overline{WR}$ strobe signals. Instead it employs a single R/$\overline{W}$ line and additional timing, if needed, can be derived from the φ2 clock. All I/O devices are memory mapped in the 6800 system, and a special signal, VMA, indicates that the current address is valid. Figure 59 shows an interface schematic where the A/D is memory mapped in the 6800 system. For simplicity, the $\overline{CS}$ decoding is shown using 1/2 DM8092. Note that in many 6800 systems, an already decoded 4/5 line is brought out to the common bus at pin 21. This can be tied directly to the $\overline{CS}$ pin of the A/D, provided that no other devices are addressed at HX ADDR: 4XXX or 5XXX.

The following subroutine performs essentially the same function as in the case of the 8080A interface and it can be called from anywhere in the user's program.

In Figure 60 the ADC0801 series is interfaced to the M6800 microprocessor through (the arbitrarily chosen) Port B of the MC6820 or MC6821 Peripheral Interface Adapter, (PIA).

Here the $\overline{CS}$ pin of the A/D is grounded since the PIA is already memory mapped in the M6800 system and no $\overline{CS}$ decoding is necessary. Also notice that the A/D output data lines are connected to the microprocessor bus under program control through the PIA and therefore the A/D $\overline{RD}$ pin can be grounded.

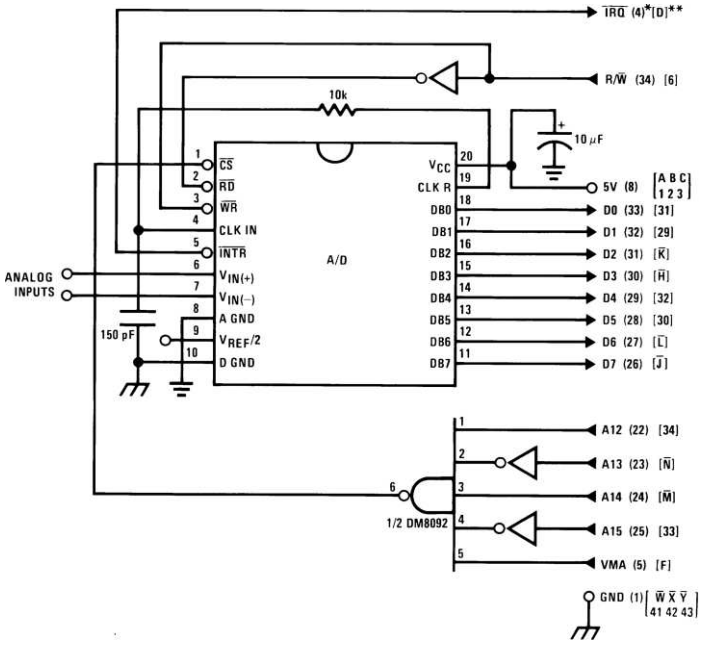
A sample interface program equivalent to the previous one is shown below Figure 60. The PIA Data and Control Registers of Port B are located at HEX addresses 8006 and 8007, respectively.

GENERAL APPLICATIONS

The following applications show some interesting uses for the A/D. The fact that one particular microprocessor is used is not meant to be restrictive. Each of these application circuits would have its counterpart using any microprocessor that is desired.

Multiple ADC0801 Series to MC6800 CPU Interface

To transfer analog data from several channels to a single microprocessor system, a multiple converter scheme presents several advantages over the conventional multiplexer single-converter approach. With the ADC0801 series, the differential inputs allow individual span adjustment for each channel. Furthermore, all analog input channels are sensed simultaneously, which essentially divides the microproces- sor's total system servicing time by the number of channels, since all conversions occur simultaneously. This scheme is shown in Figure 61.



*Numbers in parentheses refer to MC6800 CPU pin out.

**Number or letters in brackets refer to standard M6800 system common bus code.

Figure 59. ADC0801-MC6800 CPU Interface

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SAMPLE PROGRAM FOR Figure 59 ADC0801-MC6800 CPU INTERFACE

```
0010   DF 36       DATAIN   STX    TEMP2    ; Save contents of X
0012   CE 00 2C             LDX    #$002C   ; Upon IRQ low CPU
0015   FF FF F8             STX    $FFF8    ; jumps to 002C
0018   B7 50 00             STAA   $5000    ; Start ADC0801
001B   0E                   CLI
001C   3E           CONVRT  WAI             ; Wait for interrupt
001D   DE 34                 LDX    TEMP1
001F   8C 02 0F             CPX    #$020F   ; Is final data stored?
0022   27 14                BEQ    ENDP
0024   B7 50 00             STAA   $5000    ; Restarts ADC0801
0027   08                   INX
0028   DF 34                STX    TEMP1
002A   20 F0                BRA    CONVRT
002C   DE 34        INTRPT   LDX    TEMP1
002E   B6 50 00             LDAA   $5000    ; Read data
0031   A7 00                STAA   X        ; Store it at X
0033   3B                   RTI
0034   02 00        TEMP1    FDB    $0200    ; Starting address for
                                             ; data storage
0036   00 00        TEMP2    FDB    $0000
0038   CE 02 00     ENDP     LDX    #$0200   ; Reinitialize TEMP1
003B   DF 34                STX    TEMP1
003D   DE 36                LDX    TEMP2
003F   39                   RTS             ; Return from subroutine
                                             ; To user's program
```

In order for the microprocessor to service subroutines and inter- rupts, the stack pointer must be dimensioned in the user's program.

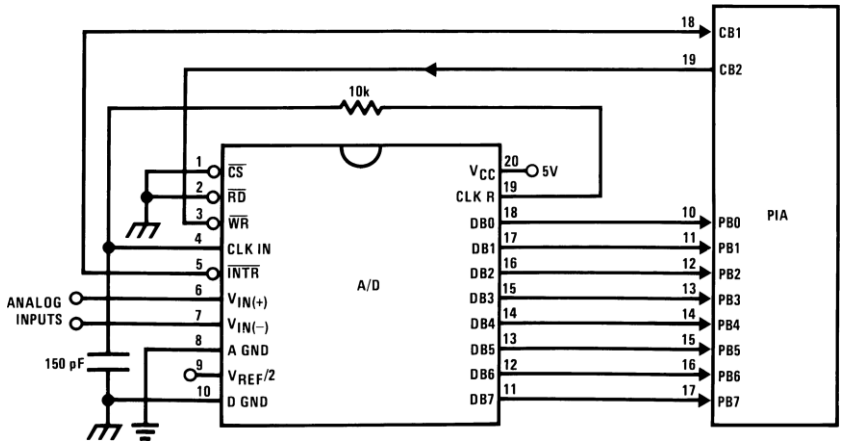

Figure 60. ADC0801–MC6820 PIA Interface

SAMPLE PROGRAM FOR Figure 60 ADC0801–MC6820 PIA INTERFACE

```
0010    CE 00 38    DATAIN   LDX    #$0038    ; Upon IRQ low CPU
0013    FF FF F8             STX    $FFF8     ; jumps to 0038
0016    B6 80 06             LDAA   PIAORB    ; Clear possible IRQ flags
0019    4F                   CLRA
001A    B7 80 07             STAA   PIACRB
001D    B7 80 06             STAA   PIAORB    ; Set Port B as input
0020    0E                   CLI
0021    C6 34                LDAB   #$34
0023    86 3D                LDAA   #$3D
0025    F7 80 07    CONVRT   STAB   PIACRB    ; Starts ADC0801
0028    B7 80 07             STAA   PIACRB
002B    3E                   WAI               ; Wait for interrupt
002C    DE 40                LDX    TEMP1
002E    8C 02 0F             CPX    #$020F    ; Is final data stored?
0031    27 0F                BEQ    ENDP
0033    08                   INX
0034    DF 40                STX    TEMP1
0036    20 ED                BRA    CONVRT
0038    DE 40       INTRPT   LDX    TEMP1
003A    B6 80 06             LDAA   PIAORB    ; Read data in
003D    A7 00                STAA   X         ; Store it at X
003F    3B                   RTI
0040    02 00       TEMP1    FDB    $0200     ; Starting address for
                                               ; data storage
0042    CE 02 00    ENDP     LDX    #$0200    ; Reinitialize TEMP1
0045    DF 40                STX    TEMP1
0047    39                   RTS               ; Return from subroutine
                    PIAORB   EQU    $8006     ; To user's program
                    PIACRB   EQU    $8007
```

The following schematic and sample subroutine (DATA IN) may be used to interface (up to) 8 ADC0801's directly to the MC6800 CPU. This scheme can easily be extended to allow the interface of more converters. In this configuration the converters are (arbitrarily) located at HEX address 5000 in the MC6800 memory space. To save components, the clock signal is derived from just one RC pair on the first converter. This output drives the other A/Ds.

All the converters are started simultaneously with a STORE instruction at HEX address 5000. Note that any other HEX address of the form 5XXX will be decoded by the circuit, pulling all the $\overline{CS}$ inputs low. This can easily be avoided by using a more definitive address decoding scheme. All the interrupts are ORed together to insure that all A/Ds have completed their conversion before the microprocessor is interrupted.

The subroutine, DATA IN, may be called from anywhere in the user's program. Once called, this routine initializes the CPU, starts all the converters simultaneously and waits for the interrupt signal. Upon receiving the interrupt, it reads the converters (from HEX addresses 5000 through 5007) and stores the data successively at (arbitrarily chosen) HEX addresses 0200 to 0207, before returning to the user's pro- gram. All CPU registers then recover the original data they had before servicing DATA IN.

Auto-Zeroed Differential Transducer Amplifier and A/D Converter

The differential inputs of the ADC0801 series eliminate the need to perform a differential to single ended conversion for a differential transducer. Thus, one op amp can be eliminated since the differential to single ended conversion is provided by the differential input of the ADC0801 series. In general, a transducer preamp is required to take advantage of the full A/D converter input dynamic range.

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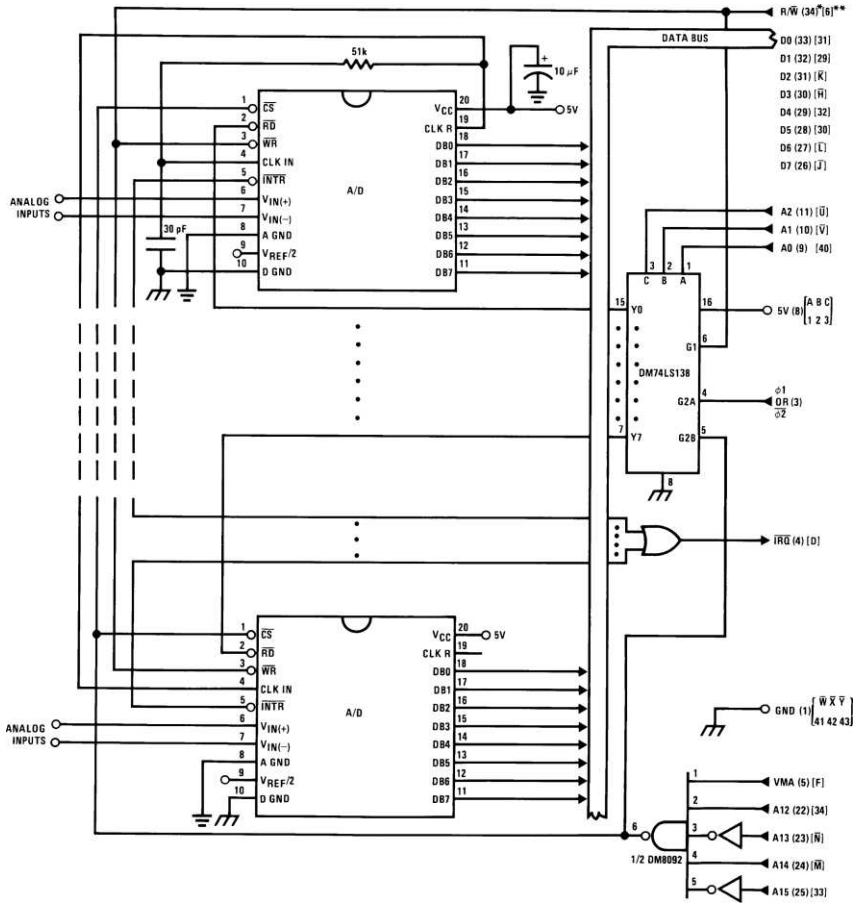

*Numbers in parentheses refer to MC6800 CPU pin out.

**Numbers of letters in brackets refer to standard M6800 system common bus code.

Figure 61. Interfacing Multiple A/Ds in an MC6800 System

SAMPLE PROGRAM FOR Figure 61 INTERFACING MULTIPLE A/D's IN AN MC6800 SYSTEM

ADDRESS	HEX CODE		MNEMONICS		COMMENTS
0010	DF 44	DATAIN	STX	TEMP	; Save Contents of X
0012	CE 00 2A		LDX	#$002A	; Upon $\overline{IRQ}$ LOW CPU
0015	FF FF F8		STX	$FFF8	; Jumps to 002A
0018	B7 50 00		STAA	$5000	; Starts all A/D's
001B	0E		CLI		
001C	3E		WAI		; Wait for interrupt
001D	CE 50 00		LDX	#$5000	
0020	DF 40		STX	INDEX1	; Reset both INDEX
0022	CE 02 00		LDX	#$0200	; 1 and 2 to starting
0025	DF 42		STX	INDEX2	; addresses
0027	DE 44		LDX	TEMP	
0029	39		RTS		; Return from subroutine
002A	DE 40	INTRPT	LDX	INDEX1	; INDEX1 → X
002C	A6 00		LDAA	X	; Read data in from A/D at X
002E	08		INX		; Increment X by one
002F	DF 40		STX	INDEX1	; X → INDEX1
0031	DE 42		LDX	INDEX2	; INDEX2 → X

SAMPLE PROGRAM FOR Figure 61 INTERFACING MULTIPLE A/D's IN AN MC6800 SYSTEM

ADDRESS	HEX CODE		MNEMONICS		COMMENTS
0033	A7 00		STAA	X	; Store data at X
0035	8C 02 07		CPX	#$0207	; Have all A/D's been read?
0038	27 05		BEQ	RETURN	; Yes: branch to RETURN
003A	08		INX		; No: increment X by one
003B	DF 42		STX	INDEX2	; X → INDEX2
003D	20 EB		BRA	INTRPT	; Branch to 002A
003F	3B	RETURN	RTI		
0040	50 00	INDEX1	FDB	$5000	; Starting address for A/D
0042	02 00	INDEX2	FDB	$0200	; Starting address for data storage
0044	00 00	TEMP	FDB	$0000	

Note: In order for the microprocessor to service subroutines and interrupts, the stack pointer must be dimensioned in the user's program.

For amplification of DC input signals, a major system error is the input offset voltage of the amplifiers used for the preamp. Figure 62 is a gain of 100 differential preamp whose offset voltage errors will be cancelled by a zeroing subroutine which is performed by the INS8080A microprocessor system. The total allowable input offset voltage error for this preamp is only 50 µV for ⁄4 LSB error. This would obviously require very precise amplifiers. The expression for the differential output voltage of the preamp is:

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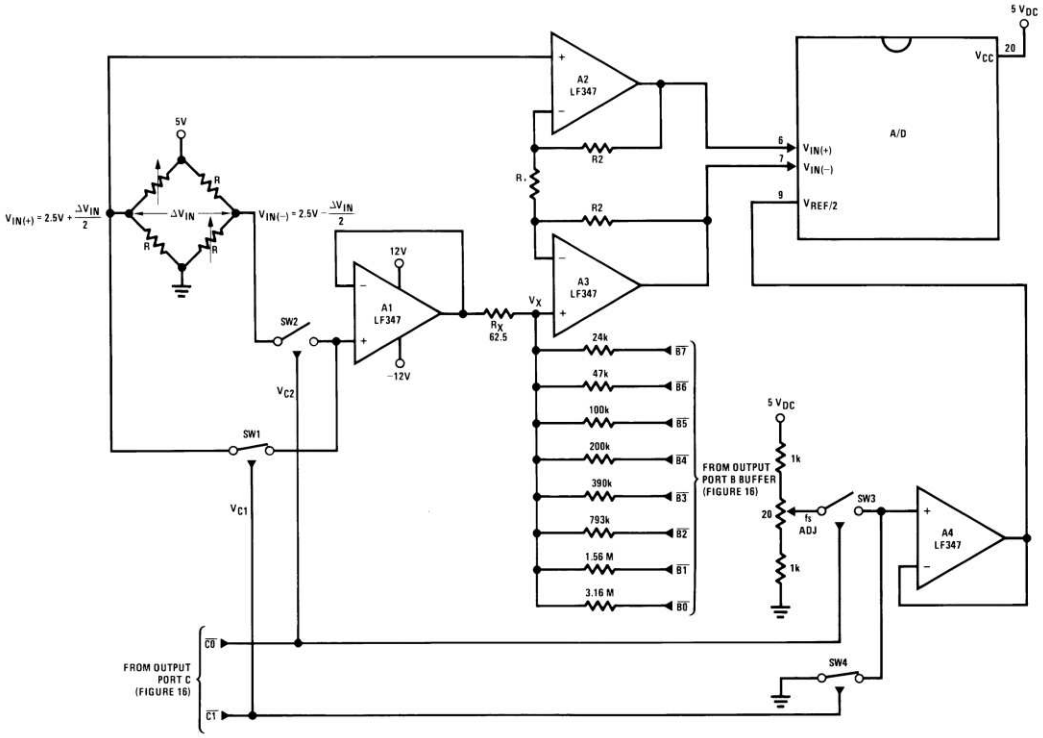

R2 = 49.5 R1

Switches are LMC13334 CMOS analog switches.

The 9 resistors used in the auto-zero section can be ±5% tolerance.

Figure 62. Gain of 100 Differential Transducer Preamp

$$V_O = \underbrace{\left[V_{IN}(+) - V_{IN}(-)\right]}_{\text{SIGNAL}} \underbrace{\left[1 + \frac{2R2}{R1}\right]}_{\text{GAIN}} + \underbrace{\left(V_{OS_2} - V_{OS_1} - V_{OS_3} \pm I_X R_X\right)}_{\text{DC ERROR TERM}} \underbrace{\left(1 + \frac{2R2}{R1}\right)}_{\text{GAIN}} \quad (5)$$

where I_X is the current through resistor R_X. All of the offset error terms can be cancelled by making $\pm I_X R_X = V_{OS1} + V_{OS3} - V_{OS2}$. This is the principle of this auto-zeroing scheme.

The INS8080A uses the 3 I/O ports of an INS8255 Programable Peripheral Interface (PPI) to control the auto zeroing and input data from the ADC0801 as shown in Figure 63. The PPI is programmed for basic I/O operation (mode 0) with Port A being an input port and Ports B and C being output ports. Two bits of Port C are used to alternately open or close the 2 switches at the input of the preamp. Switch SW1 is closed to force the preamp's differential input to be zero during the zeroing subroutine and then opened and SW2 is then closed for conversion of the actual differential input signal. Using 2 switches in this manner eliminates concern for the ON resistance of the switches as they must conduct only the input bias current of the input amplifiers.

Output Port B is used as a successive approximation register by the 8080 and the binary scaled resistors in series with each output bit create a D/A converter. During the zeroing subroutine, the voltage at V_x increases or decreases as required to make the differential output voltage equal to zero. This is accomplished by ensuring that the voltage at the output of A1 is approximately 2.5V so that a logic "1" (5V) on any output of Port B will source current into node V_X thus raising the voltage at V_X and making the output differential more negative. Conversely, a logic "0" (0V) will pull current out of node V_X and decrease the voltage, causing the differential output to become more positive. For the resistor values shown, V_X can move ±12 mV with a resolution of 50 µV, which will null the offset error term to *1/4* LSB of full-scale for the ADC0801. It is important that the voltage levels that drive the auto-zero resistors be constant. Also, for symmetry, a logic swing of 0V to 5V is convenient. To achieve this, a CMOS buffer is used for the logic output signals of Port B and this CMOS package is powered with a stable 5V source. Buffer amplifier A1 is necessary so that it can source or sink the D/A output current.

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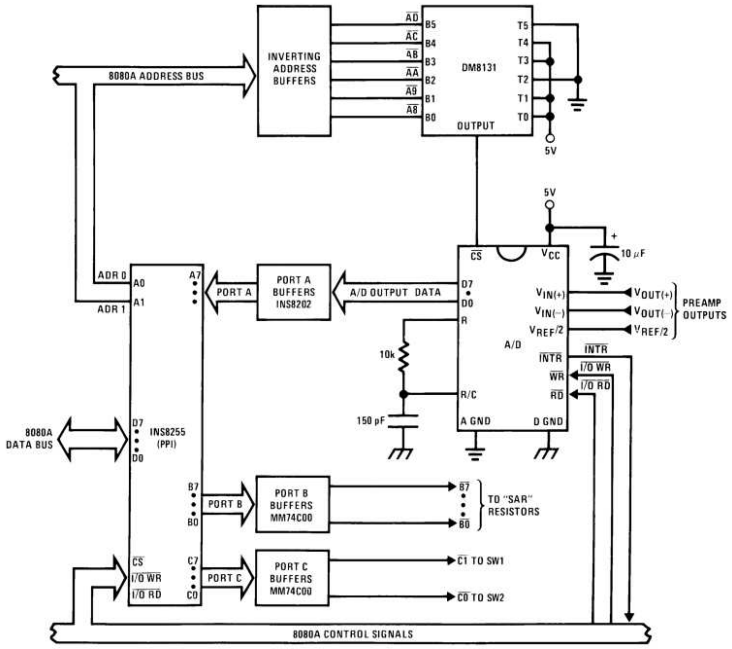

Figure 63. Microprocessor Interface Circuitry for Differential Preamp

A flow chart for the zeroing subroutine is shown in Figure 64. It must be noted that the ADC0801 series will output an all zero code when it converts a negative input [$V_{IN}(-) \geq V_{IN}(+)$]. Also, a logic inversion exists as all of the I/O ports are buffered with inverting gates.

Basically, if the data read is zero, the differential output voltage is negative, so a bit in Port B is cleared to pull VX more negative which will make the output more positive for the next conversion. If the data read is not zero, the output voltage is positive so a bit in Port B is set to make VX more positive and the output more negative. This continues for 8 approximations and the differential output eventually converges to within 5 mV of zero.

The actual program is given in Figure 65. All addresses used are compatible with the BLC 80/10 microcomputer system. In particular:

- Port A and the ADC0801 are at port address E4
- Port B is at port address E5
- Port C is at port address E6
- PPI control word port is at port address E7
- Program Counter automatically goes to ADDR:3C3D upon acknowledgment of an interrupt from the ADC0801

Multiple A/D Converters in a Z-80 Interrupt Driven Mode

In data acquisition systems where more than one A/D converter (or other peripheral device) will be interrupting pro- gram execution of a microprocessor, there is obviously a need for the CPU to determine which device requires servicing. Figure 66 and the accompanying software is a method of determining which of 7 ADC0801 converters has completed a conversion ($\overline{INTR}$ asserted) and is requesting an interrupt. This circuit allows starting the A/D converters in any sequence, but will input and store valid data from the converters with a priority sequence of A/D 1 being read first, A/D 2 second, etc., through A/D 7 which would have the lowest priority for data being read. Only the converters whose INT is asserted will be read.

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The key to decoding circuitry is the DM74LS373, 8-bit D type flip-flop. When the Z-80 acknowledges the interrupt, the program is vectored to a data input Z-80 subroutine. This subroutine will read a peripheral status word from the DM74LS373 which contains the logic state of the $\overline{\text{INTR}}$ outputs of all the converters. Each converter which initiates an interrupt will place a logic "0" in a unique bit position in the status word and the subroutine will determine the identity of the converter and execute a data read. An identifier word (which indicates which A/D the data came from) is stored in the next sequential memory location above the location of the data so the program can keep track of the identity of the data entered.

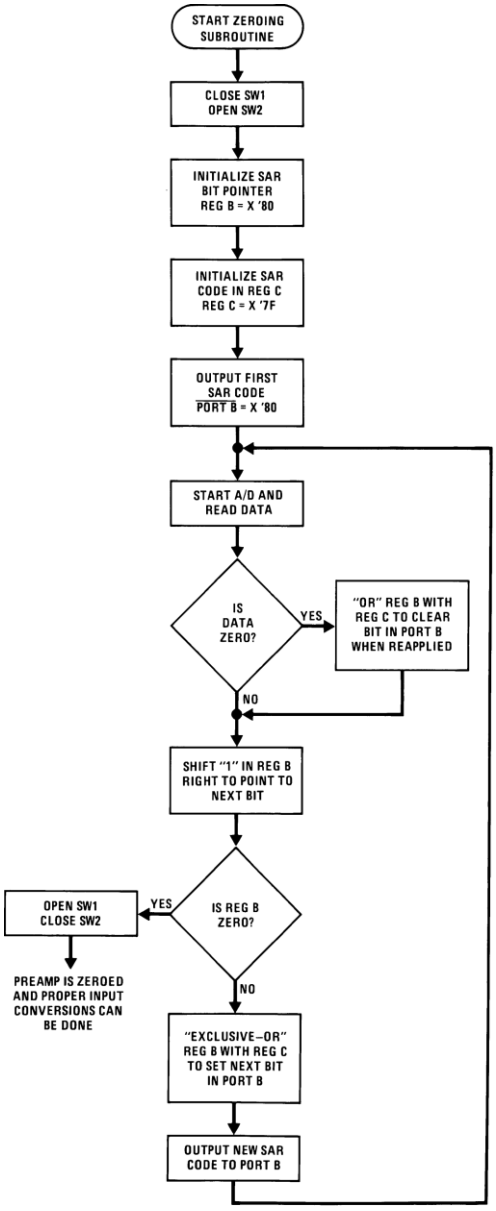

Figure 64. Flow Chart for Auto-Zero Routine

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```
3D00   3E90     MVI 90
3D02   D3E7     Out Control Port                    ;Program PPI
3D04   2601     MVI H 01            Auto-Zero Subroutine
3D06   7C       MOV A,H
3D07   D3E6     OUT C                              ;Close SW1 open SW2
3D09   0680     MVI B 80                           ;Initialize SAR bit pointer
3D0B   3E7F     MVI A 7F                           ;Initialize SAR code
3D0D   4F       MOV C,A             Return
3D0E   D3E5     OUT B                              ;Port B = SAR code
3D10   31AA3D   LXI SP 3DAA         Start          ;Dimension stack pointer
3D13   D3E4     OUT A                              ;Start A/D
3D15   FB       IE
3D16   00       NOP                 Loop           ;Loop until INT asserted
3D17   C3163D   JMP Loop
3D1A   7A       MOV A,D             Auto-Zero
3D1B   C600     ADI 00
3D1D   CA2D3D   JZ Set C                           ;Test A/D output data for zero
3D20   78       MOV A,B             Shift B
3D21   F600     ORI 00                             ;Clear carry
3D23   1F       RAR                                ;Shift "1" in B right one place
3D24   FE00     CPI 00                             ;Is B zero? If yes last
3D26   CA373D   JZ Done                            ;approximation has been made
3D29   47       MOV B,A
3D2A   C3333D   JMP New C
3D2D   79       MOV A,C             Set C
3D2E   B0       ORA B                              ;Set bit in C that is in same
3D2F   4F       MOV C,A                            ;position as "1" in B
3D30   C3203D   JMP Shift B
3D33   A9       XRA C               New C          ;Clear bit in C that is in
3D34   C30D3D   JMP Return                         ;same position as "1" in B
3D37   47       MOV B,A             Done           ;then output new SAR code.
3D38   7C       MOV A,H                            ;Open SW1, close SW2 then
3D39   EE03     XRI 03                             ;proceed with program. Preamp
3D3B   D3E6     OUT C                              ;is now zeroed.
3D3D            •                   Normal
                •
                •
                Program for processing
                proper data values
3C3D   DBE4     IN A                Read A/D Subroutine ;Read A/D data
3C3F   EEFF     XRI FF                             ;Invert data
3C41   57       MOV D,A
3C42   78       MOV A,B                            ;Is B Reg = 0? If not stay
3C43   E6FF     ANI FF                             ;in auto zero subroutine
3C45   C21A3D   JNZ Auto-Zero
3C48   C33D3D   JMP Normal
```

NOTE: All numerical values are hexadecimal representations.

Figure 65. Software for Auto-Zeroed Differential A/D

The following notes apply:

- It is assumed that the CPU automatically performs a RST 7 instruction when a valid interrupt is acknowledged (CPU is in interrupt mode 1). Hence, the subroutine starting address of X0038.
- The address bus from the Z-80 and the data bus to the Z-80 are assumed to be inverted by bus drivers.
- A/D data and identifying words will be stored in sequential memory locations starting at the arbitrarily chosen address X 3E00.
- The stack pointer must be dimensioned in the main program as the RST 7 instruction automatically pushes the PC onto the stack and the subroutine uses an additional 6 stack addresses.
- The peripherals of concern are mapped into I/O space with the following port assignments:

HEX PORT ADDRESS	PERIPHERAL	HEX PORT ADDRESS	PERIPHERAL
00	MM74C374 8-bit flip-flop	04	A/D 4
01	A/D 1	05	A/D 5
02	A/D 2	06	A/D 6
03	A/D 3	07	A/D 7

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This port address also serves as the A/D identifying word in the program.

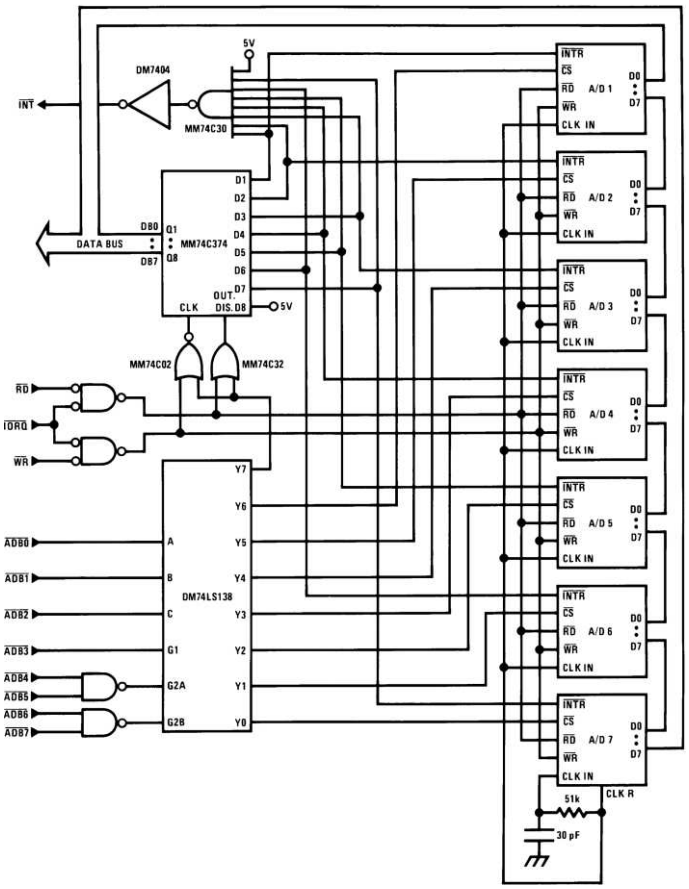

Figure 66. Multiple A/Ds with Z-80 Type Microprocessor

INTERRUPT SERVICING SUBROUTINE

LOC	OBJ CODE		SOURCE STATEMENT	COMMENT
0038	E5		PUSH HL	; Save contents of all registers affected by
0039	C5		PUSH BC	; this subroutine.
003A	F5		PUSH AF	; Assumed INT mode 1 earlier set.
003B	21 00 3E		LD (HL),X3E00	; Initialize memory pointer where data will be stored.
003E	0E 01		LD C, X01	; C register will be port ADDR of A/D converters.
0040	D300		OUT X00, A	; Load peripheral status word into 8-bit latch.
0042	DB00		IN A, X00	; Load status word into accumulator.
0044	47		LD B,A	; Save the status word.
0045	79	TEST	LD A,C	; Test to see if the status of all A/D's have
0046	FE 08		CP, X08	; been checked. If so, exit subroutine
0048	CA 60 00		JPZ, DONE	
004B	78		LD A,B	; Test a single bit in status word by looking for
004C	1F		RRA	; a "1" to be rotated into the CARRY (an $\overline{INT}$
004D	47		LD B,A	; is loaded as a "1"). If CARRY is set then load
004E	DA 5500		JPC, LOAD	; contents of A/D at port ADDR in C register.
0051	0C	NEXT	INC C	; If CARRY is not set, increment C register to point
0052	C3 4500		JP,TEST	; to next A/D, then test next bit in status word.
0055	ED 78	LOAD	IN A, (C)	; Read data from interrupting A/D and invert
0057	EE FF		XOR FF	; the data.
0059	77		LD (HL),A	; Store the data
005A	2C		INC L	
005B	71		LD (HL),C	; Store A/D identifier (A/D port ADDR).
005C	2C		INC L	
005D	C3 51 00		JP,NEXT	; Test next bit in status word.
0060	F1	DONE	POP AF	; Re-establish all registers as they were
0061	C1		POP BC	; before the interrupt.
0062	E1		POP HL	
0063	C9		RET	; Return to original program

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Top-Side Markings (4)	Samples
ADC0801LCN/NOPB	ACTIVE	PDIP	NFH	20	18	Pb-Free (RoHS)	SN	Level-1-NA-UNLIM	-40 to 85	ADC0801LCN	Samples
ADC0802LCN	ACTIVE	PDIP	NFH	20	18	TBD	Call TI	Call TI	-40 to 85	ADC0802LCN	Samples
ADC0802LCN/NOPB	ACTIVE	PDIP	NFH	20	18	Green (RoHS & no Sb/Br)	SN	Level-1-NA-UNLIM	-40 to 85	ADC0802LCN	Samples
ADC0802LCWM/NOPB	ACTIVE	SOIC	DW	20	36	Green (RoHS & no Sb/Br)	SN	Level-3-260C-168 HR	-40 to 85	ADC0802 LCWM	Samples
ADC0803LCN	ACTIVE	PDIP	NFH	20	18	TBD	Call TI	Call TI	-40 to 85	ADC0803LCN	Samples
ADC0803LCN/NOPB	ACTIVE	PDIP	NFH	20	18	Pb-Free (RoHS)	SN	Level-1-NA-UNLIM	-40 to 85	ADC0803LCN	Samples
ADC0804LCN	ACTIVE	PDIP	NFH	20	18	TBD	Call TI	Call TI	-40 to 85	ADC0804LCN	Samples
ADC0804LCN/NOPB	ACTIVE	PDIP	NFH	20	18	Green (RoHS & no Sb/Br)	SN	Level-1-NA-UNLIM	-40 to 85	ADC0804LCN	Samples
ADC0804LCWM	ACTIVE	SOIC	DW	20	36	TBD	Call TI	Call TI	-40 to 85	ADC0804 LCWM	Samples
ADC0804LCWM/NOPB	ACTIVE	SOIC	DW	20	36	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 85	ADC0804 LCWM	Samples
ADC0804LCWMX	ACTIVE	SOIC	DW	20	1000	TBD	Call TI	Call TI	-40 to 85	ADC0804 LCWM	Samples
ADC0804LCWMX/NOPB	ACTIVE	SOIC	DW	20	1000	Green (RoHS & no Sb/Br)	CU SN	Level-3-260C-168 HR	-40 to 85	ADC0804 LCWM	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.
TBD: The Pb-Free/Green conversion plan has not been defined.
Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.
Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.

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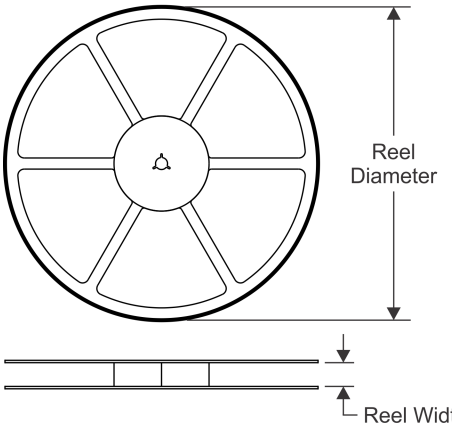
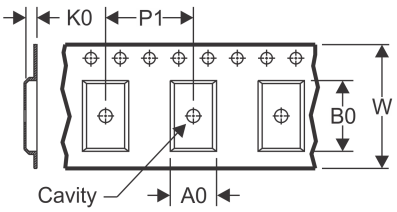
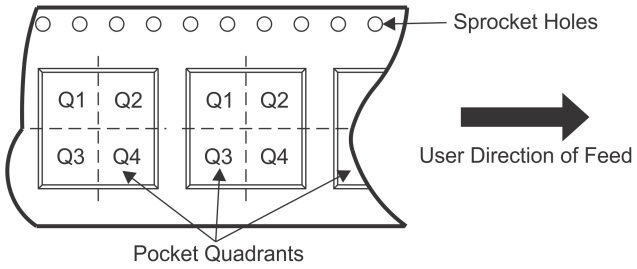


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

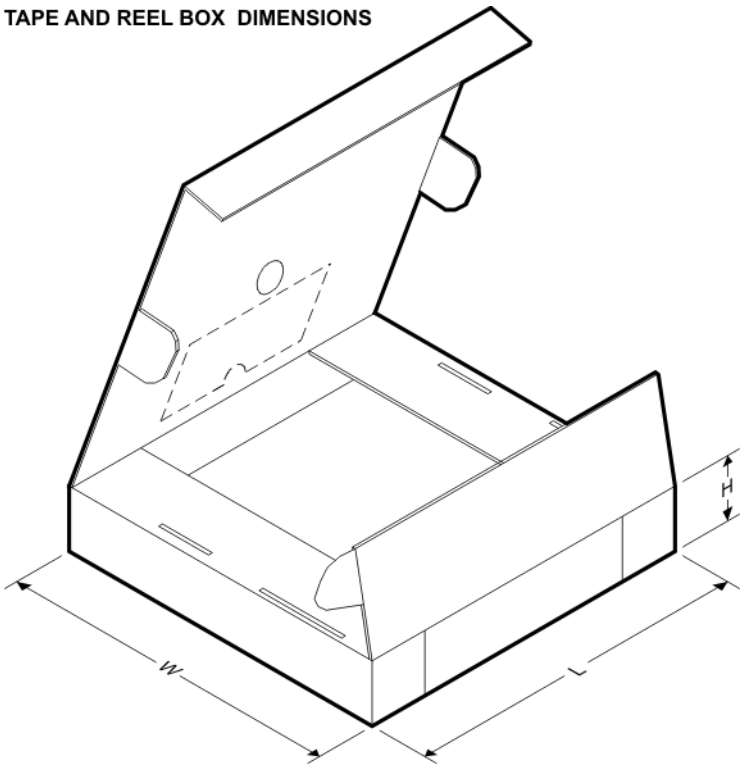
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ADC0804LCWMX	SOIC	DW	20	1000	330.0	24.4	10.9	13.3	3.25	12.0	24.0	Q1
ADC0804LCWMX/NOPB	SOIC	DW	20	1000	330.0	24.4	10.9	13.3	3.25	12.0	24.0	Q1

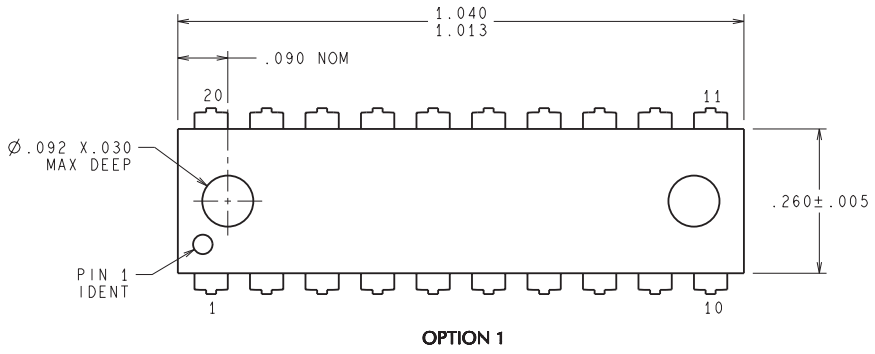
TAPE AND REEL BOX DIMENSIONS



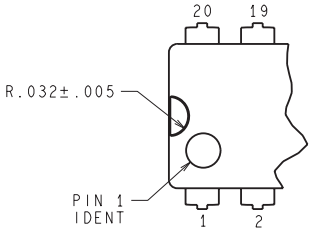
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ADC0804LCWMX	SOIC	DW	20	1000	367.0	367.0	45.0
ADC0804LCWMX/NOPB	SOIC	DW	20	1000	367.0	367.0	45.0

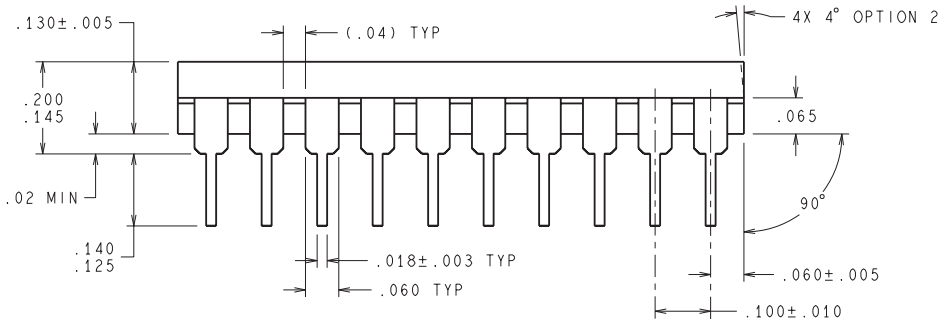
NFH0020A

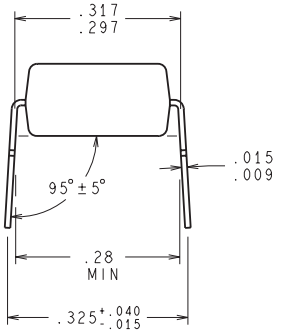


OPTION 1



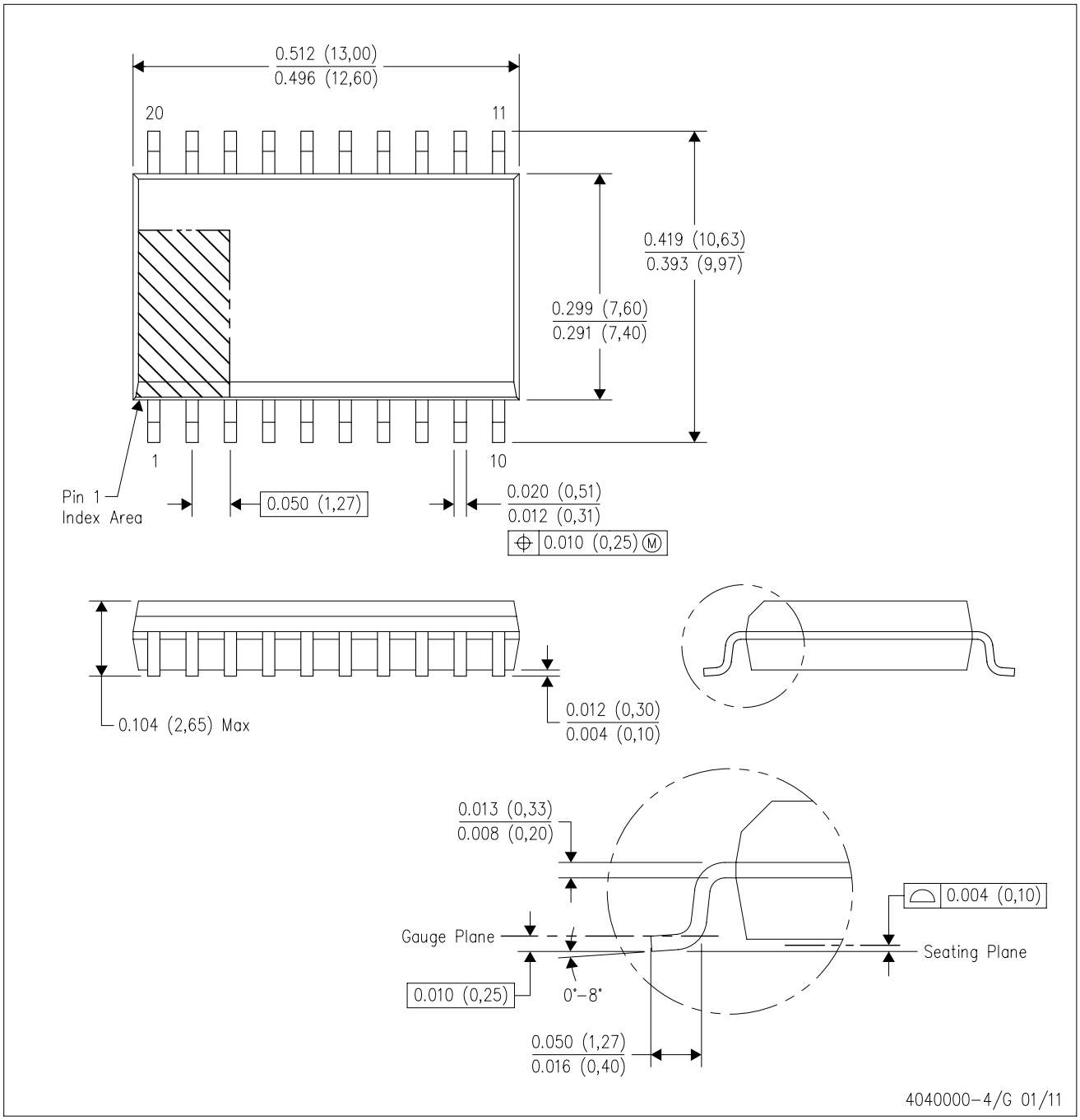
OPTION 2





N20A (Rev G)

DW (R–PDSO–G20) PLASTIC SMALL OUTLINE



NOTES:
A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M–1994.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
D. Falls within JEDEC MS–013 variation AC.

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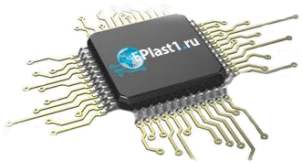
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



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