

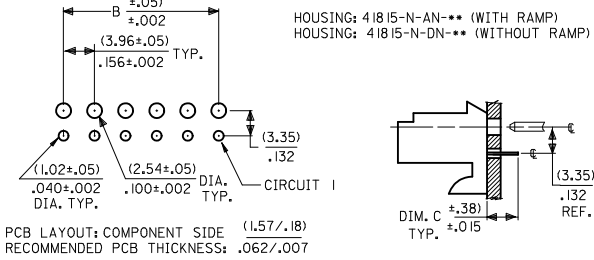
RIGHT ANGLE

HOUSING: 41815-N-AN-*** (WITH RAMP)
HOUSING: 41815-N-DN-*** (WITHOUT RAMP)



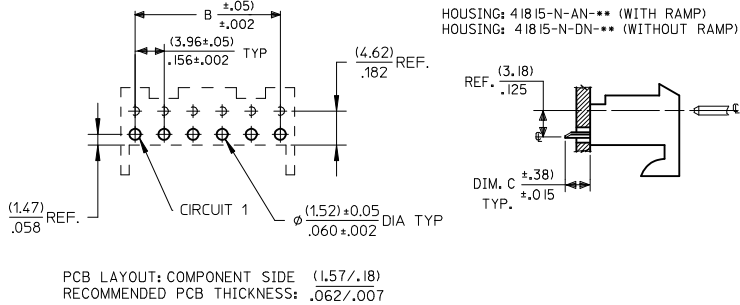
BOTTOM ENTRY

HOUSING: 41815-N-AN-*** (WITH RAMP)
HOUSING: 41815-N-DN-*** (WITHOUT RAMP)



TOP ENTRY

HOUSING: 41815-N-AN-*** (WITH RAMP)
HOUSING: 41815-N-DN-*** (WITHOUT RAMP)



DIM. B	DIM. A	NO. OF CKTS
(3.96) .156	(7.82 $\pm.25$) .308 $\pm.010$	2
(7.92) .312	(11.79 $\pm.25$) .464 $\pm.010$	3
(11.89) .468	(15.75 $\pm.25$) .620 $\pm.010$	4
(15.85) .624	(19.71 $\pm.25$) .776 $\pm.010$	5
(19.81) .780	(23.67 $\pm.25$) .932 $\pm.010$	6
(23.77) .936	(27.64 $\pm.30$) 1.088 $\pm.012$	7
(27.74) 1.092	(31.60 $\pm.25$) 1.244 $\pm.012$	8
(31.70) 1.248	(35.56 $\pm.30$) 1.400 $\pm.012$	9
(35.66) 1.404	(39.52 $\pm.30$) 1.556 $\pm.012$	10
(39.62) 1.560	(43.48 $\pm.30$) 1.712 $\pm.012$	11
(43.59) 1.716	(47.45 $\pm.30$) 1.868 $\pm.012$	12
(47.55) 1.872	(51.41 $\pm.30$) 2.024 $\pm.012$	13
(51.51) 2.028	(55.37 $\pm.36$) 2.180 $\pm.014$	14
(55.47) 2.184	(59.33 $\pm.36$) 2.336 $\pm.014$	15

NOTES:

1. MATERIAL: HOUSING: POLYESTER, RATED UL 94V-0, COLOR: NATURAL (WHITE)
2. FINISH:

- (197) = OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN OVER 0.00127/.000050 MIN NICKEL.
(208) = SELECT GOLD: 0.00038/.000015 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
(228) = SELECT GOLD: 0.00076/.000030 MIN, SELECT TIN: 0.00254/.000100 MIN, OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
(909) = OVERALL TIN: 0.00254/.000100 MIN.

3. PRODUCT SPECIFICATION: PS-08-50

4. PACKAGING: SEE CHARTS

5. FOR TOP ENTRY AND RIGHT ANGLE ASSEMBLIES WITH LOWER INSERTION FORCE USE SINGLE BEAM CONTACT. (TERMINAL NO. 4244)

6. SOLDERABILITY: WHEN PARTS ARE SOLDERED AT A TEMPERATURE OF 230°C (446°F) FOR 5 SECONDS EACH SOLDERED SURFACE SHALL BE A MINIMUM OF 95% COVERED WITH A SMOOTH CONTINUOUS ADHERENT COATING. FOR ADDITIONAL INFORMATION SEE SMES-152.

7. PARTS ARE STACKABLE END TO END ON (3.96)/.156 CENTERLINE.

8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPEC PS-45499-002.

ADD 41815-0661 EC NO: UCP2012-3600 DRWN:MMSTROH 2012/05/03 CHKD:MK1PPER 2012/05/04 APPR:FSMITH 2012/05/14	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table><tr><th></th><th>mm</th><th>INCH</th></tr><tr><td>4 PLACES</td><td>± ---</td><td>± ---</td></tr><tr><td>3 PLACES</td><td>± ---</td><td>± .010</td></tr><tr><td>2 PLACES</td><td>± 0.25</td><td>± .015</td></tr><tr><td>1 PLACE</td><td>± 0.38</td><td>± ---</td></tr><tr><td>0 PLACE</td><td>±</td><td>±</td></tr></table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .010	2 PLACES	± 0.25	± .015	1 PLACE	± 0.38	± ---	0 PLACE	±	±	DIMENSION STYLE MM/IN	SCALE --	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION	DRAWN BY DATE		TITLE KK 156 HOUSING PCB 41815 SERIES
				mm	INCH																						
			4 PLACES	± ---	± ---																						
			3 PLACES	± ---	± .010																						
			2 PLACES	± 0.25	± .015																						
			1 PLACE	± 0.38	± ---																						
			0 PLACE	±	±																						
SAMIEC 01/28/87																											
CHECKED BY DATE																											
SAMIEC 01/28/87																											
APPROVED BY DATE																											
LENZ 01/28/87																											
MATERIAL NO.																											
AN1	REV	ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE B	SEE CHART		DOCUMENT NO. SDA-41815		SHEET NO. 1 OF 11																			
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																							

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 TIN
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-208B
Term Matl:	PHOS BRONZE
Plating:	208 – 15 GOLD
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	6298-1-197
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.18)/. 125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	6298-1-208
Term Matl:	PHOS BRONZE
Plating:	208 – 15 GOLD
Dim C:	(3.18)/. 125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2	09-48-1024	A-41815-0002
3	09-48-1034	A-41815-0003
4	09-48-1044	A-41815-0004
5	09-48-1054	A-41815-0005
6	09-48-1064	A-41815-0006
7	09-48-1074	A-41815-0007
8	09-48-1084	A-41815-0008
9	09-48-1094	A-41815-0009
10	09-48-1104	A-41815-0010
11	09-48-1114	A-41815-0011
12	09-48-1124	A-41815-0012
13	09-48-1134	A-41815-0013
14	09-48-1144	A-41815-0014
15	09-48-1154	A-41815-0015

Material No	Engineer Number
09-48-5024	A-41815-0016
09-48-5034	A-41815-0017
09-48-5044	A-41815-0018
09-48-5054	A-41815-0019
09-48-5064	A-41815-0020
09-48-5074	A-41815-0021
09-48-5084	A-41815-0022
09-48-5094	A-41815-0023
09-48-5104	A-41815-0024
09-48-5114	A-41815-0025
09-48-5124	A-41815-0026
09-48-5134	A-41815-0027
09-48-5144	A-41815-0028
09-48-5154	A-41815-0029

Material No	Engineer Number
09-48-4029	A-41815-0030
09-48-4039	A-41815-0031
09-48-4049	A-41815-0032
09-48-4059	A-41815-0033
09-48-4069	A-41815-0034
09-48-4079	A-41815-0035
09-48-4089	A-41815-0036
09-48-4099	A-41815-0037
09-48-4109	A-41815-0038
09-48-4119	A-41815-0039
09-48-4129	A-41815-0040
09-48-4139	A-41815-0041
09-48-4149	A-41815-0042
09-48-4159	A-41815-0043

Material No	Engineer Number
09-48-5026	A-41815-0044
09-48-5036	A-41815-0045
09-48-5046	A-41815-0046
09-48-5056	A-41815-0047
09-48-5066	A-41815-0048
09-48-5076	A-41815-0049
09-48-5086	A-41815-0050
09-48-5096	A-41815-0051
09-48-5106	A-41815-0052
09-48-5116	A-41815-0053
09-48-5126	A-41815-0054
09-48-5136	A-41815-0055
09-48-5146	A-41815-0056
09-48-5156	A-41815-0057

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

KK 156 HOUSING ASSY PCB
41815 SERIES DWG

- 2 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-208B
Term Matl:	PHOS BRONZE
Plating:	208 – 15 GOLD
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2	09-48-4028	A-41815-0058
3	09-48-4038	A-41815-0059
4	09-48-4048	A-41815-0060
5	09-48-4058	A-41815-0061
6	09-48-4068	A-41815-0062
7	09-48-4078	A-41815-0063
8	09-48-4088	A-41815-0064
9	09-48-4098	A-41815-0065
10	09-48-4108	A-41815-0066
11	09-48-4118	A-41815-0067
12	09-48-4128	A-41815-0068
13	09-48-4138	A-41815-0069
14	09-48-4148	A-41815-0070
15	09-48-4158	A-41815-0071

Material No	Engineer Number
09-48-5025	A-41815-0072
09-48-5035	A-41815-0073
09-48-5045	A-41815-0074
09-48-5055	A-41815-0075
09-48-5065	A-41815-0076
09-48-5075	A-41815-0077
09-48-5085	A-41815-0078
09-48-5095	A-41815-0079
09-48-5105	A-41815-0080
09-48-5115	A-41815-0081
09-48-5125	A-41815-0082
09-48-5135	A-41815-0083
09-48-5145	A-41815-0084
09-48-5155	A-41815-0085

REV: AN1	ECR/ECN INFORMATION:		TITLE: KK 156 HOUSING ASSY PCB 41815 SERIES DWG	SHEET No. - 3 -
	EC NO.	UCP2012-3600		
	DATE:	5/14/2012		
DOCUMENT NUMBER: SDA-41815			CREATED / REVISED BY: MMSTROH	CHECKED BY: MKIPPER
			APPROVED BY: FSMITH	

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2188-1-P909
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.18) / .125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-P909B
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Assy. Proc:	
Housing No:	
Options	
Terminal No:	
Term Matl:	
Plating:	
Dim C:	
Voids:	
Hooks Cut:	
Packaging:	

Assy. Proc:	
Housing No:	
Options	
Terminal No:	
Term Matl:	
Plating:	
Dim C:	
Voids:	
Hooks Cut:	
Packaging:	

Ckts	Material No	Engineer Number
2	09-48-2022	A-41815-0100
3	09-48-2032	A-41815-0101
4	09-48-2042	A-41815-0102
5	09-48-2052	A-41815-0103
6	09-48-2062	A-41815-0104
7	09-48-2072	A-41815-0105
8	09-48-2082	A-41815-0106
9	09-48-2092	A-41815-0107
10	09-48-2102	A-41815-0108
11	09-48-2112	A-41815-0109
12	09-48-2122	A-41815-0110
13	09-48-2132	A-41815-0111
14	09-48-2142	A-41815-0112
15	09-48-2152	A-41815-0113

Material No	Engineer Number
09-48-2025	A-41815-0114
09-48-2035	A-41815-0115
09-48-2045	A-41815-0116
09-48-2055	A-41815-0117
09-48-2065	A-41815-0118
09-48-2075	A-41815-0119
09-48-2085	A-41815-0120
09-48-2095	A-41815-0121
09-48-2105	A-41815-0122
09-48-2115	A-41815-0123
09-48-2125	A-41815-0124
09-48-2135	A-41815-0125
09-48-2145	A-41815-0126
09-48-2155	A-41815-0127

Material No	Engineer Number

Material No	Engineer Number

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

**KK 156 HOUSING ASSY PCB
41815 SERIES DWG**

- 4 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	
Housing No:	
Options	
Terminal No:	
Term Matl:	
Plating:	
Dim C:	
Voids:	
Hooks Cut:	
Packaging:	

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	6298-197
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(4.60) / .160
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2188-1-228
Term Matl:	BRASS
Plating:	228 – GOLD
Dim C:	(3.18) / .125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-P909B
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		

Material No	Engineer Number
09-48-4021	A-41815-0170
09-48-4031	A-41815-0171
09-48-4041	A-41815-0172
09-48-4051	A-41815-0173
09-48-4061	A-41815-0174
09-48-4071	A-41815-0175
09-48-4081	A-41815-0176
09-48-4091	A-41815-0177
09-48-4101	A-41815-0178
09-48-4111	A-41815-0179
09-48-4121	A-41815-0180
09-48-4131	A-41815-0181
09-48-4141	A-41815-0182
09-48-4151	A-41815-0183

Material No	Engineer Number
41815-0184	A-41815-0184
09-48-5030	A-41815-0185
09-48-5040	A-41815-0186
09-48-5050	A-41815-0187
41815-0188	A-41815-0188
41815-0189	A-41815-0189
09-48-5080	A-41815-0190
41815-0191	A-41815-0191
09-48-5100	A-41815-0192
41815-0193	A-41815-0193
41815-0194	A-41815-0194
41815-0195	A-41815-0195
41815-0196	A-41815-0196
41815-0197	A-41815-0197

Material No	Engineer Number
09-48-2021	A-41815-0198
09-48-2031	A-41815-0199
09-48-2041	A-41815-0200
09-48-2051	A-41815-0201
09-48-2061	A-41815-0202
09-48-2071	A-41815-0203
09-48-2081	A-41815-0204
09-48-2091	A-41815-0205
09-48-2101	A-41815-0206
09-48-2111	A-41815-0207
09-48-2121	A-41815-0208
09-48-2131	A-41815-0209
09-48-2141	A-41815-0210
09-48-2151	A-41815-0211

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

**KK 156 HOUSING ASSY PCB
41815 SERIES DWG**

- 5 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-228B
Term Matl:	BRASS
Plating:	228 – GOLD
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-DN
Options	NO RAMPS
Terminal No:	2188-P909
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(4.06) / .160
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Assy. Proc:	
Housing No:	
Options	
Terminal No:	
Term Matl:	
Plating:	
Dim C:	
Voids:	
Hooks Cut:	
Packaging:	

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-DN
Options	NO RAMPS
Terminal No:	2144-AA-A1AA-P909B
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2	09-48-5023	A-41815-0313	41815-0327	A-41815-0327			41815-0355	A-41815-0355
3	09-48-5033	A-41815-0314	41815-0328	A-41815-0328			41815-0356	A-41815-0356
4	09-48-5043	A-41815-0315	41815-0329	A-41815-0329			09-48-2047	A-41815-0357
5	09-48-5053	A-41815-0316	09-48-2056	A-41815-0330			41815-0358	A-41815-0358
6	09-48-5063	A-41815-0317	41815-0331	A-41815-0331			41815-0359	A-41815-0359
7	09-48-5073	A-41815-0318	41815-0332	A-41815-0332			41815-0360	A-41815-0360
8	09-48-5083	A-41815-0319	09-48-2086	A-41815-0333			41815-0361	A-41815-0361
9	09-48-5093	A-41815-0320	41815-0334	A-41815-0334			41815-0362	A-41815-0362
10	09-48-5103	A-41815-0321	09-48-2106	A-41815-0335			09-48-2107	A-41815-0363
11	09-48-5113	A-41815-0322	41815-0336	A-41815-0336			41815-0364	A-41815-0364
12	09-48-5123	A-41815-0323	41815-0337	A-41815-0337			41815-0365	A-41815-0365
13	09-48-5133	A-41815-0324	41815-0338	A-41815-0338			41815-0366	A-41815-0366
14	09-48-5143	A-41815-0325	41815-0339	A-41815-0339			41815-0367	A-41815-0367
15	09-48-5153	A-41815-0326	41815-0340	A-41815-0340			41815-0368	A-41815-0368

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

KK 156 HOUSING ASSY PCB
41815 SERIES DWG

- 6 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH



KK 156 PCB ASSY 2-15 CKT SERIES

	Assy. Proc:	RIGHT ANGLE	Assy. Proc:		Assy. Proc:	RIGHT ANGLE	Assy. Proc:	BOTTOM ENTRY
	Housing No:	41815-N-AN	Housing No:		Housing No:	41815-N-AN	Housing No:	41815-N-AN
	Options	WITH RAMP	Options		Options	WITH RAMP	Options	WITH RAMP
	Terminal No:	4244-A-197A	Terminal No:		Terminal No:	2144-AA-A1AA-208B	Terminal No:	2188-1-208
	Term Matl:	PHOS BRONZE	Term Matl:		Term Matl:	BRASS	Term Matl:	BRASS
	Plating:	197 – TIN	Plating:		Plating:	208 – 15 GOLD	Plating:	208 – 15 GOLD
	Dim C:	(3.68) / .145	Dim C:		Dim C:	(3.68) / .145	Dim C:	(3.18) / .125
	Voids:	NONE	Voids:		Voids:	NONE	Voids:	NONE
	Hooks Cut:	NO	Hooks Cut:		Hooks Cut:	NO	Hooks Cut:	NO
	Packaging:	PK-41815-001 TRAY	Packaging:		Packaging:	PK-41815-001 TRAY	Packaging:	PK-41815-001 TRAY
Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2	09-48-1023	A-41815-0369			09-48-3025	A-41815-0425	09-48-3024	A-41815-0439
3	09-48-1033	A-41815-0370			09-48-3035	A-41815-0426	09-48-3034	A-41815-0440
4	09-48-1043	A-41815-0371			09-48-3045	A-41815-0427	09-48-3044	A-41815-0441
5	09-48-1053	A-41815-0372			09-48-3055	A-41815-0428	09-48-3054	A-41815-0442
6	09-48-1063	A-41815-0373			09-48-3065	A-41815-0429	09-48-3064	A-41815-0443
7	09-48-1073	A-41815-0374			09-48-3075	A-41815-0430	09-48-3074	A-41815-0444
8	09-48-1083	A-41815-0375			09-48-3085	A-41815-0431	09-48-3084	A-41815-0445
9	09-48-1093	A-41815-0376			09-48-3095	A-41815-0432	09-48-3094	A-41815-0446
10	09-48-1103	A-41815-0377			09-48-3105	A-41815-0433	09-48-3104	A-41815-0447
11	09-48-1113	A-41815-0378			09-48-3115	A-41815-0434	09-48-3114	A-41815-0448
12	09-48-1123	A-41815-0379			09-48-3125	A-41815-0435	09-48-3124	A-41815-0449
13	09-48-1133	A-41815-0380			09-48-3135	A-41815-0436	09-48-3134	A-41815-0450
14	09-48-1143	A-41815-0381			09-48-3145	A-41815-0437	09-48-3144	A-41815-0451
15	09-48-1153	A-41815-0382			09-48-3155	A-41815-0438	09-48-3154	A-41815-0452

REV: AN1	ECR/ECN INFORMATION:		TITLE: KK 156 HOUSING ASSY PCB 41815 SERIES DWG	SHEET No. - 7 -	
	EC NO.	UCP2012-3600			
	DATE:	5/14/2012			
DOCUMENT NUMBER: SDA-41815			CREATED / REVISED BY: MMSTROH	CHECKED BY: MKIPPER	APPROVED BY: FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-P909B
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-208B
Term Matl:	BRASS
Plating:	208 – 15 GOLD
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-P909B
Term Matl:	PHOS BRONZE
Plating:	P909 – TIN
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	6298-1-P909
Term Matl:	PHOS BRONZE
Plating:	P909 – TIN
Dim C:	(3.18) / .125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2	09-48-2023	A-41815-0453	09-48-3026	A-41815-0467	09-48-2020	A-41815-0481	09-48-2029	A-41815-0495
3	09-48-2033	A-41815-0454	09-48-3036	A-41815-0468	09-48-2030	A-41815-0482	09-48-2039	A-41815-0496
4	09-48-2043	A-41815-0455	09-48-3046	A-41815-0469	09-48-2040	A-41815-0483	09-48-2049	A-41815-0497
5	09-48-2053	A-41815-0456	09-48-3056	A-41815-0470	09-48-2050	A-41815-0484	09-48-2059	A-41815-0498
6	09-48-2063	A-41815-0457	09-48-3066	A-41815-0471	09-48-2060	A-41815-0485	09-48-2069	A-41815-0499
7	09-48-2073	A-41815-0458	09-48-3076	A-41815-0472	09-48-2070	A-41815-0486	09-48-2079	A-41815-0500
8	09-48-2083	A-41815-0459	09-48-3086	A-41815-0473	09-48-2080	A-41815-0487	09-48-2089	A-41815-0501
9	09-48-2093	A-41815-0460	09-48-3096	A-41815-0474	09-48-2090	A-41815-0488	09-48-2099	A-41815-0502
10	09-48-2103	A-41815-0461	09-48-3106	A-41815-0475	09-48-2100	A-41815-0489	09-48-2109	A-41815-0503
11	09-48-2113	A-41815-0462	09-48-3116	A-41815-0476	09-48-2110	A-41815-0490	09-48-2119	A-41815-0504
12	09-48-2123	A-41815-0463	09-48-3126	A-41815-0477	09-48-2120	A-41815-0491	09-48-2129	A-41815-0505
13	09-48-2133	A-41815-0464	09-48-3136	A-41815-0478	09-48-2130	A-41815-0492	09-48-2139	A-41815-0506
14	09-48-2143	A-41815-0465	09-48-3146	A-41815-0479	09-48-2140	A-41815-0493	09-48-2149	A-41815-0507
15	09-48-2153	A-41815-0466	09-48-3156	A-41815-0480	09-48-2150	A-41815-0494	09-48-2159	A-41815-0508

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

KK 156 HOUSING ASSY PCB
41815 SERIES DWG

- 8 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-P909B
Term Matl:	PHOS BRONZE
Plating:	P909 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-208B
Term Matl:	PHOS BRONZE
Plating:	208 – 15 GOLD
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2188-1-208
Term Matl:	BRASS
Plating:	208 – 15 GOLD
Dim C:	(3.18) / .125
Voids:	TERMINAL VOID 2
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2	09-48-2028	A-41815-0509
3	09-48-2038	A-41815-0510
4	09-48-2048	A-41815-0511
5	09-48-2058	A-41815-0512
6	09-48-2068	A-41815-0513
7	09-48-2078	A-41815-0514
8	09-48-2088	A-41815-0515
9	09-48-2098	A-41815-0516
10	09-48-2108	A-41815-0517
11	09-48-2118	A-41815-0518
12	09-48-2128	A-41815-0519
13	09-48-2138	A-41815-0520
14	09-48-2148	A-41815-0521
15	09-48-2158	A-41815-0522

Material No	Engineer Number
09-48-5028	A-41815-0523
09-48-5038	A-41815-0524
09-48-5048	A-41815-0525
09-48-5058	A-41815-0526
09-48-5068	A-41815-0527
09-48-5078	A-41815-0528
09-48-5088	A-41815-0529
09-48-5098	A-41815-0530
09-48-5108	A-41815-0531
09-48-5118	A-41815-0532
09-48-5128	A-41815-0533
09-48-5138	A-41815-0534
09-48-5148	A-41815-0535
09-48-5158	A-41815-0536

Material No	Engineer Number
09-48-1025	A-41815-0537
09-48-1035	A-41815-0538
09-48-1045	A-41815-0539
09-48-1055	A-41815-0540
09-48-1065	A-41815-0541
09-48-1075	A-41815-0542
09-48-1085	A-41815-0543
09-48-1095	A-41815-0544
09-48-1105	A-41815-0545
09-48-1115	A-41815-0546
09-48-1125	A-41815-0547
09-48-1135	A-41815-0548
09-48-1145	A-41815-0549
09-48-1155	A-41815-0550

Material No	Engineer Number
41815-0551	41815-0551
41815-0552	41815-0552
41815-0553	41815-0553
41815-0554	41815-0554
41815-0555	41815-0555
41815-0556	41815-0556
41815-0557	41815-0557
41815-0558	41815-0558
41815-0559	41815-0559
41815-0560	41815-0560
41815-0561	41815-0561
41815-0562	41815-0562
41815-0563	41815-0563

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

KK 156 HOUSING ASSY PCB
41815 SERIES DWG

- 9 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-DN
Options	WITHOUT RAMPS
Terminal No:	6298-1-197
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	3.18 / .125
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-DN
Options	WITHOUT RAMPS
Terminal No:	6298-1-197
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	3.18 / .125
Voids:	TERMINAL VOID 2
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-A15-7
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.68) / .145
Voids:	TERMINAL VOID 7
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-DN
Options	WITHOUT RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.05)/.120
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2	41815-0564	A-41815-0564
3	41815-0565	A-41815-0565
4	41815-0566	A-41815-0566
5	41815-0567	A-41815-0567
6	41815-0568	A-41815-0568
7	41815-0569	A-41815-0569
8	41815-0570	A-41815-0570
9	41815-0571	A-41815-0571
10	41815-0572	A-41815-0572
11	41815-0573	A-41815-0573
12	41815-0574	A-41815-0574
13	41815-0575	A-41815-0575
14	41815-0576	A-41815-0576
15	41815-0577	A-41815-0577

Material No	Engineer Number
41815-0579	A-41815-0579
41815-0580	A-41815-0580
41815-0581	A-41815-0581
41815-0582	A-41815-0582
41815-0583	A-41815-0583
41815-0584	A-41815-0584
41815-0585	A-41815-0585
41815-0586	A-41815-0586
41815-0587	A-41815-0587
41815-0588	A-41815-0588
41815-0589	A-41815-0589
41815-0590	A-41815-0590
41815-0591	A-41815-0591

Material No	Engineer Number
41815-0600	A-41815-0600

Material No	Engineer Number
41815-0601	A-41815-0601
41815-0602	A-41815-0602
41815-0605	A-41815-0605

REV:

ECR/ECN INFORMATION:

TITLE:

SHEET No.

AN1

EC NO.

UCP2012-3600

DATE:

5/14/2012

KK 156 HOUSING ASSY PCB 41815 SERIES DWG

- 10 -

DOCUMENT NUMBER:

SDA-41815

CREATED / REVISED BY:

MMSTROH

CHECKED BY:

MKIPPER

APPROVED BY:

FSMITH

41815



KK 156 PCB ASSY 2-15 CKT SERIES

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-DN
Options	WITHOUT RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 – TIN
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Assy. Proc:	TOP ENTRY
Housing No:	41815-N-DN
Options	WITHOUT RAMP
Terminal No:	2144-AA-A1AA-P909B
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(3.05) / .120
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY

Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-BA-A1AA-197B
Term Matl:	PHOS BRONZE
Plating:	197 TIN
Dim C:	(3.68) / .145
Voids:	TERMINAL VOID 2, 4
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY

Ckts	Material No	Engineer Number
2	41815-0630	A-41815-0630
3	41815-0631	A-41815-0631
4	41815-0632	A-41815-0632
5	41815-0633	A-41815-0633
6	41815-0634	A-41815-0634
7	41815-0635	A-41815-0635
8	41815-0636	A-41815-0636
9	41815-0637	A-41815-0637
10	41815-0638	A-41815-0638
11	41815-0639	A-41815-0639
12	41815-0640	A-41815-0640
13	41815-0641	A-41815-0641
14	41815-0642	A-41815-0642
15	41815-0643	A-41815-0643

Material No	Engineer Number
41815-0646	A-41815-0646

Material No	Engineer Number
41815-0661	A-41815-0661

REV: AN1	ECR/ECN INFORMATION:		TITLE: KK 156 HOUSING ASSY PCB 41815 SERIES DWG	SHEET No. - 11 -
	EC NO.	UCP2012-3600		
	DATE:	5/14/2012		
DOCUMENT NUMBER: SDA-41815			CREATED / REVISED BY: MMSTROH	CHECKED BY: MKIPPER
			APPROVED BY: FSMITH	



Компания «ЭлектроПласт» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Оперативные поставки широкого спектра электронных компонентов отечественного и импортного производства напрямую от производителей и с крупнейших мировых складов;
- Поставка более 17-ти миллионов наименований электронных компонентов;
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- Лицензия ФСБ на осуществление работ с использованием сведений, составляющих государственную тайну;
- Поставка специализированных компонентов (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Aeroflex, Peregrine, Syfer, Eurofarad, Texas Instrument, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Помимо этого, одним из направлений компании «ЭлектроПласт» является направление «Источники питания». Мы предлагаем Вам помощь Конструкторского отдела:

- Подбор оптимального решения, техническое обоснование при выборе компонента;
- Подбор аналогов;
- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.



Как с нами связаться

Телефон: 8 (812) 309 58 32 (многоканальный)

Факс: 8 (812) 320-02-42

Электронная почта: org@eplast1.ru

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, дом 2, корпус 4, литера А.