## Fiber Optic Closures, Trays and Accessories

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## 3M ${ }^{\text {™ }}$ Fiber Optic Splice Case 2178 Series and Accessories



## Fiber Optic Splice Closure

2178-XSB
As more fiber is deployed in the distribution network, more severe and compact environments are encountered. The compact 2178-XSB closure features a rugged closure tested under harsh, real-world conditions to stand up to even the most severe conditions of moisture, vibration, and extreme temperatures.

The closure is the smallest member of the successful 2178 series of fiber optic splice closures. The design concept, appearance, and method of installation are almost identical to the other members of the 2178-series family, so no special tools or complicated training procedures are


[^0]required for installation. The $3 \mathrm{M}^{\text {m" }}$ Fiber Optic Splice Closure $2178-\mathrm{XSB}$ is easily reenterable to allow access to splices and the addition of drops or small diameter cables. It can be installed in any OSP environment: buried and underground (pedestal, handhole, and manhole) aerial (strand and pole mount) and wall mount applications.

The compact size of the $2178-X S B$ closure ( $14.56^{\prime \prime} \times 10.1^{\prime \prime} \times 4.62^{\prime \prime}$ ) makes it ideal for pedestal and handhole splicing, particularly for FTTP applications. Specifically designed for butt splicing applications only, the closure has 3 cable entry ports (two $1.0^{\prime \prime}$ ports and one $1.4^{\prime \prime}$ ports). The multi-port grommets feature provides for simple, flexible and future-proof drop or small diameter branch cable additions.

The 2178-XSB closure offers a flexible fiber management system for splicing and storage with both stackable and hinged trays that accommodate various types of splices (single or mass fusion and mechanical). The maximum single fusion and mass fusion splice capacity for the 2178-XSB is 72 and 144 fibers, respectively.

## FEATURES

Constructed of a highly chemical-resistant material
Gasket seal
Unique strength member clamp assembly
Compact size
Spacious fiber management area

Flexible drop or cable addition
No special tools required
Pressurization valve

BENEFITS
Can be deployed in all environments: buried, underground and aerial Easy reentry and reusable seal

Prevents cable sheath movement with temperature changes
Easily fits into most pedestals and handholes
Bottom half of the closure provides separate area for routing, protecting, and "expressing" buffer tubes and ribbon fibers
Multiport grommet provides entry for up to 6 drops or small diameter cables.
Easy installation and reentry
Provides ability to flash test

3M ${ }^{\text {"' }}$ FIBER OPTIC SPLICE CASE 2178-L/S SERIES


Fiber Optic Splice Case 2178-L/S Series

The 2178-L/S series is made of a tough chemical-resistant material and a new gasket seal that make this the ideal splice case for outside plant, underground, aerial and pedestal applications.

The 2178 -L/S series is designed with larger and smaller interchangeable closure halves so you can select the size case that meets your needs today but with the flexibility to expand for the future. Cable ports and space for trays can be added at reentry with the Cable Addition Kit 2181-L/S series.

The ease of installation is unsurpassed, requiring no special tools or complicated training procedures. The closures are easily reenterable to allow access to the splices.

The 2178-L/S series features a tough, rigid non-filled case, tested under real-world conditions, that stands up to even the most severe conditions of moisture, vibration and extreme temperatures. The closure will withstand up to 90.7 kg (200 lbs.) compression.

Design improvements to the 2178-L/S series include changes to improve the cable strain relief and a movable tray support. The closures hold cables of various sizes and provides flexibility to add ports on both ends with the cable addition kit. The 2178-L/S series splice cases can be used with the 3M splice organizer trays 2522, 2523, 2527 and 2524 and most other commercially available trays.

FEATURES


Constructed of a highly chemically resistant material
Unique strength member clamp assembly
Several sizes with interchangeable parts
Multiple cable entry options
No special tools required
Non-filled closure
Multiple ground studs
Pressurization valve
Varying cable port sizes
Expandable from two cable entries per end up to eight

BENEFITS
Easy reentry and reusable seal
Use in buried applications
Prevents cable sheath movement with temperature changes
Expandable system to fit capacity and space requirements
Butt or in-line configuration for splicing
Easy installation and reentry
No compound required; easy reentry
Isolated grounding capability
Provides ability to flash test
Accommodates all common feeder and distribution cable sizes
Add cable with minimum disturbance; eliminates splice rebuilding when adding lines

## 3M ${ }^{\text {T" }}$ FIBER OPTIC SPLICE CASE 2178 SERIES

## Flame Retardant Fiber Optic Splice Case 2178-L/S-FR Series

Designed for use in vault and building applications, the 2178-L/S-FR series splice cases are molded with a flame retardant material that allows these closures to pass Telcordia Technologies (Bellcore), UL and various global specifications that require a flame retardant rating.

## Meet your changing network needs

The 2178-L/S-FR series cases are designed with larger and smaller interchangeable closure halves so that you can select the size and case that meets your needs today
with the flexibility to expand in the future. Cable ports and space for trays can be added at reentry with the 3M Cable Addition Kit 2181-L/S-FR.

The ultimate protection for fiber optic connections
The 2178-L/S-FR series features tough, rigid non-filled cases, tested under real-world conditions, that stand up to even the most severe conditions of moisture, vibration and extreme temperatures.

Design improvements to the 2178-L/S-FR series include changes to improve the cable strain relief and a movable tray support. The closures hold cables of varying sizes and provide flexibility to add ports to both ends with the cable addition kit. Both the $2178-L / S$ series and the 2178-L/S-FR series splice cases can be used with the 3M splice organizer trays 2522, 2523, 2527 and 2524 and most other
commercially available trays.

## FEATURES

| Constructed of flame retardant materials | Increases resistance of closure to effects of sprays and release agents |
| :--- | :--- |
| Gasket seal | Easy reentry and reusable seal |
| Unique strength member clamp assembly | Prevents cable sheath movement with temperature changes |
| Several sizes with interchangeable parts | Butt or in-line configuration for splicing |
| Multiple cable entry options | Easy installation and reentry |
| No special tools required | No compound required; easy reentry |
| Non-filled closure | Isolated grounding capabilities |
| Multiple ground studs | Provides ability to flash test |
| Pressurization valve | Add cable with minimum disturbance; eliminates splice rebuilding when adding lines |
| Expandable from two cable entries per end up to eight | Use in vault and building applications |
| Same design and installation practice as 2178-L/S series |  |

MAXIMUM SPLICE CAPACITIES WITH SPLICE ORGANIZER TRAYS
3M"' FIBER OPTIC SPLICE CASE 2178-L/S SERIES

| CONFIGURATION | CLOSURE | TRAY | QTY. | 3M"' FIBRLOK" SPLICES | $\begin{aligned} & \text { FIBRLOK } \\ & \text { MULTI-FIBER SPLICES } \end{aligned}$ | SINGLE <br> FUSION | $\begin{aligned} & \text { MASS } \\ & \text { FUSION } \end{aligned}$ | COMMENTS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2178-S w/2 2522* | 2178-S | 2522 | 2 | 24 | 16 (192 fibers) | 48 | 20 (240 fibers)** |  |
| 2178-S w/2 2523* | 2178-S | 2523 | 2 | 48 | 24 (288 fibers) | 96 | 24 (288 fibers)** |  |
| 2178-S w/2 2524* | 2178-S | 2524 | 2 | 48 |  |  |  |  |
| 2178-S w/2 2524-FT* | 2178-S | 2524-FT | 2 | 48 |  |  |  |  |
| 2178-S w/2 2524-MF* | 2178-S | 2524-MF | 2 | 4 | 6 (72 fibers) |  |  |  |
| 2178-S w/4 2522* | 2178-S | 2522 | 4 | 48 | 32 (384 fibers) | 96 | 40 (480 fibers) | One 2181-LS cable addition kit |
| 2178-S w/4 2523* | 2178-S | 2523 | 4 | 96 | 48 (576 fibers) | 192 | 48 (576 fibers) | One 2181-LS cable addition kit |
| 2178-S w/4 2524* | 2178-S | 2524 | 4 | 96 |  |  |  | One 2181-LS cable addition kit |
| 2178-S w/4 2524-FT* | 2178-S | 2524-FT | 4 | 96 |  |  |  | One 2181-LS cable addition kit |
| 2178-S w/4 2524-MF* | 2178-S | 2524-MF | 4 | 8 | 12 (144 fibers) |  |  | One 2181-LS cable addition kit |
| 2178-LS w/5 2522* | 2178-LS | 2522 | 5 | 60 | 40 (480 fibers) | 120 | 50 (600 fibers) |  |
| 2178-LS w/5 2523* | 2178-LS | 2523 | 5 | 120 | 60 (720 fibers) | 240 | 60 (720 fibers) |  |
| 2178-LS w/7 2524-FT* | 2178-LS | 2524-FT | 7 | 168 |  |  |  |  |
| 2178-LS w/7 2524-MF* | 2178-LS | 2524-MF | 7 | 14 | 21 (252 fibers) |  |  |  |
| 2178-LL* | 2178-LL | - | - |  |  |  |  | Same splice capacity as the LS |
| 2178-LS w/8 2522* | 2178-LS | 2522 | 8 | 96 | 64 (768 fibers) | 192 | 80 (960 fibers) | One 2181-LS cable addition kit |
| 2178-LS w/8 2523* | 2178-LS | 2523 | 8 | 192 | 96 (1152 fibers) | 384 | 96 (1152 fibers) | One 2181-LS cable addition kit |
| 2178-LS w/10 2524-A* | 2178-LS | 2524-A | 10 | 240 | 40 (480 fibers) |  |  | One 2181-LS cable addition kit |
| 2178-LS w/10 2524-FT* | 2178-LS | 2524-FT | 10 | 240 |  |  |  | One 2181-LS cable addition kit |
| 2178-LS w/10 2524-MF* | 2178-LS | 2524-MF | 10 | 20 | 30 (360 fibers) |  |  | One 2181-LS cable addition kit |
| 2178-LS w/10 2522* | 2178-LS | 2522 | 10 | 120 | 80 (960 fibers) | 240 | 100 (1200 fibers) | Two 2181-LS cable addition kits |
| 2178-LS w/13 2524-FT* | 2178-LS | 2524-FT | 13 | 312 |  |  |  | Two 2181-LS cable addition kits |
| 2178-LS w/13 2524-MF* | 2178-LS | 2524-MF | 13 | 26 | 39 (468 fibers) |  |  | Two 2181-LS cable addition kits |
| 2178-XL-2524* | 2178-XL | 2524 | 7 | 168 | - | 192 | - |  |
| 2178-XL-2524-FT* | 2178-XL | 2524-FT | 7 | 168 | - | 192 | - |  |
| 2178-XL-2522 | 2178-XL | 2522 | 6 | 84 | 504 | 192 | 840 |  |
| 2178-XL-2523 | 2178-XL | 2523 | 6 | 168 | 1008 | 336 | 1680 |  |
| 2178-XL-2527 | 2178-XL | 2527 | 7 | 192 | 576 | 384 | 1152 |  |
| 2178-XL-2527 <br> (Double Stack) | 2178-XL | 2527 | 14 | 384 | 1152 | 768 | 2304 |  |
| 2178-XSB-EG-IT-6PGA | 2178-XSB | 2532 | 2 | 12 | - | 48 | 144 |  |
| 2178-XSB-EG-IT | 2178-XSB | 2532 | 2 | 12 | - | 48 | 144 |  |
| *Flame Retardant <br> **With 2521-RF |  |  |  |  |  |  |  |  |

## 3MT" FIBER OPTIC SPLICE CASE 2178 SERIES

## Small Fiber Optic Splice Case 2178-S and 2178-S/FR

PRODUCT NUMBER: 2178-S PKG. (LBS.): 1 EACH (12.00) MIN. ORDER: 1 EACH UPC: 051138-57777 Contains materials for installation of 3 cables. PRODUCT NUMBER: 2178-S/FR PKG. (LBS.): 1 EACH (12.00) MIN. ORDER: 1 EACH UPC: 051138-70841 Contains materials for installation of 3 cables, gray.


Large Fiber Optic Splice Case 2178-LS and 2178-LS/FR
PRODUCT NUMBER: 2178-LS PKG. (LBS.): 1 EACH ( 14.00 ) MIN. ORDER: 1 EACH UPC: 051138-57778
Contains materials for initial installation of 4 cables. PRODUCT NUMBER: 2178-LS/FR PKG. (LBS.): 1 EACH (14.00) MIN. ORDER: 1 EACH UPC: 051138-70840 Contains material for installation of 4 cables, gray.
 PRODUCT NUMBER: 2178-LL PKG. (LBS.): 1 EACH ( 12.00 ) MIN. ORDER: 1 EACH UPC: 051138-57926 Contains materials for initial installation of 4 cables. PRODUCT NUMBER: 2178-LL/FR PKG. (LBS.): 1 EACH (12.00) MIN. ORDER: 1 EACH UPC: 051138-70842 Contains material for installation of 4 cables, gray.



## 3M"' FIBER OPTIC SPLICE CASE 2178 SERIES



## Fiber Optic Splice Case <br> 2178-XL and 2178-XL/FR

PRODUCT NUMBER: 2178-XL PKG (LBS.): 1 EACH (28.00) MIN. ORDER: 1 EACH UPC: 051138-88927
Contains material for initial installation of 4 cables.
PRODUCT NUMBER: 2178-XL/FR PKG (LBS.): 1 EACH (28.00) MIN. ORDER: 1 EACH UPC: 051138-88929
Contains material for initial installation of 4 cables, gray.

## Fiber Optic Splice Closure 2178-XSB and 2178-XSB/FR

PRODUCT NUMBER: 2178-XSB PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-16219

Contains material for initial installation of 2 cables.

PRODUCT NUMBER: 2178-XSB/FR PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-16221

Contains material for initial installation of 2 cables, gray.

## SPECIFICATIONS

## 2178 FIBER OPTIC SPLICE CLOSURE PRODUCT FAMILY CONFIGURATIONS

| PRODUCT NUMBER | DESCRIPTION | CABLE ENTRY PORTS |  |  | TRAYS |  | $\begin{aligned} & \text { GROUND } \\ & \text { LUGS } \end{aligned}$ | FLAME RETARDANT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | INLINE | BUTT | MPG | TYPE | QTY* |  |  |
| 2178-LL | Extra large fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 |  |
| 2178-LL/FR | Flame retardant fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 | x |
| 2178-LLC/FR | Flame retardant fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 | x |
| 2178-LS | Large fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 |  |
| 2178-LS/4 LUG | Fiber optic splice case with 4 ground plugs | 4 | 2 | 0 | N/A | 0 | 4 |  |
| 2178-LS/FR | Large, flame retardant, fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 | x |
| 2178-LS/FR-27T | Small, flame retardant, fiber optic splice case, GND, 12527 tray | 4 | 2 | 0 | 2527 | 1 | 2 | x |
| 2178-LS-27T | Large fiber optic splice case, GND, 12527 tray | 4 | 2 | 0 | 2527 | 1 | 2 |  |
| 2178-LS+81-27T | Fiber optic splice case, 2181, GND, 12527 tray | 8 | 4 | 0 | 2527 | 1 | 2 |  |
| 2178-LS+81 | Fiber optic splice case, 2181, GND, NO tray | 8 | 4 | 0 | N/A | 0 | 2 |  |
| 2178-S | Small fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 |  |
| 2178-S/4 LUG | Fiber optic splice case with 4 ground plugs | 4 | 2 | 0 | N/A | 0 | 4 |  |
| 2178-S/FR | Small, flame retardant, fiber optic splice case | 4 | 2 | 0 | N/A | 0 | 2 | $x$ |
| 2178-S/FR-27T | Small, flame retardant, fiber optic splice case, GND, 12527 tray | 4 | 2 | 0 | 2527 | 1 | 2 | x |
| 2178-S-27T | Small fiber optic splice case, GND, 12527 tray | 4 | 2 | 0 | 2527 | 1 | 2 |  |
| 2178-XL | Fiber optic splice case | 8 | 4 | 0 | N/A | 0 | 0 |  |
| 2178-XL/FR | Flame retardant fiber optic splice case | 8 | 4 | 0 | N/A | 0 | 0 | x |
| 2178-XSB-OG-OT | Fiber optic splice closure, no GND, no tray | 0 | 3 | 0 | N/A | 0 | 0 |  |
| 2178-XSB/FR-OG-OT | Flame retardant fiber optic splice closure | 0 | 3 | 0 | N/A | 0 | 2 | x |
| 2178-XSB-EG-OT | Fiber optic splice closure, GND, no tray | 0 | 3 | 0 | N/A | 0 | 2 |  |
| 2178-XSB-EG-OT-6PGA | Fiber optic splice closure, GND, no tray, MPG | 0 | 3 | 1 | N/A | 0 | 2 |  |
| 2178-XSB-EG-1T-6PGA | Fiber optic splice closure, GND, 12532 tray, MPG | 0 | 3 | 1 | 2532 | 1 | 2 |  |
| 2178-XSB-EG-1T | Fiber optic splice closure, GND, 12532 tray | 0 | 3 | 0 | 2532 | 1 | 2 |  |
| *For maximum splice capacity, see pg. 234. |  |  |  |  |  |  |  |  |


| PRODUCT NUMBER/ PACKAGING INFO | DESCRIPTION |
| :---: | :---: |
| 2170 <br> PKG (LBS.): 50 EACH (0.10) <br> MIN. ORDER: 50 EACH <br> UPC: 054007-17676 | Fiber Optic Splice Sleeve <br> Transparent plastic tube and stainless steel rod designed to prevent stress and protect fusion fiber optic splices in field and factory operations. |
| 2171 <br> PKG (LBS.): 50 EACH <br> MIN. ORDER: 50 EACH <br> UPC: 054007-14547 | BPEO Fiber Optic Splice Sleeve <br> Transparent plastic tube and stainless steel rod designed to prevent stress and protect fusion fiber optic splices in field and factory operations. |
| 2172 <br> PKG: 100 EACH <br> MIN. ORDER: 100 EACH <br> UPC: 051138-36612 | Strength Member Clamp for Fiber Cable Clamps strength member to cable sheath. |
| 2178-EGI <br> PKG (LBS.): 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051138-57930 | External Ground Isolation Kit <br> Provides a means to ground each cable shield with waterproof isolation. The 2178-EGI housing can be used with any of the LL series 2178-L/S fiber optic splice cases and $2178-$ L/S-FR Series, and is placed in the cable port. Contents of 2178 -EGI kit: two $2178-E G$ housing assemblies and caps, two ground wire assemblies, two O-rings, two bolts and two 4460-O/FO shield bond connectors. |
| 2178-LS/GSKT <br> PKG (LBS.): 10 KITS (19.00) <br> MIN. ORDER: 10 KITS <br> UPC: 051138-57929 | Gasket Kit for 2178-LS/FR Series Provides isolated grounds when using ground with sheath. |
| 2178-XSB-1.4B <br> PKG: 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051115-19058 | Cable Branch Port Kit <br> Single cable entry for $1.4^{\prime \prime}$ cable entry port. |
| 2178-125 <br> PKG (LBS.): 8 EACH (5.00) <br> MIN. ORDER: 8 EACH <br> UPC: 054007-91019 | Mastic Sealing Tape, Reenterable* For use with splice cases 2178 and 2178-G. <br> *For use only with 2178 classic. |
| 2178-281 <br> PKG: 14 EACH <br> MIN. ORDER: 14 EACH <br> UPC: 051138-58633 | CORD Reenterable Mastic* <br> For use with splice cases 2178 and 2178-G. <br> *For use only with 2178 classic. |
| 2178-4PGA <br> PKG: 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051115-19057 | 4-Port Grommet <br> For Corning Cable SST-Drop Cable (RB4-141-01A20). |
| 2178-6PGA <br> PKG: 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051115-19056 | 6-Port Grommet <br> For Corning Cable SST-Drop Cable (RB4-141-01A20). |



## 3MT' SPLICE CASE 2178 ACCESSORIES

| PRODUCT NUMBER/ <br> PACKAGING INFO | DESCRIPTION |
| :--- | :--- |
| 2183-UHB <br> PKG (LBS.): 1 KIT (1.10) <br> MIN. ORDER: 1 EACH | Universal Aerial Hanger Bracket Kit <br> Hardware for aerial installation. |
| UPC: 051138-34602 | The 2183 universal aerial hanger kit can be used <br> with 2178, 2178-G or 2178-L/S and 2178-L/S-FR series <br> splice cases for use in aerial applications. The kit also <br> accommodates the 2178 splice case with one or two <br> 3M Cable Addition Kits 2181. Contents of 2183 hanger kit: <br> four nylon stop nuts, two corner inserts with studs, <br> two universal hanger bracket assemblies. |




## 2522

PKG (LBS.): 3 EACH (3.00)
MIN. ORDER: 3 EACH
UPC: 051138-36522


## 2523

PKG (LBS.): 3 EACH (4.00) MIN. ORDER: 3 EACH
UPC: 051138-36523

## 3MT" SPLICE CASE 2178 ACCESSORIES

| PRODUCT NUMBER/ PACKAGING INFO | DESCRIPTION |
| :---: | :---: |
| 2524 <br> PKG (LBS.): 3 EACH (2.80) <br> MIN. ORDER: 3 EACH <br> UPC: 051138-11514 | Splice Organizer Tray <br> Holds $243^{\prime \prime \prime}{ }^{\prime \prime \prime}$ Fibrlok ${ }^{m "}$ Splices and eight buffer tubes. <br> The 3M Fibrlok Splice Organizer Tray 2524 holds 24 Fibrlok splices $(2525,2590,2599,2529)$ and accommodates up to eight buffer tubes holding up to 48 fibers ( $900 \mu \mathrm{~m}$ or $250 \mu \mathrm{~m}$ ). The tubes are secured with channel snaps so that cable ties are not required. The fibers all enter the tray in one corner eliminating the need for figure 8's in the fiber. <br> An important design feature of these stackable trays is the snap-on hinge cover on each tray. Individual trays may be accessed without disassembly of the trays above or below - and without kinking buffer tubes. <br> The 2524 tray can be adapted for fusion splice storage using the 2524F insert. The 2524 tray fits and mounts in the 3M Fiber Optic Splice Closure 2177, the 2178 and the 2178-S splice cases. |
| 2524-A <br> PKG (LBS.): 3 EACH (0.96) <br> MIN. ORDER: 3 EACH <br> UPC: 054007-92320 | Splice Organizer Tray <br> Holds four mass fusion or 24 single fusion splices, or a combination of 20 single fusion and four mass fusion. |
| 2524-F <br> PKG (LBS.): 24 EACH (0.40) <br> MIN. ORDER: 24 EACH <br> UPC: 054007-57150 | Fusion Splice Insert <br> Adapts the 2524 tray for fusion splices. <br> Contains gasket and materials for installing additional cables and is flame retardant. |
| 2524-FT <br> PKG (LBS.): 3 EACH (0.96) <br> MIN. ORDER: 3 EACH <br> UPC: 051138-11513 | Fusion Splice Organizer Tray <br> Holds 24 single fusion splices. <br> The Fibrlok splice organizer tray 2524 holds 24 Fibrlok splices (2525, 2590, 2599, 2529) and accommodates up to eight buffer tubes holding up to 48 fibers ( $900 \mu \mathrm{~m}$ or $250 \mu \mathrm{~m}$ ). The tubes are secured with channel snaps so that cable ties are not required. The fibers all enter the tray in one corner eliminating the need for figure 8 's in the fiber. <br> An important design feature of these stackable trays is the snap-on hinge cover on each tray. Individual trays may be accessed without disassembly of the trays above or below - and without kinking buffer tubes. <br> The 2524-FT tray holds up to 24 fusion splices. <br> The 2524-FT tray fits and mounts in the 2177 fiber optic splice closure, the 2178 splice case and the 2178 -S splice case. |
| 2524-MF <br> PKG (LBS.): 3 EACH (3.00) <br> MIN. ORDER: 3 EACH <br> UPC: 051138-34352 | Fibrlok Multi-Fiber Splice Organizer Tray <br> Holds three Fibrlok multi-fiber and four single Fibrlok splices. |



## 3M"' SPLICE CASE 2178 ACCESSORIES



| PRODUCT NUMBER/ PACKAGING INFO | description |
| :---: | :---: |
| 2526 <br> PKG: 24 KITS <br> MIN. ORDER: 24 KITS <br> UPC: 051138-36648 | Strap Kit for Organizer Trays Holds 2522 and 2523 trays in place in closure. |
| 2527 <br> PKG: 3 EACH <br> MIN. ORDER: 3 EACH <br> UPC: 051168-89008 | Fiber Splice Organizer Tray <br> The 2527 tray will store a variety of splices. It stores up to 24 single fusion or 144 mass fusion splices and has entry from all corners. It maintains the minimum bend radius of fiber. It will accommodate 3M Fiber Tube Transport Tubes and all buffer tubes. The tray has a clear cover and splice holders included. |
| $\begin{aligned} & 2532 \\ & \text { PKG: } 2 \text { EACH } \\ & \text { MIN. ORDER: } 2 \text { EACH } \\ & \text { UPC: 051115-16220 } \end{aligned}$ | Fiber Splice Organizer Tray for 2178-XS Closures Tray is stackable and accommodates 24 single and 72 mass fusion splices. |
| $\begin{aligned} & \text { 2538-24-DF/72-MF } \\ & \text { PKG: } 2 \text { EACH } \\ & \text { MIN. ORDER: } 2 \text { EACH } \\ & \text { UPC: 051115-19208 } \end{aligned}$ | Fiber Optic Splice Tray w/24 Discrete/72 Mass Fusion Stackable tray that will store both discrete and mass fusion splices. |
| $\begin{aligned} & 2539-12-D F \\ & \text { PKG: } 2 \text { EACH } \\ & \text { MIN. ORDER: } 2 \text { EACH } \\ & \text { UPC: 051115-19209 } \end{aligned}$ | Fiber Optic Splice Tray w/12 Discrete Fusion Splices Hinged tray. |
| $\begin{aligned} & \text { 2540-12-DF/36-MF } \\ & \text { PKG: } 2 \text { EACH } \\ & \text { MIN. ORDER: } 2 \text { EACH } \\ & \text { UPC: 051115-19210 } \end{aligned}$ | Fiber Optic Splice Tray w/12 Discrete/72 Mass Fusion Hinged tray. |
| $\begin{aligned} & 4414 \\ & \text { PKG (LBS.): } 1 \text { EACH (1.40) } \\ & \text { MIN. ORDER: } 1 \text { EACH } \\ & \text { UPC: 054007-57218 } \end{aligned}$ | Cable Cleaning Kit <br> Provides all the necessary materials for cleaning the filling compound from filled copper and fiber optic cables in an easy-to-transport kit. |
| $\begin{aligned} & \text { 446O-D/FO } \\ & \text { PKG (LBS.): } 100 \text { EACH (7.95) } \\ & \text { MIN. ORDER: } 100 \text { EACH } \\ & \text { UPC: 054007-92757 } \end{aligned}$ | $\mathbf{3 M}^{\text {"' }}$ Scotchlok ${ }^{\text {m" }}$ Shield Bond Connector Assembly Provides grounding and strength and member clamp. |
| 5025-KIT <br> PKG (LBS.): 1 KIT (6.05) <br> MIN. ORDER: 1 KIT <br> UPC: 054007-34385 | Reflective Lettering System Kit $1 " \times 3$ " lettering kit. |

## 3MT™IBER OPTIC SPLICE CLOSURE 2177 SERIES

## Fiber Optic Splice Closure 2177/2177-R

PRODUCT NUMBER: 2177 PKG (LBS.): 1 EACH (9.00) MIN. ORDER: 1 EACH UPC: 054007-63137 PRODUCT NUMBER: 2177-R PKG (LBS.): 1 EACH (9.00) MIN. ORDER: 1 EACH UPC: 051138-57595

This closure consists of a double shell designed to protect an organizer when the closure is filled with reenterable compound. Cable entry ports can be field trimmed for butt or inline splicing. A sealed inner protective shield provides added moisture protection and protects fiber from direct contact with encapsulant.

## SPECIFICATIONS



## FIBER OPTIC SPLICE CLOSURE 2177

| Applications | Recommended for buried splicing only |
| :--- | :--- | :--- |
| Capacity | Maximum closure capacity |

# Universal Organizer Bracket 2196 

PKG (LBS.): 1 EACH (1.80) MIN. ORDER: 1 EACH UPC: 054007-63992
The 2196 universal organizer bracket accommodates up to three 3M Optical Fiber Splice Organizer Trays 2524 or 2524-FT or other compatible trays to be used in the 2177 fiber optic closure.

Used to terminate and hold the fiber optic cable sheaths while bonding and grounding the metallic member. Up to three cables and their grounds may be isolated and externally connected in applications where separation of grounds is required without closure reentry. Tube splitters are included for splitting fibers out of buffer tubes to multiple trays.

FEATURES
UNIVERSAL ORGANIZER BRACKET 2196

## Universal

Ground isolation
Tube splitters
Dual-lock pads
Capacity
Additional materials required

BENEFITS

Accomodates different trays
Isolates up to three cable grounds
Facilitates splitting fibers out of buffer tubes to trays
Up to three trays
Three 2524 or 2524-FT trays or other trays compatible with 3 M closures Shield bond connectors, 50.77 mm (2") wide rubber tape, $9.0 \mathrm{~mm}(3 / 4$ ") wide vinyl tape

Fiber Optic Splice Sleeve 2170

PKG (LBS.): 50 EACH (0.10) MIN. ORDER: 50 EACH UPC: 054007-17676
Transparent plastic tube and stainless steel rod designed to prevent stress and protect fusion fiber optic splices in field and factory operations.

Sleeves are made of ethylene vinyl acetate (EVA) with heat-activated memory which causes them to shrink under heat. Sleeves shrink tightly to exclude air and hold the rod firmly, preventing abrasion of delicate glass fibers.


## 3M ${ }^{\text {TM }}$ Fiber Optic Dome Splice Closure FD Series



3M Dome Splice Closure FD protects fiber optic splices from the elements while providing fast and easy no-cost reentry. These closures can be installed in above-ground pedestals, hand-holes, and mounted on poles and strands. The closure utilizes proven sealing technology and over 30 years of experience with copper protection.

Fiber splices are enclosed in a polypropylene dome that is clamped together with a stainless steel latch and sealed with an O-ring. Pre-stretched tubing is slipped over the base of the closure and onto a gel sealing collar. Pulling the plastic rip cord shrinks the tubing to an air and water tight seal around the collar. No special tools, power supply or torches are required for assembly. To reenter, simply pull the latch.

Available in two sizes, the closure accommodates various cable constructions and splice capacities. Each tray holds two splice inserts. Four types of inserts are available to hold $3 \mathrm{M}^{\mathrm{mm}}$ Fibrlok ${ }^{\mathrm{mm}}$ Splices or multi-fiber splices, fusion or mass fusion splices.

For quick installation and field-proven performance specify 3 M fiber protection products.

FEATURES
BENEFITS
3MT FIBER OPTIC DOME SPLICE CLOSURE FD SERIES

| Proven 3M sealing technology |  | Helps reduce maintenance costs |
| :---: | :---: | :---: |
| Easy installation required "reentry" |  | No special tools, torch or power supply |
| Ready access |  | No-cost reentry to splices; craft friendly |
| Flexible fiber management |  | Accommodates a variety of cable sizes |
| Flexible splice capability 4-432 fibers in ribbon splices |  | 1-96 fibers in discrete splices |
| Minimal training |  | Can help provide cost savings |
| Gel end seal technology multiple cable configurations |  | No compounds to mix; air tight seal over |
| 100 lb . strain relief with shield bond connector assembly |  | Long product life; craft friendly - no exposed metal |
| Rugged and versatile design installed in a variety of environments |  | One system fits all; can help reduce inventory costs |
| SPECIFICATIONS |  |  |
| TYPE | FD06 | FD08 |
| Dome size cm (in.) | $\begin{aligned} & 57.15 \times 14.2 \times 9.4 \\ & (22.5 \times 5.6 \times 3.7) \end{aligned}$ | $\begin{gathered} 59.7 \times 17.8 \times 13.71 \\ (23.5 \times 7.0 \times 5.4) \end{gathered}$ |
| Number of trays | 2 | 4 |
| Number of cables | 6 | 6 |
| Splicing capacity |  |  |
| $3 \mathrm{M}^{\text {T }}$ Fibrlok ${ }^{\text {m }}$ Universal Splice | 24 | 48 |
| Fibrlok"' Multi-Fiber Splice | 16 (192 fibers) | 32 (384 fibers) |
| Fusion | 48* | 96* |
| Mass fusion | 20 (240 fibers) | 36 (432 fibers) |
| Express capacity |  |  |
| Single tube discrete cm (in.) | 228.6 (90) length 192 fibers stored in trays | 228.6 (90) length 192 fibers stored in trays |
| Buffer tube cm (in.) | 228.6 (90) length <br> 120 fibers maximum <br> ( 4 buffer tubes or 120 fibers stored in tray | 228.6 (90) length <br> 216 fibers maximum <br> ( 8 buffer tubes and 120 fibers stored in trays) |
| Ribbon cm (in.) | 172.7 (68) length 288 fibers maximum (24 ribbons stored in trays) | 172.7 (68) length 288 fibers maximum (24 ribbons stored in trays) |
| Cable capacity |  |  |
| $\begin{aligned} & \text { Main port (2) } \\ & \mathrm{mm} \text { (in.) } \end{aligned}$ | $\begin{gathered} 8.9-21.1 \\ (0.35-0.83) \end{gathered}$ | $\begin{aligned} & 12.5-33.0 \\ & (0.49-1.30) \end{aligned}$ |
| $\begin{aligned} & \text { Drop port (4) } \\ & \mathrm{mm} \text { (in.) } \end{aligned}$ | $\begin{gathered} 8.9-17.5 \\ (0.35-0.69) \end{gathered}$ | $\begin{gathered} 8.9-20.1 \\ (0.35-0.79) \end{gathered}$ |
| *Double stacked fusion sleeves |  |  |

3M ${ }^{\text {m }}$ FIBER OPTIC DOME SPLICE CLOSURE FD SERIES
ORDERING INFORMATION

## FOLLOW 5 EASY STEPS FOR ORDERING

1
For complete installation choose one of these:

| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 05113 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FD06 | FD Closure Kit |  |  |  |  |
|  | Contains transition tray and one splice tray; capacity for one more splice tray. | 1 kit (7.30) | 1 each | 36404 |  |
| FD08 | FD Closure Kit |  |  |  |  |
|  | Contains transition tray and one splice tray; capacity for three more splice trays. | 1 kit (8.95) | 1 each | 36405 |  |
| FD06-D | FD Closure Kit with Discrete Splices |  |  |  |  |
|  | Contains transition tray, one splice tray, two 3M"' Shield Bond Connectors 4460-D/F0, two $3 \mathrm{M}^{\text {"' }}$ Splice Inserts 2521-F for fusion splices, and two 3M"' Splice Inserts 2521-FL for 3M ${ }^{\text {w }}$ Fibrlok" splices. | 1 kit (8.00) | 1 each | 36645 |  |
| FD08-D | FD Closure Kit with Discrete Splices |  |  |  |  |
|  | Contains transition tray, one splice tray, two 4460-D/F0 shield bond connectors, two 2521-F splice inserts for fusion splices, and two 2521-FL splice inserts for Fibrlok splices. | 1 kit (9.50) | 1 each | 36646 |  |

Choose one package for each splice tray:

| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 051138- |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2521-FL | 3M ${ }^{\text {" }}$ Fibrlok ${ }^{\text {m/ }}$ Splice Insert, 2-Pack |  |  |  |  |
|  | Holds six single mechanical splices in each insert. | 12 pkgs. <br> (0.40) | 12 pkgs. | 36413 |  |
| 2521-MF | Fibrlok Multi-Fiber Splice Insert |  |  |  |  |
|  | Holds four multi-fiber splices in each insert. | 12 pkgs. (0.50) | 12 pkgs. | 36411 |  |
| 2521-F | Fusion Splice Insert, 2-Pack |  |  |  |  |
|  | Holds twelve discrete fusion splices in each insert. | 12 pkgs. (0.55) | 12 pkgs. | 36412 |  |
| 2521-RF | Ribbon Fusion Splice Insert |  |  |  |  |
|  | Holds five ribbon fusion splices in each insert. | 12 pkgs. <br> (1.00) | 12 pkgs. | 36415 |  |

ORDERING INFORMATION

| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 051138- |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4460-D/FO | 3M ${ }^{\text {m" }}$ Scotchlok ${ }^{\text {mw }}$ Shield Bond Connector Assem |  |  |  |  |
|  | Provides grounding and central strength member clamp. | $\begin{aligned} & 100 \text { each } \\ & (7.95) \end{aligned}$ | 100 each | 92757* |  |
| FD110 | FD Ground Kit for Fiber Optic Cable |  |  |  |  |
|  | Includes two 4460-D/FO shield bond connector assemblies and two ground straps. | 12 kits (6.46) | 12 kits | 36416 |  |
| 2172 | Strength Member Clamp for Fiber Cable |  |  |  |  |
|  | Clamps strength member to cable sheath. | 100 each | 100 each | 36612 |  |
| For complete installation choose one of these: |  |  |  |  |  |
| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 051138- |  |
| FD100 | FD Splice Tray Kit |  |  |  |  |
|  | Contains splice tray, cover, cable ties and fiber tube transition tubing. | $\begin{aligned} & 3 \text { kits } \\ & (2.25) \end{aligned}$ | 3 each | 36408 |  |
| Choose additional accessories as necessary: |  |  |  |  |  |
| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 051138- |  |
| FD106 | FD Cable Addition Kit |  |  |  |  |
|  | Contains pull and shrink tubing, gel strip, cable ties, sheath scuff, fiber tube transition tubing; for reentry into FD06 closure. | $\begin{gathered} 1 \text { kit } \\ (4.00) \end{gathered}$ | 1 kit | 36409 |  |
| FD108 | FD Cable Addition Kit |  |  |  |  |
|  | Contains pull and shrink tubing, gel strips, cable ties, sheath scuff, fiber tube transition tubing; for reentry into FD08 closure. | $\begin{gathered} 1 \text { kit } \\ (4.55) \end{gathered}$ | 1 kit | 36410 |  |
| 2520 | Fiber Tube Transition Tubing, 1 ft |  |  |  |  |
|  | Protects fibers between trays; accommodates ribbon fibers; cut in one-foot lengths. | 50 each (0.90) | 50 each | 36414 |  |
| *UPC prefix 054007- |  |  |  |  |  |

3M ${ }^{\text {™ }}$ FIBER OPTIC DOME SPLICE CLOSURE FD SERIES
ORDERING INFORMATION

| PRODUCT NUMBER | DESCRIPTION | PKG. (LBS.) | MIN. ORDER | UPC 051138 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2520-3FT | Fiber Tube Transition Tubing |  |  |  |  |
|  | Protects fibers outside trays; accommodates ribbon fibers; cut in three-foot lengths. | 24 each | 24 each | 36647 |  |
| 4600-GSS | Gel Sealant Strip |  |  |  |  |
|  | Gel strip seals cables and gel core in 3M Fiber Dome Closures FD06 or FD08. | 50 each | 50 each | 92221* |  |
| FD120 | FD Mounting Bracket |  |  |  |  |
|  | Mounting bracket for FD06/FD08 closures. | $\begin{gathered} 1 \text { kit } \\ (1.60) \end{gathered}$ | 1 kit | 36454 |  |
| FD130 | FD Strand Mount Bracket Kit |  |  |  |  |
|  | Strand mounting bracket for FD06/FD08 closures with three clamps. | $\begin{gathered} 1 \text { kit } \\ (1.80) \end{gathered}$ | 1 kit | 36455 |  |
| FD130-S | FD Strand Mount Bracket, Single Clamp |  |  |  |  |
|  | Strand mounting bracket for FD06/FD08 closures with one clamp around closure base. | 1 kit | 1 each | 36677 |  |
| FD06-PST | FD Pull and Shrink Tubing |  |  |  |  |
|  | Pull and shrink tubing for FD06. | $\begin{aligned} & 5 \text { each } \\ & \text { (13.85) } \end{aligned}$ | 5 each | 36402 |  |
| FD08-PST | FD Pull and Shrink Tubing |  |  |  |  |
|  | Pull and shrink tubing for FD08. | $\begin{aligned} & 5 \text { each } \\ & \text { (18.35) } \end{aligned}$ | 5 each | 36403 |  |
| *UPC prefix 054007 |  |  |  |  |  |

## 3M ${ }^{\text {m }}$ SLiC $^{\text {rw }}$ Fiber Aerial Closures and Terminals



New SLiC fiber closures and terminals are designed for strand-mount FTTH in-line, butt or taut sheath applications. This weather-tight product is a single piece construction that can be installed very easily. The single piece construction permits complete splice access after placement without removal of the closure or terminal from the cable.

The double-walled, blow-molded body protects fiber splices and resists cracking or breaking even in harsh environments. Almost all parts are attached to the closure/terminal. Because of the interlocking ends, the closures or terminals can be extended to protect damaged cable sheaths.

The new SLiC fiber terminal features a two-closure-in-one housing design which separates the drop chamber from splice chamber. This allows the terminal to be accessed for fiber drop terminations without opening the splice chamber. SLiC fiber closures and terminals are tested to Bellcore GR-771-CORE mechanical and environmental requirements for free-breathing closures as well as drop pullout requirements from Bellcore TR-TSY-000949.

## 3M"' SLIC ${ }^{\text {"' }}$ FIBER AERIAL CLOSURES AND TERMINALS

## SLiC Fiber Aerial Closure 533 and 733

3M's SLiC fiber aerial closures are designed to enable service providers to costeffectively deploy aerial fiber networks in the access network (FTTN, HFC, and FITP). The SLiC fiber aerial closure is a weather-tight, single-piece aerial closure that can be installed very easily for new construction or maintenance situations. The single-piece construction permits complete splice access after placement without the removal of the closure from the cable. These free-breathing closures (FBCs) are designed for strand-mount in-line, butt or taut sheath single or ribbon fiber applications.

The durable double-walled, blow-molded body resists cracking or breaking even in the harshest environments, providing the ultimate protection for the fibers and splices.

The SLiC fiber closure portfolio consists of the 533 and the 733 units. The maximum splice capacity of the SLiC 533 closure is 144 and 432 for single and mass fusion. The SLiC 733 closure can accommodate up to 288 single and 864 mass fusion splices.

## FEATURES

One-piece construction

Double-walled molded construction
Spacious fiber management area
Multiple splicing applications
Quick-release clamps
Interlocking ends

BENEFITS
Easy installation and permits access to the cable splice without removing the closure or the terminal Durable protection from bending and cracking in the most extreme environments
Slack storage basket provides separate area for routing, protecting, and "expressing" buffer tubes and ribbon fibers Accommodates in-line and butt end span and midspan as well taut sheath applications
Easy installation and reentry without the need for special tools
Permits the closure chamber to be extended to protect damaged sheath

SPECIFICATIONS

|  | SLIC 533 FIBER AERIAL CLOSURE TAUT SHEATH | SLIC 533 FIBER AERIAL CLOSURE | SLIC 733 FIBER AERIAL CLOSURE |
| :---: | :---: | :---: | :---: |
| Product Number | SLFC-533-TS | SLFC-533-SP | SLFC-733-SP |
| Dimensions (LxHxW) inches | $33.01 \times 5.0$ " | 33.01 " 5.0" | $33.01{ }^{\prime \prime} \times 7.0^{\prime \prime}$ |
| Cable entry ports and size (inches) | 3 ports per end <br> Port 1: 0.6-2.2" <br> Port 2 and 3: 0.2 -1.4" | 3 ports per end <br> Port 1: 0.6-2.2" <br> Port 2 and 3: 0.2 -1.4" | 3 ports per end <br> Port 1: 0.6-2.2" <br> Port 2 and 3: 0.2 -1.4" |
| Configuration | Inline (taut sheath) | Inline and butt (express) | Inline and butt (express) |
| Taut-sheath application | Yes; 26 " sheath opening | No | No |
| NOTE: The SLiC fiber aerial closures are tested to Bellcore GR-771-CORE mechanical and environmental requirements for free-breathing closures. |  |  |  |

## SPECIFICATIONS

| SPLICE TRAY CAPACITY |  |  |  | SLIC 533 |  | SLIC 733 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PRODUCT NUMBER | DESCRIPTION | SPLICES ACCOMMODATED | SPLICE CAPACITY PER TRAY | MAXIMUM \# OF TRAYS PER CLOSURE | MAXIMUM CLOSURE SPLICE CAPACITY | ```MAXIMUM \# OF TRAYS PER CLOSURE``` | MAXIMUM CLOSURE SPLICE CAPACITY |
| 2522 | Stackable hinged tray, fiber entry/exit at any corner of the tray | Single fusion ( 45 or 60 mm ) <br> Single mechanical (3M"' Fibrlok splice) <br> Mass fusion <br> Mass mechanical (Fibrlok splice) | $\begin{gathered} 24 \\ 12 \\ 144 \\ 96 \end{gathered}$ | 3 | $\begin{gathered} 72 \\ 36 \\ 432 \\ 288 \end{gathered}$ | 6 | $\begin{gathered} 144 \\ 72 \\ 864 \\ 576 \end{gathered}$ |
| 2523 | Stackable hinged tray, fiber entry/exit at any corner of the tray | Single fusion ( 45 or 60 mm ) Single mechanical (Fibrlok splice) Mass fusion Mass mechanical (Fibrlok splice) | $\begin{gathered} 48 \\ 24 \\ 144 \\ 144 \end{gathered}$ | 3 | $\begin{gathered} 144 \\ 72 \\ 432 \\ 432 \end{gathered}$ | 6 | $\begin{aligned} & 288 \\ & 144 \\ & 864 \\ & 864 \end{aligned}$ |
| 2527 | Stackable hinged tray, fiber entry/exit at any corner of the tray | Single fusion ( 45 or 60 mm ) Single mechanical (Fibrlok splice) Mass fusion Mass mechanical (Fibrlok splice) | $\begin{gathered} 24 \\ 12 \\ 144 \\ 72 \end{gathered}$ | 3 | $\begin{gathered} 72 \\ 36 \\ 432 \\ 216 \end{gathered}$ | 6 | $\begin{gathered} 144 \\ 72 \\ 864 \\ 432 \end{gathered}$ |

## 3MT' SLIC'" FIBER AERIAL CLOSURES AND TERMINALS

CONFIGURATION GUIDE

|  | SLFC | - | $\mathbf{X X X}$ | - | $\mathbf{X X}$ | - | $\mathbf{X X}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size |  |  |  |  |  |  |  |
| 5 " $\times 33$ " |  |  | 533 |  |  |  |  |
| 7" $\times 33$ " |  |  | 733 |  |  |  |  |
| Splicing Application |  |  |  |  |  |  |  |
| Taut sheath |  |  |  |  | TS |  |  |
| Midspan or endspan |  |  |  |  | SP |  |  |
| Trays |  |  |  |  |  |  |  |
| Number of trays |  |  |  |  |  |  | 0... 6 |
| Tray Type |  |  |  |  |  |  |  |
| None |  |  |  |  |  |  | X |
| 2527 |  |  |  |  |  |  | A |

## Closures

PRODUCT NUMBER: SLFC-533-TS-1A DESCRIPTION: FIBER AERIAL CLOSURE, TAUT SHEATH, ONE 2527 TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19040

PRODUCT NUMBER: SLFC-533-TS-0X DESCRIPTION: FIBER AERIAL CLOSURE, TAUT SHEATH, NO TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19041

PRODUCT NUMBER: SLFC-533-SP-1A DESCRIPTION: FIBER AERIAL CLOSURE, ONE 2527 TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19038

PRODUCT NUMBER: SLFC-733-SP-1A DESCRIPTION: FIBER AERIAL CLOSURE, ONE 2527 TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19042

PRODUCT NUMBER: SLFC-533-SP-0X DESCRIPTION: FIBER AERIAL CLOSURE, NO TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19039

PRODUCT NUMBER: SLFC-733-SP-0X DESCRIPTION: FIBER AERIAL CLOSURE, NO TRAY PKG: 1 EACH MIN. ORDER: 1 EACH UPC: 051115-19043


3M ${ }^{\text {m" }}$ SLIC ${ }^{\text {"' }}$ FIBER AERIAL CLOSURES AND TERMINALS


SLIC FIBER AERIAL TERMINAL CLOSURE 530

The SLiC fiber aerial terminal closure is an aerial, strand mount, free breathing (breathable) fiber terminal for FITP (fiber to the premises) applications. It can be used for inline, taut sheath, and butt splicing configurations.

The SLiC 530 terminal closure is comprised of two separate chambers: a distribution cable splice chamber and a drop termination chamber. The distribution cable splice chamber houses the fiber splices and stores buffer tube or ribbon fiber slack while the drop termination chamber is used to house all drop terminations.

This craft separation feature allows the installer (landR craftsperson) to terminate and maintain the drop without entering the splice chamber. The 530 terminal closure has the capability of handling up to 12 external* or internal (non-hardened preterminated, direct spliced, and spliced pigtailed) drop cable terminations.
*FONS RC"', Corning OptiTap"' and AFOP SCOUT for SC only.

FEATURES
One-piece construction

Separate splice and drop termination chambers

Double-walled construction
Drop termination chamber accommodates external
and internal drop interfaces

Multiple splicing applications
Quick-release latches
Interlocking ends
Adaptable to both centralized and distributed splitting networks

BENEFITS
Easy installation and permits access to the cable splice without removing the closure or the terminal

Allows easy and secure access for service connections and drop maintenance (cleaning and testing) without having to enter the closure splice chamber
Durable protection from bending and cracking in the most extreme environments
Flexible nature of the terminal box permits the usage of external or internal, hardened or non-hardened, pre-terminated or field terminated, pigtail spliced or direct spliced drop cable terminations
Slack storage basket provides separate area for routing, protecting, and "expressing" buffer tubes and ribbon fibers
Accommodates inline and butt end span and midspan as well as taut sheath applications Easy installation and reentry without the need for special tools
Permits the closure chamber to be extended to protect damaged sheath
Splitters/couplers for distributed splitting applications can be easily added

## 3MT" SLIC'" FIBER AERIAL CLOSURES AND TERMINALS

CONFIGURATION GUIDE


ORDERING INFORMATION
SLIC FIBER AERIAL TERMINAL CLOSURE 530

| PRODUCT NUMBER | DESCRIPTION | PKG. | MIN. ORDER | UPC 051115- |
| :---: | :---: | :---: | :---: | :---: |
| SLFT-530-D-1A-04-EPAA | Fiber optic terminal 4 SCAPC external | 1 each | 1 each | 19052 |
| SLFT-530-D-1A-06-EPAA | Fiber optic terminal 6 SCAPC external | 1 each | 1 each | 19053 |
| SLFT-530-D-1A-08-EPAA | Fiber optic terminal 8 SCAPC external | 1 each | 1 each | 19054 |
| SLFT-530-D-1A-12-EPAA | Fiber optic terminal 12 SCAPC external | 1 each | 1 each | 19055 |
| SLFT-530-A-1A-06-DAXA | Fiber optic terminal 6 SCUPC internal | 1 each | 1 each | 19075 |
| SLFT-530-A-1A-08-DAXA | Fiber optic terminal 8 SCUPC internal | 1 each | 1 each | 19076 |
| SLFT-530-A-1A-12-DAXA | Fiber optic terminal 12 SCUPC internal | 1 each | 1 each | 19077 |
| SLFT-530-D-1A-04-EPAC | Fiber optic terminal 4 SCAPC ribbon external | 1 each | 1 each | 19117 |
| SLFT-530-D-1A-06-EPAC | Fiber optic terminal 6 SCAPC ribbon external | 1 each | 1 each | 19118 |
| SLFT-530-D-1A-08-EPAC | Fiber optic terminal 8 SCAPC ribbon external | 1 each | 1 each | 19119 |
| SLFT-530-D-1A-12-EPAC | Fiber optic terminal 12 SCAPC ribbon external | 1 each | 1 each | 19120 |
| SLFT-530-A-1A-24-DAXA | Fiber optic terminal 24 SCUPC internal | 1 each | 1 each | 19164 |
| SLFT-530-A-1A-06-EPXA | Fiber optic terminal 6 SCAPC internal | 1 each | 1 each | 19165 |
| SLFT-530-A-1A-08-EPXA | Fiber optic terminal 8 SCAPC internal | 1 each | 1 each | 19166 |
| SLFT-530-A-1A-12-EPXA | Fiber optic terminal 12 SCAPC internal | 1 each | 1 each | 19167 |
| SLFT-530-A-1A-24-EPXA | Fiber optic terminal 24 SCAPC internal | 1 each | 1 each | 19168 |

## 3M"' SLIC'" FIBER AERIAL CLOSURE/TERMINAL ACCESSORIES



## PRODUCT NUMBER/ PACKAGING INFO

## AC-HB4

PKG.: 10 EACH
MIN. ORDER: 10 EACH
UPC: 051115-19068

SLIC/GATM-AC-HB3
PKG.: 10 SETS
MIN. ORDER: 10 SETS
UPC: 051115-15063

SLIC-AC-HB1
PKG. (LBS.): 10 SETS (3.60)
MIN. ORDER: 10 SETS
UPC: 054007-34416

SLIC-AC-HB2
PKG. (LBS.): 10 SETS (2.10)
MIN. ORDER: 10 SETS
UPC: 054007-92926

2170
PKG. (LBS.): 50 EACH (0.10)
MIN. ORDER: 50 EACH
UPC: 054007-17676

## 25T-BBE6

PKG. (LBS.): 1 EACH (3.00)
MIN. ORDER: 1 EACH
UPC: 054007-32671

2520
PKG. (LBS.): 50 EACH (0.90)
MIN. ORDER: 50 EACH
UPC: 051138-36414

## 2521-F

PKG. (LBS.): 12 PKGS (0.55)
MIN. ORDER: 12 PKGS
UPC: 051138-36412

2521-FL
PKG. (LBS.): 12 PKGS (0.40)
MIN. ORDER: 12 PKGS
UPC: 051138-36413

2521-MF
PKG. (LBS.): 12 PKGS (0.50)
MIN. ORDER: 12 PKGS
UPC: 051138-36411

2521-RF
PKG. (LBS.): 12 PKGS (1.00)
MIN. ORDER: 12 PKGS
UPC: 051138-36415

DESCRIPTION

Aerial Offset Hanger Bracket, 4.0"
For overlashing application.

Extended Hanger Bracket
Strand mount aerial application.

Offset Hanger Bracket
Strand mount aerial application.

Extended Hanger Bracket
Strand mount aerial application.

Fiber Optic Splice Sleeve
Transparent plastic tube and stainless steel rod designed to prevent stress and protect fusion fiber optic splices in field and factory operations.

## Bond Braid

With 6" eyelets for armored cable.

Fiber Tube Transport Tubing, 1 ft
Protects single or ribbon fiber between trays;
cut in one-foot lengths.

Fusion Splice Insert, 2 Pack
Holds 12 single fusion splices in each insert, used in $3 \mathrm{M}^{\mathrm{m}}$
Fiber Splice Organizer Trays 2522/2523.

Fibrlok ${ }^{\mathrm{mm}}$ Splice Insert, 2 Pack
Holds six splices in each insert, used in 2522/2523 trays.

Fibrlok Multi-Fiber Splice Insert
Holds four multi-fiber splices in each insert, used in 2522/2523 trays.

Ribbon Fusion Splice Insert
Holds five ribbon fusion splices in each insert, used in 2522/2523 trays.

| PRODUCT NUMBER/ <br> PACKAGING INFO | DESCRIPTION |
| :---: | :---: |
| $\begin{aligned} & 2522 \\ & \text { PKG. (LBS.): } 3 \text { EACH (3.00) } \\ & \text { MIN. ORDER: } 3 \text { EACH } \\ & \text { UPC: 051138-36522 } \end{aligned}$ | Fiber Splice Organizer Tray <br> The 3M"' Fiber Optic Splice Tray 2522 will store a variety of splices. It stores up to 24 single fusion splices and has entry from all corners. It maintains the minimum bend radius of fiber. It will accommodate $3 \mathrm{M}^{\text {"" }}$ Transport Tubes and all buffer tubes. The tray has a clear cover. |
| $\begin{aligned} & 2523 \\ & \text { PKG. (LBS.): } 3 \text { EACH (4.00) } \\ & \text { MIN. ORDER: } 3 \text { EACH } \\ & \text { UPC: 051138-36523 } \end{aligned}$ | Small Fiber Splice Organizer Tray <br> Holds two 3M Splice Inserts 2521 Series (sold separately).* <br> The 3M"' Fiber Optic Splice Tray 2523 will store a variety of splices. It stores up to 24 single fusion splices and has entry from all corners. It maintains the minimum bend radius of fiber. It will accommodate 3M ${ }^{\text {"" }}$ Transport Tubes and all buffer tubes. The tray has a clear cover. <br> *Splice Inserts must be ordered separately. See pg. 254. |
| 2527 <br> PKG. (LBS.): 3 EACH <br> MIN. ORDER: 3 EACH <br> UPC: 051138-89008 | Large Fiber Splice Organizer Tray Holds four 2521 series splice inserts (sold separately).* <br> The 3M"' Fiber Optic Splice Tray 2527 will store a variety of splices. It stores up to 24 single fusion splices and has entry from all corners. It maintains the minimum bend radius of fiber. It will accommodate $3 \mathrm{M}^{\text {"" }}$ Transport Tubes and all buffer tubes. The tray has a clear cover. <br> *Splice Inserts must be ordered separately. See pg. 254. |
| 4414 <br> PKG. (LBS.): 1 EACH (1.40) <br> MIN. ORDER: 1 EACH <br> UPC: 054007-57218 | Cable Cleaning Kit For cleaning gel-filled fiber optic cables. |
| 4460-D/FO <br> PKG. (LBS.): 100 EACH (7.95) <br> MIN. ORDER: 100 EACH <br> UPC: 054007-92757 | Scotchlok ${ }^{\text {m" }}$ Shield Bond Connector Assembly Provides grounding and strength member clamp. |
| 5025-KIT <br> PKG. (LBS.): 1 KIT (6.05) <br> MIN. ORDER: 1 KIT <br> UPC: 054007-34385 | Reflective Lettering System Kit $1 " \times 3$ " lettering kit. |
| SLIC-ES/7TC/E <br> PKG.: 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051115-19147 | 7" Rubber End Seal 3 Port Version For SLiC closures and terminals. |
| SLIC-ES/5TC/E <br> PKG.: 5 EACH <br> MIN. ORDER: 5 EACH <br> UPC: 051115-19148 | 5" Rubber End Seal 3 Port Version For SLiC closures and terminals. |



## 3M"' Fiber Splice Closure System LL Series



The LL fiber splice closure is a full series of splice closures and trays used for housing, organizing and protecting single or mass fusion fiber splices. Completely modular in design, the system offers total flexibility to meet the evolving requirements of worldwide fiber optic networks.

A full range of closure sizes, diameters from 76-241 mm (3-9-1/2") in combination with lengths up to $914 \mathrm{~mm}(36$ "), gives systems designers multiple options when considering splice location options. And while smaller size closure would normally be considered optimal, larger LL fiber splice closures can be used in many cases to provide extra storage space for ribbon or buffer tubed fiber.

LL fiber splice closures may be used with all types of fiber optic cable and for cut, uncut and taut sheath applications.

ORDERING INFORMATION
3M" FIBER SPLICE CLOSURE LL2 AND LL4 SERIES: MODELS 4, 5, 6, 7, 8, 9 AND 12

| PRODUCT NUMBER | DESCRIPTIONS/ DIMENSIONS MM (IN.) | MAX. TRAY STACKED/ HINGED | PKG.(LBS.) | MIN. ORDER | $\begin{aligned} & \text { UPC } \\ & \text { 051138- } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| LL2 Fiber Splice Closures Universal Inline and Butt (LL-FOT001 trays are not included) Models 4 and 5. |  |  |  |  |  |
| LL2-418 | Fiber closure/butt or $2 \times 2$ cables | 4/4 | $\begin{aligned} & 1 \text { each } \\ & \text { (13.02) } \end{aligned}$ | 1 each | 78828 |
| LL2-518 | Fiber closure/butt or $2 \times 2$ cables | 6/4 | $\begin{aligned} & 1 \text { each } \\ & \text { (13.67) } \end{aligned}$ | 1 each | 78829 |
| LL2 Fiber Splice Closures Butt only with Slack Tray <br> For in-line applications, purchase one (1) LBI 10K conversion kit. (LL-FST2000 trays are not included) Models 7, 8 and 9. |  |  |  |  |  |
| LL2-727-B/SL | Fiber closure/butt $\times 4$ cables | 8/8 | 1 each (23.58) | 1 each | 78543 |
| LL2-827-B/SL | Fiber closure/butt $\times 4$ cables | 8/8 | 1 each (27.58) | 1 each | 78541 |
| LL2-836 | Fiber closure/butt $\times 4$ cables | 8/8 | 1 each | 1 each | 78542 |
| LL2-927-B/SL | Fiber closure/butt $\times 4$ cables | 10/8 | 1 each (32.43) | 1 each | 78539 |
| LL2-936-B/SL | Fiber closure/butt $\times 4$ cables | 10/8 | 1 each (38.44) | 1 each | 78540 |
| LL2-1227-B | Fiber closure/butt $\times 4$ cables | 24/8 | 1 each (38.40) | 1 each | 88454 |
| LL2-1236-B | Fiber closure/butt $\times 4$ cables | 46/8 | 1 each (46.36) | 1 each | 88473 |
| LL4 Fiber Splice Closures Flame Retardant-Butt only with Slack Tray |  |  |  |  |  |
| LL4-727 | Fiber closure/butt $\times 4$ | 8/8 | 1 each (30.00) | 1 each | 78809 |
| LL4-827 | Fiber closure/butt $\times 4$ | 8/8 | 1 each (32.00) | 1 each | 78812 |
| LL4-836 | Fiber closure/butt $\times 4$ | 8/8 | 1 each (41.00) | 1 each | 78813 |
| LL4-936 | Fiber closure/butt $\times 4$ | 10/8 | 1 each (48.00) | 1 each | 78816 |
| LL4-944 | Fiber closure/butt $\times 4$ | 12/8 | 1 each (55.00) | 1 each | 78817 |

## ORDERING INFORMATION

3M LL "Z") SERIES

| PRODUCT NUMBER | DESCRIPTIONS/ DIMENSIONS MM (IN.) | MAX. TRAY STACKED/ HINGED | PKG. (LBS.) | MIN. ORDER | $\begin{aligned} & \text { UPC } \\ & \text { 051138- } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| LL"Z" Fiber Splice Closures Universal Inline and Butt (LL-FOT001 trays are not included) |  |  |  |  |  |
| LLZ-416 | Fiber closure/butt or $2 \times 2$ cables | 4/4 | $\begin{aligned} & 1 \text { each } \\ & (5.58) \end{aligned}$ | 1 each | 78840 |
| LLZ-416-FR | Fiber closure/butt or $2 \times 2$ cables/flame retardant | 4/4 | $\begin{aligned} & 1 \text { each } \\ & \text { (6.47) } \end{aligned}$ | 1 each | 78839 |

ORDERING INFORMATION

3M LL CONVERSION KITS AND TRAYS

| PRODUCT NUMBER | DESCRIPTIONS/ DIMENSIONS MM (IN.) | PKG. (LBS.) | MIN. ORDER | $\begin{aligned} & \text { UPC } \\ & \text { 051138- } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| Conversion Kits <br> Converts standard 2-Type closures to LL fiber splice closure. |  |  |  |  |
| L-CLK10 | Conversion kits for LL fiber splice closure | 1 each (5.89) | 1 each | 78339 |
| L-CLK11 | Conversion kits for LL fiber splice closure | 1 each (5.50) | 1 each | 78341 |
| L-CLK12 | Conversion kits for LL fiber splice closure | 1 each (7.23) | 1 each | 78344 |
| FF-FST 2000 Tray Kits/Hinged |  |  |  |  |
| LL-FST2000-U | Universal (loose or ribbon) | 1 each (0.53) | 1 each | 78362 |
| LL-FST2000-L | Loose tube | 1 each (0.50) | 1 each | 78360 |
| LL-FST2000-R | Ribbon | 1 each (0.36) | 1 each | 78361 |
| FOT001 Trays/Stacked |  |  |  |  |
| LL-FOT001 | Single fusion 12-fiber mini tray | 1 each (0.30) | 1 each | 78830 |
| FOT001 Trays/Hinged |  |  |  |  |
| LL-FOT001H | Single fusion 12-fiber mini tray | 1each (0.40) | 1 each | 78831 |

## ORDERING INFORMATION

ACCESSORIES FOR 3M"' FIBER SPLICE CLOSURE LL2, LL4 AND LL "Z""

| PRODUCT NUMBER | DESCRIPTIONS/ DIMENSIONS MM (IN.) | PKG. (LBS.) | MIN. ORDER | $\begin{aligned} & \text { UPC } \\ & \text { 051138- } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| LARS-M25 | Anti-rotate stops | 25 | 1 pkg. | 77818 |
| L2D28EK | Endplate LL2-228.6 (9) 8-cable | 1 each (8.79) | 1 each | 77568 |
| L2D48EK | Endplate LL2-228.6 (9) 8-cableflame retardant | 1 each (9.93) | 1 each | 77572 |
| LBI10K | Fiber adapter in-line kit | 1 each (4.56) | 1 each | 77586 |
| LCA10K | Fiber add-cable kit | 1 each (3.72) | 1 each | 77587 |
| LKWSP04-100 | Spool: endplate adapt for fiber cables 4-HO | 1 each (2.20) | 1 each | 78823 |
| LKWSP04-100-FR | Spool: endplate adapt for fiber cables - 4100, flame retardant | 1 each (2.20) | 1 each | 78832 |
| LRE10K | Fiber reentry kit | 1 each (1.61) | 1 each | 77588 |
| LHTM4K | Hinged kit 4-tray | 1 each (1.00) | 1 each | 78819 |
| LHTM8K | Hinged kit 8-tray | 1 each (1.05) | 1 each | 78545 |
| LFPS-M25 | Plugging spools: fiber cables | 25 each | 1 pkg . | 78820 |
| LKX-M10 | Plugging spools: KX endplate | 10 each | 1 pkg. | 78821 |
| LSRK10 | Sheath retention for 8 -fiber cables | 1 each (1.90) | 1 each | 78822 |
| LVST-M25 | Straps: hook and loop tray locking | 25 each | 1 pkg . | 78824 |
| LNPT-M10 | Tape: neoprene 3048.0 (120) | 10 each | 1 pkg. | 78825 |
| LRTF96-M10 | Tape: RTF 2438.4 (96) | 10 each (4.30) | 10 each | 78842 |

ORDERING INFORMATION
ACCESSORIES/REPLACEMENT PARTS FOR 3M FIBER OPTIC CLOSURES LL SERIES

| PRODUCT | DESCRIPTIONS/ | PKG. (LBS.) | MIN. ORDER | UPC |
| :--- | :--- | :--- | :--- | :---: |
| NUMBER | DIMENSIONS |  |  | 051138- |

## Aerial Hanger Kits

For supporting closure assembly to strand wire in aerial applications.

| AH2OK | Aerial hanger kit | $2 /$ pkg. $(0.90)$ | 20 pkgs. | 78418 |
| :--- | :--- | :---: | :---: | :---: | :---: |
| AOH4OK | Aerial offset hanger kit | 2 kits | 10 kits | 78421 |

Back Cover Clip Kit
For supporting backing cover to endplates during splicing. Also keeps endplates parallel and properly spaced.


Bolts
For replacing lost or damaged bolts in endplates and covers.

| SB1875K | $7.9 \times 47.6(5 / 16 \times 1-7 / 8)-$ short | $25 /$ pkg. $(1.64)$ | 4 pkgs. | 78094 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| SB2375K | $7.9 \times 60.3(5 / 16 \times 2-3 / 8)-$ long | $25 /$ pkg. $(1.89)$ | 4 pkgs. | 78095 |

## ORDERING INFORMATION

ACCESSORIES/REPLACEMENT PARTS FOR 3M"M FIBER SPLICE CLOSURES LL SERIES

| PRODUCT NUMBER | DESCRIPTIONS/ DIMENSIONS MM (IN.) | PKG. (LBS.) | MIN. ORDER | $\begin{gathered} \text { UPC } \\ \text { 051138- } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| Channel Bars |  |  |  |  |
| CTB10K | $\begin{aligned} & \text { 2-LL - T } \\ & 699(27.5) \end{aligned}$ | 6 each (1.12) | 6 each | 77753 |
| CTB11K | $\begin{aligned} & \text { 2-LL - T } \\ & 914 \text { (36.0) } \end{aligned}$ | 6 each (1.55) | 6 each | 77756 |
| CTB12K | $\begin{aligned} & \text { 2-LL - T } \\ & 1130(44.5) \end{aligned}$ | 6 each (1.89) | 6 each | 77759 |
| CUB11K | $\begin{aligned} & \text { 2-LL - U } \\ & 914 \text { (36.0) } \end{aligned}$ | 6 each (7.29) | 6 each | 77765 |
| Channel Bar Inserts for 2-Type Closure <br> For replacing lost or damaged channel bar inserts. |  |  |  |  |
| CBN10K | Channel bars threaded inserts | 25/pkg. (0.94) | 4 pkgs. | 77728 |
| CBW10K | Channel bars unthreaded inserts | 25/pkg. (0.95) | 4 pkgs. | 77735 |
| Endplate Inserts <br> For replacing lost or damaged endplate inserts. |  |  |  |  |
| SNI300K | Threaded endplate inserts | 25/pkg. (1.31) | 4 pkgs. | 78112 |
| SWI300K | Unthreaded endplate inserts | 25/pkg. (1.26) | 4 pkgs. | 78120 |
| Jacking Plates <br> For replacing lost or damaged jacking plates. |  |  |  |  |
| CIT68K | Threaded jacking plate | 25/pkg. (0.76) | 4 pkgs. | 77738 |
| CIU68K | Unthreaded jacking plates | 25/pkg. (0.76) | 4 pkgs. | 77739 |
| Pressure Valve <br> For replacing lost or damaged pressure valves. |  |  |  |  |
| FVA11K | Pressure valve assembly | 10/pkg. (0.70) | 10 pkgs . | 77801 |
| RC Reenterable Sealing Cord <br> For sealing the groove along the length of cover halves. <br> AA Length Cover $=1$ roll RC 45; A Length Cover $=1$ roll RC62; B and C Length Covers $=1$ roll RC96, Z-Closure -1 roll RC36 |  |  |  |  |
| RC45-8 | - | 96 each (23.00) | 96 each | 78044 |
| RC62-8 | - | 96 each (31.00) | 96 each | 78045 |
| RC96-8 | - | 96 each (46.00) | 96 each | 78050 |



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- Консультации по применению компонента;
- Поставка образцов и прототипов;
- Техническая поддержка проекта;
- Защита от снятия компонента с производства.


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[^0]:    PRODUCT REFERRAL GENERATOR
    3M"' Fibrlok'" II Optical Splicing . . . . . . . pg. pg 218
    Sheath Scuff . . . . . . . . . . . . . . . . . . . . pg. 117
    Tapes. . . . . . . . . . . . . . . . . . . . . . . . . . pg. 383

